

# **DECOMMISSIONING PLAN**

**FOR**

**READING, PENNSYLVANIA SLAG PILE SITE**

**Prepared for:**

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## 1.0 INTRODUCTION AND GENERAL INFORMATION

The possession of slag at the Reading, Pennsylvania location is licensed by the US Nuclear Regulatory Commission (NRC) License No. SMC-1562 held by Cabot Corporation (Cabot), County Line Road, Boyertown, PA 19512. License SMC-1562 also covers source materials associated with former ore processing activities at their Revere, Pennsylvania facility. This Decommissioning Plan applies only to the Reading, Pennsylvania Site.

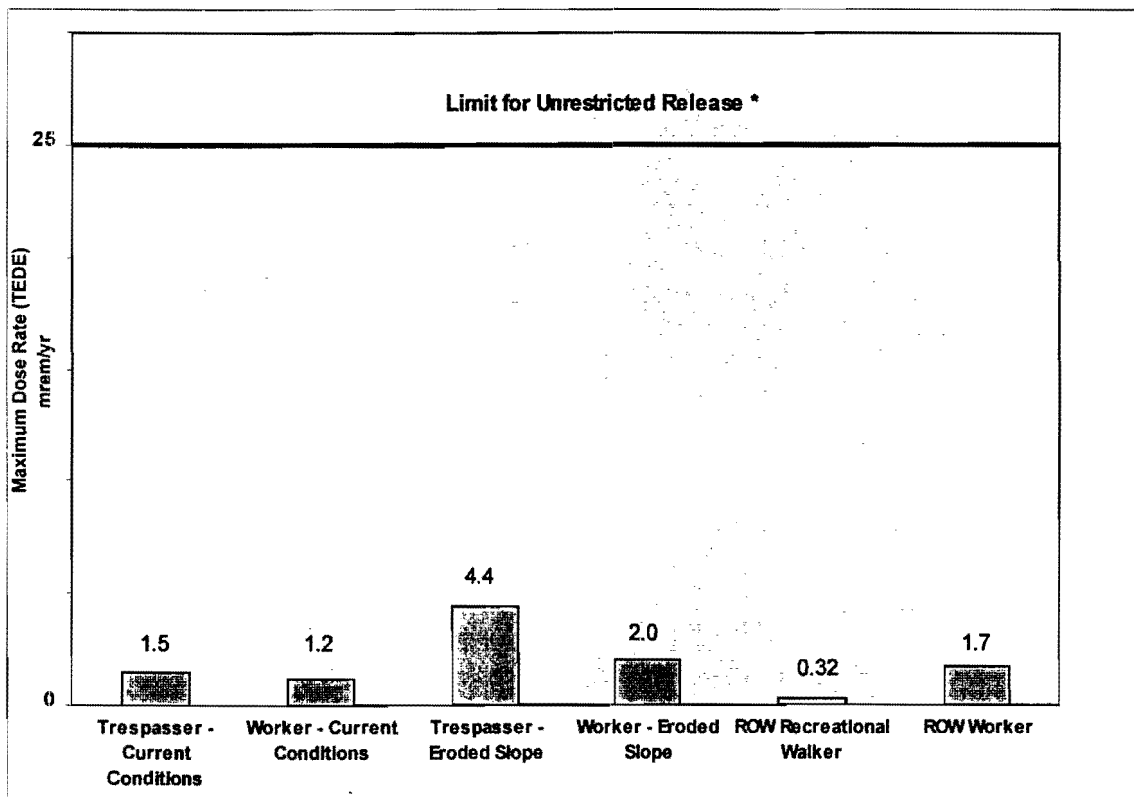
NRC's new rule (10 CFR Part 20 et al., Radiological Criteria for License Termination; Final Rule) became effective on August 20, 1997. This Decommissioning Plan (DP) is being submitted to meet the requirements of the new rule.

The objective of the decommissioning process is to terminate the license. During the decommissioning process, Cabot performed comprehensive Site characterization and analysis including: surface gamma measurements, radiological analysis of surface and subsurface soil samples, radiological analysis of groundwater samples, characterization of the Site topography, climate, physiography, geology, hydrogeology, and surface water hydrology, measurement of the leach rate of uranium from the slag, determination of the leach rates of thorium and radium, evaluation of the weathering rate of the slag, analysis of the slag pile stability, performance of a Radiological Assessment, and preparation of this Decommissioning Plan.

The characterization information was used as recommended in current NRC guidance documents to develop exposure scenarios and assumptions for modeling of theoretical maximum radiation doses that might result from unrestricted use of the Site. The NRC guidance documents provide a framework for dose assessment that consists of using conservative assumptions modified as appropriate by site-specific conditions.

There are two topographically distinct areas where radiological slag has been identified: on an embankment (Slag Pile Area) and within the River Road right of way (ROW). Two basic exposure scenarios were analyzed for the Slag Pile Area (trespasser and worker). Each basic exposure scenario on the Slag Pile Area was analyzed for both the current Site conditions and potential future conditions assuming erosion of the soil cover has occurred, exposing the radiological slag. Two scenarios were modeled for the River Road ROW area. One consisted of recreational walker. The second was for a worker involved with excavation activities in the ROW. Detailed descriptions of the modeling input parameters and results are contained in the revised Radiological Assessment, Revision 1 (STEP, 2000) and are summarized in Section 1.5.2 of this report. The maximum calculated dose for each basic scenario are presented below in both tabular and graphic form and are compared to the 25 mrem/y limit (10 CFR 20 Subpart E) for unrestricted release. As shown, the maximum calculated doses are all substantially less than the limit for unrestricted release.

CASE	MAXIMUM ANNUAL TOTAL RADIATION DOSE (mrem/yr TEDE)
Slag Pile Area Trespasser - Current Conditions	1.5
Slag Pile Area Trespasser - Eroded Slope	4.4
Slag Pile Area Worker - Current Conditions	1.2
Slag Pile Area Worker - Eroded Slope	2.0
River road ROW Area - Recreational Walker	0.32
River road ROW Area - Worker	1.7
The 10 CFR Part 20 dose criterion for license termination with no restrictions on use is 25 mrem/yr.	



\* Unrestricted Release = Less Than 25 mrem/year (10 CFR 20 Subpart E)

In summary, the potential exposure levels for the current conditions and any reasonable future conditions involving unrestricted use are all well below the 25 mrem/y criteria for unrestricted release and unrestricted release is as low as reasonably achievable (ALARA). As a result no decommissioning activities are required.

## **1.1 GENERAL INFORMATION**

The Reading Slag Pile is located in Reading, Berks County, Pennsylvania. Figure 1-1 shows the location of the Reading Site. Slag materials from metal processing activities performed in the late 1960's were deposited on a large preexisting slag disposal area. The possession, handling, and disposal of the slag were authorized under the NRC license. Kawecki Chemical (Kawecki), a predecessor to Cabot, leased a portion of the facility when the operations which lead to placement of the slag were conducted. Cabot has never owned or operated the Site.

## **1.2 FACILITY RADIOLOGICAL HISTORY INFORMATION**

### **1.2.1 Radiological Material Used at Reading**

The Kawecki process was designed to increase the percentage of tantalum in low-grade ores by heating a mixture of iron ore, tantalum ore (tin slags), and coke in an electric arc furnace. The ores used by Kawecki contained naturally occurring uranium and thorium in concentrations defined as "source material" by the Atomic Energy Commission (AEC). The AEC is now the NRC. The possession and handling of these materials was performed under AEC/NRC license. The tantalum alloyed with the iron leaving a glass-like silica gangue in which the naturally occurring thorium and uranium remained. This operation was conducted during 1967 and 1968.

The glass-like slag residues from Kawecki's processing operations were placed on a pre-existing slag disposal area on an embankment at the southwest end of the property. This same area had been used before 1967 for slag disposal from manufacturing operations conducted by one or more companies unaffiliated with Kawecki Chemical. Some radiological slag is also present at the base of the slope in the ROW. Additional material was placed on the Slope in 1977 through 1978 as a result of building decontamination activities including sand mixed with tin slag from a location in Baltimore. The slag pile is located southwest of the former gas house shown as the 1-story block building on the Site Vicinity Map (Figure 1-2). The slag extends approximately 160 feet along the top of the embankment.

No activities are currently conducted in the slag area described above.

### **1.2.2 Operating Occurrences Affecting Decommissioning Safety**

Currently there are no licensed materials used within the industrial property containing the Site. Other than the Slag Pile Area and the River Road ROW area, all areas where licensed material was handled have been decontaminated. There are no known radiological operating occurrences that would affect the safety of personnel during decommissioning of the slag pile.



## **1.3 SITE DESCRIPTION**

As shown on the Site Location Map (Figure 1-1) and the Site Vicinity Map (Figure 1-2), the slag pile is located east of the Schuylkill River. The area is urban with land use being primarily industrial or related to the transportation corridor along the river. Between the slag pile area and the Schuylkill River there is a currently undeveloped extension of the River Road right-of-way (ROW), a Norfolk Southern (Norfolk) railroad ROW and remnants of the former Schuylkill Canal. Another Norfolk Southern ROW is located approximately 150 feet northwest of the slag pile. Buttonwood Street is located approximately 600 feet to the southeast of the pile. The larger industrial property which contains the small slag area extends northeast to Tulpehocken Street.

Because the property is not owned by the licensee, the area encompassing the radiological slag has been defined as the "Site" for purposes of discussion in this Decommissioning Plan. The Site consists of the area containing radiological slag and slag mixed with soil and debris. The areal extent of the Site is approximately 2/3 acre and is shown on the Site Map (Figure 1-3). Currently, there are no buildings, structures or apparent use within the Site area and Site access is controlled by a fence and warning placards. The Site is heavily vegetated with mature trees and brush on the slope and brush in the ROW.

### **1.3.1 Topography**

Figure 1-1 and Figure 1-3 depict the regional and Site topography as ground surface elevation contours. The ground surface elevation rises from approximately 193 feet above mean sea level (MSL) at the Schuylkill River to approximately elevation 266 feet MSL at the top of the slag pile. The elevation of the southwestern Norfolk Southern ROW and River Road ROW range in elevation from approximately 210 to 215 feet MSL. As shown in Figure 1-3 the embankment occupied by the slag pile has an overall slope of approximately 30°. Locally the slope on the embankment is as great as 40° to 45°. A licensed Pennsylvania land surveyor provided elevation contours for the slope.

The upper area, from the top of the slope east, is generally flat with elevations ranging from 264 MSL to 270 MSL. The shallow swale shown in this area may focus surface water runoff onto the northern portion of the slag pile.

### **1.3.2 Climate**

Based on information in Water Resources of the Schuylkill River Basin (Biesecker, 1968), Berks County has a temperate humid, maritime-type climate. Average temperature in the Reading area is approximately 54° F and average annual precipitation is approximately 40 inches. Approximately one half of the precipitation (20.7 inches) is returned to the atmosphere through evapotranspiration with the remainder entering streams as direct runoff and groundwater discharge. Precipitation is fairly evenly distributed throughout the year with the monthly average ranging from approximately 2.5

inches in February to 4.5 inches in August. Despite the higher precipitation in the summer months runoff is lower due to higher rates of evapotranspiration.

### **1.3.3 Physiography and Geology**

The Site is located in the Great Valley Section of the Valley and Ridge physiographic province near the boundary with the Reading Prong of the New England Highlands province. The location of the Site relative to the mapped geologic formations is depicted in Figure 1-4. Bedrock beneath the Site is mapped as the Cambrian Period age Richland Formation. The Richland Formation geology is described by MacLachlan, 1983:

Medium-gray thick-bedded dolomite and subordinate limestone arranged in cycles representing shallow marine deposition. Limestone beds commonly have argillaceous to silty laminae and may be sandy. Throughout the formation, some beds contain scattered nodules and stringers of dark-brownish-gray chert; some oolitic and cryptozoon layers are also present. Discrete dolomitic sandstone beds occur locally. Thickness is about 420 m (1,400 ft).

Between the base of the embankment and the Schuylkill River the geology is mapped as Quaternary age Alluvium. MacLachlan provides the following geologic description:

Saturated or seasonally wet, unconsolidated deposits along streams. Deposits along minor streams are variable depending on stream gradient and lithologies traversed. Along major streams deposits are predominantly fine grained (silty to sandy), containing only scattered coarser clasts. Alluvial anthracite is locally abundant along Schuylkill River. Maximum Known thickness is about 24 m (80 ft).

The Site characterization effort and observations indicate that both geologic formations are covered by fill associated with past operations at the industrial property and the transportation corridor

Based on the boring logs (NES, 1996) and piezometer logs (Appendix A) a contour map depicting the top of bedrock elevation was developed (Figure 1-5). The map shows that as would be expected the top of bedrock surface slopes toward the Schuylkill River.

### **1.3.4 Soils**

The Site lies within a large area mapped by the United States Department of Agriculture Soil Conservation Service (SCS, 1970) as "Made land, limestone materials, sloping (MdB)" which consist of "materials that have been moved or disturbed by excavation or filling so that the natural, orderly arrangement of particles and horizons have been

destroyed.” The Soil Conservation Service states that “This land type is generally not suited to farming.”

Based on the Site characterization data and visual observations, the surface soils consist of mixed fill materials; primarily non-radiological slag mixed with construction debris, a small volume of radiological slag, and soil. Sufficient soil has been placed over the radiological slag on the slope to support a dense growth of mixed vegetation including weedy shrubs and trees. The Characterization Report (NES, 1996) identified a green non-radiological slag below the radiological slag at a depth of approximately 20 feet below the top of the embankment and a natural clay material at a depth of approximately 38 feet below the top of the embankment. The approximate locations of 1996 borings and other sampling locations are shown on Figure 1-6.

The on-site soils are well drained. It is apparent based on the characterization results and visual observations that there are no wetlands within the Site boundaries. The only observed wetlands in the vicinity of the Site appear to be immediately adjacent to the Schuylkill River and within portions of the former Schuylkill Canal.

### **1.3.5 Surface Water Hydrology**

No water courses other than the Schuylkill River were identified in the immediate vicinity of the Site. As would be expected for granular fill material, the surface of the Site and adjacent areas appeared to be well drained. The United States Geological Survey (USGS) has maintained a stream gauging station approximately 2,000 feet downstream from the Site. The average daily flow rate was 1,532 cubic feet per second (cfs). The minimum reported daily flow was 98 cfs and the maximum reported daily flow was 26,800 cfs (USGS, 1997)

The flood profile for the June 1972 flood (Tropical Storm Agnes) in Pennsylvania indicates that the maximum water level was at elevation 219.2 feet above mean sea level (MSL) 450 feet upstream from the Reading Railroad bridge (approximately 500 feet upstream from the Site) and at elevation 218.6 feet MSL at the Buttonwood Street Bridge (approximately 600 feet downstream from the Site) (Miller, 1974). Therefore, the flood level at the Site was at approximately elevation 219 feet MSL. Because the 1972 flood was reported to far exceed any previously recorded flood levels on the Schuylkill River, these elevations represent the maximum reported flood levels. The 100-year flood elevation at this location is mapped as 211 feet MSL and is shown on Figure 1-7.

Based on the above information, the Norfolk ROW and the River Road ROW are within the flood plain of the Schuylkill River. The majority of the slag pile, which ranges in elevation from approximately elevation 210 feet MSL to 260 feet MSL, is above the 100 year and the maximum reported flood level.

### 1.3.6 Groundwater Hydrology

The information evaluated for this report was sufficient to develop a comprehensive conceptual model of the Site geologic and hydrogeologic conditions. All the Site-specific and background information supports the model. The conceptual model is depicted in Figure 1-6 which is a cross section showing the subsurface conditions beneath the Site. As shown, a zone of seasonal groundwater occurs in the soil immediately above bedrock. This zone of saturation is thin and discontinuous. The gradient in this zone follows the surface contour of the top of rock (Figure 1-5) and is toward the Schuylkill River. A perched groundwater condition may also occur above the clayey-silt layer during seasonal wet periods.

A seep near the base of the slag pile is active during precipitation events. Analyses of the seep-water samples demonstrated that the seep water meets EPA Drinking Water Standards criteria for gross alpha and gross beta activity and is indistinguishable from the background water quality in the Schuylkill River.

Most of the groundwater passing through the radiological slag flows to the Schuylkill River via the perched zone above the bedrock. This zone is too thin and does not have sufficient yield to support even a single domestic supply well. During the sampling effort it took several hours to a full day for the wells to yield the required two liters for analysis. The expected hydraulic gradient in the underlying bedrock is convergent toward the river. This typical situation precludes the migration of the water in the soil zone from migrating downward into the bedrock because near the river the bedrock gradient is upward. The pathway for water that has passed through the radiological slag is restricted to a short very shallow zone that can not support a domestic supply well.

The small surface area limits the volume of infiltration passing through the slag. Approximately 20-inches of the 40-inches of annual precipitation is lost through evapotranspiration and approximately 10-inches is lost as direct run-off. Therefore, only approximately 10-inches is available to infiltrate through the slag. Ten inches of precipitation over the approximately 25,000 ft<sup>2</sup> of the slag pile and slag in the ROW is equivalent to an average flow of less than 0.3 gallons per minute (gpm).

Based on published reports and the geologic setting, permanent regional groundwater table occurs deeper in the bedrock, below the zone in the soil. The Schuylkill River is the lowest elevation topographic and hydrologic feature in the vicinity of the Site. Based on USGS stream gauge data, the Schuylkill River is a gaining stream (flow volume increases downstream due to groundwater discharge) as is typical for this climatic region. In the absence of significant withdrawals of groundwater from wells, the natural direction of flow in the deep permanent groundwater system will be convergent toward the river. The flow direction near the River will be upward. This flow regime restricts the pathway between the slag and the river to a very thin (no more than several feet thick) short (80-feet to 200-feet long) shallow zone.

The groundwater is not expected to be contaminated because the leach rate of the slag is so low. To confirm this conclusion, groundwater samples were collected on two occasions from wells installed in the River Road ROW directly downgradient from the Slope and within the ROW area. Those samples were analyzed for gross alpha activity, gross beta activity, and for uranium and thorium using alpha spectroscopy. Results of that sampling and analysis indicate that the groundwater quality meets the National Primary Drinking Water Standards for radionuclides. Those results are summarized and compared to individual standards in table 1-1. The details of the groundwater sampling program and results are described in Section 1.5.1.

The results confirm the leach rate calculations indicating that the leach rate of radionuclides from the slag is negligible. Based on measured values, concentrations of radionuclides in leachate from the slag pile are below EPA drinking water standards and are similar to Schuylkill River background water quality. The groundwater directly downgradient of the slag pile and directly beneath the radiological slag in the ROW is not contaminated.

It should also be noted that groundwater in the vicinity of the Site is not used as a source for drinking water or industrial process water and is unlikely to be used in the future. Local public water supplies are derived from surface water sources (Reading Water Bureau, 1998) and there are no known or suspected industrial wells in the vicinity of the Site. Therefore, the Schuylkill River is the hydraulic base level for the area, and all local groundwater gradients are toward the river. Regardless of the low probability of groundwater use near the Site, the low leach rate of uranium from the slag ensures that there has not and will not be an impact to groundwater.

Any future groundwater supply could only be obtained from the deeper bedrock. The groundwater that has passed through the slag could supply only a miniscule fraction of the total yield of a deep well. Typical deep supply wells require yields of 100 or more gpm to be viable as an industrial or public supply. Therefore, the already low (below Drinking water Standards) levels of radiological constituents in the perched zone would be diluted by a factor of approximately 300 and be equal to background levels.

Based on the following considerations the deep groundwater beneath the Site is not likely to be utilized in the future:

- The Reading area currently obtains its public water supply from Lake Ontelaunee, (an impoundment on Maiden Creek, a tributary to the Schuylkill River). The lake is located approximately 8 miles upstream of the Site. The Schuylkill River and its tributaries will be able to support any conceivable future needs for the area.

- Communications with the City of Reading indicate that the City will require future development at the industrial property to connect to the City's public water supply system.
- The quality and quantity of groundwater available within an urban setting, such as Reading is limited. It is not likely that groundwater sources would be utilized in the future with an ample supply of high quality surface water available.
- The area between the Site and the Schuylkill River has been and is expected to continue to be utilized as a transportation corridor. Transportation uses preclude the development of groundwater supply in this area.

## **SUMMARY**

The Site conditions preclude the possibility of any completed groundwater receptors.

- Radionuclide concentrations in leachate from the slag are below Drinking Water Standards. Migration and mixing can only lower the concentrations. Therefore, Drinking Water Standards can not be exceeded.
- The groundwater flow path between the slag and the river is limited to a shallow, thin, short zone unsuitable for installation of a well.
- There is insufficient yield downgradient of the slag to support even a domestic supply well.
- The total volume of the infiltration through the slag and subsequent leachate could represent only a miniscule fraction of the volume of an industrial or water supply well in the bedrock resulting in dilution of the already low constituents from the slag to background levels.
- It is unlikely that the bedrock will be developed for use as a water supply source.

In conclusion, there are no current or future completed groundwater pathways and there is no groundwater contamination associated with the Site.

### **1.3.7 Slag Pile Stability**

In the previously submitted Characterization Report (NES, 1996), the slope of the slag pile was visually estimated to be approximately 60 degrees to 70 degrees from the horizontal. Based on that estimate, the NRC requested additional information regarding slope stability. In response to the NRC request, a Pennsylvania Licensed Professional Land Surveyor was contracted to perform a topographic survey of the embankment

containing the slag pile. That survey, performed in 1997, delineated the top and bottom of the embankment. The survey results showed that the overall slope was approximately 30 ° and are discussed in the Hydrologic and Geologic Assessment report (STEP, 1997). A detailed topographic survey was performed in 1999 as is described in the Report on Topographic and Radiological Surveys (STEP, 1999). The detailed topographic survey is used in the figures contained in this Decommissioning Plan.

A 30 ° to 33° slope is typical of stable slag piles throughout Pennsylvania. However, to fully respond to the NRC request, a Pennsylvania geotechnical engineering firm (GeoSystems) was contracted to evaluate the stability of the slag pile using standard geotechnical engineering practices. GeoSystems utilized the Site characterization information (surveyed slope, boring log descriptions, and standard penetration test results) as input to the XSTABL computer model (a modified version of the program PCSTABL developed by Purdue University). The model calculates a Factor of Safety for all possible slope failure geometries and reports the minimum Factor of Safety identified. A Factor of Safety greater than 1.0 indicates a stable slope while a value of less than 1.0 represents an unstable slope. The minimum Factor of Safety identified for the Reading slag pile Site was 1.16. Based on the model results and the observations that the slope has been stable for the approximately 30 years since material was placed, GeoSystems concluded that the slope was stable. The complete geotechnical analysis is contained in Appendix B.

