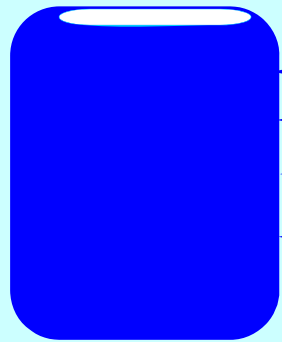


# Simplified Equation Status

**NRC / NEI**  
**June 2, 2010**

Anderson Lin  
PWROG Technical Lead  
Diablo Canyon Power Plant

# PWROG Projects



## Water Hammer

- Pressure Pulsation (OG-08-315)
  - Pipe Hangers
  - Relief Valves
- Hot Recirc. & Containment Spray (OG-08-292)

Simplified Gas Transport Equation

## Void Transport

(WCAP-16631 for 6" & 8")  
On Going 4" & 12" @ Purdue

- Static Pressure
- Buoyancy
- Breaks down
- Transport Buffers
- Scaling of models

## Non-Condensable Gas into the Reactor Vessel

(OG-08-293)

- ECCS Delay
- LOCA & Non-LOCA Qualitative Evaluation

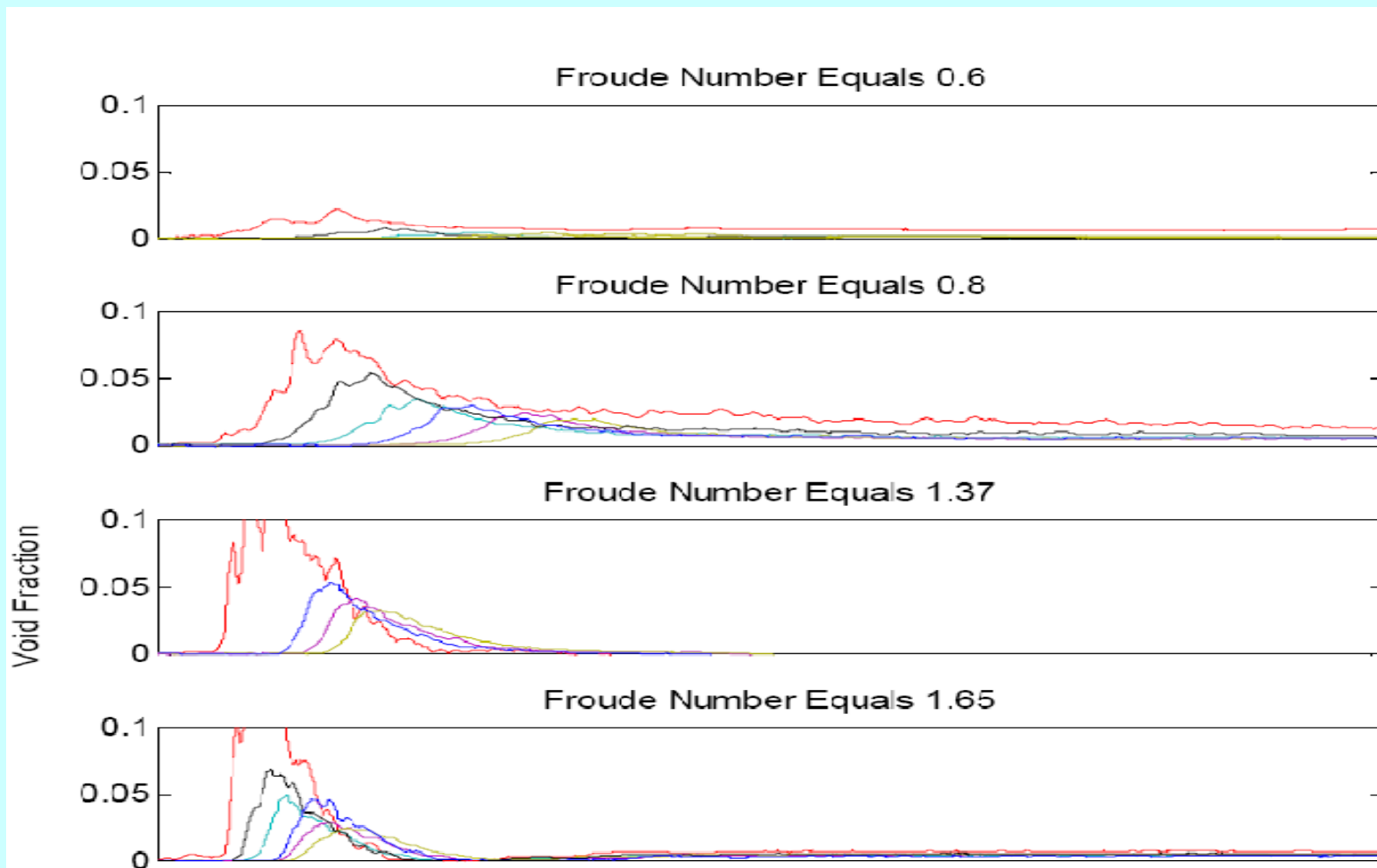
## Pump Interim Gas Ingestion

Tolerance Criteria (V-EC-1866)

- Steady State & Transient Void Limits
- Types of Pumps
- Peak / Average Void Fraction
- Momentary TDH Degradation
- NPSHR vs. NPSHA

# Gas Transport vs. Flow Rate

**Observation:** Higher flow results in higher void fraction (over a shorter duration) being transported



# Bounding Condition

1. **Met Most Stringent Void Acceptance Criteria :**
  - Highest Flowrate
  - Supported by Conservative Tested Void Condition
  
2. **PIRT To Minimize The Initial Void Volume**
  - Conservatively Limit to 5% (i.e., 11% test)
  
3. **Minimize The Risk To Pump Operability**
  1. **Likely Be Implementable at the Plant**

