

Attachment I to IPN-97-167

**Cycle 10 Startup Physics Test Report**

NEW YORK POWER AUTHORITY  
INDIAN POINT 3 NUCLEAR POWER PLANT  
DOCKET NO. 50-286  
DPR-64

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**ATTACHMENT I**  
**INDIAN POINT 3 START-UP**  
**SUMMARY REPORT**

## Executive Summary / Abstract

During May - September 1997, Indian Point Unit 3 was shutdown for a scheduled refueling outage. At the conclusion of the outage, a series of preoperational and power ascension tests were performed to verify that reactor core kinetics parameters and protection circuits were consistent with the plant safety analysis. A chronological summary of the test and results are presented below and in the following table:

### Test

### Results

#### **I. Zero Power**

Core Loading	Satisfactory
RTD and Core Exit Thermocouple Measurements	Satisfactory
Initial Criticality	Satisfactory
Control Rod Worth Measurements	Satisfactory
Critical Boron Endpoint Measurements	Satisfactory
Isothermal Temperature Coefficient Measurements	Satisfactory

#### **II. At Power**

Reactor Thermal Power Calculations / Nuclear Instrumentation Calibrations	Satisfactory
Core Power Distribution Measurements	Satisfactory
Reactor Coolant System Flow Calculation	Satisfactory
Incore Excore Calibration	Satisfactory
Calibration of Overtemperature / Overpower Protection	Satisfactory
Calibration of "High T average" Alarm	Satisfactory
Calibration of New Power Range Detectors	Satisfactory
Full Power Critical Boron Measurements	Satisfactory

The unit subsequently achieved full power on September 27, 1997.

This report contains detailed descriptions of the cycle 10 core and each of the tests listed above.

## Indian Point Unit 3 Cycle 10 Zero Power Physics Testing Results

### I. Critical Boron Concentrations (PPM)

Design Review Criteria (DRC) =  $\pm 50$  PPM and  $\pm 500$  PCM  
 Acceptance Criteria (AC) = within 1000 PCM (144 PPM)

	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>(M-P)</u>	<u>Pass / Fail</u>	
				<u>DRC</u>	<u>AC</u>
ARO	1588	1575.0	13.0	P	P

### II Control Bank Worths (PCM)

Design Review Criteria = Individual Bank Worths within 15% or 100 PCM whichever is greater and sum of measured integral Bank Worths is within 8% of sum of predicted integral Bank Worths.

Acceptance Criteria = Total Worth is at least 90% of predicted

<u>Bank</u>	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>PCT. Diff*</u>	<u>Pass / Fail</u>	
				<u>DRC</u>	<u>AC</u>
Control A	867.1	894.9	+3.2	P	-
Control B	460.7	506.5	+9.9	P	-
Control C	619.9	636.0	+2.6	P	-
Control D	786.7	814.8	+3.6	P	-
Shutdown A	1015.0	1069.2	+5.3	P	-
Shutdown B	824.0	889.6	+8.0	P	-
Shutdown C	304.8	321.5	+5.5	P	-
Shutdown D	418.5	457.8	+9.4	P	-
Total	5296.7	5590.3	+5.5	P	P

### III. Isothermal Temperature Coefficient (PCM / F)

Design Review Criteria =  $\pm 2$  PCM/F

	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>(M-P)</u>	<u>Pass / Fail</u>
				<u>DRC</u>
ARO	-4.16	-3.94	+0.22	P

### IV. Inferred Moderator Temperature Coefficient PCM / F \*\*

Acceptance Criteria = MTC is negative or withdrawal limits imposed

	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>M-P</u>	<u>Pass / Fail</u>
				<u>AC</u>
ARO	-2.54	-2.32	+0.22	P

ARO: All Rods Out

\* Percent Difference =  $100 (M-P) / P$

\* Inferred MTC is obtained by subtracting Doppler Coefficient (-1.56 PCM / F) from the Isothermal Temperature Coefficient.

## Indian Point Unit 3 Cycle 10 at Power Physics Testing Results

### I. Power Distribution Measurements

#### A) Low Power (29.33%)

Tilts		Largest Reaction Rate Integral Deviation - 6.1%	
1.0014	0.9867	Limiting FQ - 1.8832	FQ Limit - 4.8400
0.9940	1.0179	Highest FDHN (V+) -1.4905	FDHN Limit (V+) -1.9816
		Highest FDHN (V5) -1.4417	FDHN Limit (V5) -1.9271

#### B) Intermediate Power (69.45%)

Tilts		Largest Reaction Rate Integral Deviation - 5.2%	
1.0049	0.9931	Limiting FQ 1.7188	FQ Limit 3.2429
0.9898	1.0122	Highest FDHN(V+) -1.4571	FDHN Limit (V+) -1.7848
		Highest FDHN(V5) -1.4124	FDHN Limit(V5) -1.7357

#### C) Full Power (99.7%)

Tilts		Largest Reaction Rate Integral Deviation - 5.2%	
1.0064	0.9965	Limiting FQ - 1.8050	FQ Limit -2.4267
0.9901	1.0071	Highest FDHN(V+) -1.4234	FDHN Limit(V+) -1.6364
		Highest FDHN(V5) -1.3547	FDHN Limit(V5) -1.5913

### II. Reactor Coolant System Flow Measurement

Measured Flow - 394857.4 GPM      Minimum Required Flow - 375,600

### III. Full Power Critical Boron (PPM)

Design Review Criteria (DRC) = within 50 PPM  
Acceptance Criteria (AC) = within 1000 PCM (117 PPM)

<u>Burnup</u> (EFPD)	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>(M-P)</u>	<u>DRC</u>	<u>Pass / Fail</u>	<u>AC</u>
17.6	1018.2	1042.3	-24.1*	P	P	P
49.4	1081.2	1087.7	-6.5**	P	P	P

**Note:** Design boron letdown curve reduced by 11 ppm per TS 3.10.10 based on the average of reactivity measurements. Cycle 10 core design assumes 19.9 atom% B-10 in RCS. Actual B-10 atom % is 20.4. Accounting for this difference, the cycle 10 core matches core design data.

\* Non-equilibrium Samarium.

\*\* Equilibrium Samarium Conditions.

Due to difference in Samarium modeling, the deviation between Predicted and measured Critical Boron is greater before Samarium reaches equilibrium.

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## 1.0 Introduction

### 1.1 Plant Description

The Indian Point Unit 3 Nuclear Plant is a four hour loop closed cycle pressurized light water moderated and cooled nuclear reactor operated by the New York Power Authority. The reactor core is designed to produce 3025 megawatts thermal power resulting in a net electrical generating capacity of 965 megawatts of electrical energy.

The Nuclear Steam Supply System was designed by Westinghouse Electric Corporation.

The plant is located on the east side of the Hudson River, approximately 30 miles north of New York City.

### 1.2 Test Objectives

This report documents the results of physics tests performed as part of the cycle 10 startup testing program:

The objectives of the physics test were: (1) to verify that the operating characteristics of the core are consistent with design predictions; (2) to demonstrate that measured core parameters are consistent with values used in the Safety Analysis, (3) to demonstrate that the core can be operated at licensed thermal power safely and within the limits of the Technical Specifications, and (4) to provide data for instrumentation calibration.

### 1.3 Relevant Design Information

Table 1.1 presents selected design parameters of the Indian Point 3 Nuclear Plant. Figure 1.1 shows the core layout with control rods, mechanical burnable absorbers, sources, and fuel assembly numbers. The Cycle 10 core contains three regions of Westinghouse VANTAGE 5 (V5) fuel (Regions 9-2, 10-2, 11-1, and 11-2) and one region of Vantage + (V+) fuel (Regions 12-1 and 12-2). The Cycle 10 core has the following unique features described below:

- A: During fuel examination, in mast sipping identified 8 fuel assemblies which potentially contained failed rods. After ultrasonic testing (UT), 5 assemblies were found to have failed rods. X60, V07 and W33 all had a single failed rod. V6 and V22 had two failed rods each. A total of 5 failed fuel assemblies with 7 failed rods were found. X60 was returned to the core so a natural uranium rod was inserted in place of the failed rod.
- B. Control rod drag testing was performed. This procedure was done per NRC requirement due to control rods not fully inserting during scrams at other Westinghouse plants. No excessive drag forces were found.
- C. Eddy current testing was performed on the control rods to identify which should be replaced. Control rods were examined for excessive wear and the 14 with the most wear and cracking were replaced. Results showed that none of the control rods needed to be replaced. This was the first time control rod wear measurements had been performed at IP3.

- D. The 88 feed assemblies in the Cycle 10 are Vantage + type fuel assemblies which include Intermediate Flow Mixing Grids (IFM's). The IFM's create more turbulent flow and allow for higher peaking factors. These higher peaking factors are exclusive to V+ fuel. This results in two FDH values one for each V+ fuel and V5 fuel.
  
- E. Three different types of burnable poisons are being used in the Cycle 10 core: 1) A 20-pin pyrex poison insert is located in the assemblies in the "corners" of the core (8 total) as a means of reducing neutron fluence on the reactor vessel. 2) All of the eighty-eight feed assemblies contain integral fuel burnable absorber (IFBA) rods. These assemblies contain a specific pattern of 80 IFBA rods. 3) Wet Annular Burnable Absorber (WABA) inserts are used to provide additional hold-down in 60 of the 88 feed assemblies. Figure 1.2 shows the location of all burnable absorbers in the cycle 10 core.

#### **1.4 Sequence of Startup Events**

Following core loading, July 28 - August 1, 1997, a series of pre-operational test were performed both in the cold shutdown and hot shutdown conditions. Initial cycle 10 criticality tests was achieved on September 7, 1997 followed by a program of low power physics tests. The unit was synchronized to the grid on September 12, 1997. Full power was achieved on September 27, 1997.

#### **1.5 Summary of Measured and Predicted Core Parameters**

Presented in Table 1.2 is a summary of selected results of physics tests and at-power distribution measurements.

**Table 1.1**  
**Core Design Parameters**

Number of Fuel Assemblies	193
Region 9-2	1
Region 10-2	24
Region 11-1	56
Region 11-2	24
Region 12-1	56
Region 12-2	32
Lattice Configuration	15x15
Number of Fuel Rods Per Assembly	204
Fuel Loading, MTU	88.18
Number of Assemblies Containing RCC Full Length	53
Number of Absorber Rods Per RCC Assembly	20
Number of Control Rod Assembly Guide Thimbles Per Assembly	20
Number of Instrumentation Thimbles Per Assembly	1
Number of Midspan Grids	7
Number of IFM Grids (Vantage + Fuel only)	3
Heat Output, MWth	3025
Percent Heat Generated in Fuel	97.4
Hot Zero Power Coolant Temperature, °F	547.0
Operating Pressure, psia	2250
Maximum Hot Channel Factors (Design)	
Heat Flux $F_q(T)$	2.42
Nuclear Enthalpy Rise, $F\Delta H$ (Vantage 5)	1.59
Nuclear Enthalpy Rise, $F\Delta H$ (Vantage +)	1.635
Average Linear Power, kw/ft Fuel	6.24
Specific Power, kw/kg Uranium	34.30
Initial Enrichments, w/o Uranium 235	
Region 9-2	3.80
Region 10-2	4.20
Region 11-1	4.00
Region 11-2	4.40
Region 12-1	4.40
Region 12-2	4.60

**Table 1.2**  
**Indian Point Unit 3 Cycle 10**  
**Zero Power Physics Testing Results**

**I. Critical Boron Concentrations (PPM)**

Design Review Criteria (DRC) =  $\pm 50$  PPM and  $\pm 500$  PCM  
 Acceptance Criteria (AC) = within 1000 PCM (144 PPM)

	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>(M-P)</u>	<u>Pass / Fail</u>	
				<u>DRC</u>	<u>AC</u>
ARO	1588	1575.0	13.0	P	P

**II Control Bank Worths (PCM)**

Design Review Criteria = Individual Bank Worths within 15% or 100 PCM whichever is greater and sum of measured integral Bank Worths is within 8% of sum of predicted integral Bank Worths.  
 Acceptance Criteria = Total Worth is at least 90% of predicted

<u>Bank</u>	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>PCT. Diff*</u>	<u>Pass / Fail</u>	
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Total	5296.7	5590.3	+5.5	P	P

**III. Isothermal Temperature Coefficient (PCM / F)**

Design Review Criteria =  $\pm 2$  PCM / F

	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>(M-P)</u>	<u>Pass / Fail</u>	
				<u>DRC</u>	
ARO	-4.16	-3.94	+0.22	P	

**IV. Inferred Moderator Temperature Coefficient PCM / F \*\***

Acceptance Criteria = MTC is negative or withdrawal limits imposed

	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>M-P</u>	<u>Pass / Fail</u>	
				<u>AC</u>	
ARO	-2.54	-2.32	+0.22	P	

ARO: All Rods Out

\* Percent Difference =  $100 (M-P) / P$

\* Inferred MTC is obtained by subtracting Doppler Coefficient (-1.56 PCM / F) from the Isothermal Temperature Coefficient.

