

REGULATORY DOCKET FILE COPY

Regulatory File Cy.

UNITED STATES ATOMIC ENERGY COMMISSION



IN THE MATTER OF:

CONSOLIDATED EDISON COMPANY OF NEW YORK, INC.

(Indian Point Station, Unit No. 2)

Docket No. 50-247

RETURN TO REGULATORY CENTRAL FILES  
ROOM 016

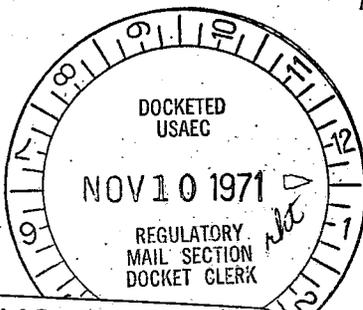
Springvale Inn, Croton-on-Hudson, N.Y.

Place - November 3, 1971

2485-2709

Date - Pages.

DUPLICATION OR COPYING OF THIS TRANSCRIPT  
BY PHOTOGRAPHIC, ELECTROSTATIC OR OTHER  
FACSIMILE MEANS IS PROHIBITED BY THE ORDER  
FORM AGREEMENT



REGULATORY DOCKET FILE COPY

Telephone:  
(Code 202) 547-6222

ACE - FEDERAL REPORTERS, INC.

Official Reporters

415 Second Street, N.E.  
Washington, D. C. 20002

4926

NATION-WIDE COVERAGE

8110160150 711104  
PDR ADOCK 05000247  
T PDR

UNITED STATES OF AMERICA

ATOMIC ENERGY COMMISSION

=====

In the Matter of:

CONSOLIDATED EDISON COMPANY OF NEW YORK,  
INC.

: Docket No.

: 50-247

(Indian Point Station, Unit No. 2

=====

Springvale Inn  
Croton-on-Hudson, N.Y.

Wednesday, November 3, 1971

The above-entitled matter came on for hearing,  
pursuant to notice, at 9:00 a.m.

BEFORE:

SAMUEL W. JENSCH, Esq., Chairman,  
Atomic Safety and Licensing Board.

DR. JOHN C. GEYER, Member.

MR. R. B. BRIGGS, Member.

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

I N D E X

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

Witness

Cross

JOHN BERNARD ROLL

2500

JAMES S. MOORE

2500

## M O R N I N G            S E S S I O N

CHAIRMAN JENSCH: Please come to order.

I think at the conclusion of last evening we were discussing the stipulation which had been submitted by the Applicant and which reflected the stipulations of the Citizen's Committee for the Protection of the Environment, Environmental Defense Fund and the Hudson River Fishermen's Association in connection with the future conduct of the proceeding.

The Board has given review to their stipulation and certainly feels the parties are to be complimented on their endeavor to work out procedural specifics for this proceeding and the time schedules which they have set forth in the stipulation.

The Board feels, however, that the stipulation need not be a part of the transcript but the stipulation can, if the parties desire, be mailed to the secretary of the Commission and made a part of the formal public record in the proceeding. There are some things about the stipulation that might warrant your consideration at this time.

The Board understands that the stipulation has been submitted in an endeavor to expedite the presentation of evidence and consideration of the matters in this proceeding and the Board wonders whether enough time has been left to the parties to prepare the findings. The emphasis should be,

ABTL

1 of course, that the findings that are to be submitted are  
2 findings of fact. The language of the stipulation just  
3 talks about findings and conclusions, and the Board has  
4 emphasized that the findings should be of fact, and the  
5 Board requests that the rule of the Commission be followed  
6 that transcript references be submitted for statements of  
7 fact to support findings and conclusions.

8 If the parties want to expedite the consideration  
9 of this case, the proposed findings and conclusions are one  
10 way to help, and by that I mean if the parties dig out the  
11 source of the data which is reflected it will assist the  
12 Board considerably in proceeding to a consideration of the  
13 matter. And of course the references can include the  
14 formally filed documents which include the FSAR.

15 But we are also very much interested in having  
16 the proposed findings reflect the discussions of the matters  
17 in the transcript. I believe it's a fair inferences from  
18 many of the submittals of other cases that sometimes the  
19 proposed findings and conclusions, for instance, from an  
20 applicant, are nothing more than a copy of what the applica-  
21 tion was when the summary statement was filed at the  
22 beginning of the proceedings.

23 Well, of course, the Board is anxious to have the  
24 conclusions of the parties based upon the facts. We like to  
25 see the facts set forth with great profusion. We would like

ABt2

1 to have these matters set forth and findings so that we may  
2 hear and can find in the record where these matters are  
3 discussed.

4 NOW for instance, in dealing with experimental  
5 matters let me take just a supposed instance that may not have  
6 any reality or relationship to this case.

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

1           If an experiment were conducted something like  
2 this, that a person took a match and struck it and  
3 ignited the match and placed it against a piece of dry paper,  
4 all of which were within a dry full-of-oxygen container,  
5 and if the statement was made that the match lighted the  
6 paper, we would like to see if reflected in the findings  
7 with some specific reference, if there isn't a conclusion  
8 contrary to that.

9           By that I mean not that there are calculations  
10 made that don't show that this will happen, if it has  
11 happened. I don't know what the Board's consideration  
12 will be to some of these experimental data. But I don't  
13 feel that the Board will conclude that it is limited by  
14 statements in a report in an experimental matter, that  
15 these are our tentative findings, further research is  
16 needed, and nobody takes any responsibility as to what  
17 was set forth in the report. I think many of the reports  
18 disclaim any responsibility for their horrendous results  
19 that are sometimes set forth.

20           A match will light a piece of paper. We would  
21 like to see if there is any factual evidence to the contrary.  
22 Maybe calculations are needed, too, but sometimes seeing  
23 it how it is and seeing what happens is more persuasive  
24 than all calculations in the world.

25           I think the Board is interested in having a

1 showing in the findings of fact, what are the important  
2 matters reflected by the transcript. I think sometimes  
3 the proposed findings and conclusions ignore that the  
4 real disturbing matters in a contested case -- If an  
5 intervenor, for instance, should set forth factual matters  
6 and propose findings of fact and conclusions, then  
7 perhaps the reply by the applicant which is provided in  
8 the stipulation can deal with the factual response.  
9 Ignoring really the substantial problems will not assist  
10 the Board in any respect.

11 I know the parties did not intend to be too  
12 restrictive in what they presented. The Board did find  
13 it interesting. There was phraseology, I think, in  
14 several places that the parties desire and expect the  
15 Board to give a decision, well within certain periods  
16 of time.

17 It has been my impression, although I didn't  
18 see any specific ruling, that Calvert Cliffs decision may  
19 or may not have disposed of that intended restriction when  
20 the Court said within the issues prescribed by a regulatory  
21 body, the hearing board is the decisional group and not  
22 to be limited in what it would consider. I thought a  
23 necessary corollary of fact that there wouldn't be a time  
24 limitation when they consider but would meet to complete  
25 a thorough and independent evaluation of the evidence.

1           Just so the parties are clear about it, I don't  
2 think the Board feels that the desires and expectations  
3 of the parties to be too controlling about this. Rather  
4 than say we told the Board we want a decision in fifteen  
5 days and the complaints start right away that a decision  
6 isn't out in fifteen days -- Well, we want the parties  
7 to know that the Board doesn't feel that is the basis  
8 of a legitimate complaint. We will proceed expeditiously  
9 to consideration of all the matters. This case has many  
10 serious problems in it. The Board will give very thorough  
11 consideration to all of them.

12           We don't know about this environmental matter.  
13 Of course, this is the first case which is coming to a  
14 conclusion, perhaps, that involves environmental matters.  
15 It is a new field for the Commission. It is a new field  
16 for the Boards. Whether four days will do it for hearing  
17 time on that, we don't know. We don't want the parties  
18 to feel that they told us that they only want four days  
19 given over to consideration of these matters.

20           There is one thing I noticed wasn't in the  
21 stipulation. If the Board decides that the case should  
22 be reopened to get further evidence, no time is specified  
23 by the parties as to when that should be done. Nor if  
24 the parties are asked to submit further specifics in  
25 reference to the conclusions set forth, that may take

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

some time further.

If you have any suggestions how promptly you will be able to respond to the inquiries of the Board, we will be glad to have your suggestions.

ClBtl

1                   Incidentally, there was an order issued in early  
2 October authorizing fuel-loading and subcritical testing. Has  
3 that started?

4                   MR. TROSTEN: Yes, Mr. Chairman, it has. The fuel  
5 loading has started and--excuse me.

6                   MR. CAHILL: Fuel is all in.

7                   MR. TROSTEN: Fuel is all in, Mr. Chairman.

8                   CHAIRMAN JENSCH: And how long will the subcritical  
9 testing take?

10                  MR. TROSTEN: Mr. Chairman, this is a variable, as  
11 we have indicated. It could be three weeks, it could be con-  
12 siderably longer than that.

13                  CHAIRMAN JENSCH: Will you put a figure on the con-  
14 siderably longer than that?

15                  MR. TROSTEN: A month or two, perhaps.

16                  The one reason that we indicated in the past that we  
17 wanted to start because if there were any problems we wanted  
18 to be sure that we could catch them early.

19                  CHAIRMAN JENSCH: Well, I think the importance of f  
20 the data is just to assist also in scheduling of this thing.

21                  MR. TROSTEN: Yes, that's right, Mr. Chairman.

22                  CHAIRMAN JENSCH: We endeavored to provide an order  
23 for fuel loading in July and because we understood there was  
24 great urgency and then later we understood that the facility  
25 wasn't ready for fuel loading in July anyway. And so it may

1 mean that if the subcritical testing goes on for a month or  
2 two or three months that there may be some flexibility in the  
3 schedules that will assist in the planning of the proceedings.

4 MR. TROSTEN: Well, are right on schedule, Mr.  
5 Chairman. Everything is moving along very rapidly.

6 CHAIRMAN JENSCH: Very well. If it takes month or  
7 two or three, that will assist the Board in its--

8 MR. TROSTEN: No, it shouldn't take three months,  
9 Mr. Chairman. We are thinking that we might have it done in  
10 three weeks. And as I say, perhaps a month or two if we run  
11 into problems.

12 CHAIRMAN JENSCH: Well, we hope you don't run into  
13 a problem. But I guess things change from time to time.

14 Therefore, we will return this stipulation to you  
15 for such disposition as you desire. We do compliment the  
16 parties on reaching an agreement as to when they will proceed  
17 in the matter, and we hope they will adhere to these schedules.

18 MR. TROSTEN: Thank you, Mr. Chairman.

19 May I comment on the points you made this morning?

20 CHAIRMAN JENSCH: Yes, surely.

21 MR. TROSTEN: First of all, I want to say that  
22 Applicant's counsel appreciates very much the guidance that  
23 the Board has given concerning the nature of the findings and  
24 conclusions and we will certainly endeavor to take them fully  
25 into account and to take into account the applicable

1 requirements of the Administrative Procedure Act and the  
2 Commission's rules in formulating our findings and conclusions,  
3 including, of course, making the transcript references.

4           Secondly, I would like to make just one observation  
5 about some of the phraseology that appeared in here. As I  
6 have said, Mr. Chairman, we were in no way attempting to suggest  
7 that somehow the Board was bound by the fact that just because  
8 the parties desired and hoped and expected that the hearing  
9 could be completed in four days, that somehow this bound the  
10 Board. We fully recognize, of course, that this is not so.  
11 But nevertheless, this does indeed, Mr. Chairman, represent  
12 our desire and expectation and represents our best estimate  
13 based upon what we know about the situation as to how soon we  
14 can proceed, and that is all it represents.

15

16

17

18

19

20

21

22

23

24

25

1 CHAIRMAN JENSCH: Well, let me say that the  
2 Board shares your same view. We desire and expect to  
3 have this thing over as soon as we could. If we could do  
4 it in the next day after the length of time this case  
5 has been going on we'd be glad to do it, but I don't think  
6 the complexity of the case permits it either by the  
7 parties or by the Board.

8 MR. TROSTEN: Yes, I understand your point,  
9 Mr. Chairman.

10 One reason why we did not go into the matter,  
11 for example, of reopening the hearing in case the Board  
12 has questions and what time periods were involved is,  
13 as the Chairman is fully aware, of course, these matters  
14 are just impossible to predict at this time and we just  
15 couldn't, didn't see how we could get into that sort of  
16 complexity. This represents our best effort to set forth  
17 the planning that we intend to follow and what it is  
18 that we intend to do.

19 With regard to the time limits that we set forth  
20 for the findings and conclusions, I can only say that we  
21 realize that we have imposed upon ourselves an exceedingly  
22 heavy burden and we and the Intervenor's Counsel and the  
23 Intervenor has agreed to impose upon himself the  
24 exceedingly heavy burden for him of preparing these  
25 findings and conclusions that comport with the Chairman's

1 suggestions and the Commission's rules and regulations  
2 in these very short time periods, because we do want to  
3 expedite the proceeding and we feel that we can make these  
4 schedules if we work as hard as we possibly can on them.

5 So that is the explanation for the short period,  
6 rather than a feeling that we want to short-cut the process.

7 CHAIRMAN JENSCH: Well, I hope you will be able  
8 to do that, because as I say I think in some cases we have  
9 had the impression that just as soon as the hearing was  
10 over and the last witness left the stand the Applicants  
11 have been able to come up and say, "Here are our proposed  
12 findings," and I don't know whether the proposed findings  
13 reflected a single word of the transcript. I mean as if  
14 the proposed findings were drawn even before the evidence  
15 was taken. We are most anxious to have the evidence.

16 MR. TROSTEN: Yes.

17 CHAIRMAN JENSCH: As shown in this transcript,  
18 reflected in the proposed findings.

19 MR. TROSTEN: I understand fully the point that  
20 you are making, Mr. Chairman, and will recognize that fact  
21 in setting these times. Those short time periods in no  
22 way reflected the thought that we were going to submit a  
23 new, unduly abbreviated findings and conclusions and we  
24 weren't going to comply with the requirements.

25 The only other point I wanted to make was this.

1 You have suggested, you have directed that the stipulation  
2 not be incorporated in the transcript and that it could  
3 be filed with the Commission. You may recall that we offered  
4 it as an exhibit. Will you accept our offer that it  
5 will be considered as Applicant and Intervenor's joint  
6 exhibit in this proceeding?

7 CHAIRMAN JENSCH: I don't understand the purpose  
8 of the offer.

9 MR. TROSTEN: Well, as I understand the  
10 Commission's regulations on the point, Mr. Chairman, the  
11 parties are permitted to stipulate as to procedure, which  
12 is what we have done, either orally or in writing. We  
13 have done it in writing and the parties are permitted  
14 to offer exhibits. In another proceeding which the  
15 Chairman is aware of a stipulation among the parties was  
16 offered as an exhibit. It seemed to me that this was an  
17 appropriate procedure. I have no strong feelings about it,  
18 Mr. Chairman. If you don't feel we should do this we will  
19 simply submit it to the Commission and have it filed in  
20 the public document room.

21 CHAIRMAN JENSCH: I think that will be satisfactory.  
22 I think the stipulation contemplated by the rules is that  
23 it would be helpful in the proceeding. Stipulations as  
24 to facts and admissions and so forth, those things that  
25 will obviate the presentation of perhaps some evidence.

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

MR. TROSTEN: Yes.

CHAIRMAN JENSCH: It will be filed and have the same force and effect as any other matter in the case.

MR. TROSTEN: We will file it with the Commission.

MR. KARMAN: Mr. Chairman, while the Regulatory Staff is not a signatory to this stipulation, I just want the record to reflect and the Board be aware of the fact that we will certainly do everything within our power to expedite this hearing and keep it within the confines of the general plan as outlined by the stipulating parties and the Board, of course.

CHAIRMAN JENSCH: Yes. Of course the Board looks to the Staff for a pretty thorough review of both presentations of evidence, i.e. from the Applicant and from the Intervenors, and we will also hope that the Staff presentations will be related to specific transcript references.

MR. KARMAN: We certainly will try, Mr. Chairman.

CHAIRMAN JENSCH: Thank you. With that are we ready to proceed with further interrogation? Mr. Moore was on the stand. Is Dr. Roll in here?

MR. TROSTEN: Mr. Moore and Dr. Roll are here, Mr. Chairman.

CHAIRMAN JENSCH: Do you have further interrogation of these two gentlemen?

1 MR. FORD: Yes, sir.

2 CHAIRMAN JENSCH: Will you come forward, please.

3 MR. FORD: Mr. Chairman, in the interest of  
4 efficiency I have decided to describe two types of questions  
5 that will be included among the questions that I will be  
6 asking this morning as a very standard question, and I'd  
7 like to make clear my expectations regarding the way in  
8 which they will be handled so that we won't have any  
9 confusion at all.

10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

1           The first type of question I'd like to rely on to  
2 settle matters is a question that requires simply a yes or no  
3 answer. The witness may wish to add some further parenthetical  
4 comments. It may be, for example, that he feels that the  
5 Applicant's non-consideration of a certain phenomenon, for  
6 example, in the accident, give the appearance of some kind of  
7 weakness or flaw in his case. In any event, this further  
8 justification, parenthetical comment, is not what I am seeking.  
9 I am seeking the fact of whether or not the Applicant is  
10 considering such phenomena.

11           Applicant's counsel may desire to put the witness  
12 on the stand to solicit direct testimony from him regarding  
13 phenomena that I discussed. But my own purpose in the cross-  
14 examination with these yes or no questions is simply to  
15 clarify a basic matter of fact. I'd like to have it under-  
16 stood that this is the purpose of this question.

17           MR. TROSTEN: Mr. Chairman, excuse me. I assume  
18 Mr. Ford is about to commence his interrogation. Let me say  
19 this.

20           I appreciate the thoughts that Mr. Ford has  
21 expressed which clearly represent the advice of competent  
22 counsel as to how to conduct cross-examination. I hope Mr.  
23 Ford will appreciate that his suggestions as to how Applicant's  
24 witnesses should respond to his questions are of interest to  
25 us, but that Applicant's witnesses will respond to his

1 questions as they should respond to his questions, and that  
2 Applicant will object to his questions or the form of the  
3 question depending upon the way I hear the question.

4 So that if Mr. Ford asks a question which you may  
5 consider calls for a yes or no answer, the witness will respond  
6 yes or no if he feels that he can respond yes or no, not  
7 whether you think he should respond yes or no.

8 MR. FORD: I understand this. What I am trying to  
9 say is, in my own mind there is some gray area between what  
10 can be answered yes or no and what requires a full answer.  
11 I would just like to secure the benefits of the firm area in  
12 which yes or no will do, and parenthetical responses are not  
13 responsive to the direct question.

14 The further kind of question in which I will rely  
15 is a question which requests specific reference to experi-  
16 mental results. The answer I am seeking is the name of a  
17 document. It is graphical material. Again, in this instance  
18 I am seeking comments on whether or not this kind of experi-  
19 ment is anything that is needed or reasonable to do. I am  
20 seeking whether or not Applicant's witness can provide a  
21 reference to an experimental report on the specific matter  
22 that I am questioning.

23 With that preface, I will begin.

24 Dr. Roll, to clarify some matters yesterday, could  
25 you give us your definition of the term, "eutectic alloy?"

1 DR. ROLL: I think--not my definition, but a  
2 definition of a eutectic alloy is an intermetallic compound  
3 which forms between two metals whose melting point is less  
4 than the melting point of either pure metal.

5 MR. FORD: In the definition of a eutectic alloy,  
6 is any stipulation made as to the specific manner in which the  
7 two metals form this eutectic?

8 DR. ROLL: I wonder if you could expand that a little  
9 bit, by what you mean by manner in which it is formed?

10 MR. FORD: In terms of the changes and structures  
11 of the metals relevant to eutectic formation, does the  
12 definition of eutectic limit the conditions or formation in  
13 any way. Is not any two metals that come together and have  
14 a low melting point a eutectic? Is that correct?

15 DR. ROLL: I'm not sure what the answer to your  
16 question is. If you are asking from a basic metallurgic  
17 consideration and an abstract definition of eutectic, or if  
18 you are heading toward the definition as germane to this  
19 discussion.

20

21

22

23

24

25

1 MR. FORD: If the zircalloy iconel eutectic  
2 were formed, is it correct that its melting point is  
3 1760 degrees Fahrenheit?

4 DR. ROLL: That's correct.

5 MR. FORD: If the zircalloy iconel eutectic  
6 were formed and melted at 1760 degrees Fahrenheit, and  
7 reacted with water or steam, do you know the most probable  
8 form of this reaction and the quantity of heat that would  
9 be released?

10 DR. ROLL: Quantitatively I don't know the most  
11 probable form of the reaction nor do I know the quantity  
12 of heat that would be released.

13 MR. FORD: Do you know what upper bound would  
14 be put on the reaction to indicate -- Would be on a heat  
15 release that would assure us that even if it achieved  
16 this upper bound, it wouldn't contribute in any significant  
17 way to local cladding damage? That's not very clear.  
18 What amount of heat from eutectic alloy reaction with water,  
19 zircalloy iconel eutectic alloy with water, what amount  
20 of heat could we tolerate before we had problems of local  
21 cladding damage?

22 DR. ROLL: I believe the answer to that question  
23 really requires a consideration of the system that is  
24 undergoing a hypothesized loss of coolant accident and not  
25 a consideration of the reaction per se. Therefore, if there

1 is a quantitative answer that can be put together, I  
2 think we should ask it in the context of the application  
3 we have in hand.

4 MR. FORD: Fine. Let's take the relevant system.  
5 Let's take design basis accident. Let's take the assumptions  
6 specified in the appendix to the interim policy statement  
7 governing the Westinghouse computer code. That's the  
8 standard situation for our loss of coolant accident  
9 analysis. Let's answer in that context, please.

10 MR. MOORE: The analysis performed for the hot  
11 spot calculation for the loss of coolant, as indicated  
12 in the application, indicates a peak temperature of  
13 2300 degrees Fahrenheit. Therefore, maintaining all of  
14 the conservative assumptions that go into that calculation,  
15 I can tolerate no additional energy due to this reaction  
16 without exceeding 2300 degrees Fahrenheit.

17 MR. FORD: If it were correct that the zircalloy  
18 iconel reaction released any heat at all, is it then correct  
19 that the Applicant's plant would not meet the interim  
20 criteria?

21 MR. MOORE: In a strict sense, the answer is yes.

22 MR. FORD: In relation to the hot spot, can you  
23 describe the proximity of iconel to the 2300 degree hot  
24 spot in your calculations?

25 MR. MOORE: It is approximately ten inches away

1 from any iconel grid, at least ten inches away.

2 MR. TROSTEN: Mr. Jensch, may I interrupt the  
3 questioning with this observation consistent with what  
4 the Chairman's instructions had been in the past during  
5 these hearings to the witnesses.

6 In responding to a question, if the witness feels  
7 a yes or no answer is appropriate and can give a yes  
8 or no answer, but feels that he then must qualify his  
9 answer, that what he should do is to answer the quest  
10 yes or no if he feels that he can, and then to proceed with  
11 the qualification thereafter.

12 CHAIRMAN JENSCH: I think it is very difficult  
13 to lay down a positive rule in that regard. I think a  
14 great deal of court proceeding leaves it to redirect  
15 qualifications and further explanations that would be  
16 related to a specific question. I think administrative  
17 hearings do permit some explanation by way of qualification.  
18 I infer from the statement by the interrogator for the  
19 Intervenors that he feels the proceeding would move along  
20 a lot faster if we did get some yes or nos and go on from  
21 there. I don't know that that is possible in all instances.  
22 I think if the witness has some reservation, he should  
23 so indicate. If the explanation takes a great deal of  
24 time, we have to leave it up to the redirect. I think if  
25 it can be briefly explained, it may be helpful at one

1 place in the transcript to have that.

2 MR. TROSTEN: That's what I am proposing,  
3 Mr. Chairman. The problem is in order to move the hearing  
4 along properly, we obviously, after all of the cross-  
5 examination and the Board questions are over, are going  
6 to have to examine the record and determine whether redirect  
7 is necessary. On the other hand -- And this is going  
8 to take some time. If we can get it done at that point,  
9 it would save time.

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

1           CHAIRMAN JENSCH:     I infer that the suggestion by  
2 the interrogator for the Intervenors may have been prompted  
3 somewhat by the answers yesterday. I think the witnesses in  
4 proceeding to answer are anticipating what might be involved  
5 with some ramifications and they proceeded to give the expla-  
6 nation before they answered the question. I think if they  
7 reversed the process, answered the question, then if there  
8 was some brief explanation or qualification given so that we  
9 could have it disposed of. But we did get a lot of speech-  
10 making both in the questions and in the answers.

11           MR. TROSTEN: I agree, Mr. Chairman.

12           CHAIRMAN JENSCH: Will you proceed.

13           MR. MOORE: Mr. Chairman, may I clarify an answer  
14 I gave previously?

15           CHAIRMAN JENSCH: I take it that's directed to  
16 "yes in the strict sense."

17           MR. MOORE: That's the one.

18           CHAIRMAN JENSCH: With that consideration will you  
19 proceed.

20           MR. FORD: Could the reporter re-read the question  
21 and answer that you are going to clarify, please.

22           CHAIRMAN JENSEH: If she can, if she has it before  
23 her.

24           I think the question was something like this. Is it  
25 correct that if the zinc iconel released any heat it would not

1 meet the criteria, and the answer was "yes in the strict  
2 sense."

3 MR. MOORE: I would like to clarify this. I made a  
4 presumption that wasn't really in fact the case in the reactor  
5 and that was I assumed in responding to the question that the  
6 iconel zirc reaction occurred at the hot spot and it does not.  
7 So a heated reaction due to an iconel zirc eutectic would not  
8 cause us to exceed the interim criteria.

9 MR. FORD: Further pursuing the location of this  
10 reaction relative to the hot spot, can you give me the axial,  
11 length of the hot spot rod, the hottest rod, the axial length  
12 of the area that is 2300 degrees Fahrenheit?

13 MR. MOORE: In the calculation I indicated yesterday  
14 in the testimony that we divided the core into seven axial  
15 increments. So it was one-seventh of the twelve-foot core.  
16 In the actual design I also indicated yesterday in testimony  
17 that the hotter regions of the core there tends to be a flat  
18 area in the axial direction of one to two feet, which I indi-  
19 cated was one of the reasons for the random failure of rods.  
20 I would indicate here though that the hot spot, this one to  
21 two feet, may include a grid, but there is a flux depression  
22 at the grid. So the flux near in the vicinity of the grid  
23 is lower than at the hot spot.

24 MR. FORD: Could you provide us with a diagram of  
25 the hottest rod and place the grids on it in reasonable scale

1 so that we can make sure we have the picture exactly?

2 MR. MOORE: This is the length of the core. This  
3 is the bottom, this is the top. If we look at the axial power  
4 distribution, the typical shape has the tendency of a cosine  
5 distribution where the peak would occur in the center regions  
6 of the core over this one or two-foot length that I was talking  
7 about. This location of this peak may shift in time with  
8 operation, but it does maintain that kind of flatness.

9 So this area may or may not include a grid. In  
10 this particular case if I have a grid here, grid here, and  
11 a grid here, what I have shown you is the power distribution,  
12 ignoring the effect of the grids. Now when you actually  
13 measure and calculate and measure the power distribution which  
14 includes the grids at each grid location there is a flux  
15 depression because of the neutron absorption characteristics  
16 of the parasitic metal in the grid.

17 And this reduction in power at the grid is the  
18 reason it is clear that the hot spot never occurs at a grid  
19 location.

20 MR. FORD: Can you give us the scale, the size of  
21 the grid, the size of the flux depression, or do you contend  
22 that the large grids that you have drawn and the large  
23 depressions are to scale?

24 MR. MOORE: Well, the grids certainly aren't to  
25 scale. The flux depressions are reasonably to scale. This

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

is in the order of a five per cent or more reduction.

MR. FORD: Now over what length of the rod does this flux depression take place? How large is the grid? Is the grid three inches, half an inch, two inches?

1 MR. MOORE: The grid's about an inch and a quarter  
2 long.

3 MR. FORD: Are you sure of that or is that just  
4 the distance between Dr. Roll's fingers?

5 MR. TROSTEN: Mr. Chairman, we think this may  
6 be in the safety analysis report.

7 MR. MOORE: It certainly is.

8 MR. TROSTEN: If we are able to find this we  
9 would be able to produce this.

10 MR. MOORE: If you'd like an exact answer, it  
11 is in the document.

12 MR. TROSTEN: Would that be satisfactory if  
13 we could find it?

14 CHAIRMAN JENSCH: If it doesn't take too much  
15 time. In the meantime, I think the witnesses are somewhat  
16 inconvenienced by having this easel up here. I think the  
17 cleaner's men have taken it up in order to get it out of  
18 the traffic lane. But if that can be placed down there  
19 the witnesses may return to the stand. The witness can  
20 step down to use it and it may be more convenient.

21 MR. MOORE: Would you like me to look up the  
22 exact number?

23 MR. FORD: Well, I think we can go on.

24 MR. TROSTEN: All right. We will look for it,  
25 see if we can find it.

1 MR. FORD: Now when you said that a grid is  
2 ten inches from the hot spot do I take it that when you  
3 are talking about a hot spot you mean the very middle  
4 of this one or two foot area, the flat area, is that correct?

5 MR. MOORE: Yes.

6 MR. FORD: And when you say it's ten inches  
7 away do you mean there is ten inches above that is a grid  
8 and ten inches below it is a grid?

9 MR. MOORE: These are all, of course, approximate  
10 numbers. You have to look at the actual flux distributions.  
11 But what I was answering was the effect of the grid  
12 depression. Then I was taking the kind of span I can  
13 have between the grids and indicating that because the  
14 flux is depressed at the grid that should the flat,  
15 relatively flat peak occur in the vicinity of the grid it  
16 is actually depressed at the grid.

17 MR. FORD: That's not what my question was. My  
18 question was is there a grid ten inches above the exact  
19 center of the hot spot and ten inches below? Yes or no,  
20 please.

21 MR. MOORE: I guess I can't answer the question  
22 directly. The first point is the hot spot never occurs  
23 at the grid. You asked me how far from the grid --

24 MR. FORD: Thank you.

25 MR. MOORE: -- could the hot spot occur. I

1 indicated that ten inches. That was strictly on the basis  
2 of looking at the span between grids and knowing the hot  
3 spot never occurred at the grid. That's how I derived  
4 the number.

5 MR. FORD: Let me ask this. Do you want to change  
6 your answer that you will find grids ten inches from the  
7 hot spot?

8 MR. TROSTEN: Excuse me, Mr. Chairman. May I  
9 say that I am giving to the witness a portion of the  
10 safety analysis report where either all or most of the  
11 information that Mr. Ford is asking for I understand is  
12 contained and I am referring this to the witness to  
13 refresh his recollection on this matter.

