

6. The requirements for RHR pump and heat exchanger operability/operation in Specifications 3.8.A.3 and 3.8.A.4 may be suspended during maintenance, modification, testing, inspection, repair or the performance of core component movement in the vicinity of the reactor pressure vessel hot legs. During operation under the provisions of this specification, an alternate means of decay heat removal shall be available when the required number of RHR pump(s) and heat exchanger(s) are not operable. With no RHR pump(s) and heat exchanger(s) operating, the RCS temperature and the source range detectors shall be monitored hourly.
7. The reactor T_{avg} shall be less than or equal to 140°F.
8. Specification 3.6.A.1 shall be adhered to for reactor subcriticality and containment integrity.

B. With fuel in the reactor vessel and when:

- i) the reactor vessel head is being moved, or
- ii) the upper internals are being moved, or
- iii) loading and unloading fuel from the reactor, or
- iv) heavy loads greater than 2300 lbs (except for installed crane systems) are being moved over the reactor with the reactor vessel head removed,

the following specifications (1) through (12) shall be satisfied:

1. Specification 3.8.A above shall be met.
2. The minimum boron concentration shall be the more restrictive of either $\geq 2000\text{ppm}$ or that which is sufficient to provide a shutdown margin $\geq 5\% \Delta k/k$. The required boron concentration shall be verified by chemical analysis daily.
3. Direct communication between the control room and the refueling cavity manipulator crane shall be available whenever changes in core geometry are taking place.
4. No movement of fuel in the reactor shall be made until the reactor has been subcritical for at least 131 hours.

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