**Table 1.2 Continued  
Indian Point Unit 3 Cycle 10  
at Power Physics Testing Results**

**I. Power Distribution Measurements**

A) Low Power (29.33%)

Tilts		Largest Reaction Rate Integral Deviation - 6.1%	
1.0014	0.9867	Limiting FQ - 1.8832	FQ Limit - 4.8400
0.9940	1.0179	Highest FDHN (V+) -1.4905	FDHN Limit (V+) -1.9816
		Highest FDHN (V5) -1.4417	FDHN Limit (V5) -1.9271

B) Intermediate Power (69.45%)

Tilts		Largest Reaction Rate Integral Deviation - 5.2%	
1.0049	0.9931	Limiting FQ 1.7188	FQ Limit 3.2429
0.9898	1.0122	Highest FDHN(V+) -1.4571	FDHN Limit (V+) -1.7848
		Highest FDHN(V5) -1.4124	FDHN Limit(V5) -1.7357

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		Highest FDHN(V5) -1.3547	FDHN Limit(V5) -1.5913

**II. Reactor Coolant System Flow Measurement**

Measured Flow - 394857.4 GPM      Minimum Required Flow - 375,600

**III. Full Power Critical Boron (PPM)**

Design Review Criteria (DRC) = within 50 PPM  
Acceptance Criteria (AC) = within 1000 PCM (117 PPM)

<u>Burnup</u> (EFPD)	<u>Predicted (P)</u>	<u>Measured (M)</u>	<u>(M-P)</u>	<u>DRC</u>	<u>Pass / Fail</u>	<u>AC</u>
17.6	1018.2	1042.3	-24.1*	P		P
49.4	1081.2	1087.7	-6.5**	P		P

**Note:** Design boron letdown curve reduced by 11 ppm per TS 3.10.10 based on the average of reactivity measurements. Cycle 10 core design assumes 19.9 atom% B-10 in RCS. Actual B-10 atom % is 20.4. Accounting for this difference, the cycle 10 core matches core design data.

\* Non-equilibrium Samarium.

\*\* Equilibrium Samarium Conditions.

Due to difference in Samarium modeling, the deviation between Predicted and measured Critical Boron is greater before Samarium reaches equilibrium.

Figure 1.1

Core Layout

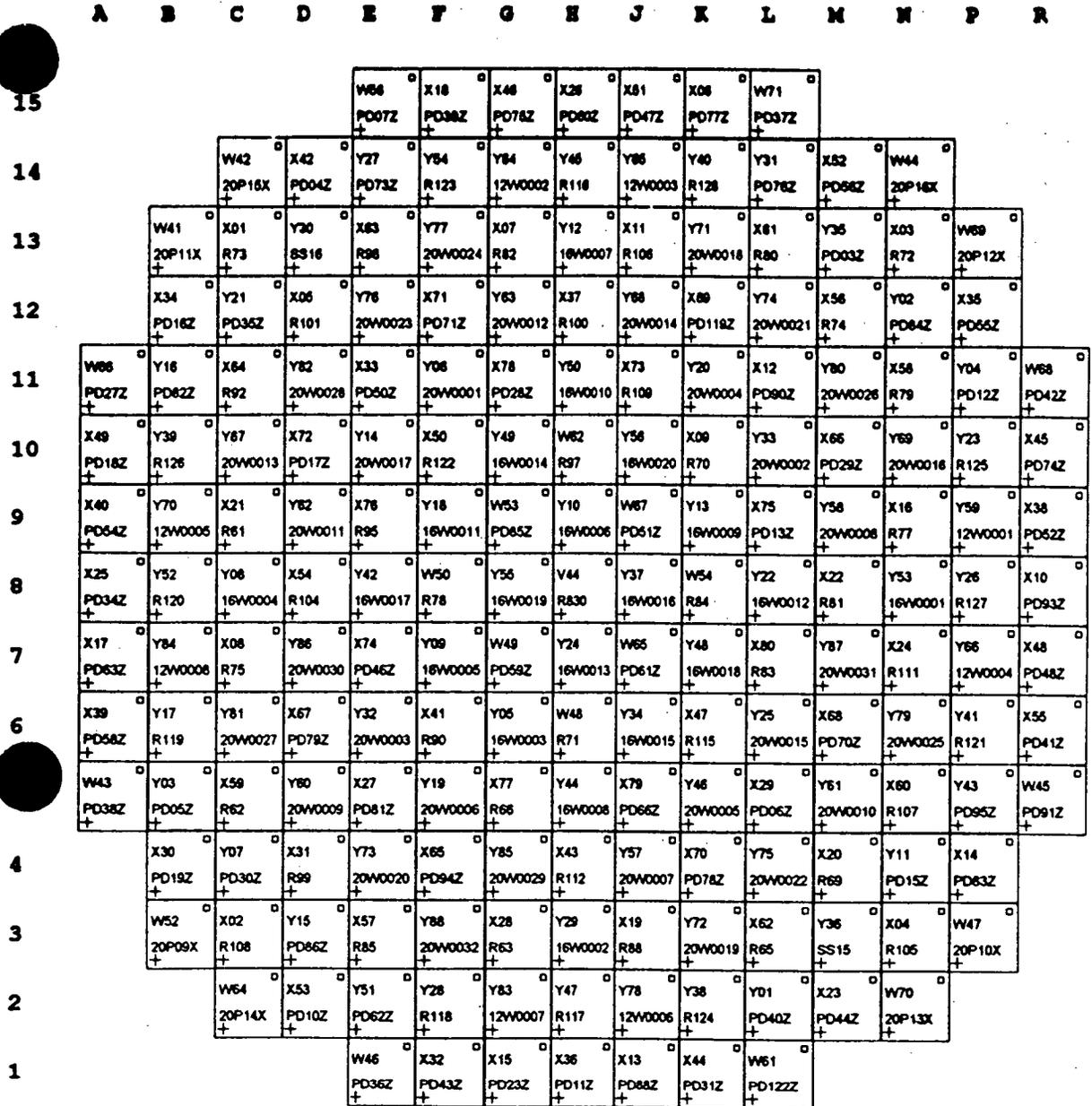
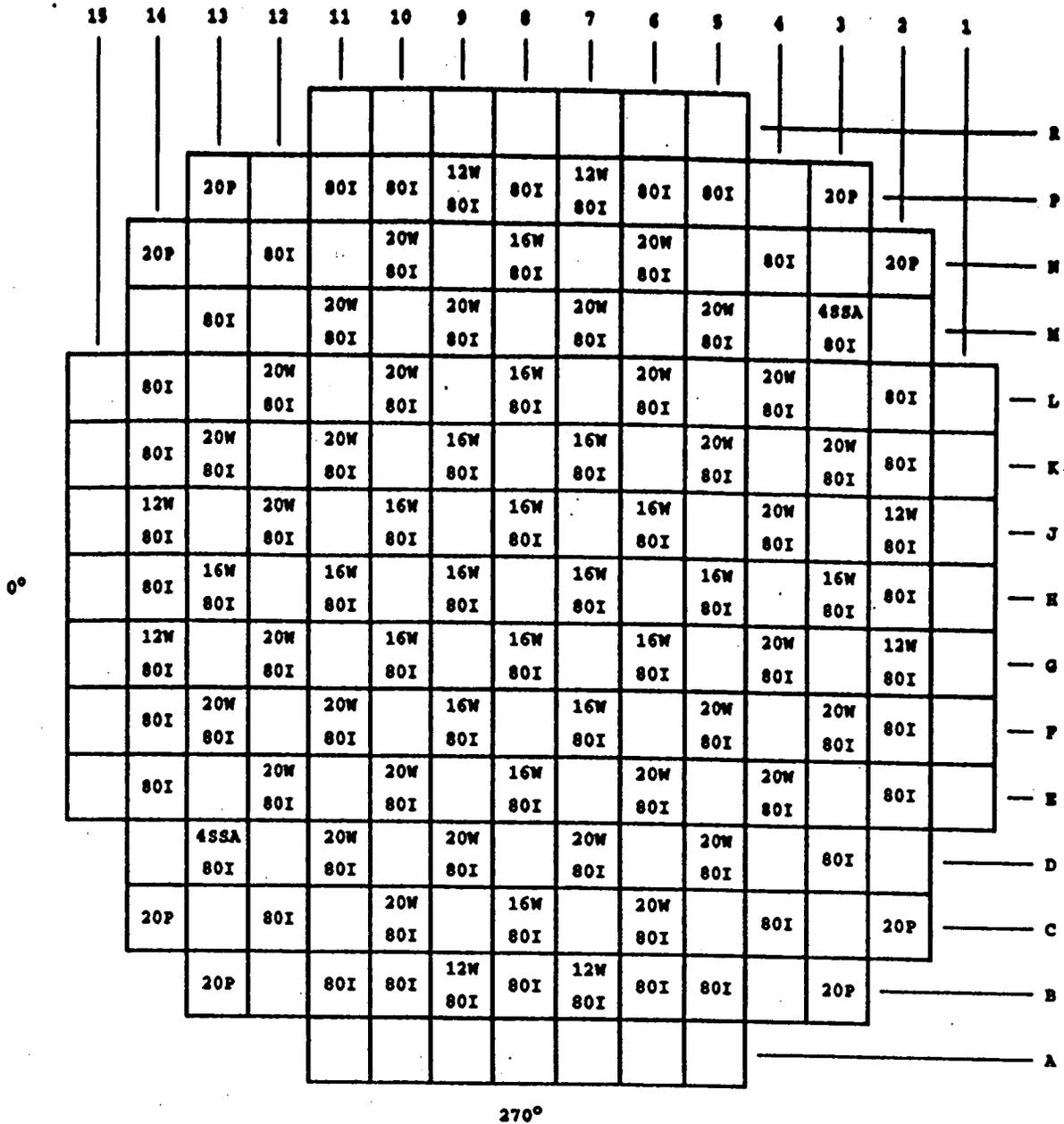


Figure 1.2

Burnable Absorber Configuration



TYPE	TOTAL
##P... (NUMBER OF PYREX RODLETS).....	160
##W... (NUMBER OF WARA RODLETS).....	1056
##I... (NUMBER OF FRESH IFBA RODS).....	7040
##SSA... (NUMBER OF SECONDARY SOURCE RODLETS)...	8

## 2.0 Measurements

### 2.1 General

The methods for physics test data acquisition can be grouped into four distinct areas: (1) reactivity measurements, (2) measurements of core power distribution, (3) collection of instrumentation data, and (4) thermal power and flow measurements. The purpose of this section is to describe the methods used in each of these areas.

### 2.2 Reactivity Measurements

Measurements of core reactivity were performed both in subcritical and critical core conditions. In the subcritical mode, measurements were made during initial core loading and the approach to criticality. In the critical mode, measurements were made to determine core kinetics parameters.

#### 2.2.1 Subcritical Measurements

During core loading, the core reactivity was monitored using the response of the two plant source range channels. Monitoring was accomplished by determining the normalized inverse count rate ratio (ICRR) for each channel as the core was loaded (Figure 3.1). During the approach to criticality, ICRR plots using data from the two plant source range channels were used to predict expected criticality. ICRR data were plotted as a function of rod position during rod withdrawal (Figure 3.2), and as a function of measured boron concentration during dilution (Figure 3.3).

2.2.2 Small core reactivity changes were determined with the aid of a reactivity computer which provided an on-line solution to the point kinetics equations. Reactivity records were maintained on a continuous basis during each test via a strip chart recorder which logged the output from the reactivity computer.

The input signal to the reactivity computer was provided by one Nuclear Instrumentation System (NIS) power range channel. During zero power measurements, channel N44 was taken out of plant service and used as input to the reactivity computer.

Integral worth of individual rod control cluster assemblies (RCCA) banks were obtained from the reactivity computer's response to the inward movement of the four control banks and four shutdown banks. The control bank overlap feature was defeated for this test. During the measurement, the reactor was critical by 55 to 70 pcm. The individual banks were inserted and then withdrawn by use of the reactivity computer. The total worth of the control and shutdown banks were measured.

Isothermal temperature coefficient data was obtained by measuring the reactivity computer response to small temperature changes, a few degrees below design no load temperature. Just critical boron concentration data was obtained from plant chemistry boron analysis of reactor coolant system samples (RCS) under equilibrium conditions. For boron concentration endpoints, corrections to the measured concentration utilized reactivity computer measurements of the reactivity difference between actual and design core configurations.

