

# ***B&W Medical Isotope Production System***

## ***Meeting with USNRC***

*February 2, 2010*

# Agenda

- Introductions and project status
- 10 CFR 50 licensing approach overview
- Application content & technical approach
  - Environmental Report
  - PSAR/FSAR and appendices
- Actions and path forward



## Introductions (Representing B&W)

- Evans Reynolds – MIPS Program Manager
- Jack Dillich – Chief Reactor Engineer
- Robert Hogg – Licensing
- Steve Schilthelm – Licensing Lead
- Bob Pierson – Talisman International
- Sy Weiss – Talisman International
- Jack Rosenthal – Talisman International

# MIPS Project Status

- Agreement with pharmaceutical partner
  - Initial meeting with FDA
- Cooperative agreement with DOE
  - LANL and ANL supporting R&D
- Completed conceptual engineering design of all systems
- R&D progressing (INVAP, Argonne, AFRRI, Purdue)
- Environmental report being prepared
- Preliminary engineering beginning

## Schedule Milestones

- Submit QA program description – April 2010
- Submit environmental report – July 2010
- Submit PSAR – January 2011
- Construction permit – December 2011
- Submit operating license application – March 2012
- Operating license – July 2013

# 10CFR50 Licensing Approach Overview

## Background

### Initial B&W Approach (July 2008 Meeting)

- Reactor: 10 CFR 50
  - NUREG 1537 guidance for non-power reactor
- SNM possession and processing: 10CFR70
  - NUREG 1520 guidance for SNM facilities
- Byproduct material: 10CFR30 (agreement state)
- Environmental report
  - NUREG 1555 (tailored for non-power reactor)
- Safety analysis report
  - Content from NUREG 1537 and 1520
- Other licensing documents

## October 2009 NRC Direction

- Single license under 10 CFR 50 is acceptable. Technical aspects of the integrated facility to be addressed
- MIPS is a utilization (reactor) and production (remaining portions) facility
- MIPS is non-power reactor to be licensed under Section 103 of the Atomic Energy Act
- MIPS requires both construction authorization and operating license

*B&W views this as fully achievable from a process and technical standpoint, in a reasonable timeframe*

# Overview of Process

- Licensed under Section 103 of Atomic Energy Act
- Single license under 10 CFR 50 that covers entire MIPS facility (non-power reactor and production facility)
- License will incorporate other parts of 10 CFR as necessary (similar to current reactor licenses)
- Two-step process (construction permit approval and operating license approval)

# Section 103 License

- 10 CFR 50.22 (Class 103) applies
  - NUREG 1537 for non-power reactor
- Construction permit application
  - Environmental report
  - PSAR and appendices
  - Mandatory hearing
- Operating license application
  - Environmental report
  - FSAR and appendices
  - Opportunity for hearing

# Single License Under 10 CFR 50

- Single construction application and subsequent single operating application that addresses the following MIPS processes
  - Fresh fuel (LEU) storage and handling
  - Non-power reactor(s) (utilization facility)
  - Isotope extraction and purification (production facility)
  - Used liquid fuel handling (production facility)
  - Associated operations (e.g., packaging and shipping product, waste solidification, waste storage, etc.)
- Outcome is NRC issuance of a single construction permit and subsequent single operating license for the MIPS facility

*MIPS is a relatively small facility that has common and integrated systems; therefore, B&W believes a single, integrated license approach is appropriate.*

# Incorporation of Other Parts of 10 CFR

- 10 CFR 50 license
  - Production and utilization facilities
  - Materials “produced by reactor or required to operate the reactor” (NUREG 1537)
    - Fresh fuel (LEU) storage and handling
    - Used liquid fuel handling (production facility)
    - Associated operations (e.g., packaging and shipping product, waste solidification, waste storage, etc.)
- May also be a state license for byproduct materials
  - Further discussion necessary with NRC and state
  - B&W believes the integrated nature of the facility supports a single NRC license for all MIPs operations and no state license