14 CHAIRMAN JENSCH: Very well. Can you identify  
15 that page?

16 MR. TROSTEN: Yes.

17 MR. MOORE: This is figure 3.2.3-9 of the final  
18 safety analysis report.

19 CHAIRMAN JENSCH: Thank you.

20 MR. FORD: Excuse me. Can you repeat that  
21 reference, please.

22 MR. MOORE: Figure 3.2.3-9 in the final safety  
23 analysis report.

24 DR. ROLL: Just for clarification, the question  
25 I think you are asking was how far could the hot spot be

1 from the grid.

2 MR. FORD: The standing question is, Mr. Moore  
3 do you want to change your answer on the question of --  
4 Your answer that there were grids ten inches from the hot  
5 spot?

6 MR. MOORE: Could I have the exact question  
7 repeated regarding my answer to see whether I want to change  
8 it?

9 MR. TROSTEN: While the question is being  
10 repeated Mr. Larsen is handing Mr. Moore a note concerning  
11 the scaling factor that is contained in that page reference.

12 MR. FORD: I can repeat my question at any rate.

13 CHAIRMAN JENSCH: Very well. Proceed that way.

14 MR. FORD: The question was how far were grids  
15 from the hot spot and the answer was ten inches, and that  
16 is the answer I am asking you whether you want to change.

17

18

19

20

21

22

23

24

25

1 MR. MOORE: The hot spot could be as far as ten  
2 inches from the grid.

3 MR. FORD: As far as--you mean it could be signi-  
4 ficantly closer?

5 MR. MOORE: Yes.

6 MR. FORD: How much closer? What is the range?

7 MR. MOORE: It is at least an inch away.

8 MR. FORD: One inch away from the grid?

9 MR. MOORE: Yes.

10 MR. FORD: Proceeding from one inch away from the,  
11 grid to the grid, can you give us the precise information on  
12 those LOCA temperature differences during the accident?

13 MR. MOORE: Not from the top of my head. We have  
14 looked at the effects of axial conduction. These are in-  
15 significant.

16 MR. FORD: Can you tell me, does the computer code  
17 simulate the grid effect on LOCA temperature?

18 MR. MOORE: Which computer code?

19 MR. FORD: The computer code you have used to  
20 analyze the loss of coolant accident, heat-up from which you  
21 calculate 2300 degrees Fahrenheit?

22 MR. MOORE: Which effect of the grid?

23 MR. FORD: The effect that the temperature at the  
24 grid would be as you indicate here--I don't know how firm a  
25 figure that is. You indicate temperature immediately at the

1 grid would be five per cent less than the temperature from  
2 smoothing the curve over the grid. Does your computer code  
3 from analyzing the emergency core cooling effectiveness and  
4 core heat-up during loss of coolant accident simulate that  
5 effect of the grid?

6 MR. MOORE: To correct the statement you made, I  
7 did not say that the temperature was five per cent less.  
8 I said the power was five per cent less.

9 MR. FORD: What is the temperature of the rod com-  
10 pared to an inch away?

11 MR. MOORE: At least 150 degrees.

12 MR. FORD: Does the computer code simulate that  
13 150-degree difference seven times? It is not 150 degrees  
14 from all areas. Does it simulate the differences in axial  
15 temperature due to the effect of grid?

16 MR. MOORE: Yes, because it calculates the tempera-  
17 tures of rods with different power levels.

18 MR. FORD: I'd like to know whether explicitly in  
19 the code it has some parameters reflecting the presence of  
20 grid spaces and it computes their effects on LOCA cladding  
21 temperature.

22 MR. MOORE: Which effect?

23 MR. FORD: The effect that the cladding temperature  
24 there is significantly lower than in the portions of the rod  
25 between the grids.

1 MR. MOORE: Yes, because the code calculates the  
2 temperatures of rods which are the equivalent of five per  
3 cent lower in power.

4 MR. FORD: Let me understand that. The code  
5 calculates the temperature of rods that are five per cent  
6 lower in power than the rod in question?

7 MR. MOORE: As I indicated in the testimony yester-  
8 day, we calculated temperatures of various power level rods  
9 in the core. The power level represented by the power level  
10 at the location of a grid is included in this analysis.

11 CHAIRMAN JENSCH: I wonder if the question was  
12 answered. This may be one of the problems that he has had.  
13 I think you were asked, does the code calculate this dif-  
14 ference from the hottest rod. Wasn't that the question? The  
15 question is, does it or does it not? Can you answer? That  
16 is as to what you said yesterday or last week.

17 MR. MOORE: The answer is yes on the same basis.

18 MR. FORD: My point of reference in the question  
19 is the hot rod in the hottest region of the core.

20 As I understand your answer, what you are saying  
21 is, you compute the temperature for other rods in the core,  
22 that are five per cent less power than the hot rod. Is that  
23 what you are saying?

24 MR. MOORE: That's correct.

25 MR. FORD: What I am concerned with is whether for

1 the hot rod the five per cent differences in power at spacers  
2 is computed for that rod. Is that done?

3 MR. MOORE: This is one I can't answer directly.  
4 There is essentially no effect, and therefore we don't  
5 compute it. There is no axial conduction.

6 MR. FORD: Let me understand you.

7 MR. MOORE: Essentially no axial conduction.

8 MR. TROSTEN: Let me interrupt. I am having a problem  
9 understanding an aspect of the questioning in terms of founda-  
10 tion for the question.

11 Can you tell me, Mr. Ford, are you directing your  
12 questions to a particular portion of Part 3 of the Commission's  
13 Interim Acceptance criteria, the Westinghouse evaluation  
14 model? In other words, the recipe for calculation of ECCS  
15 performance. Can you direct me to the particular paragraph  
16 or section, or is there a particular paragraph and section  
17 to which your question is directed? I am having a little  
18 difficulty grasping whether you are doing that or whether you  
19 are not. I'd like to know that so it could help me to under-  
20 stand your questioning.

21 MR. FORD: I see. I am concerned with one of the  
22 many gaps in the Interim Police Statement and the computer  
23 code. I am concerned with a variety of chemical-metal-water  
24 reactions that are not considered at all in these codes,  
25 metal-water reactions which various recent experimental data

1 indicate can prove very significantly to local temperatures  
2 during an accident, and extensive cladding damage. The  
3 specific metal-water reaction I am concerned with at the  
4 moment is the reaction between the zircalloy inconel eutectic  
5 and steam. I am concerned to find out how the Applicant's  
6 analysis contained in the computer code, which does not con-  
7 sider this, how it would be different if it did.

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

1 MR. TROSTEN: I thank you for the explanation.

2 I recognize this as being one of the principle points of  
3 concern in the critique by the Union of Concerned  
4 Scientists in October. But what I am still not clear  
5 about is whether this point that you are raising is  
6 related to a gap in the four criteria themselves, or  
7 whether it is related to a gap in the technique used for  
8 evaluating compliance with the criteria, or whether it  
9 is both.

10 MR. ROISMAN: I think at this point, Mr. Chairman,  
11 it is difficult to know which it is because we are having  
12 some difficulty in pinning down the facts. We need to  
13 know how we go about computing where the hottest spot  
14 is in the core and what account they take of factors  
15 which they are suggesting, as Mr. Moore has this morning,  
16 will somehow or other reduce the effect of these metal-  
17 water reactions on affecting the hot spot. As you  
18 remember, we got into this discussion from Mr. Moore's  
19 qualification of his earlier statement that said that the  
20 ironel eutectic metal-water reaction could produce  
21 temperatures which would exceed the interim policy  
22 statement standard of 2300 degrees Fahrenheit if they  
23 occurred at a hot spot. Then he tried to explain why it  
24 wouldn't occur at a hot spot.

25 Now we are trying to find out how it is taken

1 into account in the code in computing. We now got the  
2 hot spot an inch away from the place where the metal-water  
3 reaction is going to occur.

4 I am trying to see in the individual rod, are  
5 they able to show us how the code takes account of this  
6 little pressure dip in there. From that we may either  
7 come up with a conclusion that interim criteria have a  
8 fault or that the criteria finds that the Applicant's  
9 code has a fault.

10 CHAIRMAN JENSCH: Will you proceed.

11 MR. FORD: I am not sure whether there is a  
12 question outstanding.

13 CHAIRMAN JENSCH: If there isn't, will you pose  
14 another.

15 MR. FORD: The computer code computes the  
16 temperature history of a single rod in each of its discreet  
17 considerations of the core region; is that correct?

18 MR. MOORE: Yes.

19 MR. FORD: The output of the computer code  
20 consists of temperature predictions at different axial  
21 levels; is that correct?

22 MR. MOORE: Yes.

23 MR. FORD: There are, for the hot rod in the core,  
24 as I understand it, seven temperatures predicted along  
25 its axial length; is that correct?

1 MR. MOORE: Yes.

2 MR. FORD: The axial lengths, as I understand it --  
3 Are any of these seven temperatures predicted by the  
4 codes specifically assigned to the temperatures at the  
5 exact location of grid spacers?

6 MR. MOORE: I'm not sure I understand the  
7 question.

8 CHAIRMAN JENSCH: Read that question.

9 (The last question was read by the Reporter.)

10 CHAIRMAN JENSCH: Can you try that yes or no  
11 or explain it?

12 MR. MOORE: Not specifically, no.

13 MR. FORD: So that is it correct, then, that  
14 the computer codes do not explicitly simulate the presence  
15 of grid spacers?

16 MR. MOORE: The computer code that I am discussing  
17 that is used in the accident analysis does not specifically  
18 calculate the temperature at a grid. It calculates  
19 temperatures for power levels representative of grid  
20 locations. What you fail to understand is that there is  
21 no significant effect along the length of the rod of  
22 the temperature at one part of the rod to the remainder  
23 of the rod, and that is why we do not consider specifically  
24 the axial location of the grid.

25 MR. FORD: I am not talking about axial conductance

1 at all.

2 MR. MOORE: Excuse me.

3 MR. FORD: Have I ever asked you a question  
4 about axial conductance?

5 MR. MOORE: You have asked me questions on the  
6 effect of the heat at the grid on the temperature at the  
7 hot spot. I can get the temperature from the grid to  
8 the temperature to the hot spot without some axial  
9 conduction.

10 MR. FORD: The molten iconel zircalloy eutectic,  
11 do you expect that from spacers above the hot spot, that  
12 it is possible that this molten liquid, by gravity, will  
13 migrate down closer to the hot spot?

14 MR. MOORE: Absolutely not.

15 MR. FORD: You don't expect -- What basis do  
16 you have that gravity will not move a molten metal in  
17 a downward direction?

18 MR. MOORE: As we indicated in the testimony  
19 yesterday, our tests showed we didn't have any molten  
20 metal of any sufficient magnitude which would flow.

21 MR. FORD: I am asking you if the eutectic formed,  
22 would it flow?

23 MR. MOORE: I am not in a position to refute  
24 gravity this morning.

25 MR. FORD: Is that a yes answer?

1 MR. MOORE: Let me clarify it. We are not just  
2 talking about gravity. We have other effects. We have  
3 surface tension. We have the cooling process of the molten  
4 eutectic which will solidify. We have upward forces  
5 due to the steam-water flow. So I won't conjecture.

6 MR. FORD: Can you guarantee that if the eutectic  
7 melted at 1760 degrees and you are above that temperature,  
8 can you guarantee that surface tension cooling processes  
9 and upward forces would be sufficient to prevent the  
10 migration of this material to the core hot spot from an  
11 inch away?

12 MR. MOORE: I will not conjecture.

13 MR. TROSTEN: Mr. Chairman, may I just ask a  
14 question that has to with the procedure that we are  
15 following this morning and the timing of it? Yesterday  
16 we discussed the matter of Dr. Roll's availability and  
17 we expressed the hope that Dr. Roll could be released by  
18 noon today. It's 10:15 now and most of the questions  
19 appear to be directed to Mr. Moore. Could Mr. Ford  
20 endeavor please to complete his cross-examination of  
21 Dr. Roll so that he could be free by noon?

22 MR. ROISMAN: Mr. Chairman, if Mr. Moore chose  
23 to answer the questions, that's his business. The questions  
24 have been directed to Dr. Roll and we are still talking  
25 about eutectics and metal-water reaction. If the judgment

1 of the two witnesses on the stand is that Mr. Moore's  
2 the more qualified, there is nothing we can do about that.  
3 If Dr. Roll would rather answer these questions, we'd  
4 be glad to have his answers.

5 MR. TROSTEN: All right. Thank you, Mr. Roisman.

6 Let me put it this way then. If Mr. Ford feels  
7 that he wants to direct his question to Dr. Roll would  
8 he endeavor to complete that by noon and then we will  
9 take the responsibility if we end up keeping him here  
10 longer than noon.

11 MR. FORD: Please understand from this point  
12 until further stipulation that all questions I ask are  
13 directed to Dr. Roll.

14 Now the question, repeating the question which  
15 Mr. Moore just discussed, can you guarantee -- I am  
16 not asking for your conjecture, I am asking for your  
17 offering of experimental or analytical data -- Can you  
18 guarantee with any analytical or experimental data that  
19 surface tension cooling processes and upward forces  
20 would be sufficient to prevent the migration of any molten  
21 zircalloy iconel alloy over the one inch distance from  
22 the grid spacer to the hot spot?

23 DR. ROLL: Because we do not think the  
24 phenomenon occurs we have not done such calculations,  
25 therefore we cannot offer the guarantees that the

1 phenomenon which we don't think will occur is going to  
2 propagate.

3 MR. FORD: The answer is therefore?

4 MR. ROLL: No.

5 MR. FORD: No.

6 CHAIRMAN JENSCH: I think that that is a good  
7 way to start, in reverse, if you can. Glad to have your  
8 explanation and your reasons for thinking it. You have  
9 not got calculations and so forth, that's fine. I think  
10 it will help us move along by finding out where you are  
11 going to light right at the start.

12 MR. FORD: Can you tell me in terms of the  
13 output of the computer code, assuming that we have had a --  
14 That this area defined the axial region of the rod or  
15 one of the seven axial regions of the rod for which  
16 temperature was computed and it had a grid spacer in  
17 the middle of it, would the code compute one temperature  
18 for the entire area and not separate temperatures for the  
19 areas with grid spacers and the area at grid spacers?

20 MR. MOORE: Yes.

21 MR. FORD: In computing the temperature for the  
22 entire area would it simulate any of the phenomena  
23 associated with grid spacers' influence on local  
24 temperature?

25 MR. MOORE: Grid spacer influences on local

1 temperature?

2 MR. FORD: Yes.

3 MR. MOORE: No.

4 MR. FORD: Decreases in them?

5 MR. MOORE: No.

6 MR. FORD: It wouldn't simulate that? So that  
7 is it correct that if we assumed that there was eutectic  
8 alloy formation in an axial level including a grid and  
9 if we wanted to include heat from that the computer code  
10 would not distinguish between the location of this heat  
11 on the rod; it would just add it to the total heat?

12 MR. MOORE: That's correct for that computer code.

13 MR. FORD: So that your computer codes, if  
14 they were expanded to include this extra heat source  
15 and if it were in the extra heat at all for the hot  
16 power region, then it would give a conclusion of greater  
17 than 2300 degrees Fahrenheit.

18 MR. MOORE: Yes, and in correct conclusion.

19 MR. FORD: I see. But nevertheless the computer  
20 code that is recommended for use with whatever imperfections  
21 in it, if it were simply modified to take account of this  
22 one extra heat source it would get us above 2300 degrees  
23 Fahrenheit.

24 MR. MOORE: I question your representation.

25 CHAIRMAN JENSCH: Would it get you above the

1 2300, and then explain it. Can you say yes or no? Would  
2 it get you above the 2300?

3 MR. TROSTEN: Would you understand the question,  
4 because I don't.

5 MR. MOORE: I do now. I guess maybe --

6 CHAIRMAN JENSCH: Let's have it read.

7 (The pending question is read by the Reporter.)

8 MR. MOORE: No.

9 MR. FORD: Can you explain it?

10 MR. MOORE: Would you like a clarification?

11 MR. FORD: Just the facts, please.

12 MR. MOORE: Yes. If the computer code were  
13 corrected to take account of that additional energy, I  
14 would correct the computer code. That is not an imperfection  
15 in the computer code and I would correctly calculate the  
16 effects.

17 MR. FORD: I see. Now is it correct that there  
18 is already an imperfection in the code?

19 MR. MOORE: No.

20 MR. FORD: In that the specific respect that the  
21 grid depression of local temperature, that this is not  
22 simulated in the code?

23 MR. MOORE: That is not an imperfection.

24 MR. FORD: Well let me ask you this. Is it  
25 possible with your present techniques to simulate the

1 presence of grid spacers all along the rod that you are  
2 doing your calculations for?

3 MR. MOORE: Yes, it is possible to calculate  
4 the axial conduction effects of grid locations.

5 MR. FORD: I didn't ask about the axial  
6 conduction effects. I asked the fact that the temperature  
7 is different at the grid spacers versus other areas. Are  
8 you capable of simulating that or would you have to greatly  
9 expand the number of axial levels that you consider?

10 MR. MOORE: You are talking about the temperature  
11 difference along the axis, right? That's axial conduction  
12 effects.

13 MR. FORD: Excuse me. Does that relate to the  
14 effects of one level on another? I am simply asking,  
15 computing the differences in temperature, not any  
16 conductance.

17 MR. MOORE: I understand. If I were to calculate  
18 the differences in temperature without the effects of  
19 axial conduction the present code can calculate that  
20 difference by merely taking the power level at the grid  
21 and calculating the temperature versus time.

22

23

24

25

1 MR. FORD: I see. Now is there any experiment or  
2 data that indicates the effects of this simplification,  
3 avoiding the simulation of grid spacers, is there any cal-  
4 culation which indicates the sensitivity of the results to  
5 that simplification to the results?

6 MR. MOORE: Which simplification are we now dis-  
7 cussing?

8 MR. FORD: Not simulating explicitly the presence  
9 of grids.

10 MR. MOORE: From what standpoint.

11 MR. FORD: In terms of the output of the code and  
12 the code as you know computes maximum cladding temperature  
13 and metal-water reactions and so forth.

14 Is there any data indicating the extent to which  
15 the present code's output would be changed if it were revised  
16 to explicitly simulate the effects of grids?

17 MR. MOORE: We are right back where we started some  
18 time ago where I said to explicitly calculate the effect of  
19 the grids and temperature calculations where I am calculating  
20 the effect of the flux depression at the grid that this is  
21 calculated by taking the appropriate local power level, as  
22 I do in the code now.

23 MR. FORD: I see. But you don't do this for a  
24 single rod. You take a lower power level in other rods. Is  
25 that what you answered before?

G2Bt2 1 MR. MOORE: Yes.

2 MR. FORD: So that in terms of the fact that you  
3 represent a region by single rod, for that single rod you do  
4 not simulate the presence of grids?

5 MR. MOORE: That is correct, but--

6 MR. FORD: But--

7 MR. MOORE: May I clarify it?

8 The simulation there, the only simulation that we  
9 would have to include that you are talking about is an axial  
10 effect.

11 MR. FORD: Yes. But I am asking you.

12 MR. MOORE: Do you agree with that?

13 MR. FORD: Well--

14 MR. MOORE: Well, you said yes.

15 MR. FORD: I am not the witness.

16 MR. MOORE: You said yes.

17 MR. TROSTEN: What is happening, Mr. Ford, is that  
18 you are continuing merely to ask the question over and over  
19 again. The witness keeps answering you and that is why he is  
20 trying to get you to either--

21 MR. ROISMAN: We will show that Mr. Trosten has  
22 already testified he doesn't understand the question. I  
23 think his comments as to what Mr. Ford is saying are out of  
24 place.

25 CHAIRMAN JENSCH: Let's go on without dispute here

G2Bt3

1 between the witness and the interrogator? Let the interrogator  
2 proceed and the witness will be permitted to explain if he  
3 feels limited by the question.

4 MR. FORD: Dr. Roll, to what level do zircalloy  
5 water reactions have to be limited before they pose any threat  
6 to containment integrity?

7 DR. ROLL: Are you referring to this kind of a dis-  
8 cussion here?

9 MR. FORD: No. I have completed the discussion of  
10 this particular eutectic. I am thinking in terms of the  
11 hydrogen evolved and so forth from the zircalloy water reaction,  
12 to what level would the reaction rate or the total amount of  
13 the reaction, rather, to what level have it to be limited  
14 before you threaten containment integrity?

15 DR. ROLL: Although you directed the question to  
16 me I think again I must refer to Mr. Moore because that's  
17 really his area.

18 MR. TROSTEN: We are looking for a copy of the  
19 reference in the safety analysis report or other appropriate  
20 document to which we can refer the interrogator.

21 CHAIRMAN JENSCH: I wonder if the question is  
22 somewhat unnecessarily complicated. Are you seeking to get  
23 the force that would be generated by a metal-water reaction  
24 and get that force measured and then we can compare it to  
25 this other phase of containment integrity?

1 MR. FORD: It's not a question of force. It's a  
2 question of by-products of the reaction, hydrogen, and so  
3 forth.

4 CHAIRMAN JENSCH: Maybe if you ask that type of  
5 thing. I think when you get into containment integrity I  
6 think we are thinking that you have to give some measurement.  
7 I don't know that Dr. Roll has indicated he has worked on  
8 containment integrity.

9 MR. FORD: I see. I am talking about metal-water  
10 reaction's contribution to containment problems. I am just  
11 trying to find out where the bounds are.

12 CHAIRMAN JENSCH: Well, if you can find out what the  
13 problem is with the metal-water reaction, and we will see  
14 regarding the bounds of the containment.

15 MR. FORD: Specifically as I clarify it for Dr.  
16 Roll in terms of hydrogen what is the maximum amount of metal-  
17 water reaction that can take place before you have to worry  
18 about containment integrity due to problems associated with  
19 hydrogen build-up?

20 MR. ROLL: You have redirected the question to me,  
21 but I am not at all involved in the calculations of contain-  
22 ment integrity.

23 CHAIRMAN JENSCH: Are you seeking to find out what  
24 would be the maximum force the hydrogen build-up or incident?  
25 I know we can take a look at what the containment will contain.

1 DR. ROLL: I believe in the calculations, the  
2 total system calculations, the hydrogen evolution or the  
3 heat effect from the zirc-water reaction is calculated,  
4 assuming the parabolic rate law, which I believe is an  
5 upper bound. That is other considerations would tend  
6 to make it less than that. Therefore, the source term  
7 in our calculations already are at a maximum level.  
8 Addition of water would tend to make the actual local  
9 situation more like what we have calculated it to be.

10 MR. FORD: I see. But I am asking in the  
11 parabolic rate calculations, at certain times you add  
12 emergency coolant water. It contributes to some metal-water  
13 reaction and it also cools. But as you continue this  
14 process at certain degraded situations, part of the time  
15 the water that you add is doing more cooling than it is  
16 generating heat. I am asking for what is the turn-around  
17 point when the addition of water begins to add more heat  
18 than it does cooling.

19 DR. ROLL: I don't know for the particular  
20 situation that we are talking about.

21 MR. FORD: I see. You don't know.

22 MR. TROSTEN: Dr. Roll, is this an area in which  
23 you are working?

24 DR. ROLL: No, it is not.

25 MR. FORD: That's relating to metal-water reactions,

G2Bt5

1 That would be Dr. Roll's field, the amount of force from a  
2 hydrogen buildup or incident, is that correct?

3 DR. ROLL: Yes. If we are relating to containment  
4 integrity I think that is another.

5 MR. FORD: If that is going to be answered by others  
6 in other areas, I will defer the question as well.

7 At what point, Dr. Roll, do metal-water reactions  
8 begin to add--zircalloy water reactions specifically, at what  
9 point do they begin to add so much heat that the addition of  
10 water at that point contributing to the reaction, the addition  
11 of that water would aggravate rather than mitigate the  
12 accident?

13

14

15

16

17

18

19

20

21

22

23

24

25

1 relating to --

2 DR. ROLL: I believe it is relating to the  
3 effects of a calculation of the heat input of the metal-  
4 water reaction and the simultaneous heat removal due  
5 to the presence of the water. I believe this is really  
6 a heat transfer calculation, the substance of which is  
7 reported in the documentation of the loss of coolant  
8 accident.

9 MR. FORD: I am trying to relate some computer  
10 code calculations for the Turkey Point plant with Indian  
11 Point 2. To facilitate this, if it can be done, can you  
12 tell me what the differences are in a power output and  
13 PWR system design between the Turkey Point pressurized  
14 water reactor and Indian Point 2?

15 MR. TROSTEN: Would you explain the purpose  
16 for this question? I don't quite understand it.

17 MR. FORD: There have been calculations,  
18 computer code calculations performed on the Turkey Point  
19 plant on a pressurized water reactor of Westinghouse  
20 relative to the metal-water reaction rate. I haven't  
21 seen the same calculations for this plant and I haven't  
22 seen the methodology, of course, in the proprietary  
23 Westinghouse code. I'd like to address a number of  
24 questions concerning the results of these computer code  
25 calculations.

1           As I understand it, at least in terms of basic  
2 design, these plants are first cousins. But in terms of  
3 some other influential parameters, I just want to get clear.

4           I presume that Mr. Moore would have the answer  
5 to this question.

6           MR. TROSTEN: May I ask, which Turkey Point plant  
7 are you referring?

8           MR. FORD: I am referring to Florida Power  
9 and Light Company, Turkey Point Nuclear Generating Units  
10 3 and 4. The data I will be discussing is from a  
11 preliminary safety analysis report, Docket No. 50219,  
12 January 18, 1967.

13          MR. TROSTEN: Mr. Moore, are you familiar with  
14 the information that Mr. Ford is referring to?

15          MR. MOORE: Not the specific reference. I am  
16 familiar with the PSAR but not the specific references he  
17 is quoting.

18

19

20

21

22

23

24

25

H2Wt1

1 MR. FORD: The question was, before Mr. Trosten made  
2 his inquiry, what is the difference design between Turkey Point  
3 and Indian Point 2, overall power level, and so forth.

4 MR. MOORE: They are both Westinghouse pressurized  
5 water reactors. The Indian Point plan has four reactor coolants  
6 and the Turkey Point has three. The power of Turkey Point,  
7 the operating license power level is 2200 megawatts thermal.

8 MR. FORD: And Indian Point 2 is what?

9 MR. MOORE: 2758 megawatts thermal.

10 MR. FORD: Are there any differences in the emergency  
11 cooling system? Do both have accumulators?

12 MR. MOORE: Conceptually in the same systems they  
13 both have accumulators one on each cold leg.

14 MR. FORD: Do we have another copy of the McLain  
15 report? Do you have a copy of the Oak Ridge National  
16 Laboratory report? It is entitled, "Potential Metal-Water  
17 Reactions in Light-Water-Cooled Power Reactors." It is  
18 Exhibit M in this case by Howard A. McLain. It is dated  
19 August 1968.

20 MR. TROSTEN: You say Exhibit N?

21 MR. FORD: Exhibit M.

22 MR. TROSTEN: Excuse me. I beg your pardon.

23 MR. FORD: In the analysis of pressurized water  
24 reaction in metal-water reactions, beginning on page 149,  
25 completed on page 151, certain calculations for the Turkey

H2Wt2

1 point reactor are reported. The calculations present metal-  
2 water reaction as a function of accumulator water in the  
3 pressurized water reactor.

4 CHAIRMAN JENSCH: You refer to two pages. I wonder  
5 if the witnesses shouldn't have an opportunity to review them.  
6 At this time is a convenient time for a recess.

7 MR. FORD: I'd like to read them out loud just to have  
8 everyone understand it. Is that helpful for the Board? I  
9 think that's my concern.

10 CHAIRMAN JENSCH: Yes, it would be.

11 MR. FORD: Why don't I give it to the Board as well.

12 CHAIRMAN JENSCH: You are not going to read two  
13 pages, are you?

14 MR. FORD: One large paragraph.

15 CHAIRMAN JENSCH: Very well. Proceed.

16 MR. FORD: They are discussing calculations with the  
17 Westinghouse code, assuming that the metal-water reaction rate  
18 as described by Baker and just parabolic relation.

19 It says, and I quote, "Typical results of their  
20 calculations--" this is Westinghouse calculations as reported  
21 in the PSAR that I noted earlier. "Typical results of their  
22 calculations are those for the Turkey Point reactors. With  
23 the use of accumulators in emergency cooling systems,  
24 Westinghouse calculated that there will be less than one per  
25 cent metal-water reaction, and that the cladding will never

1 reach the melting temperature for any size or break in the  
2 loss of coolant accident. If the contents of only one of the  
3 three accumulator tanks reached the core, there will be about  
4 five per cent metal-water reaction resulting from the double-  
5 ended failure of the large primary cooling piping. No  
6 accumulator action would result in about fourteen per cent  
7 metal-water reaction."

8 CHAIRMAN JENSCH: Would this be a convenient time to  
9 interrupt so they may study the context of this?

10 At this time we will recess and reconvene in this  
11 room at 10:45.

12 (A short recess is taken.)  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

1 CHAIRMAN JENSCH: Will you proceed with the  
2 interrogation, please.

3 MR. FORD: Dr. Roll, have you had an opportunity  
4 to study the pages 149 and 151 that I referred to?

5 DR. ROLL: We have reviewed it.

6 MR. FORD: The Westinghouse calculations of  
7 metal-water reactions with the parabolic rate law, that  
8 assumes, am I correct, an unlimited source of steam  
9 water to react?

10 DR. ROLL: That's correct.

11 MR. FORD: In the Turkey Point computations  
12 is that an assumption you would not have made?

13 DR. ROLL: In Turkey Point --

14 MR. FORD: In these computations reported here  
15 they refer as you do to Baker and Just's parabolic  
16 relation. Now does that mean that they make the same  
17 assumption about the unlimited availability of steam water  
18 to react?

19 DR. ROLL: That's correct.

20 MR. FORD: Now the result that they gave, that  
21 metal-water reaction is a function of accumulator water,  
22 have any experiments been done that simulated a primary  
23 loop core heat-up in conjunction with the accumulator  
24 water? Have any experiments been done on this large scale  
25 and the grade tests that contradict clearly the predictions

1 of the Turkey Point computations for Westinghouse PWRs?

2 DR. ROLL: I believe that's a systems-related  
3 question.

4 MR. FORD: I am looking for a yes or no answer.  
5 Have these experiments under those conditions been done?

6 MR. TROSTEN: Can you give a yes or no answer  
7 to that?

8 MR. FORD: Well, we will all try to get an  
9 understanding of that one, too. Have the experiments  
10 been done?

11 MR. MOORE: The question was kind of long.

12 CHAIRMAN JENSCH: Reread the question, please,  
13 Miss Reporter.

14 (The pending question is read by the Reporter.)

15 MR. MOORE: No.

16 MR. FORD: In your calculations of metal-water  
17 reactions have you explicitly related them to accumulator  
18 systems action?

