

- c. the event either a PORV(s) or RCS vent(s) is used to mitigate an RCS pressure transient, a Special Report shall be prepared and submitted to the Nuclear Regulatory Commission within 30 days pursuant to Specification 6.9.2.h. The report shall describe the circumstances initiating the transient, the effect of the PORV(s) or vent(s) on the transient, and any corrective action necessary to prevent recurrence.

5. Power Operated Relief Valves (PORVs)/Block Valves (for operation above 350°F)

- a. Whenever the reactor coolant system is above 350°F, the PORVs and their associated block valves shall be operable with the block valves either open or closed.
- b. If a PORV becomes inoperable when above 350°F, its associated block valve shall be maintained in the closed position.
- c. If a PORV block valve becomes inoperable when above 350°F, the block valve shall be closed and deenergized.
- d. If the requirements of specification 3.1.A.5.a, 3.1.A.5.b or 3.1.A.5.c above cannot be satisfied, compliance shall be established within four (4) hours, or the reactor shall be placed in the hot shutdown condition within the next six (6) hours and subsequently cooled below 350°F.
- e. With regard to the use of the PORVs/Block Valves as a reactor coolant system vent, the requirements of specification 3.16 shall be adhered to.

6. Pressurizer Heaters

- a. Whenever the reactor coolant system is above 350°F, the pressurizer shall be operable with at least 150kw of pressurizer heaters.
- b. If the requirements of specification 3.1.A.6.a cannot be met, restore the required pressurizer heater capacity to operable status within 72 hours or the reactor shall be placed in the hot shutdown within the next six(6) hours and subsequently cooled below 350°F.

Basis

When the boron concentration of the Reactor Coolant System (RCS) is to be reduced, the process must be uniform to prevent sudden reactivity changes in the reactor. The requirement for at least one reactor coolant pump or one residual heat removal pump to be in operation is to provide flow to ensure mixing, prevent stratification, and produce gradual reactivity changes during boron concentration reductions in the Reactor Coolant System. Below 350°F, a single reactor coolant loop or RHR loop provides sufficient heat removal

**3.1.F. REACTOR COOLANT SYSTEM LEAKAGE AND LEAKAGE
INTO THE CONTAINMENT FREE VOLUME**

Specification

1. LEAKAGE DETECTION AND REMOVAL SYSTEMS

- a. The reactor shall not be brought above cold shutdown unless the following leakage detection and removal systems are operable:

- (1) Two containment sump pumps.
- (2) Two containment sump level monitors.
- (3) A containment sump discharge line flow monitoring system.
- (4) Two recirculation sump level monitors.
- (5) The reactor cavity continuous level monitoring system and an independent reactor cavity level alarm.
- (6) Two of the following three systems:
 - (a) A containment atmosphere gaseous radioactivity monitoring system.
 - (b) A containment atmosphere particulate radioactivity monitoring system.
 - (c) The containment fan cooler condensate flow monitoring system.

- b. When the reactor is above cold shutdown, the requirements of specification 3.1.F.1.a. may be modified as follows:

- (1) One containment sump pump may be inoperable for a period not to exceed seven (7) consecutive days provided that on a daily basis the other containment sump pump is started and discharge flow is verified.
- (2) One of the two required containment sump level monitors may be inoperable for a period not to exceed seven (7) consecutive days.
- (3) The containment sump discharge line flow monitoring system may be inoperable for a period not to exceed seven (7) consecutive days provided a detailed Waste Holdup Tank water inventory balance is performed daily.
- (4) One of the two required recirculation sump level monitors may be inoperable for a period not to exceed fourteen (14) consecutive days.
- (5) One of the two required reactor cavity level monitors may be inoperable for a period not to exceed thirty (30) consecutive days.

- (3) If water level in the containment sump reaches EL. 45' or the water level in the recirculation sump reaches EL. 35', or the water level in the reactor cavity reaches EL. 20', the reactor shall be placed in a cold shutdown condition within the next 36 hours unless the water level(s) is reduced below the specified limit(s).
- (4) If the water level in the containment sump increases above EL. 45' and the water level in the recirculation sump increases above EL. 39'-9", or the water level in the reactor cavity increases above EL. 20' 5", immediately place the reactor in a subcritical condition and initiate an expeditious cooldown of the reactor to the cold shutdown condition.