## Two Step Process

- Traditional process of construction authorization then operating license
- No limited work authorization expected at this time
- Supports accelerated schedule requested by DOE
- Provides for appropriate level of engineering to support applications
- Provides for appropriate level of NRC review when necessary

## Overall Concept

*Part 50 license for entire facility per NUREG 1537, enhanced by integrated safety assessment tools and concepts described in NUREG 1520 to thoroughly address worker and public safety related to criticality, radiation and chemical hazards, without adopting duplicative administrative processes of Parts other than 10 CFR 50.*

*Remainder of presentation outlines how B&W intends to efficiently accomplish the concept*

## Discussion

- Pause presentation to discuss the general process and address any NRC comments or questions

# **Application Content and Technical Approach**

# Overview of Application Content

- Construction application
  - Environmental report (early submittal)
  - PSAR and appendices
- Operating application
  - Environmental report update
  - FSAR and appendices

*Intend for the PSAR and FSAR to have identical format with different levels of detail in the content, based on what is necessary to perform appropriate safety and safeguards evaluations to authorize construction and subsequently to authorize operation*

# Environmental Report

- Per 50.30(f) and Subpart A of 10 CFR Part 51 to address construction and operation of MIPS
- Following guidance contained in NUREG 1555 as applied to a non-power reactor developing a comprehensive ER
- Intent of the report is to document the potential environmental impacts of MIPS, and at this time we are not aware of any significant impacts.
- The content will reflect the current level of detail available at this stage of the design
- Bounding consequences for accidents will be provided and discussed

# PSAR/FSAR Content

- Key content to address
- Format of PSAR/FSAR
- Incorporation of key content into PSAR/FSAR

# PSAR/FSAR Key Content

Highlighted in Blue in Later Slides

- Appropriate design criteria in construction application (**Chapter 3**)
- Definition of “safety related SSCs” tailored for MIPS (**Chapter 3**)
- Non-reactor design and accident analysis sections (**Chapters 4b & 13b**)
- Integrated confinement strategy (**Chapter 6**)
- Integrated auxiliary systems (**Chapter 9**)
- Licensed operators for reactors and production facility (**App F**)
- Technical Specifications for reactors and production facility (**App G**)

# PSAR/FSAR Content

Chapter Number	SAR Chapter Title (Formatted per NUREG 1537)
1	<b>Facility</b>
2	<b>Site Characteristics</b>
3	<b>Design of Structures Systems and Components</b>
4a	<b>Reactor Description</b>
4b	<b>Processing System Description</b>
5	<b>Reactor Coolant Systems</b>
6	<b>Engineered Safety Features</b>
7	<b>Instrumentation and Control Systems</b>
8	<b>Electrical Power Systems</b>
9	<b>Auxiliary Systems</b>
10	<b>Experimental Facilities and Utilization</b>
11	<b>Radiation Protection Program and Waste Management</b>
12	<b>Conduct of Operations</b>
13a	<b>Reactor Accident Analysis</b>
13b	<b>Processing System Accident Analysis</b>
14	<b>Technical Specifications</b>
15	<b>Financial Qualifications</b>
16	<b>Other License Considerations</b>
17	<b>Decommissioning – NA for MIPS</b>
18	<b>HEU to LEU Conversion – NA for MIPS</b>
App A-H	<b>(discussed in detail Later)</b>

# PSAR/FSAR Content

## Chapter 1

<b>1</b>	<b>Facility</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
1.1	Introduction		
1.2	Summary and conclusions on principal safety considerations	Content consistent with NUREG 1537 and preliminary design  Describe shared facilities, equipment and infrastructure if co-located with another licensed facility and make firm commitments regarding designing to minimize impact to and from other licenses	Content consistent with NUREG 1537 and final design  Describe shared facilities, equipment and infrastructure if co-located with another licensed facility and demonstrate throughout FSAR no impact to and from other licenses
1.3	General description of facility		
1.4	Shared facilities and equipment		
1.5	Comparison with similar facilities		
1.6	Summary of operations		
1.7	Compliance with 1982 NWPA	Preliminary discussion of arrangements being pursued with DOE for disposition of HLW	Reference to and evidence of actual agreements for HLW disposition
1.8	Renewal	NA	NA