As observed during the field reconnaissance performed in August 1997, the slope is covered with heavy vegetation including substantial size trees. There is no evidence of large-scale erosion of the slag pile. It is important to note that since placement of the slag the lower portions of the Site experienced the flood of 1972. The slope containing the slag remained stable even under that extreme condition.

### **1.3.8 Slag Pile Volume**

The detailed topographic survey information (STEP, 1999) was used to refine the estimated volume of radiological slag and slag mixed with soil and debris at the Site. The approximate extent of slag was estimated based on all the characterization information and the conceptual model presented within this report. The topographic and radiological surveys indicated that there was a topographic bench on the embankment at approximately elevation 220 that limited the lower extent of the pile. It appears that the pile extended to the base of the embankment only in the middle section northwest of the concrete block foundation. It also appears that the lateral extent of the slag in the ROW was the result of some subsequent grading activities in that area.

The volume of slag on the embankment and in the River Road ROW was estimated to be approximately 180,000 ft<sup>3</sup>. This is larger than the estimated volume of approximately 60,000 ft<sup>3</sup> presented in the Characterization Report (NES, 1996). The difference in calculated volume is due primarily to the use of an estimated slope in the 1996 report. Visual estimates of slope are commonly exaggerated by a factor of two or more due to

human perceptions associated with slopes. The volume of slag in the ROW was estimated by multiplying the area of the slag (10,000 ft<sup>2</sup>) by the depth range of one to two feet resulting in a volume of 10,000 ft<sup>3</sup> to 20,000 ft<sup>3</sup>. The characterization of radiological slag in the ROW area is described in the Report on Topographic and Radiological Surveys (STEP, 1999).

The current estimated total volume of approximately 180,000 ft<sup>3</sup> represents the maximum expected volume where radiological slag or radiological slag mixed with non-radiological materials (soil and debris) is likely to occur. It is believed to be an overestimate of the volume of radiological slag.

## **1.4 PREVIOUS DECOMMISSIONING ACTIVITIES**

Decommissioning of the buildings and surrounding areas of the industrial property were conducted in January 1995. The details of that decommissioning are contained in the Final Decommissioning Project Report for the Main Processing Building and Surrounding area, Reading, Pennsylvania (NES, 1995). That decommissioning resulted in the unrestricted release of the entire industrial property with the exception of the slag pile which was not part of that effort.

## **1.5 SUMMARY OF CURRENT RADIOLOGICAL CONDITIONS**

### **1.5.1 Summary of Site Characterization Results**

The nature and extent of the slag pile have been characterized by borings, radiological analysis of surface and subsurface soil samples, radiological analysis of groundwater samples, surface gamma measurements, characterization of the Site topography, climate, physiography, geology, hydrogeology, and surface water hydrology, measurement of the leach rate of uranium from the slag, determination of the leach rates of thorium and radium, and evaluation of the weathering rate. Details of the procedures and results can be found in the Leaching Analysis for Uranium and Thorium for the Reading Slag Pile (ERM, 1996), the Hydrologic and Geologic Assessment for the Reading, Pennsylvania Slag Pile Site (STEP, 1997), and the Report on Topographic and Radiological Surveys (STEP, 1999). The characterization effort also included sampling and analysis of seep samples collected at the base of the slag slope.

### **Slag Pile Characterization**

Figure 1-2 and 1-3 show the areal extent of the slag pile in plan view. The locations of the 1996 borings, surface soil samples, seep samples, sediment samples, and direct gamma measurements are shown on Figure 1-8. Analyses of surface soil samples and samples collected from the borings, indicate that the average activity in the radiological slag /debris/soil mixture in the Slope area is 45 pCi/g thorium-232 and associated progeny and 30 pCi/g uranium-238 and associated progeny. Analyses of samples collected from the borings along the top edge of the embankment indicate that the



radiological slag extends vertically to a maximum depth of approximately 20 to 22 feet. The lateral extent of the slag to the northeast was demonstrated to be less than 15 feet from the edge of the embankment (NES, 1996)

### **ROW Area Characterization**

ST Environmental Professionals, Inc. evaluated the extent of radiological slag in the ROW area in 1998 and 1999. The work consisted of performing a radiological survey using a hand held Micro R meter. Measurements were recorded at 1 m above grade and at ground surface at each height a total reading and a shielded reading were recorded. Comparison of the total and shielded measurements was used to calculate the direct radiation contribution from the Slope area and the direct radiation contribution from the material in the ROW area. A measurement in an unaffected area was used to subtract the contribution from natural background sources. A detailed description of the survey, calculations, and results are contained in the Report on Topographic and Radiological Surveys (STEP, 1999) contained in Appendix B. The survey locations and results of the radiological survey are summarized in Figure 1- 9, showing the maximum extent of radiological material in the ROW area.

The depth of radiological material in the ROW area was evaluated by collecting three soil samples from each of three locations in the radiological material area and one sample from a background location for comparison. The soil sample locations are shown on Figure 1-10 as S01, S02, S03, and S04 (Background). At each location within the radiological material area, a sample was collected from depths of 0.5-ft to 1.0-ft, 1.5-ft to 2.0-ft, and 2.5-ft to 3.0-ft. At the background location (S04) the sample was collected from the upper 0.25-ft. Each soil sample was analyzed by gamma spectroscopy for uranium and thorium. The laboratory results are contained in Appendix B. The results are summarized in Table 1-2.

The soil sampling results indicate that the radiological material in the ROW is restricted to the upper 1.0-ft to 2.0-ft. Sample location S02 was located in the drainage swale that transmits runoff and seep water from the Slope area toward the Schuylkill River. The surface elevation at S02 is approximately 1.5-feet to 2.0-feet lower than the surface elevations of S01 and S03. The lack of elevated radiological concentrations in the samples from S02 confirms that the radiological material is limited to the upper 1.0-foot to 2.0-feet of soil and indicates that radiological constituents are not leaching from the Slope area.

### **Leach Rate of Radionuclides from Slag**

Because the slag is unweathered, it's elemental constituents (including uranium and other radionuclides) are locked in the silicate matrix and are not available to the environment.

A readily available uranium (RAU) leach test was run on a representative sample of radiological slag as part of the Site Characterization program (NES, 1996). The RAU test

is an aggressive leach test which involves grinding up the sample and using an acidic leach solution. Environment Resources Management, Inc. (ERM) developed a methodology for calculating the leach rate of uranium and thorium from the slag based on the RAU results (ERM, 1996). Using published values for the relative distribution coefficients ( $K_d$ ) for uranium and thorium, ERM determined that the thorium would leach at a much lower rate than uranium. The ERM methodology was approved by the NRC for use in radiological dose assessment calculations (NRC, 1996).

The NRC requested that any radiological dose assessment take into account the leach rates of other important radionuclides from the slag (NRC, March, 1997). Preliminary RESRAD modeling results indicated that other than uranium and thorium only radium isotopes contribute significantly to the total radiological dose. A geochemical consulting firm (GCX, Inc.) was requested to provide an assessment of the relative leach rates of other important radionuclides for the Reading and Revere slag (Appendix D). Based on GCX's assessment, radium would be expected to leach at a slower rate than uranium. The use of the measured uranium leach rate for the calculated leach rate of radium and thorium for the Radiological Assessment conservatively overestimates the calculated dose.

### **Weathering Rate of Slag**

As stated by ERM, the weathering of the slag is expected to be very slow and would not result in appreciable development of soil within the 1,000 year period of analysis (ERM, 1996). GCX, Inc. has independently evaluated the expected weathering rate of the slag (Appendix D). GCX's conclusions are consistent with ERM's conclusions.

### **Groundwater Characterization**

Five temporary piezometers (PZ01 through PZ05) were installed to evaluate groundwater conditions directly downgradient of the Slope area and within the ROW area. The locations of the piezometers (PZ) are shown on Figure 1-10. Each PZ was installed by drilling to the top of bedrock using hollow-stem auger drilling methods. The 1.0-foot long by 1.5-inch outside diameter (OD) porous piezometer tips were installed at the top of bedrock.

The water levels in the wells were limited to a few feet above the top of bedrock. This is consistent with observations made during the 1996 characterization program. The groundwater downgradient from the slag is restricted to a shallow, thin (no more than several feet thick), and short (80-feet to 200-feet long) flow zone between the slag and the river. That zone has insufficient yield to support even a marginal domestic or industrial supply well.

The piezometers were sampled on July 9, 1998 and January 26, 1999. On both occasions, only PZ01, PZ02, and PZ03 contained sufficient water for collection of groundwater samples. The boring logs, water level measurements, and laboratory analytical results are

contained in Appendix A. The results of the analyses are summarized in Table 1-1. As shown by those results, groundwater directly below the radiological material meets drinking water standards for radiological parameters and is similar to Schuylkill River water. The results of the seep, wells, and Schuylkill River sampling and analyses are shown below in comparison to EPA drinking water standards.

ANALYTICAL PARAMETER	SEEP SAMPLES AVERAGE	SCHUYLKILL RIVER SAMPLES AVERAGE	FILTERED WELL SAMPLES 2 ROUNDS	EPA DRINKING WATER STANDARDS (10 CFR 40)
GROSS ALPHA (pCi/L) (Table 3-1)	1.6	Not Applicable	All <10	15.0 Excluding Rn and U $Ra^{226} < 5.0$
GROSS BETA (pCi/L) (Table 3-1)	9.8	Not Applicable	All <10	50.0 Screening level
TOTAL GROSS $U^{234}$ , $U^{238}$ , $Th^{228}$ , $U^{232}$ By Gamma Spectroscopy (pCi/L) (NES, 1996), (STEP, 2000)	2.47	2.27	Avg. = 4.77	Not Applicable

### **Potential Future Uses of Site**

Based on review of Sanborne maps, the property containing the Site has been used for industrial purposes for at least 96 years. The current zoning designation for the property is HM (Heavy Manufacturing). The Reading Redevelopment Authority has publicly expressed its interest in redeveloping the property for industrial or commercial use. The City of Reading and Berks County have designated the area containing the Site as an urban redevelopment area. As part of that process, the area containing the Site has been designated for industrial/commercial and related uses.

Ground surface elevation data from the 1904 Sanborne map showed an approximately uniform slope from the Schuylkill Canal to Tulpehocken Street. Over the past 96 years, fill, consisting of slag and other materials, has been used to improve the topographic profile of the industrial property. The improvements have created a large level area extending from Tulpehocken Street to near the southwestern property boundary. As shown in cross section BB' (Figure 1-7), the current profile provides the maximum area of level ground suitable for industrial use within the property boundaries. The following features of the current configuration represent the optimal profile for industrial use.

- The maximum possible area of continuous level ground is available for buildings or parking areas
- The Site has good drainage
- The continuous level area is above the maximum reported flood level

- There is at-grade access to Tulpehocken Street, Buttonwood Street, and the railroad tracks on the northern property boundary

In summary, incremental modifications to grade over approximately 100 years have resulted in the current Site profile that is optimal for use of the property. This optimum grade is not likely to be modified in the future.

The physical characteristics and location of the Site limit the types of future uses and potential exposure scenarios that could reasonably occur. The location of the slag is limited to within 15 feet of the edge of an embankment. This precludes the construction of a basement within the slag. It is not likely that a building will be built closer than 15 feet to the edge of the embankment because there would not be sufficient room for routine maintenance activities or for typically desired landscaping. In addition, structures are not typically sited closer than 15 feet from a 30 ° to 35 ° slope. Even if a building was constructed less than 15 feet from the embankment, only a small fraction of the basement could be within the slag material. For similar considerations construction is not expected on the actual slope.

Extensive regrading of the industrial property is not likely because the topography is currently in the optimum configuration. If large scale regrading of the property were to occur the minor portion of radiological slag would be mixed with the much larger volume of non-radiological slag and fill materials resulting in a lowering of the average activity and reducing the potential dose. In addition, the radiological slag is located along the top edge and the face of the embankment; it would likely be pushed down the slope at the start of any regrading activities and eventually be buried under non-radiological fill. Because of the shallow groundwater level and potential for flooding near the river, the construction of buildings are precluded at the lower elevation where the slag would likely reside following any grading activities.

The urban setting effectively precludes the use of the Site by a farmer (resident or otherwise). The fill material consisting of building debris and various types of slag is not suited for growing crops. In addition, eastern Pennsylvania has ample acreage of productive farmland on gentle slopes. Steep slopes in urban settings are not used for agriculture in Pennsylvania. Available information indicates that the property has been utilized for industrial and commercial activities for at least 100 years. There is no known historical use of the property for farming.

Currently there is no groundwater use between the Site and the Schuylkill River and none would be expected in the future. The intervening property is currently used for a railroad ROW, and would likely remain as a transportation corridor along the Schuylkill River in the future. Such uses preclude the installation of a water supply well. Future use of the groundwater near the Site or anywhere within the City of Reading is not anticipated. The City currently receives its water from an upstream surface water impoundment. The City

will require future development of the industrial property to connect to the City's public water supply system.

Groundwater quality in urban environments is typically poor due to exfiltration from sewer lines, industrial compounds, salt used to clear snow from the streets, and a lack of natural soil horizons to filter infiltrating water. The quantity of groundwater in urban environments is also limited due to the large percentage of impervious surfaces that reduce the infiltration rate. Because surface water is readily available, and groundwater quality and quantity are limited, it is highly unlikely that groundwater between the Site and the Schuylkill River will be used for a water supply in the future.

An industrial supply well could not be developed in the shallow, thin, low yield, groundwater flow zone between the slag and the Schuylkill River. Any onsite or nearby industrial supply well would have to draw from the deeper bedrock zone to obtain a useful yield (typically greater than 100 gallons per minute). Leachate from the slag meets drinking water standards for radiological constituents. Leachate from the slag could comprise only a small fraction of the total yield of an industrial supply well. Therefore, the concentration of radiological constituents in a supply well would be much lower than drinking water standards.

Continued industrial use or new commercial or industrial redevelopment around the Site is the most likely future use scenario. There is no reasonable scenario in which the Site would be used by a farmer.

### **Off-Site Movement of Slag**

The potential for the slag to be removed from the Site and placed in a location that is suitable for residential development or farming uses was considered. Although it is physically possible to move the radiological slag to an off-site location, it is inconceivable that it could end up in a configuration that would lead to greater exposure than that at the Site. For the exposure to be greater, the radiological slag would have to be selectively excavated and separated from non-radiological slag, moved to a new location, and selectively spread across a surface area larger than the Site. Even if the slag were moved the same characteristics that limit the potential exposure on-site would limit the off-site exposure.

As discussed below, the use of the radiological slag as a growing media for farming, turf, or for a residential garden is an unreasonable assumption. There are several factors that each and in itself would prevent that from occurring. Taken together, it is virtually impossible for off-site movement of the slag to result in doses of concern. The following factors are critical for evaluating the potential off-site exposure.

## **Physical Characteristics**

The slag itself is a glassy granular material. It has little moisture retention and no organic humus material. The radiological slag at the Reading Site is mixed with other materials including:

- Concrete slabs greater than 10-feet by 10-feet by 1-foot thick
- Metal trash and debris including structural steel, pipes, wires, hoses, spikes, nails, household items, batteries, pails, bricks, carbon electrodes, wooden timbers, and general commercial industrial and residential trash
- Non-radiological slag that is nearly identical in origin and appearance to the radiological slag

At the Reading Site, only drought tolerant weedy species of trees and brush are able to survive on the slope where approximately 2 feet of material covers the slag. Based on observations of numerous piles of non-radiological steel slag in Pennsylvania, pure slag does not support any but the hardiest weedy species of plants, if any. The slag is not suitable as a growing medium for crops or turf.

The debris mixed in with the slag severely limits its use. The large objects imbedded in the fill would impede grading to proper slope, tilling, plowing or harvesting any crop, and maintaining a lawn. The smaller nails and spikes would be a deterrent to using the material as surface cover for industrial residential or agricultural use because of the risk of puncturing tires on vehicles and equipment. The material is not aesthetically acceptable for any intentional residential, commercial, or industrial use.

## **Standards of Construction Practice**

Certain standards of construction practice for residential, commercial, and industrial development projects are ubiquitous to Pennsylvania. As much as possible a construction/development uses on-site materials for shaping and grading. During planning stages engineers calculate and match the volume of excavation (cut) and fill to avoid the expense and uncertainties associated with importation or disposal of fill. If present, on-site topsoil is first stripped and stockpiled for later use for final grading. During excavation activities, the select soil (soil that does not contain rocks, boulders, debris, waste, or slag) is also typically separated from the non-select material (subsoil, rocks, boulders, debris, and waste fill such as slag). The non-select material is then used for the rough grading and backfill. The select material is used for final grading and the topsoil is then spread across areas that will be vegetated. If topsoil is not available onsite then it is imported from an offsite location. Slag or trash and debris are not used as the final cover for areas scheduled for vegetation. The only locations where slag/debris is left as the surface material have been heavy industrial sites where the activities will consist of

handling and storage of equipment, bulk materials, or junk. Typically slag and debris materials end up buried or on an embankment away from the regularly used sections of the site, such as the current situation at the Reading industrial property.

## **Economics**

The desire for a visually pleasing and vegetated site is reflected by the effort and cost expended to provide topsoil for all residential and commercial site development. The cost to import topsoil typically ranges from approximately five dollars per cubic yard for large projects to more than ten dollars per cubic yard for homeowners. Five dollars per cubic yard equates to over \$4,000 for covering an acre with 6 inches of topsoil. The cost to excavate and ship the slag would cost several dollars per cubic yard. The cost of excavating and shipping slag and debris generally precludes its use as fill. It is inconceivable that a landowner would pay to import undesirable slag and debris for the final cover at a site when the cost for topsoil is only incrementally greater and results in an acceptable site for development or sale.

In essence, material such as this does not have any aesthetic, economic, or valuable use; it almost always exists as an on-site waste in piles or as subsurface fill. In addition, current environmental regulations (Pennsylvania Residual Waste Regulations) generally prohibit the use of waste slag for offsite fill. Therefore, slag and debris typically remain on the site of origin or are disposed of at a landfill if there is a need for removal.

## **Logistics**

In the unlikely event that slag from the Reading Site were to be relocated in the future, the process would affect relative distribution of radiological slag relative to the non-radiological slag. The radiological slag and debris are indistinguishable from the non-radiological slag and debris without the use of sensitive instruments or laboratory analyses. Excavation of slag from the Reading Site would be indiscriminant resulting in thorough mixing of radiological and non-radiological slag. The estimated volume of radiological slag and debris (including intermixed non-radiological slag) is less than 180,000 cubic feet. The estimated volume of non-radiological slag on the industrial property is approximately 3,000,000 cubic feet. Therefore, the result of excavation, shipping, and placement of the slag to a different location would most likely result in a greatly reduced average concentration of radiological constituents.

It is possible that there could still be some small volumes (limited to the size of one truckload) of slag that would be near or at the same concentration as currently exists in the radiological slag pile. At the destination site, these volumes of radiological slag would be distributed as zones scattered throughout the fill in three dimensions (raisin bread provides a useful analogy). The "raisins" would most likely be embedded in the fill and not exposed at the surface. In the few locations where it was exposed at the surface the size of the area would be less than the size of the area modeled for the on-site dose assessments. If the receiving site was residential or commercial, it is certain that slag

would be covered with topsoil before use. If it was a heavy industrial site the uses would be similar to the Reading Site and the surface area and concentration of radiological slag would be substantially less than at the Reading Site. Therefore, the potential exposure would also be substantially less.

### **On-Site Movement of Slag**

Excavation and relocation of slag within the industrial property would have the same affects as offsite relocation of slag. The result would be lower average concentrations, smaller areal extent, and likely cover with soil if the industrial property were developed for residential or commercial use. Because of the current location of the slag on an embankment, the radiological slag would likely be buried beneath non-radiological slag. Any development of the areas containing radiological slag would result in a cover of soil or pavement. Either scenario greatly reduces the already low calculated potential dose.

### **Summary**

- The Reading Slag Pile Site has been fully characterized
- Leachate from the slag meets Drinking Water Standards for radiological constituents; there is not and will not be groundwater contamination
- Development of a domestic or industrial supply well in the groundwater flow zone between the Site and the Schuylkill River is not possible
- A viable onsite or nearby industrial supply well would need to be installed in the deeper bedrock zone and the contribution from leachate would be miniscule
- Offsite relocation of the slag is very unlikely and would result in reduced exposure, concentration, and potential dose
- On-site redistribution of slag would result in reduced exposure, concentration, and potential dose

The dose modeling considered the two most likely situations for the future disposition of the slag.

1. In-place with no erosion
2. In-place with erosion exposing the deeper slag

The dose modeling conducted for the Reading Site conservatively overestimates the doses for the in-place and on-site disposition of the slag. Because all the situations



involving relocation of the slag reduce the potential exposure, the potential doses would also be reduced. Therefore, the dose modeling provides an upper bound dose for any conceivable future unrestricted disposition of the slag.

### **1.5.2 Radiological Assessment**

A detailed discussion of the methods and assumptions used to perform the radiological assessment can be found in the Radiological Assessment for Reading, Pennsylvania Slag pile Site (STEP, 2000). They are summarized in the following section.

The NRC radiological criteria for license termination are expressed in terms of radiation dose that might reasonably be expected from residual radioactive material after decommissioning. As used here, the term "dose" is intended to be interpreted as total effective dose equivalent (TEDE), which is the quantity expressed in the NRC regulation. At the Reading Site this dose would depend upon concentrations of residual radioactive materials in soils and other remaining materials. The dose would also depend on Site-specific factors that might control potential resource use, potential migration of radioactive materials, and potential access to radioactive materials. Finally, this dose would also depend on potential activities of future users of the Site.

The radiation dose assessment process, as applied herein, includes the estimation of the maximum radiation dose (TEDE) that might be received by a typical member of a small group of people that could be expected to receive the highest doses from use of the Site as far as 1,000 years into the future, as required in the radiological criteria for license termination. Thus, the assessment considers not only the expected conditions at the Site, soon after remediation, but conditions projected for the distant future, as well. The assessment evaluates potential uses of the Site and potential migration of radioactive materials through the environment over time, taking account of both natural processes and human activities that could be expected to alter the patterns or rates of constituent movement.

In general, the dose assessment process consists of two steps: 1) development of representations of Site physical conditions and potentially exposed populations, and expression of these representations in mathematical terms; and 2) use of a mathematical model with input from the representations and/or technical literature to estimate future exposures and radiation doses (TEDE) as a function of time. The dual objective in the development of simplified representations is that the representations be realistic and not result in underestimation of exposures and doses.