19 MR. MOORE: Yes. In that we use the accumulators  
20 to cool the core.

21

22

23

24

25

JWT:l

1 MR. FORD: Yes. But have you assumed different  
2 portions of accumulator water reaching the core and computed  
3 metal-water reaction rates over a range of possible accumulator  
4 system injection rates?

5 MR. MOORE: Yes, with respect to containment  
6 capability.

7 MR. FORD: Have you computed the per cent of metal-  
8 water reaction with these different assumptions about how much  
9 accumulator water reaches the core?

10 MR. MOORE: Yes.

11 MR. FORD: Can you tell us if your computations that  
12 all accumulator water reaches the core will be at least one  
13 per cent metal-water reaction? Is that correct?

14 MR. MOORE: Repeat that, please.

15 MR. FORD: If all of the accumulator water reaches  
16 the core, there will be less than one per cent metal-water  
17 reaction during the loss of coolant; is that right?

18 MR. MOORE: Yes.

19 MR. FORD: If one accumulator fails to reach the  
20 core, what per cent metal-water reaction rate will there be?

21 MR. MOORE: The quoted metal-water reaction that  
22 has been stated in testimony previously, less than .05 per  
23 cent, since we spill one accumulator in the analysis.

24 MR. FORD: If no accumulator water reached the core,  
25 what per cent metal-water reaction rate would there be?

1 MR. MOORE: That answer is stated in the FSAR on  
2 Page 14.3.4-20.

3 MR. FORD: What is the per cent metal-water reaction  
4 rate?

5 MR. MOORE: As stated in there, the total reaction  
6 was 32.3 per cent.

7 MR. FORD: The computations that you performed  
8 indicate, for some assumptions of accumulator water, that there  
9 is less metal-water reaction than was presented in the Turkey  
10 Point computation, and for some you assumed that there is no--  
11 you assume there is much more metal-water reaction.

12 My question is, assuming, for the moment, that--

13 MR. MOORE: That's not a fair statement. Can I  
14 comment on that? It is not a correct statement.

15 MR. FORD: Let me ask it in more specific detail.  
16 If all of the accumulator water reached the core, it is  
17 correct that both your present computations and your Turkey  
18 Point computations indicate that less than one per cent would  
19 react; is that correct?

20 MR. MOORE: Right.

21 MR. FORD: If one accumulator didn't reach the  
22 core for Turkey Point, they computed five per cent metal-  
23 water reaction rate.

24 MR. MOORE: That is incorrect.

25 MR. FORD: Excuse me. Less than five per cent metal-

1 water reaction rates.

2 MR. MOORE: What's the case you are talking about?

3 MR. FORD: I am talking about the references we just  
4 have been studying, that the Turkey Point computations said  
5 that if the contents of only one of the three accumulator  
6 tanks reached the core, there would be about five per cent  
7 metal-water reaction resulting in the double-ended failures  
8 of the large primary cooling piping.

9 That the Turkey plant indication I am referring to.  
10 There are three accumulators at Turkey Point and four heaters;  
11 is that correct?

12 MR. MOORE: Yes. That's where the confusion is.  
13 In some cases you are failing them and in some cases you are  
14 putting them in.

15 MR. FORD: To put things on an equal footing, for  
16 the situation where they were talking about one-third of the  
17 accumulator being lost, they computed five per cent.

18 MR. MOORE: Yes.

19 MR. FORD: You are talking about a fraction that is  
20 equal to one whole accumulator, I believe, and twenty-five  
21 per cent of the other three being lost. Is that your  
22 assumption?

23 In one of your calculations you assumed that all  
24 of the accumulator water from one accumulator is lost.

25 MR. MOORE: That's correct.

1 MR. FORD: And twenty-five per cent of the  
2 accumulator water from each of the other three is lost; is  
3 that correct?

4 MR. MOORE: Yes, that's the approximate number.

5 MR. TROSTEN: Do you understand which calculation  
6 we are referring to now, whether it is Turkey Point or  
7 Indian Point? I am getting confused as we go between the  
8 two. Do you understand the question?

9 MR. MOORE: I understood that to be Indian Point.

10 MR. FORD: And it was Indian Point.

11 CHAIRMAN JENSCH: I think if the witness has  
12 difficulty, he should indicate it. Then if the attorneys  
13 want to study the transcript later and resolve it later, they  
14 may. Proceed.

15 MR. FORD: So that in the Indian Point case, as I  
16 understand it, you are talking about approximately only half  
17 of the accumulator water rather than just a third of it being  
18 lost; is that correct? You take no credit for one entire  
19 accumulator; is that correct?

20 MR. MOORE: That's right.

21 MR. FORD: And then for twenty-five per cent for  
22 each of the remaining three?

23 MR. MOORE: Is thrown away.

24 MR. FORD: So that one and three-quarters out of the  
25 four is thrown away. So you take credit in this calculation  
for 2.25 accumulators; is that correct?

1 MR. MOORE: Yes. The arithmetic looks all right.

2 MR. FORD: So that you take credit for 2.25  
3 accumulators so that you assume instead of -- So you  
4 assume almost fifty percent loss, yet instead of computing  
5 their five percent metal-water reaction rate you only  
6 compute as I understand it .5 percent, is that correct?

7 MR. MOORE: .05 percent.

8 MR. FORD: .05 percent. So even assuming that  
9 more accumulator water is lost you compute to orders of  
10 magnitude less metal-water reaction.

11 MR. MOORE: We are talking about different  
12 accumulators.

13 MR. FORD: Right, right, I understand. But --

14 MR. MOORE: We are talking about different core  
15 volumes, so we are talking about different volumes of  
16 water. We are talking about sixty-seven to seventy percent  
17 of the Turkey Point accumulator water being lost. That's  
18 one out of three.

19 MR. FORD: That's one out of three. Isn't that --

20 MR. MOORE: Excuse me. Then I have lost two out  
21 of three. I am only using one out of three.

22 MR. FORD: I see, I see. I didn't get that  
23 straight. Fine.

24 So that you are talking about a case that is  
25 slightly less accumulator water being lost but to orders

1 of magnitude less metal-water reaction rate?

2 MR. MOORE: This is in terms of percentages of  
3 available accumulator water.

4 MR. FORD: Right. Now what experimental data  
5 do you have that indicates the sensitivity of metal-water  
6 reaction rates to accumulator water, and by experimental  
7 data I mean with a simulation, physical simulation of  
8 that entire primary loop core heating up and accumulators  
9 injecting the things. Do you have any experimental data  
10 of that development that demonstrates the sensitivity of,  
11 extreme sensitivity of the accumulator water to metal-  
12 water reaction rates?

13 MR. MOORE: No. There are no large-scale tests  
14 for the core. You are talking about a very complex chain  
15 of events. You are ending up with a zirc-water reaction.  
16 And you have to start with the loss of coolant and go  
17 through the blowdown, the reflood, the heat-up, the time  
18 and temperature, and then the zirc-water reaction.

19 MR. FORD: Right. Now in terms of simply your  
20 experimental philosophy do you see the necessity, since  
21 there are as you note so many complicated factors behind  
22 any independent phenomenon, do you see the necessity, the  
23 experimental necessity for the kind of integral test  
24 that I am talking about or do you think that you can just  
25 test individual small components of the problem, you know,

1 assuming all the input from other phenomena?

2 MR. MOORE: I believe it is my opinion that we  
3 can properly bound the calculation without a total  
4 completely integrated test.

5 MR. FORD: I see. Now by properly bound meaning  
6 the mathematical sense you can study this particular  
7 phenomenon, but in terms of experimental confirmation is  
8 an experiment on simply a part of the whole phenomenon,  
9 forgetting the blowdown, forgetting about heat-up, just  
10 starting somewhere well into the transient, and assuming  
11 all the divisions that have been established by blowdown,  
12 do you think that we need experiments that simulate in  
13 one sophisticated experimental situation everything together  
14 rather than using mathematical approximations that just  
15 tie together models and models and models?

16 MR. MOORE: That's a rather long question.

17 MR. TROSTEN: May I ask Mr. Ford a question,  
18 when he uses the term experimental, what experiments?  
19 I think that it's hard for me to understand the question  
20 and it's hard I think for the question to be responded to.

21 MR. FORD: I am talking about the water reactor  
22 safety program which has a variety of experiments on  
23 different -- Using a variety of different equipment to  
24 simulate loss of coolant accident situation. And I am  
25 talking about some of the large-scale experiments that are

1 planned to take place into 1975 or so in which we will  
2 actually have a live reactor and have it subjected to  
3 loss of coolant transients and see what happens. I am  
4 talking about whether or not that is necessary in  
5 Mr. Moore's opinion, whether that would make a substantive  
6 contribution to the confirmation of these results on  
7 metal-water reactions inasmuch as they depend on all the  
8 other phenomena of the transient. I am asking him whether  
9 that is necessary or whether you can simply take  
10 Baker-Just's correlation, which is derived from experimental  
11 data that is completely outside of the context of nuclear  
12 systems?

13 I am asking him whether we should have these  
14 kinds of integral experiments or whether we can just take  
15 empirical correlations and just use them with no hesitation..

16 MR. MOORE: I count at least four or five  
17 questions in it. Do I think it necessary, do I think it  
18 would contribute?

19 MR. FORD: I am purposely trying to find out  
20 what your philosophy is, what you regard as convincing  
21 experimental confirmation of, in this particular case, the  
22 metal-water reaction rates that you compute.

23 MR. TROSTEN: Is there an outstanding question?

24 MR. MOORE: I was just waiting for him. I was  
25 waiting for you to finish your conversation.

1 MR. FORD: Thank you.

2 MR. MOORE: In my opinion the totally integrated  
3 test is not necessarily a prerequisite to describe a  
4 physical phenomenon and in the case of the loss of coolant  
5 I don't think it is a requirement. I think you can get  
6 very good indications of what phenomena do occur with  
7 these separate effects kinds of experiments that have  
8 been performed. With respect to zirc-water reaction I  
9 would point out that we have come very close to simulating  
10 this through the FLECHT test.

11 MR. FORD: Now in terms of the water reactor  
12 safety research program would you tend not to think that  
13 the integral tests were ever really worth their expenditure?

14 MR. MOORE: I didn't say that. Are you asking  
15 that question?

16 MR. FORD: Yes.

17 MR. MOORE: It's my opinion we will get useful  
18 information out of that test, yes.

19 MR. FORD: Are there any specific uncertainties  
20 that in relation to which the output of these tests will  
21 provide useful information?

22 MR. MOORE: None specifically that I am aware of.

23 MR. FORD: In terms of the experiments pertaining  
24 to accumulator water, are there any that have confirmed  
25 in any kind of integral way your own metal-water prediction

1 for Indian Point 2?

2 MR. MOORE: I am again having trouble relating  
3 between metal-water reaction and accumulators. Could  
4 we repeat the question again? That's a long train,  
5 from the accumulator to the metal-water reaction.

6 MR. FORD: I see. Well your prediction of  
7 metal-water reactions as a function of accumulator water,  
8 the total reaction rate, has that prediction of yours been  
9 confirmed by any experiments?

10 MR. MOORE: No specific experiment, complete  
11 integrated experiment.

12

13

14

15

16

17

18

19

20

21

22

23

24

25

LIWtl 1 MR. FORD: I refer you to Page 119 of the McLain  
2 report. It is a small quotation that I wanted to read. I  
3 will read it as you study it. It says, "For large double-  
4 ended pipe breaks, it is conceivable that very little water  
5 is left in the pressure vessel. The amount of water left in  
6 this vessel is important because it is the source of steam  
7 for the possible metal-water reaction in the reactor core."

8 Do you agree with this statement?

9 MR. MOORE: No.

10 MR. FORD: What specific aspects of it do you dis-  
11 agree with?

12 MR. MOORE: I disagree in the context that the way  
13 the analyses are performed in that we don't care whether  
14 there is a source of steam or not with respect to metal-  
15 water reactions.

16 MR. FORD: I realize that. I am asking the ques-  
17 tion itself, though. It is true, is it not, as the statement  
18 asserts, that steam does indeed, its presence does influence  
19 the reaction? I am not talking about what you assume.

20 MR. MOORE: Yes.

21 MR. FORD: So that if you considered steam limita-  
22 tions on the reaction, assumptions, conservative assumptions  
23 from the point of emergency cooling in terms of loss of  
24 accumulator water, those conservative assumptions would be  
25 nonconservative from the point of view of metal-water reaction

1 rates, assuming steam limitation at those rates; is that  
2 correct?

3 MR. MOORE: Yes, assuming steam limitations of the  
4 rates, which we do not do.

5 MR. FORD: Is the containment atmosphere filled with  
6 air?

7 MR. MOORE: Yes.

8 MR. FORD: Is it possible that when vessel to  
9 pressurization is fully completely, that is when discharge  
10 of primary coolant has ceased through the break, that some  
11 quantity of air from the containment will enter the reactor  
12 pressure vessel?

13 MR. MOORE: I doubt it.

14 MR. FORD: Is there any experimental data from  
15 containment systems, experiments, and so forth, that indicates  
16 that air would not be able under any circumstance to enter  
17 the vessel after the completion of blowdown.

18 MR. TROSTEN: Before you answer that question, Mr.  
19 Moore, Mr. Roisman, am I correct in recalling that this is  
20 the line of questioning that pursued with Mr. McAdoo? Am I  
21 correct, Mr. Roisman, in recalling that you questioned Mr.  
22 McAdoo as great length about the subject that Mr. Ford is now  
23 starting to question Mr. Moore about? You have to tell me  
24 whether that is so or not. I think it is but I am not  
25 absolutely sure.

1 MR. ROISMAN: Let me talk with him a moment.

2 CHAIRMAN JENSCH: Do you have the transcripts?

3 MR. TROSTEN: We can get them.

4 CHAIRMAN JENSCH: Maybe he can recall that.

5 MR. ROISMAN: To just answer Mr. Trosten's question,  
6 it is true that at one time we did discuss it, but in terms  
7 of hydrogen production, the question of whether you would have  
8 air that would get into the reactor vessel and also talk about  
9 air pockets and possible exposure. I think it was with Mr.  
10 Wiesemann, as a matter of fact.

11 MR. TROSTEN: No, Mr. McAdoo.

12 MR. ROISMAN: In any case, that is not the same  
13 subject, although perhaps a couple of the initial questions  
14 are getting at the same subject.

15 MR. TROSTEN: Thank you.

16 CHAIRMAN JENSCH: Proceed.

17 MR. FORD: The question outstanding is whether or  
18 not any experimental data in containment systems experiments  
19 from any of the blowdown experiments that have been performed,  
20 whether that data indicates in any way that it clearly indi-  
21 cates that it would not be possible for air to enter the  
22 reactor pressure vessel from the containment at the end of  
23 blowdown.

24 MR. MOORE: I don't know.

25 MR. FORD: I see. Is there any experimental data

1 evolved by Westinghouse that clearly indicates that it is not  
2 possible for this to take place?

3 MR. MOORE: No.

4 MR. FORD: In terms of the pressure differences in  
5 the containment at the defined end of blowdown and in the  
6 reactor pressure vessel, as defined in blowdown, is it clear  
7 that there are no circumstances with those relative pressures  
8 that air could enter the reactor vessel, assuming, for  
9 example, that the injection of emergency coolant water were  
10 delayed for some small period?

11 MR. MOORE: It is really difficult to say. As far  
12 as my knowledge is concerned, I think there will continue to  
13 be a small pressure difference from sources of steam within  
14 the system which will act in the direction of continuing  
15 to push steam out of the system into the containment; therefore,  
16 preventing air from coming back in.

17 MR. FORD: Can you give us the order of magnitude  
18 for the small pressure difference?

19 MR. MOORE: It could be a few psi above the  
20 containment pressure.

21

22

23

24

25

1 MR. FORD: I see. Is it possible, from any  
2 phenomena occurring in the containment, that in their  
3 non-equilibrium phases that they could raise containment  
4 pressure at the end of blowdown to be just the other way  
5 around, to be one or two psi more than in the vessel?

6 MR. MOORE: I'm not aware of any.

7 MR. FORD: You deny, as I understand, that it  
8 is possible for air to enter the containment although there  
9 is no experimental or analytical data to support this?

10 MR. MOORE: You are talking about air into the  
11 vessel system?

12 MR. FORD: Yes, into the vessel system.

13 MR. MOORE: I just don't see that that could  
14 be the case just from basic fundamental understanding of  
15 flow and pressure differentials.

16 MR. FORD: I am going to ask questions, assuming  
17 this is the case and assuming that there is some quantity  
18 of air in the reactor vessel from containment after blowdown.  
19 I am going to direct my questions now to Dr. Roll.

20 At this time at the end of blowdown, is it  
21 correct that the maximum core temperature will be within  
22 the range of 300 degrees Centigrade and 1500 degrees  
23 Centigrade, which is the range of 582 degrees Fahrenheit  
24 to 2732 degrees Fahrenheit?

25 The question to you, is it correct that at this

1 time the core temperature will be, a maximum clad  
2 temperature will be within the range of 300 degrees  
3 Centigrade and 1500 degrees Centigrade?

4 DR. ROLL: That is correct, it will be within  
5 that range of temperature.

6 MR. FORD: Assuming that there is some fraction  
7 of the rods assumed to have perforated, do you assume that  
8 100 percent of the rods have perforated in your code  
9 analysis? Is that correct?

10 MR. MOORE: As Mr. Wieseemann indicated in his  
11 testimony on Monday, yes.

12 MR. FORD: Under the conditions of temperature  
13 between 300 degrees Centigrade and 1500 degrees Centigrade,  
14 and assuming the presence of air, is it correct that under  
15 these conditions uranium dioxide will react with air,  
16 and that  $U_3O_8$  will be formed?

17 DR. ROLL: I believe that the answer is yes  
18 theoretically. But one may wish to qualify that in  
19 consideration of time and reaction rate kinetics that could  
20 make the answer practically no.

21 MR. FORD: Would you turn to page 81 of the  
22 McLain metal-water reaction. He, in this literature,  
23 cites the data on this point. It says, and I quote,  
24 "The presence of oxygen or air enhances the oxidation  
25 of  $UO_2$ . The concern for the  $UO_2$  air reaction is that

1 U<sub>3</sub>O<sub>8</sub> will be formed when the UO<sub>2</sub> is in the temperature  
2 range of 300 to 1500 degrees Centigrade."

3 DR. ROLL: That's what it says, correct.

4 MR. FORD: There is no qualification there of  
5 the kind that you have given. Can you give us a reference  
6 for this qualification?

7 DR. ROLL: I believe if we use this author's  
8 reference itself, there is some discussion in there of  
9 the kinetics of this reaction under a variety of conditions.

10 MR. FORD: I'm sure.

11 DR. ROLL: I'm not sure. I believe it is there.  
12 I'm not going to quote the secondary reference of this  
13 author, McLain's reference, 151. I believe in there there  
14 is some discussion of reaction rates.

15 MR. FORD: Discussion. But in terms of the  
16 qualification that -- As I understand it, you would  
17 believe that it is more likely than not that this reaction  
18 did not occur?

19 DR. ROLL: Practically speaking, it is likely  
20 that it will not occur.

21 MR. FORD: In terms of that specific assertion,  
22 can you set forth any experimental or analytical data  
23 that supports your position?

24 DR. ROLL: That's what I just attempted to do.  
25 I believe that in McLain's reference 151 there is some

1 discussion of this reaction under a variety of conditions.  
2 I believe the conclusions that generally the reaction is  
3 slow and will not proceed to a significant extent is there.

4 MR. FORD: Is there any experimental data  
5 pertaining to the question?

6 DR. ROLL: For the third time, I believe in  
7 this reference they are quoting experimental data which  
8 supports my first statement.

9 MR. FORD: I see. If the uranium dioxide were  
10 converted to  $U_3O_8$ , if this took place, would it then  
11 thermodynamically be expected to react with the zircalloy  
12 cladding?

13 DR. ROLL: I believe that the reaction of  $U_3O_8$   
14 and zirconium metal is thermodynamically possible.

15 MR. FORD: Do you have any experimental data  
16 that indicates the likelihood of this possibility?

17 DR. ROLL: No. Westinghouse has not run  
18 experiments to this extent.

19 MR. FORD: Thank you.

20 Do metal-water reactions, specifically the  
21 standard zircalloy-water reaction, do they influence the  
22 formation of methyl iodide?

23 DR. ROLL: I believe you perhaps caught us  
24 both unprepared to answer that question. Can you follow  
25 it up?

1 MR. FORD: Yes. Let me give you the rationale  
2 why they may.

3 If you will turn to page 95 of the McLain  
4 report on potential metal-water reactions in water cooled  
5 reactors it states --

6 DR. ROLL: Where are you reading from, please?

7 MR. FORD: Page 95. It's a section called  
8 Effect of Metal-Water Reaction on the Nature of the  
9 Released Fission Products.

10 It states "They, that is metal-water reactions,  
11 cause higher fuel element temperatures and formation of  
12 eutectics that tend to release greater quantities of  
13 fission products.

14 "Second, they, metal-water reactions, create a  
15 reducing atmosphere around the fuel pin that influences  
16 the chemical nature of the fission products leaving the  
17 fuel element. Some of the fission products in which this  
18 is noted are ruthenium, tellurium, cesium and iodine."

19 DR. ROLL: Excuse me. Can we get together on  
20 this for just a minute?

21 MR. MOORE: Mr. Ford, neither Dr. Roll nor  
22 myself are involved in the iodine aspects of the accident.  
23 That question would be more properly handled by another  
24 witness, perhaps Mr. Wiesemann.

25 MR. FORD: I see. Well just while we have Dr. Roll

1 here, speaking as a chemical engineer is there any data  
2 that you know of, analytical or experimental, that refutes  
3 the statement of McLain?

4 DR. ROLL: I am personally unfamiliar with any  
5 data which either refutes or supports the contention of  
6 Mr. McLain.

7 MR. FORD: May I ask Mr. Moore to your knowledge  
8 the release of iodine and its change from elemental to  
9 organic forms, that your analysis of that does not include  
10 this consideration of this effect of the metal-water  
11 reaction?

12 MR. MOORE: That's not really my area.

13 MR. FORD: I'm just asking to your knowledge.  
14 You don't do this?

15 MR. MOORE: To my knowledge I don't know.

16 MR. FORD: Thank you.

17 MR. TROSTEN: This really is witness McAdoo's  
18 area.

19 MR. FORD: Dr. Roll, can you tell me what  
20 experimental programs on metal-water reactions are part  
21 of the Atomic Energy Commission's water reactor safety plan?  
22 I have looked through the various documents pertaining  
23 to that plan and the whole safety research program and I  
24 don't find metal-water reactions at all a subject of research.  
25 Is that your impression as the cognizant person in the area?

1 DR. ROLL: I believe I likewise am unfamiliar  
2 with a specific program in the AEC, overall program  
3 related specifically to this problem, perhaps indicating  
4 that the work has been done and reported, has been  
5 accepted and no further additional specific work is deemed  
6 required.

7 MR. FORD: Perhaps.

8 Does Westinghouse have any research underway  
9 on any aspect of metal-water reactions?

10 DR. ROLL: We have none.

11 MR. TROSTEN: May I interrupt the questioning  
12 to ask this. I understand the thrust of the question to  
13 be what is the AEC's water reactor safety program, does  
14 it cover metal-water reactions. There is evidence in  
15 the record as to what the AEC's water reactor safety  
16 program is. It seems like sort of a poor way to go about  
17 it to ask the witness as to what the record shows.

18 CHAIRMAN JENSCH: Assuming that's the premise,  
19 let's get on with the question. If you don't like what  
20 he is doing we can get up and argue it, but let's go on  
21 with the questioning.

22 MR. FORD: Under loss of coolant accident  
23 conditions can the zircalloy cladding absorb, if there  
24 were any, an ounce of hydrogen?

25 DR. ROLL: During the conditions?

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

MR. FORD: Yes.

DR. ROLL: Yes, it can.

MR. FORD: Assuming an unlimited supply of hydrogen, what is the potential for the formation of zirconium hydride? Can you give us the form for that reaction?

DR. ROLL: Assuming an unlimited potential of hydrogen?

MR. FORD: Unlimited supply of hydrogen.

DR. ROLL: I believe then you would ultimately, given time and temperature conditions, get 100 percent conversion to zirc hydride.

MR. FORD: Can you tell me what effect this conversion to zirc hydride has on the embrittlement of zircalloy cladding?

1 DR. ROLL: I believe it's well documented that the  
2 presence of zirc hydride in zircalloy cladding tends to make  
3 the material say less ductile or more brittle.

4 MR. FORD: In terms of the zirconium oxygen reaction,  
5 assuming unlimited supply, assuming two cases: Assuming you  
6 have a rod under loss of coolant conditions with an unlimited  
7 supply of steam and assuming in my second case that you have  
8 a rod with an unlimited supply of hydrogen.

9 Which formation, zircalloy oxide or the zirc hydride  
10 would have more significant effects on cladding embrittlement?

11 DR. ROLL: The question is somewhat academic because  
12 neither zirc oxide nor zirc hydride have much load-bearing  
13 capability. Therefore if you set up a totally hypothetical  
14 case of unlimited supply of water or steam or unlimited supply  
15 of hydrogen and you put no qualifiers on it for time and  
16 temperature, then obviously at some time you are going to  
17 have complete conversion to zirc oxide or zirc hydride, and  
18 I think it's splitting hairs to say which is better. They  
19 are both bad but they are both hypothetically--they are  
20 practically impossible to achieve.

21 MR. FORD: Right. I think the example is a little  
22 too drastic.

23 Assuming equal quantities of oxygen available to  
24 a rod and equal quantities of hydrogen available and equal  
25 volumes, which formation, zirc oxide or zirc hydride, would

1 be the more problematic one from the point of view of sub-  
2 sequent effects on cladding integrity?

3 DR. ROLL: I really think again we have to qualify  
4 the question a little bit more because equal quantities of  
5 both are going to lead to a condition in the cladding again,  
6 depending on time and temperature and extent of reaction and  
7 similar things, and I really don't think that the question that  
8 you are asking is going to lead us to a meaningful answer.

9 CHAIRMAN JENSCH: Well, assuming that it does.

10 DR. ROLL: I don't know. Given the question that is  
11 stated I don't know the answer, but I think the question is  
12 still sufficiently general that I can give a sufficiently  
13 general answer that says both zirc oxide and zirc hydride  
14 are deleterious to subsequent mechanical integrity of the  
15 cladding.

16 CHAIRMAN JENSCH: You don't know?

17 DR. ROLL: I don't know, but again it's a question  
18 of degree.

19 CHAIRMAN JENSCH: Thank you.

20 MR. FORD: Has Westinghouse or has anyone to your  
21 knowledge performed any series of tests relating to zirc  
22 hydride formation under loss of coolant accident conditions?

23 DR. ROLL: To my knowledge I can refer you to our  
24 own FLECHT tests and there is a publicly available document  
25 which summarizes the results of our FLECHT tests and in

1 these I believe that the degree of hydride pickup in the  
2 cladding is reported.

3 MR. FORD: I see. Were those tests varying para-  
4 meters with a specific point in mind to obtain data on zirc  
5 hydride formation?

6 DR. ROLL: The objectives of the FLECHT program are  
7 really to determine heat transfer information.

8 MR. FORD: Yes.

9 DR. ROLL: As a subsidiary benefit we did look at  
10 the post-test conditions of the rod. So the tests were not  
11 defined and the parameters were not selected with the objective  
12 of obtaining detailed information on the formation of zirc  
13 hydride.

14 MR. FORD: So the answer to my question is no.

15 Is it correct that the stainless steel structure in  
16 the core region can form low melting eutectics with any  
17 zirconium that may come in contact with it?

18 DR. ROLL: That's correct.

19 MR. FORD: Is it correct--

20 DR. ROLL: That's correct in the sense that there is  
21 a zirconium-chrome eutectic and chrome is a constituent of  
22 stainless steel. So in that sense it's a similar--we are looking  
23 at the elements that are present and there are eutectics  
24 formed with the elements that are present.

25 MR. FORD: Is it correct that the zirconium iron

1 phase diagram indicates that these eutectics between stainless  
2 steel and zirconium, that these could have melting points as  
3 low as 924 degrees Centigrade?

4 MR. TROSTEN: May I have a reference to the diagram  
5 to which you are referring, Mr. Ford?

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

1 MR. FORD: I am referring to the McLain report  
2 Potential Metal-Water Reactions in Light Water Cooled  
3 Power Reactors, and the information here is contained  
4 on page 8 and it presents --

5 MR. TROSTEN: Page 8?

6 MR. FORD: Page 8.

7 MR. TROSTEN: Thank you.

8 MR. FORD: Are you familiar with that page?

9 DR. ROLL: I have the page here. I am not  
10 familiar with the reference but I will assume that it is  
11 quoted correctly.

12 CHAIRMAN JENSCH: While we pause I wonder if I  
13 got the correct answer. I think the previous question  
14 you asked, if Westinghouse had any tests which would  
15 indicate the comparative deleterious effects of zirc oxide  
16 or zirc hydride and you referred to the FLECHT test and  
17 then you asked, "Well, what do the FLECHT tests show?"  
18 and I think your answer was , well, that they really  
19 weren't set up to get this.

20 So are we back to the situation that Westinghouse  
21 does not have any tests, experimental data, to see whether  
22 zirc oxide or zirc hydride is worse than the other, is  
23 that correct?

24 DR. ROLL: I wonder if I could have the question  
25 reread, the question that I answered, where my answer was

1 the FLECHT tests were heat transfer tests. I wonder if I  
2 could have that question reread. I didn't understand  
3 it as you understood it.

4 CHAIRMAN JENSCH: Do you have it, Miss Reporter?

5 Let's obviate that. Give me the answer.

6 DR. ROLL: The question I thought I was asked  
7 is were the FLECHT tests set up to determine specifically  
8 the nature, degree, et cetera, of the zirc hydride reaction.  
9 My answer was -- Unfortunately I gave my answer in the  
10 wrong order. My answer was no, because it was a heat  
11 transfer test, but we did obtain information and have  
12 reported said information, relevant information, that we  
13 had reported this information in the --

14 CHAIRMAN JENSCH: Does that show whether zirc oxide  
15 or zirc hydride is worse than the other?

16 DR. ROLL: It does not show which is worse. It  
17 merely discussed the uptake of the hydrogen.

18 CHAIRMAN JENSCH: Thank you.

19 MR. FORD: Is the form of the discussion such  
20 that it's just a report, "There was such and such a zirc  
21 hydride formed"? Is there any theoretical analysis of  
22 the formation there, of the conditions that brought it  
23 about, and of, you know, the general significance of  
24 that result?

25 MR. TROSTEN: If you have a page there would you

1 read it?