# PSAR/FSAR Content

## Chapter 2

<b>2</b>	<b>Site Characteristics</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
2.1	Geography and demography		
2.2	Nearby industrial, transportation and military facilities	Content will be similar to what is contained in the environmental report, which will be separately and previously submitted	Content will be similar to what is contained in the updated environmental report, which will be submitted with the FSAR
2.3	Meteorology		
2.4	Hydrology		
2.5	Geology, seismology, and geotechnical engineering		

# PSAR/FSAR Content

## Chapter 3

<b>3</b>	<b>Design of Structures Systems and Components</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
3.1	Design criteria	Description of the design criteria (per NUREG 1537) to be applied to the MIPS facility in its entirety (reactor and processing). Identification of design criteria to include unique aspects of the processing facility (e.g., additions from 70.64)	Description of all design criteria applied from the PSAR and the application of the criteria into the final facility design as it relates to facility safety, worker protection, and protection of the public
3.2	Meteorology		
3.3	Water damage		
3.4	Seismic damage	Include a definition of safety related SSCs that expands definition in 10 CFR 50 to include other appropriate consequence criteria to protect against criticality, co-mingled chemicals and worker exposures	
3.5	Systems and components		
3.6	Research and testing (if necessary)	Describe those safety related structures, systems, or components of the facility, if any, which require research and development per 10 CFR 50.34(a)(8)	Description and evaluation of the results of the R&D programs, including research and development to demonstrate that any safety questions identified at the construction permit stage have been resolved per 10 CFR 50.34(b)(5)

# PSAR/FSAR Content

## Chapters 4a & 4b

<b>4a</b>	<b>Reactor description</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
4a.1	Summary description	Content per NUREG 1537 based on preliminary design	Content per NUREG 1537 based on final design
4a.2	Reactor core		
4a.3	Reactor tank or pool		
4a.4	Biological shield		
4a.5	Nuclear design		
4a.6	Thermal-hydraulic design		
4a.7	Reactor gas management system design		

<b>4b</b>	<b>Processing Systems Description</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
4b.1	Extraction system	Description of the non-reactor processing systems based on preliminary design	Description of the non-reactor processing systems based on final design
4b.2	Purification system		
4b.3	Reactor fuel handling		
4b.4	Irradiated SNM handling		

# PSAR/FSAR Content

## Chapter 5

<b>5</b>	<b>Reactor Coolant Systems</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
5.1	Summary description	Content per NUREG 1537 based on preliminary design	Content per NUREG 1537 based on final design
5.2	Primary Coolant System		
5.3	Secondary coolant system		
5.4	Primary Coolant Cleanup System		
5.5	Primary Coolant Makeup Water System		
5.6	N-16 Control system		
5.7	Auxiliary systems Using Primary Coolant		

# PSAR/FSAR Content

## Chapters 6 & 7

<b>6</b>	<b>Engineered Safety Features</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
6.1	Summary description		
6.2	Detailed descriptions	Content per NUREG 1537 based on preliminary design	Content per NUREG 1537 based on final design
6.2.1	Confinement	Description of integrated confinement strategy for reactor and processing system	Description of integrated confinement system for reactor and processing system
<b>7</b>	<b>Instrumentation and Control Systems</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
7.1	Summary description	Content per NUREG 1537 based on preliminary design	Content per NUREG 1537 based on final design
7.2	Design of I&C systems		
7.3	Reactor control system		
7.4	Reactor protection system		
7.5	Engineered safety feature actuation systems		
7.6	Control console and display instruments		
7.7	Radiation monitoring systems		
7.8	Processing system I&C		