### 2.3 Power Distribution

The Moveable Detector (M/D) Flux Mapping System was used to collect power distribution data. The power distribution measurements were performed at three different power plateaus in order to verify: 1) proper core loading, 2) design calculations, and 3) margin in hot channel factors. The M/D system was also used at a fourth plateau to provide data for excore detector calibration. Data from the M/D system was input to the INCORE 3D computer code to generate detailed three dimensional core power profiles. The INCORE 3D code combines measured flux distributions with design calculated power flux distribution to yield specific fuel rod powers, local burnup, core power tilts, core average axial offset, etc.

### 2.4 Instrument Calibration Data Collection

At each stable power level (statepoint) during the power escalation program (approximately every 10% at and above 50%) measurements were made of RCS loop temperatures ( $T_{avg}$  and  $\Delta T$ ), Steam Generator pressure and NIS power range detector current meters. Temperature and pressure data were obtained from the meters on the control board, from the plant computer, and the individual control room instrumentation racks. Core exit thermocouple and RCS RTD data were obtained during isothermal measurements prior to criticality, and a RTD cross-calibration check was performed. Correlations between incore axial power distribution and excore power range detector response were made through simultaneous measurements of core power level, excore detector currents and core power distributions (flux maps).

### 2.5 Thermal Power And Flow Measurements

Core thermal power was determined by performing a heat balance across each of the steam generators. This measurement required the accurate determination of steam generator pressure, feedwater inlet temperature, and feedwater flow. For each steam generator, steam pressure was taken from the plant computer, feedwater temperature was taken from the resistance temperature detectors (RTD) located in the feedwater headers and feedwater flow was determined from the Leading Edge Flow Meters.

With the plant operating at approximately 94 percent power, a reactor coolant system flow determination was performed. The purpose of this calculation is to verify that RCS flow is at least as great as the flow assumed in the Final Safety Analysis Report and Technical Specification basis. This procedure is performed after power escalation above 90 percent at the beginning of each cycle. The procedure utilizes an energy balance with a secondary thermal power calculation and precision  $T_{hot}$  and  $T_{cold}$  measurements.

### 3.0 Test Results

#### 3.1 Core Loading

Core loading was accomplished by adding fuel assemblies to the vessel following a prescribed sequence. The ICRR data obtained from NIS source range channels is presented in Figure 3.1. There were no unexpected changes in core reactivity during the loading of the fuel assemblies.

#### 3.2 Initial Criticality

The approach to criticality began on September 6, 1997 at 1306 hours with the incremental withdrawal of shutdown and control banks. Primary System boron concentration during rod withdrawal was approximately 1717 ppm. Inverse count rate ratio data from two source range channels during rod withdrawal are shown in Figure 3.2. Criticality was achieved with the addition of reactor makeup water. Inverse count rate ratios during boron dilution are shown in Figure 3.3. Throughout the critical approach, count rates from the two source range channels were consistent for monitoring of core reactivity.

#### 3.3 Low Power Physics Tests

##### 3.3.1 Preliminary Measurements

Immediately following criticality, the upper limit of flux level for zero power testing was established as about one decade below nuclear heating. Nuclear heating was determined to begin at  $4.0 \times 10^{-7}$  amps power range. Next a check of the reactivity computer performance was made by measuring four values of reactivity and comparing the value with that inferred from the resultant reactor period from parameters given in the core design report. The results of this test, given in Table 3.1, indicate proper operation of the reactivity computer.

**Table 3.1**  
**Reactivity Computer Checkout Results**

Period (sec)	Predicted Reactivity (pcm)	Measured Reactivity (pcm)	Difference
227.8	28.1	28.0	-0.2 pcm

##### 3.3.2 Boron Endpoints

The just critical boron concentration was measured for three rod configurations. The test results are summarized in Table 1.2 along with design predictions

### **3.3.3 Temperature Coefficient**

Isothermal temperature coefficient measurements were performed at two core conditions, as summarized in Table 1.2. The all-rods-out, moderator-only temperature coefficient (MTC) was negative. However, since MTC increases with burnup, rod withdrawal limits were required to insure a negative MTC as required by Technical Specifications. Since Technical Specifications require MTC to be negative or zero when the reactor is critical, control rods and RCS boron concentration are controlled to maintain a 0 or negative MTC. In order to do this, control rod withdrawal limits (presented as a set of curves) at different RCS temperatures and powers must be developed so that the operators can maintain a negative MTC. The rod withdrawal limits are determined starting at the fully withdrawn position and ending at the insertion limit. The calculation method determines the boron concentration at a particular Control rod configuration where MTC is 0. A 10 ppm conservatism factor is included. This effect will be significant for approximately the first 5 months of operation until boron concentration starts decreasing.

### **3.3.4 RCC Bank Worths**

Bank worth measurements were performed on all control banks and shutdown banks in non-overlap mode. The measurements were done using the dynamic rod worth measurement (DRWM) method. Measured and predicted integral worths of these four banks are summarized in Table 1.2.

### 3.4 At Power Tests

#### 3.4.1 RCS Flow Determination

On September 26, 1997 RCS flow was measured to be 394,857 gallons per minute. The flow assumed in the FSAR at the beginning of DNBR analysis is 375,600 gallons per minute. The actual measurement indicated that a margin of approximately 4.88 percent exists in RCS Flow.

#### 3.4.2 Reactor Thermal Power Measurements

In order to provide protection against possible non-conservatism in initial nuclear instrumentation readings, the high flux reactor trip setpoint was reduced from the normal 108% value to approximately 85% prior to initial criticality. During startup, initial reactor thermal power measurements were made between 2% and 5% power, based on loop delta-T power correlation, and the nuclear instrumentation was adjusted accordingly to provide correct power indication and sufficient margin to the P-10 setpoint and intermediate range rod stop and trip setpoints. Various NIS bistables were closely monitored to ensure proper setpoint actuation during power ascension. The initial heat balance was performed at approximately 30% power. The calculation was repeated at approximately 10% increments between 50% and 100% power. The high flux trip setpoint was raised back to 108% after reaching 70% power.

#### 3.4.3 Full Power Critical Boron Measurement

After achieving full power, core reactivity balance measurements were performed approximately every 7 effective full power days (EFPD). The reactivity balance calculation provides an assessment of the difference between predicted and measured full power boron concentrations, taking into account xenon, samarium, Tavg, rod position, and reactor power effects. The initial comparison, which is made prior to reaching equilibrium samarium, showed that the measured boron concentration was 24 ppm below the predicted value. As samarium reached equilibrium, the difference leveled off to approximately 6.5 ppm below the predicted value. Table 3.2, shows the reactivity balance results through the first full power month of operation. As required by T.S. 3.10.10, an 11 ppm adjustment factor was applied to the design boron curve.

**Table 3.2**  
**Reactivity Balance Summary**

EFPD	Measured (PPM)	Predicted (PPM)	Delta (PPM)
17.6	1018.2	1042.3	-24.1
23.00	1029.4	1047.8	-18.4
28.5	1045.3	1054.3	-9.0
33.5	1046.1	1062.0	-15.9
37.4	1059.2	1068.3	-9.1
42.4	1068.9	1076.4	-7.5
44.4	1070.6	1079.6	-9.0
49.4	1081.2	1087.7	-6.5

### 3.5 Movable Detector Fluxmaps

#### 3.5.1 Low Power

The initial fluxmap of cycle 10 was taken at approximately 29 percent power with equilibrium Xenon. The purpose of this map was to verify proper core loading. The greatest deviation between predicted and measured average reaction rate integrals was 6.1 percent at core location B-13. Based on a review of this map the core was determined to be properly loaded. A summary of parameters is presented below:

Date	September 13, 1997
Map Number	9FCFM1
Power	29.33%
Rod Position	D/165 steps
Greatest Tilt	1.79%
Greatest FDH ( V+)	1.4905
FDH Limit ( V+)	1.9816
Greatest FDH (V5)	1.4417
FDH Limit (V5)	1.9271
Most Limiting FQ	1.8832
FQ Limit	4.8400
Highest Deviation between measured & predicted Integrals	-6.1%
Core Average Axial Offset	-1.443

### 3.5.2 Intermediate Power

The second fluxmap of Cycle 10 was taken at approximately 69 percent power with equilibrium Xenon established. The purpose of this map was to verify that core power distribution and peaking factor predictions were consistent with measured values. The greatest deviation between predicted and measured average reaction rate integrals was -5.2 percent at core location R-6. Based on a review of this map it was concluded that core power distribution and peaking factor predictions were acceptable. A summary of parameters is presented below:

Date	September 22, 1997
Map Number	9FCFM2
Power	69.45%
Rod Position	D/196 steps
Greatest Tilt	1.22%
Greatest FDH (V+)	1.4571
FDH Limit (V+)	1.7848
Greatest FDH (V5)	1.4124
FDH Limit (V5)	1.9271
Most Limiting FQ	1.7188
FQ Limit	3.2429
Highest Deviation between measured and predicted integrals	-5.2%
Core Average Axial Offset	-2.642%

### 3.5.3 Full Power

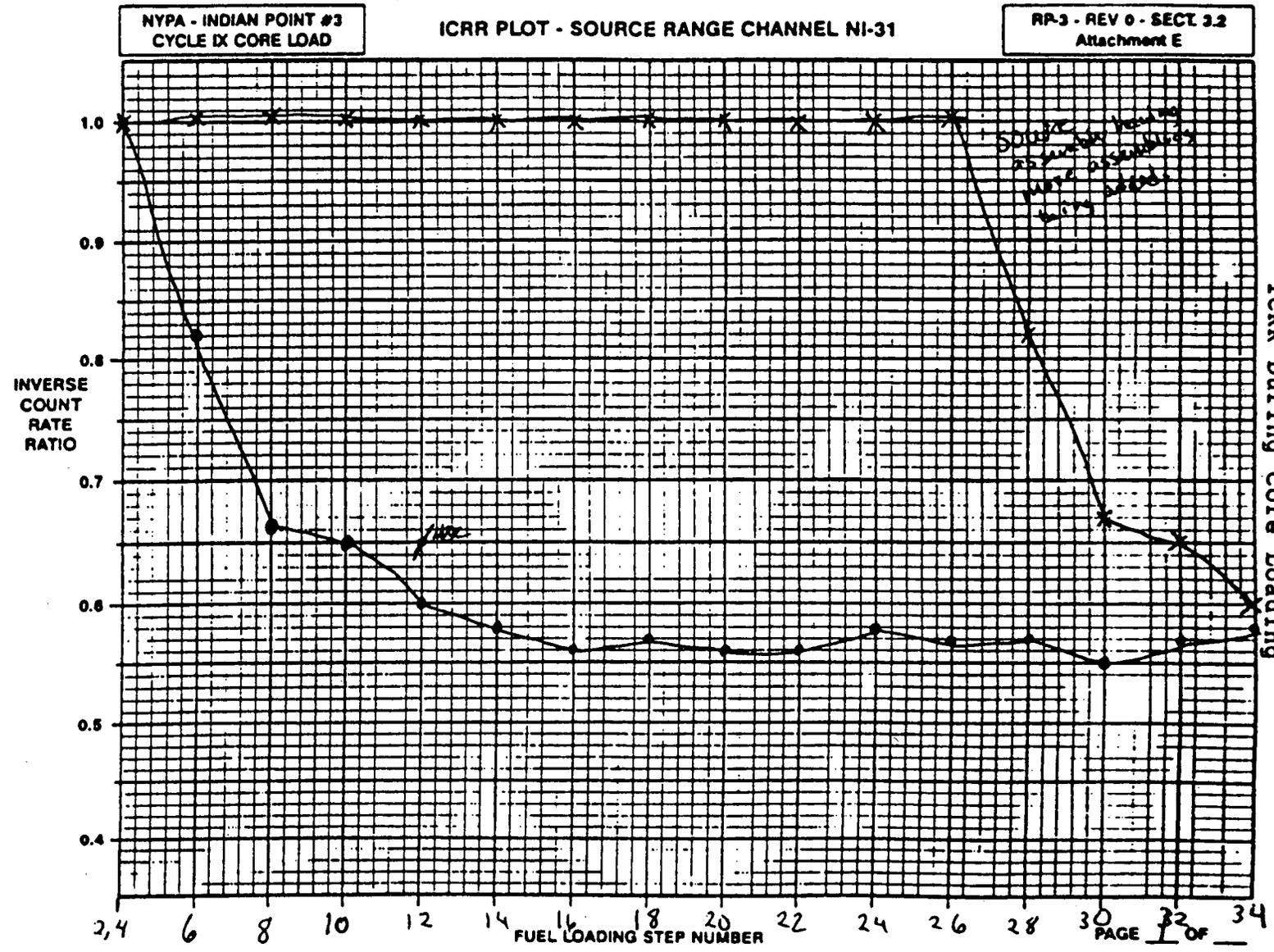
The initial full power fluxmap of cycle 10 was taken on October 1, 1997. The purpose of this map was to verify that measured full power hot channel factors (FQ, FDH) were within Technical Specification limits. Based on a review of this map all power distribution parameters were within applicable limits. A summary of parameters is presented below:

Date	October 1, 1997
Map Number	9FCFM4
Power	99.72%
Rod Position	D/224 steps
Greatest Tilt	0.71%
Greatest FDH (V+)	1.4234
FDH Limit (V+)	1.6364
Greatest FDH (V5)	1.3547
FDH Limit (V5)	1.5913
Most Limiting FQ	1.8050
FQ Limit	2.4267
Highest Deviation between measured and predicted integrals	-5.2%
Core Average Axial Offset	-2.483%

● = N 31  
X = N 32

INVERSE COUNT RATE RATIO MONITORING DURING  
REFUELING

Page 14 of 14



Attachment E - Inverse Count Rate Ratio Plot (ICRR)  
Figure 3.1  
(Sheet 1 of 13)  
ICRR During Core Loading

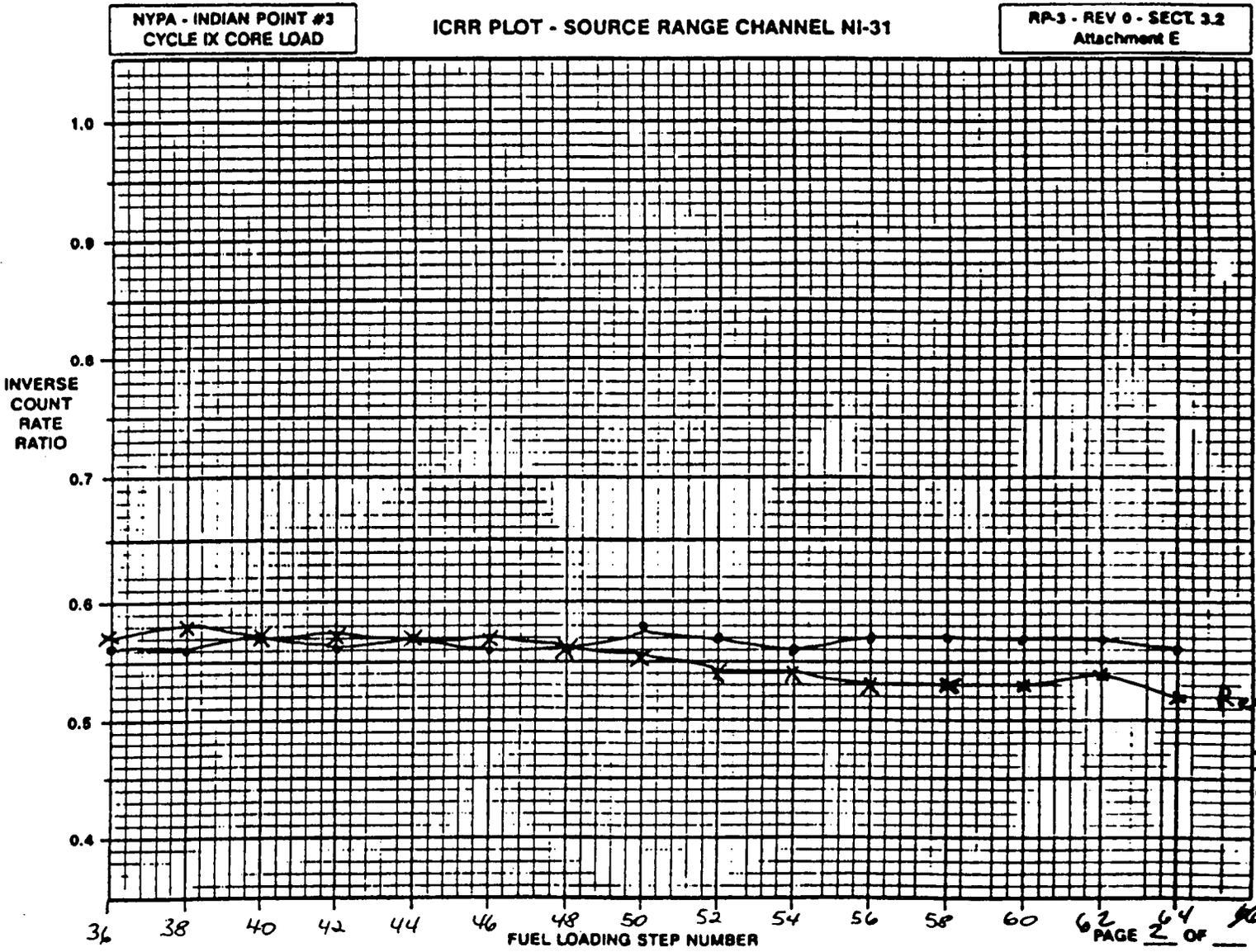
INDIAN POINT UNIT # 3

RP-3 - REV 1 - SECT. 3.2

10F

Attachment E - Inverse Count Rate Ratio Plot (ICRR)

Figure 3.1  
(Sheet 2 of 13)  
ICRR During Core Loading

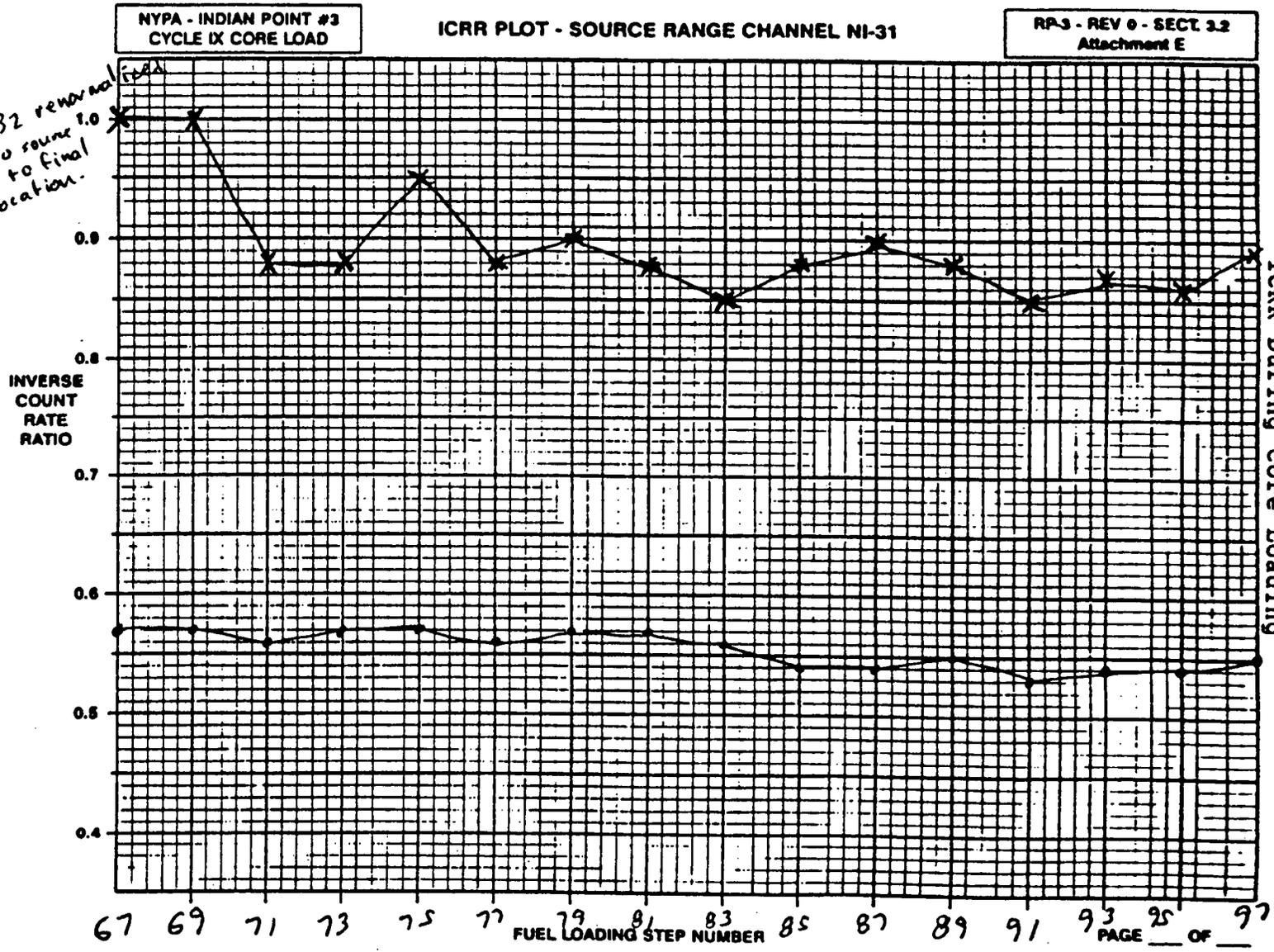


• N31  
x N32

INVERSE COUNT RATE RATIO MONITORING DURING REFUELING

Attachment E - Inverse Count Rate Ratio Plot (ICRR)

Figure 3.1  
(Sheet 3 of 13)  
ICRR During Core Loading



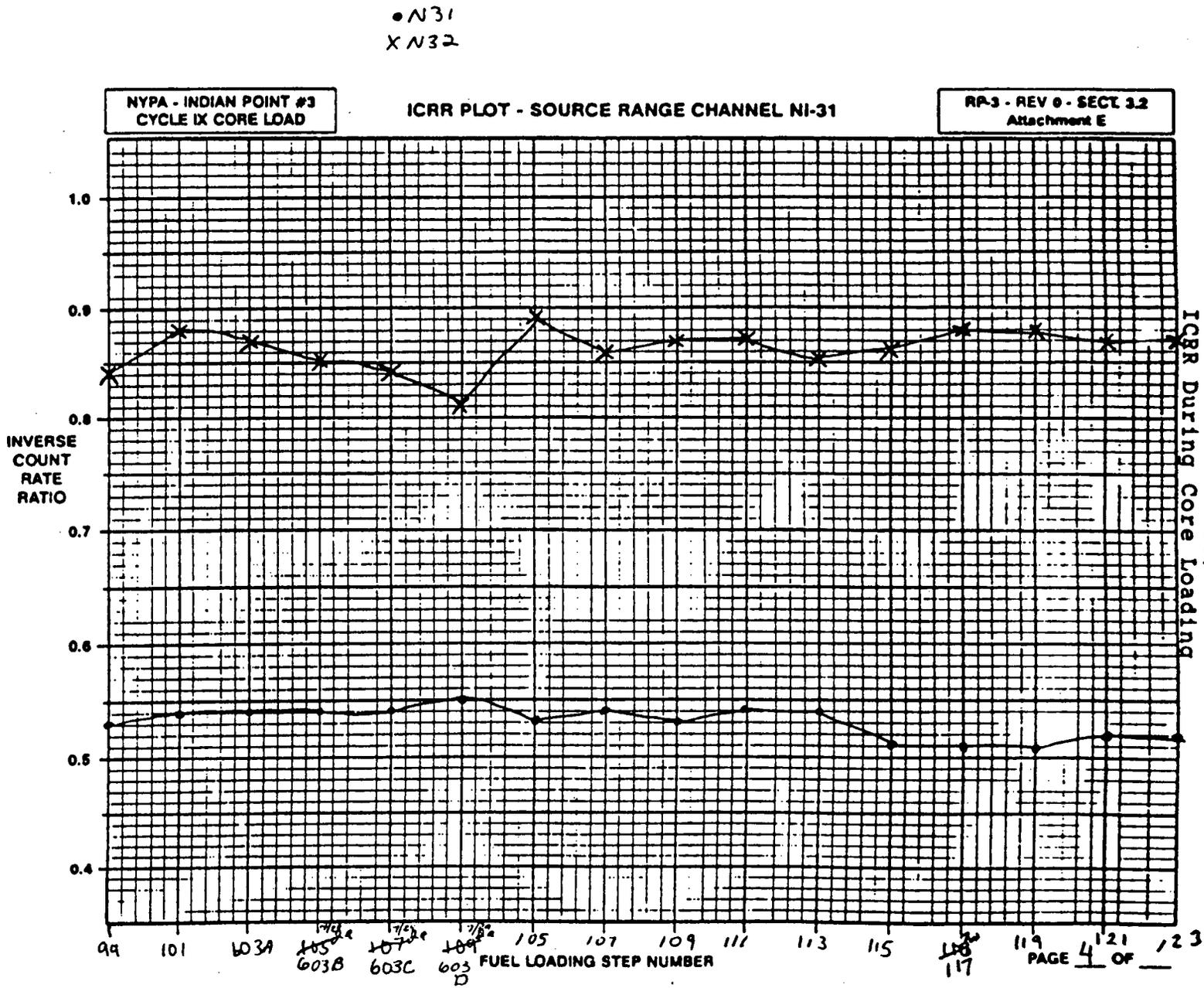
*N32 removed  
due to source to  
moved to final  
core location.*