Site characterization information was used to develop input parameters for modeling of maximum radiation doses that might result from unrestricted use of the Site. Two basic exposure scenarios were analyzed for the Slag Pile Area. The first of these was a trespasser who walks on the Site, and the second a worker on the Site. Radionuclide concentrations in surface soils on the slope of the pile are likely to be significantly lower than concentrations in deeper soils on the slope. The radiation dose that might be

received by a person using the Site depends strongly on the radionuclide concentrations in soils near the surface. For this reason, two variations of each of the two basic scenarios were analyzed. In the first, the trespasser or worker was assumed to be exposed to concentrations representative of current conditions. In the second, the trespasser or worker was assumed to be exposed to soils bearing radionuclides expected to be more typical of deeper soils on the slope. This variant can be considered to be conservatively representative of future conditions at the Site, after some erosion has occurred. However, as noted in Section 1.3.7, the slope is stable and has not experienced apparent erosion in the 30 years since placement of the slag. Therefore, this scenario is not likely to occur. Two scenarios were modeled for the River Road ROW area; a recreational walker and a worker involved with excavation activities. Detailed descriptions of the modeling input parameters and results are contained in the Radiological Assessment. Modeling assumptions for the Slag Pile Area and the River road ROW area are summarized in Table 1-3 and 1-4, respectively. The results for all scenarios are summarized in Table 1-5 and graphically depicted in Figure 1-11.

Results from the analysis show that the maximum radiation dose that might be expected from unrestricted use of the Site is far below the 10 CFR Part 20 limit of 25 millirem per year (TEDE) for release with unrestricted use. Specifically, the maximum dose (TEDE) calculated for the trespasser under current conditions is 1.5 mrem/y. Under eroded slope conditions, the trespasser would receive a maximum dose (TEDE) of 4.4 mrem/y. A worker spending 10% of his work time in the radiological area under current conditions would receive a maximum dose (TEDE) of 1.2 mrem/y. The maximum dose (TEDE) calculated for the worker with eroded slope conditions is 2.0 mrem/y. The maximum dose (TEDE) calculated for the ROW recreational walker was 0.32 mrem/y. The maximum dose (TEDE) calculated for the ROW worker was 1.7 mrem/y. The maximum dose (TEDE) calculated for all of these scenarios is 4.4 mrem/y, substantially less than the 10 CFR Part 20 limit of 25 mrem/y.

The doses calculated as described above represent the maximum likely doses that might result from unrestricted use of the Site. For purposes of sensitivity analyses, extremely unlikely scenarios that represent bounding exposure conditions were also analyzed. The results of these analyses were also lower than the 10 CFR 20 Subpart E criteria for unrestricted release. Details of those analyses are contained in Appendix B of the Radiological Assessment.

An analysis to demonstrate that maximum doses from unrestricted release of the Site would be as low as reasonably achievable (ALARA), is also included in the Radiological Assessment. The conclusion from this analysis is that release without restrictions meets ALARA criteria.

In summary, the potential doses for the current conditions and any reasonable future conditions involving unrestricted use are all well below the 25 mrem/y criteria for unrestricted release and unrestricted release is ALARA. As a result no decommissioning activities are required.

**TABLE 1-1**  
**GROUNDWATER SAMPLING RESULTS**  
**Reading Slag pile Site**

SAMPLE ID DATE	PZ-1 *		PZ-2 *		PZ-3 *		STANDARD
	8/5/98	1/26/99	8/5/98	1/26/99	8/5/98	1/26/99	
<b>FILTERED:</b>							
GROSS ALPHA	< 6.0	< 6.0	< 8.0	< 10	< 7.0	< 7.0	15 (a)
GROSS BETA (-K-40)	< 8.0	< 8.0	< 9.0	< 10	< 9.0	< 8.0	50 (b)
THORIUM-228	1.1	< 2.0	0.86	< 2.0	0.9	< 0.9	15 (a)
SIGMA (+/-)	0.5	--	0.52	--	0.52	--	-
THORIUM-230	< 0.1	< 0.4	< 0.2	< 0.4	< 0.2	< 0.3	15 (a)
SIGMA (+/-)	--	--	--	--	--	--	-
THORIUM-232	< 0.1	< 0.4	< 0.2	< 0.4	< 0.1	< 0.3	15 (a)
SIGMA (+/-)	--	--	--	--	--	--	-
URANIUM-233/234	1.3	1.2	3.8	7.9	1.2	0.52	-
SIGMA (+/-)	0.4	0.4	0.7	1.1	0.4	0.28	-
URANIUM-235	< 0.1	< 0.1	0.18	0.25	< 0.1	< 0.1	-
SIGMA (+/-)	--	--	0.16	0.18	--	--	-
URANIUM-238	1	1.1	4.1	6.8	1.3	< 0.2	-
SIGMA (+/-)	0.3	0.4	0.8	1	0.4	--	-
<b>UNFILTERED:</b>							
GROSS ALPHA	< 6.0	< 7.0	< 8.0	< 20	< 7.0	< 7.0	15 (a)
GROSS BETA (-K-40)	< 8.0	< 8.0	< 9.0	< 10	< 9.0	< 8.0	50 (b)
THORIUM-228	< 0.7	< 1.0	1.3	< 2.0	0.99	< 2.0	15 (a)
SIGMA (+/-)	--	--	0.7	--	0.53	--	-
THORIUM-230	< 0.2	< 0.3	< 0.2	< 0.3	< 0.3	< 0.3	15 (a)
SIGMA (+/-)	--	--	--	--	--	--	-
THORIUM-232	< 0.2	< 0.2	< 0.2	< 0.2	< 0.2	< 0.4	15 (a)
SIGMA (+/-)	--	--	--	--	--	--	-
URANIUM-233/234	0.68	1.2	5.1	8.3	2	0.61	-
SIGMA (+/-)	0.27	0.4	0.9	1.1	0.5	0.34	-
URANIUM-235	< 0.1	< 0.1	< 0.2	0.34	< 0.09	< 0.1	-
SIGMA (+/-)	--	--	--	0.22	--	--	-
URANIUM-238	1.1	0.8	4.9	7.8	1.6	0.55	-
SIGMA (+/-)	0.3	0.31	0.8	1.1	0.4	0.3	-

NOTES: \* All results in pCi/l

Sigma = 2 Standard Deviations ( 95% Confidence Interval)

(a) Adjusted gross alpha - screening level (= gross alpha minus radium 226 and uranium)

(b) Gross beta screening level

All standards are from: 56 FR 138, National Primary Drinking Water Regulations; Radionuclides; Proposed Rule

**TABLE 1-2**  
**SUMMARY OF SOIL SAMPLES - RADIOLOGICAL RESULTS**  
**Reading Slag Pile Site**

SAMPLE ID	LABORATORY DATA *									CALCULATED RESULTS		
	Tl-208	Bi-212	Pb-212	Bi-214	Pb-214	Ac-228	Pa-234m	Th-234	Total U	TOTAL Th (Ac-228 + Tl-208)	TOTAL U (2X Th-234)	Total U+Th
SO1-0.5D	19.61	14.3	20.5	13.39	12.69	20.59	17.9		22.12	40.2	22.12	62.32
ERROR	1.65	2	2.13	0.91	0.8	1.32	13.02		7.73			
MDA	0.54	1.45	0.38	0.36	0.42	0.6	16.16		4.48			
SO1-0.5	19.37	13.15	20.59	12.58	13.24	21.37	18.66		36.3	40.74	36.3	77.04
ERROR	1.65	1.85	2.14	0.9	0.83	1.36	13.8		9.93			
MDA	0.53	1.74	0.38	0.37	0.42	0.54	15.54		4.54			
SO1-1.5	14.74	10.42	16.17	10.22	10.27	15.73	21.49	-6.07		30.47	27.74	58.21
ERROR	1.42	1.8	2.58	0.79	0.82	1.11	13.5	6.7			** (Calculated)	
MDA	0.48	1.32	0.34	0.31	0.37	0.47	13.03	10.25				
SO1-2.5	0.95	0.69	1.52	0.92	1.05	1.01	-0.83		5.47	1.96	5.47	7.43
ERROR	0.16	0.37	0.21	0.16	0.13	0.21	3.88		2.3			
MDA	0.19	0.51	0.09	0.12	0.12	0.23	7.05		1.14			
SO2-0.5	1.07	0.51	1.01	0.89	0.84	1.12	1.53		1.01	2.19	1.01	3.20
ERROR	0.17	0.34	0.13	0.13	0.11	0.15	2.73		3.22			
MDA	0.13	0.4	0.08	0.09	0.1	0.18	5.12		2.59			
SO2-1.5	0.66	0.61	0.49	0.53	0.65	0.72	0.95		2.81	1.38	2.81	4.19
ERROR	0.18	0.4	0.12	0.14	0.15	0.2	4.79		2.54			
MDA	0.18	0.55	0.12	0.13	0.15	0.25	9.42		1.34			
SO2-2.5	2.05	1.09	2.98	1.5	1.89	1.86	1.98		7.06	3.91	7.06	10.97
ERROR	0.27	0.79	0.36	0.23	0.28	0.29	5.01		3.58			
MDA	0.2	0.64	0.12	0.18	0.16	0.29	9.51		1.58			
SO3-0.5	8.93	5.31	9.06	5.88	5.77	9.17	12.81		22.9	18.1	22.9	41.00
ERROR	0.91	1.36	0.98	0.51	0.45	0.74	9.42		6.98			
MDA	0.45	1.27	0.29	0.28	0.34	0.44	13.36		3.68			
SO3-1.5	5.73	4.1	6.18	3.91	4.4	6.59	16.96		9.8	12.32	9.8	22.12
ERROR	0.7	0.98	0.92	0.41	0.41	0.57	10.38		9.4			
MDA	0.35	0.92	0.23	0.22	0.26	0.4	9.9		7.29			
SO3-2.5	1.16	1.43	1.56	1.38	1.05	1.29	24.08		1.94	2.45	1.94	4.39
ERROR	0.26	0.56	0.21	0.23	0.19	0.29	11.55		3.21			
MDA	0.27	0.68	0.13	0.17	0.16	0.32	8.68		1.64			
SO4-0.0 (Background)	0.97	0.47	0.86	0.77	0.92	0.92	1.6		3.51	1.89	3.51	5.40
ERROR	0.15	0.35	0.12	0.13	0.12	0.17	3.13		1.69			
MDA	0.16	0.38	0.08	0.1	0.11	0.18	6.1		0.98			
Blank	-0.1	-0.07	0.01	0	-0.01	-0.08	3.66	0.18				
ERROR	0.07	0.17	0.04	0.05	0.04	0.07	2.56	0.97				
MDA	0.13	0.29	0.06	0.1	0.08	0.1	3.14	1.78				
<b>AVERAGES</b>										<b>14.15</b>	<b>12.79</b>	<b>26.93</b>

\*All Values in pCi/gm

\*\*Calculated value for Total U (SO1-1.5) = Average of Bi-214, Pb-214, Pa-234

**TABLE 1-3**  
**SCENARIO PATHWAYS AND KEY PARAMETER VALUES**  
**SLAG PILE AREA**

PATHWAY ASSUMPTIONS	SCENARIO			
	TC Trespasser—current conditions	WC Worker—current conditions	TF Trespasser—future conditions	WF Worker—future conditions
General Description	Trespasser walks on slope in current condition 3 h/wk, 6 mo/y	Worker works on radiological area 10% of his work time, 200 h/y, of which 20 h/y is walking on slope in current condition, 180 h/y is in building with 6" concrete floor on top of pile.	Trespasser walks on slope in eroded condition 3 h/wk, 6 mo/y	Worker works on radiological area 10% of his work time, 200 h/y, of which 20 h/y is walking on slope in eroded condition, 180 h/y is in building with 6" concrete floor on top of pile.
Water-independent pathways				
External	Yes	Yes	Yes	Yes
Indoor exposure time (h/y)	NA	180 (top)	NA	180 (top)
Structural shielding factor	NA	0.19	NA	0.19
Outdoor exposure time (h/y)	72 (slope)	20 (slope)	72 (slope)	20 (slope)
Inhalation (dust)	Yes	Yes	Yes	Yes
Indoor exposure time (h/y)	NA	180 (top)	NA	180 (top)
Structural shielding factor	NA	0.5	NA	0.5
Outdoor exposure time (h/y)	72 (slope)	20 (slope)	72 (slope)	20 (slope)
Inhalation rate (m <sup>3</sup> /y)	1.22E+04	1.22E+04	1.22E+04	1.22E+04
Mass loading (g/m <sup>3</sup> )	2.00E-04	2.00E-04	2.00E-04	2.00E-04
Inhalation (radon)	NA	NA	NA	NA
Ingestion of vegetables	NA	NA	NA	NA
Ingestion of meat	NA	NA	NA	NA
Ingestion of milk	NA	NA	NA	NA
Ingestion of soil	Yes	Yes	Yes	Yes
Outdoor exposure time (h/y)	72 (slope)	20 (slope)	72 (slope)	20 (slope)
Soil ingestion rate (g/y)	36.5	36.5	36.5	36.5
Water-dependent pathways				
Ingestion of water	NA	NA	NA	NA
Ingestion of aquatic food	NA	NA	NA	NA
Ingestion of vegetables (irrigated)	NA	NA	NA	NA
Ingestion of meat (irrigated)	NA	NA	NA	NA
Ingestion of milk (irrigated)	NA	NA	NA	NA
Inhalation (radon from water)	NA	NA	NA	NA

NOTES: All Scenarios - Concentration on top of pile = 25pCi/g total uranium and thorium  
Current Scenario - Concentration on slope = 25pCi/g total uranium and thorium  
Future Scenario - Concentration on slope = 75pCi/g total uranium and thorium

**TABLE 1-4**  
**SCENARIO PATHWAYS AND KEY PARAMETER VALUES**  
**RIVER ROAD ROW AREA**

PATHWAY ASSUMPTIONS	SCENARIO	
	RDRWWLK ROW Walker	RDRWWRK ROW Worker
General Description	Walks 5 min/d, 200 d/y, in area of ROW containing radionuclides	Excavates 40 h/y in area of ROW containing radionuclides
Water-independent pathways		
External	Yes	Yes
Indoor exposure time (h/y)	NA	NA
Structural shielding factor	NA	NA
Outdoor exposure time (h/y)	17	40
Inhalation (dust)	Yes	Yes
Indoor exposure time (h/y)	NA	NA
Structural shielding factor	NA	NA
Outdoor exposure time (h/y)	17	40
Inhalation rate (m <sup>3</sup> /y)	1.22E+04	1.74E+04
Mass loading (g/m <sup>3</sup> )	2.00E-04	7.00E-04
Inhalation (radon)	NA	NA
Ingestion of vegetables	NA	NA
Ingestion of meat	NA	NA
Ingestion of milk	NA	NA
Ingestion of soil	Yes	Yes
Outdoor exposure time (h/y)	17	40
Soil ingestion rate (g/y)	36.5	36.5
Water-dependent pathways		
Ingestion of water	NA	NA
Ingestion of aquatic food	NA	NA
Ingestion of vegetables (irrigated)	NA	NA
Ingestion of meat (irrigated)	NA	NA
Ingestion of milk (irrigated)	NA	NA
Inhalation (radon from water)	NA	NA

**TABLE 1-5  
RESULTS SUMMARY**

UNIT	MAXIMUM ANNUAL DOSE mrem/y					
	SLAG PILE AREA				ROW AREA	
	CASE TC Trespasser Current Conditions	CASE WC Worker Current Conditions	CASE TE Trespasser Eroded Conditions	CASE WE Worker Eroded Conditions	CASE RDRWWLK ROW Recreational Walker	CASE RDRWWRK ROW Worker
Slope-ground	1.376	0.383	4.128	1.148		
Slope-inhalation	0.081	0.017	0.183	0.051		
Slope-soil ingestion	0.026	0.007	0.077	0.021		
Top-ground		0.654		0.654		
Top-inhalation		0.076		0.076		
Top-soil ingestions		0.064		0.064		
ROW-Ground					0.305	0.722
ROW-Inhalation					0.012	0.980
ROW-Soil Ingestion					0.006	0.014
<b>Total TEDE</b>	<b>1.5</b>	<b>1.2</b>	<b>4.4</b>	<b>2.0</b>	<b>0.32</b>	<b>1.7</b>

Ground dose is deep dose equivalent, inhalation and soil ingestion doses are CEDE, total is TEDE.

The 10 CFR Part 20 dose criterion for license termination with no restrictions on use is 25 mrem/y TEDE.

Case TC results from RESRAD run CBRDTC

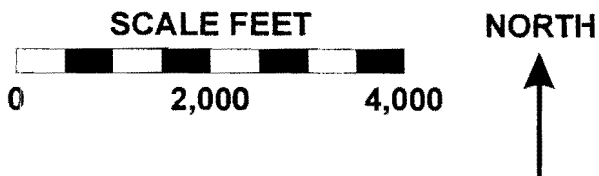
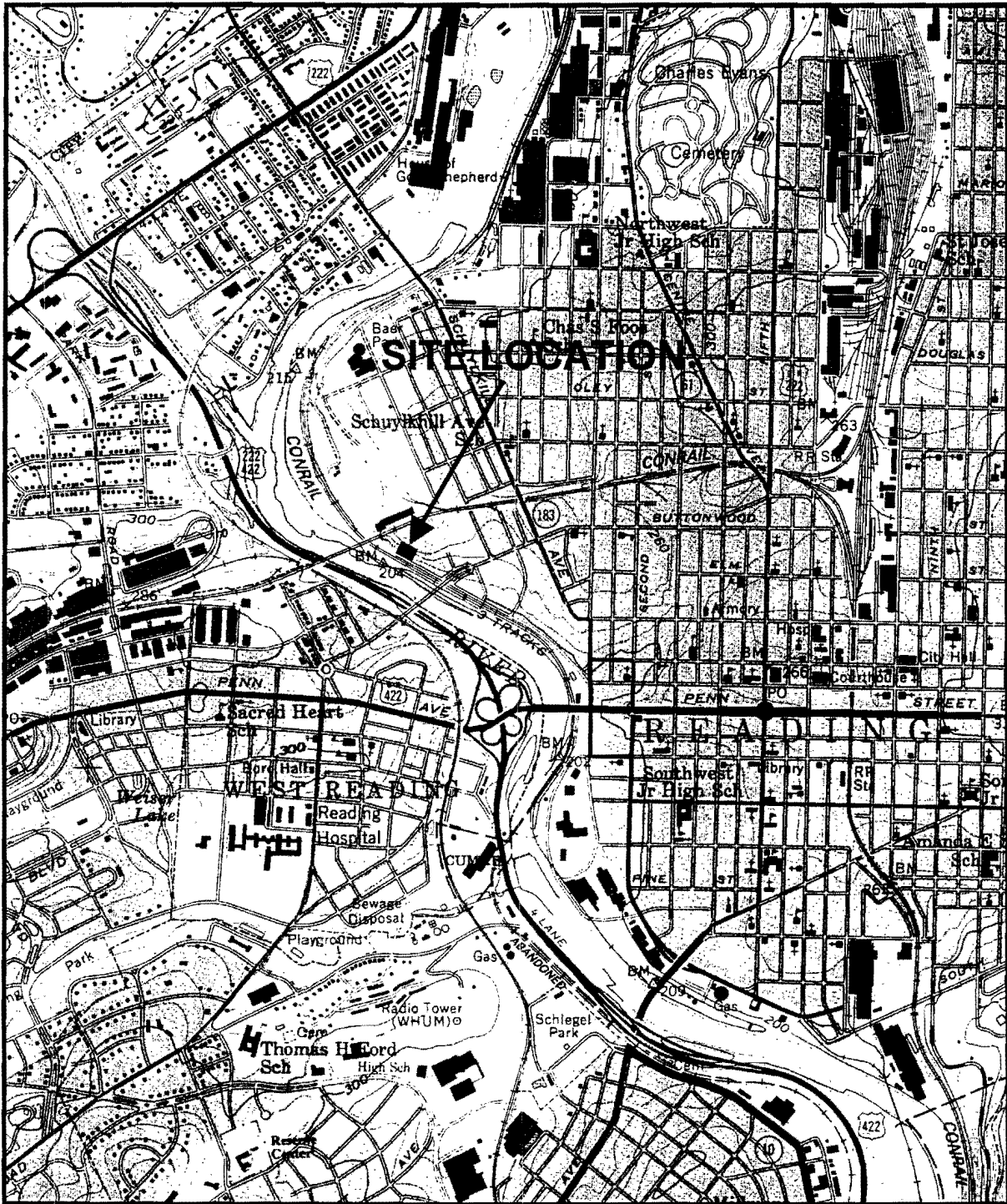
Case WC results from RESRAD run CBRDWCS (slope) and CBRDWT (top)

Case TE results from RESRAD run CBRDTE

Case WE results from RESRAD run CBRDWES (slope) and CBRDWT (top)

Case RDRWWLK results from RESRAD run RDRWWLK

Case RDRWWRK results from RESRAD run RDRWWRK



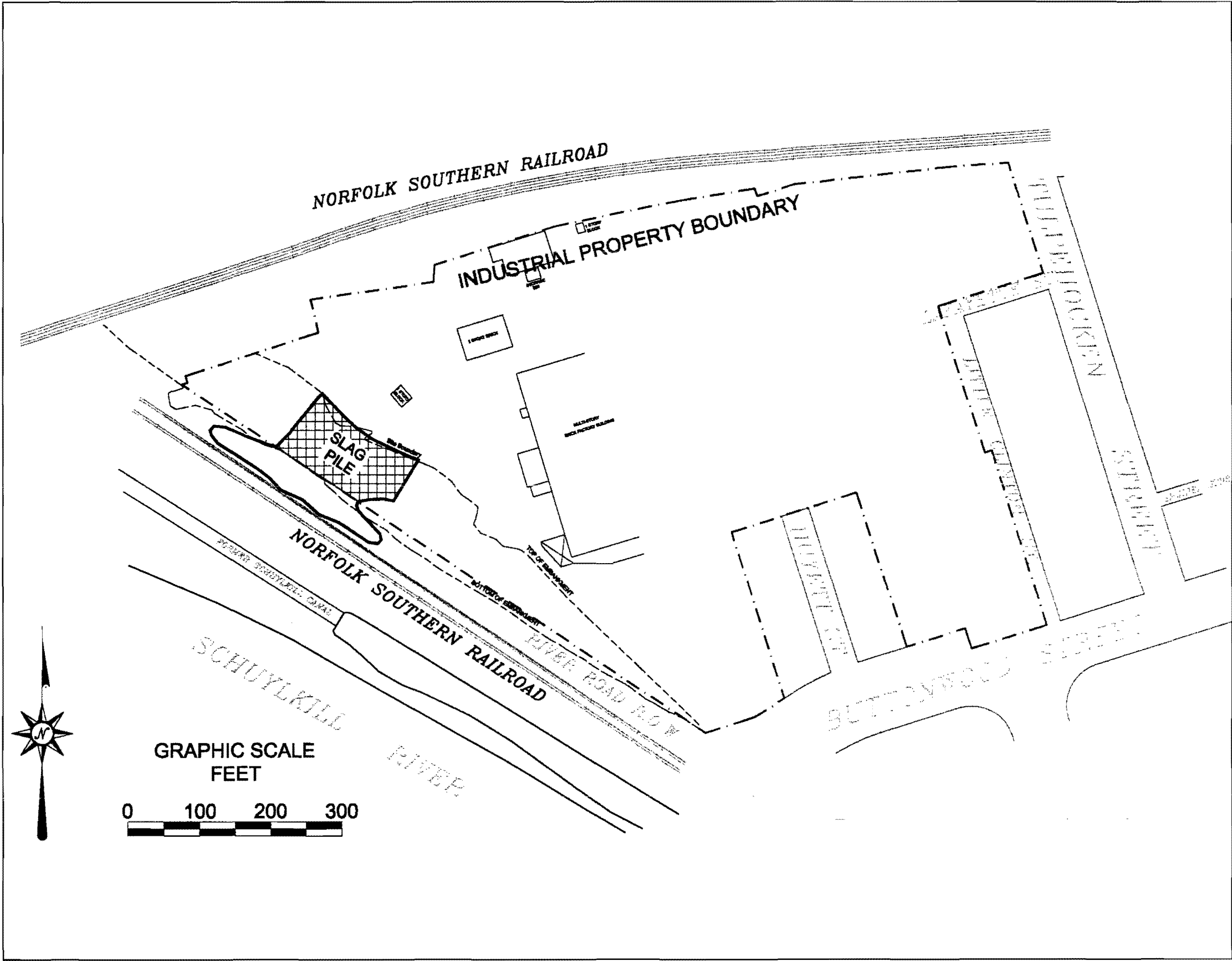
**FIGURE 1-1**  
**Site Location Map**  
 READING SLAG PILE SITE