# PSAR/FSAR Content

## Chapters 8 - 10

<b>8</b>	<b>Electrical Power Systems</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
8.1	Normal electrical power systems		
8.2	Emergency electrical power systems	Content per NUREG 1537 based on preliminary design	Content per NUREG 1537 based on final design
<b>9</b>	<b>Auxiliary Systems</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
9.1	HVAC systems		
9.2	Handling and storage of reactor fuel	Description of auxiliary systems including the integrated nature of these systems regarding the reactor and non-reactor parts of the MIPS facility based on preliminary design	Description of auxiliary systems including the integrated nature of these systems regarding the reactor and non-reactor parts of the MIPS facility based on final design
9.3	Fire protection systems and programs		
9.4	Communication systems		
9.5	Possession and use of byproduct source and SNM	Address aspects of byproduct, source and SNM licensing including determinations regarding state license	Address aspects of byproduct, source and SNM licensing including determinations regarding state license
9.6	Cover gas control in closed primary coolant systems		
9.7	Other auxiliary systems		
9.9	Combustible gas control		
<b>10</b>	<b>Experimental Facilities and Utilization</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		NA - MIPS has no such facilities	NA - MIPS has no such facilities

# PSAR/FSAR Content

## Chapters 11 & 12

<b>11</b>	<b>Radiation Protection Program and Waste Management</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
11.1	Radiation protection	Preliminary description of the radiation protection program and waste management program	Description of the operational radiation protection program and waste management program
11.2	Radioactive waste management		
<b>12</b>	<b>Conduct of Operations</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
12.1	Organization & technical qualification		
12.2	Review and audit activities		
12.3	Procedures	Description of construction aspects of conduct of operations with a brief overview of the operating aspects	Description of operational aspects of conduct of operations
12.4	Required actions		
12.5	Reports		
12.6	Records		
12.7	Emergency planning	Brief discussion of the plan(s) to be developed and submitted and general design concepts and attributes of the facility	Reference appendices
12.8	Security planning		
12.9	Quality assurance program	Reference appendix containing quality assurance program description for design and construction	
12.10	Operator training and qualification	Preliminary summary of how operators will be qualified and licensed according to 10 CFR 55	
12.11	Startup and power ascension plan	Preliminary concepts for startup and power ascension	
12.12	Environmental reports	Previously submitted ER and referenced here	Update of ER with reference here

# PSAR/FSAR Content

## Chapters 13a, 13b & 14

<b>13a</b>	<b>Reactor Accident Analysis</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
13a.1	Accident initiating events and scenarios	General and bounding accident analyses focusing on potential consequences and general protective measures	Detailed accident analyses per NUREG 1537
13a.2	Accident analysis and determination of consequences		
<b>13b</b>	<b>Processing System Accident Analysis</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
13b.1	Accident initiating events and scenarios	General and bounding accident analyses focusing more on potential consequences and general protective measures	Accident analysis summary resulting from an integrated safety assessment process similar to NUREG 1520 Chapter 3
13b.2	Accident analysis and determination of consequences		
<b>14</b>	<b>Technical specifications</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		Description of development of TS with reference to TS Appendix G	Description of development of TS with reference to TS Appendix G

# PSAR/FSAR Content

## Chapters 15 - 18

<b>15</b>	<b>Financial Qualifications</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
15.1	Financial ability to construct	Demonstrate financial ability to construct	Demonstrate financial ability to operate and decommission
15.2	Financial ability to operate		
15.3	Financial ability to decommission		
<b>16</b>	<b>Other License considerations</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
16.1	Prior use of reactor components	NA	NA
16.2	Medical use of non-power reactors		
16.3	Other considerations	TBD	TBD
<b>17</b>	<b>Decommissioning</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		NA - Financial ability to decommission included in Chapter 15.	NA - Financial ability to decommission included in Chapter 15.
<b>18</b>	<b>HEU to LEU Conversion</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		NA - Only applies to HEU to LEU downgrades	NA - Only applies to HEU to LEU downgrades