*.N31  
xN32*

Attachment E - Inverse Count Rate Ratio Plot (ICRR)

Figure 3.1  
(Sheet 4 of 13)

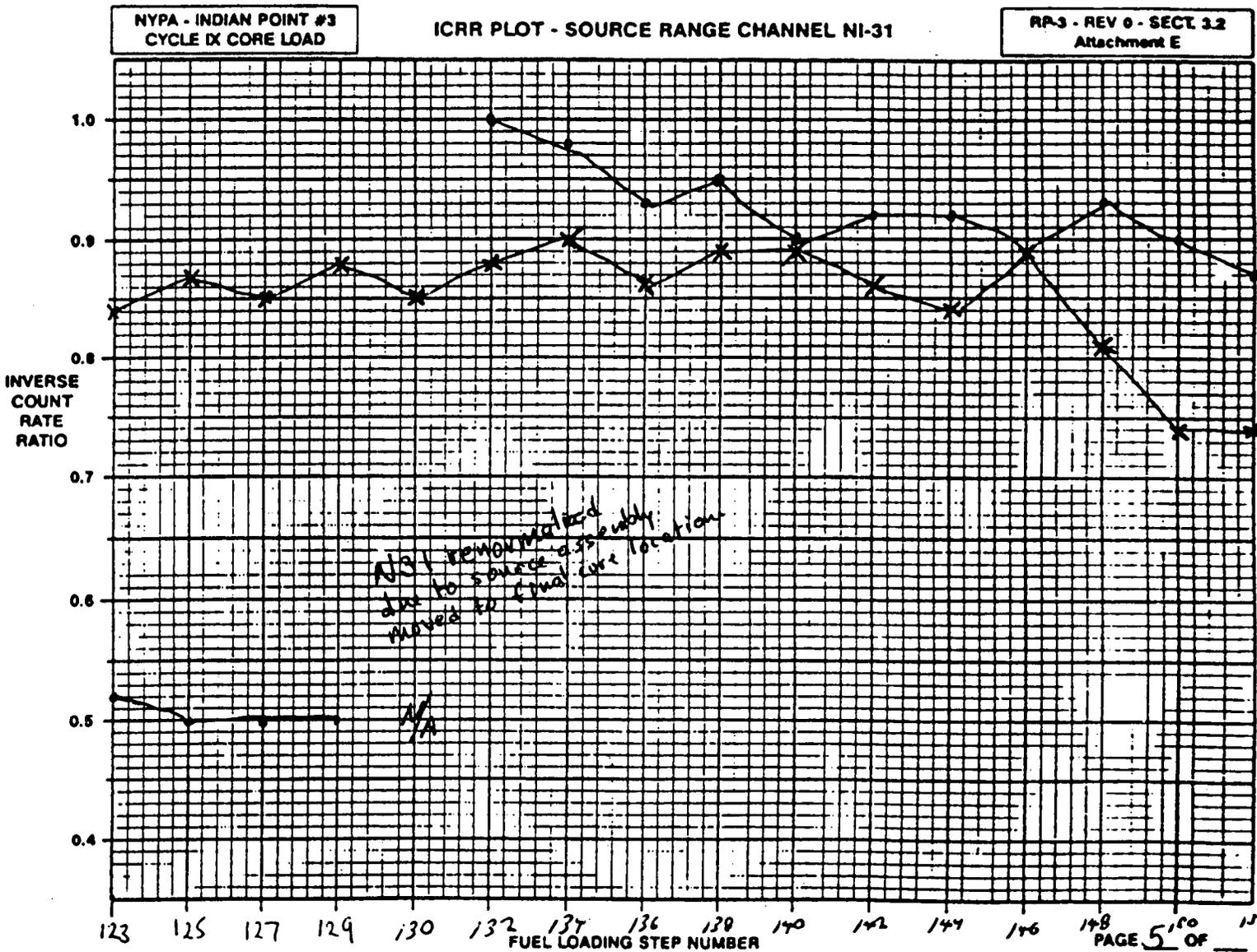
ICRR During Core Loading



Attachment E - Inverse Count Rate Ratio Plot (ICRR)

Figure 3.1  
(Sheet 5 of 13)

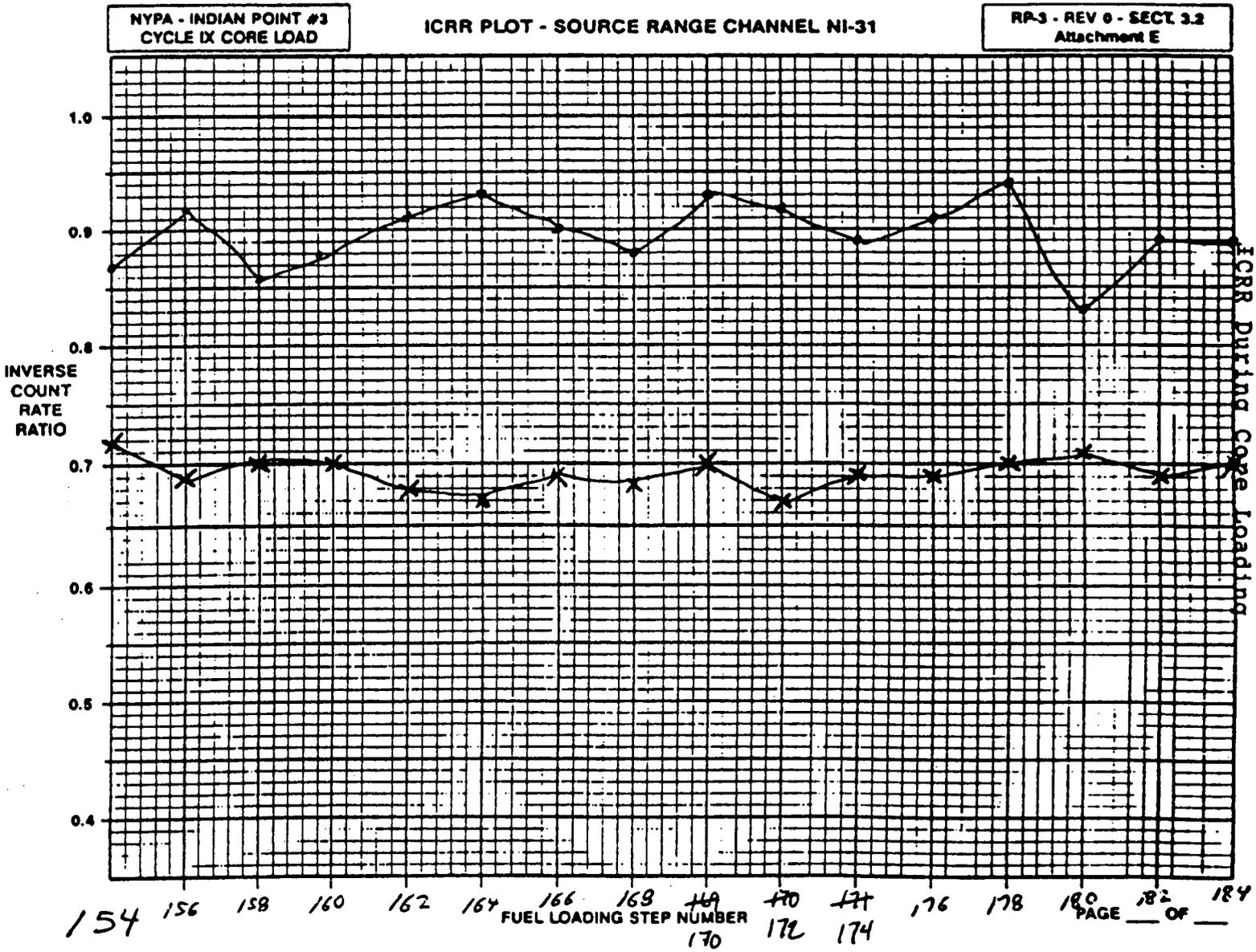
ICRR During Core Loading



• = N31  
X = N32

Attachment E - Inverse Count Rate Ratio Plot (ICRR)

Figure 3.1  
(Sheet 6 of 13)



INVERSE COUNT RATE RATIO MONITORING DURING REFUELING

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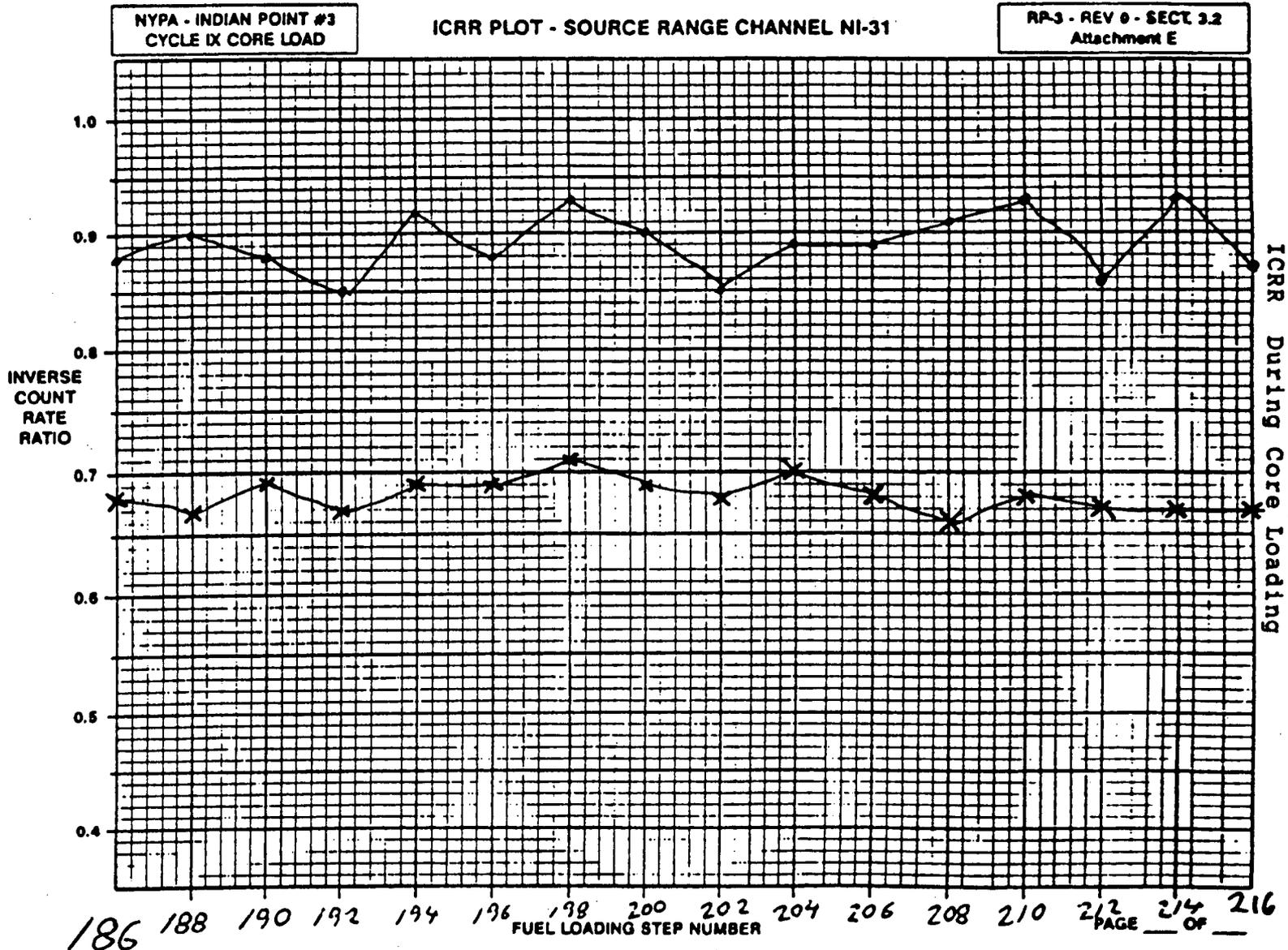
● = N31  
\* = N32