Basis

Water inventory balances, monitoring equipment, radioactive tracing, boric acid crystalline deposits, and physical inspections can disclose reactor coolant leaks. Any leak of radioactive fluid, whether from the reactor coolant system primary boundary or not can be a serious problem with respect to in-plant radioactivity contamination and cleanup or it could develop into a still more serious problem; and therefore, first indications of such leakage will be followed up soon as practicable.

Although some leak rates on the order of gpm may be tolerable from a dose point of view, especially if they are to closed systems, it must be recognized that leaks on the order of drops per minute through any pressure boundary of the primary system could be indicative of materials failure such as by stress corrosion cracking. If depressurization, isolation and/or other safety measures are not taken promptly, these small leaks could develop into much larger leaks, possibly into a gross pipe rupture.

If leakage is to the containment, it may be identified by one or more of the following methods:

- a. The containment air particulate monitor is sensitive to low rates. The rates of reactor coolant leakage to which the instrument is sensitive are 0.025 gpm to greater than 10 gpm, assuming corrosion product activity and no fuel cladding leakage. Under these conditions, an increase in reactor coolant system leakage of 1 gpm is detectable within 1 minute after it occurs.
- b. The containment radiogas monitor is less sensitive than the air particulate monitor. The sensitivity range of the instrument is 10^{-2} μ C/cc to 10^{-7} μ C/cc.

- c. In the event either a PORV(s) or a RCS vent(s) is used to mitigate an RCS pressure transient, a Special Report shall be prepared and submitted to the Nuclear Regulatory Commission within—30 days pursuant to Specification 6.9.2.h. The report shall describe the circumstances initiating the transient, the effect of the PORV(s) or vent(s) on the transient, and any corrective action necessary to prevent recurrence.

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- a. Whenever the reactor coolant system is above 350°F, the PORVs and their associated block valves shall be operable with the block valves either open or closed.
- b. If a PORV becomes inoperable when above 350°F, its associated block valve shall be maintained in the closed position.
- c. If a PORV block valve becomes inoperable when above 350°F, the block valve shall be closed and deenergized.
- d. If the requirements of specification 3.1.A.5.a, 3.1.A.5.b or 3.1.A.5.c above cannot be satisfied, compliance shall be established within four (4) hours, or the reactor shall be placed in the hot shutdown condition within the next six (6) hours and subsequently cooled below 350°F.
- e. With regard to the use of the PORVs/Block Valves as a reactor coolant system vent, the requirements of specification 3.16 shall be adhered to.

6. Pressurizer Heaters

- a. Whenever the reactor coolant system is above 350°F, the pressurizer shall be operable with at least 150kw of pressurizer heaters.
- b. If the requirements of specification 3.1.A.6.a cannot be met, restore the required pressurizer heater capacity to operable status within 72 hours or the reactor shall be placed in the hot shutdown within the next six(6) hours and subsequently cooled below 350°F.

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When the boron concentration of the Reactor Coolant System (RCS) is to be reduced, the process must be uniform to prevent sudden reactivity changes in the reactor. The requirement for at least one reactor coolant pump or one residual heat removal pump to be in operation is to provide flow to ensure mixing, prevent stratification, and produce gradual reactivity changes during boron concentration reductions in the Reactor Coolant System. Below 350°F, a single reactor coolant loop or RHR loop provides sufficient heat removal

- (3) If water level in the containment sump reaches EL. 45' or the water level in the recirculation sump reaches EL. 35', or the water level in the reactor cavity reaches EL. 20', the reactor shall be placed in a cold shutdown condition within the next 36 hours unless the water level(s) is reduced below the specified limit(s).
- (4) If the water level in the containment sump increases above EL. 45' and the water level in the recirculation sump increases above EL. 39'-9", or the water level in the reactor cavity increases above EL. 20' 5", immediately place the reactor in a subcritical condition and initiate an expeditious cooldown of the reactor to the cold shutdown condition.

