

Ph#: (574) 946-3125  
Fax: (574) 946-7220

**Plymouth Tube Co.**  
572 W. State Rd. 14  
Winamac, IN 46996

# Plymouth Tube Co. - Hot Mill

Fax: 630-515-1259

From: Bill Ki

6-25-2010

Re: License Are

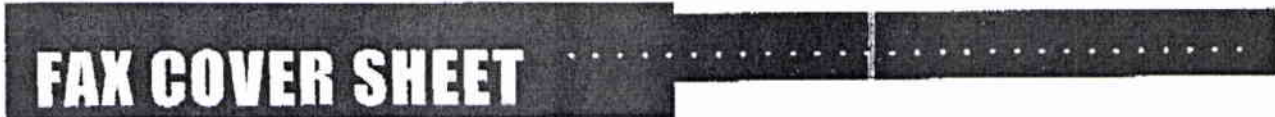
2 total

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**Comments:**

Amendment Request to Materials License  
# 13-32528-01





Winamac Hot Mill  
572W State Road 14  
Winamac, IN 46996  
574.946.3125 Fax: 574.946.7220

Date June 24, 2010

U.S. Nuclear Regulatory Commission  
Materials Licensing Branch  
U.S. Nuclear Regulatory Commission, Region III  
2443 Warrenville Road, Suite 210  
Lisle, IL 60532 - 4352

Attention: Mr. James Mullauer

Dear Mr. Mullauer,

We need to make an amendment to our current radioactive license # 13-32528-01. It has been brought to our attention we have an error on the last version of the license that was sent to us. Our license used to say "no single source to exceed the amount specified in the device registration" and was changed to say "one source not to exceed 5000 millicuries". We understand this was done for security purposes and to maintain an accurate database over what everyone has, however, the gauge that we have actually contains two sealed sources. We would like to request a change to the wording that would state "two sources not to exceed 5000 millicuries each".

In addition to this request, Greg Hewitt has left our organization. We would like to change the Radiation Safety Officer to Susan Engelhardt of Engelhardt and Associates who has served in this capacity for us before. We are currently in the process of bringing in a new employee that will assume the role of Radiation Safety Officer after completing the appropriate training in October of 2010. They are scheduled to attend the training conducted by Engelhardt and Associates in St. Louis on October 11 - October 13 as well as initial training on July 9<sup>th</sup> 2010, at our location, which will be conducted by Susan Engelhardt. Plymouth Tube Company authorizes the Radiation Safety Officer to act on behalf of the company in cases of radiological emergencies and to sign future amendments.

Additionally, during a recent audit a question was raised regarding dosimetry. Because exposure rates at the boundary lines are at background levels and employees are instructed during annual refresher training (conducted by Engelhardt and Associates for the last several years) that if they enter the boundary the gauge is to be locked out, no one can receive the 500 millirem in one year to warrant providing dosimetry.

We recognize the importance of maintaining accurate records and therefore request these changes be expedited. If you have any questions or need additional information please feel free to use the contact information listed below. Susan Engelhardt has also offered her assistance. She can be reached at this email address, [sengelhardt@wi.plym.com](mailto:sengelhardt@wi.plym.com).

Thank you for your assistance in this matter.

*sengelhardt@wi.plym.com*

Bill Kinder  
Safety / Manufacturing Excellence Mgr.  
Phone: (574) 946 - 3125 ext 228  
Cell : (574) 225-0214  
E-mail [bkinder@plymouth.com](mailto:bkinder@plymouth.com)

Mullauer, James

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To: bkindler@plymouth.com  
Cc: sengelhardt@wi.rr.com  
Subject: amendment request

Hi Bill, I took a look at your amendment request and need some additional information. Please address the following:

1. Please confirm that once your new hire is fully trained, that you will file for an amendment to name that person RSO.
2. Please provide your delegation of authority for Sue Engelhardt as RSO. An example can be found in NUREG 1556, Vol. 4.
3. Please provide a signed statement from Sue Engelhardt that she understands her duties and responsibilities as RSO.
4. Please discuss how Sue Engelhardt will management your radiation safety program from a distance (Wisconsin) and discuss how often she will be on sight to conduct radiation safety business.

You can email your response to [james.mullauer@nrc.gov](mailto:james.mullauer@nrc.gov) or fax it to 623-214-5213. Either way, please be sure to provide a cover page that is signed and dated by you.

Thanks, Jim.....please call with any questions.