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May 3, 2010
U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, DC 20555-0001

Subject: USNRC Docket No. 72-1014
HI-STORM 100 Certificate of Compliance 1014
HI-STORM 100 Final Safety Analysis Report Update per 10 CFR 72.248(c)(6)

Reference: [1] Holtec Project 5014
[2] Holtec Letter 5014648, dated May 2, 2008
[3] Amendment #7 to HI-STORM 100 CoC 1014 (effective December 28, 2009)
[4] Holtec Letter 5014700, dated April 1, 2010
[5] Amendment #6 to HI-STORM 100 CoC 1014 (effective August 17, 2009)
[6] Holtec Letter 5014664, dated August 21, 2008
[7] Amendment #5 to HI-STORM 100 CoC 1014 (effective July 14, 2008)

In accordance with 10 CFR 72.248, Holtec International herewith submits Revision 9 of the Final Safety Analysis Report (FSAR) for the HI-STORM 100 Dry Spent Fuel Storage System. Revision 6 of the FSAR for the HI-STORM 100 Dry Spent Fuel Storage System was certified in accordance with 10 CFR 72.248(c)(6) up to May 2008 [2].

HI-STORM 100 FSAR Revision 9 includes the effects of all changes to the cask design or procedures that have received prior NRC review and approval through Amendment 7 to the HI-STORM CoC [3] with the exception of Amendment 4. FSAR Revision 9 also includes the effects of changes to the cask design or procedures made pursuant to 10 CFR 72.48 that were not previously incorporated into the Updated FSAR. Table 1 in Attachment 1 to this letter provides the pages that were revised due to 10 CFR 72.48 screenings and evaluations, up to February 2010.

Revision 8 of the HI-STORM 100 FSAR was submitted to the USNRC Document Control Desk for information with transmittal letter 5014700 [4] in response to the approval of Amendment 6 to HI-STORM 100 CoC 1014 [5]. In addition, this revision also included changes pursuant to 10 CFR 72.48 screenings and evaluation. Table 2 in Attachment 1 to this letter provides the pages that were revised due to 72.48 screenings and evaluations in Revision 8.

Revision 7 of the HI-STORM 100 FSAR was submitted to the USNRC Document Control Desk for information with transmittal letter 5014664 [6] in response to the approval of Amendment 5 to HI-STORM 100 CoC 1014 [7]. In addition, this revision also included changes pursuant to 10 CFR 72.48 screenings and evaluation. Table 3 in Attachment 1 to this letter provides the pages that were revised due to 72.48 screenings and evaluations in Revision 7.

Section 1.0.1 of FSAR Revision 7, 8, and 9 includes a list of Holtec Engineering Change Orders (ECOs) for generic changes to the cask system that are reflected in Revision 7, 8, and 9 of the

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FSAR, respectively. A subset of those ECOs represents changes authorized under 10 CFR 72.48 which are reflected in Attachment 1. The balance represent changes for which 10 CFR 72.48 was not applicable (e.g., editorial, correction of inconsistency, etc...).

A list summarizing all changes made to the licensing drawings since the submittal of FSAR Revision 6 is provided in Attachment 2 to this letter.

All changes included in the FSAR text and tables are indicated with a revision bar in the right margin and "Rev. 9" in the lower right corner of the page. If anything in a particular text section (e.g., Section 1.X) changed, the entire section was updated to Revision 9. The revision bars indicate the specific location of the changes on the affected pages. Sections with no changes in this revision still indicate the revision number of the last change in the footer.

FSAR Revision 9 includes an updated Table of Contents and List of Effective Pages, indicating the current revision of text pages and figures in the document.

If you have any questions or require additional clarification, please contact us.

Sincerely,

Tammy S. Morin
Licensing Manager, Holtec Technical Services
Holtec International

- Attachment: 1. List of Changes Made to FSAR pursuant to 10 CFR 72.48
2. List of Changes Made to Licensing Drawings since FSAR Revision 6
- Enclosure: HI-STORM 100 Cask System Final Safety Analysis Report, Revision 9 (CD format).
- Distribution: NRC Document Control Desk (original w/attach. and encl.)
Mr. John Goshen, USNRC (w/attach. and encl.)
General and Site-Specific Licensees (via separate distribution)
Holtec Groups 1-4 (w/o attach. and encl.)



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CERTIFICATION PURSUANT TO 10 CFR 72.248(c)(4)(i)

I hereby certify that the information in HI-STORM FSAR, Revision 9 accurately presents changes made since the previous certification of HI-STORM FSAR Revision 6.

