

William J. Cahill, Jr.  
Vice President

Consolidated Edison Company of New York, Inc.  
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Telephone (212) 460-3819

April 28, 1975

RE: Inspection No. 50-286/75-06

Mr. Robert T. Carlson, Chief  
Facility Construction and Engineering  
Support Branch  
U. S. Nuclear Regulatory Commission  
Directorate of Regulatory Operations  
Region 1  
631 Park Avenue  
King of Prussia, PA 19406

Dear Mr. Carlson:

This is in response to your letter of March 24, 1975 notifying us of a violation found during an inspection conducted by Mr. Folsom of your office on February 27 and 28, 1975.

Your letter noted three minor attachments welded to the pressure-retaining material of the containment personnel air lock. These welds were approximately 1" in length and attached small brackets.

There was a specification for the erection of the containment building liner and for the erection and installation of the personnel air lock. This specification includes welding requirements. The specification requires that all welding be done by certified welders qualified in accordance with Section IX of the ASME B&PV code. The constructor's records indicate that all of the welders assigned to the area of the personnel air lock during the period when these attachment welds were made were properly

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certified. These welds have been subject to a visual inspection and required repairs were also completed by certified welders. Because of the aforementioned nature of these brackets, no detail procedure specifically addressing their installation is necessary. Also, it is our judgment that this type of field run support bracket is not normally shown on design documentation.

Our engineering personnel have evaluated this matter and conclude that the welds have no adverse impact on the integrity of the lock.

Very truly yours



William J. Cahill, Jr.  
Vice President

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