

DEPARTMENT OF THE NAVY OFFICE OF THE CHIEF OF NAVAL OPERATIONS 2000 NAVY PENTAGON WASHINGTON, DC 20350-2000

IN REPLY REFER TO

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6470 Ser N456S/10U158209 19 July 2010

U.S. Nuclear Regulatory Commission Region I Attn: Ms O. Masnyk-Bailey 475 Allendale Road King of Prussia, PA 19406-1415

45-23645-01NA 03029442

Ms. Masnyk-Bailey:

SUBJECT: TERMINATION OF NAVAL RADIOACTIVE MATERIALS PERMIT NO. 13-00164-B1NP ISSUED TO NAVAL SURFACE WARFARE CENTER DIVISION, CRANE

Naval Surface Warfare Center Division, Crane has submitted an NRC Form 314 and supporting documentation to terminate Naval Radioactive Materials Permit (NRMP) No. 13-00164-B1NP. NRMP No. 13-00164-B1NP authorized use and storage of Kr-85 and storage of H-3 unsealed sources. Krypton-85 was used and stored in an ISOVAC Radiflo Mark IV and Intertest Leak Detection System. Kr-85 was also used to replenish and perform calibration checks on the leak detection systems. H-3 is a component of Laser Target Markers that were in storage only.

Naval Radiation Safety Committee (NRSC) review of the NRC Form 314 and supporting termination determined that Decommissioning Group 2 is the appropriate decommissioning category. NRSC requests that NRC perform an environmental assessment (EA) and inform the NRSC when to proceed with NRMP termination. Enclosure (1) provides a summary of the supporting documentation to assist in preparation of the EA.

If you have any further question regarding this action, please contact Mr. Jeffrey Black at NAVSEADET RASO: (757) 887-4692, or jeffrey.l.black@navy.mil.

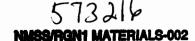
Sincerely,

L. L FRAGOSO By direction

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SUMMARY OF NAVAL SURFACE WARFARE CENTER DIVISION, CRANE REQUEST TO TERMINATE NRMP NO. 13-00164-B1NP

Naval Surface Warfare Center Division, Crane submitted an NRC Form 314 with supporting documentation to terminate NRMP No. 13-00164-B1NP.

LOCATIONS OF RADIOACTIVE MATERIAL USE AT CRANE NAVAL WARFARE CENTER, 300 HIGHWAY 361, CRANE IN 47522

Krypton-85

- Building 2931 Kr-85 was used to support fine leak testing of hermetically sealed components used by Department of Defense entities. Fine leak testing was performed using an ISOVAC Radiflo Mark IV and an Intertest Leak Detection System. A separate Kr-85 gas cylinder was used to replenish the Kr-85 in the leak test systems. Kr-85 calibration check sources were also used to calibrate the leak test systems. Kr-85 was used in Building 2931 building from September 1998 to November 1999. Building 2931 has since been demolished.
- Magazine 915 Intertest Leak Detection System and calibration check sources were stored at Magazine 915 from November 1999 to December 2008. Magazine 915 is a one story, one room structure, approximately 42 feet by 25 feet. The floor and walls are made of concrete and the exterior is earthen-covered. Magazine 915 is ventilated by a passive wind turbine leading to the outer environs. Magazine 915 is located at a remote area of the site.

Hydrogen-3

• Buildings 2521 and 2931 - H-3 was stored in these building as a component of a Laser Targeting Marker (LTM-91). LTM-91 is an electro-optical device that transmits and receives precise, controlled laser energy to measure target range and to mark targets for delivery of laser guided ordnance. LTM-91 is a radioactive commodity exempt from NRC licensing per 10 CFR 30.19, but was placed on the NRMP for inventory purposes.

Enclosure (1)

HISTORY AND RECORDS PERTINENT TO NRMP No. 13-00164 B1NP TERMINATION

Note: Other amendments to NRMP No. 13-00164 are not relative to NRMP termination e.g., RSO change.

- September 1988 Amendment 0 authorized use of Kr-85 to support operation of ISOVAC Mark IV Radiflo Leak Detection System in Building 2931.
- March 1993 Amendment 2 authorized use of Intertest Leak Detection System in Building 2931. This system was purchased as a replacement to the ISOVAC Mark IV Radiflo Leak Detection System.
- December 1997 Amendment 4 authorized storage of Laser Target Markers containing H-3 in Building 2521.
- February 1998 The ISOVAC Radiflo Mark IV Leak Detection System was last used in Building 2931.
- March 1998 Amendment 5 authorized storage of Laser Target Markers containing H-3 in Building 3291. Laser Target Markers were moved from Building 2521 to Building 3291. No surveys for H-3 were performed in Building 2521 since the Laser Target Markers are a radioactive commodity item.
- October 1998 Transferred ISOVAC Mark IV Radiflo Leak Detection System from Crane to U.S. Army Industrial Operations. No radiological surveys were performed in Building 2931. Transfer documents are included as Attachment 1.
- December 1998 Transferred Kr-85 gas cylinder from Crane to DuPont Pharmaceuticals. Radiological surveys were performed to support transfer of custody and shipment. Transfer documents are included as Attachment 2.
- October 1999 Amendment 8 authorized "storage only" of Intertest Leak Detection System and calibration check sources in Magazine 915.
- November 1999 Relocated Intertest Leak Detection System and calibration check sources from Building 2931 to Magazine 915. Performed radiological surveys in Building 2931. Radiological surveys were performed by Crane using

an Eberline Model E-520 beta/gamma survey instrument. Additionally, wipes were taken and counted (by an outside organization) using a liquid scintillation beta counting system. All wipes had no measureable krypton-85 radioactivity (0 net counts). Radiological survey data of Building 2931 are included as Attachment 3.

- August 2002 Transferred LTM-91 from Crane to Canadian Government. No radiological survey for H-3 was performed in Building 2931. Transfer Documents are included as Attachment 4.
- December 2008 Transferred Intertest Leak Detection System and calibration check sources to ISOVAC Engineering Inc. for decommissioning and disposal. Transfer documents are included as Attachment 5.
- December 2008 Performed radiological survey in Magazine 915 subsequent to removal of Intertest Leak Detection System and calibration sources. Radiological surveys were performed by Crane using a Ludlum Model M-2241 beta/gamma survey instrument. Radiological survey data of Magazine 915 are included as Attachment 6.
- January 2009 Received certificate of decommissioning and disposal from ISOVAC Engineering. Certificate of Decommissioning and Disposal documents are included as Attachment 7.
- March 2009 To provide additional assurance, Crane performed additional surveys subsequent to removing low level radioactive waste associated with NPMPs 13-00164 U1NP and U2NP. These surveys were performed using a Ludlum Model M-2241, an alpha scintillation detector-based system, and a liquid scintillation beta counting system. Survey measurements were made at the previous Intertest Leak Detection System storage location as well as all other areas inside Magazine 915. Results of these surveys confirmed that no radioactivity remained in Magazine 915. Radiological survey data are included as Attachment 8.

RADIONUCLIDE OF CONCERN

Kr-85 is the only radionuclide of concern. Kr-85 is a noble gas that only accumulates on inner surfaces of tubing and in grease in valves, tanks, and tubing maintained at high pressures in leak detection systems according to NRC Information Notice 96-51. Because Kr-85 is a noble gas, no contamination is expected to remain on any external surfaces of systems such as the Leak Detection Systems. Additionally, ISOVAC Engineer (George Neff) has stated that Kr-85 accumulation has never been observed on surfaces maintained at normal atmospheric pressure.

DECOMMISSIONING GROUP

This decommissioning falls in Group 2 based upon Kr-85 being an unsealed source and negative data from radiological surveys performed in Building 2931 and Magazine 915 subsequent to the removal of all radioactive material. H-3 in the LTM-91 is not considered as part of this decommissioning act since it is a commodity item exempt from NRC licensing per 10 CFR 30.19, but was placed on the NRMP for inventory purpose.

ENVIRONMENTAL ASSESSMENT

There is no impact on the environment for this decommissioning action. Radiological surveys found that no residual Kr-85 was left in either Building 2931 or Magazine 915.

Enclosure:

(1) Summary of Naval Surface Warfare Center Division, Crane Request To Terminate NRMP No. 13-00164-B1NP

Copy to:

COMNAVSEASYSCOM (04N) (w/o encl), NAVSEADET RASO

ATTACHMENT 1 ISOVAC RADIFLO MARK IV

TRANSFER DOCUMENTATION



DEPARTMENT OF THE NAVY

CRANE DIVISION NAVAL SURFACE WARFARE CENTER 300 HIGHWAY 361 CRANE, INDIANA 47522-5000

IN REPLY REFER TO: 5104 067EM 4 Nov 98

MEMORANDUM

From:	067EM	(E.	McQueen)
To:	6024	(J.	Barnett)
Via:	6024	(V.	Brunamonti)

Subj: RADIFLO MARK IV, DISPOSAL AS LOW-LEVEL-RADIOACTIVE-WASTE

Ref: (a) OPNAVNOTE 5100 07 Apr 92, Naval Low-Level-Radioactive Waste Program

- Encl: (1) NSWCC ltr 5104 Ser 067EM/8021 of 05 Mar 98
 - (2) HQ, US Army IOC ltr AMSIO-SF (385-11e) of 19 Oct 98
 (3) Uniform Low-Level Radioactive Waste Manifest of 22 Oct 98

1. For your action, the following describes the transfer of custody for the subject device. The transfer was coordinated by Naval Sea Systems Detachment, Radiological Affairs Support Office. They are agents of the Navy Radiation Safety Committee who grants us our Radioactive Materials Permit No. 13-00164-B1NP.

a. Request that you remove the device from your property accountability list using documentation provided in the enclosures.

b. Request that you supply a charge number for eight hours to be used by Code 067 (4-hours) and Code 09 (4-hours) for the labor involved in transferring the device. Estimates for disposal of this device are normally in excess of \$10,000. No dollar cost was incurred using the Navy's radioactive waste program.