Tammy S. Morin
Licensing Manager, Holtec Technical Services
Holtec International

INFORMATION PERTAINING TO COMPACT DISK SUBMITTAL

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Document Components: One (1) CD-ROM disk is included with this submission. The CD-ROM disk labeled "Holtec International Final Safety Analysis Report for the HI-STORM 100 Cask System, Revision 9, USNRC Docket 72-1014 – February 13, 2010" contains 1 file:

File Name:	Approximate File Size: (Megabytes)
HI-STORM 100 FSAR R9 - FEBRUARY 13 2010.pdf	45.5

Non-document Components: None

**Table 1: CHANGES INCORPORATED INTO HI-STORM FSAR REVISION 9
 UNDER THE PROVISION OF 10 CFR 72.48**

Section/Table	Page(s)
3.5	3.5-1, 3.5-2
4.5	4.5-11, 4.5-12

**Table 2: CHANGES INCORPORATED INTO HI-STORM FSAR REVISION 8
 UNDER THE PROVISION OF 10 CFR 72.48**

Section/Table	Page(s)	Section/Table	Page(s)
Table 1.0.3	1.0-31	7.1.3	7.1-3
2.0.1	2.0-2, 2.0-5	9.1.3	9.1-8
3.1	3.1-20, 3.1-21	9.1.5.1	9.1-10
Table 3.1.18	3.1-43	9.1.5.2	9.1-11, 9.1-12
7.1.1	7.1-2	Table 9.1.1	9.1-17

**Table 3: CHANGES INCORPORATED INTO HI-STORM FSAR REVISION 7
 UNDER THE PROVISION OF 10 CFR 72.48**

Section/Table	Page(s)	Section/Table	Page(s)	Section/Table	Page(s)
Table 1.0.1	1.0-6, 1.0-7, 1.0-8, 1.0-10	3.4.1	3.4-1	7.1.5	7.1-3
Appendix 1.D Section 1.D.5	1.D-5	3.4.4.3.1.9	3.4-39 through 3.4-41	8.0	8.0-2
1.2.1.3.1.1	1.2-14	Table 3.4.2	3.4-119	8.1.5 (Step 3)	8.1-17
1.2.1.3.1.2	1.2-17	5.0	5.0-1	8.3.3 (Step 8)	8.3-8
2.1.3	2.1-2	6.2.4	6.2-6	Table 8.0.1	8.0-4
2.2.3.4	2.2-10	6.4.2.4	6.4-5		
Table 2.2.6	2.2-37	6.4.4	6.4-7		

CHANGES TO DRAWINGS HI-STORM FSAR, REVISIONS 7, 8 AND 9

Table 1		
Changes to DWG 3923 MPC Enclosure Vessel		
ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
		--- FSAR Rev. 7 ---
1021-96, 1022-75 1023-54	N/A	1) Sheet 1: Note 18: Delete note and replace with the text "Deleted." 2) Sheet 3: Note 1: Delete Sentence beginning "IP1 MPC Dimension..." 3) Sheet 3: Note 2: Delete Sentence beginning "IP1 MPC Dimension..."
1021-95, 1022-74, 1023-52	868	1) Sheet 5: Lower PWR fuel spacer assembly: Sector D7: Remove all around weld symbol from weld. Add 1" weld length to weld symbol and add "ON FOUR SIDES. OMIT CORNER RADIUS" to Weld. 2) Sheet 5: Lower PWR fuel spacer assembly: Sector C7: Add "TYP.(1" MIN. WELD LENGTH)" to the weld symbol. 3) Sheet 5: Upper PWR fuel spacer assembly: Sector B7: Remove the all around weld symbol from weld. Add 1" weld length to weld symbol and add "FOUR PLACES" to the weld symbol. Remove the leader branch showing weld between the top plate and the bolt and add a separate 1/8" fillet weld between the top plate and the bolt to read "VT ALTERNATING HEX FACES (1/2" MIN. WELD LENGTH)". 4) Sheet 5: Upper PWR fuel spacer assembly: Sector AB-7: Remove the all around weld symbol from weld. Add 1" weld length to weld symbol and add "FOUR PLACES" to the weld symbol. 5) Sheet 5: Lower BWR fuel spacer assembly: Sector D3: Remove all around weld symbol from weld. Add 1" weld length to weld symbol and add "ON FOUR SIDES. OMIT CORNER RADIUS" to Weld. 6) Sheet 5: Lower BWR fuel spacer assembly: Sector C3: Remove all around weld symbol from weld. Add "TYP.(1" MIN. WELD LENGTH)" to the weld symbol. 7) Sheet 5: Upper BWR fuel spacer assembly: Sector B3: Remove the all around weld symbol from weld. Add 1" weld length to weld symbol and add "FOUR PLACES" to the weld symbol. Remove the leader branch showing weld between the top plate and the bolt and add a separate 1/8" fillet weld between the top plate and the bolt to read "VT ALTERNATING HEX FACES (1/2" MIN. WELD LENGTH)". 8) Sheet 5: Add Note 3 reference to the Lower PWR Fuel Spacer Assembly caption. Add Note 3 to read "THE USE OF LOWER FUEL SPACER IS OPTIONAL FOR MPC-32. A LONGER UPPER FUEL SPACER MAY BE USED TO COMPENSATE FOR THE LENGTH AND TO ELIMINATE THE USE OF A LOWER FUEL SPACER".

