

April 22, 2010 L-2010-086 10 CFR 50.36

U. S. Nuclear Regulatory Commission Attn: Document Control Desk Washington, D. C. 20555-0001

Re: Turkey Point Units 3 and 4 Docket Nos. 50-250 and 50-251 Wastewater Permit Number FL0001562 Request for Minor Permit Modification Notification

In accordance with Section 3.2.3 of the Turkey Point Units 3 and 4 Environmental Protection Plan (Appendix B of Facility Operating Licenses DPR-31 and DPR-41), enclosed is a copy of the request to revise Wastewater Permit Number FL0001562. A minor revision is requested to allow the use of wood flour (fine wood sawdust) in the Turkey Point Units 3 and 4 condensers. Wood flour is to be applied through the cooling water system for the purpose of sealing small condenser tube leaks.

Should there be any questions, please contact Chip Bach, Turkey Point Chemistry Manager, at 305-246-6851.

Very truly yours,

Michael Kiley Vice President Turkey Point Nuclear Plant

Enclosure

cc: Regional Administrator, Region II, USNRC Senior Resident Inspector, USNRC, Turkey Point Plant

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ENCLOSURE TO

L-2010-086



Florida Power & Light 9760 SW 344 St. Homestead, Florida 33035

April 21, 2010

Mr. Marc Harris, P.E. Supervisor, Power Plant NPDES Permitting Industrial Wastewater Section Florida Department of Environmental Protection 2600 Blair Stone Road, MS 3545 Tallahassee, Florida 32399-2400

RE: Florida Power & Light Company (FPL) - Turkey Point Nuclear Plant State NPDES Permit No. FL0001562 Use of Wood Flour for Unit 4 Condenser Tubes - Required Monitoring

Dear Mr. Harris:

Enclosed please find the request for a minor modification to the State NPDES Permit No. FL0001562 - to use wood flour (fine wood sawdust) in the Turkey Point Nuclear Unit 3 and 4 condensers. Wood flour is to be applied through the cooling water system for the purpose of sealing small condenser tube leaks.

Attached are the following items to support this minor modification:

- 1. Four (4) signed, sealed copies of FDEP Form 62-620(9), "Application for a Minor Revision to a Wastewater Facility or Activity Permit" including Attachment 1 and 2 to Request Minor Modification.
- 2. An FPL check payable to the Florida Department of Environmental protection for the \$250 application fee.

If you have any questions or need additional information on this matter, please contact Chip Bach, PTN Chemistry Manager, at 305-246-6851.

Sincerely,

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Michael Kiley Turkey Point Nuclear Plant Vice President FPL Nuclear Division

Enclosures

cc: Tim Powell, FDEP, Southeast District Michael Halpin, FDEP, Tallahassee Robert Tomonto, FPL Gary Anderson, FPL



APPLICATION FOR A MINOR REVISION TO A WASTEWATER FACILITY OR ACTIVITY PERMIT

1. Instructions

- a. In accordance with Rule 62-620.325, F.A.C., this form must be submitted to the appropriate Department district office or approved local program when requests for minor revisions to a permit or minor modifications to a facility are made by a permittee, except for transfer of a permit to a new permittee and addition of a major user of reclaimed water to a Part III reuse system. Application for transfer of a permit to a new permittee shall be made on DEP Form 62-620.910(11). Application for addition of a major user of reclaimed water shall be made on DEP Form 62-610.300(4)(a)1.
- b. Each applicable item must be completed in full in order to avoid delay in processing of this form. Where attached sheets or other technical documentation are provided, indicate appropriate cross-references.
- c. Three (3) copies of this application with supporting documentation shall be submitted with this form.
- d. All information is to be typed or printed in ink. Dates are to be entered in MM/DD/YR format.
- e. This application and attachments shall be signed in accordance with Rule 62-620.305, F.A.C. Also, as applicable, this application and all attachments shall be signed and sealed by a professional engineer registered in Florida in accordance with Rule 62-620.310, F.A.C.