2. The RADIFLO MK IV contained radioactive material (Krypton-85 gas) and radioactive contaminated components. Enclosure (1) was submitted as the request for disposal assistance per reference (a). Per enclosure (2), assistance was granted via Project Number USN 98-017. Enclosure (3) documents the manifesting (box 9) and transfer by R & R Trucking of the device to Qual-X, 3039 Home Koad, Powell, Ohio.

3. Point of contact is Mr. E. G. McQueen, Code 067EM, Command Radiation Safety Officer, Building 12, Extension 3578.

ATTACHMENT 2

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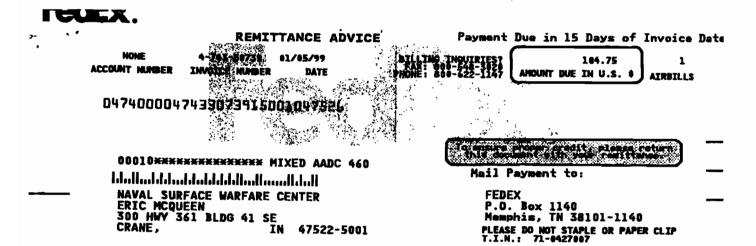
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KR-85 GAS CYLINDER TRANSFER DOCUMENTATION

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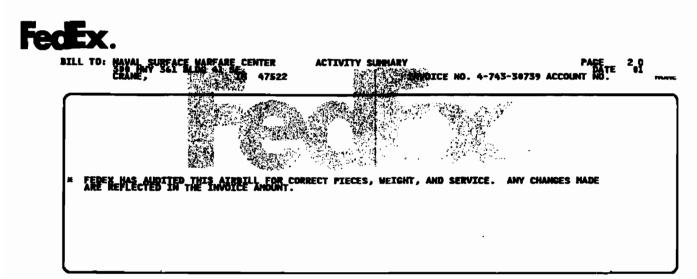
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ATTACHMENT 3

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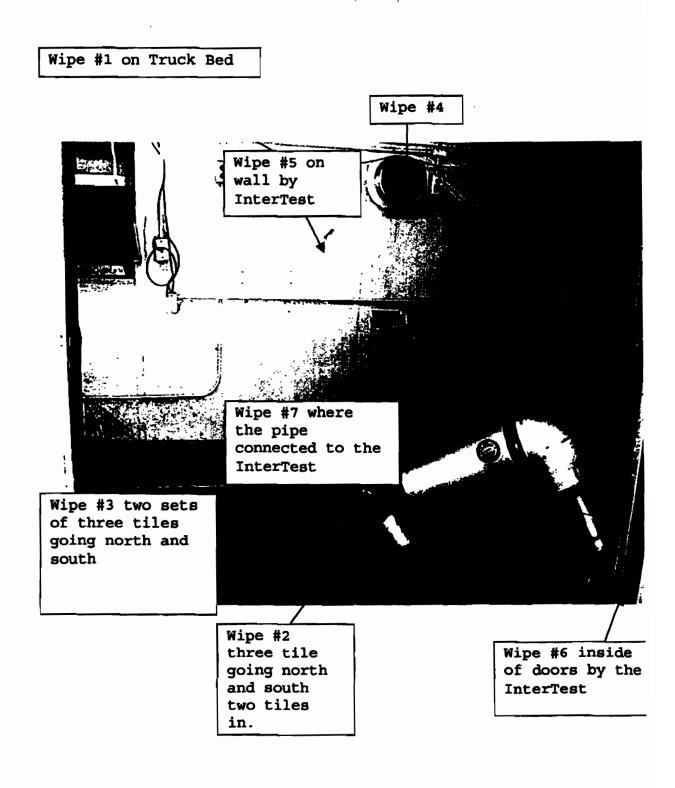
RADIOLOGOGICAL SURVEY DATA - BUILDING 2931

NAVSURFWARCENDIV CRANE

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BUILDING 2931 (VOSE GW) *** Monthly Survey *** INTERTEST Model 1014-BII (Fine Leak Detection Device) Radioactive Source: Krypton-85 Typical Targets: Electronic Components

	Outdoor Ares/No Occu	ipancy - Unrest	ricted Area 14
	1 2 Set-Up Room *Restricted Area age Way 11 Passage Area/No Pa	3 4	7 8 6 InterTest 10 5 9 InterTest Rm *Restricted Area 12 ncy - Unrestricted Areas
	READINGS IN mR/hr (@ 1 ft from surface)		BUILDING 2931 - MID NE SECTION NRMP 13-00164-B1NP
* BA	CKGROUND RADIATION LEVEL	,02	(Device Serial #90211)
1	Counting Station/Area	.02	Make: <u>Eberline</u>
2	Setup Station/Area	,02	Model: <u>E-520</u>
3	Entrance From Setup	.03	Serial # $72/$
4	Exit From InterTest	,03	Calibration Date: $\frac{8/30}{99}$ Cal Due Date: $\frac{2}{28/00}$
5	Test Chamber Rt Front	.30	Beta Window - Closed
6	Chamber Front Center	,30	Battery CK OK
7	Chamber Lt Front	,20	Source CK
8	Chamber Lt Rear	120	SIGNATURES • Surveyer:
9	Test Chamber Rt Rear	.20	J. Fisher
10	South Interior Wall	,07	Date/Time: 11/8/99 / 0745
11	Main Entrance	.02	• Reviewer:
12	Service Entrance	105	Eric G. McQueen, Command RSO ERIC G. McQUEEN
13	South Exterior Wall	,02	Date: 2 Nov 99
14	East Exterior Wall	.02	
Int Res	erlocks, Audible/Visual W Sults and Recommendations: Closs Out Survey -	Narnings, O.4 m The V Aul fin	Signs/ <u>Checked</u> : OK R/Kr at the exhaust opening with nt removal. DING SAT of ATTACHMENT 3



Wipe tests done in the room and on the truck bed before the truck was released.

200 NORTH CEDAR ROAD -- NEW LENOX IL 60451-1751 -- PHONE 815-485-6161

SEALED GAMMA/BETA SOURCES - LEAK TEST CERTIFICATE

REPORT DATE:	11/19/99						
FACILITY:	Crane Division - Nava Crane IN	Crane Division - Naval Surface Warfare Center Crane IN					
NRC LICENSE NUMBER: STATE LICENSE NUMBER:	N/A						
SOURCE IDENTIFICATION:							
	RADIONUCLIDE: ACTIVITY: CALIBR. DATE: MANUFACTURER: MODEL NUMBER: SERIAL NUMBER: OTHER DESCRIPTION	۷:	Kr-85 N/A N/A N/A N/A N/A Truck Bed where Stood	Inter Test			
ASSAY RESULTS:	COUNTING EFFICIEN BACKGROUND AT TI			0.572 172			
ſ <u> </u>	MAX CPM	NET CPM	DPM	ACTIVITY uCi			
WET WIPE	160	0	0	< 0.000001			
DRY WIPE	Not Performed						

ANALYSIS OF RESULTS:

Sources are not leaking at this time Removable contamination is less than 5E-3 uCi. (.005)

NEXT LEAK TEST DUE:	May 2000		
LEAK TEST PERFORMED BY:	Marge Dunn	DATE:	11/08/99
ANALYSIS PERFORMED BY:	S A HUBER CONSULTANTS INC.	DATE:	11/18/99
RADIATION SAFETY OFFICER	SIGNATURE:	(BUDIN	

200 NORTH CEDAR ROAD -- NEW LENOX IL 60451-1751 -- PHONE 815-485-6161

SEALED GAMMA/BETA SOURCES - LEAK TEST CERTIFICATE

REPORT DATE:	11/19/99			
FACILITY:	Crane Division - Nava Crane IN	l Surface Warfar	re Center	
NRC LICENSE NUMBER: STATE LICENSE NUMBER:	N/A			
SOURCE IDENTIFICATION:				
	RADIONUCLIDE: ACTIVITY: CALIBR. DATE: MANUFACTURER: MODEL NUMBER: SERIAL NUMBER: OTHER DESCRIPTION	N :	Kr-85 N/A N/A N/A N/A Bidg 2931 Third 3 tiles going Nor	tile in from doors (#1) th & South
ASSAY RESULTS:				
;	COUNTING EFFICIEN BACKGROUND AT TI			0.572 172
	MAX CPM	NET CPM	DPM	ACTIVITY uCi
WET WIPE	177	5	9	0.000004
DRY WIPE	150	0	0	< 0.000001

ANALYSIS PERFORMED USING:

Packard Auto-Gamma Scintillation Spectrometer Model #D5003 Serial #406282 AND/OR Packard 1900CA Tri-Carb Liquid Scintillation Analyzer Model #A1900 Serial #101464

ANALYSIS OF RESULTS:

Sources are not leaking at this time Removable contamination is less than 5E-3 uCi. (.005)

NEXT LEAK TEST DUE:	May 2000		
LEAK TEST PERFORMED BY:	Sharon Cesinger	DATE:	11/08/99
ANALYSIS PERFORMED BY:	SA HUBER CONSULTANTS INO THE	DATE:	11/18/99
RADIATION SAFETY OFFICER	SIGNATURE: ERUC POM	Guen	

ERIC G. McQUEEN Padlation Solety Office

200 NORTH CEDAR ROAD -- NEW LENOX IL 60451-1751 -- PHONE 815-485-6161

SEALED GAMMA/BETA SOURCES - LEAK TEST CERTIFICATE

REPORT DATE:	11/19/99	
FACILITY:	Crane Division - Naval Surface Warfa Crane IN	re Center
NRC LICENSE NUMBER: STATE LICENSE NUMBER:	N/A	
STATE LICENSE NUMBER.	NA	
SOURCE IDENTIFICATION:		
	RADIONUCLIDE:	Kr-85
	ACTIVITY:	N/A
	CALIBR. DATE:	N/A
	MANUFACTURER:	N/A
·	MODEL NUMBER:	N/A
	SERIAL NUMBER:	N/A (Ha)
	OTHER DESCRIPTION:	N/A Bldg 2931 Forth tile in from doors (± 3)
		3 tiles going North & South
ASSAY RESULTS:		
	COUNTING EFFICIENCY:	0.572
1	BACKGROUND AT TIME OF ASSAY:	172

	MAX CPM	NET CPM	DPM	ACTIVITY uCi
WET WIPE	151	0	0	< 0.000001
	149	0	0	< 0.000001

ANALYSIS PERFORMED USING:

Packard Auto-Gamma Scintillation Spectrometer Model #D5003 Serial #406282 AND/OR Packard 1900CA Tri-Carb Liquid Scintillation Analyzer Model #A1900 Serial #101464

ANALYSIS OF RESULTS:

Sources are not leaking at this time Removable contamination is less than 5E-3 uCi. (.005)

NEXT LEAK TEST DUE:	May 2000		
LEAK TEST PERFORMED BY:	Marge Dunn	DATE:	11/08/99
ANALYSIS PERFORMED BY:	SA HUBER CONSULTANTS INC	DATE:	11/18/99
RADIATION SAFETY OFFICER	-	Ame Buen	<u>v </u>

ERIC G. McCUEEN Recletion Selecty Officer

200 NORTH CEDAR ROAD -- NEW LENOX IL 60451-1751 -- PHONE 815-485-6161

SEALED GAMMA/BETA SOURCES - LEAK TEST CERTIFICATE

REPORT DATE:	11/19/99			
FACILITY:	Crane Division - Nava Crane IN	Il Surface Warfai	re Center	
NRC LICENSE NUMBER: STATE LICENSE NUMBER:	N/A			
SOURCE IDENTIFICATION:				
	RADIONUCLIDE: ACTIVITY: CALIBR. DATE: MANUFACTURER: MODEL NUMBER: SERIAL NUMBER: OTHER DESCRIPTION	N:	Kr-85 N/A N/A N/A N/A Bidg 2931 Vent on Wall	Opening (###)
ASSAY RESULTS:				
	COUNTING EFFICIEN BACKGROUND AT TI			0.572 172
	MAX CPM	NET CPM	DPM	ACTIVITY uCi
WET WIPE	151	ō	0	< 0.000001

151

ANALYSIS PERFORMED USING:

Packard Auto-Gamma Scintillation Spectrometer Model #D5003 Serial #406282 AND/OR Packard 1900CA Tri-Carb Liquid Scintillation Analyzer Model #A1900 Serial #101464

ANALYSIS OF RESULTS:

DRY WIPE

•

•

Sources are not leaking at this time Removable contamination is less than 5E-3 uCi. (.005)

NEXT LEAK TEST DUE:	May 2000		
LEAK TEST PERFORMED BY:	Sharon Cesinger	DATE:	11/08/99
ANALYSIS PERFORMED BY:	SA HUBER CONSULTANTS INC.	DATE:	11/18/99
RADIATION SAFETY OFFICER	SIGNATURE: ENLOW		<u>م</u>

Rediction Safety Officer

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< 0.000001

200 NORTH CEDAR ROAD -- NEW LENOX IL 60451-1751 -- PHONE 815-485-6161

SEALED GAMMA/BETA SOURCES - LEAK TEST CERTIFICATE

REPORT DATE:	11/19/99	
FACILITY:	Crane Division - Naval Surface Warfa Crane IN	re Center
NRC LICENSE NUMBER: STATE LICENSE NUMBER:	N/A	
SOURCE IDENTIFICATION:		
	RADIONUCLIDE: ACTIVITY: CALIBR. DATE: MANUFACTURER: MODEL NUMBER: SERIAL NUMBER: OTHER DESCRIPTION:	Kr-85 N/A N/A N/A N/A Bidg 2931 Outer wall of room (#5) Where the inter Test stood
ASSAY RESULTS:	COUNTING EFFICIENCY: BACKGROUND AT TIME OF ASSAY:	0.572 172

	MAX CPM	NET CPM	DPM	ACTIVITY uCi
WET WIPE	142	0	0	< 0.000001
DRY WIPE	163	0	0	< 0.000001

ANALYSIS PERFORMED USING:

Packard Auto-Gamma Scintillation Spectrometer Model #D5003 Serial #406282 AND/OR Packard 1900CA Tri-Carb Liquid Scintillation Analyzer Model #A1900 Serial #101464

ANALYSIS OF RESULTS:

Sources are not leaking at this time Removable contamination is less than 5E-3 uCi. (.005)

NEXT LEAK TEST DUE:	May 2000	
LEAK TEST PERFORMED BY:	Marge Dunn	DATE: 11/08/99
ANALYSIS PERFORMED BY:	Marge Dunn S A HUBER CONSULTANTS INC	DATE: 11/18/99
RADIATION SAFETY OFFICER	SIGNATURE: <u>Spur A</u>	NC GUUM

Raination Selety Officer

200 NORTH CEDAR ROAD -- NEW LENOX IL 60451-1751 -- PHONE 815-485-6161

SEALED GAMMA/BETA SOURCES - LEAK TEST CERTIFICATE

REPORT DATE:	11/19/99	,
FACILITY:	Crane Division - Naval Surface Warfa Crane IN	re Center
NRC LICENSE NUMBER: STATE LICENSE NUMBER:	N/A	
SOURCE IDENTIFICATION:		
	RADIONUCLIDE: ACTIVITY: CALIBR. DATE: MANUFACTURER: MODEL NUMBER: SERIAL NUMBER: OTHER DESCRIPTION:	Kr-85 N/A N/A N/A N/A Bidg 2931 double doors by the (#6) Inter test
ASSAY RESULTS:		
	COUNTING EFFICIENCY: BACKGROUND AT TIME OF ASSAY:	0.572 172

	MAX CPM	NET CPM	DPM	
WET WIPE	168	0	0	< 0.000001
DRY WIPE	166	0	0	< 0.000001

ANALYSIS PERFORMED USING:

Packard Auto-Gamma Scintillation Spectrometer Model #D5003 Serial #406282 AND/OR Packard 1900CA Tri-Carb Liquid Scintillation Analyzer Model #A1900 Serial #101464

ANALYSIS OF RESULTS:

Sources are not leaking at this time Removable contamination is less than 5E-3 uCi. (.005)

NEXT LEAK TEST DUE:	May 2000		
LEAK TEST PERFORMED BY:	Sharon Cesinger	DATE:	11/08/99
ANALYSIS PERFORMED BY:	SA HUBER CONSULTANTS ING	DATE:	11/18/99
RADIATION SAFETY OFFICER	SIGNATURE: <u>Enico</u>		<u>~_</u>

200 NORTH CEDAR ROAD -- NEW LENOX IL 60451-1751 -- PHONE 815-485-6161

SEALED GAMMA/BETA SOURCES - LEAK TEST CERTIFICATE

REPORT DATE:	11/19/99	
FACILITY:	Crane Division - Naval Surface Warfa Crane IN	re Center
NRC LICENSE NUMBER: STATE LICENSE NUMBER:	N/A	
SOURCE IDENTIFICATION:		
	RADIONUCLIDE: ACTIVITY: CALIBR. DATE: MANUFACTURER: MODEL NUMBER: SERIAL NUMBER: OTHER DESCRIPTION:	Kr-85 N/A N/A N/A N/A Bidg 2931 Vent attached to back (# 7) of inter test
ASSAY RESULTS:		•
	COUNTING EFFICIENCY: BACKGROUND AT TIME OF ASSAY:	0.572 172

	МАХ СРМ	NET CPM	DPM	ACTIVITY uCi
WET WIPE	174	2	3	0.000002
DRY WIPE	144	0	0	< 0.000001

ANALYSIS PERFORMED USING:

Packard Auto-Gamma Scintillation Spectrometer Model #D5003 Serial #406282 AND/OR Packard 1900CA Tri-Carb Liquid Scintillation Analyzer Model #A1900 Serial #101464