Table 1
Changes to DWG 3923 MPC Enclosure Vessel

ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
1021-99, 1022-78, 1023-57	885	1) Sheet 4, Note 1, add the following text at the end of the note: "The bottom piece may be made either from stainless steel or carbon steel. For a carbon steel piece, all surfaces that may come in contact with spent fuel pool water shall be coated or covered with stainless steel."
--- FSAR Rev. 8 ---		
1021-100, 1022-79, 1023-58	898	Add a sheet to show the OPTIONAL new design of lower PWR fuel spacer assembly and lower BWR fuel spacer assembly with the following details [1] In LOWER PWR FUEL SPACER ASSEMBLY include Lower Fuel Spacer Support I-Beam. [2] In LOWER PWR FUEL SPACER ASSEMBLY include Lower Fuel Spacer Support Top Plate. [3] In LOWER PWR FUEL SPACER ASSEMBLY, include assembly view with the updated I-beam Lower fuel spacer support and lower fuel spacer top plate. [4] In LOWER BWR FUEL SPACER ASSEMBLY include Lower Fuel Spacer Support I-Beam with notch. [5] In LOWER BWR FUEL SPACER ASSEMBLY include Lower Fuel Spacer Support Top Plate. [6] In LOWER BWR FUEL SPACER ASSEMBLY, include assembly view with the updated I-beam Lower fuel spacer
1021-101	N/A	[1] Sheet 8: Optional Lower BWR fuel spacer assembly: Added see Note 1 on this sheet. Added a new Note 1 to say, "The optional lower BWR fuel spacer design shall not be used in MPC cell locations to be loaded with Dresden Unit 1 fuel".
1021-102, 1022-80, 1023-59	N/A	[1] Add new sheet 9 to detail MPC S/N 1021-173 lid lift holes per SMDR 1629.
--- FSAR Rev. 9 ---		
1021-104, 1022-82, 1023-62	931	[1] Sheet 5, Zone D6, Change Lower PWR Fuel Spacer Upper Plate thickness from 3/8"THK (Max.) to 3/8" THK OR 1/4" THK. [2] Sheet 5, Zone C6, Change Lower PWR Fuel Spacer Lower Plate thickness from 3/8"THK (Max.) to 3/8" THK OR 1/4" THK. [3] Sheet 5, Zone D2, Change Lower BWR Fuel Spacer Upper Plate thickness from 3/8"THK (Max.) to 3/8" THK OR 1/4" THK. [4] Sheet 5, Zone C2, Change Lower BWR Fuel Spacer Lower Plate thickness from 3/8"THK (Max.) to 3/8" THK OR 1/4" THK. [5] Sheet 5, Zone B5, Change Upper PWR Fuel Spacer Upper Plate thickness from 3/8"THK (Max.) to 3/8" THK OR 1/4" THK. [6] Sheet 5, Zone B2, Change Upper BWR Fuel Spacer Upper Plate thickness from 3/8"THK (Max.) to 3/8" THK OR 1/4" THK. [7] Sheet 5, Zone A6, Change Upper PWR Fuel Spacer Lower Plate thickness from 3/4"THK (Min.) to 3/4" THK. [8] Sheet 8, Zone D7, Change Optional Lower BWR Fuel Spacer Top Plate

Table 1
Changes to DWG 3923 MPC Enclosure Vessel

ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
		thickness from 1/4"THK (Max.) to 3/8" THK OR 1/4" THK. [9]Sheet 8, Zone D2, Change Optional Lower PWR Fuel Spacer Top Plate thickness from 3/8"THK (Max.) to 3/8" THK OR 1/4" THK.