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Water inventory balances, monitoring equipment, radioactive tracing, boric acid crystalline deposits, and physical inspections can disclose reactor coolant leaks. Any leak of radioactive fluid, whether from the reactor coolant system primary boundary or not can be a serious problem with respect to in-plant radioactivity contamination and cleanup or it could develop into a still more serious problem; and therefore, first indications of such leakage will be followed up soon as practicable.

Although some leak rates on the order of gpm may be tolerable from a dose point of view, especially if they are to closed systems, it must be recognized that leaks on the order of drops per minute through any pressure boundary of the primary system could be indicative of materials failure such as by stress corrosion cracking. If depressurization, isolation and/or other safety measures are not taken promptly, these small leaks could develop into much larger leaks, possibly into a gross pipe rupture.

If leakage is to the containment, it may be identified by one or more of the following methods:

- a. The containment air particulate monitor is sensitive to low rates. The rates of reactor coolant leakage to which the instrument is sensitive are 0.025 gpm to greater than 10 gpm, assuming corrosion product activity and no fuel cladding leakage. Under these conditions, an increase in reactor coolant system leakage of 1 gpm is detectable within 1 minute after it occurs.
- b. The containment radiogas monitor is less sensitive than the air particulate monitor. The sensitivity range of the instrument is 10^{-2} μ c/cc to 10^{-7} μ c/cc.

- c. A leakage detection system collects and measures moisture condensed from the containment atmosphere by cooling coils of the main air recirculation units including leaks from the cooling coils themselves. This system provides a dependable and accurate means of measuring the total leakage from these sources. Condensate flows from approximately 1 gpm to 15 gpm per detector can be measured by this system. Condensate flows greater than 15 gpm can be determined using weir calibration curves. Condensate flows less than 1 gpm may be determined by periodic observation of the water accumulation in the standpipes of the condensate collection system.
- d. Leakage detection via the containment sump level and discharge flow monitoring systems will determine leakage losses from all fluid systems to the containment free volume. Water collecting on the containment floor will normally be delivered to the containment sump via the containment floor trench system. Level monitoring of the containment sump is in part provided by two level instruments which actuate control room lights at discrete sump/containment water levels and provide an audible alarm for certain discrete levels within the containment sump. In addition, another level monitoring device provides a continuous level readout in the control room. When the water level in the containment sump reaches predetermined levels, one or both containment sump pumps will automatically start and pump the fluid out of containment to the liquid waste disposal system. Flow in the containment sump pump discharge line from containment to the Waste Holdup Tank is monitored on a continuous basis. Thus, monitoring of both the flow indication systems will provide a positive means for determining leakage into the containment free volume.
- e. Water may also collect in the recirculation sump and/or the reactor cavity depending on the size and location of the leak. However, under most circumstances, the containment sump will be filled prior to the recirculation sump filling and both sumps will be filled prior to water level increasing on containment floor (EL. 46') sufficient to initiate filling of the reactor cavity. Level monitoring of the recirculation sump is provided by two level instruments which actuate control room lights at discrete sump/containment water levels and provide an audible alarm for certain discrete levels within the recirculation sump. In addition, another level monitoring device provides a continuous level readout in the control room. Level monitoring of the reactor cavity is provided by a single analog continuous level indication in the control room and two separate and independent level switches each of which actuates an audible alarm in the control room.

4.3 REACTOR COOLANT SYSTEM INTEGRITY TESTING

Applicability

Applies to test requirements for Reactor Coolant System integrity.

Objective

To specify tests for Reactor Coolant System integrity after the system is closed following normal opening, modification or repair.

Specification

- a) When the Reactor Coolant System is closed after it has been opened, the system will be leak tested at not less than 2335 psig at NDT requirements for temperature.
- b) When Reactor Coolant System modification or repairs have been made which involve new strength welds on components, the new welds shall meet the requirements of the applicable version of ASME Section XI as specified in the Con Edison Inservice Inspection and Testing Program in effect at the time.
- c) The Reactor Coolant System leak test temperature-pressure relationship shall be in accordance with the limits of Figure 4.3-1 for heatup for the first fifteen (15) effective full-power yrs. of operation. Figure 4.3-1 will be recalculated periodically. Allowable pressure during cooldown for the leak test temperature shall be in accordance with Figure 3.1.B-2.