ANALYSIS OF RESULTS:

.. -

Sources are not leaking at this time Removable contamination is less than 5E-3 uCl. (.005)

NEXT LEAK TEST DUE:	May 2000		
LEAK TEST PERFORMED BY:	Marge Dunn	DATE:	11/08/99
ANALYSIS PERFORMED BY:	S A HUBER CONSULTANTS INC.	DATE:	11/18/99
'RADIATION SAFETY OFFICER	• · ·	n CB W	W

ERIC G. MeCLIEN Rediction Safety Officer ATTACHMENT 4

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LASER TARGET MARKER TRANSER DOCUMENTATION

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REALISITION AND INVOLCE/SHIPPING DOCUMENT (Continuation sheet)

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RADIOACTIVE MATERIALS SHIPMENT CERTIFICATION

SHIP TO: Commanding Officer FROM: CRANE DIVISION, 25 Canadian Forces Supply Depot (1B) NAVAL SURFACE WARFARE CENTER Receipts Section (PO Box 4000 STN K) 300 HIGHWAY 361 6363 Notre Dame St E CRANE, IN 47522-5001 Montreal, Quebec, Canada H1N TCN: COMMODITY DESCRIPTION NOMENCLATURE: Tripod Angolation Head NSN: 5855999758623 ACTIVITY, ISOTOPE FORM / Per Item: 1.72 C or 63.66Be [] Special (A1)]Am 241 []Co 60 [] DU [] Normal (A2) []**Cs** 137 МН 3 []Kr 85 # of Items: []Ni 63 []Pm 147 [] Liquid Silo Ci en 190.9 GBq []Ra 226] Solid []Th 232 Total: Other: [X Gas RADIATION LEVELS 20.01 AR/H One Meter: 28.01 mR/h Transport Index: NX Surface: TRANSPORTATION INFORMATION This package conforms to the conditions and limitations specified in: 49 CFR 173.421, 173.421-1 Radioactive material excepted package - limited quantity of material. UN 2910 49 CFR 173.421-1, 173.422 Radioactive material excepted package instruments or articles. UN 2911 49 CFR 173.421-1, 173.424 Radioactive material excepted package - articles manufactured from natural or depleted uranium or natural thorium. UN 2910 DOT Yellow II Label Exempt DOT White I DOT Yellow III Mode Of Shipment: [] Truck [] Rail [] Air [] Sea IMCO CLASS 7 **SPECIAL INSTRUCTIONS:** Do not ship via U.S. Postal Service. Do not put this package in the same compartment or vehicle with bagged grains, fruits or other unsealed foods. Do not place this package next to film. IN THE EVENT OF AN EMERGENCY OR ACCIDENT, CONTACT THE NEAREST MILITARY INSTALLATION OR CALL THE NSWC RADIATION SAFETY OFFICER AT 812-854-1568. Date: 8-6-02 Signature Radiation Safety Officer:

Canadian Government Catalogue of Materiel October 1996

2

5-99-975-8623 TI:M

00:12

GULATION HEAD.

ERATION RANGE VERTICAL AXIS +400 MIL TO -400 MIL, AZIMUTH AXIS 0 TO 6400 L.FULL CIRCLE; WEIGHT 4.52 LB; BASE FITTING 5/8-11UNC FEMALE THREAD; FINISH R.R. NATO GREEN; P/O LASER TARGET MARKET SET; CONTAINS 48 GMQ TRITIUM.

RNCC	RNVC	Reference	Number	
3	2	00-1064-90	<u>)</u> 52	
5	2	39099916	1	
		. !		

Init of Issue:EASecontability Code:BSupply Status Code:40EAE/AIC:32REAC:73329

Price: 3814.50 Quality Assurance 2

NCAGE U2879 27777

User: DF, ZC, ZN, ZS

NAVSURFWARCENDIV Crane

Description of Angulation Head

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Miller Donald B CNIN

From: Sent: To: Subject: Marr.SA@forces.ca Tuesday, August 27, 2002 8:05 AM Miller Donald B CNIN RE: DND CANADIAN - LTM/SOFLAM QUESTION

Good Day, Don.

I have received word from our customs officer that the items were receipted by DND Customs last week and have been forwarded to the Depot to be brought on charge.

Since the Depot has a large backlog in Receipts and it may take some time for them to action the receipt at the Depot. Since the Customs agent is an integral part of DND and he has ACK receipt of these items to me, please take this as acknowledgement of receipt for the shipment by DND.

Thanks for the support.

Further questions, please contact the undersigned.

Stephen Marr DASPM 3-7/C1 v:(819) 997-2094 f:(819) 997-1383 email: marr.sa@forces.ca

-----Original Message-----From: Miller Donald B CNIN [mailto:miller_don@crane.navy.mil] Sent: Monday, 26 Aug 02 15:52 To: 'Marr.SA@forces.ca' Subject: RE: DND CANADIAN - LTM/SOFLAM QUESTION

Mr. Marr,

I am so sorry to have to bother you once again and hope this to be my last request to you. I just want to be certain that the Tripod Angulation Heads (containing tritium) were physically received by you or a representative of yours at the designated shipping location that you provided Mr. Helms. If you have (or know who has) the shipping documentation for these items at the Supply Depot, could you please fax me an acknowledgement of receipt for the shipment. I do not know the country code information to use to call here, but my fax number is 812-854-3831. If that will not work for you, an e-mail from someone stating the items were received would be acceptable. I am required to keep on file, documentation that you received these items.

Thank you once again for your time and assistance in closing the the loop on this shipment.

Respectfully, Don Miller

> ----Original Message----> From: Marr.SA@forces.ca [SMTP:Marr.SA@forces.ca]
> Sent: Monday, August 19, 2002 7:40 AM
> To: Miller Donald B CNIN
> Subject: RE: DND CANADIAN - LTM/SOFLAM QUESTION

1.

ATTACHMENT 5

INTERTEST TRANSFER DOCUMENTATION

isoVac Engineering in	IsoVac Engi 614 Justin A C. Glendale, C/ (818) 552 – (ve. A 91201			Sh	
					December 2, 2008	9293-4
SHIP FROM:					SHIP TO:	·
CRANE DIVISION. NWSC 300 Hwy 361 Crane, IN 47522-5001					IsoVac Engine 614 Justin Ave. Glendale, Ca 91201	eering, Inc.
P.O. NUMBER	TERMS	SH	IP	VIA	F.O.B	PROJECT NO.
9293-S				R&R Trucking	Crane, IN	9293-4
QUANTITY	TEM CODE	1	DESCR	IPTION	PRICE EAC	A AMOUNT

ITEM: NRMP 13-00164-BINP (Kr-85 Leak Detection System) INTERTEST Model 1014-B II, S/N 90211 Electronics Console, gas handling system Dimensions: 43" W x 33" D x 55" H Approx Wt: 1,500 lbs

TRANSFER OF ITEM FROM: Crane Division NSWC TO: IsoVac Engineering Inc. 614 Justin Ave. Glendale CA 91201

For Decommisjoning, Decontamination, Disposal to RadWaste

Item is Internally contaminated with Kr85 residues, and is hereby transferred from NSWC Radioactive Materials License to IsoVac California Byproduct Materials License No. 1673-19.

Release from NSWC by:

-12/2/08 in

Kevin Tschaenn R.S.O. Code 0591, Bidg 2 812-854-6839

Received by:

George Neff R.S.G. IsoVac Engineering, Inc. ATTACHMENT 6

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RADIOLOGOGICAL SURVEY DATA - MAGAZINE 915

NSWC CRANE R	ADIOGCL	AL SURV	EY REPORT	
PERSON (S) PERFORMING SURVEY & PHONE NUMBER: KEVIN TSCHAENN (812) 854-6839	START DATE AN 12/03/2008	D TIME:	END DATE AND TIME: 12/03/2008	SURVEY TYPE (circle all that apply) : CONTAMINATION / RADIATION
	UIC / COMMAND 13-00164 / I		LOCATION: MAGAZINE 915	
NRMP OR NRC LICENSE NUMBER: NRMP 13-00164-B1NP			erials involved: t Leak Detection System)
ADDITIONAL INFORMATION / COMMENTS/ SPECIAL INSTRUCTIONS:				

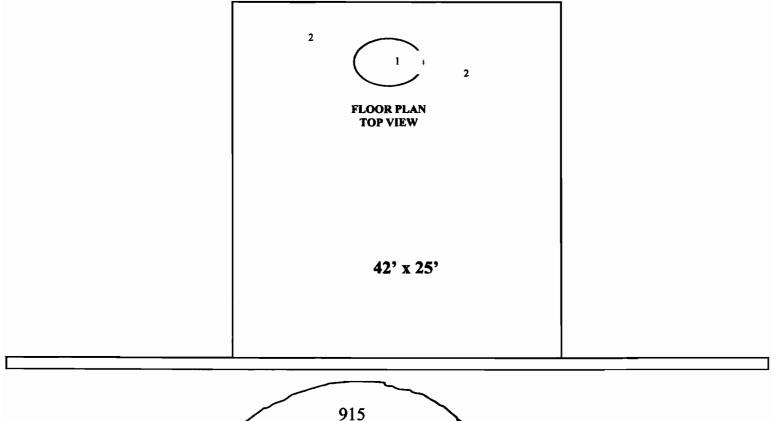
FOR PERMIT TERMINATION. Equipment transferred: Date of Transfer: 2 Dec 2008. Licensee Recipient: IsoVac Engineering, Inc. 614 Justin Ave., Glendale, CA 91201. Individual Contact: Mr. George Neff, PH: (818) 552-6200. License Number: California Byproduct Materials License Number 1673-19, Exp. February 17, 2008, (in renewal). Leak Test Requirements: N/A.