ST Environmental Professionals, Inc.  
 STEP Project Number 97C057  
 March, 2000

SOURCE: USGS, Reading, PA, 7.5 Minute Quadrangle





# LEGEND

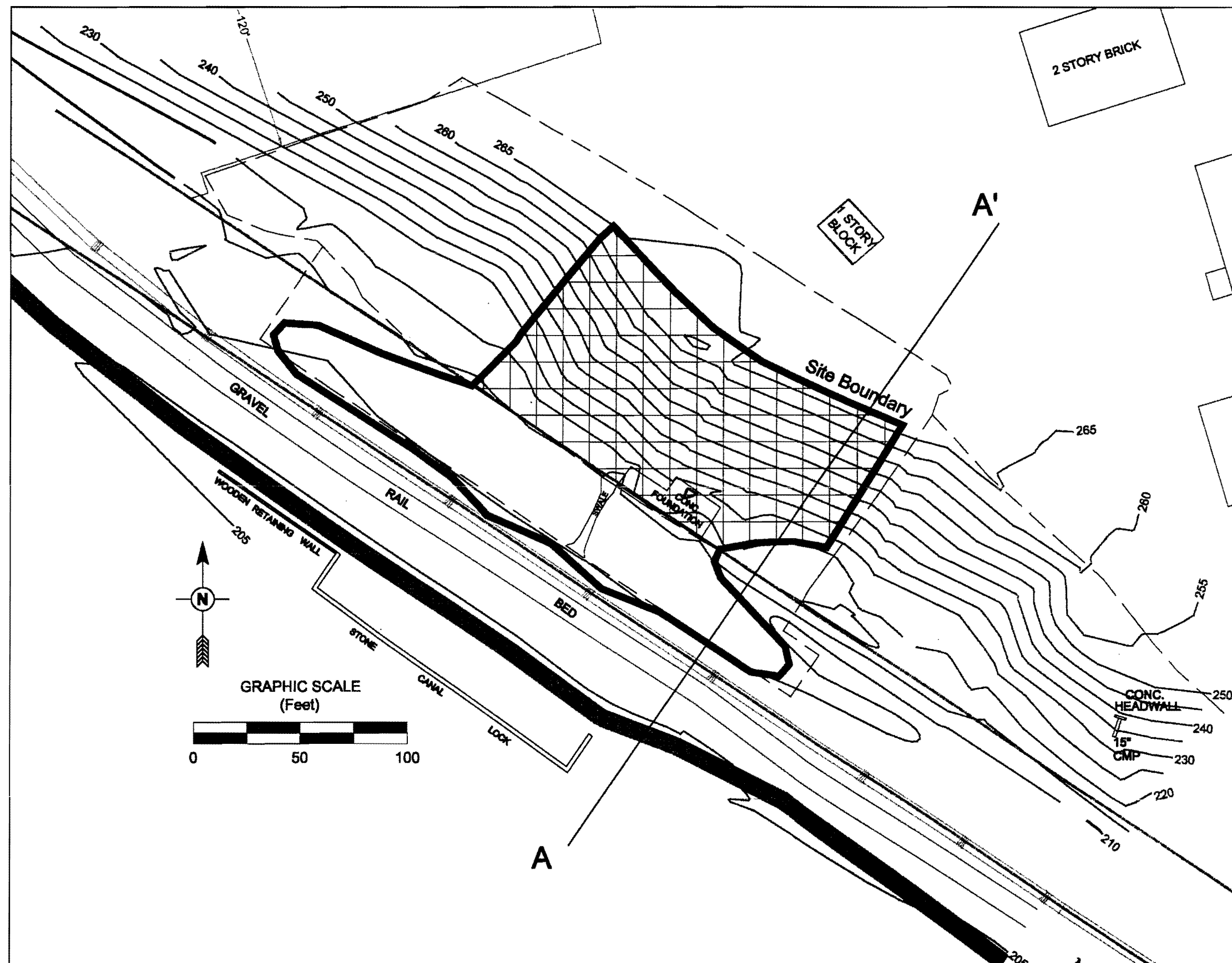
- SITE BOUNDARY
- - - INDUSTRIAL PROPERTY BOUNDARY
- - - TOP AND BOTTOM LIMITS OF EMBANKMENT

NOTE: The base map (including property boundaries, buildings, rights of way, elevation contours, electric lines and utility poles) is to scale. It was prepared in accordance with the minimum standards for Boundary Surveys section of the Manual of Practice for Professional Land Surveyors in the Commonwealth of Pennsylvania. The boring, gamma survey, soil sample, seep sample, sediment sample, Schuylkill River, and USGS benchmark locations are approximate. They are based on descriptions, maps, and references to landmarks contained in the Site Characterization Report for the Reading Slag Pile and The USGS Reading, Pennsylvania 71/2 minute Quadrangle.

## FIGURE 1-2 SITE VICINITY MAP

Reading Slag Pile Site

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March 2000, Project No. 97C057



## LEGEND

- SITE BOUNDARY
- PROPERTY BOUNDARIES
- ELEVATION CONTOUR LINE AND VALUE (Feet Above MSL)
- FENCE

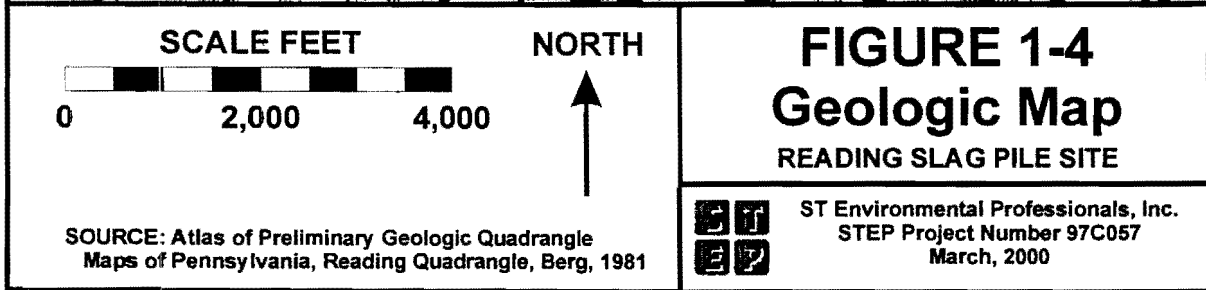
NOTE: The base map (including property boundaries, buildings, rights of way, elevation contours, electric lines and utility poles) is to scale. It was prepared in accordance with the minimum standards for Boundary Surveys section of the Manual of Practice for Professional Land Surveyors in the Commonwealth of Pennsylvania. The boring, gamma survey, soil sample, seep sample, sediment sample, Schuylkill River, and USGS benchmark locations are approximate. They are based on descriptions, maps, and references to landmarks contained in the Site Characterization Report for the Reading Slag Pile and The USGS Reading, Pennsylvania 7 1/2 minute Quadrangle.

## FIGURE 1-3 SITE MAP

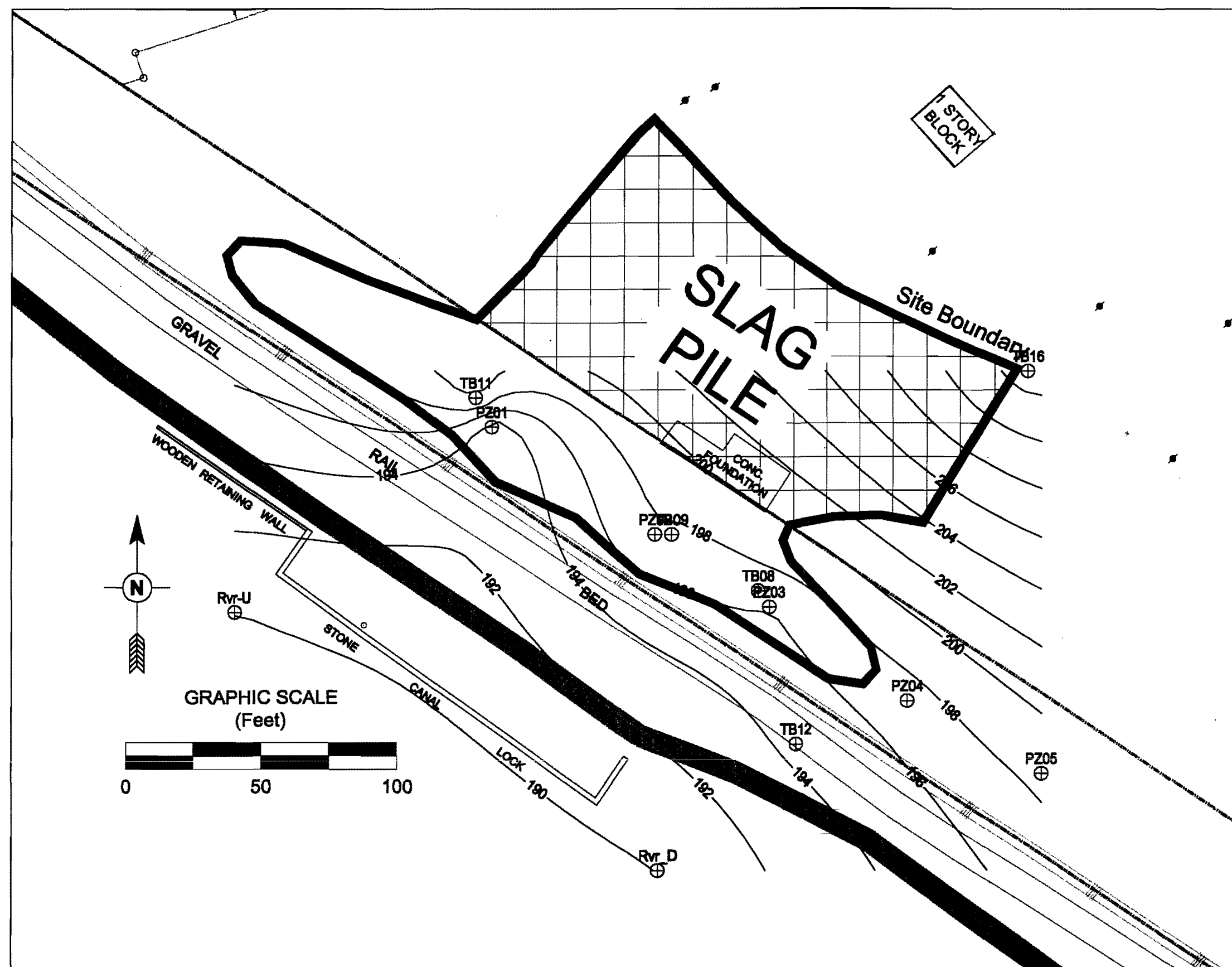
Reading Slag Pile Site



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March 2000, Project No. 97C057



**ST Environmental Professionals, Inc.**  
**STEP Project Number 97C057**  
**March, 2000**



## LEGEND

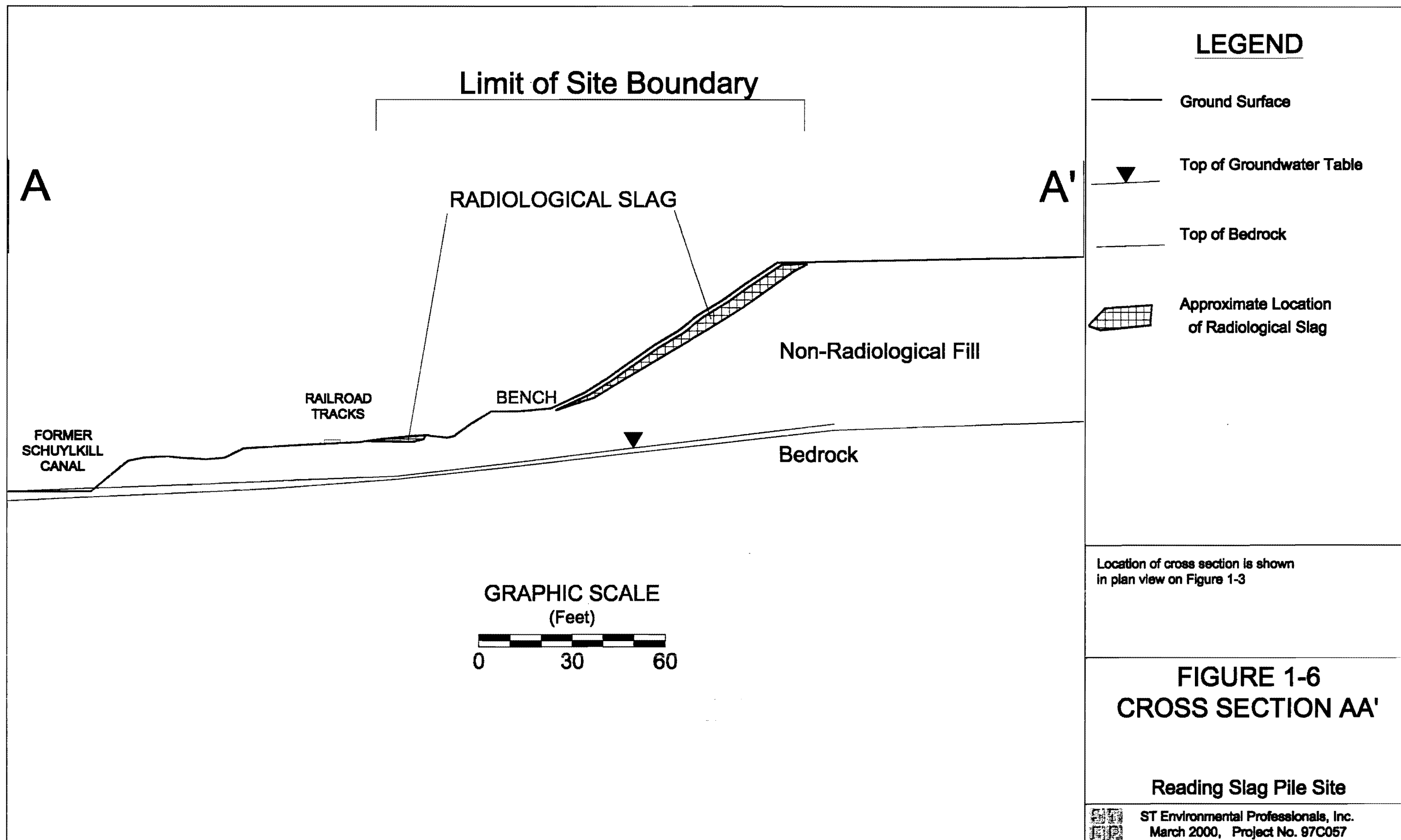
- SITE BOUNDARY
- PROPERTY BOUNDARIES
- TOP OF BEDROCK ELEVATION CONTOUR LINE (ft MSL)

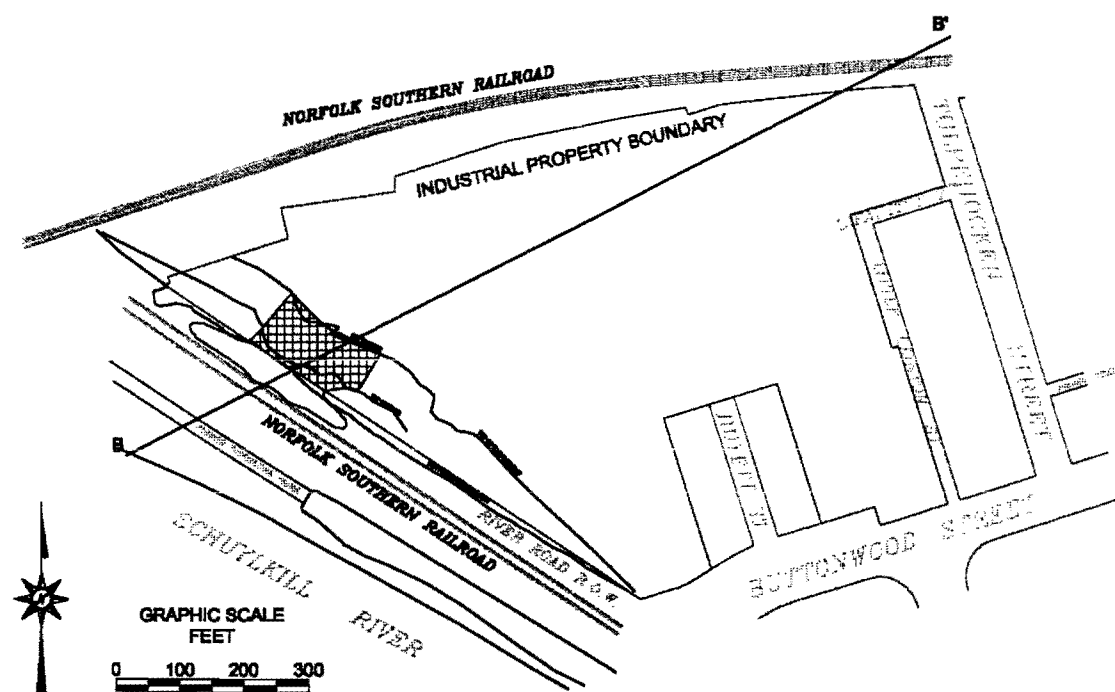
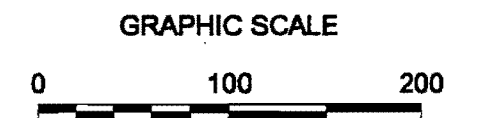
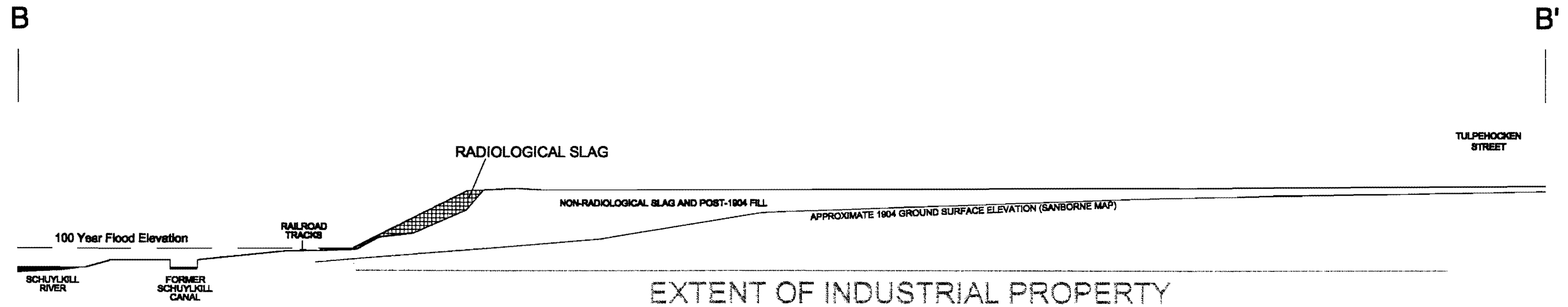
NOTE: The base map (including property boundaries, buildings, rights of way, elevation contours, electric lines and utility poles) is to scale. It was prepared in accordance with the minimum standards for Boundary Surveys section of the Manual of Practice for Professional Land Surveyors in the Commonwealth of Pennsylvania. The boring, gamma survey, soil sample, seep sample, sediment sample, Schuylkill River, and USGS benchmark locations are approximate. They are based on descriptions, maps, and references to landmarks contained in the Site Characterization Report for the Reading Slag Pile and The USGS Reading, Pennsylvania 7 1/2 minute Quadrangle.