2 DR. ROLL: If I may, can I quote for the record  
3 our report of the hydrogen uptake? I am quoting from  
4 WCAP 7665, page B-22, paragraph B.4.2. "Although hydrogen  
5 analyses were limited to a few selected samples, the  
6 absence of visual hydride needles in the microstructures  
7 examined, and the low hydrogen values determined  
8 quantitatively were persuasive evidence that hydrogen  
9 uptake was a low proportion of the potential available  
10 hydrogen from the metal-water reaction."

11 Let me continue then. Next paragraph.

12 "While it was not confirmed in these tests it  
13 would be anticipated from the work of Brown and Hardie  
14 that hydrogen precipitation would be influenced by the  
15 oxygen diffusion and of the alpha zirconium layer ( and  
16 of course the oxide film) would contain little or no  
17 hydrogen. Excluding the tests of Run 9573 from which  
18 hydrogen data was not available, the maximum observed  
19 thickness of zirc oxide plus alpha zirconium in this  
20 work was less than 2.7 mils or approximately twelve percent  
21 of the initial clad thickness. Therefore, the concentration  
22 of hydrogen in the remaining thickness of the clad would  
23 be scarcely detectable, given the variants, the hydrogen  
24 content observed and the limits of analytical accuracy."

25 That's the nature of our discussion of the hydrogen  
pick-up in the FLECHT test.

Nlwt1

1 MR. FORD: I see. For example, the main determinant  
2 of zirc hydride absorption, it is correct that in addition  
3 to the presence of hydrogen, the main determinant is pressure;  
4 is that correct?

5 DR. ROLL: No clear.

6 MR. FORD: Is there any experimental data that  
7 demonstrates that pressure is not a significant determinant  
8 of zirc hydride?

9 DR. ROLL: There is not to my knowledge experimental  
10 data that suggests that pressure is the main determinant. I  
11 believe that was the direction of your question.

12 MR. FORD: No. It wasn't. My point is, is pressure  
13 a significant--not the main necessarily. Is it a significant  
14 factor in the formation of zirc hydride?

15 DR. ROLL: Yes.

16 MR. FORD: Is the pressure involved in the FLECT  
17 test influencing zirc hydride formation, was that pressure  
18 measured locally in the area of formation?

19 DR. ROLL: I believe it was brought out in dis-  
20 cussion yesterday in a different context. There were pressure  
21 sensors within the bundles in the FLECT test.

22 MR. FORD: There are two pressure tabs. I am  
23 talking specifically in the locations of the rods in which they  
24 were inspecting for zirc hydride. Was there any direct  
25 measurement in those locations?

1 DR. ROLL: Let's check the report and see.

2 MR. Ford, we suspect there were not detectors in  
3 these areas where cross sections were taken of the qualification.  
4 There were pressure--

5 MR. FORD: Two pressure tabs, yes.

6 DR. ROLL: Along the length of the assembly. These,  
7 I believe, show very small pressure differentials along the  
8 length of the assembly.

9 MR. FORD: So that in terms of zirc hydride as a  
10 function of pressure, there is no relevant data since pressure  
11 wasn't a parameter, the pressure was varied?

12 MR. MOORE: We were talking--

13 CHAIRMAN JENSCH: Can he answer that question yes  
14 or no?

15 MR. MOORE: No. The answer to the question is there  
16 is relevant data.

17 MR. FORD: I am saying, since we are looking at the  
18 influence of pressure upon zirc hydride, since there is no  
19 data on different pressures, there can be no data on its  
20 influence. It is only one pressure, is that not correct?

21 MR. MOORE: No, that is not correct, in the sense  
22 you must understand we are talking about pressures of, for  
23 example, 60 pounds in a test assembly and talking about  
24 differential pressures within the assembly, or along the  
25 assembly of two to three psi at most. So that's the largest

1 pressure difference we are talking about that could exist of  
2 putting that on perspective.

3 MR. FORD: Simply in terms of any kinds of sensi-  
4 tivity analysis relating differential pressure to zirc  
5 hydride formation, the results of the FLECHT test, is it  
6 correct that they don't contradict your previous statement  
7 that you don't have any experimental data explaining the  
8 mechanisms, and so forth, of zirc hydride formation?

9 DR. ROLL: No, we do not have a series of tests run  
10 to give us theoretically the effect of pressure on hydride  
11 uptake.

12 MR. FORD: Thank you.

13 To return to the stainless steel eutectics that we  
14 were discussing, I believe we ended with your non-disagreement  
15 with ~~me~~ to the effect that these eutectics could have  
16 a melting point at least at 924 degrees Centigrade.

17 Do the Westinghouse computer codes account for the  
18 formation on this eutectic and its interaction with cladding  
19 temperature, local blockage and so forth.

20 DR. ROLL: They do not.

21 MR. FORD: On the Baker-Just equation we were dis-  
22 cussing yesterday, it is correct that this equation assumes  
23 that all the reacted metal is converted into stoichiometric  
24 zircalloy dioxide?

25 DR. ROLL: I believe so.

1 MR. FORD: Is this a simplification of the situation?

2 DR. ROLL: No.

3 MR. FORD: You deny that there are lesser oxides  
4 of zircalloy formed in the metal-water reaction?

5 DR. ROLL: To my knowledge, work that has been done,  
6 post test evaluation of work that has been done in these  
7 zirconium-oxygen reaction indicates  $ZrO_2$  is the product.

8 MR. FORD: Is there no observation of a lesser  
9 oxide,  $ZrO_{1.97}$ ?

10 DR. ROLL: To my knowledge, to repeat, the product  
11 is essentially  $ZrO_2$ .

12 MR. FORD: Excuse me.

13 DR. I say, you have a reference in front of you  
14 there. I wonder if--

15 MR. FORD: This is McClain again, page 14, in which  
16 he states, and I quote, "Actually some of the oxygen from  
17 steam forms a solid solution and lesser oxides such as  
18  $ZrO_{1.97}$  with zirconium."

19 He goes on to contend that in terms of the  
20 experimental data that he has, that this is insignificant.  
21 I'd like to find out whether you find that true or not.  
22 You don't have any data at all? You have never observed this?

23 DR. ROLL: We have experimental data that I believe  
24 supports his contention.

25

1 MR. FORD: In your experimental data, have you  
2 explicitly measured the formation of these lesser oxides?

3 DR. ROLL: The work that we are reporting in  
4 the FLECHT report, I believe --

5 CHAIRMAN JENSCH: Could you just give it to us?  
6 Have you explicitly measured the lesser oxides? Then  
7 you can explain what you wish to.

8 DR. ROLL: I don't wish to be put in a position  
9 of agreeing the  $ZRO_{1.97}$  necessarily exists. I am not  
10 a basic metallurgist. I say, to my knowledge, the product  
11 is  $ZRO_2$ . Therefore, I don't wish to answer the question  
12 directly because that infers that I am agreeing with the  
13 entire premise here.

14 MR. FORD: No. The question is, in your  
15 metallurgical evaluations of these metal-water reactions,  
16 have you measured explicitly and have you looked for these  
17 lesser oxides?

18 DR. ROLL: We have looked across a cross-section  
19 of zirconium and zirconium oxide samples, and to my knowledge,  
20 have not seen or reported anything other than  $ZRO_2$  and  
21 zirconium, and perhaps solid solutions of these two materials.

22 MR. FORD: The techniques that you used to look  
23 across the cross-section, do these techniques have the  
24 demonstrated capability for finding lesser oxides or  
25 identifying them?

1 DK. ROLL: I believe -- I would rather not  
2 comment on that. I'm not a basic metallurgist and I am  
3 not familiar in detail with the techniques used, say,  
4 in particular, in the FLECHT report or in other work we  
5 have done. Therefore, for me to comment on the sensitivity  
6 of a method we are using to detect suboxides, I think  
7 would be more hearsay than in fact factual evidence.

8 MR. FORD: Still on the Baker-Just equation,  
9 could you turn to page 34 and 35 of the McLain metal-water  
10 reaction report. I am concerned here with Section 2.1.3  
11 reaction rates. That's metal-water reaction rates I am  
12 concerned with. That is Figure 2.3, a comparison of  
13 predicted and experimental rate data with zirconium-  
14 steam reaction.

15 It presents the parabolic relationship derived  
16 by Baker and Just. It presents the equation for that.  
17 Is that the equation you use in calculating the zircalloy-  
18 water reaction? That's the Baker-Just equation.

19 DR. ROLL: Yes.

20 MR. FORD: The suggestion is that, in reading,  
21 "White, in a recent investigation, suggested the following  
22 modification."

23 There is another parabolic rate equation of the  
24 metal-water reaction.

25 Do the computations that you perform on

1 metal-water reactions, in that do you use Baker-Just  
2 solely or have you performed metal-water reaction rate  
3 computations using White's modification of the Baker-Just  
4 equation?

5 DR. ROLL: I don't know personally whether or  
6 not other equations have been looked at in the context  
7 of the loss of coolant accident evaluation.

8 MR. FORD: But in your own evaluation of metal-  
9 water reactions that you are testifying to, have you used  
10 the modifications suggested by White?

11 DR. ROLL: No, we have not.

12 MR. FORD: Are you familiar with the modification  
13 suggested by White? Have you studied reference seventeen  
14 here?

15 DR. ROLL: We have not gone into detail in  
16 White's reference or gone into detail in the nature of  
17 White's work.

18 MR. FORD: Let's go into some small detail about  
19 this work and turn to Figure 2.3. Figure 2.3 presents,  
20 as it indicates, the prediction from Baker and Just's  
21 equation, the prediction from White's equation, and the  
22 variety of experimental data from Baker and Just, Boster  
23 and Lemon and White. This data indicates, am I correct,  
24 in looking at the chart, that at lower temperatures,  
25 White's rate equation predicts a higher metal-water reaction

1 rate than Baker-Just?

2 MR. TROSTEN: Dr. Roll, you have indicated in  
3 response to Mr. Ford's question, that you are not really  
4 familiar with this work. Do you feel that you are able now,  
5 in response to these questions, answer these questions,  
6 or would you prefer to study them and then be in a position  
7 to respond to question about this chart that you said  
8 you haven't looked at or that you are not familiar with?  
9 Which would you prefer to do?

10 DR. ROLL: I would prefer not to get into the  
11 discussion of White's work. However, I can't answer this  
12 recent question.

13 MR. FORD: I intended to confine my questioning  
14 here to this chart. I presume Dr. Roll would stipulate  
15 that the prediction curves are correctly drawn and so forth,  
16 and discuss the implications of them with me, at least for  
17 the sake of the discussion.

18 DR. ROLL: Fine. Proceed.

19 MR. FORD: We can introduce evidence at a later  
20 date to produce evidence that the curves are incorrectly  
21 or correctly drawn and so forth.

22 My question is, is it correct that White's  
23 rate equation predicts higher metal-water reaction rates  
24 at low temperature than Baker and Just's rate equation?

25 DR. ROLL: At the low temperature regime, it is

1 correct that the curve labeled "White's rate equation"  
2 predicts higher rates than the curves labeled "Baker and  
3 Just rate equation."

4 MR. FORD: And at higher temperatures it is just  
5 the other way around, isn't it, that White's rate equation  
6 predicts lower parabolic rate constants than Baker and Just  
7 rates equation?

8 DR. ROLL: That's correct.

9 MR. FORD: Just back on the chart, to talk  
10 about the magnitude of these changes, it is very close  
11 together but a semi-long scale which makes smaller  
12 differences really much larger. It is correct, for  
13 example, that when we are talking about these differences  
14 in metal-water reaction rates between these two curves,  
15 it is correct that on the lowest portion, on the lowest  
16 temperatures -- Do you agree with me that we are talking  
17 about twenty-five percent differences in the prediction  
18 of metal-water reaction rate for temperatures on the order  
19 of 1000 degrees Fahrenheit? So that the maximum difference  
20 under low temperature conditions -- It seems to me that  
21 just reading the chart here, that for the lowest temperature  
22 considered, White predicts .5 percent metal-water reaction  
23 whereas the Baker-Just equation predicts .37 something  
24 or so. So that there is, you know, on the order of White's  
25 equations, on the order of twenty-five percent higher than

1 Baker-Just.

2 MR. TROSTEN: Do you agree with that?

3 DR. ROLL: I agree with that.

4 MR. FORD: In terms of the data supporting the  
5 curve here, in terms of the different parameters in the  
6 two equations -- You don't have to go into White's work  
7 to see the parameters here. Do you have any information  
8 any experimental information that would call into question  
9 White's parameters?

10 DR. ROLL: We have none.

11 MR. FORD: Just in the form of his modification  
12 of Baker-Just's equation, do you have any basic criticism  
13 on the basis of the modification as reported by this  
14 equation here?

15 DR. ROLL: Again, I'm not familiar in detail  
16 with Mr. White's work and therefore it is probably  
17 inappropriate for me to comment on a basic difference.

18 MR. FORD: I am simply saying in terms of your  
19 work with which you are familiar, would you have made the  
20 modification in Baker-Just that he did, and for your  
21 reasons based on your data?

22 DR. ROLL: The data which we have and which  
23 has been reported was looked at merely as a confirmation  
24 of Baker-Just, and we did not independently attempt to  
25 arrive at a separate equation.

1 MR. FORD: Just looking at the curves here,  
2 would it be correct to say that if we wanted to estimate  
3 metal-water reactions conservatively, and the option  
4 was between Baker and Just's equation and White's equation,  
5 which would we pick for lower temperatures?

6 MR. MOORE: I will answer that question.

7 MR. FORD: I am talking about metal-water  
8 reactions.

9 MR. MOORE: You are talking about the metal-water  
10 reaction that exists during loss of coolant transient.

11 MR. FORD: I'd like to have Dr. Roll's answer.  
12 If you care to comment on direct testimony, I'm sure I  
13 will be glad to have it.

14 MR. TROSTEN: Dr. Roll, are you competent to  
15 answer the question? That's the important point, not  
16 whether Mr. Ford wants you to answer it.

17 CHAIRMAN JENSCH: I think this is important, also.  
18 We have had the suggestion from Applicant's Counsel at  
19 several times to different witnesses, do you feel you are  
20 competent to answer. I know Applicant's Counsel doesn't  
21 intend this, but almost has the impression to tell the  
22 witness, don't answer, because you really are competent.  
23 This gentleman, as I understand it, has worked on metal-water  
24 reactions. In order to pick which of two choices to  
25 be a more conservative estimate, this apparently is in his

1 field. Maybe Mr. Moore would say, well, you may do that  
2 but as a matter of policy, I will override it. I think  
3 the question is to this gentleman, what he believes is  
4 more conservative from a metal-water reaction. That's  
5 why he is called here. I think when you turn to the  
6 witness and say, well, I really think you are competent  
7 to have this understanding, it is almost like telling him,  
8 don't answer. All you have to say is that you are not  
9 competent. I don't think that suggestion should be  
10 constantly reminded to the witness. All witnesses know  
11 that as mentioned them several times. I don't think we  
12 need repeat it every time.

13 MR. TROSTEN: I agree with the Chairman's  
14 point. The only point I am attempting to convey, Mr.  
15 Chairman is this: We have witnesses present here who are  
16 experts in specific fields who have been called by the  
17 Applicant or called by the Intervenors to testify in  
18 certain fields. When a question is directed by the  
19 Intervenors' Counsel to a witness who is a technically  
20 trained person and not a legally trained person, and he  
21 doesn't fully appreciate whether he is somehow obligated  
22 to give opinions in areas where he isn't an expert where  
23 he hasn't been called, I spoke. That's the reason why  
24 I am trying to make it clear to the Intervenors' Counsel  
25 which just of our witnesses have been called for which purpose.

1 That's the only reason I was making that suggestion.

2 MR. FORD: It is very clear to me that Dr. Roll  
3 is a competent person to discuss metal-water reactions.  
4 I'd like, if I may, to pursue my question.

5 CHAIRMAN JENSCH: Proceed.

6 MR. FORD: Dr. Roll, the outstanding question is,  
7 if we wanted to choose a conservative estimated procedure  
8 concerning metal-water reactions, and we are given the  
9 data of this chart, the relationship between Baker and Just  
10 rate equation and White's rate equation, which would we  
11 choose, focusing on the lower temperature half of the  
12 spectrum?

13 DR. ROLL: As we have just recently mutually  
14 agreed, at the low range of the graph. The White equation  
15 gives a twenty-five percent higher rate than the Baker-Just  
16 equation. Therefore, let me answer your specific question  
17 by saying, yes, at the low temperature range you would  
18 use the White equation. Let me further proceed, however,  
19 to defer to Mr. Moore and have him repeat some of the  
20 information he gave yesterday on the importance and  
21 relevance of the rate selection in this low temperature  
22 range.

23 MR. FORD: Excuse me. I have a line of questions  
24 which I'd like to pursue with you.

25 DR. ROLL: I believe the direction I got was that

1 I could answer yes or no but I was also given the  
2 opportunity to put qualifications on my answer, yes or no,  
3 and I think it is important that we put this qualification  
4 on the relevance of that answer.

5 MR. FORD: Your qualifications are appreciated,  
6 but I want not Mr. Moore's --

7 DR. ROLL: You understand what my qualification  
8 was going to be?

9 MR. FORD: You qualified your answer there.

10 DR. ROLL: My qualification was going to be the  
11 relevance of that answer to the overall scheme of things.

12 CHAIRMAN JENSCH: Maybe Mr. Moore said it  
13 yesterday and then it won't have to be said today.

14 DR. ROLL: Is it apparent to all?

15 CHAIRMAN JENSCH: Give us the transcript on  
16 that sometime and we will take it from that point. Will  
17 you proceed.

18 MR. FORD: Is it possible, in your computation  
19 of the metal-water reaction rate, to use different rate  
20 equations over different temperature ranges?

21

22

23

24

25

1 Oh, yes. It's mathematically possible.

2 MR. FORD: I see. Now when we go to the high  
3 temperature range I am sure you will agree readily that Baker  
4 & Just's equation is more conservative than White rate  
5 equation, is that correct?

6 DR. ROLL: That's obvious from the graph.

7 MR. FORD: Right. So that if we wanted in terms  
8 of the mechanics of the computer code, that continuously  
9 computes the metal-water reactions, we could use instead of  
10 simply Baker-Just or simply White's rate equation we could use  
11 both of them in conjunction, switching from one to the other,  
12 approximately 1200 degrees Centigrade or so, is that correct?

13 MR. ROLL: It's mathematically possible to do that.

14 MR. FORD: I see. So in terms of your temperatures  
15 of reference, however, with regard to the interim criteria  
16 is it correct that we would be making our computations, almost  
17 all of our computations then, with White's rate equation?

18 MR. ROLL: The answer is really dependent upon  
19 where we determine crossover.

20 MR. FORD: Right. Well, assuming--

21 DR. ROLL: And it looks like the crossover point is  
22 approximately in the middle of the temperature range covered  
23 by the peak rods which are of course the rods of interest.  
24 Therefore, it might actually be a--

25 MR. FORD: As I look at the graph here and I'd

018t2

1 ask you to look as well, at approximately 1200, that is when  
2 Baker & Just start getting more conservative than White's,  
3 is that correct?

4 CHAIRMAN JENSCH: 1200 what?

5 MR. FORD: Degrees Centigrade.

6 DR. ROLL: I would suggest less than 1200 but--

7 MR. FORD: How much less? Is it very difficult to  
8 tell? I appreciate they become almost the same.

9 DR. ROLL: Perhaps 1175.

10 MR. FORD: I see. So that approximately in terms  
11 of the Fahrenheit degrees in which the interim criteria was  
12 set it would be going well up into the 2,000 degrees  
13 Fahrenheit, would be going up then, if we are using the more  
14 conservative White's rate equation here, we'd be doing almost  
15 all of our better water reaction rate concerned with the  
16 interim criteria, we'd be doing it with White's.

17 DR. ROLL: That's not immediately obvious. Can we  
18 look at the graph that we have here?

19 MR. FORD: It will require a back-of-the-envelope  
20 calculation.

21 DR. ROLL: I think so.

22 1175 degrees Centigrade is about 2,000 degrees  
23 Fahrenheit.

24 MR. FORD: 1200 degrees Centigrade is what  
25 Fahrenheit?

1 DR. ROLL: Well, I think 1175 degrees Centigrade  
2 is approximately 2,000 degrees Fahrenheit, is it not?

3 MR. FORD: The 1200 degrees Centigrade is 2192  
4 degrees Fahrenheit.

5 DR. ROLL: It goes up.

6 MR. FORD: So it's 2100 approximately.

7 DR. ROLL: I'd like to refer to a graph that has  
8 been previously presented in a July 13th submittal Additional  
9 Testimony of Applicant Concerning Emergency Core Cooling  
10 System Performance and in particular to Figure 10.

11 MR. FORD: Can you wait for a moment until I get that  
12 graph. Can you repeat the reference, please?

13 DR. ROLL: It's a July 13th submittal Additional  
14 Testimony of Applicant Concerning Emergency Core Cooling  
15 System Performance.

16 MR. FORD: The page number?

17 DR. ROLL: Well, I am looking at Figure 10.

18 MR. FORD: I'm with you.

19 DR. ROLL: Okay.

20 Now in degrees Fahrenheit if the crossover point is  
21 2100 degrees Fahrenheit it appears that that rod as portrayed  
22 in Figure 10 spends approximately 100 seconds above 2100  
23 degrees Fahrenheit and approximately less than a hundred  
24 seconds under 2100 degrees Fahrenheit. So looking at times  
25 one would say it's approximately a trade-off, or that more

1 of the time is spent above 2100 Fahrenheit in terms of  
2 oxygen pickup. Inasmuch as we have a strong temperature  
3 influence the oxygen pickup would be, a much greater pro-  
4 portion would be on the Baker-Just equation, that is above  
5 2100, than on the White equations below 2100.

6 MR. FORD: Well, since I am not prepared to accept  
7 the computer code calculation I specifically asked my ques-  
8 tion not with reference to the compute code calculation, but  
9 simply with reference to the interim criteria themselves.  
10 And the question was that and the temperature range dis-  
11 cussed by the interim criteria, most of that range is en-  
12 compassed in the area where we would be using, based on  
13 conservative practice, Thite's rate equation rather than  
14 Baker-Just.

15 DR. ROLL: I can't agree.

16 MR. FORD: You can't agree?

17 DR. ROLL: I cannot agree.

18 MR. FORD: Now by the range I mean most of the range  
19 and the range is 2300, I mean is from normal operating tempera-  
20 ture to 2300 degrees, that is the range of reference of the  
21 interim criteria.

22 DR. ROLL: Right.

23 MR. FORD: Relative to normal operations. And is  
24 it not correct that if we were being more conservative than  
25 we are with Baker-Just that we would be using White all the

1 from 600 to 2100, because most of the range for the  
2 computations, assuming of course you don't go over 2300  
3 degrees--

4 DO. ROLL: It is correct that from 600 to 2100  
5 degrees Fahrenheit encompasses more degrees Fahrenheit than  
6 from 2100 to 2300 degrees Fahrenheit. However--

7 MR. FORD: And I wanted--

8 CHAIRMAN JENSCH: Let him finish.

9 DR. ROLL: However, we went through this yesterday.  
10 It's the time and temperature combination which determines  
11 really what is the relevant span or relevant range, and that  
12 is why I cannot agree with your statement.

13 MR. FORD: Well I think that the statement is  
14 just a simple-minded one just concerning the size of the  
15 range and degrees Fahrenheit.

16 DR. ROLL: I concur.

17 MR. FORD: I expected to solicit your concurrence  
18 rather readily on that. Thank you.

19 Can you offer us in terms of whatever experimental  
20 or theoretical analysis that you have, can you offer us good  
21 reason why your use of Baker-Just exclusively should be  
22 preferred to the use of the combination of White's rate  
23 equation for lower temperature ranges and Baker-Just for the  
24 higher ones?

25 DR. ROLL: I believe I can offer two reasons to

1 support our approach.

2           Number one, data which we have explicitly looked  
3 at, that is I continued to refer to this FLECHT data, and  
4 other data can be shown to firm the essence of the Baker-Just  
5 equation.

6           And secondly, in testimony Mr. Moore presented  
7 yesterday the total neglecting of any reaction below 1800  
8 degrees Fahrenheit versus considering the reaction as pre-  
9 dicted by the Baker-Just equation resulted in .0005 per cent  
10 difference in the zirc oxide, in the zirc-water reaction.  
11 Therefore, we characterized this as being trivial.

12           MR. FORD: Now referring to our discussion of your  
13 statistical support for Baker-Just yesterday, if we took your  
14 body of data and plotted it on the axis of 2.3, plotted the  
15 parabolic rate constant against temperature, if we took your  
16 data and plotted it here and we put Baker-Just's prediction  
17 on and we put White's rate equation on, is it correct that--  
18 or let me ask you in terms of the analysis, the loose kind  
19 of statistical analysis you perform, is it correct that  
20 White's rate equation has every much hope of being confirmed  
21 in your sense of confirmation by your data that Baker-Just  
22 has?

23

24

25

1 DR. ROLL: It's surely conjecture on my part  
2 but I believe that the data would, inasmuch as the data  
3 fit very well to the Baker-Just equation, and since there  
4 is a very small difference in the two equations, that I  
5 would say yes, the data would tend to confirm the White  
6 equation.

7 MR. FORD: Well, so that your first argument  
8 in answer to the grounds for using Baker-Just over the  
9 White then you now would delete those grounds?

10 DR. ROLL: No, I don't think so.

11 MR. FORD: Let's go into it further.

12 Now when you talk about your data fit very well,  
13 as I recall yesterday, this was some kind of look-see  
14 statistical analysis. There was no precise statistical  
15 measure of fit, is that correct?

16 DR. ROLL: I believe that was what we stated  
17 yesterday.

18 MR. FORD: I see. Now so that you can't  
19 guarantee for me, guarantee in general, that you performed  
20 a rigorous statistical analysis, which is by no means  
21 something extraordinarily difficult, that if we performed  
22 a rigorous analysis you can't guarantee, can you, that  
23 Baker-Just would come out as explaining more of the  
24 variance than White's rate equation?

25 DR. ROLL: No, since we haven't done that I can

1 offer no guarantees.

2 MR. FORD: Now your first grounds for preferring  
3 Baker-Just over White is still the statistical, is that  
4 correct, than confirmation by the data?

5 DR. ROLL: No, I didn't say anything about  
6 statistics.

7 MR. FORD: No, no, no. I mean is it correct  
8 that the argument that says that these data points  
9 fit very well on our curve, is that a statistical argument?

10 DR. ROLL: I believe what I said was that the  
11 data that we have, as well as other data, confirms the  
12 Baker-Just equation.

13 MR. FORD: Can you define the term confirms?

14 DR. ROLL: In the context in which I am using  
15 it the data indicates that the Baker-Just equation is  
16 the appropriate equation to use to predict the time-  
17 temperature effects and to be used to predict the zirc-water  
18 reaction.

19 MR. FORD: Now by "data indicates" does that  
20 phrase, can we translate it to mean that "we interpret it"  
21 or, "it is interpreted in general"? I mean how does  
22 data indicate in a non-statistical way? Just to state my  
23 point more clearly, I cannot see how there can be outside  
24 of the use of statistical techniques, I can't see how  
25 you can talk about data confirming an analytical model.

1 DR. ROLL: If the data all falls on the  
2 conservative side of an analytical model, speaking in an  
3 abstract sense, and we are concerned about the particular  
4 model or particular equation predicting an effect and we  
5 show that it always overpredicts this effect, then in  
6 my context of use I would say the data confirmed the  
7 applicability or the use of this equation or this model  
8 to the particular effect in question.

9 MR. FORD: I see. Now given your definition  
10 if you looked at Figure 2.3 in McLain's report, if you  
11 look at the three data points there isn't it correct that  
12 up to our turn-around point we have two data points, isn't  
13 it a correct reading of that chart that the Baker-Just  
14 equation is below those data points, it's on the non-  
15 conservative side of those data points, whereas White's  
16 rate equation is exactly on one and above the other?

17 DR. ROLL: Yes. Limiting the discussion  
18 totally to the context of data presented in this graph.

19 MR. FORD: Right.

20 Now do you have any other data which you would  
21 add to this graph? I mean does your data give the sources  
22 for the data here as reference 41, 1, 20, 28, 17 and 26?  
23 Is the data that you have -- I will give you time to  
24 check those references. Do you have additional data not  
25 contained in those references?

1 DR. ROLL: Our data is reported in WCAP 7665,  
2 I believe. It is not on this graph. So that yes, I  
3 do have additional data which could be put on that graph.

4 MR. FORD: It's derived from --

5 DR. ROLL: Could in principle be put in that  
6 graph.

7 MR. FORD: It's derived from the different --  
8 Did you take the opportunity to check those four references?

9 DR. ROLL: No, I did not.

10 MR. FORD: Could you check them and tell me  
11 whether any of the data that you use in your WCAP document,  
12 is any of that the same data that's here?

13 DR. ROLL: None of these references are our  
14 reference where our data is reported and discussed.

15 MR. FORD: Can you give me the reference where  
16 your data is reported and discussed?

17 DR. ROLL: Again WCAP 7665.

18 CHAIRMAN JENSCH: Any particular page?

19 MR. FORD: Can you give us the page?

20 DR. ROLL: I believe Appendix B.

21 MR. FORD: Is there a bibliography there? This  
22 is Appendix B called Materials Evaluation?

23 DR. ROLL: That's correct.

24 Is there an outstanding question?

25 MR. FORD: Yes. Oh, you were giving us references.

1 I guess you interpreted the appendix as your reference.

2 Now let me ask you for the six references here  
3 on page B 25, which of them provide data on the parabolic  
4 rate constant?

5 DR. ROLL: A quick perusal of the appendix  
6 indicates that reference two, which is the Baker-Just  
7 report, is the only one that is called out as supplying  
8 a rate equation.

9 MR. FORD: I see.

10 I have a number of questions. First of all,  
11 if you look at reference two on page B 25 is it not  
12 correct that the date is incorrectly specified in the  
13 reference? I am holding an original copy of the report  
14 in my hand. The date is given in your reference as May, 1968.  
15 Isn't it correct it's May, 1962?

16 DR. ROLL: Perhaps.

17 MR. FORD: Can you tell me in terms of the  
18 data -- I have looked through Appendix B in its entirety here  
19 and we are talking about the data to put on Figure 2.3,  
20 namely the parabolic rate constant. I see no analysis  
21 at all. There is no data in Appendix B on the parabolic  
22 rate constant, am I correct in that?

23 DR. ROLL: That is correct.

24 MR. FORD: No in terms of the data on the  
25 parabolic rate constant available from Baker-Just, is it

1 correct that they do not have data covering the temperature  
2 ranges less than approximately 2300 degrees Fahrenheit?