6 OF

N 31  
N 32

INVERSE COUNT RATE RATIO MONITORING DURING  
REFUELING

Page 14 of 14

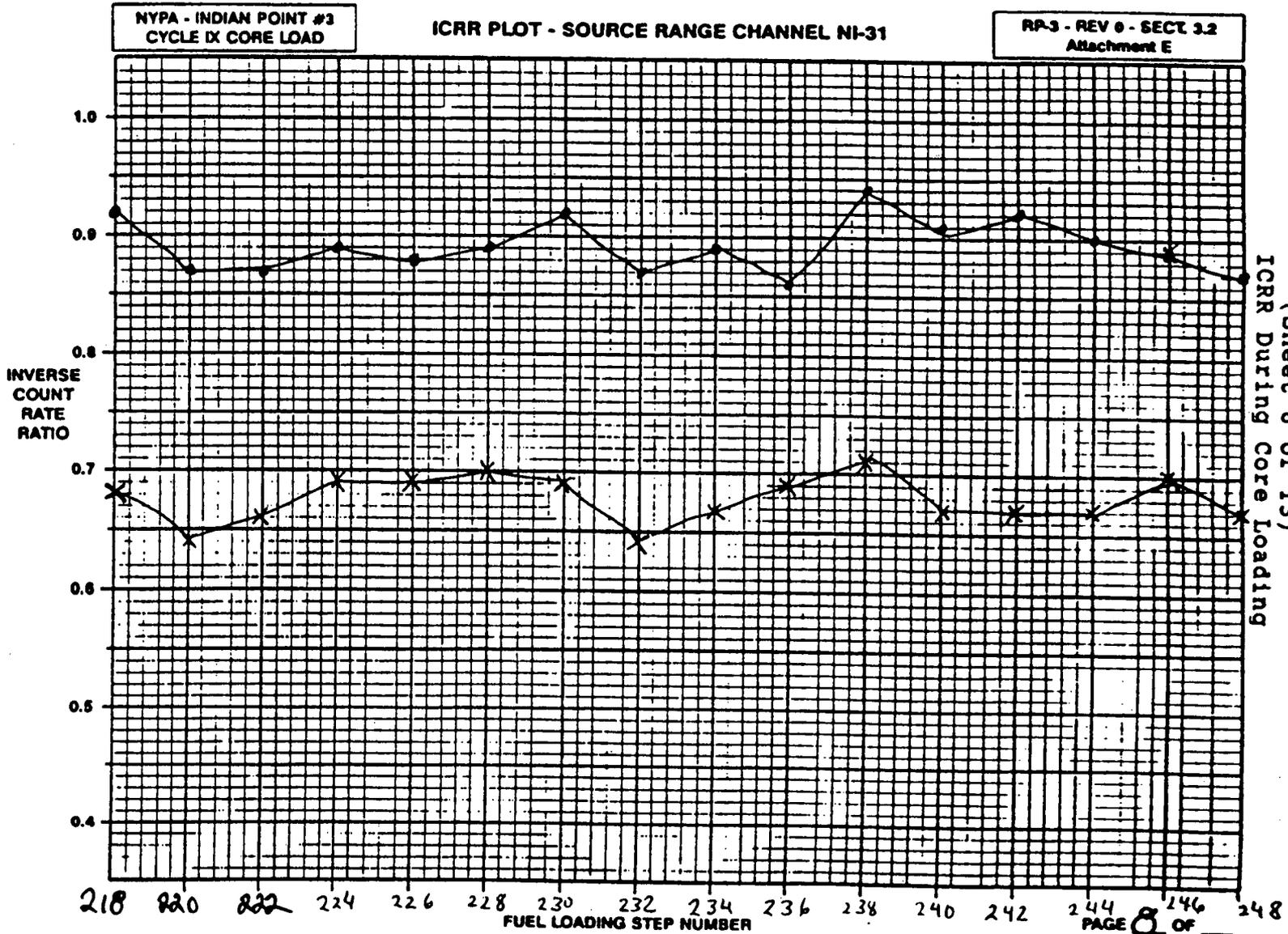


INDIAN POINT UNIT # 3

RP-3 - REV 1 - SECT. 3.2

Attachment E - Inverse Count Rate Ratio Plot (ICRR)

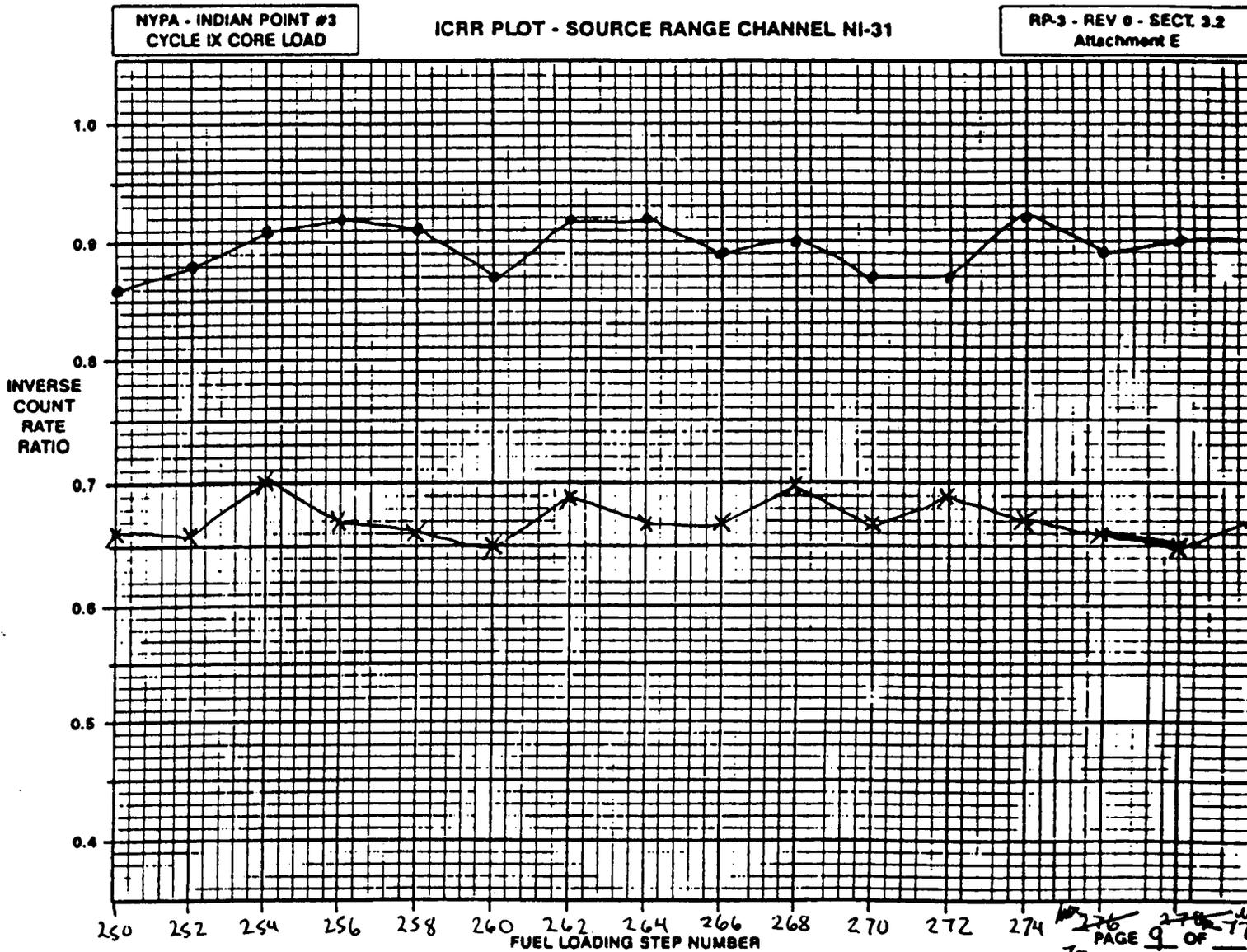
Figure 3.1  
(Sheet 8 of 13)  
ICRR During Core Loading



Attachment E - Inverse Count Rate Ratio Plot (ICRR)

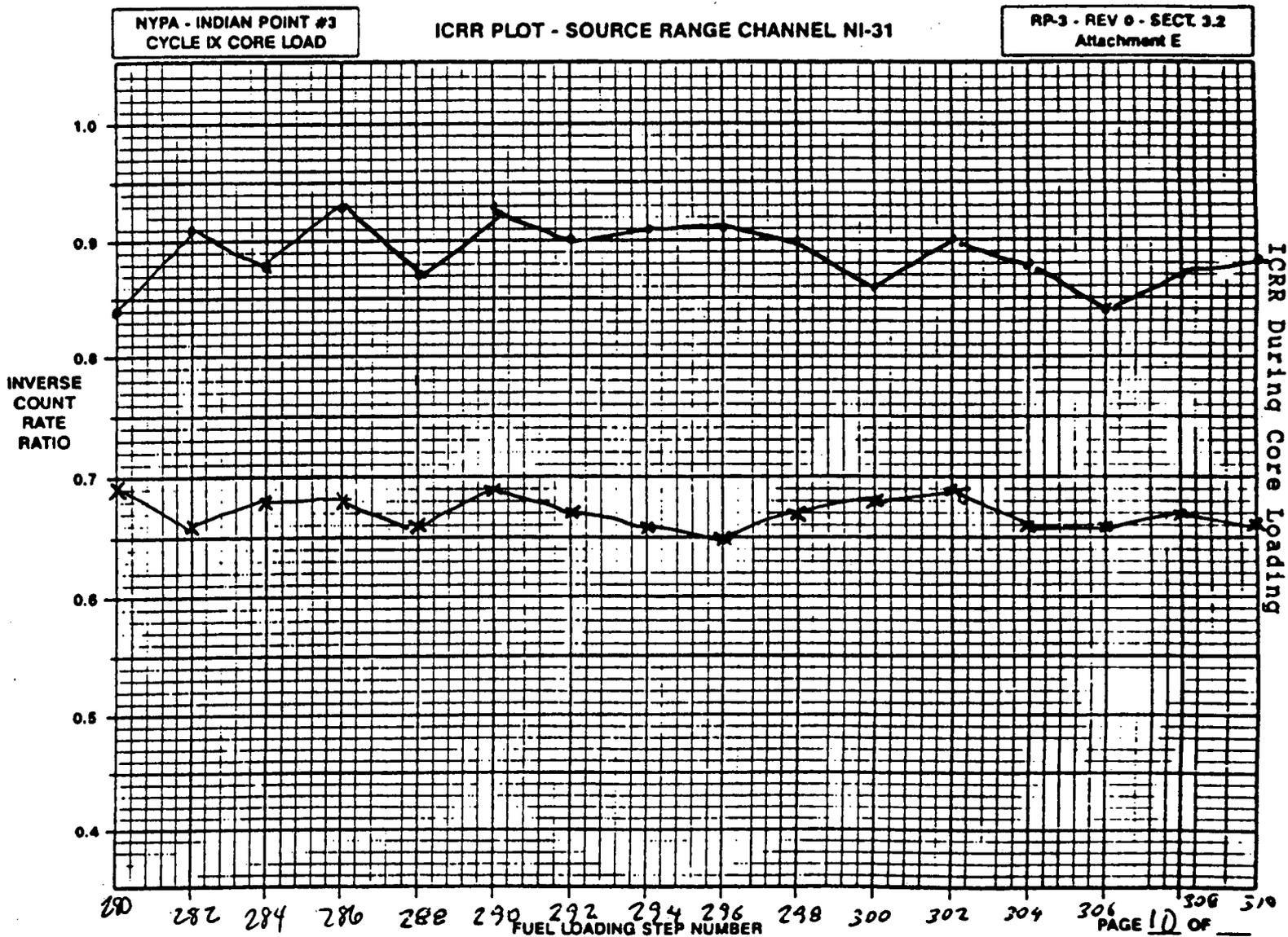
Figure 3.1  
(Sheet 9 of 13)

ICRR During Core Loading



Attachment E - Inverse Count Rate Ratio Plot (ICRR)