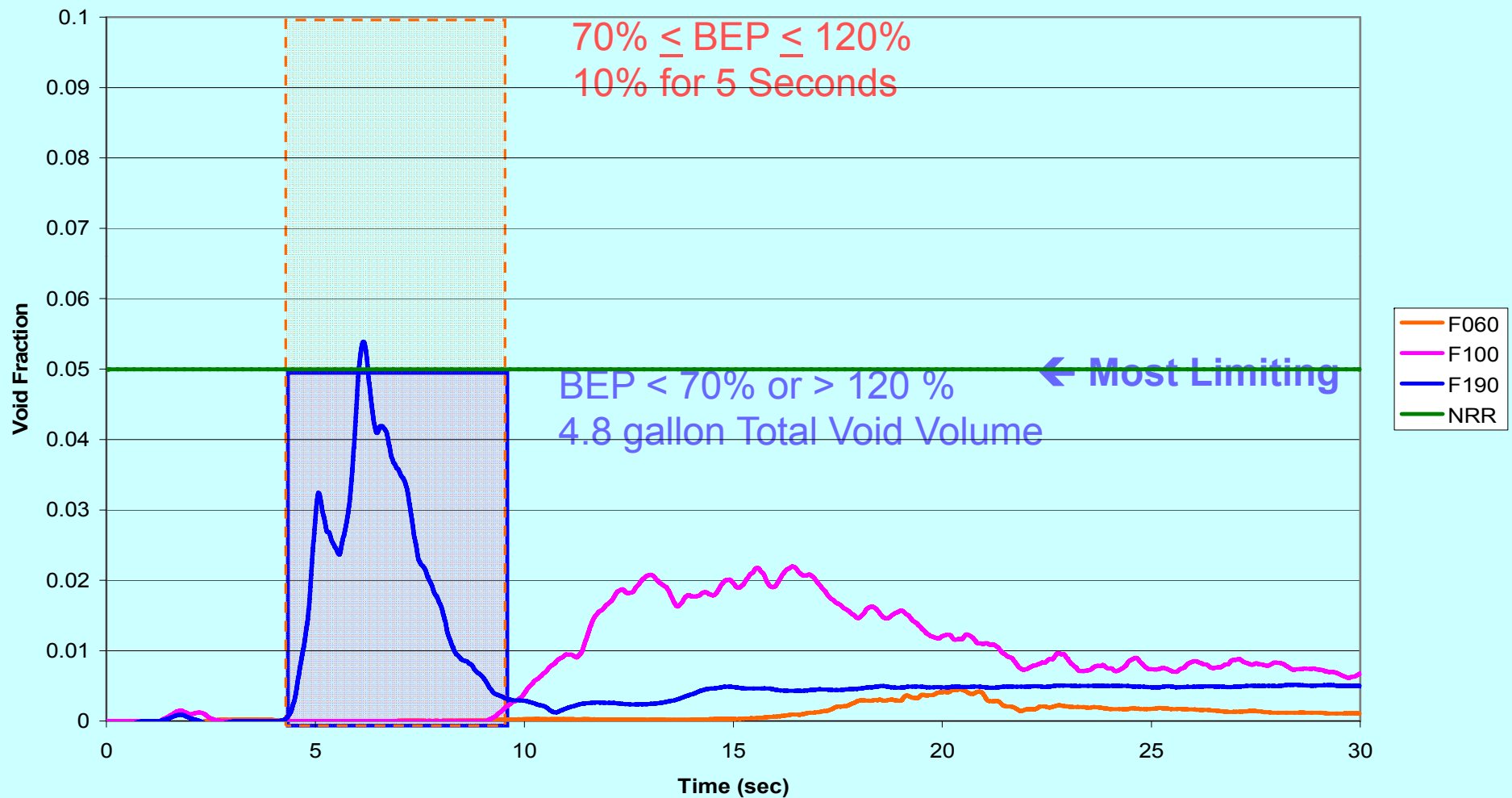
# Simplified Equation vs. APC Criteria

	$\% \frac{Q}{Q_{BEP}}$	BWR Typical Pumps	PWR Typical Pumps		
			Single Stage (WDF)	Multi-Stage Stiff Shaft (CA)	Multi-Stage Flexible Shaft (RLIJ, JHF)
Steady State Operation > 20 seconds	40%-120%	2%	2%	2%	2%
Steady State Operation > 20 seconds (see Note)	< 40% or > 120%	1%	1%	1%	1%
Transient Operation $\leq 5$ seconds	70%-120%	10%			10%
Transient Operation $\leq 5$ seconds (see Note)	< 70% or > 120%	5%			5%
Transient Operation $\leq 20$ seconds	70%-120%		5%	20%	
Transient Operation $\leq 20$ seconds (see Note)	< 70% or > 120%		5%	5%	

Note: Further review by the respective Owner's Groups may determine that criteria for pump operation below 70% BEP may not be required, as the conditions are bounded by the set of criteria for the 70%-120% BEP range.

# Simplified Equation vs. DSS & APC

Figure 6  
6 inch 5% initial void fraction RIMP2 ( 11% initial void & Fr=1.9)



# Methodology Consideration

- 1.  $\beta$  Ratio =  $Q_{\text{gas}} / Q_{\text{mixture}}$** 
  - Voids Must Mix With Water Results in A Much Lower Void Fraction To The Pump
- 2. Different Transport for 4", 6" & 8" and 12"**
  - Due to void size to Pipe X-Section Ratio
  - Void Formation Anomalies