Basis

For normal opening, the integrity of the system, in terms of strength, is unchanged. If the system does not leak at 2335 psig (Operating pressure + 100 psi; + 100 psi is normal system pressure fluctuation), it will be leak tight during normal operation.

For repairs on components, the thorough non-destructive testing gives a very high degree of confidence in the integrity of the system, and will detect any significant defects in and near the new welds. In all cases, the leak test will assure leak tightness during normal operation.

The inservice leak temperatures are shown on Figure 4.3-1. The temperatures are calculated in accordance with ASME Code Section III, 1974 Edition, Appendix G. This Code requires that a safety factor of 1.5 times the stress intensity factor caused by pressure be applied to the calculation.

For the first fifteen (15) effective full-power years, it is predicted that the highest RTNDT in the core region taken at the 1/4 thickness will be 176°F. The minimum inservice leak test temperature requirements for periods up to fifteen (15) effective full-power years are shown on Figure 4.3-1.

The heatup limits specified on the heatup curve, Figure 4.3-1, must not be exceeded while the reactor coolant is being heated to the inservice leak test temperature. For cooldown from the leak test temperature, the limitations of Figure 3.1.B-2 must not be exceeded. Figures 4.3-1 and 3.1.B-2 are recalculated periodically, using methods discussed in WCAP-7924A and results of surveillance specimen testing, as covered in WCAP-7323.

Reference

1. PSAR, Section 4

Applicability

Applies to potential reactivity anomalies.

Objective

To require evaluation of reactivity anomalies within the reactor.

Specification

Following a normalization of the computed boron concentration as a function of burn-up, actual boron concentration of the coolant shall be periodically compared with the predicted value.

Basis

To eliminate possible errors in the calculations of the initial reactivity of the core and the reactivity depletion rate, the predicted relation between fuel burn-up and the boron concentration, necessary to maintain adequate control characteristics, must be adjusted (normalized) to accurately reflect actual core conditions. When full power is reached initially, and with the control rod groups in the desired positions, the boron concentration is measured and the predicted curve is adjusted to this point. As power operation proceeds, the measured boron concentration is compared with the predicted concentration and the slope of the curve relating burn-up and reactivity is compared with that predicted. This process of normalization shall be completed early in core life. Thereafter, actual boron concentration can be compared with prediction, and the reactivity status of the core can be continuously evaluated. Any reactivity anomaly greater than 1% would be unexpected, and its occurrence would be thoroughly investigated and evaluated. The value of 1% is considered a safe limit since a shutdown margin of at least 1% with the most reactive rod in the fully withdrawn position is always maintained.

Applicability

Applies to the reactor core, reactor coolant system, and emergency core cooling systems.

Objective

To define those design features which are essential in providing for safe system operations.

A. Reactor Core

1. The reactor core contains approximately 87 metric tons of uranium in the form of slightly enriched uranium dioxide pellets. The pellets are encapsulated in Zircaloy-4 tubing to form fuel rods. The reactor core is made up of 193 fuel assemblies. Each fuel assembly contains 204 fuel rods.⁽¹⁾
2. Deleted
3. The enrichment of reload fuel will be no more than 3.5 weight per cent U-235.
4. Deleted
5. There are 53 control rods in the reactor core. The control rods contain 142 inch lengths of silver-indium-cadmium alloy clad with the stainless steel.⁽⁵⁾

B. Reactor Coolant System

1. The design of the reactor coolant system complies with the code requirements.⁽⁶⁾ Design values for system temperature and pressure are 650°F and 2485 psig, respectively.
2. All piping, components and supporting structures of the reactor coolant system are designed to Class I requirements, and have been designed to withstand the maximum potential seismic ground acceleration, 0.15g, acting in the horizontal and 0.10g acting in the vertical planes simultaneously with no loss of function..

3. The total liquid volume of the reactor coolant system, at rated operating conditions, is 11,350 cubic feet.

References

- (1) FSAR Section 3.2
- (2) Deleted
- (3) Deleted
- (4) Deleted
- (5) FSAR Sections 3.2
- (6) FSAR Table 4.1-9