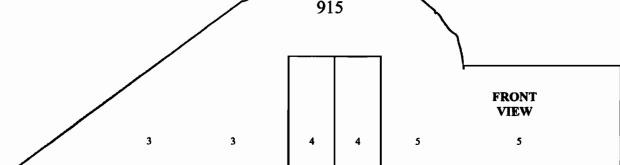
RADIAC USED (MODEL NUMBER)	SERIAL NUMBER	CAL DATE	BACKGROUND	RADIAC EFFICIENCY
LUDLUM M-2241	118467	12/2/08	< 15 uR/hour <0.015 mR/hour	Not Applicable

ITEM	DESCRIPTION	GROSS (CPM)	NET (CPM)	SWIPE (DPM/100 cm ²)	DIRECT (DPM)	DIRECT (DPM/100 cm ²)	RADIATION LEVELS (mrem/hr)
1	SEE ATTACHED DIAGRAM OF MAGAZINE 915	N/A	N/A	N/A	N/A	N/A	<0.015
					_		
PRINTED NAME - RADIATION SAFET OFFICER REVIEW: KEVIN R. TSCHAENN					SIG	NATURE:	DATE:

ATTACHED SURVEY TO NRC FORM 314 Page 1 of 2 (Diagram of Mag-915 is attached)

DIAGRAM OF MAGAZINE 915 (RADIATION SURVEY: PAGE 2 0F 2)





Survey readings at locations indicated (mR/hr):

Background: <a>

0.0151: < 0.015</td>2: < 0.015</td>(Vent)3: < 0.015</td>4: < 0.015</td>5: < 0.015</td>6: < 0.015</td>6: < 0.015</td>

AND DISPOSAL DOCUMENTATION

INTERTEST DECOMMISSIONING

ATTACHMENT 7



CERTIFICATION of DECOMMISSIONING

0f

RADIOISOTOPE LEAK TESTING EQUIPMENT

The following equipment has been removed from the use and handling of Krypton85 gas, And has been transferred to IsoVac Engineering's California Byproduct Materials License Number 1673-19, Exp. February 17, 2008, (in renewal), for total deactivation and disposal.

Equipment location at time of shut down:

COMPANY NAME:	US Navy Weapons Center
Address:	300 Hwy 361
	Crane, IN 47522

Navy Item Number: NRMP 13-00164-BINP

Equipment Manufacturer:

COMPANY: Model Number: Serial Number; Intertest 1014-B II 90211

Field Deactivation Verified BY:

Technician: Jorge' Bonilla Company: IsoVac Engineering, Inc. Byproduct Materials License No.: 1673-19 Exp: February 27, 2008, (in renewal)

Radiation readings on receipt at IsoVac:

Exterior of shipping container: < 0.04 mr/hr. Estimated Krypton85 gas content: 300-500 m Curies

CERTIFIED BY: Genes R. Nell

Date: December 20, 2008

George R. Neff, R.S.O. IsoVac Engineering, Inc.

Ino Vac Engineering, Inc. 614 Justin Ave., Glendale, CA 91201 (818) 552 - 6200 FAX: 818 - 241 - 0781

October 25, 2008

NSWC Crane Code 0591, Bldg 2 300 Highway 361 Crane, IN 47522-5001

Attn: Kevin Tschaenn RSO, LSSO

Subject: Decommissioning and Disposal of Kr85 machine

Reference: IsoVac Report R-4232

Kevin:

Thank you for your assistance in helping Mr. Bonilla and I to have access and inspection of the Intertest Kr85 leak detection system. To restate the purpose of our visit; we have been contracted by B&B Environmental Company to handle the decommissioning and disposal of the Kr85 system stored at your site. We were first to visit the site and assess the condition of the machine and attempt to establish the amount of Kr85 gas that was contained in the equipment, and then establish the equipment that would be needed to transfer and ship the Kr85 gas to IsoVac.

Not knowing if the machine was going to operate at all, a vacuum pump and a compressor were assembled with valves and switches at IsoVac. They were set up to be able to be powered with an external power system so we could measure the pressures within the machine, as well as to be able to transfer a sample of any Kr85 gas within the machine for analysis on-site and determination of the possible content of Kr85. The two units were individually crated for "next-day" shipment to Crane, in the event they would be needed if the machine could not be made operational on our first day.

Our visit and findings are summarized as follows:

A - The equipment

- The machine was found to be located in Bunker 915 at NSWC, Crane.
- The machine is a Intertest Model 1014-B Kr85 Leak Detection System.
- The Serial Number of the machine is 90211
- The machine contains two Alcatel Vacuum Pumps
- The machine contains one Tecumseh 'Oil-Bath' Compressor.
- The machine dimensions are: 43" wide x 33" deep x 55" high.
- The machine is on four wheels.
- The estimated weight is ~1,500 lbs.
- The radiation monitor system is a Cetex-501A

B - The equipment conditions:

- The equipment was complete with external panels
- The equipment was non-operable on arrival

- IsoVac bypassed the external power input system and directly wired in power from an
 external power generator provided by Crane. Both AC and DC power were activated.
- Due to corrosion and deterioration, the control electronics was non-functional, but IsoVac was able to bypass that system and operate the equipment manually.
- IsoVac was able to make the radiation alarm system actuate with an IsoVac GM tube.
- The Granville vacuum meter was able to be activated, showing a reading of <600 mmHg.
- The vacuum pumps were found to be under vacuum, (~ 5 inches of Hg).

C - Operational findings:

- The machine was operated after work on the valves and switches.
- The machine was operated in the "Manual-Mode". The valves and motors were made operational, (with some limitations in quality performance).
- Valves SV, V1, V3 were partially operational, but sufficiently to allow the measurement of the
 pressure in the pressurization tank. That was determined as ~50 mm Hg. (That tank had
 apparently been left under vacuum at some time in the past).
- We accessed the vacuum pumps which were found to be contaminated indicating they were
 used to pump Kr85 during the transferring of the Kr85 out of the machine.
- The storage tank was found to be under vacuum of ~30 mm Hg, indicating a maximum of a few millicuries of Kr85 gas in that tank.
- The vacuum pumps contained no more than possibly a few millicuries of Kr85.
- The compressor showed a reading of Kr85 within the compressor at the upper portion of the container where only gas was standing. That gas was the result of the 'outgasing' following the pumping of Kr85 at the time the machine was pumped-out. The readings at that surface were easily detected due to the thin wall of the compressor tank, (0.040" to 0.060"). That gas was then expanded into the storage tank. The compressor readings dropped to <1 mr/hr. The storage tank reading was < 0.2 mr/hr after the transfer, (due to the 2" lead jacket).
- The machine was completely closed up with all of the panels replaced onto the machine.
- The machine was then surveyed in preparation for shipping:
- The external radiation readings: Front: < 0.1 mr/hr Right side: 0.2 mr/hr Rear: 0.1 mr/hr Left side: < 0.1 mr/hr

D - Status of the project at this time:

- The machine is ready to ship to IsoVac, in the "as-is" condition.
- The machine needs to be lifted with a fork lift and the wheels removed.
- The machine must be placed on a reinforced pallet and strapped down to the pallet.
- The machine is a "Contaminated Instrument" and can ship by <u>normal truck</u>, without placards or special labeling. It only requires some internal label to note that it contains radioactive residue, (in the event it is opened).
- The machine should be wrapped with plastic-wrap to contain the panels during shipment.
- This machines satisfied 49 CFR 173.421. It "contains less than 1 curie of Kr85 gas, under reduced pressure, with external radiation levels less than twice ambient background on all sides"
- E The next steps:
 - IsoVac will prepare the paperwork for the transfer of the machine from the NSWC radiation license to IsoVac Byproduct Materials License No. 1673-9, for disposal.
 - The trucking company, (R & R Trucking), has been contacted to arrange for the shipping of the equipment to IsoVac.

2

- As soon as the shipping date is set, IsoVac will make arrangements with NSWC to have a fork lift available at the bunker.
- IsoVac Personnel will come to NSWC and remove the wheels from the machine, provide banding to anchor the machine to the pallet, and provide the necessary paperwork for the trucking company and release paperwork for NSWC.
- The system will then proceed to IsoVac where it will be completely disassembled, deactivated, and scrapped.

F - Conclusions on the findings of the equipment.

- The Kr85 gas was apparently removed from this equipment at some time in the past.
- It appears that the Kr85 gas was pumped into another shipping container and shipped from the NSWC site.
- The condition of the machine, (all under vacuum, and the radiation readings in specific components of the machine), confirms the transfer operations that would have removed the Kr85 gas.
- At this time, the machine contains < 500 millicuries of Kr85.

By Genge Nell, R.S.O.

IsoVac Engineering Inc.