2. Facility Information

a. Permit Number: FL0001562 b. Facility Identification Number: FL0001562

c.	Project/Facility Name:	Florida Power & Light Company Turkey Point Plant Unit 3 & 4
d.	Contact Name:	Michael Kiley
	Number and Street:	9760 SW 344 Street
	City/State/Zip Code:	Florida City, FL 33035
	Telephone	305-246-6113

3. Type of Revision

- **Correct Typographical Errors**¹ Submit one copy of each page of the permit showing revisions being requested.
- Change Improvement Schedule¹ Provide a description of the improvement, a list of the dates to be revised, and a reason for the proposed change in each date.
- Change Expiration Date of Permit¹ Provide the current and proposed expiration dates for the permit and the reasons for the proposed change.
- Change Staffing Requirements² Describe the proposed change and submit justification for the change in accordance with Chapter 62-699, F.A.C.

Change Monitoring and Reporting Requirements² - Describe the proposed change and submit justification for the change in accordance with Chapter 62-601, F.A.C.

Modify Approved Pretreatment Program¹ - Describe the proposed modification and provide the information required by Rule 62-625.540, F.A.C.

Delete Point Source Outfall¹ - Identify the outfall and explain why the outfall is being eliminated.

Modify or Expand Approved Residuals Land Application Sites² - Attach a new or updated Agricultural Use or Dedicated Site Plan as required by Chapter 62-640, F.A.C.

 \boxtimes Minor Modification to the Facility² - Provide a description of the proposed modification. If applicable, attach any reports, plans, and specifications which have been developed to implement this modification.

Other² - Provide appropriate documentation. Describe.

4. Certifications

a. Applicant or Authorized Representative

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this application and all attachments and that, based on my inquiry of persons immediately responsible for obtaining the information contained in the application, I believe that the information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

4/22/10

(Signature of Applicant or Authorized Representative³)

Name (please type) Michael	Kiley Company]	Name Florida Power & Light Company
Title Plant Vice President	Company Address	ss: 9760 S.W. 344 Street
Phone: 305-246-6113	City/State/Zip Code:	: Florida City, Fl 33035

b. Professional Engineer Registered in Florida

I certify that the engineering features of this project have been (designed) (examined) by me and found to conform to engineering principles applicable to such projects. In my professional judgement, this facility, when properly constructed, operated, and maintained, will comply with all applicable statutes of the State of Florida and rules of the Department.

Name (please type): Edward Preast				
Florida Registration Number: 33225				
Company Name: Florida Power & Light Company				
Company Address: 700 Universe Blvd.				
City/State/Zip Code: Juno Beach Florida 33408				
Phone Number: 561-346-5312				

(Seal, Signature, Date, and Registration Number)

Attachment 1

Reason for Request:

The FPL Turkey Point Nuclear Plant occasionally experiences very small cooling water leaks into the steam condensers on each Unit. The leakage is into the condensers because they are under a vacuum so saline cooling canal water leaks in rather than feedwater leaking out. The calculated saline cooling water in-leakage is less than 200 mls per day, but is large enough to produce elevated chloride and sodium contamination in the secondary system feedwater in the steam generators. This continual elevated contamination level is detrimental to the long term reliability of the steam generator tubes. Please note that this leakage is occurring in the "secondary" side of the plant, which is identical to the same system in a fossil-fired plant, and is not a "radiological" issue.

Turkey Point Nuclear has taken several corrective actions, such as helium leak searching the condenser water boxes, but has been unable to identify the leaking tubes. Industry experts have been queried and concur that there is no practical method of identifying such small leaks.

Industry experience has, however, reported success using wood flour (fine, hard wood dust) to temporally plug small condenser leaks. Turkey Point Nuclear has recently conducted a maintenance activity using wood flour, as approved by the FDEP, and FPL requests to be permitted for future use when similar events occur.

Proposed Application:

The Turkey Point Nuclear Plant is requesting permission for periodic wood flour additions to the cooling water system of the suspect leaking condenser water boxes. Through discussion with peers and review of other plant (i.e.; nuclear plants in other states) practices, we have developed the following plan. All quantities and frequencies are the maximum proposed and would be reduced if not necessary.