Table 2		
Changes to DWG 3925 MPC-24E/EF Fuel Basket Assembly		
ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
		--- FSAR Rev. 7 ---
1022-76	882	1) Sheet 3: Sector C7: Delete the MINIMUM WELD LENGTH table. Change the Weld note to read MIN. WELD LENGTH REQUIRED FOR EACH WELD AT TOP & BOTTOM SHEATHING TO CELL WALL IS 3-3/4". 2) Sheet 3: Detail F: Add "OR GROOVE" to the weld symbol.
		--- FSAR Rev. 9 ---
1022-81	930	[1] Sheet 1, General Notes: Delete Note 19.

Table 3		
Changes to DWG 3926 MPC-24 Fuel Basket Assembly		
ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
		--- FSAR Rev. 7 ---
1022-76	882	[1] Sheet 3: Sector C7: Delete the MINIMUM WELD LENGTH table. Change the Weld note to read MIN. WELD LENGTH REQUIRED FOR EACH WELD AT TOP & BOTTOM SHEATHING TO CELL WALL IS 3-3/4". [2] Sheet 3: Detail F: Add "OR GROOVE" to the weld symbol.
		--- FSAR Rev. 9 ---
1022-81	930	1) Sheet 1, General Notes: Delete Note 19.

Table 4		
Changes to DWG 3927 MPC-32 Fuel Basket Assembly		
ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
--- FSAR Rev. 7 ---		
1023-54	N/A	<p>[1] Sheet 1: Note 20: Delete note and replace with the text "Deleted." [2] Sheet 2: Basket Elevation View: Delete ""(See Note 4)" from the height dimension. [3] Sheet 2: Note 1: Delete sentence beginning - "The length of the Boral for the IP1 Basket is..." [4] Sheet 2: Note 3: Delete sentence beginning - "The length of Metamic for the IP1 Basket is..." [5] Sheet 2: Note 4: Delete note and replace with the text "Deleted." [6] Sheet 4: Note 2: Delete note and replace with the text "Deleted." [7] Sheet 4: Basket Support Plate (C): Delete "(See Note 2)" from the dimension. [8] Sheet 4: Basket Support Plate (B): Delete "(See Note 2)" from the dimension. [9] Sheet 4: Basket Support Plate (A): Delete "(See Note 2)" from the dimension. [10] Sheet 4: Shim: Delete "(See Note 2)" from the dimension. [11] Sheet 5: Angle Support (B): Delete "(See Note 2)" from the dimension. [12] Sheet 5: Angle Support (A): Delete "(See Note 2)" from the dimension. [13] Sheet 5: Shim Assembly: Delete "(See Note 2)" from both the dimensions. [14] Sheet 5: Note 2: Delete note and replace with the text "Deleted."</p>
1023-55	882	<p>[1] Sheet 3: Sector D3: Change the Weld note to read MINIMUM WELD LENGTH REQUIRED FOR EACH WELD AT TOP AND BOTTOM SHEATHING TO CELL WALL IS 4-13/16".</p>
--- FSAR Rev. 9 ---		
1023-60	930	<p>[1] Sheet 1, General Notes: Delete Note 18.</p>

Table 5
Changes to DWG 3928 MPC-68/68F/68FF Fuel Basket Assembly

ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
		--- FSAR Rev. 7 ---
1021-97	882	[1] Sheet 2: Sector D4: Change the Weld note to read MINIMUM WELD LENGTH REQUIRED FOR EACH WELD AT TOP AND BOTTOM SHEATHING TO CELL WALL IS 3-5/16". [2] Sheet 3: Sector D4: Change dimensions 13.73 to 13.23, 39.69 to 39.19, 52.67 to 52.17 and 65.65 to 65.15.
		--- FSAR Rev. 8 ---
1021-102	N/A	1) Sheet 2, Notes: Add new note 7 to read, "MPC-68 Serial #1021-172 includes a one-time deviation to a cell panel. The cell panel includes a 1 5/16" diameter hole located 3" from the bottom of the basket, which will have a negligible impact on the design basis analyses (SMDR-1021-1623)."
1021-89	828	[1] Sheet 4, Detail Shim-to-Shim or Support-to-Support Weld: Restored the weld size to 1/16" from 1/8".
		--- FSAR Rev. 9 ---
1021-103	930	[1] Sheet 1, General Notes: Delete Note 18.