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ATTACHMENT 8

RADIOLOGOGICAL SURVEY DATA - MAGAZINE 915

PERSON (8) PERPORTANG BURVEY & PHONE NUMBER: KEVIN TSCHAENN (812) 854-6839	87ART DA 83/31/		END DATE: 03/31/2009	SURVEY TYPE (drob all that apply) : CONTAMENATION / RADIATION
	13-001		LOCATION: MAGAZINE 915	
NRMP OR NRC LICENSE NUMBER: NRMP 13-00164-B1NP/LLRW Pickup & Removal (3/16 NRMP 13-00164-U1NP (Liquid Scintillation Count Was Contaminated Liquid Scintillation Vials) NRMP 13-00164-U2NP (Depot Level Repair Contact W	ste,	Military-Use Co Scintiliation Co All items contai	t Leak Detection Symmodities (Th-230	

Licensee Recipient: ISOVAC Engineering, Inc. 614 Justin Ave., Giendale, CA 91201. Individual Contact: Mr. George Neff, PH: (818) 552 6200. License Number: California Byproduct Materials License Number 1673-19, Exp. February 17, 2006, (in renewal). A description of materials remaining in the magazine is described in this survey report (see below).

RADIAC USED (MODEL NUMBER)	SERLAL, MIMBER	MATO AN		CAL.	BACKERDUND	RADIAC EFFICIENCY
LUDLUM M-2241	118467	ОК	OK	12/2/08	< 10uR/hour (<0.810mR/hour)	Not Applicable
IM-265/PDQ RADIACMETER DT-681/PDQ ALPHA PROBE (S/N A00955)	A022441	OK	OK	9/22/08	0.0	Not Provided

*LIQUID SCINTILLATION RESULTS & FACILITY DIAGRAM ATTACHED

ПЕМ	DESCRIPTION	CROS					
1	MAGAZINE 915 (GENERAL AREA)	N/A	N/A	N/A	BKGD	BKGD	<0.010
2	Concrete Flooring	•	•	1.	BKGD	BKGD	<0.010
3	Concrete Flooring		•	•	BKGD	BKGD	<0.010
4	Concrete Flooring	•	•		BKGD	BKGD	<0.010
5	Concrete Flooring	1.	•	•	BKGD	BKGD	<0.010
6	Concrete Flooring	•	•	•	BKGD	BKGD	<0.010
7	Concrete Flooring	1.	•	•	BKGD	BKGD	<0.010
8	Concrete Flooring	•	•	•	BKGD	BKGD	<0.010
9	Concrete Flooring	•	•	•	BKGD	BKGD	<0.010
10	Concrete Flooring	· ·			BKGD	BKGD	<0.010
11	Concrete Flooring	•	•	•	BKGD	BKGD	<0.010
	D NAME - RADIATION SAFET OFFICER N N.R. TSCHAENN				SIG	ALL ALL	Бате: 511-09

NSWC CRANE RADIOLOGICAL SERVEY REPORT. CONTINUATION PAGE

				a			RADIATION
TTEM		GROSS			DIRECT	DENICT OTNER	
12	DESCRIPTION 54 X Empty 55-Gallen Drums (Black, Metal) & Drum Rings	- re-ray	1468 (<u>2.4.</u> (2 61)	san tara sa sa da a 19 24	BKGD	BKGD	<0.010
13	4 X Empty 38-Gallon Drums & Drum Rings	•	•	•	BKGD	BKGD	<0.010
14	1 X Empty 50-60 Gallon Drum (OD Green, Metal) & Drum Ring	•	•	•	BKGD	BKGD	<0.010
15	5 X Empty 10-Gallen Drum (OD Green, Metal) & Drum Rings	•	*	•	BKGD	BKGD	<0.010
16	1 X Empty 4' by 4' by 8' Metal Bex (Yellow-Browa), w/ Lid	•	•	•	BKGD	BKGD	<0.010
17	3 X Empty Small Metal Boxes (OD Green) & Drum Rings	•		•	BKGD	BKGD	<0.010
18	~35 X Wooden Pallets	•	•	•	BKGD	BKGD	<0.010
19	Hand Truck & Misc Hand Tools	•	•	•	BKGD	BKGD	<0.010
20	Stainless Metal Shelving (on wheels)	•	•	•	BKGD	BKGD	<0.010
21	Wall, corner, former storage area of K-85 Leak Detection System	•	•	•	BKGD	BKGD	<0.010
— —		ļ					
		<u> </u>					
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		<u> </u>					
		<u> </u>					
PRINT N	TSCHAENN		BRENATURE	E A	T		5/11/09

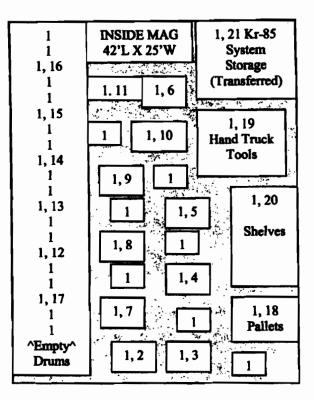
Wipe Test Results

										Activity
Sample Position No.	Sample Date	Description	leotope	CPM (gross)	Background	CPM (net)	Efficiency	NDA	DPM	(microcuries)
2	4/1/2009	Test Wipe 1	NI-63	17	16	1	0.8964	13	< 13	< 0.000006
3	4/1/2009	Test Wipe 2	Ni-63	15	16	0	0.6686	13	< 13	< 0.000006
4	4/1/2009	Test Wipe 3	Ni-63	14	16	0	0.6973	13	< 13	< 0.000006
5	4/1/2009	Test Wipe 4	NI-63	20	16	4	0.7000	13	< 13	< 0.000006
6	4/1/2009	Test Wipe 5	NI-63	20	16	4	0.6930	13	< 13	< 0.000006
7	4/1/2009	Test Wipe 6	NI-63	10	16	0	0.8904	13	< 13	< 0.000006
8	4/1/2009	Test Wipe 7	NI-63	17	16	1	0.6890	13	< 13	< 0.000006
9	4/1/2009	Test Wipe 8	Ni-63	47	16	31	0.6860	13	45	0.00002
10	4/1/2009	Test Wipe 9	NH-63	15	16	0	0.6944	13	< 13	< 0.000006
11	4/1/2009	Test Wipe 10	NI-63	13	16	0	0.6996	13	< 13	< 0.000006
12	4/1/2009	Test Wipe 11	NI-63	16	16	0	0.7001	13	< 13	< 0.000006
13	4/1/2009	Test Wige 12	NI-63	16	16	0	0.7073	13	< 13	< 0.000006
14	4/1/2009	Test Wipe 13	NI-63	15	16	0	0.7089	13	< 13	< 0.000006
15	4/1/2009	Test Wipe 14	N#-63	14	16	<u> </u>	0.7050	13	< 13	< 0.000006
16	4/1/2009	Test Wige 15	NH-63	19	16	3	0.7083	13	< 13	< 0.000006
17	4/1/2009	Test Wipe 16	N6-63	15	16		0.7099	13	< 13	< 0.000006
18 1	4/1/2009	Test Wipe 17	NI-63	54	16	36	0.6953	13	55	0.00002
	4/1/2009	Test Wipe 18	NI-63	26	16	10	0.6964	13	14	0.000008
20	4/1/2009	Test Wipe 19	Ni-63	19	16	3	0.6991	13	< 13	< 0.000006
- 21	4/1/2009	Test Wipe 20	Ni-63	16	16	0	0.7108	13	< 13	< 0.000006
2	4/1/2009	Test Wipe 1	Am-241	36	31	4	0.958	13	< 13	< 0.000006
3	4/1/2009	Test Wipe 2	Am-241	33	31	2	0.958	13	< 13	< 0.000006
	4/1/2009	Test Wipe 3	Am-241	28	31		0.958	13	< 13	< 0.000006
5	4/1/2009	Test Wipe 4	Am-241	37	31		0.958	13	< 13	< 0.000006
6	4/1/2009	Test Wige 5	Am-241	36	31	5	0.958	13	< 13	< 0.000008
	4/1/2009	Test Wipe 6	Am-241	- 24	31	0	0.958	13	< 13	< 0.000006
	4/1/2009	Test Wipe 7	Am-241	36	31	5	0.958	13	< 13	< 0.000006
	4/1/2009	Test Wipe 8	Am-241		31	34	0.968	13	35	0.00002
<u> </u>	4/1/2009	Test Wips 9	Am-241	35	31		0.958	13	< 13	< 0.000008
	4/1/2009	Test Wipe 10	Am-241		31		0.958	13	< 13	< 0.000006
12	4/1/2009	Test Wipe 11	Am-241	34	31	3	0.958	13	< 13	< 0.000006
13	4/1/2009	Test Wipe 12	Am-241		31	- 3	0.968	13	< 13	< 0.000006
14	4/1/2009	Test Wipe 13	Am-241	- 31	31		0.958	13	< 13	< 0.000006
15	4/1/2009	Test Wipe 14	Am-241	31	31		0.958	13	< 13	< 0.000008
16	4/1/2009									< 0.000006
17	4/1/2009	Test Wige 15	Am-241	35 30	31	4	0.958	13	< 13	< 0.000008
		Test Wipe 16	Am-241		31	0	0.958	13	< 13	0.00002
18	4/1/2009	Test Wipe 17	Am-241		31	43	0.958	13	45	< 0.00002
19	4/1/2009	Test Wipe 18	Am-241	43	31	12	0.958	13	< 13	
20	4/1/2009	Test Wipe 19	Am-241	36	31	5	0.958	13 _	< 13	< 0.000006
21	4/1/2009	Test Wipe 20	Am-241	33	31	2	0.958	13	< 13	< 0.000006