Hard wood flour (see Attachment 2 for MSDS) would be added to the inlet side of the condenser at a rate of 60 cubic feet (~1,000 lbs) of wood flour per treatment. Each treatment would last as long as it takes to pump the plugging media into the cooling water system for a specific condenser water box.

Following treatment, condenser and steam generator contaminant levels would have to be tracked for a day to determine if the treatment was successful. Only one condenser will be treated at a time and only one treatment will be preformed per week, not to exceed 24 treatments in a year.

Maximum particulate loading of the cooling water system can be estimated using the following assumptions;

1. Circulating water design flow is 650,000 gpm per unit, for a total of 1,300,000 gpm with both units running. For the purpose of this evaluation, both units are

Attachment 1

assumed to be in service with normal circulating water flow. Units 1 and 2 also provide circulating water that is mixed with the total flow back to the canal system, however, zero dilution is credited from units 1 or 2.

- 2. 1000 lbs of wood flour is discharged into the intake at a maximum rate of 200 lbs per minute.
- 3. The application of wood flour will be to one intake structure; however it will be fully mixed with the total circulating water flow of 1,300,000 gpm within 25-50 yards of the discharge structure.

The calculation for the concentration of wood flour at the mixed discharge is calculated as:

 $\frac{200 lb / \min^* 453.59 gram / lb}{1,300,000 gal / \min^* 3.785 liter / gal} = 0.0184 gram / liter = 18.4 milligram / liter$

Attachment 2 is a Product data sheet for the wood flour.

FPL will abide by the monitoring requirements specified in the maintenance activity approval letter received from Marc Harris on September 23, 2009. Please refer to your files regarding our previous request to use wood flour in order to expedite your review of this minor permit modification request. FPL submitted the required cooling canal sample analysis data to your office on December 28, 2009. Copies of these above referenced transmittals are attached.



Florida Department of Environmental Protection

Bob Martinez Center 2600 Blair Stone Road Tallahassee, Florida 32399-2400

September 23, 2009

Charlie Crist Governor

Jeff Kottkamp Lt. Governor

Michael W. Sole Secretary

BY CERTIFIED MAIL RETURN RECEIPT REOUESTED

Mr. John Jones Power Generation Division Florida Power & Light Company P.O. Box 14000 Juno Beach, Florida 33408-0420

Re: Florida Power & Light Company Turkey Point Power Plant NPDES Permit No. FL0001562 Use of Wood Flour for Unit 4 Condenser Tubes

Dear Mr. Jones:

Thank you for the information that you provided in your e-mails received on August 14 and September 15, regarding use of wood flour (40 mesh, additive-free, pine sawdust) to temporarily repair pinhole leaks in the Turkey Point Unit 4 cooling water condenser tubes. The Department has reviewed the information and understands that Florida Power & Light Company (FPL) is conducting necessary temporary repairs to the Unit 4 condenser tubes to reduce in-leakage of hypersaline cooling water into the secondary side. FPL will use a maximum of 1,000 pounds of wood flour per weekly application at a maximum rate of 200 pounds a minute. The wood flour shall be used until the next Turkey Point Unit 4 refueling outage (currently scheduled to begin on October 25, 2009), or until November 1, 2009, whichever date is earlier. FPL will conduct more permanent repairs during the refueling outage. Furthermore, FPL will discontinue the use of wood flour if after three applications FPL has determined that the wood flour is ineffective.

On this basis, the Department concurs that the proposed project can be considered "construction, replacement, or repair of components of an industrial site or plant," pursuant to Rule 62-620.200(26)(b), Florida Administrative Code. Moreover, repairing in-leakage or cooling water into the secondary side generally conforms to preventive maintenance BMPs required by permit under the NPDES program. Therefore, the project, as described herein, does not require a permit revision. It should be noted, however, that the use of wood flour past November 1, 2009, requires an application by FPL to revise the above referenced NDPES permit.