Table 6		
Changes to DWG 4116 HI-STORM 100S VERSION B		
ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
		--- FSAR Rev. 7 ---
1024-142	N/A	[1] Sheet 1: Delete Note 11, replace with "DELETED." [2] Sheet 3: Dimension in Sector B3, delete "166 1/8" (100S-185) REF." [3] Sheet 3: Dimension in Sector C3, delete "185 1/8" (100S-185) REF." [4] Sheet 3: Dimension in Sector B5, delete "164 1/8" (100S-185) REF." [5] Sheet 6: Dimension in Sector B5, delete "161 1/8" (100S-185) REF." [6] Sheet 6: Table in Sector D2, delete "& 185" [7] Sheet 7: Table in Sector D8, delete row with "185" and "160.125" [8] Sheet 7: Dimension in Sector A6, delete "138 1/8" REF. (100S-185)"

Table 7		
Changes to DWG 4128 HI-TRAC-100D ASSEMBLY		
ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
		--- FSAR Rev. 8 ---
1026-42	N/A	[1] Sheet 6: Delete the 5/8" all around fillet weld between the outer shell and the base flange of HI-TRAC.

Table 8		
Changes to DWG 3768 HI-TRAC-125D ASSEMBLY		
ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
		--- FSAR Rev. 7 ---
1025-57	869	1) Sheet 2: Sector BC-4: Added "OR SA564-630-H1100" to the leader showing the trunnion size and material. 2) Sheet 4: Detail D: Added optional drain hole to the pool lid.
		--- FSAR Rev. 8 ---
1025-58	890	[1] Sheet 6, Outer Shell Weldment: Correct the weld arrow location to accurately callout a 3/8" double sided fillet weld between the water jacket top plate and the outer shell. [2] Sheet 7: Add "optional" to the 2-7/8" diameter lead pour holes in the top flange. Add "optional" to the plug callout in section L-L. Add 4-1/2" dimension to the front view to depict the thickness of the top flange. [3] Add new sheet 13 and 14 to depict a new optional rib and baseplate design (option 1) associated with the use of layered lead sheet in lieu of poured lead. See the attached sketch for all design and weldment details. [4] Add new sheet 15 and 16 to depict a new optional rib and baseplate design (option 2) associated with the use of layered lead sheet and the VECASP. See the attached sketch for all design and weldment details. [5] Add new sheet 17 to depict the new option 1 and option 2 rib designs.
1025-60	890	[1] Sheet No. 4, Pool Lid Bottom: Change the 76 7/8" O.D. to a "REF" dimension. [2] Sheet No. 4, Pool Lid Top: Change the Ø1" x 1 1/2" DP. drain hole dimension to a "NOM" dimension. [3] Sheet No. 4, Pool Lid Top: Remove the 33 1/2" linear dimension of drain hole from the center of pool lid top. [4] Sheet No. 4, Pool Lid Top: Remove "22 1/2° APART" from the bolt hole callout. [5] Sheet No. 4, Pool Lid Ring: Remove the tolerance on the 77" I.D. dimension and change it to a "REF" dimension. [6] Sheet No. 6, Water Jacket Top Plate: Change the water jacket top plate 40 5/8" inner radius, 47 5/16" outer radius, and the 22.0° and 16.0° dimensions to "NOM" dimensions. [7] Sheet No. 6, Outer Shell: Change the 10" width, 5" width", and 10" depth dimensions of the trunnion block cutout to "REF" dimensions. [8] Sheet No. 6, Section J-J: Change the double fillet weld size between the short and long rib plates and the outer shell from 7/16" to 1/4" [9] Sheet No. 6, Section J-J and A-8: Change the fillet weld size between the top and bottom of the water jacket bottom plate and the outer shell from 1/2" to 1/4". [10] Sheet No. 8, Section M-M: Change the thread relief diameter dimension to 6 3/4" MAX. and mark it as "OPTIONAL THREAD RELIEF".