3 DR. ROLL: I am not again -- I don't wish to  
4 quote out of the Baker-Just report comparatively. If you  
5 are reading it out of the Baker-Just report --

6 MR. FORD: No. I haven't got to that yet.  
7 I am referring to Figure 2.3. It plots Baker-Just data.  
8 Baker-Just data is represented by an unfilled-in triangle  
9 on the plot. And as far as I can see there is exactly one,  
10 one data point from Baker-Just.

11 DR. ROLL: What is the question now?

12 MR. FORD: My question was is it correct that  
13 Baker-Just as plotted on this chart Figure 2.3 of  
14 McLain report that there is no Baker-Just data, I mean  
15 this is your one reference, that there is no Baker-Just data  
16 covering the low temperature range and that in point of  
17 fact the only Baker-Just data that there is covers a  
18 temperature range on the order, as I quickly convert  
19 centigrade to Fahrenheit, by doubling it, on the order of  
20 3700 degrees Fahrenheit.

21 DR. ROLL: It is correct that McLain has --

22 MR. FORD: One point.

23 DR. ROLL: In Figure 2.3 one data point attributed  
24 to Baker-Just, had this at approximately 1800 degrees  
25 Centigrade.

1 MR. FORD: I see. Now Baker-Just is your  
2 reference in your WCAP report. Can you tell me does it  
3 have -- I can read through the whole report now, but does  
4 it have more than one data point and not at 3700 degrees?  
5 I have commissioned a quickie review of the Baker-Just  
6 report to see if it indeed has more than one data point  
7 in it.

8 DR. ROLL: The data which we have to offer are  
9 plotted as measured versus predicted on Figure B 20.  
10 The parabolic rate coefficients are not -- Again I am  
11 talking on my report, my WCAP, page B 20, where we are  
12 showing measured versus predicted and comparing this to  
13 the Baker-Just equation, I'd say the data points fall  
14 below the equation. You are correct we are not reporting  
15 parabolic rate constants in this data. And the temperature  
16 range of this data is in fact very appropriate to our  
17 loss of coolant situation because these data are taken  
18 from rods from our FLECHT test.

19 MR. FORD: Didn't you testify yesterday with  
20 reference to Figure B 12 page B 20, didn't you testify  
21 yesterday that this data did not provide a confirmation  
22 of Baker-Just? It did not cover sufficient range and  
23 that you simply relied on the fact that Baker-Just was  
24 the accepted equation determining a parabolic rate constant?

25 DR. ROLL: I don't recall that I said that.

1 And you feel it's important, then I think we ought to take  
2 a look at the transcript.

3 MR. FORD: Right. We are checking that at the  
4 moment.

5 But let me go somewhat further here. The  
6 parabolic rate equation which you use is, as I believe  
7 you stated earlier, it is as stated on page 34 of McLain's  
8 report.

9 DR. ROLL: Yes.

10 MR. FORD: Now in terms of the data available  
11 to confirm that equation have you conducted experiments  
12 in this area ?

13 DR. ROLL: I feel we have been here before.  
14 We have not set up and run experiments explicitly defined  
15 to confirm the Baker-Just equation.

16 MR. FORD: Now do you want to change your  
17 testimony of yesterday referring to the transcript 1870?

18 CHAIRMAN JENSCH: Will you tender that to the  
19 witness and let him read a portion of it.

20 MR. FORD: He has his transcript. It's open  
21 for him.

22 CHAIRMAN JENSCH: Very well.

23 MR. FORD: I will wait for you to read it.

24 CHAIRMAN JENSCH: When the witness has completed  
25 his reading if you will so indicate you could propound

1 that question.

2 MR. FORD: Are you completed?

3 DR. ROLL: Yes.

4 MR. FORD: Your statement that "It was not  
5 the purpose of our experiment to explicitly cover the  
6 range of variables as may be specifically related to the  
7 Baker-Just equation," would you care to further elaborate  
8 on your thoughts on what range of variables would be  
9 specifically related to the Baker-Just equations?

10 DR. ROLL: Perhaps it should be extended,  
11 specifically related to the equations as required for our  
12 loss of coolant analysis.

13 MR. FORD: You want to change it to include what?

14 DR. ROLL: I don't really want to change the  
15 statement. I think the statement is good and it's  
16 complete as stated. Now if you want me to change it or  
17 suggest a rewrite.

18 CHAIRMAN JENSCH: When you talk about changing  
19 it you could use a quieter whisper; it will help the  
20 Reporter. Proceed.

21 DR. ROLL: I see no reason to change the statement.

22 MR. FORD: Didn't you suggest there was a  
23 phrase you wanted to add on to the end of that first line?

24 DR. ROLL: Let me make the statement I don't  
25 think that the paragraph on 1870, bottom of 1870, up into

1 1871, should be changed.

2 MR. FORD: I see. Now you state that "We  
3 presented this information in support of Baker-Just and  
4 not to derive it."

5 Now by this information what variables are you  
6 referring to?

7 DR. ROLL: I will refer again to WCAP 7665  
8 Appendix B.

9 MR. FORD: So that the variable you are  
10 referring to on the Figure B 12 that you are talking about  
11 that you referred to in that appendix, the variable was  
12 predicted oxide thickness in mils, is that correct?

13 DR. ROLL: That's the reported result as shown  
14 on the figure.

15 MR. FORD: Is that the variable as shown on  
16 that chart, sir?

17 DR. ROLL: That's the dependent variable shown  
18 on the chart, right.

19 MR. FORD: Yes. Now in the Baker-Just equation  
20 does that variable occur, is predicted oxide thickness  
21 a variable in the Baker-Just equation as stated on page 34  
22 of the McLain report?

23 DR. ROLL: In the equation as reported on page 34  
24 of the McLain report, W, the weight of zirconium reacted  
25 per unit for this area is convertible to zirconium oxide

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13
- 14
- 15
- 16
- 17
- 18
- 19
- 20
- 21
- 22
- 23
- 24
- 25

thickness. Therefore --

MR. FORD: No, no.

1                   CHAIRMAN JENSCH: I don't think you finished. Go  
2 ahead. Have you finished?

3                   DR. ROLL: Yes.

4                   MR. FORD: I see. If I had a ton of zirconium  
5 oxide and I put it together in a cube, it would have a certain  
6 thickness. If I put it together in a thin film over a mile,  
7 it would have another thickness. So is there any immediate  
8 constant relation between the parabolic rate constant which  
9 is simply the weight of zirconium and the thickness that you  
10 are giving us?

11                   DR. ROLL: Of course, there is.

12                   MR. FORD: In terms of the parabolic rate constant  
13 itself, are there any other factors which would influence  
14 the thickness such that thickness is not a surrogate under  
15 all circumstances for weight?

16                   DR. ROLL: I think I am getting lost a bit in the  
17 terminology here. The parabolic rate constant--again, I am  
18 assuming what McLain is reporting in the graph, this parabolic  
19 rate constant. That's not rate. That's not thickness.  
20 That's  $33.3 \times 10^6 \exp \left( \frac{-45,500}{RT} \right)$ . That's the parabolic rate  
21 constant.

22                   MR. FORD: And it is correct that the units for  
23 that are milligrams of zirconium per square centimeter  
24 squared per second. That's the unit for the parabolic rate  
25 constant.

PWS2

1 DR. ROLL: Yes.

2 MR. FORD: Outside thickness, is that the unit, the  
3 exact unit for oxide thickness so there are no circumstances  
4 in which you have the parabolic rate constant operating and  
5 not have the exact same thing number as your outside thickness?

6 DR. ROLL: I lost that question. Could we try it  
7 again?

8 MR. FORD: How is oxide thickness measured?

9 DR. ROLL: Physically how is it measured?

10 MR. FORD: It is measured in mils; isn't that  
11 correct?

12 DR. ROLL: Any unit of length. It could be measured  
13 in miles.

14 MR. FORD: In your chart it is measured in mils.

15 DR. ROLL: Fine.

16 MR. FORD: That's a unit to a degree. The unit for  
17 the parabolic rate constant, which is what is predicted by the  
18 Baker-Just equation, the unit for that is not mils. It is  
19 milligrams of zircalloy per cubic meter squared, that whole  
20 value squared divided by time and seconds.

21 DR. ROLL: Correct.

22 MR. FORD: So that's not mils.

23 DR. ROLL: That's right.

24 MR. FORD: So that in terms of your chart B 12, that  
25 it is only by a process of inference that you give us or

1 derive support from this data on mils to what the parabolic  
2 rate constant is?

3 CHAIRMAN JENSCH: Are you adding, "Is that correct?"

4 MR. FORD: Yes.

5 DR. ROLL: No, it is not a process of inference  
6 because the way it was stated connotes something less than  
7 honest. It is a process of going through the explicit cal-  
8 culation of time and temperature using the Baker-Just  
9 equation and calculating a thickness and comparing it to the  
10 measured thickness.

11 MR. FORD: I am talking inference meaning logical  
12 inference, such that if you had a number of premises to the  
13 prediction of the parabolic rate constant, you will derive  
14 a unit in mils. I am just not clear what that whole chain of  
15 inference is. It has to be cleared up before we can decide  
16 that the chart and Figure B 12 offers any support at all to  
17 the parabolic rate constant as predicted by Baker-Just.

18 DR. ROLL: Mr. Ford, in my mind it is obvious how  
19 one takes the equation and takes a time and temperature  
20 history to calculate a thickness. This is what is reported  
21 in the graph. It is not by a process of inference with a  
22 lot of possibly false assumptions. It is merely taking time  
23 temperature history, going into this equation and calculating  
24 oxide thickness.

25 MR. FORD: Is there any assumption you make that it

1 is absolutely impossible for it to be false?

2 DR. ROLL: Given a time and temperature history,  
3 there is no other assumption need be made.

4 MR. FORD: but in terms of all the assumptions you  
5 have made, including the ones of time and temperature history,  
6 is it possible for assumptions there and parameters there,  
7 measurements there to be inaccurate such that the derivation of  
8 parabolic rate constant and relationship to this predicted  
9 oxide thickness is invalidated?

10 DR. ROLL: In my opinion, the answer is no. There  
11 are no extraneous assumptions which have been made which are  
12 serious to the question.

13 MR. FORD: Can you give me any reference wherein  
14 you vigorously relate--you are contending that this data  
15 confirms Baker-Just or supports it, rather. Can you give me  
16 any place where you specifically present this analysis or do  
17 we have to go into it here?

18 MR. ROLL: To my knowledge, we don't have a public  
19 document where we have gone through this explicit comparison.

20 CHAIRMAN JENSCH: Is this a convenient time to  
21 interrupt your examination and break for lunch.

22 MR. FORD: It is convenient. I don't know in  
23 terms of Dr. Roll's--

24 CHAIRMAN JENSCH: I think Dr. Roll is urgently  
25 needed at his office but he is urgently needed here. So

1 possession is nine something. Let us recess at this time  
2 for--

3 MR. FORD: I don't have, in terms of my interroga-  
4 tion of Dr. Roll, aside from the issue that we are currently  
5 on, which isn't terribly easy to resolve, any further major  
6 areas of cross-examination.

7 CHAIRMAN JENSCH: Will you proceed then, Intervenor.

8 MR. FORD: I'd like to start somewhere close to  
9 scratch.

10 CHAIRMAN JENSCH: If we are going that far back,  
11 I wonder, would you find it extremely difficult to spend  
12 another half hour after lunch?

13 DR. ROLL: I'm sure it can be arranged for the  
14 convenience of the Board.

15 CHAIRMAN JENSCH: Sometimes these predictions with  
16 time and temperature kind of get off.

17 At this time we will recess and reconvene in this  
18 room at two o'clock.

19 (The luncheon recess is taken.)  
20  
21  
22  
23  
24  
25

A F T E R N O O N      S E S S I O N

1  
2  
3            CHAIRMAN JENSCH: Please come to order.

4            Before we proceed, an announcement should be made.  
5            It involves the Staff participation. I just had a call  
6            from Congressman Dow and he has talked with Dr. Sternglass  
7            and Dr. Sternglass is able and willing to participate in  
8            this proceeding and I suggested to Congressman Dow that  
9            a request would be made to the Staff to get in touch with  
10            Congressman Dow's office to arrange a precise time for  
11            Dr. Sternglass and his presence.

12            MR. KARMAN: Have we definitely ascertained,  
13            Mr. Chairman, that Dr. Sternglass will come here in any  
14            other capacity than as a limited appearee? This may cause  
15            some complications.

16            CHAIRMAN JENSCH: Yes. I can understand it can  
17            cause some complications.

18            MR. KARMAN: We have been this route many times,  
19            as you know.

20            CHAIRMAN JENSCH: As I recall, the suggestion  
21            for which the Board is very grateful from the Applicant's  
22            Counsel, that Dr. Sternglass might appear as a limited  
23            participant, that he'd yet be willing, available for some  
24            interrogation in case anybody wanted to have any  
25            interrogation with Dr. Sternglass.

1 MR. TROSTEN: Mr. Chairman, excuse me. I  
2 believe the transcript will show, Mr. Chairman, that the  
3 suggestion that I made relative to Dr. Sternglass appearing,  
4 coming as a limited appearance, was in response to a  
5 comment made by the Chairman concerning his appearing as  
6 a witness. Applicant does not desire and indeed opposes  
7 the notion that Dr. Sternglass would appear at this late  
8 date in this proceeding in any capacity actually for the  
9 simple reason that a great deal of time is now being  
10 involved in having a discussion of the matters which  
11 Dr. Sternglass has raised at great length in other  
12 proceedings and public forums and so forth, and I would  
13 like the record to be completely clear on that point.

14 MR. KARMAN: Our position would be, Mr. Chairman,  
15 that we have certainly afforded many organizations and  
16 many individuals who came in at a late date the opportunity,  
17 as the Chairman most graciously puts it, to submit in  
18 writing any limited appearance statement they had for  
19 inclusion in the official record of this proceeding.

20 As a representative of the Regulatory Staff,  
21 I certainly feel it would not be fair for us to say that  
22 we should not afford Dr. Sternglass that same opportunity  
23 at this late date. I feel that we probably would be  
24 constrained to oppose any other intervention in depth or  
25 an appearance statement with respect to questions and

1 answers at that point. This could lead to an endless  
2 procession of witnesses at a very late stage of the game  
3 where we are under constant attempt -- We are constantly  
4 attempting to expedite this hearing. I think this would  
5 do anything but expedite this hearing.

6 CHAIRMAN JENSCH: I think the problems you raise  
7 are certainly real ones. I know that Staff Counsel can  
8 handle them when he considers the matter --

9 MR. KARMAN: You are suggesting that I  
10 communicate with Congressman Dow when I return to Washington  
11 on Friday?

12 CHAIRMAN JENSCH: Yes. For instance, on  
13 transcript page 1761, Applicant's Counsel stated, "On  
14 behalf of the Applicant, we are very pleased to see  
15 Congressman Dow present and to hear his statement. May  
16 I suggest the possibility that rather than having  
17 Dr. Sternglass brought here to offer testimony in this  
18 proceeding, perhaps he could come and make a statement in  
19 the nature of a limited appearance similar to the statement  
20 that Congressman is making."

21 I thought it said, and might be willing to  
22 answer some questions. I don't find that portion of it.  
23 In any event, we are faced with the announcement that  
24 Congressman Dow has communicated with Dr. Sternglass.  
25 Maybe Staff Counsel could persuade the situation to be

1 handled by a written statement.

2 MR. KARMAN: I would be pleased to communicate  
3 with Congressman Dow and report back to the Board probably  
4 the beginning of next week.

5 CHAIRMAN JENSCH: I think it should be borne in  
6 mind, of course, that any appearance by Dr. Sternglass  
7 would have to be at his own expense travelwise and per  
8 diemwise and motelwise and whatever other aspects there  
9 might be. In any event, the Board is inclined to turn  
10 that over entirely to Staff Counsel.

11 MR. KARMAN: Thank you very much.

12 MR. TROSTEN: Applicant will await further  
13 developments from the Staff Counsel. I think the record  
14 says what it says. I just call the Chairman's attention  
15 to transcript page 1757 where this matter was discussed  
16 in addition to the reference that he mentioned.

17 CHAIRMAN JENSCH: I unfortunately recall that  
18 portion of the transcript. As I say, I'm sure we will  
19 have a satisfactory solution to this problem after Staff  
20 Counsel devotes his good attention to the matter.

21 Let us proceed. The witnesses have resumed  
22 the stand. Is the interrogator ready to proceed?

23 MR. FORD: Yes, sir.

24 CHAIRMAN JENSCH: Proceed.

25 MR. FORD: I'd like to direct my questions to

1 the reference that the Applicant provided in Appendix B,  
2 namely Louis Baker, Junior. -Louis C. Just Studies of  
3 Metal-Water Reactions of High Temperatures Through  
4 Experimental and Theoretical Study of the Zirconium-Water  
5 Reaction, Oregon National Laboratory ANL-6548, published  
6 in May of 1962, which is a correction of the reference  
7 in the Westinghouse document.

8 Dr. Roll, the title of the study refers to  
9 high temperatures. Are you familiar with the temperature  
10 range with which Baker and Just are concerned?

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

slbt1

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

DR. ROLL: Not in detail.

MR. FORD: Are you aware of the fact that the range of temperatures that they are concerned with is oriented toward the analysis of molten zirconium?

DR. ROLL: Not personally going back and refreshing my memory on what is in the report.

MR. FORD: I see. Are you aware that the basic experiments that they are discussing involve hot molten zirconium droplets dropped into water.

DR. ROLL: I'm aware that they did use that technique.

MR. FORD: In terms of the temperature range over which you have applied the Baker-Just relationship in the analysis of Indian Point whose metal-water reactions during the loss of coolant accident, have you covered a range that includes molten zircalloy cladding?

DR. ROLL: No, we have not.

MR. FORD: Can you tell me how you believe one can extrapolate the small amount of data that they present for a high temperature range to the temperature range with which you were concerned in the analysis of the loss of coolant accident transient?

DR. ROLL: How we do it is a calculational technique inasmuch as there is no break point, no statement that the equation is not applicable. Then it's really up to us to make

1 a judgment that we can use it in the range of interest.

2 MR. FORD: What I really should have stated more  
3 clearly is how do you justify extrapolating bare data con-  
4 cerned with this high temperature range concerned with  
5 droplets of molten zircalloy and water, how can you  
6 extrapolate this to temperature ranges which you have indi-  
7 cated you do not concern yourself at all with in your analysis  
8 of the transient here, that you are concerned with just much  
9 lower temperature ranges than they use?

10 DR. ROLL: I believe in the line of questioning  
11 which we covered late this morning as well, I am sure we  
12 talked about yesterday, too, our justification for the use  
13 of the equation in predicting the zirc-water reaction or the  
14 extent of zirc-water reaction under the conditions of interest  
15 is partly in looking at data in the relevant temperature  
16 ranges in interest. Such a piece of work as our own work  
17 reported in the FLECHT final report and discussed late this  
18 morning.

19 MR. FORD: Do you mean that this extrapolation is  
20 justified because in the dozen or so cases reported on Figure  
21 B 12 that you measured oxide thickness, that these were not  
22 radically different from what you expect if you believed  
23 Baker-just's correlation?

24 DR. ROLL: Yes. The data which we present are  
25 partial confirmation of the use of the equation in the range

1 where we are applying it in the loss of coolant study for this  
2 application.

3 MR. FORD: Is there further confirmation that you can  
4 offer?

5 DR. ROLL: I believe there are other references  
6 which essentially confirm these Baker-Just predictions.

7 MR. FORD: Yes. When we went to your references  
8 the only reference was Baker-Just. Do you have further  
9 references?

10 DR. ROLL: Well again I think you have a context  
11 problem. The Appendix B was not an attempt to bring in all  
12 the data to support Baker-Just. Appendix B was an attempt  
13 to present our data which we had taken for a particular set  
14 of tests and compared to Baker-Just. It was not an attempt  
15 to compare it to other equations, nor was it an attempt to  
16 bring in other data to support Baker-Just.

17 Therefore, I don't think the fact that we don't have  
18 any other references therefore negates the work we presented  
19 in Appendix B.

20

21

22

23

24

25

1 MR. FORD: I'm simply asking you if you can  
2 set forth any other theoretical or analytical work  
3 beyond the twelve points or so -- I should count them. --  
4 that you are relying on?

5 DR. ROLL: I think that the work which we  
6 discussed yesterday out of Oak Ridge in which there was  
7 a discussion, there was the application of some data  
8 they had done, and in discussing with the authors that  
9 data it is consistent as our data is consistent with the  
10 Baker-Just equation. I believe further that the work  
11 that's come out of Idaho on investigating this phenomenon  
12 is consistent with the Baker-Just equation.

13 MR. FORD: What authors of what studies are  
14 you referring to?

15 DR. ROLL: I am referring to the article in  
16 ANS Transactions which you brought out yesterday, I believe  
17 one of the authors was Hobbson, in which we discussed --  
18 We finally determined that that was an application of  
19 some data and not data itself, but that work that went  
20 into that analysis is in essential agreement with Baker-Just  
21 predictions.

22 MR. FORD: When you say "we discussed" you mean  
23 you and Hobbson or you and me?

24 DR. ROLL: You and I yesterday.

25 MR. FORD: Yes. I see.

1           Are you suggesting that the relationship they  
2 give here between oxygen penetration to measure the  
3 combined thickness of zircalloy dioxide and oxygen-  
4 stabilized a phase / <sup>and time</sup> as in their equation I, are you  
5 indicating that that is derived from Baker-Just or that  
6 is Baker-Just or what?

7           DR. ROLL: No, I didn't mean to infer that at all.

8           MR. FORD: Let me give you the Hobbson analysis  
9 again and ask you to point out to us by specific reference  
10 to this analysis how it confirms Baker-Just.

11          MR. TROSTEN: Could we clarify for the record  
12 what document again you are looking at?

13          MR. FORD: It's the American Nuclear Society  
14 Transactions for the 1971 Winter Meeting October 17 to 21,  
15 1971. I think it's Volume XIV. The article in question  
16 was referred to yesterday, by Hobbson of the Oak Ridge  
17 National Laboratory. It's on page 701 or 700. 700-701.

18          DR. ROLL: Page 700.

19          MR. FORD: Page 700.

20          DR. ROLL: What I said was that the work done  
21 and partially reported here is in agreement with predictions  
22 that one might obtain with the Baker-Just equation, and  
23 this work covers a range of variables of interest.

24          MR. FORD: No. Specifically in terms of that  
25 document and the analysis that it presents there is there

1 any clear indication from that confirming your assertion  
2 that these peoples' work have confirmed Baker-Just?

3 DR. ROLL: It is not stated in this document  
4 that this work is consistent with Baker-Just.

5 MR. FORD: What work at Oak Ridge are you  
6 referring to that purportedly confirms Baker-Just?

7 DR. ROLL: I am referring to this effort, this  
8 experimental effort, which is reported partially in  
9 this article.

10 MR. FORD: I see. But it's not reported at all  
11 explicitly. Now what projects, what experiments that  
12 are evolving data at Oak Ridge, confirm Baker-Just? Are  
13 they doing, for example, more experiments dropping  
14 molten zirconium spheres into water, that additional data  
15 as confirming Baker-Just, or what?

16 DR. ROLL: Are you familiar with the work that's  
17 reported here? I said that this work essentially confirms  
18 Bkaer-Just in the range of interest. They are dropping  
19 spheres in water that infers you are above the melting  
20 point of zirconium and that is not the range of  
21 application in this application here, as I stated before.

22 MR. FORD: I see. Excuse me. I was only giving  
23 that as an example of some experiments here.

24 What specific experiments are they doing in the  
25 area of interest?

TIWT1

1 DR. ROLL: The experiments that are reported in the  
2 referenced article from ANS transactions essentially support  
3 the Baker-Just predictions.

4 MR. FORD: Let me make perfectly clear the referenced  
5 article makes no mention whatsoever of the parabolic rate con-  
6 stant, and presents no data whatsoever on the parabolic rate  
7 constant. So can you explain to me how what is in that two-  
8 page article, how that presents some data pertaining to the  
9 parabolic rate constant?

10 DR. ROLL: Once again, I did not say the article had  
11 the data in it. I did not say that the article supports the  
12 equation. I said the work which they had done is partially  
13 reported here and essentially supports the Baker-Just  
14 predictions.

15 MR. FORD: I was concerned with the partial. What  
16 part of that supports it?

17 DR. ROLL: I said the work done and partially  
18 reported here. I didn't say this partially supports it.

19 MR. FORD: What work done are you referring to?

20 DR. ROLL: Work performed by Mr. Hobson and under  
21 the direction of Mr. Rittenhouse at Oak Ridge, part of their  
22 overall effort. It has been to investigate zirc oxide  
23 transformation under times and temperatures. This data has  
24 been taken. I don't know that it has been reported publicly.  
25 Perhaps it has been reported in Oak Ridge National Laboratory

1 progress reports. I am familiar with the data. I have talked  
2 to Mr. Hobson and Rittenhouse several months, if not a year  
3 ago. Our agreement was that the data which they had in terms  
4 of zirc to zirc oxide transformation kinetics was not radically  
5 different. It was essentially the same as those predicted by  
6 Baker-Just and is essentially the same as that which had  
7 been previously reported by Westinghouse in the Appendix B.

8 MR. FORD: Have you reviewed the data they are  
9 talking about? Do you have any independent judgment on the  
10 matter that you could substitute for hearsay?

11 MR. TROSTEN: Are you making an objection that this  
12 is hearsay?

13 MR. FORD: No. I was going to let him transform  
14 it, if he could, from hearsay to something more substantial.

15 MR. TROSTEN: I was rather astonished to think that  
16 you might be making such a suggestion. I'm sorry. Excuse me.

17 CHAIRMAN JENSCH: Go right ahead. Proceed.

18 DR. ROLL: I have not personally gone through their  
19 calculations. People at Westinghouse have reviewed their data.  
20 I have personally talked with Hobson and Rittenhouse.

21 MR. FORD: Can you not tell me any of the para-  
22 meters they used at all in their tests? You just know  
23 nothing about them completely?

24 DR. ROLL: No.

25 MR. FORD: I see.

1 DR. ROLL: Again, I am quoting from memory. The  
2 temperatures were of interest. That is less than 2,000, to  
3 excess of 2,000 degrees Fahrenheit times the order of a few  
4 minutes. Less than a minute to a few minutes, as I recall.  
5 I wish not to quantify those parameters in that fine data  
6 that I have missed some range.

7 MR. FORD: Does it make any difference, in looking  
8 at the Baker-Just analysis, whether you take the room  
9 temperature water data or the heated water data in deriving  
10 zirc-water reaction rates?

11 DR. ROLL: I don't know.

12 MR. FORD: Thank you.

13 Does the specific--

14 DR. ROLL: Let me amend that a bit. I don't know  
15 in the context that it likely does. It is inconceivable that  
16 if you have a lot of data and you are using parts of the data,  
17 you are going to derive exactly the same equation as if you  
18 use some other part of the data or if you use the data in the  
19 whole. It is likely that if you select data to affect a  
20 correlation, that you are going to get a different correlation.

21 MR. FORD: Does any specific understanding that  
22 you have of the chemistry of this reaction indicate that it  
23 makes a difference, and indicate the kind of difference using  
24 the room temperature versus heated water data?

25 DR. ROLL: I think the answer to that question

1 really requires a person who is a theoretical chemist to say--  
2 in looking at a liquid solid or a liquid liquid reaction.  
3 Here are the relevant parameters. I don't really claim to be  
4 a theoretical chemist.

5 MR. FORD: Is the specific alloy of zircalloy in  
6 the Baker-Just tests and in the tests which you have related  
7 to us through your conversation with Hobson, the same as the  
8 alloy of zircalloy in the Indian point 2 fuel rods?

9 DR. ROLL: We can pursue that, I think. The alloy  
10 in Indian point 2 is inconel 4.

11 MR. FORD: pardon me.

12 DR. ROLL: zircalloy 4. It appears with a brief  
13 perusal of the Baker-Just report that he used, for the most  
14 part, zirconium metal.

15 MR. FORD: zirconium?

16 DR. ROLL: Yes.  
17  
18  
19  
20  
21  
22  
23  
24  
25

1 MR. FORD: And zircalloy 3?

2 DR. ROLL: Yes. Much of the data appears to  
3 be zirconium. I don't recall what Hobbson and Rittenhouse  
4 used.

5 MR. FORD: In terms of zircalloy 4 versus  
6 zirconium, can you explain to us the composition of the  
7 zircalloy 4 alloy percentage of different metals and  
8 iron, tin and nickel traces and so forth?

9 DR. ROLL: I think you have characterized it  
10 yourself. It is iron, tin and nickel traces on the order  
11 of a few percent. There are specific numbers which I  
12 don't recall offhand. But they are small amounts. They  
13 are on the order of one to two percent total.

14 MR. FORD: Is there any experimental data  
15 pertaining to the Baker-Just equation that establishes  
16 the manner in which you may extrapolate his data on pure  
17 zirconium to your zircalloy 4 alloy? I refer to experimental  
18 data.

19 DR. ROLL: To my knowledge, which immediately  
20 refers -- To my knowledge, there is not a specific  
21 reference which investigated the difference in reaction  
22 rate kinetics between zircalloy 4 and zirconium metal.

23 MR. FORD: The Baker-Just equation considers,  
24 as I understand it, the influence of particle diameter to  
25 the reaction since it was concerned in the main with

1 dropping spheres of molten metal into water. Can you  
2 tell me how you can extrapolate from an equation based  
3 on the influence of particle diameter? It is quite clear  
4 from the Baker-Just equation on site Figure 9 page 19,  
5 zirconium-water reaction is a function of particle  
6 diameter; that there is a very clear and significant  
7 relationship between particle size and reaction rate? Can  
8 you tell me how rate equations -- That is influenced  
9 by the size of the particle. Can you tell me by  
10 consideration pertaining to the size of particle diameter,  
11 how that can be extrapolated to a completely different  
12 physical situation? You are talking about a non-molten  
13 tube rather than a molten sphere.

14 DR. ROLL: A point of correction. Figure 9 is  
15 not as you portrayed it. It is a figure of percent  
16 reaction versus mean particle diameter, and not a curve  
17 of reaction rate versus mean diameter.

18 MR. FORD: That's correct. But I think my  
19 point is that in the Baker-Just equation they are trying  
20 to make an equation that fits data influenced, whose  
21 percent reaction is influenced by the particle diameter.  
22 I want to know how you can extrapolate an equation that  
23 is trying to do justice to particle diameter considerations  
24 to the use of this equation in situations where you are  
25 not talking about particles at all. You are talking about

1 the rod crystal structure and metal.

2 DR. ROLL: Baker-Just equation is a specific  
3 reaction rate. That is, it is per unit area and it  
4 contains explicitly time and temperature to yield a rate  
5 per unit area. In deriving the constants, the effects  
6 of the surface to volume ratio and the time and temperature  
7 considerations for the data itself for various size spheres  
8 had to be considered to derive a specific equation. The  
9 equation itself does not contain particle diameter.  
10 Therefore, one again is not running great risk in applying  
11 it to a different geometry if in fact the equation is  
12 desensitized through the use of reaction rate per unit area.

