

Douglas R. Bauder Site Vice President & Station Manager San Onofre Nuclear Generating Station

10 CFR 50.73 (a)(2)(i)(B)

June 30, 2010

U.S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555-0001

Subject: Docket No. 50-361 Licensee Event Report No. 2010-001 San Onofre Nuclear Generating Station, Unit 2

Dear Sir or Madam:

This submittal provides Licensee Event Report (LER) 2-2010-001 to report an inoperable manual valve that resulted in a condition that was prohibited by the plant's Technical Specifications. Neither the health nor safety of plant personnel or the public was affected by this occurrence.

If you require any additional information, please contact me.

Sincerel

Unit 2 LER No. 2010-001

cc: E. E. Collins, NRC Regional Administrator, Region IV G. G. Warnick, NRC Senior Resident Inspector, San Onofre Units 2 & 3

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NRC FORM 366			U.S. NUCLEAR REGULATORY				APPROVED BY OMB: NO. 3150-0104 EXPIRES: 08/31/2010								
(9-2007) COMMISSION						Estimated burden per response to comply with this mandatory information collection request: 50 hours. Reported lessons learned are incorporated into the licensing process and fed back to industry. Send comments regarding burden estimate to the Records Management Branch (T-6 E6), U.S. Nuclear Regulatory Commission, Washington, DC 20555-0001, or by internet e-mail to bjs@rrc.gov, and to the Desk Officer, Office of Information and Regulatory Affairs, NEOB-10202 (3150-0104), Office of Management and Budget, Washington, DC 20503. If a means used to impose information collection									
digits/characters for each block)						does not display a currently valid OMB control number, the NRC may not conduct or sponsor, and a person is not required to respond to, the information collection.									
1. FACILITY N	IAME						2. DOCKET NUMBER					3. PAGE			
San Onofre Nuclear Generating Station Unit 2					05000-361					1 OF 4					
4. TITLE Broken Manual Valve Prevents Timely Condensate Storage Tank Isolation															
5. E	VENT DATE			6. LER NUMBER		7. F	REPORT DATE 8. OTHER					R FACILITIES INVOLVED			
	DAY	VEAD	VEAD	VEAD SEQUENTIAL RE				VEAD	FA			DOCKET NUMBER			
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01	26	2010		2010-001-00)	6	30	10	FAI	ACILITY NAME DOCKET NUMBER					
9. OPERATING 5 11. THIS REPORT IS SUBMITTED PURSUANT TO THE REQUIREMENTS OF 10 CFR ': (Check all that apply)															
MO	DE	-	20.2201(b) 20.2203			3(a)(3)(ii)	3(a)(3)(ii) 50.73(a)(2)(ii)(B)			ii)(B)	50.73(a)(2)(ix)(A)				
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NAME					12. L	CENSE		ACTEO	TE	LEPHONE NU	IMBER (Include	Area Code)			
Douglas R. Bauder, Site VP and Station Manager						949-368-9275									
13. COMPLETE ONE LINE FOR EACH COMPONENT FAILURE DESCRIBED IN THIS REPORT															
CAUSE	SYSTEM	COMPON	IENT	MANU- FACTURER	F	TO EPIX	ORTABLE CAUSE S		SYSTEM COMPONEN		r MANU- FACTURER		REP	ORTABLE TO EPIX	
E	KA	ISV	'	F130		Y									
14. SUPPLEMENTAL REPORT EXPECTED							15. EXPECTED				MONTH	DAY	(YEAR	
YES (If yes, complete EXPECTED SUBMISSION DATE)						X	NO								
16. ABSTRACT (Limit to 1400 spaces, i.e., approximately 15 single-spaced typewritten lines)															

On January 26, 2010 at about 1700 PST with Unit 2 in Mode 5 (Cold Shutdown), the handwheel actuator for manual isolation valve 2HV-5715 failed during a surveillance test; the last successful stroke test was on March 29, 2008. The failure was due to a lack of lubrication and corrosion of the handwheel stem. The surveillance test frequency had been changed from quarterly to biennial in 2004 without implementing periodic lubrication of the stem.

Technical Specification (TS) 3.7.6 establishes inventory requirements for the Condensate Storage Tanks (CST). Valve 2HV-5715 is closed within 90 minutes of a seismic event to maintain the CST inventory in compliance with license commitments for Decay Heat Removal (RSB 5-1). The inability to close the valve within the committed time limit is being reported under 50.73(a)(2)(i)(B) as a failure to comply with the TS. The valve was repaired on January 27, 2010. Corrective actions were taken to lubricate this valve and add it to the preventive maintenance program. Preventive maintenance plans are being developed for the remaining affected valve population.