Table 8
Changes to DWG 3768 HI-TRAC-125D ASSEMBLY

ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
1025-60 (con't)	890	<p>[11] Sheet No. 9, D-5: Change the 46 3/8" inner radius of the water jacket shell to a "REF" dimension.</p> <p>[12] Sheet No. 10, Lid Outer Ring: Remove the 70 7/8" I.D. dimension and replace with a 71 7/8" O.D. dimension.</p> <p>[13] Sheet No. 10, Lid Top Plate: Change the 71 3/8" O.D. dimension to a "REF" dimension and remove the callout for the four thru holes.</p> <p>[14] Sheet No. 10, Lid Top Plate: Delete the projected view of the lid top plate showing the thickness.</p> <p>[15] Sheet No. 10, Lid Bottom Plate: Delete the projected view of the lid bottom plate showing the thickness.</p> <p>[16] Sheet No. 10, Section U-U: Remove the 28" TYP. dimension.</p> <p>[17] Sheet No. 13, Section T-T: Change the double fillet weld size between the extended rib and the inner shell from 7/16" to 5/16".</p> <p>[18] Sheet No. 13, Detail L: Change the double fillet weld size between the extended rib and the outer shell from 7/16" to 5/16".</p> <p>[19] Sheet No. 13, Section T-T: Remove the 3/8" cover fillets and reduce the size of the bevel groove welds between the extended rib and the base flange from 5/8" to 1/2".</p> <p>[20] Sheet No. 13, Section T-T: Add flow hole on the extended rib just below the water jacket top plate. No dimensions necessary.</p> <p>[21] Sheet No. 13, Section T-T: Split the double fillet weld between the extended rib and the water jacket top plate to be applied on both sides of the flow hole and reduce its size from 3/8" to 1/4".</p> <p>[22] Sheet No. 14, Section K-K: Remove the 3/8" cover fillets and reduce the size of the bevel groove welds between the flange block and the base flange from 5/8" to 1/2".</p> <p>[23] Sheet No. 14, Section G-G: Change the double fillet weld size between the flange block and the outer shell from 3/8" to 1/4".</p> <p>[24] Sheet No. 15, Section F-F: Change the double fillet weld size between the extended rib and the inner shell from 7/16" to 5/16".</p> <p>[25] Sheet No. 15, Detail W: Change the double fillet weld size between the extended rib and the outer shell from 7/16" to 5/16".</p> <p>[26] Sheet No. 15, Section F-F: Remove the 3/8" cover fillets and reduce the size of the bevel groove welds between the extended rib and the base flange from 5/8" to 1/2".</p> <p>[27] Sheet No. 15, Section F-F: Add flow hole on the extended rib just below the water jacket top plate. No dimensions necessary.</p> <p>[28] Sheet No. 15, Section F-F: Split the double fillet weld between the extended rib and the water jacket top plate to be applied on both sides of the flow hole and reduce its size from 3/8" to 1/4".</p> <p>[29] Sheet No. 16, "Option 2 (VECASP) Base Plate": Add eight 1 3/4" DIA thru holes equally spaced on a 99" DIA B.C. Update all other relevant views to depict the new thru holes</p>

Table 8		
Changes to DWG 3768 HI-TRAC-125D ASSEMBLY		
ECO NUMBER	72.48 NUMBER	SUMMARY OF CHANGE
1025-60 (con't)	890	<p>[30] Sheet No. 16, Section Y-Y: Remove the 3/8" cover fillets and reduce the size of the bevel groove welds between the flange block and the base flange from 5/8" to 1/2".</p> <p>[31] Sheet No. 16, Section Z-Z: Change the double fillet weld size between the flange block and the outer shell from 3/8" to 1/4".</p> <p>[32] Sheet No. 17: Show the flow hole at the top of each extended rib. No dimensions necessary.</p> <p>[33] Sheet No. 6: Outer Shell Weldment: Change the double fillet weld size between extended ribs and the top and bottom plates of the water jacket from 3/8" to 1/4".</p> <p>[34] Sheet No. 6: Outer Shell Weldment: Change the double fillet weld size between the outer shell and the water jacket top plates from 3/8" to 1/4".</p> <p>[35] Sheet No. 8: A-7: Change the double fillet weld size between the water jacket bottom plate and the gusset from 3/8" to 1/4".</p> <p>[36] Sheet No. 9, Water Jacket Weldment: Change the double fillet weld size between the gusset/rib and the bottom ring from 3/8" to 1/4".</p> <p>[37] Sheet No. 9, Water Jacket Weldment: Change the fillet weld size between the bottom ring and the water jacket bottom plate and base flange from 3/8" to 1/4".</p> <p>[38] Sheet No. 13, Detail L: Change the double fillet weld size between the extended rib and the water jacket mounting plate from 3/8" to 1/4".</p> <p>[39] Sheet No. 15, Section F-F: Change the double fillet weld size between the extended rib and the water jacket top plate from 3/8" to 1/4".</p> <p>[40] Sheet No. 15, Detail W: Change the double fillet weld size between the extended rib and the water jacket mounting plate from 3/8" to 1/4".</p>