## FIGURE 1-5 BEDROCK CONTOUR MAP

Reading Slag Pile Site

ST  
EP  
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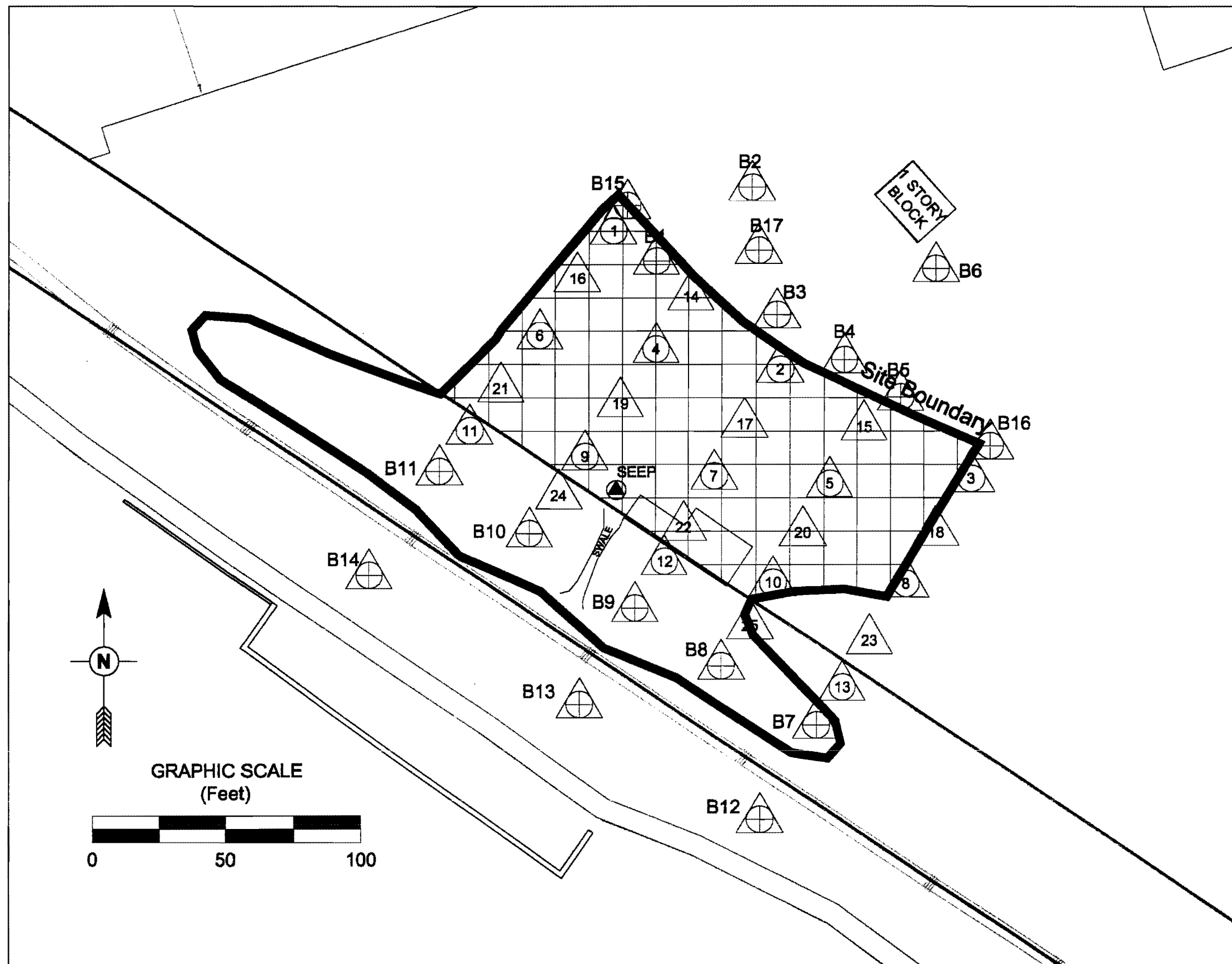
## LOCATION OF CROSS SECTION BB' IN PLAN VIEW

**FIGURE 1-7  
CROSS SECTION BB'**

Reading Slag Pile Site  
Cabot Corporation



ST Environmental Professionals, Inc.  
March 2000, Project No. 97C057



## LEGEND

- B15 BORING LOCATION
- SURFACE SOIL SAMPLE
- MicroRem MEASUREMENT LOCATION
- SEEP OR SEDIMENT SAMPLE LOCATION

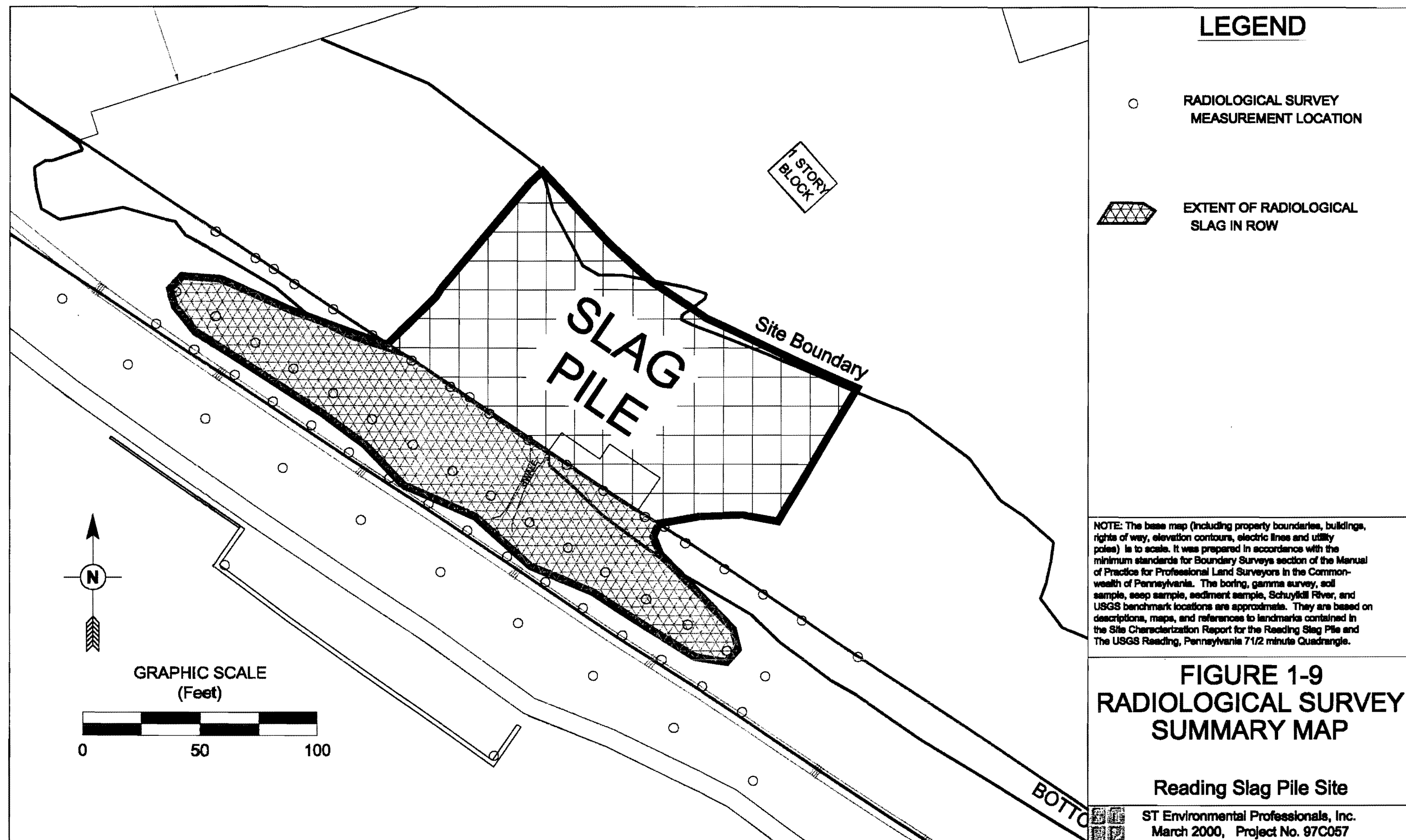
NOTE: The base map (including property boundaries, buildings, rights of way, elevation contours, electric lines and utility poles) is to scale. It was prepared in accordance with the minimum standards for Boundary Surveys section of the Manual of Practice for Professional Land Surveyors in the Commonwealth of Pennsylvania. The boring, gamma survey, soil sample, seep sample, sediment sample, Schuylkill River, and USGS benchmark locations are approximate. They are based on descriptions, maps, and references to landmarks contained in the Site Characterization Report for the Reading Slag Pile and The USGS Reading, Pennsylvania 7 1/2 minute Quadrangle.

## FIGURE 1-8 1996 SAMPLE LOCATIONS MAP

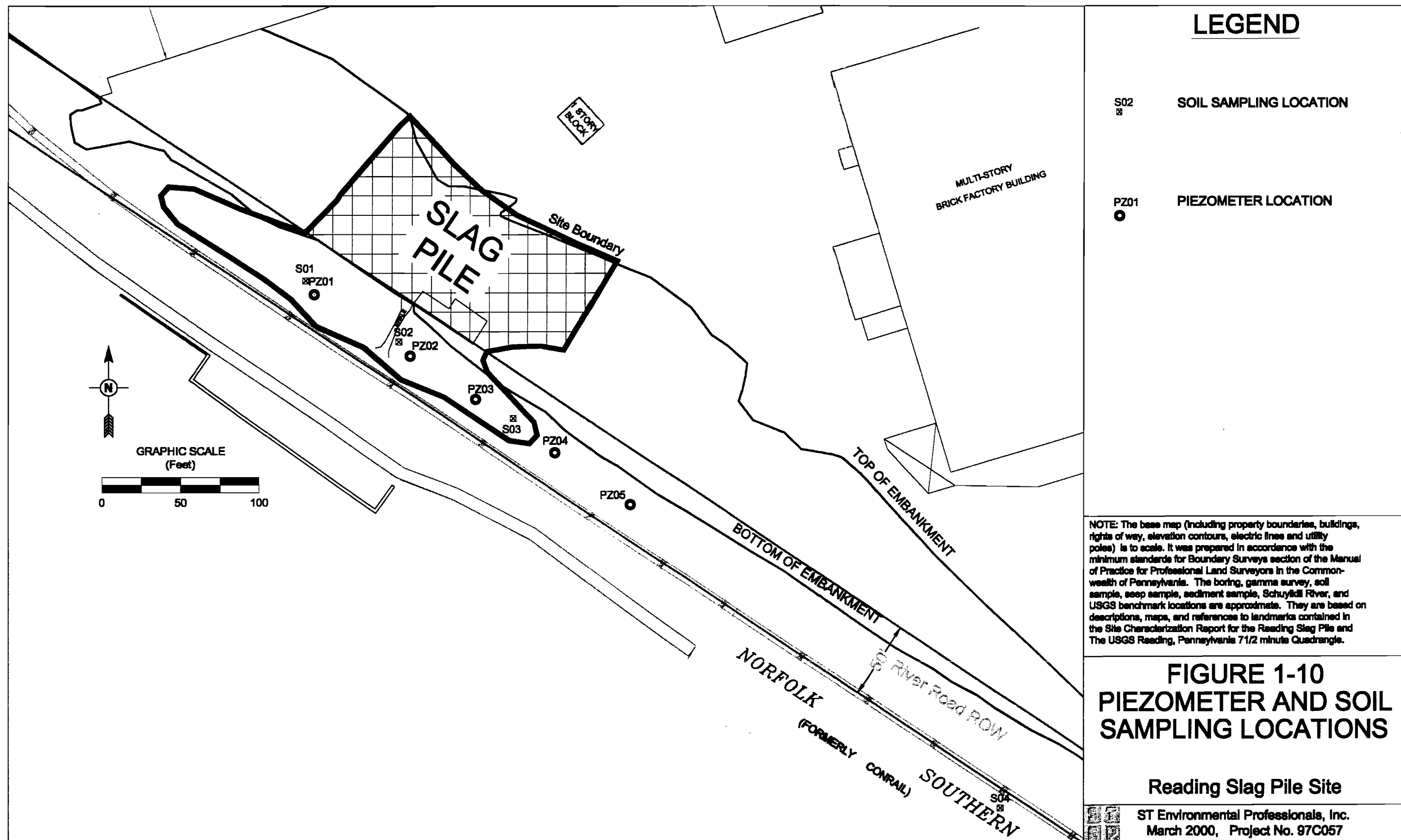
Reading Slag Pile Site



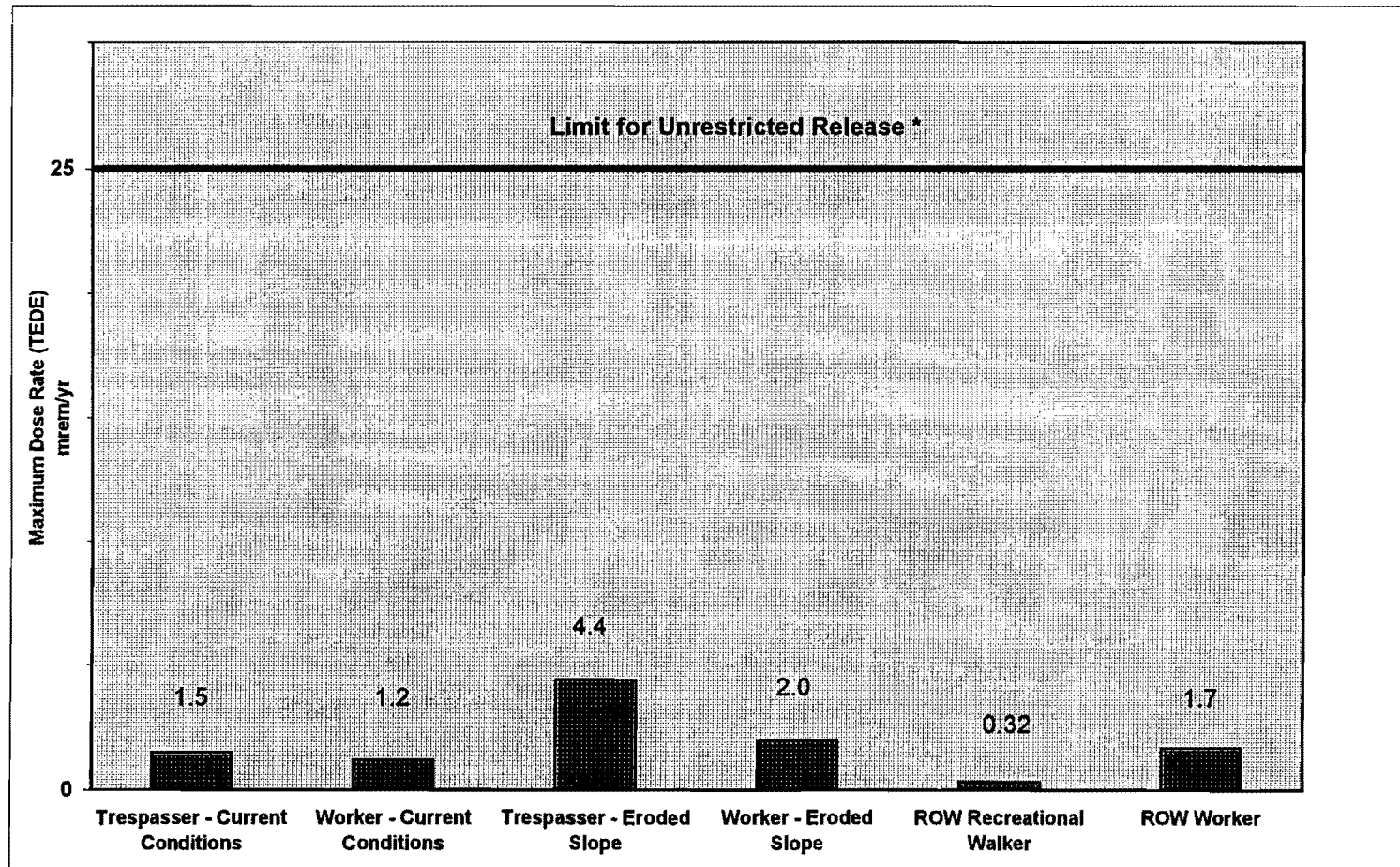
ST Environmental Professionals, Inc.  
March 2000, Project No. 97C057







**FIGURE 1-11**  
**MAXIMUM ANNUAL RADIATION DOSE (TEDE) RESULTS**  
**SUMMARY**



\* Unrestricted Release = Less Than 25 mrem/year (10 CFR 20 Subpart E)

## **2.0 PLANNED DECOMMISSIONING ACTIVITIES**

The objective of the decommissioning process is to terminate the license. During the decommissioning process Cabot performed comprehensive Site characterization and analysis which indicate that decommissioning actions are not required because the Site meets the NRC criteria for unrestricted release. The characterization and analytical efforts performed include:

- Surface gamma measurements
- Radiological analysis of surface and subsurface samples
- Characterization of the Site topography, climate, physiography, geology, surface water hydrology, and groundwater hydrology
- Measurement of the leach rate of uranium from the slag
- Determination of the leach rates of thorium and radium
- Evaluation of the weathering rate of the slag
- Analysis of slag pile stability
- Sampling and analysis of groundwater and seep samples collected from the base of the slag pile
- Performance of a Radiological Assessment
- Preparation of this Decommissioning Plan

Using the characterization information, the Radiological Assessment Report (STEP, 2000) concludes that the potential exposure levels for the current conditions and any reasonable future conditions are all well below the 25 mrem/y criteria for unrestricted release. The Radiological Assessment also concludes that release without restrictions is ALARA. As a result no decommissioning activities are required.

### **3.0 METHODS USED FOR PROTECTION OF OCCUPATIONAL AND PUBLIC HEALTH AND SAFETY**

Because there will be no onsite decommissioning activities, and the Site meets the criteria for unrestricted release, this section is not applicable.

#### **4.0 PLANNED FINAL RADIATION SURVEY**

Because there will be no onsite decommissioning activities, and the Site meets the criteria for unrestricted release, this section is not applicable.

## **5.0 FUNDING**

Because there will be no onsite decommissioning activities, and the Site meets the criteria for unrestricted release, this section is not applicable.

## **6.0 PHYSICAL SECURITY PLAN AND MATERIAL CONTROL AND ACCOUNTING PLAN PROVISIONS IN PLACE DURING DECOMMISSIONING**

Because there will be no onsite decommissioning activities, and the Site meets the criteria for unrestricted release, this section is not applicable.

## 7.0 REFERENCES

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STEP, 2000 (ST Environmental Professionals, Inc.) *Radiological Assessment, Reading, Pennsylvania Slag Pile Site, Revision 1*, Prepared for Cabot Corporation, February 24, 2000.

STEP, 1999 (ST Environmental Professionals, Inc.), *Report on Topographic and Radiological Surveys, Reading Slag Pile Site*, Prepared for Cabot Corporation, January 25, 1999.

STEP, 1998 (ST Environmental Professionals, Inc.), *Radiological Assessment, Reading, Pennsylvania Slag Pile Site, Revision 0*, Prepared for Cabot Corporation, July 1998.



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10 CFR Part 20, "*Standards for Protection Against Radiation*;" U.S. Nuclear Regulatory Commission, February 26, 1993.

**APPENDIX A**  
**GROUNDWATER INVESTIGATION**

## **BORING LOGS**

DEPTH (Feet)	SAMPLE ID	RECOVERY	BLOWS/TIME	DESCRIPTION	LITHOLOGY	WELL CONSTRUCTION	COMMENTS
5	NONE			Dark Gray FILL Cinders, Slag, Rock Fragments, occ. Boulder Dry.		cuttings 3/4" PVC RISER	Start 6/30/98 08:45 Cuttings 20-40 $\mu$ R/hr. Background 20-40 $\mu$ R/hr.
				silty SAND and GRAVEL moist			
10				Soft-Easy Drilling No Cuttings			
15							Cobbly Drilling (Driller Obsv.)
					B S		Drill Rig Chatter Refusal - TOR
20					T		EOB 19.0' 6/30/98 09:20
25							
30							



ST Environmental  
Professionals, Inc.

# DRILLING LOG

LOCATION IDENTIFICATION: P202	
DATE: 06/30/98	PAGE 1 OF 1
STEP PROJ. NUMBER: 97C9057	
EQUIPMENT: Failing SS-50	
WATER LEVEL REFERENCE AND ELEVATION:	

ENT: CABOT	PROJECT: Reading Slag Pile Site
CONTRACTOR: Advanced Drilling	DRILLER: Roger Logel
GEOLOGIST: S. Helbig	GROUND SURFACE ELEVATION:
BORING DIAMETER(S): 4.25-Inch OD HS Augers	
WELL CONSTRUCTION: 1-Foot X 1.5-Inch OD Porous Tip, 3/4-Inch PVC Riser, PVC Cap	
WATER LEVEL OBSERVATION:	

DEPTH (Feet)	SAMPLE ID	RECOVERY	BLOWS/TIME	DESCRIPTION	LITHOLOGY	WELL CONSTRUCTION	COMMENTS
5				Dark Gray Fill - Cinders occ Gravel Dry to sl. Moist		Cuttings 3/4" PVC Riser	Start 6/30/98 10:25 Cuttings 20-40 $\mu$ R/hr Background 20-40 $\mu$ R/hr
10						6 5 7	Cobbly Drilling No Return Boulder/Cobbles? Refusal TOR
15	NONE						EOB 14.0' 6/30/98
20							
25							
30							

# DRILLING LOG

**LOCATION IDENTIFICATION:**

P203

DATE(S): 06/30/98

PAGE 1 OF 1

# CABOT

PROJECT: **Reading Slag Pile Site**

STEP PROJ. NUMBER: 97C9057

## CONTRACTORS Advanced Drilling

DRILLER: Roger Logel

EQUIPMENT:	Falling SS-50
------------	---------------

**GEZEUGT:** **S. Helbig**

GROUND SURFACE  
ELEVATION:

WATER LEVEL REFERENCE  
AND ELEVATION:

**LONG-DURATION (8)**


#### 4.25-Inch OD HS Augers


## SELF-CONSTRUCTION

**1-Foot X 1.5-Inch OD Porous Tip, 3/4-Inch PVC Riser, PVC Cap**

## CONSERVATION

DEPTH (Feet)	SAMPLE ID	RECOVERY	BLOWS/TIME	DESCRIPTION	LITHOLOGY	WELL CONSTRUCTION	COMMENTS
5				Dark Gray FILL Cinders, Dry to sl. Moist		Cuttings 3/4" PVC Riser	Start 6/30/98 11:20 Cuttings 20-30 $\mu$ R/hr. Background 20-40 $\mu$ R/hr
10							Soft Drilling
15	NONE			occ. Gravel		S T	Hard Drilling No Return Soft Drilling
20							Refusal TOR
25							BOB 16.0' 6/30/98 12:10
30							
35							
40							
45							
50							
55							
60							
65							
70							
75							
80							
85							
90							
95							
100							

 <b>ST Environmental Professionals, Inc.</b>		<h1>DRILLING LOG</h1>		LOCATION IDENTIFICATION: <b>P204</b> DATE: <b>06/30/98</b>		PAGE <b>1</b> OF <b>1</b>	
WIT: <b>CABOT</b>		PROJECT: <b>Reading Slag Pile Site</b>		STEP PLOT NUMBER: <b>97C9057</b>			
CONTRACTOR: <b>Advanced Drilling</b>		DRILLER: <b>Roger Logel</b>		EQUIPMENT: <b>Failing SS-50</b>			
GEOLOGIST: <b>S. Helbig</b>		GROUND SURFACE ELEVATION:		WATER LEVEL REFERENCE AND ELEVATION:			
BOREHOLE DIAMETER(S): <b>4.25-Inch OD HS Augers</b>							
WELL CONSTRUCTION: <b>1-Foot X 1.5-Inch OD Porous Tip, 3/4-Inch PVC Riser, PVC Cap</b>							
WATER LEVEL OBSERVATIONS:							
DEPTH (Feet)	SAMPLE ID	RECOVERY	BLOWS/TIME	DESCRIPTION	LITHOLOGY	WELL CONSTRUCTION	COMMENTS
5				Dark Gray FILL Cinders Creosote-Like Odor on Wood Fragments - RR Tie? Dark Gray FILL Cinders Gravel / Boulder Dark Brown SAND		Cuttings 3/4" PVC Riser	Start 6/30/98 12:45 Cuttings 20 $\mu$ R/hr Background 20-40 $\mu$ R/hr  Cobbly Drilling No Return
10						S B T	Refusal TOR
15	NONE						EOB 13.5' 6/30/98 13:10
20							
25							
30							