13 MR. FORD: But don't Baker and Just give some  
14 theoretical reason why the geometry does make a difference,  
15 since they are talking about the slow diffusion metal  
16 ions or oxide ions through crystal lattice of the metals?  
17 Is this independent of geometry concern?

18 DR. ROLL: I think we are once again asking very  
19 specific questions about the kinetics of the derivation of  
20 the mechanism.

21 MR. FORD: That's correct.

22 DR. ROLL: What is important is, we have an  
23 equation which has been derived from a set of data. The  
24 equation is meant to predict the extent of conversion  
25 of zirconium to zirc oxide given a time and temperature

1 history. We have reviewed this equation. It has been  
2 reviewed by others, and we have proposed, in our somewhat  
3 voluminous documentation before us, both specific to  
4 this application as well as in our R & D Program Reports,  
5 i.e., the FLECHT program final report. We propose that  
6 this is an adequate tool to use to predict this mechanism.  
7 I think that is the confirmation one should look to.

8 MR. FORD: Will the Reporter repeat my question,  
9 please.

10 (The last question referred to above was read  
11 by the Reporter.)

12 MR. FORD: Will you try to answer that question.

13 DR. ROLL: Will the Reporter read my answer?

14 MR. FORD: I have asked you to consider the  
15 theoretical reason that Baker and Just give. Could you  
16 indicate whether you agree or disagree with that theoretical  
17 reason, and if so, please identify the experimental  
18 and analytical support of your position?

19 DR. ROLL: I repeat. Will you read my answer,  
20 please.

21 CHAIRMAN JENSCH: I don't think that's necessary.

22 DR. ROLL: I am not qualified to go into a  
23 detailed discussion of the reaction rate kinetics, sir.

24 CHAIRMAN JENSCH: Maybe that's the answer.

25 DR. ROLL: That was my answer.

1 CHAIRMAN JENSCH: There was something about  
2 that long in the transcript in response to this question.  
3 I didn't have the impression that it answered the question  
4 as succinctly as you did this last minute. Will you proceed.

5 MR. FORD: So independent of your ability to  
6 go into the reaction kinetics here, are you cognizant  
7 of any experiments that have been done to settle the  
8 influence of the fact that these tests were derived for  
9 specific geometries, the influence of that on the  
10 applicability of this rate equation to different  
11 geometries and different temperatures?

12 DR. ROLL: I am unaware of tests performed  
13 explicitly to investigate the effect of geometry on the  
14 reaction between zirconium and water.

15 MR. FORD: Can you tell me whether you know of  
16 any theoretical data which indicates how changing thickness  
17 of the cladding would affect the diffusions of either  
18 metal ions or oxide ions to the crystal lattice?

19

20

21

22

23

24

25

V1 Bt1

1 MR. ROLL: I cannot quote a reference that answers  
2 that particular question.

3 MR. FORD: Thank you.

4 Now in deriving the equation it is assumed Baker &  
5 just assume, as I understand it, that there is always com-  
6 plete vapor film surrounding the droplet. Is that condition  
7 the case in loss of coolant transients, that the cladding is  
8 always completely surrounded by vapor film?

9 DR. ROLL: Can we confirm your statement by  
10 reference to a page number?

11 MR. FORD: Yes. On page 24, the last sentence of  
12 the paragraph continued over from the previous page says,  
13 and I quote, "It is reasonable therefore to assume that there  
14 is always a complete vapor film surrounding the metal droplet."

15 CHAIRMAN JENSCH: Do you have the question in mind?

16 DR. ROLL: Yes.

17 CHAIRMAN JENSCH: Proceed.

18 DR. ROLL: In the calculations there are times when  
19 there is less than solid water or saturated vapor in contact  
20 with the metal, but that fact does not really enter into our  
21 calculations. So I don't know what we have assumed it in our  
22 application for this application. So the reasonableness of  
23 that assumption--I don't know how to apply it.

24 In Baker-Just's application he applies it to his  
25 derivation of the mathematics of the reaction rate, and it

1 appears that it's perhaps for his conditions a reasonable  
2 assumption. We don't have to make that assumption in our  
3 application.

4 MR. FORD: You don't have to make that assumption?

5 DR. ROLL: No, we don't.

6 MR. FORD: For what purpose do you have to make the  
7 assumption to apply Baker-Just? That is my concern.

8 DR. ROLL: Not clear.

9 MR. FORD: Then that's the answer.

10 Further, Baker-Just is concerned on the remainder of  
11 page 24 and page 25 with hydrogen film thickness in the  
12 reaction rate. I will give you time to read that over.

13 DR. ROLL: I have scanned it briefly.

14 MR. FORD: You have scanned it briefly. Now let me  
15 address myself to it in parts. Let me quote the parts I am  
16 concerned with.

17 Beginning at the previous quotation it says:

18 "It is important to determine whether the process of  
19 gaseous diffusion can be considered as a steady state process  
20 with a constant vapor film thickness or whether it must be  
21 treated as a transient process with the continually enlarging  
22 film."

23 Now in the context of their discussion in the cal-  
24 culation of gaseous diffusion rates, can you tell me whether  
25 the manner in which they handle this process which they consider

V18t8

1 to be important and the assumptions that they make about it in  
2 the analysis following, whether their assumptions are actually  
3 the case with regard to this phenomena in the loss of coolant  
4 accident metal-water reacting situation?

5 DR. ROLL: I can't with this brief perusal consider  
6 what their assumptions have been and what the alternates  
7 might have been and have they made a good choice.

8 Therefore, the answer to your direct question, I  
9 cannot comment on their assumptions. I fail to see how it's  
10 relevant to the application of the loss of coolant accident.

11 MR. FORD: Isn't it the point of their analysis  
12 that it is because of the thickness of the hydrogen film  
13 involved here that the rapid initial reaction subsides, so  
14 that isn't it crucial in determining our reaction rate to get  
15 clear on these mechanisms, films that they are talking about?

16 DR. ROLL: No. It's not actual--if you are taking  
17 data and attempting to correlate a reaction rate constant to  
18 time and temperature what is important is that you have good  
19 data. If you are trying to derive a theoretical basis for  
20 why it reacts this way, then it's important to have an under-  
21 standing of the details of hydrogen diffusion or related  
22 effects or the like.

23 MR. FORD: Now in order to use their data derived  
24 from the hot molten droplets do you have to get clear at all  
25 on how the kind of hydrogen field around that droplet, whether

1 this is the kind of thing, it's quite influential there they  
2 contended, it slows down the reactivity it's already started  
3 at a very "rapid initial reaction". It's very important there.  
4 Now what I am wondering is whether or not there will be a suf-  
5 ficient hydrogen film in the loss of coolant accident situation  
6 to stop a rapid initial reaction between zircalloy and water  
7 from continuing as a very rapid reaction, and I'd like you  
8 to set forth the data that you have pertaining to the thick-  
9 ness of the hydrogen film that would be surrounding the  
10 cladding during the loss of coolant accident.

11 DR. ROLL: We have no data on the thickness of the  
12 hydrogen film that surrounds the cladding during the con-  
13 ditions of interest.

14 MR. FORD: Do you have any data that disputes their  
15 contention that the thickness of this film is importantly  
16 responsible for slowing down the zircalloy-water reaction  
17 rate?

18 DR. ROLL: Gee, on the contrary. We might state  
19 that the data which we have inasmuch as it tends to confirm  
20 their resulting equation in essence confirms some of the  
21 assumptions they have come up with.

22 MR. FORD: I see. Now, can you argue in terms  
23 of the fact of this general confirmation which you have said  
24 existed--they make a variety of assumptions, have a variety  
25 of data. Can you say that this general confirmation confirms

V18t5

1 a specific assumption or you can say that it doesn't  
2 challenge the assumptions in general?

3 DR. ROLL: I believe that the general confirmation  
4 which we have shown confirms the general applicability of the  
5 equation.

6 MR. FORD: I see. So that in particular you can't  
7 move, or can you, from this relationship of general confirma-  
8 tion to any specific confirmation of this very assumption of  
9 the hydrogen film?

10 DR. ROLL: No, we cannot.

11 MR. FORD: Thank you.

12 Now, can you tell us how you can extrapolate this  
13 reaction rate in which hydrogen film is very important to a  
14 reaction rate under LOCA conditions about which you have no  
15 data pertaining to the hydrogen film?

16 DR. ROLL: I believe I have answered that question.

17 MR. FORD: Have you answered it in the sense of  
18 justifying this extrapolation?

19 DR. ROLL: I think the question you asked earlier  
20 was how do I extrapolate the equation. I believe I gave an  
21 answer to that question.

22 MR. FORD: Thank you.

23 CHAIRMAN JENSCH: Maybe I missed that but would you  
24 try it again, please. How do you extrapolate for the situation?

25 DR. ROLL: The basis for the validity of our

VlBt6

1 extrapolation is contained in the confirmation which we had  
2 presented in this WCAP report as well as other confirmations,  
3 that is the overall thickness by the equation is consistent  
4 with the thicknesses observed in our experiment as well as  
5 others.

6 MR. FORD: Would you turn to page 27 of the Baker-  
7 Just study.

8 MR. TROSTEN: What is the precise document, for the  
9 record, please?

10 MR. FORD: This is the document that we introduced  
11 into the record some time ago. It's the Studies of Metal-  
12 Water Reactions at High Temperatures, Experimental and  
13 Theoretical Studies of the Zirconium Water Reaction, by Louis  
14 Baker, Jr., and Louis C. Just, Argonne National Laboratory  
15 document number ANL 6548, May 1962.

16 MR. TORSTEN: Does this have an exhibit number,  
17 Mr. Roisman?

18 MR. ROISMAN: It's not in yet. It's on the list  
19 of documents we have asked to have official notice taken of.

20 MR. TROSTEN: I see. Thank you.

21 MR. FORD: In addition, it is the sole reference  
22 pertaining to the Baker-Just equation given in Appendix B of  
23 the WCAP 7665 document.

24 Now on page 26 they sum up their discussion of  
25 assumptions pertaining to the reaction rate and they state:

1 "The diffusion controlled reaction rate is then  
2 obtained by combining equations 5 and 6 as follows."

3 And they then present their equation 7.

4 Now it refers on page 27 after they have defined  
5 all the symbols, and so forth, that the principal unknown  
6 factor in equation 7 is the Nusselt number,  $NU$ , and then they  
7 go on to describe how they dealt with this principal unknown.

8 Can you, of course giving you time to analyze there,  
9 fill in this gap, can you study it and give us your comment  
10 just to whether you agree or disagree with the analysis they  
11 have given here, and state the basis for your disagreement?

12

13

14

15

16

17

18

19

20

21

22

23

24

25

1 DR. ROLL: As I stated before on the basis of  
2 a cursory review of the document I don't propose to  
3 review their assumptions, consider what the alternate  
4 assumptions may have been, and render a judgment.

5 MR. FORD: Do I have to translate their equation  
6 into specific questions for you? Then will you answer?  
7 I mean you simply -- You are not prepared to read these  
8 ten lines?

9 DR. ROLL: I am not prepared to comment on the  
10 validity of his analysis. I believe that was your  
11 question.

12 MR. FORD: I see. So that as far as his handling  
13 of the principal unknown factor in his analysis you have  
14 no comment?

15 DR. ROLL: In the context of this part of his  
16 report it is the principal unknown factor. I am not  
17 prepared to comment on his treatment in this section of  
18 the report.

19 CHAIRMAN JENSCH: May I inquire a moment, did  
20 I understand you to say that this Baker-Just equation  
21 set forth in this ANL document which has been identified  
22 as the sole reference, and does that mean that that's  
23 upon which the Applicant has relied in its analysis?

24 MR. FORD: That is my impression, sir.  
25

1 CHAIRMAN JENSCH: Is that correct?

2 DR. ROLL: No.

3 MR. TROSTEN: I don't believe that is a correct  
4 statement.

5 DR. ROLL: It's not.

6 MR. TROSTEN: That this is the sole reliance.

7 CHAIRMAN JENSCH: Well at least it is one of  
8 the factors, one of the bases of reliance.

9 MR. WIESEMANN: Mr. Jensch, if I may.

10 We have relied upon the correlation presented  
11 in that document which has subsequently been verified  
12 by our experimental data as well as others and I believe  
13 that the problem we have here is there is some question  
14 being raised as to some of the theoretical problems that  
15 Baker and Just had in arriving at this correlation, and  
16 I think that rather than taking the approach of deriving  
17 Baker and Just correlation, as is common in engineering  
18 practice, we ran experiments and predicted the results  
19 using the correlations, compared those with the observed  
20 results and decided on that basis that the correlation  
21 was giving an adequate prediction for the range over  
22 which we had to use that correlation.

23 CHAIRMAN JENSCH: Yes, I understand that.

24 Now I think the problem I have is if you used  
25 it at all who is here to tell us how to use it? Because

1 if this isn't the witness that you have who used it then  
2 who can tell us how you used it?

3 MR. WIESEMANN: Well, I think we have explained  
4 how we have used it between Mr. Moore's testimony and  
5 also Dr. Roll's testimony. But apparently the Intervenors  
6 are not satisfied with the fact that we chose to run  
7 experiments to verify the validity of the results of  
8 Baker and Just as opposed to doing an independent derivation  
9 of a correlation and then comparing the correlation to  
10 Baker and Just correlation.

11 CHAIRMAN JENSCH: I think the problem is you  
12 used it in part and disregarded it in part and I wondered --

13 MR. WIESEMANN: No, I don't believe so. I  
14 think that in recognition of the fact that the Baker and  
15 Just correlation had to be accepted as being appropriate  
16 for this particular analysis we performed the experiments  
17 and made the comparisons and other people have also done  
18 this and we have satisfied ourselves that the correlation --  
19 In other words, Baker-Just did a lot of work explaining  
20 how they arrived at the correlation, but the basic result  
21 of their work is the correlation, which they presented  
22 and recommended to be used for the purposes of predicting  
23 zirconium-water reactions, and recognizing the problems  
24 associated with that, and I think in a very general way  
25 recognizing those factors that the authors presented as

1 being those difficulties that they had to overcome in  
2 arriving at a correlation we ran these experiments and  
3 the results confirmed the correlation produced results  
4 which were consistent with the measured results and  
5 therefore justified the use of this for this particular  
6 application.

7 CHAIRMAN JENSCH: Thank you. Excuse me for  
8 interrupting. You may proceed.

9 MR. FORD: Yes, sir. May I have the brief  
10 opportunity simply to establish the relevance of this  
11 questioning in view of the statements of Mr. Wieseemann.

12 The point of this line of questioning is that  
13 in my study of the Baker-Just work it seems to me to be  
14 quite clear, very explicitly stated in their analysis,  
15 that they are concerned with very high temperatures  
16 associated with the meltdown of a majority of the nuclear  
17 fuel following the failure of emergency core cooling system  
18 in loss of coolant accident. And my concern is that the  
19 variety of assumptions that they made are all tied to that  
20 situation. They are tied to molten droplets, they are  
21 tied to, for example, what happens when molten core falls  
22 into water remaining at the bottom of the vessel. That  
23 is the kind of metal-water reaction that they are talking  
24 about. What I am trying to explore with a variety of  
25 questions concerning the assumptions they used, the nature

1 of their experiments and so forth, is whether their very  
2 conditional rate equation based on the conditions of high  
3 temperature and different geometries and so forth, whether  
4 that correlation can be applied to the radically different  
5 situation of the very early phase of a loss of coolant  
6 temperature transient.

7 CHAIRMAN JENSCH: Proceed.

8 MR. FORD: Now Dr. Roll, we are running now  
9 to the principal unknown factor in their diffusion control  
10 reaction rate. They state that it is the Nusselt number.  
11 Can you explain to us what this Nusselt number is and  
12 the significance in estimating it correctly?

13 DR. ROLL: Nusselt number is the dimensionalist  
14 ratio of thermal convection coefficient times particle  
15 diameter divided by thermal conductivity.

16 MR. FORD: Can you repeat that slowly, please?

17 DR. ROLL: It's  $H D / K$ .

18 MR. FORD: Could you do it in words, please.

19 DR. ROLL:  $H$  is the convection heat transfer  
20 coefficient.  $D$  is the diameter and  $K$  is the thermal  
21 conductivity.

22 MR. FORD: I see. So that in terms of your  
23 precise description now is it correct that we can see the  
24 role of particle diameter that is involved in this  
25 principal unknown factor? I mean is it correct from your

1 definition of the Nusselt number that it is specifically  
2 tied to a particular particle diameter?

3 DR. ROLL: Negative, no.

4 MR. FORD: It isn't?

5 DR. ROLL: No. It's a dimensionless quantity  
6 and used as correlating variable. D is diameter of a  
7 particle or a surface. It can be used in flat plate  
8 cases, for example, where there is no diameter as such.

9 MR. FORD: In terms of the remaining part of my  
10 question, the significance of estimating this number  
11 correctly, can you tell me what error is introduced by,  
12 let's say, a 100 percent error in estimating this number?

13 DR. ROLL: What error is introduced in what?

14 MR. FORD: In the extent of the computer level  
15 water reaction.

16 DR. ROLL: No error. The equation that was  
17 derived and presented and is used in our analysis is an  
18 empirical equation and the Nusselt number doesn't enter  
19 into it.

20 MR. FORD: I am saying, if that equation was  
21 based on a different Nusselt number way back in Baker and  
22 Just's derivation, how would that influence the final  
23 extent of metal-water reaction?

24 DR. ROLL: The empirically derived equation  
25 does not have a Nusselt number in it. Therefore, there

1 cannot be any function.

2 MR. FORD: Is it correct to state that your  
3 results are function of Baker and Just's final equation,  
4 their final equation, is a function of the assumptions  
5 that they made in deriving it, which includes a value  
6 of the Nusselt number?

7 DR. ROLL: That's incorrect.

8 MR. FORD: It is?

9 DR. ROLL: That's incorrect.

10 MR. FORD: They don't, in terms of their  
11 derivation, their equation -- This is not logically  
12 limited to some assumption of the Nusselt number?

13 DR. ROLL: If Baker and Just did what they said  
14 they did, even in the abstract, the equation we are using  
15 is an empirically derived equation. They go through a  
16 theoretical study to shed some more light on the basic  
17 chemical kinetics. But the empirically derived equation  
18 which we have used in our analysis in support of this  
19 application is an empirically derived equation and does  
20 not require knowledge of the Nusselt number.

21 MR. FORD: Let's turn to page 44, please, of  
22 Baker and Just's paper. I refer you to Table VI. "The  
23 effect of Nusselt number on the reaction rate for a  
24 large particle --"

25 While you are studying it I will describe what

1 the table presents. The table presents different values  
2 of a Nusselt number. It associates with each different  
3 value of a Nusselt number the final extent of the  
4 zirconium-water reaction. For a Nusselt number of two,  
5 which is the number that they chose, you get a metal-water  
6 reaction, final extent percent, of 6.85 percent. Whereas  
7 if you increase the Nusselt number, you decrease the extent  
8 of the reaction. So that by the time you get two  
9 Nusselt numbers of 12 and 16, at 16 you have reduced the  
10 extent of the reaction from 6.85 percent to only 4.65  
11 percent.

12 If Dr. Roll has had sufficient time to study,  
13 I will ask him some questions on this.

14 DR. ROLL: Again, I have briefly perused what  
15 is here.

16 MR. FORD: Is it clear from this data that  
17 a Nusselt number does make a clear difference in the  
18 extent of the zirc-water reaction?

19 DR. ROLL: No, it is not, because it is not clear  
20 that this is data. That is, this could be the result of  
21 a calculation based on a theoretical model.

22 MR. FORD: There are, of course, two things  
23 that could make a difference, experimentally testing  
24 different Nusselt numbers and seeing what differences  
25 they make, and on the other hand, analytically plugging in

1 different Nusselt numbers and seeing what difference they  
2 make. I am not clear myself, just jumping into this,  
3 context here, whether this is the result of calculations  
4 of a model or as a result of an experiment. My position  
5 is, it doesn't make any difference either as an analytical  
6 or empirical result.

7 Is it clear from this table that the choice  
8 of this Nusselt number makes a clear difference to the  
9 extent of zircalloy-water reaction?

10 DR. ROLL: It is clear from this table that  
11 different Nusselt numbers give different values for final  
12 extent of reaction.

13 MR. FORD: Thank you.

14 DR. ROLL: Whatever the context of this table is.

15 MR. FORD: Do you have any experimental or  
16 analytical data of your own that would refute that  
17 relationship that you have just confirmed as indicated  
18 by this table?

19 DR. ROLL: No, we don't.

20 MR. FORD: They state on page 28, they are  
21 concerned with the simplification involved in applying  
22 parabolic rate law as expressed in their equation 8, 9 and 10,  
23 that it doesn't apply precisely to all spheres. Do you  
24 dispute this?

25 DR. ROLL: Again, I have not had time to go

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

through the equation and determine what is its applicability.

MR. FORD: Please. I don't mean to solicit --

DR. ROLL: I have no basis for accepting or  
rejecting it.

W2wt1 1 MR. FORD: I see. Why don't I let you take a look  
2 at equations 8, 9 and 10 and see if they apply specifically for  
3 spheres.

4 MR. ROLL: Again, I'm not in a position to go  
5 through the derivation to the equations and review the basic  
6 texts on diffusion, mass transfer and heat transfer, and  
7 judge whether or not these equations apply for the spheres  
8 or not. The authors state that they do not apply precisely  
9 for spheres. At least at the time the author was doing the  
10 work, he presumably knew the theoretical application of the  
11 equations.

12 MR. FORD: I think I may have asked a similar  
13 question before. I would like to clarify the matter fully  
14 at this point.

15 simply in terms of Westinghouse's research going  
16 through this report as I have, you haven't done this your-  
17 self?

18 DR. ROLL: No.

19 MR. FORD: Did you indicate before that Westinghouse  
20 had no document, no topical report or anything indicating that  
21 they have gone through and have done this analysis free from  
22 basic criticisms; is that correct?

23 DR. ROLL: I don't know from firsthand knowledge  
24 that one went through this, presuming in as great a detail  
25 as you have, and determined their validity or otherwise

1 presumably as you have. The fact is, the equation and the  
2 basis was received for its applicability, and nothing has  
3 been published in our own work or others which causes us to  
4 think we have made a wrong choice in selecting the Baker-  
5 Just equation.

6 MR. FORD: But no one that you know of, since May  
7 of 1962 when this document was published, has gone through  
8 and asked the questions that you have been asked and able to  
9 answer in one degree or another?

10 DR. ROLL: I don't know from firsthand knowledge  
11 that that was done explicitly.

12 MR. FORD: But the main point is, you don't know  
13 whether it was; is that correct?

14 DR. ROLL: I don't. I say, I don't know that it  
15 was.

16 MR. FORD: In terms of simply Westinghouse's  
17 research that they do and the attempts that they make to keep  
18 up with the state of the art, is it an exception in this  
19 case that you come to us as an expert witness on metal-water  
20 reactions, but the basic document that you present in your  
21 analytical report that you refuse, for reasons of not being  
22 able to in the variety of instances that we have gone over,  
23 to answer basic data, basic questions about the underlying  
24 support for your analysis?

25 Is this a description of the practice of the

1 vendor with regard to keeping up to date and keeping informed  
2 on basic engineering data pertaining to reactor safety  
3 systems and reactor accident phenomena?

4 MR. TROSETN: I object to the question, Mr. Chairman.  
5 I will be happy to state my objection to the question.

6 CHAIRMAN JENSCH: please do.

7 MR. TROSTEN: The issue that is involved in this  
8 proceeding this afternoon and generally is not exactly  
9 whether Dr. Roll knows the answers to every possible question  
10 that Mr. Ford could raise. The issue is whether the applicant  
11 has the information available and has put the information into  
12 the record or will put the information into the record. It is  
13 in nowise proper for Mr. Ford to ask the question of this  
14 witness, what are Westinghouse's general practices with regard  
15 to checking data, for the simple reason that such a question is  
16 in nowise related to the general scope of Dr. Roll's testimony.

17 For that reason, I object to the question. I  
18 believe the board should rule that the witness is not required  
19 to answer that question.

20 MR. FORD: Mr. Chairman, in response, I would like  
21 to state and indicate that I think to a very large extent in  
22 areas as complex as the ones we're dealing with, that  
23 obviously only a number of issues can be raised and investi-  
24 gated in detail, and that we have to rely to a considerable  
25 extent simply on the plain raw expertise and care with which

1 the reactor vendors have conducted their analysis of a safety  
2 system performance.

3 I think the question that I have asked our expert  
4 witness on metal-water reaction pertaining to the applicant's  
5 major document on water-water reaction, and the questions I  
6 have asked into the kind of regard the applicant has taken  
7 for in-depth analysis of this, I think the question is per-  
8 fectly proper if not a very important question to be pursued  
9 in this kind of proceeding.

10 MR. TROSTEN: May I comment?

11 CHAIRMAN JENSCH: No. I think the question, as I  
12 understood it, involves a whole range of Westinghouse  
13 operation. I don't think this witness has shown himself to  
14 be familiar with the whole operation. I think to some extent  
15 it involves a policy matter of the company for which this  
16 gentleman doesn't speak. I imagine, however, that you will  
17 make contentions somewhere along the line in your question.  
18 I think that gets into a matter of argument rather than a  
19 question of this witness.

20 MR. FORD: Can I transform the question two ways  
21 to meet the guides that I would accept?

22 CHAIRMAN JENSCH: Let us just dispose of one matter  
23 at a time. The objection is sustained. You may proceed.

24 MR. FORD: May I ask you, simply related to your  
25 responsibility within Westinghouse and in your own area

1 concerned with metal-water reactions, is the practice of  
2 relying uncritically on documents such as Baker-Just, is that  
3 a standard practice or is this an exception?

4 DR. ROLL: The premise is we have relied on the  
5 Baker-Just equation. Is that really your purpose?

6 MR. FORD: Yes.

7 DR. ROLL: I must protest the premises. In nothing  
8 I have said--you may have drawn from inference that I said  
9 that we have relied critically on the Baker-Just equation.  
10 Therefore, for you to ask is the use of Baker-Just typical of  
11 Westinghouse practice in the area that I am familiar--if I may  
12 add a little bit, it is, have you stopped your wife type  
13 question.

14 I don't admit that we have relied critically on the  
15 Baker-Just situation. And I don't think I should answer either  
16 way to your question.

17 MR. FORD: Let me put it in other terms. Is the  
18 manner in which you have analyzed personally Baker-Just, is  
19 that typical of Westinghouse practice?

20 MR. TROSTEN: I object to that question as well.

21 CHAIRMAN JENSCH: I think that's the same question  
22 previous to this last one. Objection sustained.

23 MR. FORD: Typical to the practice concerned in your  
24 own area, concerning metal-water reaction?

25 MR. TROSTEN: I would like to have that question

1 rephrased, Mr. Chairman. I don't think it is clear.

2 CHAIRMAN JENSCH: Could you restate the question  
3 entirely?

4 MR. FORD: Yes, sir.

5 Is the kind of analysis that you have performed  
6 on Baker-just the standard kind of analysis that is performed  
7 by Westinghouse Research Staff in the area of metal-water  
8 reactions?

9 MR. TROSTEN: I'm sorry, Mr. Chairman. That  
10 question is also objectionable. I really believe that per-  
11 haps Mr. Ford should consult with Mr. Roisman for further  
12 guidance in this area.

13

14

15

16

17

18

19

20

21

22

23

24

25

1 MR. ROISMAN: Mr. Chairman, I'm not clear.  
2 This man does work for Westinghouse, I understand. He  
3 does work in the metal-water reaction area. He is  
4 presumably one of their top men or else they wouldn't  
5 have brought him here. Mr. Ford's question is straight-  
6 forward. He wants to know whether or not the extent to  
7 which the Baker-Just formula was an independently  
8 investigated one as to its validity as is discussed  
9 in the transcript today and this discussion, and is typical  
10 of the extent to which other formulae related to water-  
11 metal reactions, the area in which this witness is a  
12 specialist. Did they do more or less? I think that's  
13 pretty straightforward and this man is qualified to  
14 answer it.

15 MR. TROSTEN: Mr. Chairman, I don't think it  
16 is straightforward in the slightest. A question like that  
17 could only -- I would think Mr. Roisman would appreciate --  
18 be answered correctly if Mr. Roisman or Mr. Ford were  
19 to ask the question with regard to any other particular  
20 analysis. How could the witness answer such a question  
21 of such a general nature?

22 CHAIRMAN JENSCH: Let's not get into a discussion  
23 between you folks. I think when you use that phrase,  
24 is this typical or standard Westinghouse practice, then  
25 he gets into a scope of review that I don't think has

1        been shown by the foundation of this question. I take  
2        it what you are trying to find out is, is this kind of  
3        analysis the kind that Dr. Roll does in his own work.  
4        I think that is a different question.

5                The objection is sustained.

6                MR. FORD: Is this the kind of analysis typical  
7        in your own work?

8                DR. ROLL: I think the answer is no. Let me  
9        try to characterize here. That is, in areas where we  
10       are working now on fuel performance model development and  
11       its application, we review the literature and we review  
12       our own data quite critically. We come up with a materials  
13       performance model which characterizes the data. The  
14       selection of the Baker-Just equation was made, as best  
15       as we can determine, perhaps five years ago, that that  
16       was the equation to use at that time. At that time people  
17       who were in the metallurgy department or on the staff  
18       of the metallurgy department reviewed what was available.  
19       This is a published document and was selected for the  
20       zirc-water calculations.

21               Subject to the selection of this equation for  
22       its use, it has been critically reviewed as new data  
23       becomes available, as evidenced by our own review of this  
24       equation with our own data in WCAP 7665.

25               MR. FORD: In terms of the review which you

1 refer to in WCAP 7665, are you citing specifically  
2 Section E.4.1?

3 DR. ROLL: I am really citing Appendix B.

4 MR. FORD: Appendix B is on a number of  
5 phenomena. I am trying to find out exactly where in  
6 Appendix B. My suspicion is what analysis there is in  
7 E.4.1. I just want to get the reference straight.

8 DR. ROLL: Again, only Appendix B provides a  
9 discussion of our observations, a discussion of the data  
10 we took as part of the FLECHT program.

11 MR. FORD: For the record, I am trying to  
12 clarify which part of Appendix B is confirmatory of  
13 Baker-Just. There are a large number of metalographic  
14 discussions here and there are some comments on Baker-Just  
15 in a certain discussion. I think it is E.4.1. I just  
16 want to make sure that in terms of our consideration of  
17 what the evidence is, that we know what the evidence is.

18 DR. ROLL: I believe the total discussion must  
19 be taken in that contrast rather than an abstract, and  
20 say this provides the confirmation.