When discharging wood flour to the cooling canal system, FPL shall comply with the monitoring requirements in Table 1 of Attachment A. Please submit analytical results to the Department.

Mr. John Jones Turkey Point Power Plant September 23, 2009 Page 2

NPDES Permit No. FL0001562

Thank you again, and don't hesitate to contact either Bala Nori or me with any questions at (850) 245-8589.

Sincerely,

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Marc Harris, P.E. Supervisor, Power Plant NPDES Permitting Industrial Wastewater Section

cc: Tim Powell, P.E., DEP Southeast District

Attachment A Table 1 – Monitoring Requirements for Use of Wood Flour at FPL Turkey Point Unit 4

	Discharge Limitations		Discharge Limitations		Monitoring Requirements		toring Requirements	
Parameters (units)	Monthly Average	Daily Maximum	Daily Minimum	Monitoring Frequency	Sample Type	Sample Point(s)		
pH (su)		Report	Report	Weekly, When Applying Wood Flour	Grab	Unit 4 Cooling Water Discharge		
Solids, Total Dissolved (TDS) (mg/L)		Report		Weekly, When Applying Wood Flour	Grab	Unit 4 Cooling Water Discharge		
Solids, Total Suspended (TSS) (mg/L)	_	Report		Weekly, When Applying Wood Flour	Grab	Unit 4 Cooling Water Discharge		
Turbidity (NTU)	· _	Report		Weekly, When Applying Wood Flour	Grab	Unit 4 Cooling Water Discharge		
Sodium (mg/L)		Report	-	Weekly, When Applying Wood Flour	Grab	Secondary Side Water System		
Chlorides (mg/L)		Report	-	Weekly, When Applying Wood Flour	Grab	Secondary Side Water System & Unit 4 Cooling Water Discharge		
Specific Canductivity(umhos)		Report		Weekly, When Applying Wood Flour	Grab	Secondary Side Water System & Unit 4 Cooling Water Discharge		



Florida Power & Light 700 Universe Blvd. Juno Beach, Florida 33408

December 28, 2009

Mr. Marc Harris, P.E. Supervisor, Power Plant NPDES Permitting Industrial Wastewater Section Florida Department of Environmental Protection 2600 Blair Stone Road, MS 3545 Tallahassee, Florida 32399-2400

RE: Florida Power & Light Company (FPL) - Turkey Point Nuclear Plant State NPDES Permit No. FL0001562 Use of Wood Flour for Unit 4 Condenser Tubes - Required Monitoring

Dear Mr. Harris:

Enclosed please find the results of the requested cooling canal monitoring associated with the use of wood flour (fine wood sawdust) in the Turkey Point Nuclear Unit 4 once-through cooling water system for the purpose of sealing small condenser tube leaks.

If you have any questions or need additional information on this matter, please contact Chip Bach, PTN Chemistry Manager, at 305-246-6851.

Sincerelly John Jones

Environmental Manager FPL Nuclear Division

.Enclosures cc: DEP, Southeast District Nicholas (Chip) Bach, PTN

Parameters (units)	Sample Point	Date/Time	Results
pH (su)	Cooling Water Discharge	10/5/2009 @1130 hours	8.2
Solids, Total Dissolved (TDS) (mg/L)	Cooling Water Discharge	10/5/2009 @1130 hours	59,000
Solids, Total Suspended (TSS) (mg/L)	Cooling Water Discharge	10/5/2009 @1130 hours	9
Turbidity (NTU)	Cooling Water Discharge	10/5/2009 @1130 hours	2.9
Sodium (mg/L)	Secondary Side Water System	10/5/2009 @1130 hours	0.00005
Chlorides (mg/L)	Cooling Water Discharge	10/5/2009 @1130 hours	36,000
	Secondary Side Water System	10/5/2009 @1130 hours	0.0001
Specific Conductance (umhos)	Cooling Water Discharge	10/5/2009 @1130 hours	80,000
	Secondary Side Water System	10/5/2009 @1130 hours	20.3