 <b>ST Environmental Professionals, Inc.</b>		<h1>DRILLING LOG</h1>		LOCATION IDENTIFICATION: <b>P205</b>			
CLIENT: <b>CABOT</b>		PROJECT: <b>Reading Slag Pile Site</b>		DATE: <b>06/30/98</b>			
CONTRACTOR: <b>Advanced Drilling</b>		DRILLER: <b>Roger Logel</b>		PAGE <b>1</b> OF <b>1</b>			
GEOLOGIST: <b>S. Helbig</b>		GROUND SURFACE ELEVATION:		WATER LEVEL REFERENCE AND ELEVATION:			
BORING DIAMETER(S): <b>4.25-Inch OD HS Augers</b>							
WELL CONSTRUCTION: <b>1-Foot X 1.5-Inch OD Porous Tip, 3/4-Inch PVC Riser, PVC Cap</b>							
WATER LEVEL OBSERVATIONS:							
DEPTH (Feet)	SAMPLE ID	RECOVERY	BLOWS/TIME	DESCRIPTION	LITHOLOGY	WELL CONSTRUCTION	COMMENTS
5				Dark Gray FILL cinders, Dry to sl. Moist		Cuttings 3/4" PVC Riser	Start 6/30/98 13:30 Cuttings 20 µR/hr Background 20 µR/hr
10						B S T	Hard Drilling Gravel?  No Return Refusal TOR
15	NONE						EOB 6/30/98 14:30 11.0'
20							
25							
30							



## **WATER LEVEL MEASUREMENTS**

**TABLE A-1**  
**WATER LEVEL MEASUREMENTS**  
**Reading Slag Pile Site**

WELL ID	GROUND SURFACE ELEVATION	TOP OF PVC CASING ELEVATION	TOTAL DEPTH FROM TOC	WATER LEVEL READING BELOW TOC		WATER LEVEL ELEVATION (MSL)	
				7/9/98	8/20/98	7/9/98	8/20/98
PZ01	211.40	211.80	19.50	14.75	16.21	197.05	195.59
PZ02	121.19	212.49	14.25	13.29	14.16	199.20	198.33
PZ03	211.04	211.29	15.83	13.72	DRY	197.57	--
<del>PZ04</del>	<del>210.29</del>	<del>210.54</del>	<del>13.59</del>	<del>13.28</del>	<del>DRY</del>	<del>197.26</del>	--
PZ05	209.89	210.04	10.65	DRY	DRY	--	--

## **LABORATORY ANALYTICAL RESULTS**

### **GROUNDWATER SAMPLING**

AUG 11 1998

## TELEDYNE BROWN ENGINEERING Environmental Services

## REPORT OF ANALYSIS

Aug 10 1998, 08:01 am

LOGIN # L2156

Address:	Work Order #:	Cust. P.O. #:	Date Received	Delivery Date	PAGE: 1
STEFFAN R HELBIG	L2156		07/20/98	08/10/98	
ST ENVIRONMENTAL PROFESSIONALS INC		Release #:			Project Manager: C.STARR
RR 4 BOX 239 LUTZ ROAD					
BOYERTOWN PA 19512					

Teledyne Sample #	Customer's Identification	Sta. #	Collection-Dates Start Date/Time	Stop Date/Time	Matrix/ Nuclide	Activity	Units	Count Date	Volume Procedure #	Units Lab Comment
----------------------	------------------------------	--------	-------------------------------------	----------------	--------------------	----------	-------	---------------	-----------------------	----------------------

Matrix: W-Ground

L2156-1	PZ-1A		07/09/98 00:00		Water-Ground					
TI#-81899					GR-A	L.T. 6. E 00	pCi/l	07/30/98		32
					GR-B (-K-40)	L.T. 8. E 00		08/06/98		32
					TH-228	1.1 +-0.5 E 00		08/05/98		62
					TH-230	L.T. 1. E-01		08/05/98		62
					TH-232	L.T. 1. E-01		08/05/98		62
					U-233/234	1.3 +-0.4 E 00		08/05/98		62
					U-235	L.T. 1. E-01		08/05/98		62
					U-238	1.0 +-0.3 E 00		08/05/98		62

L2156-2	PZ-1B		07/09/98 00:00		Water-Ground					
TI#-81900					GR-A	L.T. 6. E 00		07/30/98		32
					GR-B (-K-40)	L.T. 8. E 00		08/06/98		32
					TH-228	L.T. 7. E-01		08/05/98		62
					TH-230	L.T. 2. E-01		08/05/98		62
					TH-232	L.T. 2. E-01		08/05/98		62
					U-233/234	6.8 +-2.7 E-01		08/05/98		62
					U-235	L.T. 1. E-01		08/05/98		62
					U-238	1.1 +-0.3 E 00		08/05/98		62

L2156-3	PZ-2A		07/09/98 00:00		Water-Ground					
TI#-81901					GR-A	L.T. 8. E 00		07/30/98		32
					GR-B (-K-40)	L.T. 9. E 00		08/06/98		32
					TH-228	8.6 +-5.2 E-01		08/05/98		62
					TH-230	L.T. 2. E-01		08/05/98		62
					TH-232	L.T. 2. E-01		08/05/98		62
					U-233/234	3.8 +-0.7 E 00		08/05/98		62
					U-235	1.8 +-1.6 E-01		08/05/98		62
					U-238	4.1 +-0.8 E 00		08/05/98		62

L2156-4	PZ-2B		07/09/98 00:00		Water-Ground					
TI#-81902					GR-A	L.T. 8. E 00		07/30/98		32

Lab Key: 22 - Gas Lab; 32 - Radiochemistry Lab; 42 - GE(Li) Gamma Spec Lab; 52 - Tritium Lab; 62 - Alpha Spec Lab; 12 - Environmental TLD; 72 - Consulting;

## TELEDYNE BROWN ENGINEERING Environmental Services

## REPORT OF ANALYSIS

Aug 10 1998, 08:01 am

LOGIN # L2156

Address: Work Order #: Cust. P.O. #: Date Received Delivery Date PAGE: 2

STEFFAN R MELBIG L2156 07/20/98 08/10/98

ST ENVIRONMENTAL PROFESSIONALS INC Release #: Project Manager: C.STARR

RR 4 BOX 239 LUTZ ROAD

BOYERTOWN PA 19512

Teledyne Sample #	Customer's Identification	Sta. #	Collection-Dates Start Date/Time Stop Date/Time	Matrix/ Nuclide	Activity	Units	Count Date	Volume Procedure #	Units	Lab Comment
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Continued

GR-B (-K-40)	L.T. 9. E 00	pCi/l	08/06/98		32
TH-228	1.3 +-0.7 E 00		08/05/98		62
TH-230	L.T. 2. E-01		08/05/98		62
TH-232	L.T. 2. E-01		08/05/98		62
U-233/234	5.1 +-0.9 E 00		08/05/98		62
U-235	L.T. 2. E-01		08/05/98		62
U-238	4.9 +-0.8 E 00		08/05/98		62

L2156-5 PZ-3A 07/09/98 00:00

TI#-81903

Water-Ground				
GR-A	L.T. 7. E 00		07/30/98	32
GR-B (-K-40)	L.T. 9. E 00		08/06/98	32
TH-228	9.0 +-5.2 E-01		08/05/98	62
TH-230	L.T. 2. E-01		08/05/98	62
TH-232	L.T. 1. E-01		08/05/98	62
U-233/234	1.2 +-0.4 E 00		08/05/98	62
U-235	L.T. 1. E-01		08/05/98	62
U-238	1.3 +-0.4 E 00		08/05/98	62

L2156-6 PZ-3B 07/09/98 00:00

TI#-81904

Water-Ground				
GR-A	L.T. 7. E 00		07/30/98	32
GR-B (-K-40)	L.T. 9. E 00		08/06/98	32
TH-228	9.9 +-5.3 E-01		08/05/98	62
TH-230	L.T. 3. E-01		08/05/98	62
TH-232	L.T. 2. E-01		08/05/98	62
U-233/234	2.0 +-0.5 E 00		08/05/98	62
U-235	L.T. 9. E-02		08/05/98	62
U-238	1.5 +-0.4 E 00		08/05/98	62

Lab Key: 21 - Gas Lab; 32 - Radiochemistry Lab; 42 - GE(Li) Gamma Spec Lab; 52 - Tritium Lab; 62 - Alpha Spec Lab; 12 - Environmental TLD; 72 - Consulting;

Copy: 1 of 1

## TELEDYNE BROWN ENGINEERING Environmental Services

## REPORT OF ANALYSIS

Aug 10 1998, 08:01 am

LOGIN # L2156

Address: STEFFAN R HELBIG  
ST ENVIRONMENTAL PROFESSIONALS INC  
RR 4 BOX 239 LUTZ ROAD  
BOYERTOWN PA 19512

Work Order #: L2156

Cust. P.O. #: Release #:

Date Received: 07/20/98

Delivery Date: 08/10/98

PAGE: 3

Project Manager: C.STARR

Teledyne Sample #	Customer's Identification	Sta. #	Collection-Date Start Date/Time	Stop Date/Time	Matrix/ Nuclide	Activity	Units	Count Date	Volume Procedura #	Units	Lab Comment
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Approved By:

*J. Swenker*

Last Page of Report

Lab Key: 22 - Gas Lab; 32 - Radiochemistry Lab; 42 - GE(Li) Gamma Spec Lab; 52 - Tritium Lab; 62 - Alpha Spec Lab; 12 - Environmental TLD; 72 - Consulting;

Copy: 1 of 1

MAR 22 1999

## TELEDYNE BROWN ENGINEERING Environmental Services

## REPORT OF ANALYSIS

Mar 17 1999, 08:45 am

LOGIN # L4592

Address: STEFFAN R HELBIG Work Order #: L4592 Cust. P.O. #: 02/05/99 Date Received: 03/07/99 Delivery Date: PAGE: 1  
 ST ENVIRONMENTAL PROFESSIONALS INC Release #: Project Manager: C.STARR  
 RR 4 BOX 239 LUTZ ROAD  
 BOYERTOWN PA 19512

Teledyne Sample #	Customer's Identification	Sta. #	Collection-Dates Start Date/Time Stop Date/Time	Matrix/ Nuclide	Activity	Units	Count Date	Volume Procedure #	Units	Lab Comment
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Matrix - W-Ground

L4592-1	PZ-1-FILTER		01/26/99 00:00	Water-Ground						
TI#-98842				GR-A	L.T. 6. E 00	pCi/l	02/25/99			32
				GR-B (-K-40)	L.T. 8. E 00		02/19/99			32
				TH-228	L.T. 2. E 00		03/04/99			62
				TH-230	L.T. 4. E-01		03/05/99			62
				TH-232	L.T. 4. E-01		03/04/99			62
				U-233/234	1.2 +-0.4 E 00		03/04/99			62
				U-235	L.T. 1. E-01		03/04/99			62
				U-238	1.1 +-0.4 E 00		03/04/99			62

L4592-2	PZ-2-FILTER		01/26/99 00:00	Water-Ground						
TI#-98843				GR-A	L.T. 1. E 01		02/25/99			32
				GR-B (-K-40)	L.T. 1. E 01		02/27/99			32
				TH-228	L.T. 2. E 00		03/04/99			62
				TH-230	L.T. 4. E-01		03/04/99			62
				TH-232	L.T. 4. E-01		03/04/99			62
				U-233/234	7.9 +-1.1 E 00		03/04/99			62
				U-235	2.5 +-1.8 E-01		03/04/99			62
				U-238	6.8 +-1.0 E 00		03/04/99			62

L4592-3	PZ-3-FILTER		01/26/99 00:00	Water-Ground						
TI#-98844				GR-A	L.T. 7. E 00		02/25/99			32
				GR-B (-K-40)	L.T. 8. E 00		02/19/99			32
				TH-228	L.T. 9. E-01		03/05/99			62
				TH-230	L.T. 3. E-01		03/05/99			62
				TH-232	L.T. 3. E-01		03/05/99			62
				U-233/234	5.2 +-2.8 E-01		03/05/99			62
				U-235	L.T. 1. E-01		03/05/99			62
				U-238	L.T. 2. E-01		03/05/99			62

L4592-4	PZ-1 UNFILTERED		01/26/99 00:00	Water-Ground						
TI#-98845				GR-A	L.T. 7. E 00		02/25/99			32

Lab Key: 22 - Gas Lab; 32 - Radiochemistry Lab; 42 - GE(Li) Gamma Spec Lab; 52 - Tritium Lab; 62 - Alpha Spec Lab; 12 - Environmental TLD; 72 - Consulting;

Copy: 1 of 1

## TELEDYNE BROWN ENGINEERING Environmental Services

## REPORT OF ANALYSIS

Mar 17 1999, 08:45 am

LOGIN # L4592

Address: STEFFAN R HELBIG  
ST ENVIRONMENTAL PROFESSIONALS INC  
RR 4 BOX 239 LUTZ ROAD  
BOYERTOWN PA 19512

Work Order #: L4592

Cust. P.O. #: Release #:

Date Received: 02/05/99

Delivery Date: 03/07/99

PAGE: 2

Project Manager: C.STARR

Teledyne Sample #	Customer's Identification	Sta. #	Collection Dates Start Date/Time Stop Date/Time	Matrix/ Nuclide	Activity	Units	Count Date	Volume Procedure #	Units	Lab Comment
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Continued

GR-B (-K-40)	L.T. 8.	E 00	pCi/l	02/19/99		32
TH-228	L.T. 1.	E 00		03/05/99		62
TH-230	L.T. 3.	E-01		03/05/99		62
TH-232	L.T. 2.	E-01		03/05/99		62
U-233/234	1.2 +-0.4	E 00		03/05/99		62
U-235	L.T. 1.	E-01		03/05/99		62
U-238	6.0 +-3.1	E-01		03/05/99		62

L4592-5	PZ-2 UNFILTERED		01/26/99 00:00	Water-Ground						
TIN-98846				GR-A	L.T. 2.	E 01	02/25/99			32
				GR-B (-K-40)	L.T. 1.	E 01	02/19/99			32
				TH-228	L.T. 2.	E 00	03/05/99			62
				TH-230	L.T. 3.	E-01	03/05/99			62
				TH-232	L.T. 2.	E-01	03/05/99			62
				U-233/234	8.3 +-1.1	E 00	03/05/99			62
				U-235	3.4 +-2.2	E-01	03/05/99			62
				U-238	7.8 +-1.1	E 00	03/05/99			62

L4592-6	PZ-3 UNFILTERED		01/26/99 00:00	Water-Ground						
TIN-98847				GR-A	L.T. 7.	E 00	02/25/99			32
				GR-B (-K-40)	L.T. 8.	E 00	02/19/99			32
				TH-228	L.T. 2.	E 00	03/05/99			62
				TH-230	L.T. 3.	E-01	03/05/99			62
				TH-232	L.T. 4.	E-01	03/05/99			62
				U-233/234	6.1 +-3.4	E-01	03/05/99			62
				U-235	L.T. 1.	E-01	03/05/99			62
				U-238	5.5 +-3.0	E-01	03/05/99			62

Lab Key: 22 - Gas Lab; 32 - Radiochemistry Lab; 42 - GE(Li) Gamma Spec Lab; 52 - Tritium Lab; 62 - Alpha Spec Lab; 12 - Environmental TLD; 72 - Consulting;

Copy: 1 of 1



## TELEDYNE BROWN ENGINEERING Environmental Services

## REPORT OF ANALYSIS

Mar 17 1999, 08:45 am

LOGIN # L4592

Address: STEFFAN R HELBIG  
ST ENVIRONMENTAL PROFESSIONALS INC  
RR 4 BOX 239 LUTZ ROAD  
BOYERTOWN PA 19512

Work Order #: L4592  
Cust. P.O. #:  
Release #:  
Date Received: 02/05/99  
Delivery Date: 03/07/99  
PAGE: 3  
Project Manager: C.STARR

Teledyne Sample #	Customer's Identification	Site #	Collection-Date Start Date/Time	Collection-Date Stop Date/Time	Matrix/ Nuclide	Activity	Units	Count Date	Volume Procedure #	Units	Lab Comment
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Approved By:

*J. Duencker*

Last Page of Report

Lab Key: 22 - Gas Lab; 32 - Radiochemistry Lab; 42 - GE(Li) Gamma Spec Lab; 52 - Tritium Lab; 62 - Alpha Spec Lab; 12 - Environmental TLD; 72 - Consulting;

Copy: 1 of 1

## TELEDYNE BROWN ENGINEERING Environmental Services

## REPORT OF ANALYSIS

Mar 17 1999, 08:45 am

LOGIN # L4592

Address: Work Order #: L4592 Cust. P.O. #: Date Received: 02/05/99 Delivery Date: 03/07/99 PAGE: 3

STEFFAN R HELBIG  
ST ENVIRONMENTAL PROFESSIONALS INC  
RR 4 BOX 239 LUTZ ROAD  
BOYERTOWN PA 19512

Release #:

Project Manager: C.STARR

Teledyne Sample #	Customer's Identification	Sta. #	Collection-Dates Start Date/Time	Stop Date/Time	Matrix/ Nuclide	Activity	Units	Count Date	Volume Procedure #	Units	Lab Comment
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Approved By:

*J. Duencker*

Last Page of Report

Lab Key: 22 - Gas Lab; 32 - Radiochemistry Lab; 42 - GE(Li) Gamma Spec Lab; 52 - Tritium Lab; 62 - Alpha Spec Lab; 12 - Environmental TLD; 72 - Consulting;

Copy: 1 of 1

**APPENDIX B**

**SLOPE STABILITY ANALYSIS**



## **GeoSystems Consultants, Inc.**

575 Virginia Drive, Suite B

Fort Washington, PA 19034

Telephone: (215) 654-9600 Fax: (215) 643-9440

November 6, 1997

97G162

Mr. Steffan Helbig

ST Environmental Professionals, Inc.

RR4, Box 239 Lutz Road

Boyertown, PA 19512

### **STABILITY ANALYSIS READING SLAG PILE SITE**

Dear Mr. Helbig:

GeoSystems Consultants, Inc. was requested by ST Environmental Professionals, Inc. (STEP) to provide a geotechnical assessment of slope stability of the reading slag pile site (site). This assessment is based on a site topographic map showing slopes and boring locations, and boring logs from the site characterization report (NES, 1996), provided by STEP.

### **STABILITY ANALYSIS METHOD**

The slope stability analysis was performed using the program XSTABL developed by Interactive Software Designs, Inc. of Moscow, Idaho. XSTABL is a modified version of PCSTABL coded at Purdue University, with preprocessing and post-processing modules. These modules make the input and output easier and serve to facilitate error detection in input. The "Simplified Bishop" method of slope stability analysis was used.

The stability of a slope is a function of the slope angle and other geometry, as well as the mechanical properties of the materials comprising the slope (soil and fill). The computer model utilizes input values for slope angle, the layering of underlying soil and rock, the position of groundwater, and the properties of each of the soil layers, which consist of total unit weight (density) and the strength parameters of cohesion and angle of internal friction. Numerous trial failure surfaces are analyzed and the Factor of Safety for each is calculated as the ratio of forces on the failure surface resisting failure (primarily the soil strength) to the forces tending to cause failure (primarily gravity [soil weight] and seepage forces). The trial failure surface with the lowest factor of safety is termed the "critical" failure surface. A minimum factor of safety greater than 1.0 indicates that a slope is stable while a factor of safety less than 1.0 indicates an unstable slope.

Mr. Steffan Helbig  
ST Environmental Professionals, Inc.  
November 6, 1997  
Page 2

Subsurface conditions, strength parameters of the subsurface materials, and result of the analyses are discussed as follows.

## STRENGTH PARAMETERS

Subsurface conditions at the site were explored by 17 test borings. The slope borings encountered successively fill, clayey silt and rock. Strength parameters of the fill and clayey silt are discussed below. The strength of the rock is much higher than that of the soil materials, and is not of concern in this analysis.

### Fill

The fill generally consists of fine to coarse sand and contains slag and construction debris, i.e., slag, brick, concrete, wood and cinders. The fill is medium dense near the surface and becomes loose with depth indicating a random nature. The fill was dumped without compaction and has attained the present state after being in place many years. Based on correlation between Standard Penetration Resistance "N" values and relative density by Gibbs and Holtz (1957), an average relative density of 30 percent was estimated for the fill. For granular materials with a relative density of 30 percent, based on correlations in the NAVFAC DM-7 (1982) the following properties were estimated:

Total Unit Weight	=	110 pounds per cubic foot
Strength Parameters: Cohesion	=	0 pounds per square foot
Angle of internal friction	=	30 degrees

### Clayey Silt

The clayey silt below the fill typically exhibited "N" values in the range of 3 to 20 blows per foot, with an average value of 10. Based on correlations by Terzaghi, Peck and Mesri (1996) between "N" and undrained shear strength, a shear strength estimate of 1,200 psf was obtained. For slope stability analyses the following properties were used:

Total Unit Weight	=	115 pounds per cubic foot
Strength Parameters: Cohesion	=	1,200 pounds per square foot
Angle of internal friction	=	0 degrees

## RESULTS OF ANALYSIS AND DISCUSSION

Using the above soil properties, XSTABL runs were made. The critical failure surface found in this analysis passes only through the fill materials, and has a Factor of Safety of 1.16. Trial failure surfaces which pass through the underlying clayey silt have a higher

Mr. Steffan Helbig  
ST Environmental Professionals, Inc.  
November 6, 1997  
Page 3

Factor of Safety. The slope has been in existence in essentially the present configuration for approximately 30 years with no distress. It should be noted that the angle of internal friction for the fill, which is the strength parameter most affecting the Factor of Safety, was conservatively estimated. Based on the above discussion, it is concluded that the slope is stable.

Although stable in its current configuration the site would not be suitable for construction of a residential or commercial facility directly on the slope or immediately adjacent to the crest.

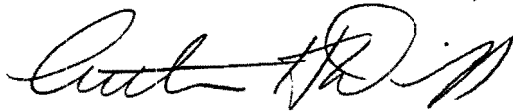
#### REFERENCES

- Gibbs, H.J. and W.G. Holtz (1957). "Research on Determining the Density of Sands by Spoon Penetration Testing", Proc. 4<sup>th</sup> Int. Conf. Soil Mech., London, Vol. I, 35-39.
- NAVFAC DM-7.1 (1982). Soil Mechanics Design Manual 7.1, Department of the Navy, Naval Facilities Engineering Command, p. 7.1-149.
- Terzaghi, K., R.B. Peck and G. Mesri (1996). Soil Mechanics in Engineering Practice, John Wiley & Sons, Inc., pp. 63.
- NES (1996). "Characterization Report for the Reading Slag Pile", prepared for Cabot Corporation, April 1996.

It has been our pleasure to assist you on this project. If you have any questions concerning this report, please do not hesitate to contact us.