The safety significance was minimal as sufficient water inventory would have remained within the design margins to comply with the licensed safety functions. Neither the health nor the safety of plant personnel or the public was affected by this occurrence.

NRC FORM 366A			U.S. N	UCLEAR REGULA	TORY CON	MISSION			
(1-2001)	LICENSEE EVENT	REPORT (LE	R)						
TEXT CONTINUATION									
1. FACILITY NAME		2. DOCKET NUMBER	YEAR	6. LER NUMBER SEQUENTIAL REV		PAGE (3)			
				NUMBER					
San Onofre Nuclear Gene	erating Station (SONGS) Unit 2	05000-361	2010	001	00	2 of 4			
Plant:	San Onofre Nuclear Gen	I erating Station	(SONGS) Unit 2					
Event Date:	January 26, 2010	Ũ	,	,					
Reactor Vendor:	Combustion Engineering								
Mode:	Mode 5- Cold Shutdown								
Power:	0 percent								
Background The Auxiliary Feedwate generators, removing h operations, and removi capacity motor driven A supply header connect	er (AFW) System [BA] at San O leat from the Reactor Coolant S ng decay heat for accident miti NFW pumps and one 100% cap ling to two Condensate Storage	Phofre Unit 2 su System (RCS) of gation. The Al pacity steam tu Tanks (CST) J	upplies wa during pla ⁻ W syster rbine drive (KA1 T-12	ater to the ste int startup / s m consists of en pump, with 1 and T-120	eam hutdowr two 100 h a com	ı)% mon			
CST T-121 contains a 1 150,000 gallon Seismic at Hot Standby for two cooling entry conditions	minimum of 144,000 gallons, as c Category (SC) - I tank designe hours, and to cooldown the RC s of the Safety Analysis.	s required by T ed to maintain S to the maxin	echnical the React num temp	Specification or Coolant S erature for sl	3.7.6, ir ystem (F hutdown	n a RCS)			
CST T-120 contains a 500,000 gallon seismic retain water from the ta rupture of T-120, a gray make-up to CST T-121	minimum of 360,000 gallons, as ally restrained SC-II tank, enclo nk should the tank fail during a vity feed through an SC-I cross	s required by T osed in an SC- Design Basis tie line from the	echnical I concrete Earthqua e T-120 e	Specification structure de ke (DBE). In nclosure sum	3.7.6, ir esigned t the eve np provid	n a :o :nt of a des			
For normal plant operation condensate transfer puraction within 90 minute portion of the condensativater that could be lost	tions condensate is transferred mp. Following an Operating B s is credited to close manual is ate transfer piping from the T-12 t from T-120 through the non-se	from T-120 to asis Earthquak olation valve 2 20 seismic enc eismically quali	T-121 thr (OBE) HV-5715 closure, th ified pipin	rough a non-s (50% of a DE to isolate the ereby limiting g.	safety re BE), oper operation non-sein operation the second s second second second second second s second second second second second s	lated rator ismic ount o			
Description of Event On January 26, 2010 [E handwheel for operatin biennial surveillance cle The Technical Specific valve 2HV-5715, howe states the closure of 2E T-120.	Event Date], at about 1700 PST g manual isolation valve [ISV] 2 ose stroke test. The valve was ations (TS) do not contain a sp ver the Bases for TS 3.7.6 "Con IV-5715 is required within 90 m	with Unit 2 in 2HV-5715, faile repaired and r ecific Limiting ndensate Stora ninutes of an O	Mode 5 (ed at the s returned to Condition age Tank BE to ma	Cold Shutdov stem connect o service the s for Operatio (CST T-121 a intain the inv	wn), the tion durin next day on (LCO and T-12 entory ir	ng the y.) for 20)," n CST			
Manual isolation valve [F130]. In March 2010 ability to operate the va On May 26, 2010, NRC	2HV-5715 is a 6" diameter T-rin , the handwheel failure was eva live by placing a wrench directly c inspectors conducting the Pro	ng butterfly val aluated by SCE y on the exterio blem Identifica	ve manuf E as not re or butterfly ation & Re	actured by Fi eportable, ba valve stem. solution Insp	sher Co sed on t ection	ntrols he			