Monitoring Requirements for use of Wood Flour at FPL Turkey Point Nuclear Unit 4

Parameters (units)	Sample Point	Date/Time	Results
pH (su)	Cooling Water Discharge	10/12/2009 @0820 hours	8.2
Solids, Total Dissolved (TDS) (mg/L)	Cooling Water Discharge	10/12/2009 @0820 hours	65,000
Solids, Total Suspended (TSS) (mg/L)	Cooling Water Discharge	10/12/2009 @0820 hours	12
Turbidity (NTU)	Cooling Water Discharge	10/12/2009 @0820 hours	3.6
Sodium (mg/L)	Secondary Side Water System	10/12/2009 @0820 hours	0.00004
Chlorides (mg/L)	Cooling Water Discharge	10/12/2009 @0820 hours	41,000
	Secondary Side Water System	10/12/2009 @0820 hours	0.00008
Specific Conductance (umhos)	Cooling Water Discharge	10/12/2009 @0820 hours	83,000
	Secondary Side Water System	10/12/2009 @0820 hours	23.7

Monitoring Requirements for use of Wood Flour at FPL Turkey Point Nuclear Unit 4

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9841 Broken Land Parkway Suite 302	Industrial Sales O 100 Alderson Stre			Mater	'ial Safe	ety
Columbia, Maryland 21046 (800) 624-9663 or (410) 290-870	Schofield, WI 544 0 (800) 642-5448 or		•	• •	ata She	45
TRADE NAME	lood Flour: 'Maple All Spe	, Ponderosa Pin cies - All Grade	ie, Oak, Sprud 25 ,	æ, Southern Yel	low Pine, Cedar.	•
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	<u>ealth</u>	<u>Flammability</u> 1	. <u>Rea</u>	o <u>activity</u>	<u>Special Notic</u> None	e
DESCRIPTION Particles generated by any manual	or mechanical cuttin	g or abrasion pr	ocess perform	ned on wood.		,
•			* ·			•
Bailing Point		Not Appli	cable		•	•
Specific Gravity	<u></u>	Vanable-	dependent on	wood species a	nd moisture conte	ent.)
Vapor Density		Not Appli	cable .			•
Percent Volatiles by Volume Melting Point		Not Appli	cable	• •		
Mening Point	••••••••••••••••••••••••••••••••••••	Not Applic	cadie Sole		•	
Solubility in H-0 (% by weight)	••••••		capie		•	
Evaporation Rate (Butyl Acetate =	1)	Not Applic	cable		•	
рН.,		Not Applic		•		
pH., Appearance and Odor		<u> Light</u> to da	ark colored gr	anular solid. Col	or and odor are te since dust was	
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	FIRE AND EAPLUSION DATA			
·	Flash Point		.Not Applicable	
	Auto-ignition Temperature		. Variable (typically 400-500□ F)	
	Explosive Limits in Air		.40 grams/M ³ (LEL)	1
·	Extinguishing Media	• • • • • • • • • • • • • • • • • • • •	Water, CO ₂ , Sand	
	Special Fire Fighting Procedures		. Use water to wet down dust to reduce t	he likelihood of Ignition
			or dispersion of dust into the air. Remov	ve burned or wet dust
:		•	to open area after fire is extinguished.	
•	Unusual Fire and Explosion Hazard		. Wood dust is a strong to severe explosi	on hazard if a dust
			"cloud" contacts an ignition source	

ACGIH TLV[®]: TWA-5.0 mg/m³; STEL (15 min.) - 10 mg/m⁹ (softwood) TWA - 1.0 mg/m³ (certain hardwoods such as beech or oak) OSHA PEL: TWA - 15.0 mg/m³ (total dust); 5.0 mg/m³ (respirable fraction) Western red cedar: TWA - 2.5 mg/m³ . Wood dust can cause eye irritation. Various species of wood dust can elicit allergic contact demattis in sensitized individuals. *HEALTH EFFECTS INFORMATION* Exposure Limit. ¹See footnote below concerning OSHA PELs for wood dust Skin and Eye Contact.....