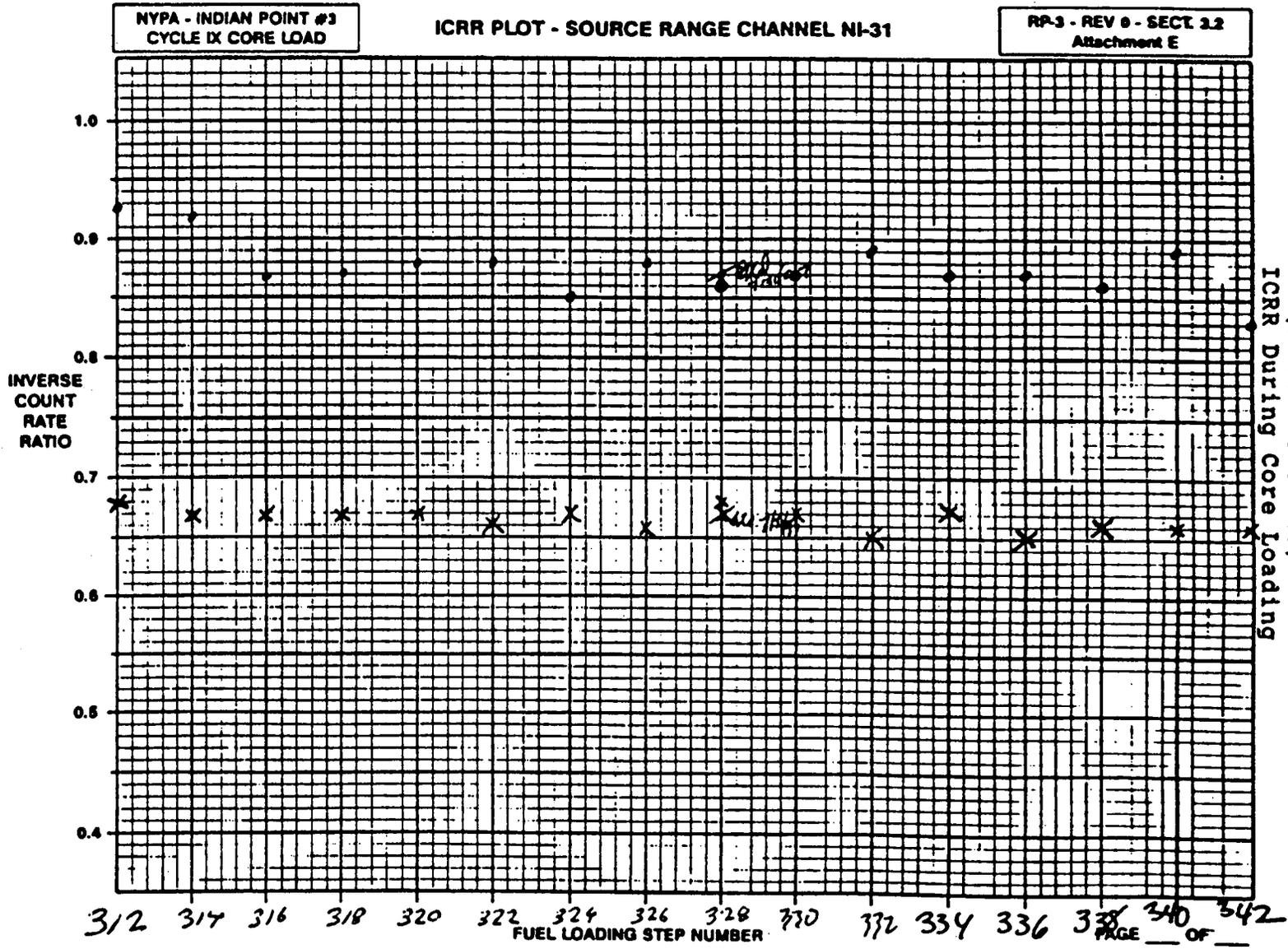
Figure 3.1  
(Sheet 10 of 13)



• N31  
x N32

Attachment E - Inverse Count Rate Ratio Plot (ICRR)

Figure 3.1  
(Sheet 11 of 13)  
ICRR During Core Loading



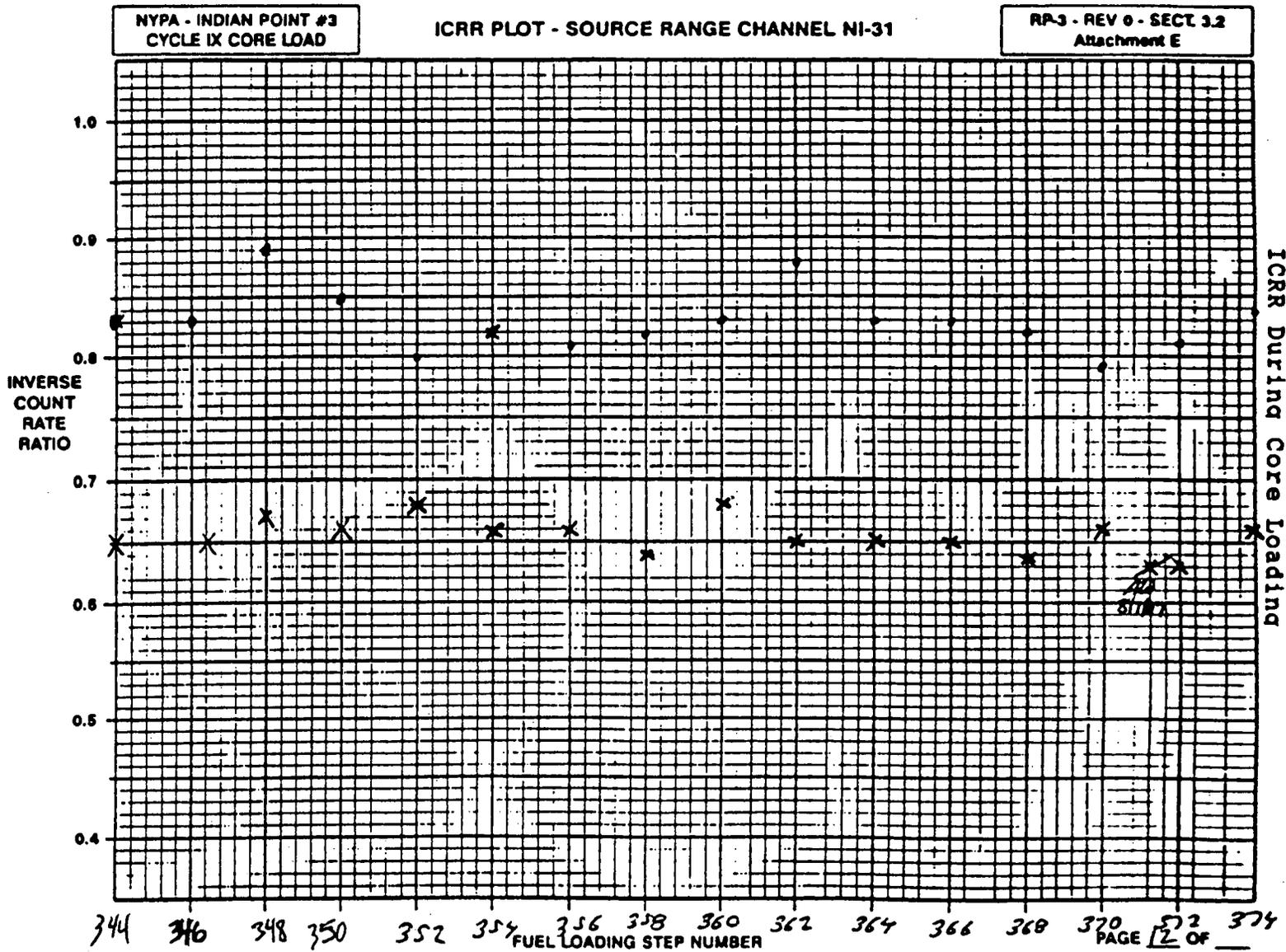
o = N31  
x = N72

11 OF

Attachment E - Inverse Count Rate Ratio Plot (ICRR)

Figure 3.1  
(Sheet 12 of 13)

ICRR During Core Loading



• N31  
x N32

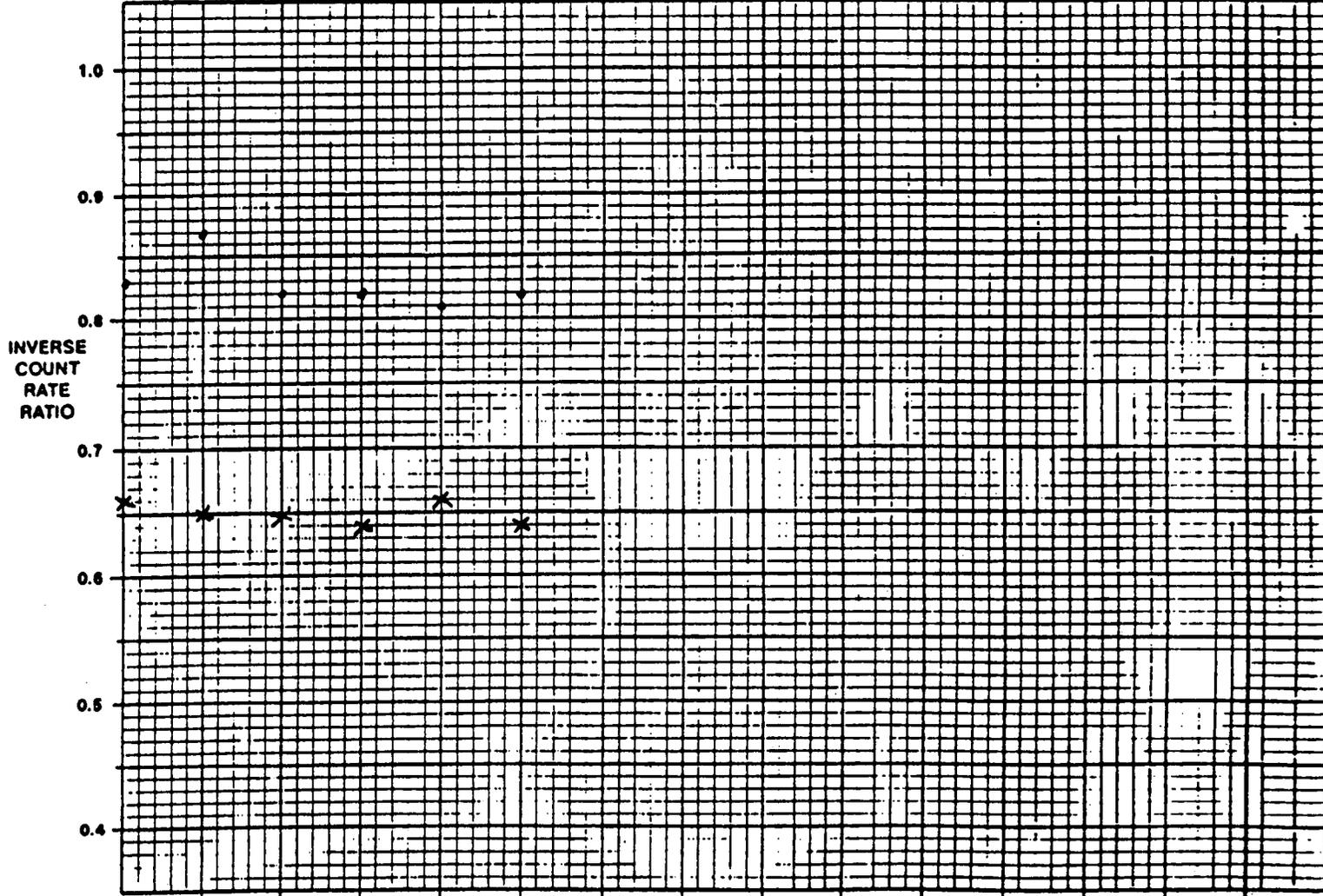
Attachment E - Inverse Count Rate Ratio Plot (ICRR)