21 MR. FORD: For example, could you tell me how  
22 Figure B 11, an inverse poll figure for as fabricated  
23 heater rods, is that related in an direct or indirect way  
24 to your confirmation of Baker-Just?

25 DR. ROLL: It is merely a statement of fact

1 relative to the texture of the zirconium product.

2 CHAIRMAN JENSCH: Can you give us an answer to  
3 the question? Is it related to Baker-Just?

4 MR. FORD: The confirmation of Baker-Just.

5 DR. ROLL: It is not part of a confirmation  
6 of Baker-Just.

7 MR. FORD: Are you trying to narrow down? I  
8 see you flipping through it. Are you continuing to try  
9 to answer my question?

10 DR. ROLL: Yes, if you want to press on.  
11 Section B 4 with the appropriate tables and graphs --  
12 Section B 3 discusses the oxide thickness measurements,  
13 I believe. Section B 2 discusses the preparation which  
14 went into the oxide thickness measurements which were  
15 then used in Section B4 to discuss the correlation.

16 MR. FORD: I see. In terms of the graphs that  
17 you refer to, there are two of them, of B 12 and B 13.  
18 Our discussions on the record yesterday concerning  
19 graph B 12 and how this may or may not be related to  
20 confirmation of Baker-Just I refer to. Graph B 13 or  
21 Figure B 13, in that can you explain to us how this  
22 directly or indirectly supports, confirms Baker-Just?

23 DR. ROLL: I believe the discussion in the  
24 text, Section B 4, points out a conservatism inherent  
25 in the way we use the Baker-Just equation. That is, we

1 assume that the total oxygen uptake goes into the  
2 formation of zirc oxide, and hence using the Baker-Just  
3 as all of the oxygen going into zirc oxide, one gets an  
4 overprediction of the extent of zirc oxide, which gives  
5 us an overprediction of the heat evolution. The Figure  
6 B 13 is then an important trail of the relationship  
7 between the oxide thickness and the oxygen stabilized  
8 alpha observed from the metalography for the particular  
9 examples.

10 MR. FORD: My question is, independent of what  
11 these graphs may or may not have to do with the conservatism  
12 with which you use Baker-Just, can you tell me how they  
13 confirm the validity and the applicability of Baker-Just  
14 for your use, specifically with reference to Figure B 13?  
15 You have already discussed B 12.

16 DR. ROLL: B 13 is presented in support of the  
17 discussion in the text in this particular section of the  
18 report.

19 MR. FORD: Yes. In support of your discussion  
20 of the conservatism with which you use Baker-Just.

21 Now how does it relate to a confirmation of  
22 the validity of Baker-Just itself?

23 DR. ROLL: As part of the discussion comparing  
24 or contrasting our data points with Baker-Just this,  
25 the second figure that is, B 13, is presented to show the

1 data on zirc oxide thickness and oxygen-stabilized alpha.

2 MR. FORD: Now can you tell me if Baker-Just  
3 were true what would they predict as the relationship  
4 between the maximum alpha layer thickness and the maximum  
5 oxide thickness?

6 DR. ROLL: It would not predict that.

7 MR. FORD: I see. So the fact that this  
8 prediction or this result is not related to any prediction  
9 or Baker-Just, is that correct?

10 DR. ROLL: I believe that's correct.

11 MR. FORD: So that if this were true it would  
12 not confirm Baker-Just and is it also correct that if  
13 it were false it would not refute Baker-Just?

14 DR. ROLL: If this were true what did you say?

15 MR. FORD: If the relationship you brought  
16 here were a true relationship between maximum alpha layer  
17 thickness and maximum oxide thickness, that if that were  
18 a true relationship, so what, it's true! It doesn't  
19 have any --

20 DR. ROLL: It's just data.

21 MR. FORD: But the relationship here, that there  
22 is no logical nexus between Baker-Just equation and the  
23 nature of this relationship here, is there.

24 DR. ROLL: The Baker-Just equation does not  
25 predict relationship between these two parameters.

1 MR. FORD: Thank you.

2 In your studies of metal-water reactions have  
3 you evolved any data concerning the temperature drop  
4 across the oxide film?

5 DR. ROLL: We have not.

6 MR. FORD: Would you turn to Baker-Just page 31,  
7 please. It's Section D, calculation of temperature drop  
8 across the oxide film. It says, I quote, "Some authors  
9 have emphasized the importance of the heat insulating  
10 effect of the oxide film on metal gas reactions."

11 Can you tell me whether in your analysis of  
12 metal-water reactions of zircalloy-water reactions whether  
13 you consider the heat insulating effect of the oxide film  
14 of metal-gas on that zircalloy-steam reaction?

15 DR. ROLL: That's related to the detailed  
16 calculations of the loss of coolant accident. I'd like  
17 to refer to Mr. Moore for that answer.

18 MR. MOORE: Yes. I indicated in previous  
19 testimony we did include the effects of the reaction.

20 MR. FORD: No. My specific question was  
21 whether you considered and analyzed the heat-insulating  
22 effect of the oxide film on the reaction. I am not just  
23 concerned with whether you considered some relationship  
24 between the oxide film in the reaction. My question is  
25 whether you consider this heat-insulating effect of the

1 oxide film on the zirc-water, zirc-steam reaction.

2 DR. ROLL: Yes, we do.

3 MR. FORD: What experimental data have you  
4 evolved, I mean upon which you base the specific manner  
5 in which you treat this effect?

6 DR. ROLL: I don't have any reference right  
7 here at the moment, but there are conductivity measurements  
8 that have been made on zirc-oxide and its this conductivity  
9 that's assumed in the analysis of the effects on the  
10 surface temperature of zirc.

11 MR. FORD: I see. Now is this conductivity  
12 measure influential in determining the temperature drop  
13 across the oxide film.

14 MR. MOORE: Yes, directly.

15 MR. FORD: Yes, I realize that. The point is  
16 Dr. Roll indicated a few seconds ago that you have no  
17 data on the temperature drop across the oxide film. Do  
18 you wish to change that?

19 MR. MOORE: Do I wish to change that?

20 MR. FORD: Yes. Do you have any data on that?

21 MR. MOORE: No. I would say we have data on  
22 the conductivity of zirc oxide. I don't recall whether  
23 we made any specific measurements in the course of a  
24 zirc-water reaction situation, but it's the zirc oxide  
25 conductivity that's of interest, and we have data on

1 that, yes.

2 MR. FORD: What kind of error is introduced into  
3 your analysis if you have misanalyzed the heat-insulating  
4 effect here of the film? Do you have any data pertaining  
5 to the magnitude of this error?

6 MR. MOORE: At the conditions that obtain during  
7 the zirc-water reaction period of time as I indicated  
8 in previous testimony the power level of the rods is  
9 down considerably. So the total temperature drop across  
10 a mil of zirc oxide would be in the order of three degrees,  
11 three to four degrees. So a 100 percent error in this  
12 conductivity could put the temperature difference off  
13 by another three degrees, for example. It's a small  
14 matter.

15 MR. FORD: I see. Now my question was whether  
16 you had any experimental data pertaining to the magnitude  
17 of the error introduced by misanalyzing heat-insulating  
18 effect of the oxide film.

19 MR. MOORE: That's a straightforward conduction  
20 calculation. It's a straight conductivity across the  
21 zirc oxide. There is no experimental error -- I guess  
22 I would go back to fundamental heat transfer experiments  
23 for centuries.

24 MR. FORD: Yes. But under the specific  
25 conditions of the metal-water reactions you have no germane

1 data, experimental data.

2 MR. MOORE: Do you understand the situation  
3 I am talking about?

4 MR. FORD: Yes, I understand it.

5 MR. MOORE: I am not sure about the question.

6 MR. FORD: What I am asking is not whether there  
7 is some reason to believe based on an argument and your  
8 general knowledge of heat conductance and so forth. I  
9 am not asking whether there is some reason to suspect  
10 that it would be any problem. I am asking the explicit  
11 question, have you performed an experiment that correctly  
12 simulated the conditions of metal-water reactions in a  
13 loss of coolant accident at which specifically analyzed  
14 the magnitude of the error involved in your estimates  
15 about reaction rate introduced by misanalysis of the heat=  
16 insulating effect of the oxide film.

17 MR. MOORE: No, because none were required.

18 CHAIRMAN JENSCH: Maybe this is the time to have  
19 a break. At this time let us recess to reconvene in  
20 this room at 3:50.

21 MR. TROSTEN: Mr. Chairman, may I ask just one  
22 question about Dr. Roll again. I hate to keep raising  
23 it again, but do you think Mr. Ford that you will be  
24 finished with Dr. Roll today?

25 MR. FORD: I think we're probably pretty near

1 the end, yes.

2 CHAIRMAN JENSCH: Let recess and reconvene  
3 in this room at 3:50.

4 (A brief recess is taken.)

5  
6 CHAIRMAN JENSCH: Please come to order. Are  
7 you ready to proceed, Intervenors' interrogator?

8 MR. FORD: Yes, sir.

9 CHAIRMAN JENSCH: Will you proceed, please.

10 MR. FORD: Have the control rod materials been  
11 tested under loss of coolant accident thermal transient  
12 conditions?

13 DR. ROLL: Yes. The control rod materials that  
14 sees the loss of coolant accident is stainless steel,  
15 and we have not conducted specific tests related to  
16 performance of stainless steel under these sets of  
17 conditions. I believe that the performance of stainless  
18 steel at temperatures in environmental conditions of  
19 interest should be well documented in the literature.

20 MR. FORD: Now referring to the Oak Ridge report  
21 that we have gone through, the McLain report, page 85,  
22 I am referring to page 85, Section 2.5.6. I will read  
23 it as you study it. It says, "The neutron absorbing  
24 material in the BWR control rods is boron carbide and  
25 that in the PWR control rods it's silver-cadmium, indium

1 alloys. Both of these materials are normally encased  
2 in stainless steel tubes. During unlikely nuclear  
3 reactor accident it is possible that the stainless steel  
4 could react and expose the neutron-absorbing material.  
5 Boron carbide can react with air at temperatures above  
6 450 degrees Centigrade to form  $B_2O_3$  oxidation product."

7 This is peripheral. I should know. I will  
8 stop reading.

9 This is pertaining only to the PWR. Let me go  
10 on to the section controlling PWRs. It says, "For the  
11 control rods containing the silver-cadmium-indium alloys  
12 no significant metal-water reaction in control rods  
13 stainless steel sheathing would take place until the  
14 temperatures were greater than about 1200 degrees  
15 Centigrade. Little has been found regarding metal-water  
16 reaction of silver-cadmium-indium alloys at these  
17 temperatures but it appears that the alloy simply flows  
18 out of the control rods since it has a melting point in  
19 the range of 775 to 826 degrees Centigrade."

20 MR. TROSTEN: What page of the exhibit?

21 MR. FORD: As I indicated earlier this is  
22 Exhibit M and I am referring to page 85, 86, Section 2.5.6,  
23 Reactions with Control Rod Materials.

24 My question is what analysis and experimental  
25 data has Westinghouse evolved in the possibility and  
significance of these metal-water reactions?

1 DR. ROLL: The analysis would be a consideration  
2 similar to reported here. We do not have experimental  
3 data for the silver-cadmium-water reaction rate kinetics.  
4 However, inasmuch as they are encased in stainless steel --  
5 In fact the FLECHT tests which were run with stainless  
6 steel rods are germane to that consideration. Therefore,  
7 for the conditions of the LOCA the stainless steel-water  
8 is quite compatible.

9 MR. FORD: I see. Now you are talking about the  
10 FLECHT tests that contain stainless steel rods?

11 DR. ROLL: That's correct.

12 MR. FORD: What was in them?

13 DR. ROLL: Academic. I am just saying in terms  
14 of the stainless steel-water compatibility those FLECHT  
15 test results which were run with stainless steel rods  
16 attribute that to the conclusion that there is not a  
17 control rod problem.

18 MR. FORD: Yes. I am concerned not with  
19 reactions beginning on the outside but reactions beginning  
20 on the inside. Have you ever subjected the control rods,  
21 stainless steel containing the silver-cadmium-indium  
22 alloys, have you ever subjected these to the temperatures  
23 that would be expected on their loss of coolant accident  
24 to see whether in that situation one of the many possible  
25 reactions that we observed between containing materials,

1 such as possible reactions between  $U_3O_8$  and cladding and  
2 so forth, to make sure that there would be no reaction  
3 between the alloy contained in the control rod and the  
4 steel of the control rod that would contribute to both  
5 melting of the steel and the further release of this  
6 material out into the core environment for potential  
7 further reaction?

8 DR. ROLL: One moment, please. The temperatures  
9 of the control rods during the loss of coolant accident  
10 will be below these temperatures stated here. That is  
11 I believe melting points. Or the stainless steel-water  
12 reactions, the temperatures of the control rod should be  
13 quite low, say less than 1000 degrees.

14 MR. FORD: Let me get clear on what the source  
15 for that assertion is. In the FLECHT test is when you are  
16 simulating bundles, an individual bundle, and was there a  
17 control rod placed in proximity to the bundle undergoing  
18 the thermal transient to determine how the heating of  
19 the bundle affects the heating of the control rod?

20 DR. ROLL: There were control thimble  
21 simulations in the FLECHT test.

22 MR. FORD: Just in terms of the basic geometry  
23 of test bundles as we understand it, as I understand the  
24 test bundles from your documents. You have a ten-by-ten  
25 or seven-by-seven array of fuel rods outside of which

1 there is a channel housing for the purpose of the test.  
2 It doesn't, of course, exist in the reactor. How is a  
3 control rod simulated here?

4 DR. ROLL: As I said, the control rod thimbles  
5 control it.

6 MR. FORD: What is a control rod thimble?

7 DR. ROLL: Should we go back to Section 3 and  
8 go through a picture of a fuel assembly?

9 MR. FORD: Could you draw me a picture of a  
10 cross-section of a test bundle?

11 DR. ROLL: If need be, let us refer to the  
12 FSAR. There is a picture in there.

13 MR. TROSTEN: I believe it is sitting on the  
14 table in front of you there, Dr. Roll. Do you have a copy  
15 of it, Mr. Ford?

16 MR. FORD: No.

17 MR. TROSTEN: Perhaps we can make one available  
18 to you.

19 MR. FORD: Independent of the picturization of  
20 the FSAR, is it depicted in the FLECHT test documents?

21 DR. ROLL: Can I proceed?

22 CHAIRMAN JENSCH: There may be a couple of  
23 questions pending. The last question is, is this  
24 picturized in the FLECHT test reports?

25 DR. ROLL: Let me refer to the Applicant's

1 Volume II of the safety analysis. Figure 3.2.3-8 gives  
2 a cross-section of a fuel assembly. The basic concept  
3 of a fuel assembly is that we have a fifteen-by-fifteen  
4 array of rods, and twenty of these rods are replaced by  
5 stainless steel thimbles or control rod guide tubes.  
6 The control rods then, when they are inserted in the core,  
7 are inside of these thimbles, but the thimbles are really  
8 between the control rod which in turn is another stainless  
9 steel rod, and the fuel rods themselves.

10 Referring again to the FLECHT report, which  
11 is WCAP 7665, Figure 2-6 and 2-7, they show the layout  
12 of the fuel rods and the simulated guide thimbles that  
13 indicates the manner in which the guide thimbles --  
14 The first figure refers to this and describes where the  
15 guide thimbles are in the fuel assembly itself, and the  
16 second figures are the way in which the guide thimbles  
17 were simulated during the seven-by-seven and ten-by-ten  
18 FLECHT tests.

19 MR. FORD: As I understand the Figure 2.6,  
20 the thimble is indicated by the cross mark in a set of tubes.

21 DR. ROLL: That's correct.

22 MR. FORD: This is very interesting. In terms  
23 of the manner in which -- Just the geometry of the control  
24 rod thimbles in the reactor itself, are they in similar  
25 locations as in this test bundle, or are they between

1 bundles?

2 DR. ROLL: I refer you back to the figure in  
3 the SAR, if you wish to just look at this. You can  
4 compare that to the figure in the FLECHT report.

5 MR. TROSTEN: What document have you just shown  
6 to Mr. Ford?

7 DR. ROLL: Figure 3. --

8 CHAIRMAN JENSCH: 3.3.2-8.

9 DR. ROLL: That's correct, from the SAR.

10 MR. FORD: As I understand the figure, this is  
11 a cross-section of how many bundles?

12 DR. ROLL: That's four bundles.

13 MR. FORD: Can you show me how the thimbles  
14 are represented here?

15 DR. ROLL: Twenty circles in the midst of the  
16 fifteen-by-fifteen array.

17 MR. FORD: In terms of your simulation as  
18 shown in Figure 2.6, what analysis have you performed?  
19 These are unheated, of course.

20 DR. ROLL: The thimbles are unheated, yes.

21 MR. FORD: What analysis have you performed  
22 on both the similarity between the radiant heat transfer  
23 in-core to the thimbles and the similar conditions for  
24 radiant heat transfer in the simulated bundle? Are they  
25 perfectly identical? You are dealing with much smaller

1 bundles.

2 DR. ROLL: Negative. The rod size, the thimble  
3 size and the pitch were identical in the FLECHT test  
4 and in the --

5 MR. FORD: That's the same, yes. But the number  
6 of rods in the test, in proximity to bundles and the  
7 whole configuration --

8 DR. ROLL: The best you can do is put eight  
9 around a rod.

10 MR. FORD: It is not clear to me, in Figure 2.6,  
11 that this is done at all, that there is any rod surrounding  
12 it. Do you mean eight in all directions from the rod?

13 DR. ROLL: Refer to Figure 2.6, the figure in  
14 the lower right-hand corner. It is surrounded by eight rods.  
15 The figure in Position C-6 is surrounded by eight  
16 heated rods. The thimble at Position F-3 is surrounded  
17 by eight heated rods.

18 MR. FORD: It is eight on the perimeter?

19 DR. ROLL: Yes.

20 MR. FORD: In terms of the heat transfer heater,  
21 to what extent does the housing heater, the thimble,  
22 to what extent have you analyzed it as acting as a heat  
23 sink in the FLECHT test bundle? What would be the  
24 temperature of the rods around it were it a real rod  
25 rather than just an empty unheated thimble?

1 DR. ROLL: Please rephrase the question.

2 MR. FORD: What analysis have you performed of  
3 the radiant heat transfer from the rods surrounding the  
4 thimble to the thimble such that you can then calculate  
5 what would be the difference in temperature for a specific  
6 location in the bundle? If instead of putting a simulated  
7 control rod thimble in that location, you had had another  
8 rod which wasn't acting as a heat sink surrounding rods?

9 MR. MOORE: No analysis. That's not a real  
10 configuration. You are saying what if I had a rod where  
11 I had a rod thimble, and what would happen then?

12 MR. FORD: I am saying, this simulated thimble  
13 acts as a heat sink with respect to raising energy from  
14 the rods around it; is that correct?

15 MR. MOORE: That tends to. It is a small effect,  
16 but it is an effect, yes.

17

18

19

20

21

22

23

24

25

Y2wt1 1 MR. FORD: What I am asking you is whether you have  
2 determined this effect?

3 MR. MOORE: From what standpoint?

4 MR. FORD: I mean experimentally. I am asking the  
5 manner in which you might determine it would be to run a  
6 test with the simulated thimbles in certain conditions and  
7 simulated conditions, and run another test in which you didn't  
8 have these thimbles but just had more simulated fuel rods.  
9 You would be able to compare the temperature of the rods in  
10 one test surrounded an empty thimble with the temperatures  
11 that they achieved when they didn't have that heat sink  
12 available.

13 In other words, you would be able to determine  
14 whether or not you are correct in saying that radiant heat  
15 transfer is not significant?

16 MR. MOORE: Why is not the measurement of the  
17 temperature of the thimble in the exact test a measure of  
18 whether we have significant radiation or not? For it is  
19 partially a measure of that. Have you understood--

20 MR. FORD: It is a direct measurement. It is a  
21 direct measurement of that?

22 MR. MOORE: Yes.

23 MR. FORD: What I am further concerned with is  
24 how this relates to temperature of the rods that are  
25 releasing that radiant energy.

Y2Wt2

1 MR. MOORE: They are also measured.

2 MR. FORD: Is the caution of their release that is  
3 in radiant form versus convective cooling, is that determined?

4 MR. MOORE: It is not broken out in the specific  
5 test here in radiant versus convective heat transfer.

6 MR. FORD: In any of the FLECHT data that you have,  
7 is that separated?

8 MR. MOORE: No.

9 MR. FORD: Not at all?

10 MR. MOORE: No.

11 MR. FORD: Dr. Roll, I refer you to transcript,  
12 page 1719. The question I have concerns the use--this is  
13 to Dr. Roll. The question I have concerns the assertion by  
14 Mr. Moore that experiments summarized and referenced by  
15 Baker-Just support his contention that there are no metal-  
16 water reactions at or below, I presume, 1800 degrees  
17 Fahrenheit during the loss of coolant accident transient.

18 I'd like to ask you to complete our discussion of  
19 Baker-Just. I would like you to indicate which experiments  
20 summarized and referenced in Baker-Just, which experiments  
21 confirm that below 1800 degrees Fahrenheit metal-water  
22 reactions don't occur.

23 MR. MOORE: Mr. Chairman, could I read my answer  
24 again that Mr. Ford is referring to?

25 The question was: "you said that you predict for

Y2Wt3

1 this plant no metal-water reaction at 1800 degrees Fahrenheit."

2 My answer was: "yes, I predict no metal-water  
3 reaction at 1800 degrees Fahrenheit."

4 That's because, as I explain in the earlier testimony,  
5 we cut off the metal-water reaction below 1800 degrees.

6 MR. FORD: I am concerned with your statement in my  
7 question addressed to Dr. Roll. It says, in Mr. Roisman's  
8 questions, for the basis of your statement about a metal-  
9 water reaction to 1800 degrees Fahrenheit. You say, "These  
10 are based on experiments that have been performed by others."  
11 That is not Westinghouse. "I'm not aware of any specific  
12 Westinghouse experiments in this area. But these are the  
13 experiments which were added to and summarized in the reference  
14 by Baker and Just that I believe you have from Oregon." That  
15 should be Argonne, A-r-g-o-n-n-o.

16 "That's the basis for the parabolic rate assumption."

17 I have reviewed the experiments which were summarized  
18 and referred to by Baker and Just. I'd like to have Dr. Roll  
19 give me his impression as our metal-water witness, as to which  
20 of the experiments summarized and are referred to in Baker-  
21 Just support Mr. Moore's assertion about metal-water reaction.

22 CHAIRMAN JENSCH: Since they are conferring Messrs.  
23 Moore and Roll, you might ask Mr. Moore.

24 DR. ROLL: Mr. Chairman, I think it is important  
25 that we understand the context of this whole page. We don't

Y2Wt4

1 have a problem answering the question. But we want to put  
2 the whole page of discussion in context. You are asking a  
3 specific question on a specific response. It is not clear  
4 as to the total context of the response is the way you are  
5 referring to it.

6 MR. FORD: Do you want to make a comment on it?

7 MR. TROSTEN: For purposes of helping me understand  
8 it, are you asking Mr. Moore to verify his testimony or are  
9 you asking Dr. Roll to supply information and Mr. Moore said  
10 he wasn't in a position to supply it?

11 MR. FORD: Mr. Moore didn't indicate anything about  
12 his position to supply this, as you look at the transcript.  
13 He just didn't say. He referred to experiments referred to  
14 where Baker-just didn't say what they were. We are asking  
15 Dr. Roll because we want to pursue the basis of these tests  
16 referred to in your early confirmation of Mr. Moore's  
17 assertion.

18

19

20

21

22

23

24

25

z1bt1

1 MR. ROLL: The report by Baker-Just does not say  
2 there is no zirc-water reaction below 1800 degrees F.

3 MR. FORD: No, but--

4 MR. ROLL: The methodology used by Westinghouse  
5 arbitrarily cuts off a consideration of zirc-water reactoin  
6 below 1800 degrees F. as a calculational convenience. The  
7 justification for doing this was entered into the transcript  
8 yesterday morning by Mr. Moore where he stated that if he  
9 didn't do that, if he carried the time temperature calcula-  
10 tions throughout the entire power history, that part of which  
11 is below 1800 degrees F. it results in a .0005 per cent dif-  
12 ference in the answer.

13 MR. FORD: Yes. But now my point is simply that  
14 Mr. Moore referred to experiments referenced by Baker and  
15 Just. When called upon to give experimental data pertaining  
16 to his assumptions that there are no metal-water reactions  
17 below 1800 degrees fahrenheit, I want to find out what  
18 experimental data you are talking about here and then I want  
19 to pursue what relevance it has.

20 Let me ask Mr. Moore. Would you simply refer to  
21 pages 64, 65 and 66 of Baker-Just and just tell me which of  
22 these forty-two references do you regard as containing  
23 evidence on the question of whether or not there are metal-  
24 water reactions during the loss of coolant accident at  
25 less at 1800 degrees fahrenheit. I am simply asking you

z1Bt2

1 for the number of references, not for elaboration.

2 MR. MOORE: Fine. My answer was predicated upon  
3 statements that were made in the Baker-Just paper to which we  
4 referred to many times today, where he indicated that the  
5 literature of metal-water reaction studies was recieved in two  
6 previous reports. Previous results pertinent to zirc-water  
7 reaction will be summarized here and he goes on to indicate  
8 other references that he has used in oder to embody a large  
9 amount of information for these authors in order to come up  
10 with a correlation. That's all I was referring to.

11 MR. FORD: Yes. Now can you indicate in response  
12 to my question, referring to his list of references, you are  
13 referring to his summary of things that he then refers to,  
14 can you refer to his list of references, and telling me which  
15 of those studies present the evidence that you are talking  
16 about?

17 MR. MOORE: No, I am sorry, I cannot.

18 MR. FORD: I see.

19 Is this .005 that you predicted based on Baker-Just?

20 MR. MOORE: Yes. .0005.

21 MR. FORD: Yes.

22 Now as long as you are unable to make references  
23 let's just go through the experiments that Baker & Just  
24 summarized and let me address myself to Dr. Roll now. He  
25 refers--

1 MR. TROSTEN: There appears to be an error in the  
2 transcript, by the way, Mr. Chairman, on page 1831. This may  
3 be contributing to some uncertainty.

4 MR. ROISMAN: Did you say 1831?

5 MR. TROSTEN: 1831 in Line 22. May I direct Mr.  
6 Moore's attention to Line 22 of page 1831, and isn't that  
7 figure .0005 rather than .005?

8 MR. MOORE: That's correct.

9 That's three zeroes, five.

10 MR. TROSTEN: Right. That point, I believe, should  
11 be noted for the record.

12 MR. FORD: Can you give us the primary source for that  
13 data so that we can just get it all together?

14 MR. MOORE: Primary source of what?

15 MR. FORD: Of the 00 plus another or not another 05  
16 reference.

17 MR. MOORE: Yes. I indicated in the previous  
18 testimony yesterday that that was the calculation of the core-  
19 wide metal-water reaction for the double-ended cold leg break,  
20 assuming the Baker-Just correlation held over all temperatures  
21 rather than just from 1800 degrees and up.

22 MR. FORD: I am looking for the reference to the  
23 report of those calculations.

24 MR. MOORE: There is no report of those calculations.  
25 They are the calculations that Westinghouse has performed.

Z1Bt4

1 They are not reported.

2 MR. FORD: It's only through that that we find them?

3 MR. MOORE: That's correct.

4 MR. FORD: I see.

5 Now this is to Dr. Roll.

6 In terms of the experiments summarized by Baker and  
7 Just, these begin on page 9 and they go on to page 12. I am  
8 not going to go through all of them. I just want to get some  
9 of the flavor of these experiments.

10 He refers on page 10 to experiments performed by  
11 Milich and King, which is reference 6 in his notation, which  
12 is W. Milich and E. C. King, Molten Metal Water Reactions,  
13 M.P. 5813, Technical Report No. 44, November, 1955.

14 Now at that report he says, "Milich and King melted  
15 zirconium rod and dropped ten to twenty gram batches into  
16 water under various conditions of temperature and pressure,  
17 reference 6. They used induction heating within a high-  
18 pressure autoclave. They found that high pressures and inert  
19 gases suppressed the reaction, whereas high steam pressure  
20 gave very extensive reaction."

21 Now in terms of support for what metal-water  
22 reaction rate we get at less than 1800 degrees, is it your  
23 judgment, Dr. Roll, that this experiment as summarized here  
24 is any evidence in that matter?

25 DR. ROLL: Reading this paragraph, inasmuch as they

1 were dropping melted rod into water it's obvious they are  
2 above 1800 degrees Fahrenheit.

3 MR. FORD: So that the answer is no?

4 MR. ROLL: Correct, that's right.

5 MR. FORD: Now let me go on.

6 He refers in the fifth paragraph on page 10 to  
7 studies of the Aerojet General Corporation which are given as  
8 references 10-12. I think we will just say that his  
9 reference is 10 to 12 rather than reading the names into the  
10 record. Let me read his paragraph relative to that.

11 "Extensive studies of metal water reaction were  
12 reported by Higgins and others of Aerojet General Corporation.  
13 References 10 to 12, one-inch diameter streams of molten  
14 zirconium were discharged into water in one study." And it  
15 goes on to give other data about particle reactions and so  
16 forth. I don't want to prevent you from reading the whole  
17 paragraph if you care to take that time.

18 Have you finished reading?

19 DR. ROLL: Okay.

20 MR. FORD: Now in the test as it's summarized here  
21 involving one-inch diameter streams molten zirconium dis-  
22 charged into water, does this data have any obvious reference  
23 to metal-water reactions of less than 1800 degrees?

24 DR. ROLL: Yes, it does. As follows, and perhaps  
25 it's going to add to my previous answer.

Z1Bt6

1           What we are doing here is measuring the net reaction  
2 after some time and temperature and with that data from a  
3 series of experiments attempting to put together an equation  
4 which really defines an instantaneous rate as a function of  
5 time and temperature and with its ultimate application being  
6 an integration over the assumed time-temperature history.

7           So that to the degree that every one of these  
8 molten samples had to cool down before one could determine  
9 what was happening they went through 1800 degrees Fahrenheit  
10 and that part at least, you know, that is--it's not direct  
11 evidence at 1800, it's not a rate measurement, which is  
12 difficult.

13           MR. FORD: Yes, but--

14           DR. ROLL: But in a sense we have covered a range  
15 of temperatures in these experiments. We have in some way  
16 covered the range of interest.

17           Now further, inasmuch as we, the authors, find that  
18 the kinetic constant can be plotted up in a somewhat  
19 traditional form as a function of reciprocal temperature,  
20 and inasmuch as you have some data which you can infer a  
21 line through literally curve fitting, you, even with the  
22 higher temperature data, you are getting some competence in  
23 the lower temperature performance.