Very truly yours,

GEOSYSTEMS CONSULTANTS, INC.



Arthur H. Dvinoff, Ph.D., P.E.  
Principal



Ram D. Singh, Ph.D., P.E.  
Principal

RDS/pd

**APPENDIX C**  
**1999 RADIOLOGICAL SURVEY**



**ST ENVIRONMENTAL PROFESSIONALS, INC.**  
RR 4, Box 239, LUTZ ROAD • BOYERTOWN, PA 19512

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January 25, 1999

Paul Nightingale, Esq.  
Cabot Corporation  
75 State Street  
Boston, MA 02109

**SUBJECT: Report on Topographic and Radiological Surveys  
Reading Slag Pile Site  
STEP Project Number 97C9057**

Dear Mr. Nightingale,

At the request of Cabot Corporation (Cabot), ST Environmental Professionals, Inc. (STEP) has performed two tasks at the Reading Slag Pile Site (Site).

- 1.) A topographic survey of the radiological slag pile and surrounding area including the slag embankment and River Road right of way (ROW).
- 2.) A radiological survey in the River Road ROW adjacent to the radiological slag pile.

This letter report provides a description of the activities, results, and analysis of results. The study demonstrates that the presence of radiological slag in the River Road ROW is of limited extent measuring approximately 300 feet long by 50 feet wide. Within the River Road ROW area where radiological slag is present, the calculated radiological dose rate is essentially the same, or slightly lower than, the dose rate on the slag pile face. Using the same scenario assumptions as the Radiological Assessment for the Reading Slag Pile Site (RA) (STEP, 1998), the dose to a trespasser in the River Road ROW would be less than 1.8 mrem/year and well below the NRC guideline of 25 mrem/year.

The following sections provide the details of the work performed and data analysis.

### **TOPOGRAPHIC SURVEY**

A surface topographic survey of the Reading Slag Pile Site and surrounding area was performed by Kent Surveyors & Engineers (under contract to ST Environmental Professionals, Inc.) to determine the extent of features within the River Road (ROW). The topographic survey was bounded: to the southwest by the former Schuylkill Canal, to the northwest by the railroad bridge, to the northeast by the



former gas house located on the industrial property, and to the southeast approximately 300 feet north of the Buttonwood Street Bridge. The field survey was conducted during the week of December 7, 1998.

The survey consisted of determining the elevation at sufficient locations to depict the surface topography with 1-foot contour lines. The survey located property lines and the River Road ROW. Physical features located by the survey included the following:

- Structures
- Railroad Tracks
- Railroad Beds
- A Macadam Trail
- Remaining Structures Relating to the Former Schuylkill Canal
- Concrete Abutments Associated with the Northern Railroad Bridge
- Electric Utility Poles
- The Existing Chain-Link Fence

For future reference, the surveyors installed 11 numbered pins at locations across the survey area. In addition, four unnumbered reference pins were installed along the property line boundary between the industrial property and the River Road ROW in the vicinity of the slag pile.

The results of the topographic survey are presented in the *Topographic Plan, Reading Slag Pile Site* (Attached).

## **RADIOLOGICAL SURVEY**

### **FIELD SURVEY**

A radiological survey was performed on December 21, 1998 to evaluate the extent and magnitude of radiological slag within the River Road ROW. The survey was performed by Steffan R. Helbig of STEP and Kevin Holsopple of Cabot, using a Ludlum Model 19 micro Roentgen meter (serial number 37373). The meter provided measurements of the gamma radiation dose rate in micro Roentgens per hour (uR/hr). Measurements were obtained at 64 locations and one background location. The background measurement was obtained in the railroad ROW just north of the Buttonwood Street Bridge and represents the lowest reading observed in the River Road/Railroad ROW.

Four measurements were recorded for each survey location consisting of:

- 1.) the gross measurement at 1 meter above the ground surface
- 2.) the measurement at 1 meter above ground surface with a lead shield placed between the instrument and the slag pile
- 3.) the gross measurement at the ground surface
- 4.) the measurement at the ground surface with a lead shield placed between the instrument and the slag pile

The field measurements are contained in Table 1. Radiological survey locations were determined relative to the physical features located in the topographic survey using a tape measure. The radiological survey locations are shown and identified by number on Figure 1.

From the field work, it was determined that radiological slag was present in the River Road ROW in an area approximately 300 feet long by 50 feet wide adjacent to the slag pile. This area is depicted in Figure 2.

## **DATA ANALYSIS**

The gross radiological measurements at each location represent the total radiation due to several sources. The primary components of the total measurement are:

- Natural background
- Radiological slag within the River Road ROW
- Radiological slag on the embankment (slag pile face)

### **Shielding Calculations**

Shielded measurements were collected to differentiate between the radiological contribution from the slag pile face and the contribution from radiological slag in the River Road ROW. The following acronyms have been assigned to expedite description of the calculations:

BG     Background – The background measurement.

TDM   Total Dose Rate Measurement – The unshielded measurement of the total dose rate at each location.

- SDM Shielded Dose Rate Measurement – The shielded dose rate measurement at each location.
- RRR River Road Radiation Dose Rate – The dose rate due to radiological slag in the River Road ROW.
- SPR Slag Pile Radiation Dose Rate – Direct radiation dose rate from the slag pile face.
- SR Shield Reduction – The amount of slag pile face radiation absorbed by the shield. This is equal to the difference between shielded and unshielded measurements at each location. ( $SR = TDM - SDM$ )
- SRF Shield Reduction Factor – The fractional reduction of the slag pile face radiation by the shield. This is equal to the absorbed radiation divided by the total slag-pile face radiation. ( $SRF = SR / SPR$ ) and ( $SPR = SR / SRF$ )

The formula for calculating the slag pile radiation dose rate (SPR) was derived as follows:

$$SR = TDM - SDM$$

And

$$SPR = SR / SRF$$

Therefore, by substitution:

$$SPR = (TDM - SDM) / SRF$$

The dose rate due to radiological slag within the River Road ROW was then calculated by subtracting the background measurement and the slag pile face contribution from the total dose rate measurement:

$$RRR = TDM - BG - SPR$$

The SRF is related to the linear absorption coefficient of the shield material and the energy of the gamma radiation. The lead shield used for the study had the dimensions of approximately 23-cm wide by 39-cm long by 1.2-cm thick. Based on

the energy spectrum of uranium, thorium, and their decay products, the shield was expected to reduce the slag pile face radiation by approximately 50%. This would equate to an SRF of 0.5.

The direct dose rate due to radiological slag in the River Road ROW was calculated using an SRF value of 0.5. This produced an excessive number of results below background (negative values for the calculated dose). To adjust for this, a higher SRF of 0.6 was substituted producing results that did not have an excessive number of negative values. Using the higher SRF was conservative in that it decreased the calculated slag pile face contribution and therefore increased the calculated contribution of radiation due to radiological slag in the River Road ROW.

## **RESULTS**

The field data and calculated results are contained in Table 1.

The net values for the direct dose rate due to radiological slag within the River Road ROW were mapped to depict the lateral extent of radiological slag within the River Road ROW. Because the natural background radiation varies with time and location, results less than twice background are not considered statistically significant. Areas with a net value greater than 10 uR/hr are considered to contain radiological slag and have been depicted in Figure 2.

Figure 2 also depicts physical features within the ROW. These features include active railroad tracks, the railroad bed, and the embankment from the industrial site that contains non-radiological and radiological slag. Due to incomplete records, the surveyor was not able to determine the exact location of the River Road ROW north of the industrial property. However, it appears that the concrete abutments of the northern railroad bridge (shown in Figure 2) and the Buttonwood Street bridge may be located within the River Road ROW. It was not the purpose of this study to determine encroachments in the River Road ROW beyond the limits of the industrial property.

## **DISCUSSION OF RESULTS**

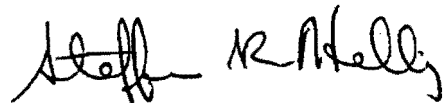
The significance of the radiological survey results can be assessed by comparing them to the results contained in the Radiological Assessment (RA) for the Reading Slag Pile Site (ST Environmental Professionals, Inc., 1998)

To assess the total dose to a person in the River Road ROW adjacent to the slag pile, the direct radiation dose contribution from all the radiological slag was considered. The average direct dose rate due to all radiological slag (gross measurement minus background) was 17.8  $\mu\text{R/hr}$  (Table 1). This is comparable to the direct dose rate of 19.1 used in the RA. The calculated total effective dose equivalent (TEDE) for the trespasser scenario considered in the RA was 1.8 mrem/yr which is well below the NRC criteria of 25 mrem/yr for unrestricted use.

Based on the above, the TEDE for any given exposure scenario in the River Road ROW will be essentially the same as, or slightly lower than, the TEDE for the slag pile face. Consequently, the TEDE for a person in the River Road ROW adjacent to the slag pile would likely be lower than 1.8 mrem/yr which is well below the NRC guideline of 25 mrem/yr.

If you have any questions, please do not hesitate to call.

Yours truly,

A handwritten signature in black ink, appearing to read 'Steffan R. Helbig', written in a cursive style.

Steffan R. Helbig, P.G.  
President

Attachments

**TABLE 1**  
**Radiological Survey Data**  
**Reading Slag Pile Site**

LOCATION ID	Measurement at 1 m Above Ground Surface			
	Gross Dose Rate (uR/hr)	Shielded Dose Rate (uR/hr)	Total Direct Dose Rate <sup>1</sup> (uR/hr)	Calculated Dose Rate <sup>2</sup> From Radiological Slag In River Road ROW (uR/hr)
01	15	10	6	-4.3
02	18	12	9	-3.0
03	21	15	12	0.0
04	20	16	11	2.3
05	22	18	13	4.3
06	26	22	17	8.3
07	29	24	20	9.7
08	29	20	20	3.0
09	28	20	19	3.7
10	26	20	17	5.0
11	21	17	12	3.3
12	20	12	11	-4.3
13	19	14	10	-0.3
14	17	14	8	1.0
15	16	13	7	0.0
16	15	12	6	-1.0
17	14	11	5	-2.0
18	22	16	13	1.0
19	19	11	10	-5.3
20	12	10	3	-2.3
21	23	22	14	10.3
22	32	32	23	21.0
23	35	28	26	12.3
24	38	30	29	13.7
25	36	32	27	18.3
26	40	31	31	14.0
27	36	32	27	18.3
28	42	38	33	21.0
29	36	34	27	21.7
30	45	35	36	17.3
31	30	28	21	15.7
32	40	32	31	15.7
33	40	33	31	17.3
34	34	30	25	16.3
35	32	25	23	9.3
BACKGROUND <sup>1</sup>	9			
37	19	15	10	1.3
38	22	15	13	-0.7
39	34	26	25	9.7
40	30	23	21	7.3
41	40	36	31	22.3
42	42	36	33	21.0
43	42	36	33	21.0
44	35	30	26	15.7
45	36	33	27	20.0
46	32	26	23	11.0
47	34	30	25	16.3
48	42	38	33	24.3
49	32	27	23	12.7
50	20	18	11	5.7
51	13	10	4	-3.0

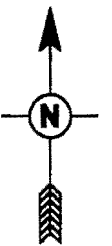
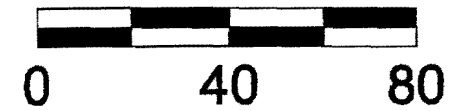
Measurement at Ground Surface			
Gross Dose Rate (uR/hr)	Shielded Dose Rate (uR/hr)	Total Direct Dose Rate <sup>1</sup> (uR/hr)	Calculated Dose Rate <sup>2</sup> From Radiological Slag In River Road ROW (uR/hr)
15	11	5	-1.7
16	14	6	2.7
17	15	7	3.7
20	15	10	1.7
22	18	12	5.3
27	22	17	8.7
28	22	18	8.0
30	21	20	5.0
28	22	18	8.0
27	22	17	8.7
19	13	9	-1.0
18	12	8	-2.0
18	13	8	-0.3
16	11	6	-2.3
14	13	4	2.3
15	12	5	0.0
14	11	4	-1.0
23	17	13	3.0
19	10	9	-6.0
12	10	2	-1.3
36	28	26	12.7
36	32	26	19.3
34	30	24	17.3
41	32	31	16.0
43	34	33	18.0
38	32	28	18.0
36	31	26	17.7
49	38	39	20.7
40	34	30	20.0
50	42	40	26.7
36	34	26	22.7
50	40	40	23.3
50	40	40	23.3
38	34	28	21.3
36	28	26	12.7
10			
17	13	7	0.3
20	12	10	-3.3
32	22	22	5.3
18	14	8	1.3
42	36	32	22.0
50	45	40	31.7
60	65	70	45.0
37	30	27	15.3
46	38	36	22.7
31	23	21	7.7
38	29	28	13.0
60	44	50	23.3
36	25	26	7.7
20	17	10	5.0
11	9	1	-2.3

# FIGURE 1 LOCATION OF RADIOLOGICAL SURVEY MEASUREMENTS

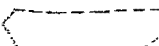
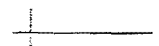
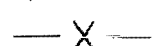
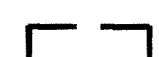

Reading Slag Pile Site

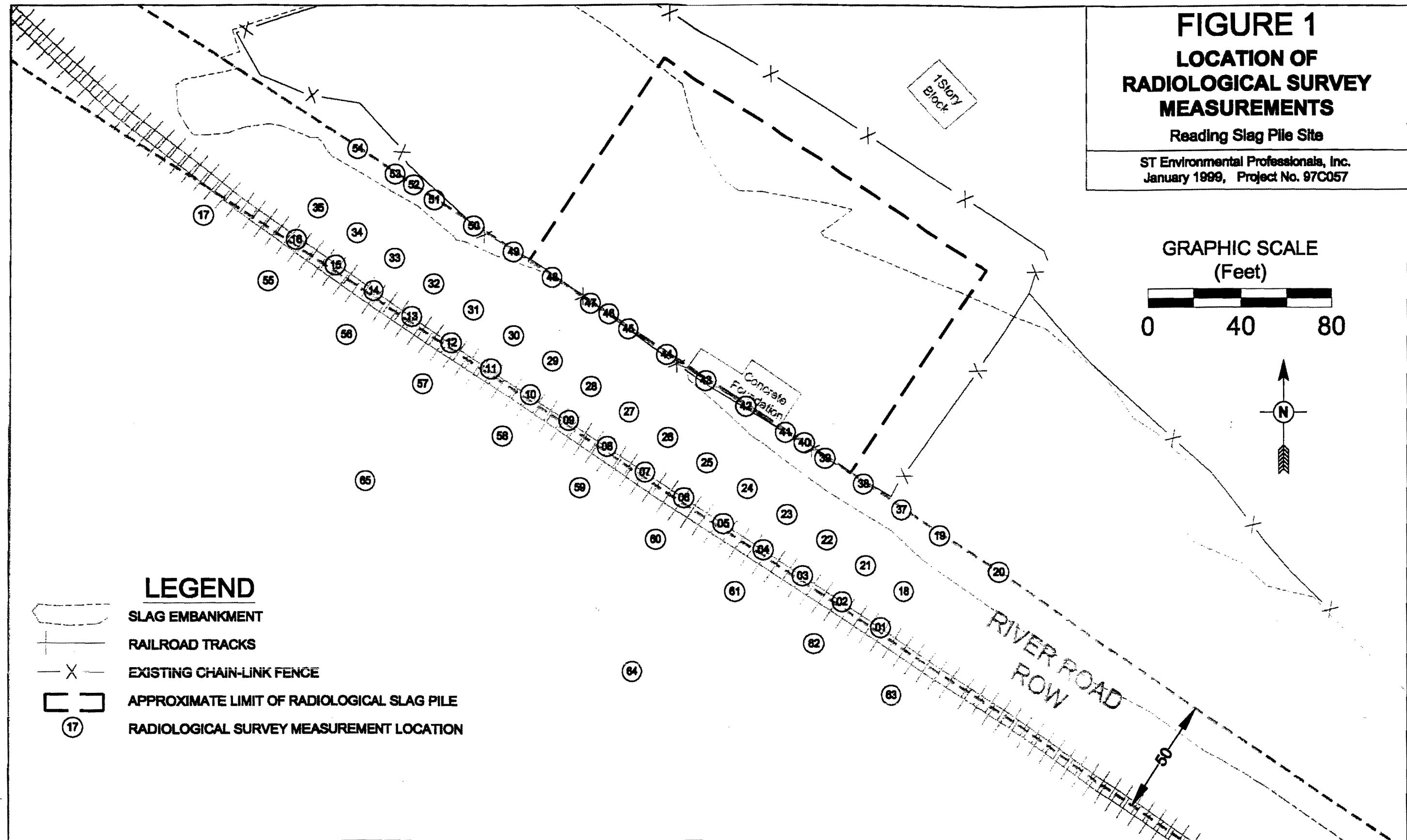
ST Environmental Professionals, Inc.  
January 1999, Project No. 97C057

GRAPHIC SCALE  
(Feet)



## LEGEND

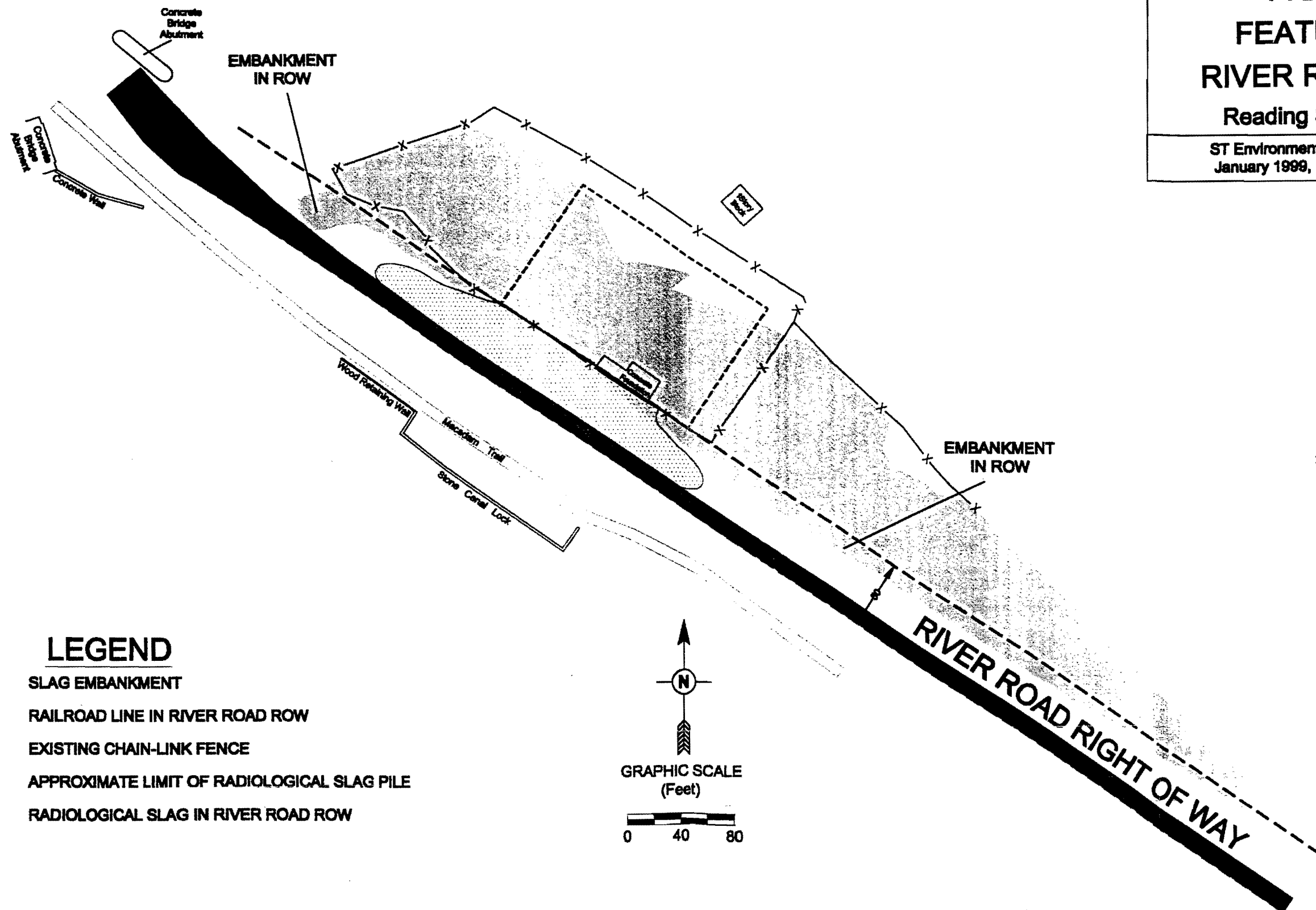
-  SLAG EMBANKMENT
-  RAILROAD TRACKS
-  EXISTING CHAIN-LINK FENCE
-  APPROXIMATE LIMIT OF RADIOLOGICAL SLAG PILE
-  RADIOLOGICAL SURVEY MEASUREMENT LOCATION