Figure 3.1  
(Sheet 13 of 13)  
ICRR During Core Loading

NYPA - INDIAN POINT #3  
CYCLE IX CORE LOAD

ICRR PLOT - SOURCE RANGE CHANNEL NI-31

RP-3 - REV 0 - SECT. 3.2  
Attachment E



376 378 380 382 384 386 FUEL LOADING STEP NUMBER

PAGE \_\_\_ OF \_\_\_

13 of

X = 31  
D = 32

ATTACHMENT 7

ICRR PLOT FOR SHUTDOWN BANK WITHDRAWAL

Date: 9/6/97

Time: 1306

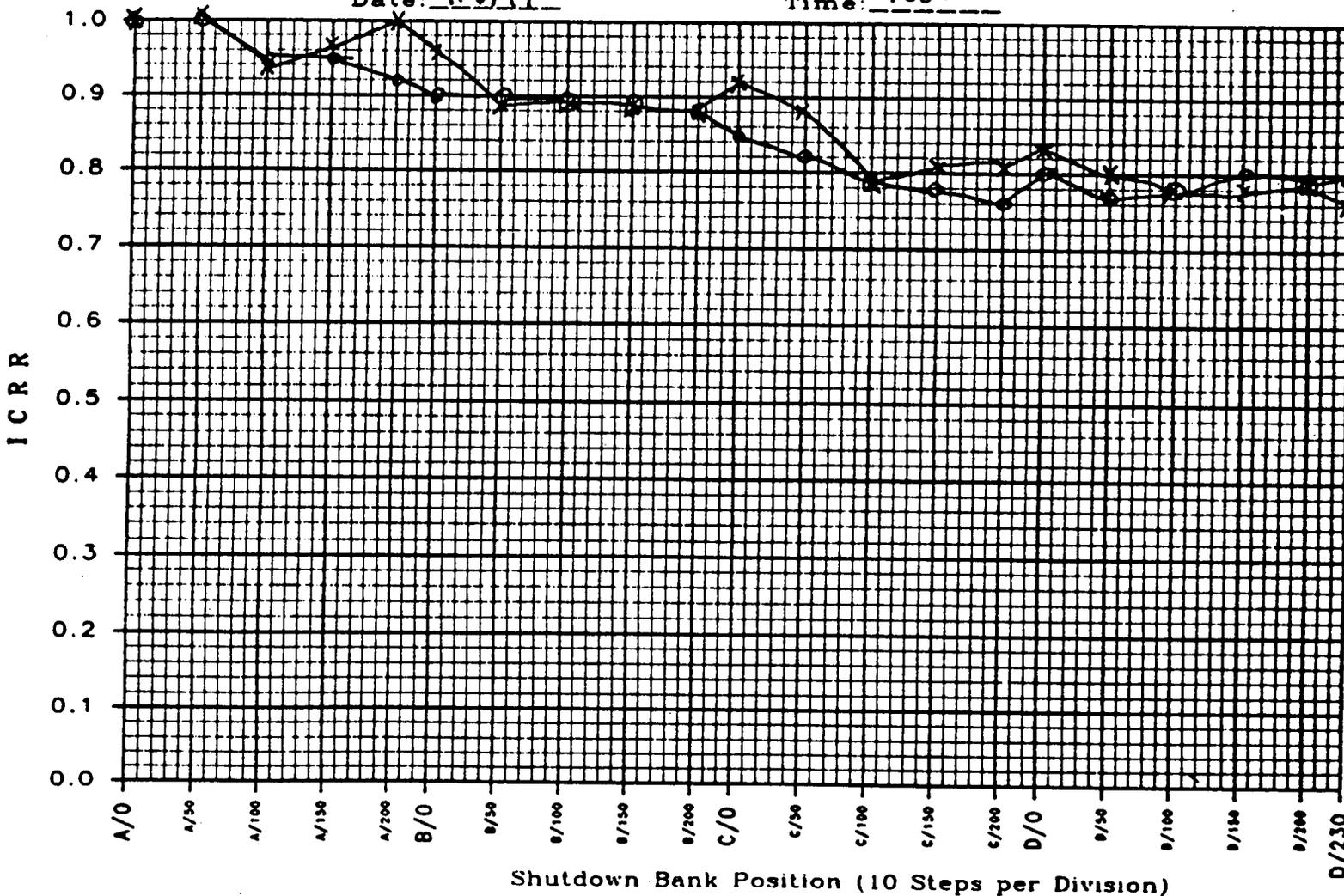


Figure 3.2  
(Sheet 1 of 2)  
ICRR vs. Bank Position

X = N31  
O = N32

ATTACHMENT 9  
ICRR PLOT FOR CONTROL BANK WITHDRAWAL

Date: 9/6/97

Time: 1715

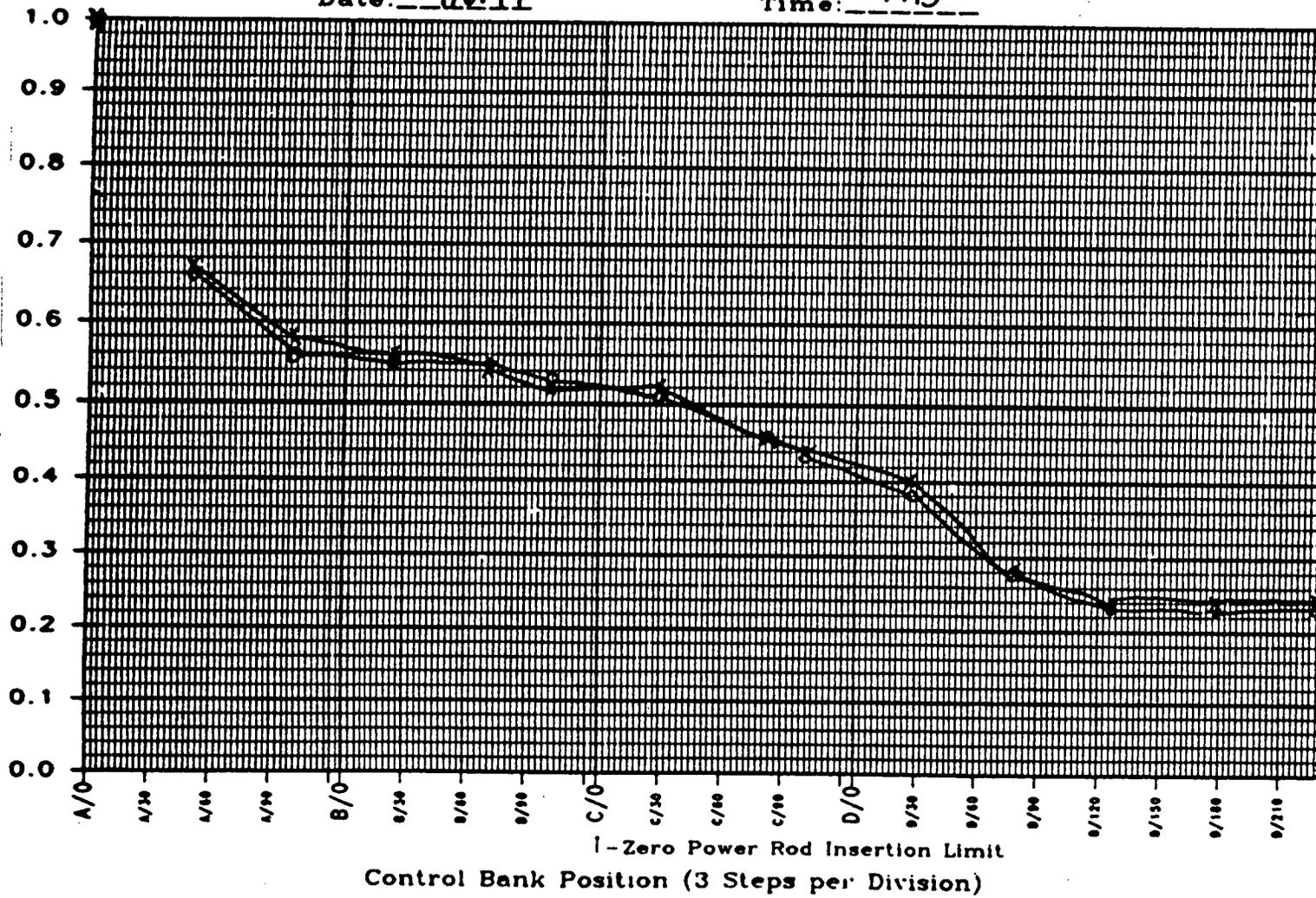


Figure 3.2  
(Sheet 2 of 2)  
ICRR vs. Bank Position

N31-0  
N32-X

ATTACHMENT 12  
PLOT OF ICRR vs PMW ADDITION

Date: 9/6/97

Time: 2345

Page 1 of 1

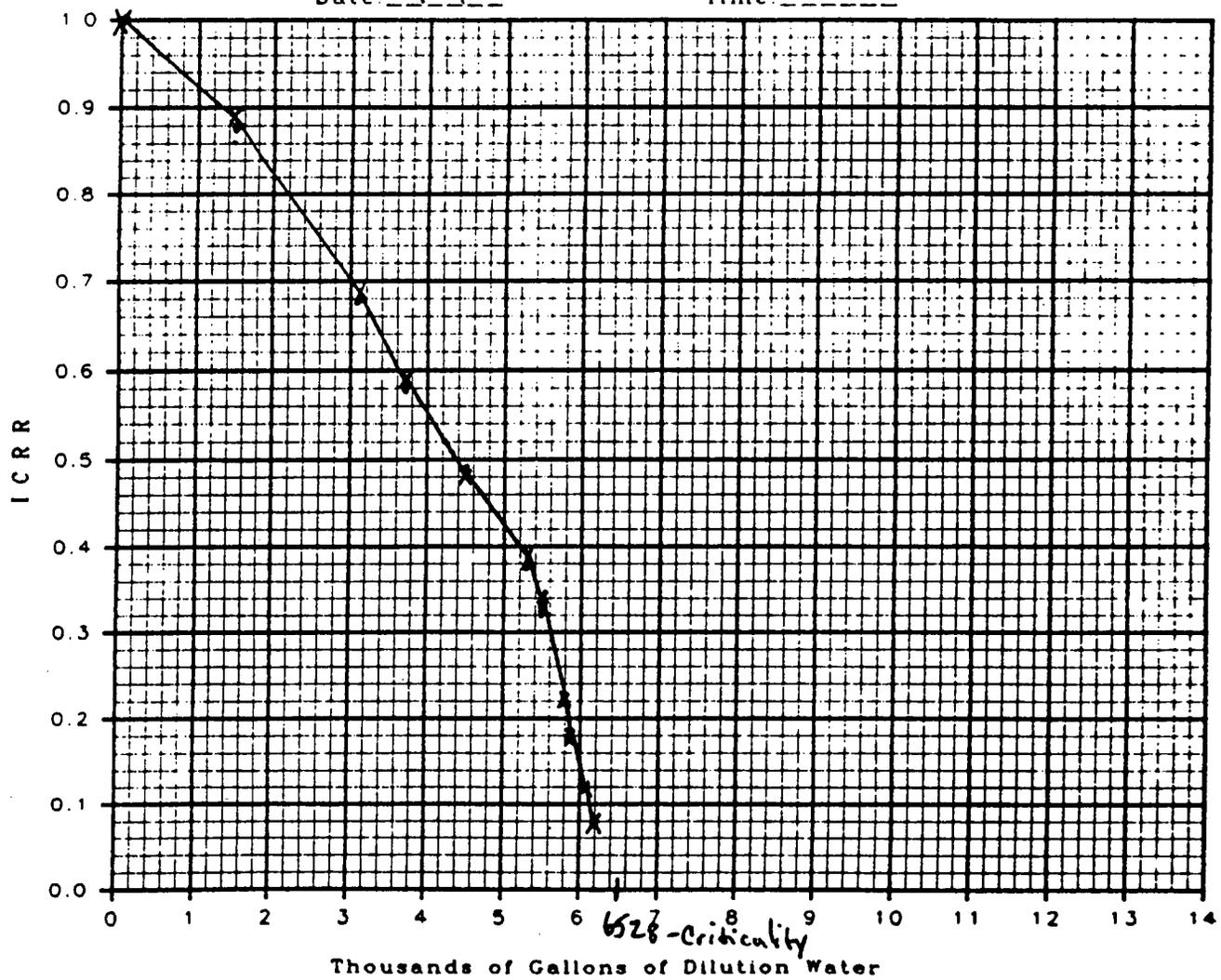


Figure 3.3  
ICRR vs. Gallons Dilution Water

#### 4.0 Instrument Measurements Calibrations

##### 4.1 Incore Thermocouple, Wide Range RTD and Narrow Range RTD Measurement

The primary purpose of this test was to verify that the narrow range RTD's were functioning properly. This was accomplished by making comparative measurements of narrow range RTD's at five different temperatures (374, 402, 452, 503, and 549° F) while the reactor coolant system was held in an approximately isothermal condition. Only narrow range RTD's that deviated from the mean by less than 0.5°F are used for reactor protection and control. All narrow range RTD's met the acceptance criteria.

Additionally, this test collected wide range RTD readings and core exit thermocouple readings at the same temperature plateaus.

##### 4.2 Incore - Excore Detector Calibration

One full-core map and 6 quarter core maps were taken at approximately 89% power to obtain calibration data for the excore instrumentation. These maps covered a range in axial offset from -8.57% to +0.77 generated by insertion of control bank D. INCORE 3D analysis provided a measured value of the excore calibration.

##### 4.3 Calibration of OPDT and OTDT Setpoints

Steam generator T<sub>ave</sub> and Delta-T was measured at approximate power levels of 30, 50, 60, 70, 80, and 90%. Prior to exceeding ninety percent power, an extrapolation of full power values was calculated. The extrapolated full power values were used to recalibrate the overpower and overtemperature reactor protection setpoint.

#### Extrapolated Full Power Temperatures

	Delta T (°F)	T <sub>avg</sub> (°F)
Loop 31	53.2	567.0
Loop 32	52.1	566.2
Loop 33	52.4	566.8
Loop 34	52.8	565.8

##### 4.4 Calibration of "High T<sub>avg</sub>" Alarm

In order to ensure that T<sub>cold</sub> does not exceed 547.9°F, as specified in the cycle 10 safety analysis, the "High T<sub>avg</sub>" alarm setpoint was verified to be set conservatively at 571.3°F. This was based on calculations from the extrapolated full power core Delta-T listed in Section 4.3.