On May 26, 2010, NRC inspectors conducting the Problem Identification & Resolution Inspection questioned the timely closure of the valve within 90 minutes. Subsequently SCE, using conservative assumptions, determined the valve closure could require as long as 140 minutes, rendering valve 2HV-5715 non-functional in the as-found condition to meet the 90 minute closure limitation. Valve 2HV-5715 became non-functional sometime between the last successful stroke test on March 29, 2008 and the discovery date of January 26, 2010. With 2HV-5715 considered non-functional, CST T-120 should

NRC FORM 366A (7-2001)	U.S. NUCLEAR REGULATORY COMMISSION								
LICENSEE EVENT REPORT (LER) TEXT CONTINUATION									
1. FACILITY NAME	2. DOCKET NUMBER		6. LER NUMBER		PAGE (3)				
		YEAR	SEQUENTIAL NUMBER	REV NO					
San Onofre Nuclear Generating Station (SONGS) Unit 2	05000-361	2010	001	00	3 of 4				

have been considered out of compliance with the requirements of TS 3.7.6 and reportable under 10 CFR 50.73(a)(2)(i)(B). The event only affected Unit 2; the similar valve at Unit 3 was installed in 2001 and found to be fully functional as required.

Cause of the Event:

The handwheel stem is threaded and rotates through a threaded pivot to transfer the rotary motion of the handwheel to rotate the butterfly valve open or closed. The handwheel stem failed at the connecting drill pin hole. The failure was due to the increased thread-on-thread friction of the actuating rod and the pivot caused by excessive corrosion and / or hardened grease build up. The valve is located outside, subject to the local marine environment, and did not receive adequate preventative maintenance to lubricate the stem.

When the 2004 ten year In Service Test (IST) program update changed the stroke test frequency from quarterly to biennial, the Component Classification Assessment (CCA) process did not capture the need for preventative maintenance for the valve.

Corrective Actions:

The handwheel was replaced and the shaft lubricated.

A review of the equipment history for manual valves which require manual manipulation as defined by the "Abnormal Operating Instructions" with actions to manually manipulate within 4 hours and lack a Preventive Maintenance strategy was conducted. These valves are a different type and in most cases in a different application. The valves were confirmed to be functional, and the Preventative Maintenance program is being revised to include these valves.

The Equipment Reliability Process procedure is being revised to ensure that a Preventive Maintenance Strategy is verified when a CCA is being processed.

Safety Significance:

The safety significance was found to be minimal as a sufficient water inventory was available within the design margins. The broken handwheel on 2HV5715 would not have prevented the ability to safely shutdown the plant following a seismic event, nor would have it resulted in a loss of safety function.

The licensing basis for the cooldown rate of the RCS is described in SONGS UFSAR Section 5.4.7.2.5 "Plant Cooldown to Shutdown Cooling System Initiation Conditions," in accordance with Branch Technical Position (BTP) RSB 5-1, "Design Requirements of the Decay Heat Removal System." The minimum condensate storage tank levels assumed in the analysis are incorporated into TS 3.7.6.

The RCS cooldown was evaluated assuming the delay in closing 2HV-5715 allowed a loss of condensate inventory through a critical crack in the non-seismic condensate transfer system piping. Cases with and without offsite power, and with and without rupture of the SC-II CST T-120 were considered and analyzed based on the lowest water levels recorded in the CSTs since the last successful test of the valve.

For the loss of offsite power case, closure of 2HV-5715 is not required. With offsite power available, flow diversion is assumed through the operating condensate transfer pump. The inventory in CST T-120 would have provided sufficient margin to close 2HV-5715. As described in the UFSAR, other sources of water not credited for RSB 5-1 were also available.

NRC FORM 366A (7-2001)	U.S. N	U.S. NUCLEAR REGULATORY COMMISSION							
LICENSEE EVENT REPORT (LER) TEXT CONTINUATION									
1. FACILITY NAME	2. DOCKET NUMBER	6. LER NUMBER PAG							
		YEAR	SEQUENTIAL NUMBER	REV NO					
San Onofre Nuclear Generating Station (SONGS) Unit 2	05000-361	2010	001	00	4 of 4				

Operating Experience SONGS has experienced failures of manual butterfly valves in the non-safety related portions of the plant. In October, 2005 the pin failed in the manual actuator for a 20" butterfly valve in the Turbine Plant Cooling Water System.

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