# PSAR/FSAR Appendices

Appendix Number	SAR Appendix Title
A	<b>Emergency Plan</b>
B	<b>Material Control and Accounting Plan</b>
C	<b>Security Plan(s)</b>
D	<b>SNM Transportation Plan</b>
E	<b>Quality Assurance Program</b>
F	<b>Licensed Operator Training and Qualification Program</b>
G	<b>Technical Specifications</b>
H	<b>Reactor Startup Plan</b>

# PSAR/FSAR Content

## Appendix A & B

<b>App A</b>	<b>Emergency Plan</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		<p>Not submitted</p> <p>PSAR Chapter 12 will contain preliminary discussion of emergency preparedness.</p>	<p>A detailed emergency plan will be submitted. This plan will be consistent with the concepts of Appendix E to the extent that they apply to a non-power reactor and the hazards of MIPS. If MIPS is co-located on a site that has an existing emergency plan, consideration will be given to creating a consolidated site emergency plan.</p>
<b>App B</b>	<b>MC&amp;A Plan</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		<p>Not submitted</p> <p>PSAR Chapter 12 will contain preliminary discussion of MC&amp;A concepts</p>	<p>A detailed MC&amp;A plan will be submitted in accordance with 10 CFR 74</p>

# PSAR/FSAR Content

## Appendix C & D

<b>App C</b>	<b>Security Plan(s)</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
C.1	Physical security	Not submitted  PSAR Chapter 12 will contain preliminary discussion of security as it relates to design and construction	Detailed physical security plans per requirements of 10 CFR 73 and any applicable orders.
C.2	Safeguards contingency	May require early submittal of safeguards information program for access to safeguards design requirements	
C.3	Safeguards information		
<b>App D</b>	<b>SNM Transport Plan</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		Not submitted.  PSAR Chapter 12 will contain preliminary discussion of SNM transport concepts if necessary	If SNM transport is necessary as part of the MIPS facility, a plan will be submitted.

# PSAR/FSAR Content

## Appendix E - H

<b>App E</b>	<b>Quality Assurance Program</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		QA program description per ANSI 15.8 (early submittal)	QA program description per ANSI 15.8 for operations
<b>App F</b>	<b>Licensed Operator Training and Qualification Plan</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		Not submitted	
		General concepts of operator training, qualification and licensing will be discussed in Chapter 12 of the PSAR.	Operator licensing plan for reactor and production facility.
<b>App G</b>	<b>Technical Specifications (TS)</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		Identification of items resulting from preliminary safety analysis as probable technical specifications for the facility	Full description of proposed TS
<b>App H</b>	<b>Reactor Startup Plan</b>	<b>Construction Application Content</b>	<b>Operating Application Content</b>
		Not submitted  General concepts will be discussed in Chapter 12 of the PSAR.	Detailed plan describing reactor startup

# Discussion

- Pause presentation to discuss the PSAR/FSAR approach and address any NRC comments or questions

# **Actions and Path Forward**

# For Discussion During Meeting

## Process Information

- B&W and NRC alignment on licensing approach presented today
- Alignment on PSAR/FSAR content

# For Discussion During Meeting

## Technical Information

- Early licensing submittals
  - Environmental report (July 2010)
  - QA program description per ANSI 15.8 (April 2010)
- Early discussions
  - Materials/state licensing
  - Design criteria and safety related SSC definition
  - AHR technical experience
  - Reactor core modeling
  - Security requirements
  - Discuss others NRC believes would make process more efficient

# Conclusion

- B&W believes the policy decisions of NRC can be efficiently implemented without rulemaking, exemptions or significant guidance document development
- B&W looks forward to alignment with NRC on the process and technical approach presented today for licensing MIPS
- Time and efficiency are key to standing up a domestic supply of <sup>99</sup>Mo using LEU

**Thank You**

**Questions?**