¹In <u>AFL-CIO v. OSHA</u> 965 F. 2d 962 (11th Cir. 1992) the court overturned OSHA's 1989 Air Contaminants Rule, Including the specific PELs for wood dust that OSHA had established at that time <u>THE 1989 PELS WERE: TWA – 5.0 mg/m³; STEL (15 MIN.) – 10.0 mg/m³ (ALL SOFT AND HARD WOODS EXCEPT WESTERN RED CEDAR); WESTERN RED CEDAR: TWA – 2.5 mg/m³.</u>

individuals.

Wood dust is now officially regulated as an organic dust under the Particulates Not Otherwise Regulated (PNOR) or Inert or Nulsance Dust categories at PELs noted under Health Effects information section of the MSDS. However, <u>ANUMBER OF STATES HAVE INCORPORA</u> <u>PROVISIONS OF THE 1989 STANDARD IN THEIR STATE PLANS: ADDITIONALLY, OSHA HAS ANNOUNCED THAT IT MAY CITE COMP</u>

MSDS and NFPA Hazard Labels for Wood Flour

NEALTH EFFECTS INFORMATION (Con'd.)	Nof Applicable
Skin Absorption	
	prolonged, repetitive contact, may cause respiratory sensitization and/or irritation. IARC classifies wood dust as a
	carcinogen to humans (Group 1). This classification is based

occurrence of adenocarcinomas of the nasal cavities and para nasal sinuses associated with exposure to wood dust. IARC did not find sufficient evidence to associate cancers of

the oropharynx, hypopharynx, lung, lymphatic and hematopoletic systems, stomach, colon or rectum with

REACTIVITY DATA Stable under normal conditions. Conditions Contributing to Instability...... Stable under normal conditions. Incompatibility..... Avoid contact with oxidizing agents and drying oils. Avoid open flame. Product may ignite at temperatures in excess of 400' F. Hazardous Decomposition Products..... Thermal-oxidative degradation of wood produces irritating and toxic fumes and gases, including CO, aldehydes and organic acids. Conditions Contributing to Polymerization Not Applicable

PRECAUTIONS AND SAFE HANDLING

- Avoid Eye Contact.
- Avoid Repeated or Prolonged Contact with Skin. Careful bathing and clean clothes are indicated after exposure.
- Avoid Prolonged or Repeated Breathing of Wood Dust in Air.
- Avoid Contact with Oxidizing Agents and Drying Oils.
- Avoid Open Flame.

GENERALLY APPLICABLE CONTROL MEASURES

Ventilation: Provide adequate general and local exhaust ventilation to maintain healthful working conditions. Wear goggles or safety glasses. Other protective equipment such as gloves and approved dust respirators may be needed depending upon dust conditions.

EMERGENCY AND FIRST AID PROCEDURES

Eyes	Flush with water to remove dust particles. If imitation persists, get medical attention.
Skin	If a rash or persistent irritation or dermatitis occurs, get medical advice before returning to work where wood dust is present.
Inhalation	Remove to fresh air. If persistent irritation, severe coughing, breathing difficulties occur, get medical advice before returning to work where wood dust is present.
Ingestion	Not Applicable.

SPILL/LEAK-CLEAN-UP PROCEDURES

Sweep or vacuum spills for recovery or disposal; avoiding creating dust conditions. Provide good ventilation where dust conditions may occur. Place recovered wood dust in a container for disposal.

IMPORTANT: The Information and data herein are believed to be accurate and have been compiled from sources believed to be reliable. It is offered for your consideration, investigation and verification. American Wood Fibers and API/NFPA/LMA or VA makes no warranty of any kind, express or Implied, concerning the accuracy or completeness of the information and data herein. American Wood Fibers and API/NFPA/LMA or VA will not be liable for claims relating to any party's use of or reliance on information and data contained herein regardless of whether it is claimed that the information and data are inaccurate, incomplete or otherwise misleading.