24

25

1 MR. FORD: Now Dr. Roil, the test here says  
2 nothing or in any of these tests dropping molten balls,  
3 molten spheres of zirconium into water the tests say  
4 nothing about raising these incrementals up past 1800 degrees  
5 Fahrenheit in the steam atmosphere and studying the metal-  
6 water reaction. Isn't it very clear from these tests  
7 here, can you point out a test that's different, that  
8 simply taking molten metal raised to predetermined  
9 temperatures with no analysis of what is involved and what  
10 happened to them at 1800 degrees and then just dropping  
11 them into a bucket of water, a sophisticated bucket of  
12 water --

13 DR. ROLL: Right. Then they could raise this  
14 mass of metal, so be it, up to the temperature of  
15 interest, up to the melting point or beyond the melting  
16 point in an inert atmosphere. But when they drop it in  
17 the water it's going to cool. So it's going to come  
18 back down through the temperature range of interest.

19 MR. FORD: Yes. But in terms of when you end  
20 up measuring what went on you don't have -- Or do you  
21 claim that you can in this kind of test, that you can take  
22 the zirc oxide formation from one of these tests and say  
23 so many mils of it came while it was cooling from 4000  
24 degrees fahrenheit to 3000 degrees, so much of it came --  
25 I mean determine this in the experimental stage? I am

1 asking you can you determine that so much came between  
2 four and 3000, so much between 3000 and 1800 and then  
3 say, "Aha, in this test now we can also say that at 1800  
4 degrees this is what happened."

5 DR. ROLL: No, you can't do that.

6 MR. FORD: Thank you.

7 Now can you tell me in any direct way does  
8 this test, this Aerojet General test here, does this  
9 confirm the fact that there is no metal-water reaction at  
10 below 1800 degrees Fahrenheit? Yes or no, please.

11 DR. ROLL: No.

12 MR. FORD: Thank you.

13 I don't intend to go through the few dozen other  
14 tests that I reported here, but if you looked at them  
15 do you have any doubt that they differ substantially in  
16 relation to the question of demonstrating no metal-water  
17 reaction below 1800 degrees from the couple that we have  
18 gone through in more detail?

19 DR. ROLL: Do I have any doubt that the conditions  
20 of the experiment, the methodology varied?

21 MR. FORD: Yes, that these are all basically  
22 descriptions of dropping molten spheres into water and  
23 they are clearly at temperatures of several thousand  
24 degrees Fahrenheit, or I mean 3, 4, 5000 degrees Fahrenheit.  
25 It has nothing to do with -- I mean they are simply not

1 at temperatures 1800 degrees or less.

2 DR. ROLL: No, not clear at all.

3 MR. FORD: I see. Well, I'd be interested if  
4 you can find the test among all these tests dropping  
5 metal spheres that relate to 1800 degrees.

6 DR. ROLL: It appears that the GE references  
7 by Epstein at 1523, A Reaction Rate of Clean Surfaces of  
8 Solid Zirconium, et cetera, et cetera, so they are talking  
9 about surfaces in that study.

10 MR. FORD: Yes. They are talking about surfaces.  
11 What is the temperature range?

12 DR. ROLL: So there is one range that isn't  
13 dropping molten globules into water.

14 MR. FORD: Fine. For this unique reference it  
15 supposedly in summary presents confirmation of what we have  
16 been discussing. Is there an indication here or are you  
17 familiar with the study itself so that you can tell us  
18 what the temperature range of reference is?

19 DR. ROLL: Well, you asked me a question and  
20 then I gave you part of an answer and then you kept on  
21 with another one. You are leaving the impression that  
22 Epstein's report is the only one that was not dropping  
23 globules of zirconium into water.

24 MR. FORD: I see.

25 DR. ROLL: If the Board wishes to take the time

1 we can read through all of them and make a commentary  
2 whether or not they were molten metal into water.

3 It appears that reference 3 was not such.

4 CHAIRMAN JENSCH: Was not what?

5 DR. ROLL: Was not dropping molten zirconium  
6 into water.

7 CHAIRMAN JENSCH: Well listen, the important  
8 thing is about temperatures 1800 degrees or less.

9 DR. ROLL: I don't know. I was asked to confirm  
10 or reject the hypothesis that all these experiments  
11 were performed by dropping molten zirconium into water  
12 and I am attempting to answer that question. Now --

13 MR. FORD: No, excuse me. There was my  
14 hypothesis which now did not stand, that all the tests  
15 dropped molten spheres into the water. Now there is at  
16 least one test that drops a molten tube or tube whose  
17 moltenness is not indicated.

18 CHAIRMAN JENSCH: Proceed.

19 MR. FORD: Well, in summary then in terms of  
20 the data presented here, you know, as this is our confirmation,  
21 can you select anything from the Epstein one that's a  
22 tube that directly and generally confirms the assertion  
23 that metal-water reactions do not take place, zircalloy-  
24 water reactions do not take place at less than 1800 degrees  
25 Fahrenheit? Yes or no, please.

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

DR. ROLL: I don't see why -- The answer is no, there is not a reference here that was a test explicitly up to and including 1800 degrees Fahrenheit, which the results were no zirc-water reaction at that temperature.

z3bt1

1 MR. FORD: My cross-examination on the subject of  
2 metal-water reactions is completed.

3 CHAIRMAN JENSCH: Does the staff have any questions?

4 MR. KARMAN: No question, Mr. Chairman.

5 CHAIRMAN JENSCH: Any redirect?

6 MR. TROSTEN: We may well have redirect testimony,  
7 Mr. Chairman. We will have to scrutinize the transcript and  
8 make that determination.

9 CHAIRMAN JENSCH: The board has a few questions.

10 MR. BRIGGS: Dr. Roll, I have just a few brief  
11 questions that I'd like to ask to clarify a point or two in  
12 my own mind.

13 What is the thickness of the zircalloy clad on the  
14 fuel rod, the normal thickness?

15 DR. ROLL: The nominal thickness of the cladding is  
16 24.3 mills.

17 MR. BRIGGS: When cladding swells how much thinning  
18 occurs?

19 DR. ROLL: Swells and the loss of coolant bursts,  
20 for example?

21 MR. BRIGGS: That's right. What range of thinning?  
22 Do you have any idea?

23 DR. ROLL: I believe that a fifty per cent thinning,  
24 inasmuch as we get fifty per cent diametrical expansion  
25 typically, I think that is the range of thinning we are seeing.

Z3bt2

1 MR. BRIGGS: So then the clad thickness in some areas  
2 would be, let's say, sixteen mills then of course I suppose  
3 near a burst why the cladding thins down to something con-  
4 siderably less than that. What is the distribution of oxide  
5 in the cladding and in the absence of any swelling? In other  
6 words, how is the oxygen content graded from the outside of  
7 the clad to the inside of the clad following a loss of coolant  
8 accident? Is that clear?

9 DR. ROLL: I believe so. There is, of course, the  
10 zirc oxide solid layer on the outside of the cladding.

11 MR. BRIGGS: Roughly how thick is that layer? Let's  
12 take this in the context of a tube that has an oxide content  
13 at the end of the incident of seven and a half per cent. That  
14 is the hot spot on your tube.

15 DR. ROLL: Sir, that would be seven and a half per  
16 cent of 24.3.

17 MR. BRIGGS: That would be seven and a half per cent  
18 of 24.3, that's right.

19 DR. ROLL: There is a difference between the densities  
20 of the zirc and the zirc oxide, so there is a conversion there.

21 MR. BRIGGS: Well, what I am getting at is most of  
22 the oxide on the outside of the metal is on the outer layer of  
23 the metal, or is it uniformly distributed through the metal or  
24 just--

25 DR. ROLL: No, sir. The oxide is one hundred per

1 cent zirc oxide on the outside and it is essentially base  
2 metal in the remaining 22 mils of tubing. There is a gradient  
3 then from the base metal through an oxygen-rich metallic phase  
4 through a very thin, characterized by black oxide, layer on  
5 the order of tenths of hundredths of microns, tenths and  
6 hundredths of mils and then into the zirc oxide thickness.

7 So that it is not distributed uniformly throughout  
8 the cladding.

9 MR. BRIGGS: Well, there is an oxide layer on the  
10 outer surface, and what about the region that has oxygen  
11 dissolved in zircalloy. Is that an important part of the  
12 oxide-containing material?

13 DR. ROLL: Sir, this is the oxygen-stabalized  
14 Alpha that is discussed briefly in our own FLECHT reports  
15 and at least in these reports it was about equal in thick-  
16 ness to the  $ZrO_2$  layer.

17 MR. BRIGGS: Is that a brittle material also?

18 DR. ROLL: I believe it is, sir.

19 MR. BRIGGS: Now in the case of the cladding, that  
20 was only sixteen mil thick, then the percentage of oxygen  
21 in that zircalloy would be above the seven and a half per  
22 cent, is that right?

23 DR. ROLL: That's correct, sir.

24 MR. BRIGGS: So it might be up ten per cent or  
25 thereabouts, I suppose.

Z3Et4

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

DR. ROLL: Yes.

CHAIRMAN JENSCH: Do you want him to agree to that?

MR. BRIGGS: He did.

DR. ROLL: Yes, sir, I agreed.

MR. BRIGGS: Is there any information concerning the relationship between middle thickness, nil ductility temperature and oxide content? In other words, if a material is ten mils thick and has ten per cent oxide in it does it have a lower nil ductility temperature than a material that is thirty mils thick and ten per cent oxide content, or are they roughly the same, the nil ductility temperatures?

DR. ROLL: Given the same oxide content or perhaps the same fraction of base metal remaining undisturbed or unaffected by the oxygen we should be seeing the same nil ductility transition temperatures.

1 MR. BRIGGS: Were the tests that Westinghouse  
2 ran run under conditions of various metal thickness or  
3 one metal thickness? In other words, is there a reference  
4 that I can read about this?

5 DR. ROLL: The tests that were run were so-called  
6 quench tests and were run both with cold tubes and tubes  
7 that had been previously burst. So those that were run  
8 with unburst tubes were run with this reference 24.3 mil  
9 thickness. Those which had previously been burst had  
10 lesser thicknesses in the immediate area of the mouth of  
11 the burst.

12 MR. BRIGGS: But there were no systematic tests  
13 run in which a metal thickness was buried in the oxide  
14 constant and held constant in that temperature?

15 DR. ROLL: That's correct.

16 MR. BRIGGS: There was one other question not  
17 particularly related to this. I don't know if you or  
18 Mr. Moore might like to answer it.

19 Why is it if the rods, if they are all at the  
20 same temperature, if the cladding is all at the same  
21 temperature -- Let's change this. Suppose I had ten  
22 rods and they were at the same heat rate and the cladding  
23 at the same temperature, and this temperature was more  
24 or less uniform over a length of two feet, why is it that  
25 the rods would not all burst in the same plane or would

1 not all swell in the same plane? Why is the swelling  
2 distributed over some length of the rods?

3 DR. ROLL: Given the premise that the rods  
4 are all at the same temperatures and all of the same  
5 internal pressure, then there is still the variable of  
6 wall thickness, which is a somewhat random variable  
7 and appears as manufactured tubing, which would tend to  
8 give us an axial distribution, and in fact, circumferential  
9 distribution of bursts. The variability in wall thickness  
10 or particular in strength of the tubing is characterized  
11 by the variability, say, in the yield stress which might  
12 run five to ten percent. So that we have a five percent  
13 variability in the strength of the tubing which tends  
14 to give us a randomness. But then in addition we will  
15 get different axial locations merely due to the fact  
16 that a perfect uniform axial distribution and exactly the  
17 same internal rod pressures simply are not the case in  
18 actual practice.

19 MR. BRIGGS: Do you mean the strength of the  
20 tubing varies from position to position in a single tube?

21 DR. ROLL: Yes, sir.

22 MR. BRIGGS: So you say the wall thickness is  
23 one factor that can cause randomness and swelling location,  
24 and strength is another factor? Are there any other  
25 factors that you know about?

1 DR. ROLL: To a lesser degree, radiation  
2 history would contribute to axial randomness. I say to  
3 a lesser degree because after some period of operation,  
4 perhaps, in excess of six weeks, the data we have says  
5 that the yield stress essentially saturates so that further  
6 exposure does not cause an increase in yield stress. In  
7 addition, the temperatures we are looking at in the loss  
8 coolant situation, damage due to irradiation, lattice  
9 damage, which is manifested by an increase in yield stress,  
10 would be out. So we wouldn't really see this variability  
11 due to radiation history being above some temperature  
12 perhaps at 1200 to 1500 degrees.

13 MR. BRIGGS: Skipping back and asking one  
14 last question. In the burst rods that were run in tests,  
15 was the oxide content of the metal measured in the  
16 region of the burst and compared with the oxide content  
17 in the full thickness of the rod? I will call them such  
18 microscopic measurements. Were they made?

19 DR. ROLL: In the burst test or the quench test?

20 MR. BRIGGS: Quench test of burst rods. I'm  
21 sorry.

22 DR. ROLL: I believe the percent oxide content  
23 reported is the maximum value seen for several measurements  
24 for the particular test which we ran. In terms of  
25 percent reaction, this would carry in areas where the oxide

1 had thinned. It would tend to occur there because we  
2 have less base metal and dividing by a smaller number  
3 as the total base number remaining. The number reported  
4 in our own documentation where we report whether or not  
5 a particular quench test was retained and had its integrity  
6 or not, and related that to percent reaction or percent  
7 conversion to zirc oxide, that number is the largest  
8 number observed on several seconds. It was not ten per  
9 rod, but perhaps two or three per rod.

10 MR. BRIGGS: What report is that?

11 DR. ROLL: I believe it is WCAP 7379. Let me  
12 confirm that. It is a single rod test. It is 7479-L  
13 Volume I.

14 MR. BRIGGS: Thank you.

15 MR. ROISMAN: Mr. Chairman, just a couple of  
16 things that Dr. Briggs raised. Just a couple of more  
17 questions and we will wind up. I just have one.

18 Dr. Roll, you talked about the variation in  
19 the wall thickness in normal manufactured rods. Can you  
20 tell me, what is the range in mils for that?

21 DR. ROLL: The range is like one mil. That  
22 may be a half or one and a half. It is not a tenth of  
23 a mil.

24 MR. ROISMAN: The rod tests that were run that  
25 are reported in single rod tests, were those tests run

1 with what you would consider -- Perhaps this is something  
2 that Mr. Moore would have to answer.

3 DR. ROLL: That's right. This was production  
4 tubing manufactured by the same manufacturer.

5 MR. ROISMAN: The reason I asked, when I looked  
6 at the reports, I notice that the measurement ranged from  
7 about twenty-three mils to twenty-seven mils. But that  
8 range was a range that you would expect normally if you  
9 were purchasing the rods; is that right?

10 DR. ROLL: Let me check the context of that just  
11 a minute.

12 MR. ROISMAN: Okay. The twenty-seven is  
13 reported in Volume II WCAP 7379-L. The others are  
14 reported in Volume I, and they were twenty-three and  
15 twenty-four mils.

16 DR. ROLL: I think I can explain that if I can  
17 see the report. There were two different lots of tubing  
18 used in that. I may be able to clarify that.

19 MR. ROISMAN: Here you are.

20 DR. ROLL: I have here WCAP 7379, Volume II,  
21 page 2. Our reference wall thickness is 24.3 There is  
22 tolerance on that within a lot of tubing. The variability  
23 in wall thickness might be on the order of one mil. The  
24 tubing used by General Electric in the test reported in  
25 Volume II was purchased by Oak Ridge from our manufacturers

1 to an ASTM specification. It was essentially the same as  
2 our tubing specification, and Oak Ridge had purchased it  
3 to a slightly different thickness, same diameter as our  
4 tubing. So the variability from the twenty-seven mils  
5 reported in Volume II down to our 24.3 does not reflect  
6 the variability in wall thickness to be expected, picking  
7 random lots of tubing purchased for the same specification.

8 MR. ROISMAN: How does it affect the comparison  
9 between the results for the same rod in the Volume I  
10 test and the Volume II test, assuming identical pressures  
11 and identical heating rates?

12 DR. ROLL: The reason for doing it really was  
13 to check -- The reason for doing the GE Cincinnati tests  
14 was to check their apparatus and our apparatus. We found  
15 essentially no difference. There is a difference in wall  
16 thickness from twenty-four to twenty-seven mils, and was  
17 attributed to being, again, an insignificant contributor  
18 to no difference.

19

20

21

22

23

24

25

AA3Wt1

1 MR. ROISMAN: Let me see if I understand. In other  
2 words, the difference in wall thickness between twenty-seven  
3 and twenty-four mils is not a significant difference in terms  
4 of when a rod will burst or how much it will swell or some-  
5 thing like that, assuming the other things are equal, and you  
6 in effect were able to test out your results and the GE  
7 results, which are run on different types of apparatus?

8 DR. ROLL: That's correct.

9 MR. ROISMAN: Thank you. I just wanted to get that  
10 clear.

11 MR. FORD: Additionally, your answers to Mr. Briggs'  
12 question pertaining to wall thickness and nil ductility and  
13 embrittlement left me a little bit confused. I was just  
14 wondering, in terms of what I have in front of me in the  
15 transcript yesterday, page 1964, I wonder if I could refer  
16 you to that and make sure that what you indicated to Mr.  
17 Briggs is not different from your analysis of yesterday.

18 The question on 1964 that I asked is:

19 "Is it your impression that wall thickness is  
20 related to embrittlement?"

21 You responded:

22 "In my opinion, locally, the integrity of the  
23 cladding in the area of burst, which is a very small total  
24 area, could be affected by the local metal-water reaction  
25 that is related to the wall thickness. The answer is yes.

AA2Wt2

1 Locally this would have an effect."

2 Then we go on discussing the conclusion of the  
3 Oak Ridge study of Hobson that's already been referenced as  
4 the document from the American Nuclear Society's meeting a  
5 few weeks ago in which you stated their conclusion, their  
6 analysis as you recall, how the nil ductility temperature  
7 changes for a piece of cladding with a change in its wall  
8 thickness. You quoted their results in that report and you  
9 said, "I would agree with that conclusion." That's on page  
10 1966.

11 Am I to understand that that is your analysis  
12 of the relationship between wall thickness and nil ductility  
13 and embrittlement, that you do agree with this Oak Ridge  
14 analysis as you indicated yesterday, and your answer to Dr.  
15 Briggs' question is no change from this position?

16 DR. ROLL: Page 1966 I believe you said was a--

17 MR. FORD: I am talking of the portion beginning  
18 on page 1964 and ending on page 1966.

19 DR. ROLL: I believe the question as proposed was,  
20 given the same oxygen content but with different thicknesses  
21 of cladding, would you expect to see the same nil ductility  
22 transition temperatures.

23 I answered it in the affirmative, yes, I would,  
24 given the same oxygen contents. I believe my answer said  
25 the same amount of base metal remaining. That is not to

AAWt3

1 say, given the same per cent reaction or given the same oxide  
2 thickness on a varying thickness of base metal, would I expect  
3 to see the same ductility transition temperatures, which I  
4 think is the postulate of the Oak Ridge people, that if you  
5 have the same per cent reaction with the same oxide thickness  
6 but different thicknesses of metal and you would have in the  
7 immediate area of the burst, you would then see a different  
8 ductility response.

9 I agree with the Oak Ridge statement. If you get  
10 local thinning, especially after you get a large build-up of  
11 oxide, then perhaps you get different ductility. But if you  
12 had a given tubing specimen and you reacted it not to the  
13 same extent but to the same oxide content in the base metal,  
14 then I would think you would have the same ductility  
15 characteristics.

16

17

18

19

20

21

22

23

24

25

1 MR. BRIGGS: I think I understood it that way.  
2 In looking at the Oak Ridge work, do you understand if  
3 the cladding is thin, it would have a larger percentage  
4 of oxide than it would if it were not thin? Is that the  
5 understanding you have?

6 MR. FORD: No, sir. It is the fact, I believe,  
7 that if the cladding is thin, the percentage of oxides  
8 that you get there contributes to more embrittlement  
9 problems in that same percentage than in a wall whose  
10 thickness hadn't been reduced.

11 MR. BRIGGS: I think that's a point that deserves  
12 some discussion because that was what my questions were  
13 leading to here.

14 If the wall were twenty mils thick and had  
15 been reacted for a particular length of time and a  
16 particular temperature, let's say one would have five mils  
17 of oxide coming from the outer surface. That would leave  
18 fifteen mils of metal. If that wall were thinned and at  
19 the same time temperature for the same length of time,  
20 then you would still presumably have the same five mils  
21 of oxide but now maybe the wall is only ten mils thick.  
22 So the percentage of oxide would be substantially increased.

23 One would expect that the ductility would be  
24 substantially less. Was that your understanding?

25 MR. FORD: That's my understanding of the

1 contribution from Oak Ridge, yes.

2 MR. BRIGGS: I was just trying to establish  
3 whether that was the case here, too.

4 MR. FORD: Their basic point was that to date  
5 the work that has been done on embrittlement has been  
6 concerned with rods whose geometry in no way is altered  
7 by the accident. Of course, it is known that radiation  
8 increases embrittlement. That was one previously known  
9 factor. But now the factor that they have contributed --

10 DR. ROLL: Excuse me. Rather than leave that  
11 statement hang, radiation does produce embrittlement,  
12 but at the temperatures that are projected for the loss  
13 of coolant accident. This irradiation damage is going  
14 to be out. So you will see a very ductile material at  
15 this high temperature.

16 MR. FORD: I think the point was, in terms of  
17 phenomena which in general influence embrittlement,  
18 irradiation is one. That was previously fairly well known.  
19 Now the new phenomena which comes is the whole question  
20 of cladding thickness. Not just out of burst but just  
21 general thinning when the rod is ballooned.

22 CHAIRMAN JENSCH: Is there any other matter we  
23 can take up before the recess?

24 MR. TROSTEN: Mr. Chairman, I would like to  
25 inquire really as to two things: one, does the Intervenor

1 choose to cross-examine Dr. Roll any further, and may he  
2 be excused?

3 MR. FORD: Are you referring to cross-examining  
4 Dr. Roll?

5 MR. TROSTEN: Yes.

6 MR. FORD: I believe we have completed our  
7 cross-examination.

8 MR. TROSTEN: We would plan to have Dr. Roll  
9 excused, if this is satisfactory to the Board.

10 CHAIRMAN JENSCH: I thought you were going to  
11 have some redirect.

12 MR. TROSTEN: Yes, Mr. Chairman. I'm certain  
13 it would take us longer than tomorrow. We would want  
14 to resume this next week.

15 CHAIRMAN JENSCH: And recall Dr. Roll at a later  
16 time?

17 MR. TROSTEN: It may be Dr. Roll or may be  
18 additional witnesses, Mr. Chairman.

19 CHAIRMAN JENSCH: Very well. We would like to  
20 discuss the schedule for tomorrow in view of the fact that  
21 the parties have indicated that they felt it will expedite  
22 the progress of this case if we recess so we can study  
23 the various data which was submitted. The Board has  
24 accepted that premise. Therefore, we are considering  
25 the time of adjournment for tomorrow.

1                   Transportation schedules get a little complicated,  
2 and toward the end of the day and toward the end of the  
3 week they get complicated. Inquiry is made whether we  
4 would pass up the lunch hour tomorrow in order to get  
5 in a reasonable amount of time for hearing, but provide  
6 for about twenty or thirty minutes of the break at about  
7 the usual time, and resume and continue until about 2:30.  
8 Would that be agreeable with the parties?

9                   MR. TROSTEN: This is fine with the Applicant,  
10 Mr. Chairman.

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

AA5wt1

1 MR. KARMAN: It is agreeable to the staff, Mr.  
2 Chairman.

3 MR. ROISMAN: We don't have any objection, Mr.  
4 Chairman.

5 There is a question of subject matter that the  
6 Applicant has last evening did make available to us, the three  
7 proprietary reports that dealt with rod burst questions.  
8 We have been analyzing them today during the session and will  
9 continue to do so. That particular subject we may not be able  
10 to fill all of the day tomorrow.

11 Mr. Moore will be the witness who, if I'm not mis-  
12 taken, will be the one to talk on that. I haven't talked to  
13 the Applicant about this. We do have some other safety  
14 matters.

15 There is the in camera session on further security  
16 matters. There is the reactor pressure vessel material, and  
17 perhaps my colleague here tells me if he can digest this  
18 material, he can make it a more fruitful cross-examination.

19 Since it is proprietary, I will have to talk to the  
20 Applicant to see what we want to ask and the charges that we  
21 want to make will in any way compromise the proprietary  
22 nature of the documents.

23 Therefore, that portion of the examination would  
24 also have to be held in camera. All I am saying is that  
25 filling the time from nine o'clock tomorrow morning until

AA5Wt2

1 two-thirty tomorrow afternoon will be taken up, but may be  
2 with some modification of the kind of schedules we talk  
3 about. There is no inconvenience to us. I want to make  
4 sure it isn't an inconvenience to the Applicant and the  
5 staff.

6 MR. TROSTEN: Mr. Chairman, I'm not really entirely  
7 certain at this point of exactly how much additional cross-  
8 examination the Intervenor has. You have the additional  
9 document which you have indicated you wish to examine for  
10 further cross-examination.

11 Could you tell me, Mr. Roisman, what additional  
12 areas do you wish to cross-examine us on? Let us confine  
13 outself to ECCS matters for the time being. What information  
14 do you plan on ECCS?

15 Also, for my information, do you intend that Mr.  
16 Ford continue to interrogate?

17 MR. ROISMAN: Answering the last question first,  
18 yes, I do intend Mr. Ford to interrogate for as long as we  
19 can keep him here. In terms of the areas, there is a ques-  
20 tion of core deformation during blowdown. There is the  
21 question of the heat-up of the rods, how those temperatures  
22 are computed. There is a question on deformation of the  
23 rod that is probably covered in these tests that we have,  
24 and some of the earlier ones. The radial flow questions  
25 that we started with Mr. Moore and then Dr. Roll was made

1 made available, and we want to come back to that question.

2 The codes that are predicting the performance of  
3 these various things, which I assume get discussed as they  
4 have other questions of the metal-water reaction in the con-  
5 text of the specific subject we get into, what does the code  
6 show with regard to this.

7 MR. TROSTEN: yesterday you furnished me with a  
8 copy of interrogatories in the pilgrim proceeding, and a  
9 list of questions. Are these the subject of intended cross-  
10 examination, or is this for purposes of my general information?  
11 I'm not quite certain of the status of that.

12 MR. ROISMAN: It was more than your general  
13 education. What it was intending to do was to see the other  
14 areas. The list of the questions I went through to try to  
15 get out as a GE reactor, and I wanted to take out those  
16 questions which either didn't relate to our case here because  
17 of the fact we have a pressurized water reactor, or didn't  
18 relate to subjects previously covered. That would be all  
19 the questions. I guess theoretically a full enough answer  
20 to some of the questions might put off a great deal of  
21 additional cross-examination.

22 MR. TROSTEN: Is it your intention to ask, by way  
23 of cross-examination, the questions or the substance of the  
24 questions that are indicated on the sheet of paper that you  
25 gave me?

AA5Wt4

1 MR. ROISMAN: Yes. It is not necessarily worded  
2 that way. It wasn't like we did with Mr. Moore before on the  
3 other question.

4 MR. TROSTEN: Do you anticipate--and I'm asking this  
5 for purposes of planning other witnesses and other matters.  
6 Are you able at this point to anticipate when the cross-  
7 examination on ECCS will be terminated?

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

1 MR. ROISMAN: That's very difficult. I will  
2 speak very frankly on the record. The witnesses vary  
3 in terms of their capability of answering the questions.  
4 Dr. Roll's cross-examination lasted a bit longer than  
5 we predicted. Still his answers tended to be fairly  
6 succinct and closer to the point. Where we are looking  
7 for a no and he knows we are looking for a no, he says  
8 no and maybe qualifies it or explains it or does  
9 something like that. Other witnesses, as the Chairman  
10 pointed out earlier, see where we are going and we are  
11 pulling and struggling along. Those kind of witnesses  
12 take longer. They shouldn't, but they do. It is  
13 difficult for me to know how much kicking and screaming  
14 we are going to have to get to the point. I don't think  
15 that at this stage of the hearing this is much doubt about  
16 what the point is. It is a judgment factor.

17 Do you have enough experimental data to justify  
18 the conclusion that the ECCS will work? You probably  
19 know better than we do whether you have that experimental  
20 data. In a way it is almost like admissions. We can go  
21 on from there. Then the Board will make the judgment as  
22 to whether or not the lack of experimental data in a  
23 particular area or the lack of complete experimental  
24 data or totally reliable experimental data is sufficient  
25 enough to cast doubt on the Applicant's case.

1           But we are giving a lot of kicking and screaming  
2 as we go down that road, which I guess is not unnatural.  
3 I'm not asking for our case on a silver platter. In short,  
4 I think, it will depend on the witnesses as to how  
5 quickly we cover it. It will be better if the witness  
6 is specifically familiar. Dr. Roll's presence on the  
7 subject of metal-water reactions helped greatly because,  
8 for most of the questions, he was the man that knew the  
9 answers.

10           MR. TROSTEN: I appreciate your explanation. It  
11 is helpful, also, for us to have as good an idea as we  
12 can get of your inquiry so we can have the right person  
13 here.

14           Also for our planning for the emergency planning  
15 and particularly for the security part of it, do you  
16 intend, after the cross-examination on ECCS matters, to  
17 cross-examine the AEC Staff and then go to the other matters?

18           MR. ROISMAN: Do you mean as opposed to going  
19 on to other matters with the Applicant?

20           MR. TROSTEN: Yes.

21           MR. ROISMAN: No. It will be our intent to  
22 take the Staff after the Applicant.

23           MR. TROSTEN: On all matters?

24           MR. ROISMAN: On ECCS matters, and take the  
25 Applicant on the security plan and the State of New York

1 on the emergency plans after we have completed cross-  
2 examination of the Staff on ECCS. Some of this, Mr.  
3 Chairman, I might say, we have been attempting to, and  
4 we shall continue to do so, to discuss with the Applicant,  
5 the Staff, and give them as much guidance as we can.  
6 Mr. Ford is opening my eyes to a substantial number of  
7 areas. It is a problem of he and I sitting down in the  
8 evening and trying to scope out the area of whether the  
9 Applicant and Staff know the specific subject areas.

10 CHAIRMAN JENSCH: You will have an opportunity  
11 to do that off the record. Is there any other matter we  
12 can consider at this time? If not, at this time let us  
13 recess this hearing to reconvene tomorrow morning in  
14 this room at nine o'clock.

15 (Hearing adjourned.)

16 \* \* \*

17

18

19

20

21

22

23

24

25

REGULATORY DOCKET FILE COPY

RETURN TO REGULATORY CENTRAL FILES  
ROOM 016

REGULATORY DOCKET FILE COPY

05 06 10 0

(11)