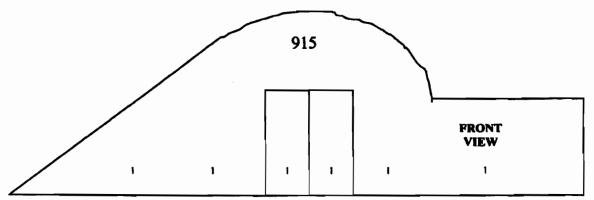
Analysis Completed 4/3/2009

Perkin Elmer Tri-Carb 2900TR Liquid Scintillation Analyzer Ser # 431132

DIAGRAM OF MAGAZINE 915



SURVEY LOCATIONS 1 - 21 (Swipes and Direct Survey)



Background: < 0.01 mR/hr Beta-Gamma, 0.0 CPM Alpha

Direct Survey Results:

1: <u>< 0.01 mR/hr, 0.0 CPM</u> - General Area

2-21: < 0.01 mR/hr, 0.0 CPM - Contact Readings (floor, empty containers, shelves, hand-tools, wooden pallets, hand-truck, wall)*

*See Survey Report Pages 1 and 2 for Swipe Sample Results

NRMP 13-00164 B1NP AMD 12

NAVAL RADIOACTIVE MATERIALS PERMIT.

Pursuant to the authority stated in OPNAVINST 6470.3A, Naval Radiation Safety Committee, and in reliance on statements made by the applicant, permission is hereby granted for the acquisition, receipt, possession, use, storage and disposal of radioactive materials listed below subject to the conditions listed in this permit.

1 - COMMAN	۱D				RMIT NO. -00164-B1NP
300 HIGHW	VISION RFACE WARFA WAY 361				ENDMENT NO. 12 CKET NO.
CRANE, IF	47522-50	00			PIRATION DATE FEBRUARY 2013
6 - RADIOACT MATERIA	•	7 - CHEMICAL/ PHYSICAL			IMUM QUANTITY
A. Krypto	on-85	A. Gas		Α.	60 curies (2.22 terabecquerels) total.
B. Krypto	on-85	B. Sealed	Source	. В.	Not to exceed 1 millicurie (37 megabecquerels) per source and 10 millicuries (370 megabecquerels) total.
9. Author	ized Use				
a. Fo:	r storage (only in Isov	vac Mark	IV Radi	oflo Unit.
					Intertest Model ation source).
		CON	DITIONS		

10. The Command's Radioactive Materials Permit is amended and reprinted in its entirety. Changes to the permit are printed in **bold** typeface.

NAVAL RADIATION SAFETY COMMITTEE

Page 2 of 3 pages

----- SUPPLEMENTARY SHEET ------Naval Radiation Safety Committee

Naval Radioactive Materials Permit

PERMIT NO. 13-00164-B1NP AMENDMENT NO. 12

- 11. Radioactive material, Items 7A and 7B shall be stored only at Magazine 0915, Crane Division, Naval Surface Warfare Center, Crane, IN.
- 12. Radioactive material shall be used by, or under the supervision of, individuals trained in accordance with the command's Radioactive Materials Permit applications along with submitted procedures and information contained in the application packages.
 - a. The Radiation Safety Officer for the activities authorized by this permit is Mr. Kevin R. Tschaenn.
 - b. The Assistant Radiation Safety Officer for the activities authorized by this permit is Mr. Aaron Upchurch.
- 13. The command's Radioactive Materials Permit applications along with submitted procedures and information contained in the application package are considered an integral part of this Permit. The command shall maintain a copy of its application package on file with this Naval Radioactive Materials Permit.
- 14. The command is authorized to transport radioactive material only in accordance with the provisions of 10 CFR Part 71, "Packaging and Transportation of Radioactive Material" and "Defense Transportation Regulations, DD 4500-9R."
- 15. The command shall conduct a physical inventory every six months to account for all sources and/or devices received and possessed under this permit. Records of inventories shall be maintained for five years from the date of each inventory and shall include the date of the inventory, manufacturer's name and model numbers, source identification numbers, radioisotopes, chemical/physical forms, activity, date of activity determination, location and custodian.

Page 3 of 3 pages

SUPPLEMENTARY SHEET -

Naval Radiation Safety Committee Naval Radioactive Materials Permit

 PERMIT NO. 13-00164-B1NP AMENDMENT NO. 12
 16. Except as specifically provided otherwise by this permit, the command shall conduct its program following the statements, representations, and procedures contained in the documents including any enclosures listed below. The Nuclear Regulatory Commission's regulations shall govern unless the statements, representations and procedures in the command's application and correspondence are more restrictive than the regulations.

- a. NAVSURFWARCENDIV Crane ltr 5104 Ser OES/3027 of 12 February 2003 (Renewal)
- b. NAVSURFWARCENDIV Crane ltr 5104 Ser OES-KT/3071 of 3 June 2003 (Change the RSO)
- c. NAVSURFWARCENDIV Crane ltr 5104 Ser 0591-KT/7026 of 9 March 2007 (Remove Extremity Dosimetry requirement)
- MAVSURFWARCENDIV Crane ltr 5104 Ser 0591-KT/7047 of 10 May 2007 (Additional information for removing extremity dosimetry requirement)
- e. NAVSURFWARCENDIV Crane letter 5104 Ser 0591-KT/8153 of 09 December 2008 (Change in ARSO)

DATE: _____

L. L. FRAGOSO Captain, MSC, USN Executive Secretary Naval Radiation Safety Committee



DEPARTMENT OF THE NAVY

NAVAL SEA SYSTEMS COMMAND DETACHMENT RADIOLOGICAL AFFAIRS SUPPORT OFFICE (RASO) NWS P.O. DRAWER 260 YORKTOWN, VA 23691-0260

IN REPLY REFER TO:

5104/00164 Ser EJA/08-0870/275 22 Dec 2008

From: Officer in Charge, Naval Sea Systems Command Detachment, Radiological Affairs Support Office (RASO) To: Chairman, Naval Radiation Safety Committee

Subj: NAVAL RADIOACTIVE MATERIALS PERMIT NO. 13-00164-B1NP

- Ref: (a) OPNAVINST 6470.3A
 - (b) NAVSURFWARCENDIV Crane ltr 5104 Ser 0591-KT/8153 of 09 Dec 08
- Att: (1) Draft cover letter and Naval Radioactive Materials Permit No. 13-00164-B1NP, Amendment No. 12

1. Per reference (a), NAVSEADET RASO has reviewed reference (b) to amend the subject permit. Reference (b) assigns a new Assistant Radiation Safety Officer.

2. RASO has prepared attachment (1) for your review, approval, signature, and distribution.

"//s//" J. R. CASSATA From: Chairman, Naval Radiation Safety Committee To: Commander, Crane Division, Naval Surface Warfare Center

Subj: NAVAL RADIOACTIVE MATERIALS PERMIT NO. 13-00164-B1NP AMENDMENT NO. 12

- Ref: (a) OPNAVINST 6470.3A
 (b) NAVSURFWARCENDIV Crane ltr 5104 Ser 0591-KT/8153 of
 09 Dec 08
- Encl: (1) Naval Radioactive Materials Permit No. 13-00164-B1NP, Amendment No. 12

1. Per reference (a), your request, reference (b), to amend the subject permit has been reviewed and approved by the Naval Radiation Safety Committee. Reference (b) assigns a new Assistant Radiation Safety Officer. Enclosure (1) provides a record of the approval.

2. Review enclosure (1) carefully to be sure that all conditions are understood. Changes as a result of this amendment are printed in **bold** typeface.

3. For further information contact NAVSEADET RASO at DSN 953-4692 or commercial (757) 887-4692.

L. L. FRAGOSO By direction

Copy to: COMNAVSURFWARCEN (Code 011) NSWC Crane RSO (kevin.tschaenn@navy.mil) NAVSEADET RASO

NRMP PROCESS MILESTONE FORM

NRMP PROCESS MILESTONE FORM

Command: Naval Surface Warfare Center, Cr	ane
NRMP No.: 13-00164 B1NP	
Amendment No.: 12 RCN: 09-0440	
NRMP Action Type (Circle One): R	A T N
Milestone	Date
Application received from command:	09 Feb 09
Timely Filed Letter sent to command:	<u>N/A</u>
Deficiency letter sent:	03 Apr 09
Deficiency telephone call made:	<u>N/A</u>
Deficiency email sent:	N/A
Deficiency response received:	<u>27 Jul 09</u>
NRMP review complete sent for signature:	<u>29 Jan 10</u>
RPM Signature: JBJUK	Date: 786 3 2,010
02 Initials:	Date:
00 Initials Date:	Date:

The following checklist was used to review the application, (mark the appropriate checklist):

NRMP REVIEW CHECKLIST

X NRMP TERMINATION REVIEW CHECKLIST

HAS A SIGNIGICANT ACTION TAKEN PLACE REQUIRING A RASO VISIT?