  - Limited to Actual Pump Flow Ranges

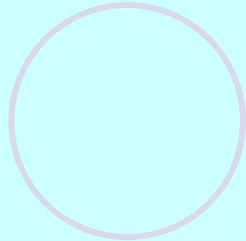
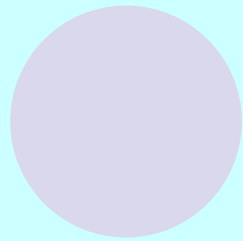
# Treatment of the Simplified Equation

1. Suction Headers With Takeoffs
  - Use Simplified Equation to calculate allowable void volume for each individual pump suction
  - Apply the smallest of the allowable void volume to the common suction header
2. Allowable Void Volume  $< 1/4$  Of The Downstream Vertical Pipe Volume
3. Allowable void accounts for static pressure change between high point and pump suction
  - Elevation change must be  $\geq 10$  feet

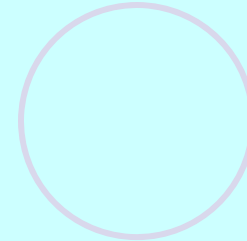
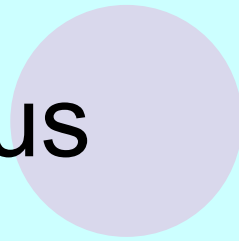


# Advantages of the Simplified Equation

1. Simplified Equation is Conservative
  - Limits The Allowable Void Volume
  - Not Likely To Gas Bind The Pump
  - Provides Reasonable Basis for Pump “Operability”
  - Reasonable Engineering Judgment
  - Enveloped by DSS / APC Void Criteria
  - Supported by the Purdue Test Data
2. Simple Method To Determine Allowable Void Volume At Any Pump – All Safety Related Pumps



## Status



- Purdue Test Report Issued by July 31
- Simplified Report Issued by August 16, 2010
- Future Work May Relax Void Limit on Common Suction Header