YES (NQ) (circle one)

I RECOMMEND AN ON-SITE EVALUATION BY RASO PRIOR TO ISSUANCE OF AN NRMP:

(RPM SIGNATURE)

IF YES, COMPLETE AND ATTACH THE "IDENTIFICATION OF SIGNIFICANT NRMP ACTION"

NRC 314 [tem No.	Suggested Response		Is the Item addressed Yes/No/NA	Paragraph Where Item is Addressed	
	COMMAND NAME AND ADDRES				
	The application include address. (Command UIC:	Yes			
	NRMP Number	13-00164 B1NP			
	NRMP Expiration Date		29 Feb 13		
	Is a decommissioning pl 30.36(g)(1)	an required per 10 CFR	No		
	MATERIAL DATA				
	 Does the applicatio radioactive materials w possessed by the permit (If yes complete 2. Bel 	Yes			
	2. Does the applicatio activities authorized b ceased?	Yes System was in "storage only"	NRC 314 Section B.2		
	Have radioactive materi to an authorized recipi complete table below.)	Yes	NRC 314 Section B.2		
Α.	SOURCE/DEVICE	DOCUMENT/DATE	STATE WHO THE MATERIAL WAS TRANSFERRED TO		
	Intertest Leak Detection System containing residual	Certificate of Decommissioning	IsoVac En Inc.	gineering	
	Kr-85	20 Dec 08	Byproduct License 1	Material .673-19	
	(4) Kr-85 calibration check sources (placed inside Intertest	Certificate of Decommissioning	IsoVac Engineering Inc.		
	System prior to transfer of custody)	Byproduct License 1	Material .673-19		
			· · · · · · · · · · · · · · · · · · ·		

NRC 314 Item No.	Suggested Response	TTAT	Paragraph Where Item is Addressed
	OTHER DATA		
	1. Has the NRMP expired?	No	NRC 314 Section A
	2. Has a radiation survey been conducted to confirm the absence of licensed radioactive materials?	Yes	NRC 314 Section C
	For sealed sources:		
	Is there a statement that the leak test history has been reviewed?	N/A	
	Is there a statement that no leaking sources were possessed or handled during the course of the NRMP?	N/A	
В.	For unsealed sources or if a review of the leak test history reveals that leaking sources were possessed under the NRMP:		
	For unsealed sources, is a contamination survey of the effected area(s) where the sources were stored and used included with the application?	Yes	Attachment 3 to application package
	If leaking sources were possessed, is documentation of the incident(s) and survey(s) of the effected area(s) included in the application?	N/A	
	3. The application includes the name of the point of contact and telephone number.	Yes	NRC 314
	4. The application includes the mailing address to mail future correspondence regarding the NRMP	Yes	NRC 314
	CERTIFING OFFICIAL		
	The application is signed by the commanding officer.	Yes	NRC 314

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DECOMMISSIONING GUIDE CHECKLIST

DECOMMISSIONING GUIDE CHECKLIST

Facility Name:	Naval Surface Warfare Center Division, Crane	
	Magazine 915 NSWC, Crane	
Address:	300 HWY 361, Crane IN	
NRMP No.:	13-00164-B1NP	
Reviewer:	Jeff Black	

Acronym	Definition	
DP	Decommissioning Plan	
EA	Environmental Assessment	
EIS	Environmental Impact Statement	
IAW	in accordance with	
MML	US Navy Master Materials License(e)	
NRC	U.S. Nuclear Regulatory Commission	
NRMP	Naval Radiation Materials Permit	
NRSC	Naval Radiation Safety Committee	
RASO	Radiological Affairs Support Office	
SER	Safety Evaluation Report	

The following provides general guidance for completing the steps in the decommissioning process. Attachment 1 provides additional guidance for completing each step.

Step	Action (Organization performing the action is bolded)	Date
. 1	Permittee notifies the MML (RASO) in writing within 60 days of changes in operating status per 30.36 (d).	Intertest Leak Detection System in storage from Nov 99 to Dec 08
2	RASO requests additional information from the permittee that may be required to assess changes in operating status and to determine the proper decommissioning group.	03 Apr 09
3	RASO determines the decommissioning group: Group 2	15 Dec 09
4	RASO notifies the NRSC of the decommissioning status of the permittee, a recommended decommissioning group, and the requirements for decommissioning (e.g., SER, DP, EA, EIS).	Draft
5	NRSC notifies the NRC of the decommissioning status of the permittee, recommended decommissioning group, and the requirements for decommissioning (e.g., decommissioning group, timeline for decommissioning, funding, DP, alternate scheduling, and NRMP actions). NRSC requests NRC's concurrence of the permittee's requirements for decommissioning and NRC's future level of involvement in the decommissioning process.	Draft

	NRSC notifies the permittee of their decommissioning status and the	N/A
6	requirements for decommissioning (e.g., decommissioning group, timeline for	
7	decommissioning, funding, DP, alternate scheduling, and NRMP actions).	N/A
/	Permittee requests to extend the period for DP submission.	N/A N/A
Ō	RASO reviews the permittee's request to extend the period for DP submission.	IN/A
8	RASO forwards the extension request, and recommendation, to the NRSC for	
	review and approval or disapproval.	N/A
	NRSC approves or rejects the permittee's request to extend the period for DP submission.	IN/A
9		
	• NRSC notifies the permittee that the request to extend the period for DP	
	submission is denied and the permittee is directed to submit the DP as scheduled.	
	• NRSC approves the permittee's request to extend the period for DP submission and forwards the request to the NPC for review and approval	
	submission and forwards the request to the NRC for review and approval.	N/A
10	NRC approves or rejects the permittee's request to extend the period for DP submission.	IV/A
11	Permittee submits DP.	N/A
· 12		N/A N/A
13	RASO reviews the DP and provides the permittee with comments. Permittee resolves all comments on the DP and submits final version.	N/A N/A
13		N/A N/A
14	RASO forwards DP to NRSC for review and approval.	N/A N/A
15	NRSC provides RASO and permittee with comments on the DP.RASO and permittee resolve all NRSC comments and RASO forwards revised	N/A N/A
16	final version to NRSC.	
. 17	NRSC, if required, submits DP to NRC for review and approval.	N/A
<u> </u>	NRC provides NRSC with comments on the DP.	N/A N/A
19	NRSC/RASO/Permittee resolve NRC comments on DP.	N/A N/A
19	NRC approves the DP and details the review (Safety Evaluation Report (SER),	N/A N/A
20	environmental).	
21	NRC issues a federal register notice	TBD
21	NRC issues, if required, an environmental assessment (EA) or Environmental	TBD
· 22	Impact Statement (EIS).	
	NRSC instructs the permittee to begin decommission IAW the final DP and to	N/A
	complete decommissioning within 24 months of initiating decommissioning	
23	operations. The permittee is notified to request an alternate decommission	
	schedule if the period listed above cannot be met.	
24	Permittee requests an alternate decommission schedule.	N/A
- 2-	RASO reviews the permittee's request to extend the period for decommissioning.	N/A
25	RASO's forwards the extension request, and recommendation, to the NRSC for	
25	review and approval.	
	NRSC approves or rejects the permittee's request to extend the period for	N/A
	decommissioning.	
	 NRSC notifies the permittee that the request to extend the period for 	
	decommissioning is denied and the permittee is directed to complete	
26	decommissioning is defined and the permittee is directed to complete decommissioning as scheduled.	
	decommissioning and forwards the request to the NRC for review and	
	approval.	

27	NRC approves or rejects the permittee's request to extend the period for	N/A
	decommissioning.	
28	Permittee begins decommission IAW DP.	N/A
29	Permittee submits final status survey (FSS) report to RASO.	27 Jul 09
30	RASO reviews FSS.	15 Dec 09
31	RASO provides the permittee with comments on the FSS.	N/A
· 32	Permittee resolves all comments on the FSS and submits final version.	N/A
33	RASO forwards FSS to NRSC for review and approval.	
34	NRSC provides RASO and permittee with comments on the FSS.	
25	RASO and permittee resolve all NRSC comments and RASO forwards revised	
35	final version to NRSC.	
36	NRSC, if required, submits FSS to NRC for review and approval.	
37	NRC provides NRSC with comments on the FSS.	
38	NRSC/RASO/Permittee resolve NRC comments on FSS.	
39	NRC approves FSS.	T
40	Permittee submits an NRC Form 314 to terminate NRMP or NRMP amendment	
	to remove separate building or area from NRMP.	
41	NRSC terminates NRMP or approves NRMP amendment for the	
	decommissioning of a separate building or area	

This is to acknowledge the receipt of your letter application dated 199200, and to inform you that the initial processing which includes an administrative review has been performed. There were no administrative omissions. Your application was assigned to a technical reviewer. Please note that the technical review may identify additional omissions or require additional information.	
Please provide to this office within 30 days of your receipt of this card	
A copy of your action has been forwarded to our License Fee & Accounts Receivable Branch, who will contact you separately if there is a fee issue involved.	e
Your action has been assigned Mail Control Number 573216	

Your action has been assigned Mail Control Number <u>V</u>, SA, IQ. When calling to inquire about this action, please refer to this control number. You may call us on (610) 337-5398, or 337-5260.

NRC FORM 532 (RI) (6-96) Sincerely, Licensing Assistance Team Leader