**FIGURE 2**  
**FEATURES IN**  
**RIVER ROAD ROW**

**Reading Slag Pile Site**

ST Environmental Professionals, Inc.  
January 1999, Project No. 97C057



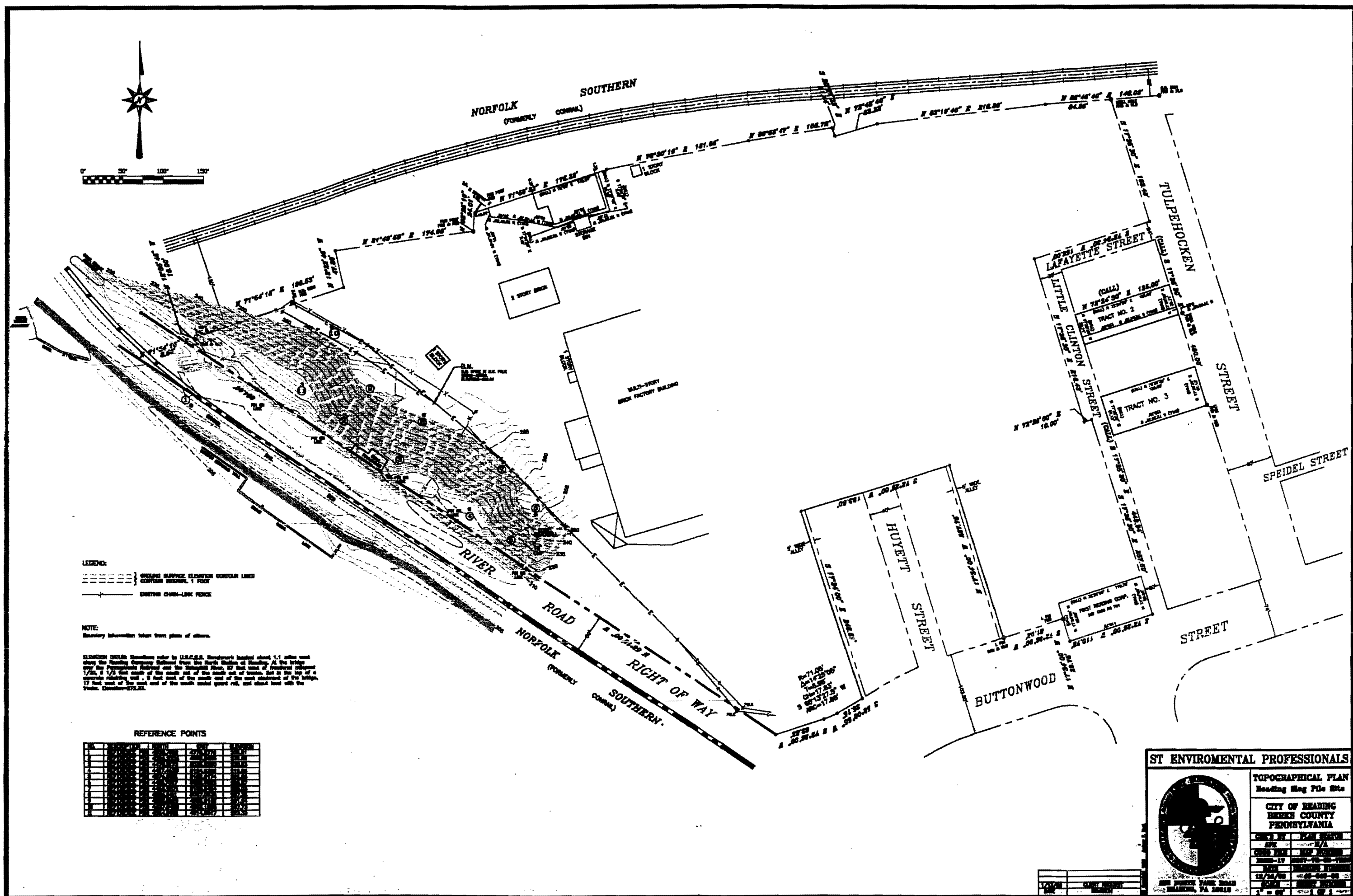


**TABLE 1**  
**Radiological Survey Data**  
**Reading Slag Pile Site**

LOCATION ID	Measurement at 1 m Above Ground Surface				LOCATION ID	Measurement at Ground Surface			
	Gross Dose Rate (uR/hr)	Shielded Dose Rate (uR/hr)	Total Direct Dose Rate <sup>1</sup> (uR/hr)	Calculated Dose Rate <sup>2</sup> From Radiological Slag in River Road ROW (uR/hr)		Gross Dose Rate (uR/hr)	Shielded Dose Rate (uR/hr)	Total Direct Dose Rate <sup>1</sup> (uR/hr)	Calculated Dose Rate <sup>2</sup> From Radiological Slag in River Road ROW (uR/hr)
62	12	12	3	1.0	13	12	3	1.3	
63	12	10	3	-2.3	11	9	1	-2.3	
64	13	11	4	-1.3	13	9	3	-3.7	
65	13	11	4	-1.3	13	11	3	-0.3	
66	13	11	4	-1.3	15	11	5	-1.7	
67	15	13	6	0.7	16	13	6	1.0	
68	22	15	13	-0.7	21	15	11	1.0	
69	26	24	17	11.7	29	24	19	10.7	
60	27	20	18	4.3	26	21	16	7.7	
61	18	15	9	2.0	18	14	8	1.3	
62	15	11	6	-2.7	15	11	5	-1.7	
63	14	12	5	-0.3	15	12	5	0.0	
64	11	10	2	-1.7	12	9	2	-3.0	
65	11	8	2	-5.0	10	7	0	-5.0	
AVERAGES:	25.4	21.1	16.7	7.0		27.5	22.1	17.8	8.3

**NOTES:**

- Total Direct Dose Rate = The gross dose rate minus background.
- Dose Rate Due to Radiological Slag in ROW was Calculated as Follows:  
 $RRR = TDM - BG - SPR$  Where  $SPR = (TDM - SDM) / SRF$   
 BG = Background  
 TDM = Total Dose Rate Measurement  
 SDM = Shielded Dose Rate Measurement  
 RRR = River Road Radiation Dose Rate  
 SPR = Slag Pile Face Radiation Dose Rate  
 SR = Shield reduction ( $SR = TDM - SDM$ )  
 SRF = Shield Reduction Factor  
 See text of report for a detailed discussion of the calculations.  
  
 Negative values are due to the variations in background and statistical fluctuations in radiation measurement.
- The background measurements were recorded at a location just north of the Buttonwood Street Bridge in the River Road ROW and represent the lowest measured values in the ROW. (Background = 10 uR/hr at ground surface and 9 uR/hr at 1 m above ground surface)
- Survey was conducted on December 21, 1998



## **LABORATORY ANALYTICAL RESULTS**

### **SOIL SAMPLING**



TNU-OR-10684

July 9, 1999

Steffan R. Helbig  
ST Environmental Professionals, Inc.  
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239 Lutz Road  
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(423) 481-0683 Phone  
(423) 483-4621 Lab Fax  
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CASE NARRATIVE  
Work Order # 99-06084-OR

SAMPLE RECEIPT

This work order contains ten soil samples received 06/14/99. These samples were analyzed by Gamma Spectroscopy.

<u>CLIENT ID</u>	<u>LAB ID</u>	<u>CLIENT ID</u>	<u>LAB ID</u>
SO1-0.5	99-06084-04	SO2-2.5	99-06084-09
SO1-1.5	99-06084-05	SO3-0.5	99-06084-10
SO1-2.5	99-06084-06	SO3-1.5	99-06084-11
SO2-0.5	99-06084-07	SO3-2.5	99-06084-12
SO2-1.5	99-06084-08	SO4-0.0	99-06084-13

ANALYTICAL METHODS


Gamma Spectroscopy was performed using Method LANL ER-130 modified.

SPECIAL PROBLEMS OR UNUSUAL CIRCUMSTANCES

Samples were analyzed by gamma spectroscopy for determination of Total Uranium by assumption that Thorium-234 is in secular equilibrium with its parent, Thorium-234 and Uranium-238. Therefore, results for Thorium-234 have been multiplied by a factor of two (2) based on this assumption. Results for other gamma-emitting radionuclides are included in the full analytical data package for your review. All QC parameters are within acceptable limits. No significant problems were noted during the analysis process.

CERTIFICATION OF ACCURACY

I certify that this data report is in compliance with the terms and conditions of the Purchase Order, both technically and for completeness, for other than the conditions detailed above. Release of the data contained in this hard copy data package has been authorized by the cognizant project manager or his/her designee to be accurate as verified by the following signature.

  
M.R. McDougall  
Laboratory Manager

Date: 7/9/1999

Steffa, R. Helbig  
ST Environmental Prof., Inc.  
RR 4, Box 239  
239 Lutz Road  
Boyertown, PA 19512

SDG: 9906084  
Matrix: Soil

Final Report of Analysis  
Date of Report: 7/9/1999  
Page 1 of 5

Lab ID	Client ID	Sample Date	Receipt Date	Analysis Date	Batch ID	Analyte	Method	Result	Error	MDA	Units
99-06084-01	K KNOWN	06/14/99	06/14/99	06/29/99	9906084	Cobalt-60	LANL ER-130 Modified	230.96	9.93		PCI/G
99-06084-01	K KNOWN	06/14/99	06/14/99	06/29/99	9906084	Cesium-137	LANL ER-130 Modified	137.76	6.47		PCI/G
99-06084-01	S SPIKE	06/14/99	06/14/99	06/29/99	9906084	Cobalt-60	LANL ER-130 Modified	234.30	16.58	1.31	PCI/G
99-06084-01	S SPIKE	06/14/99	06/14/99	06/29/99	9906084	Cesium-137	LANL ER-130 Modified	137.50	14.42	1.49	PCI/G
99-06084-02	B BLANK	06/14/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	-0.01	0.07	0.13	PCI/G
99-06084-02	B BLANK	06/14/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	-0.07	0.17	0.29	PCI/G
99-06084-02	B BLANK	06/14/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	0.01	0.04	0.06	PCI/G
99-06084-02	B BLANK	06/14/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	0.00	0.05	0.10	PCI/G
99-06084-02	B BLANK	06/14/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	-0.01	0.04	0.08	PCI/G
99-06084-02	B BLANK	06/14/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	-0.08	0.07	0.10	PCI/G
99-06084-02	B BLANK	06/14/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	3.66	2.56	3.14	PCI/G
99-06084-02	B BLANK	06/14/99	06/14/99	06/29/99	9906084	Thorium-234	LANL ER-130 Modified	0.18	0.97	1.78	PCI/G
99-06084-03	D SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	19.61	1.65	0.54	PCI/G
99-06084-03	D SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	14.30	2.00	1.45	PCI/G
99-06084-03	D SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	20.50	2.13	0.38	PCI/G
99-06084-03	D SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	13.39	0.91	0.36	PCI/G
99-06084-03	D SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	12.69	0.80	0.42	PCI/G
99-06084-03	D SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	20.59	1.32	0.60	PCI/G
99-06084-03	D SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	17.90	13.02	16.16	PCI/G
99-06084-03	D SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	22.12	7.73	4.48	PCI/G

Approved by:  7/9/1999

M.R. McDougall, Laboratory Manager

K=Known, S=Spike, B=Blank, D=Duplicate, MS=Matrix Spike

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A Subsidiary of Thermo TerraTech, a Thermo Electron Company

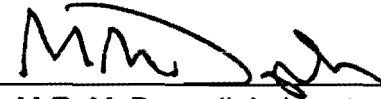
601 Scarboro Road, Oak Ridge, TN 37830 423/481-0683, FAX 423/483-4621

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ST Environmental Prof., Inc.  
RR 4, Box 239  
239 Lutz Road  
Boyertown, PA 19512

SDG: 9906084  
Matrix: Soil

Final Report of Analysis  
Date of Report: 7/9/1999  
Page 2 of 5

Lab ID	Client ID	Sample Date	Receipt Date	Analysis Date	Batch ID	Analyte	Method	Result	Error	MDA	Units
99-06084-04	SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	19.37	1.65	0.53	PCI/G
99-06084-04	SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	13.15	1.85	1.74	PCI/G
99-06084-04	SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	20.59	2.14	0.38	PCI/G
99-06084-04	SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	12.58	0.90	0.37	PCI/G
99-06084-04	SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	13.24	0.83	0.42	PCI/G
99-06084-04	SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	21.37	1.36	0.54	PCI/G
99-06084-04	SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	18.66	13.80	15.54	PCI/G
99-06084-04	SO1-0.5	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	36.30	9.93	4.54	PCI/G
99-06084-05	SO1-1.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	14.74	1.42	0.48	PCI/G
99-06084-05	SO1-1.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	10.42	1.80	1.32	PCI/G
99-06084-05	SO1-1.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	16.17	2.58	0.34	PCI/G
99-06084-05	SO1-1.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	10.22	0.79	0.31	PCI/G
99-06084-05	SO1-1.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	10.27	0.82	0.37	PCI/G
99-06084-05	SO1-1.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	15.73	1.11	0.47	PCI/G
99-06084-05	SO1-1.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	21.49	13.50	13.03	PCI/G
99-06084-05	SO1-1.5	06/09/99	06/14/99	06/29/99	9906084	Thorium-234	LANL ER-130 Modified	-6.07	6.70	10.25	PCI/G
99-06084-06	SO1-2.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	0.95	0.16	0.19	PCI/G
99-06084-06	SO1-2.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	0.69	0.37	0.51	PCI/G
99-06084-06	SO1-2.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	1.52	0.21	0.09	PCI/G
99-06084-06	SO1-2.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	0.92	0.16	0.12	PCI/G
99-06084-06	SO1-2.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	1.05	0.13	0.12	PCI/G
99-06084-06	SO1-2.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	1.01	0.21	0.23	PCI/G
99-06084-06	SO1-2.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	-0.83	3.88	7.05	PCI/G
99-06084-06	SO1-2.5	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	5.47	2.30	1.14	PCI/G

Approved by:  7/9/1999  
M.R. McDougall, Laboratory Manager

K=Known,S=Spike,B=Blank,D=Duplicate,MS=Matrix Spike

**Thermo NUTech / A ThermoRetec Company**

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Matrix: Soil

Final Report of Analysis  
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Page 3 of 5

Lab ID	Client ID	Sample Date	Receipt Date	Analysis Date	Batch ID	Analyte	Method	Result	Error	MDA	Units
99-06084-07	SO2-0.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	1.07	0.17	0.13	PCI/G
99-06084-07	SO2-0.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	0.51	0.34	0.40	PCI/G
99-06084-07	SO2-0.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	1.01	0.13	0.08	PCI/G
99-06084-07	SO2-0.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	0.89	0.13	0.09	PCI/G
99-06084-07	SO2-0.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	0.84	0.11	0.10	PCI/G
99-06084-07	SO2-0.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	1.12	0.15	0.18	PCI/G
99-06084-07	SO2-0.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	1.53	2.73	5.12	PCI/G
99-06084-07	SO2-0.5	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	1.01	3.22	2.59	PCI/G
99-06084-08	SO2-1.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	0.66	0.18	0.18	PCI/G
99-06084-08	SO2-1.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	0.61	0.40	0.55	PCI/G
99-06084-08	SO2-1.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	0.49	0.12	0.12	PCI/G
99-06084-08	SO2-1.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	0.53	0.14	0.13	PCI/G
99-06084-08	SO2-1.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	0.65	0.15	0.15	PCI/G
99-06084-08	SO2-1.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	0.72	0.20	0.25	PCI/G
99-06084-08	SO2-1.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	0.95	4.79	9.42	PCI/G
99-06084-08	SO2-1.5	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	2.81	2.54	1.34	PCI/G
99-06084-09	SO2-2.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	2.05	0.27	0.20	PCI/G
99-06084-09	SO2-2.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	1.09	0.79	0.64	PCI/G
99-06084-09	SO2-2.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	2.98	0.36	0.12	PCI/G
99-06084-09	SO2-2.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	1.50	0.23	0.16	PCI/G
99-06084-09	SO2-2.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	1.89	0.28	0.16	PCI/G
99-06084-09	SO2-2.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	1.86	0.29	0.29	PCI/G
99-06084-09	SO2-2.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	1.98	5.01	9.51	PCI/G
99-06084-09	SO2-2.5	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	7.06	3.58	1.58	PCI/G

Approved by:  7/9/1999  
M.R. McDougall, Laboratory Manager

K=Known,S=Spike,B=Blank,D=Duplicate,MS=Matrix Spike

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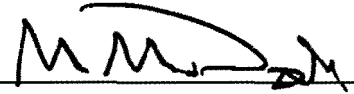
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SDG: 9906084  
Matrix: Soil

Final Report of Analysis  
Date of Report: 7/9/1999  
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Lab ID	Client ID	Sample Date	Receipt Date	Analysis Date	Batch ID	Analyte	Method	Result	Error	MDA	Units
99-06084-10	SO3-0.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	8.93	0.91	0.45	PCI/G
99-06084-10	SO3-0.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	5.31	1.36	1.27	PCI/G
99-06084-10	SO3-0.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	9.06	0.98	0.29	PCI/G
99-06084-10	SO3-0.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	5.88	0.51	0.28	PCI/G
99-06084-10	SO3-0.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	5.77	0.45	0.34	PCI/G
99-06084-10	SO3-0.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	9.17	0.74	0.44	PCI/G
99-06084-10	SO3-0.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	12.81	9.42	13.36	PCI/G
99-06084-10	SO3-0.5	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	22.90	6.98	3.68	PCI/G
99-06084-11	SO3-1.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	5.73	0.70	0.35	PCI/G
99-06084-11	SO3-1.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	4.10	0.98	0.92	PCI/G
99-06084-11	SO3-1.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	6.18	0.92	0.23	PCI/G
99-06084-11	SO3-1.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	3.91	0.41	0.22	PCI/G
99-06084-11	SO3-1.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	4.40	0.41	0.26	PCI/G
99-06084-11	SO3-1.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	6.59	0.57	0.40	PCI/G
99-06084-11	SO3-1.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	16.96	10.38	9.90	PCI/G
99-06084-11	SO3-1.5	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	9.80	9.40	7.29	PCI/G
99-06084-12	SO3-2.5	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	1.16	0.26	0.27	PCI/G
99-06084-12	SO3-2.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	1.43	0.56	0.68	PCI/G
99-06084-12	SO3-2.5	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	1.56	0.21	0.13	PCI/G
99-06084-12	SO3-2.5	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	1.38	0.23	0.17	PCI/G
99-06084-12	SO3-2.5	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	1.05	0.19	0.16	PCI/G
99-06084-12	SO3-2.5	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	1.29	0.29	0.32	PCI/G
99-06084-12	SO3-2.5	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	24.08	11.55	8.68	PCI/G
99-06084-12	SO3-2.5	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	1.94	3.21	1.64	PCI/G

Approved by:  7/9/1999  
M.R. McDougall, Laboratory Manager

K=Known,S=Spike,B=Blank,D=Duplicate,MS=Matrix Spike

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SDG: 9906084  
Matrix: Soil

Final Report of Analysis  
Date of Report: 7/9/1999  
Page 5 of 5

Lab ID	Client ID	Sample Date	Receipt Date	Analysis Date	Batch ID	Analyte	Method	Result	Error	MDA	Units
99-06084-13	SO4-0.0	06/09/99	06/14/99	06/29/99	9906084	Thallium-208	LANL ER-130 Modified	0.97	0.15	0.16	PCI/G
99-06084-13	SO4-0.0	06/09/99	06/14/99	06/29/99	9906084	Bismuth-212	LANL ER-130 Modified	0.47	0.35	0.38	PCI/G
99-06084-13	SO4-0.0	06/09/99	06/14/99	06/29/99	9906084	Lead-212	LANL ER-130 Modified	0.86	0.12	0.08	PCI/G
99-06084-13	SO4-0.0	06/09/99	06/14/99	06/29/99	9906084	Bismuth-214	LANL ER-130 Modified	0.77	0.13	0.10	PCI/G
99-06084-13	SO4-0.0	06/09/99	06/14/99	06/29/99	9906084	Lead-214	LANL ER-130 Modified	0.92	0.12	0.11	PCI/G
99-06084-13	SO4-0.0	06/09/99	06/14/99	06/29/99	9906084	Actinium-228	LANL ER-130 Modified	0.92	0.17	0.18	PCI/G
99-06084-13	SO4-0.0	06/09/99	06/14/99	06/29/99	9906084	Protactinium-234m	LANL ER-130 Modified	1.60	3.13	6.10	PCI/G
99-06084-13	SO4-0.0	06/09/99	06/14/99	06/29/99	9906084	Total Uranium	LANL ER-130 Modified	3.51	1.69	0.98	PCI/G

K=Known,S=Spike,B=Blank,D=Duplicate,MS=Matrix Spike

Approved by:  7/9/1999  
M.R. McDougall, Laboratory Manager

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**APPENDIX D**  
**LEACH RATE ASSESSMENT**



Geochemical/Geological Consultants

P.O. Box 87198-2427 • Albuquerque, New Mexico 87198 • (505) 256-3769

Arend Meijer, Ph.D.

November 9, 1997

GCX Inc.

3821 Anderson Avenue

Albuquerque, NM 87108

Steffan R. Helbig

ST Environmental Professionals, Inc.

RR 4, Box 239 Lutz Road

Boyertown, PA 19512

Subject: LEACHING BEHAVIOR OF RADIONUCLIDES FROM GLASS  
AND SLAG AT THE REVERE AND READING SITES

Dear Mr. Helbig,

GCX, Inc. (GCX) was requested by ST Environmental Professionals, Inc. (STEP) to assess the relative leach rates of radionuclides from the slag materials at the Revere, Pennsylvania site and the Reading, Pennsylvania slag pile site. Previous characterization testing measured the readily available uranium (RAU) leach rate from the slag for the Revere and Reading sites (NES, 1996a and NES, 1996b). Environmental Resources Management (ERM) developed a methodology to calculate the leach rates of uranium and thorium from the Revere slag based on the RAU values (ERM, 1996). The NRC approved the ERM methodology to calculate leach rates used to perform radiological dose assessment calculations for Revere and Reading (NRC, 1996 and NRC, 1997). This report assesses the leach rate of other important nuclides relative to the RAU rate of uranium.

The leaching behavior of radioactive daughter products in the uranium and thorium decay series from glass or other forms of slag produced in high temperature processes is of importance to calculation of the potential radiation dose. There are basically two potential mechanisms for leaching of these daughter products depending on their individual chemical behavior. One mechanism assumes the slag leaches radionuclides congruently whereas the other mechanism involves incongruent behavior. In the first mechanism, the slag leaches/dissolves layer by layer much like the peeling of an onion. This mechanism would produce daughter product concentrations in solution that are proportional to the concentrations of uranium in solution, the proportionality constant being the ratio of the parent concentration in the solid to the daughter product concentration in the solid. The incongruent dissolution mechanism could result in daughter product concentrations in solution that are not proportional to the uranium concentration in solution. In this case, the dissolution rates of each daughter product may be greater than or less than the dissolution rate of the uranium. This requires that the dissolution rates of the individual daughter products be determined independently.

With this background, the first question to be answered is "Does the glass-like slag leach congruently or incongruently?" Based on studies of the dissolution behavior of natural and nuclear waste glasses (e.g., Clark et al., 1994), the answer to this question appears to be that these glasses leach/dissolve incongruently. Analyses of the near-surface layers of natural and nuclear waste glasses and minerals show that some elements (e.g., sodium, lithium,) are readily leached from these layers in aqueous solutions. The leaching process is actually an ion exchange process in which hydrogen ions (and other ions) replace the ions of alkali elements such as sodium. When only hydrogen ions are involved, this process is also referred to as the hydrolysis of the aluminosilicate framework.

The aluminosilicate framework of the glass or mineral dissolves or leaches at a much slower rate than the rate of the ion exchange processes. This results in surface layers that are enriched in silicon, aluminum and hydrogen and depleted in the light alkali elements and to a lesser extent other elements depending on the chemistry of the aqueous solution. The aluminosilicate surface layers are generally amorphous in structure. That is, they lack a well defined crystallographic structure. Assuming that the slags at the Revere and Reading sites have dissolution/leaching behaviors similar to the natural and nuclear waste glasses, the main question now becomes "What are the relative leaching rates of uranium, thorium and their daughter products"?

Before proceeding on this question it is important to note that not all daughter products of the uranium and thorium decay series are of equal significance from the point of view of potential doses to the public. The daughter products of primary concern are radium isotopes. Therefore, the question is "what are the relative leaching/dissolution rates of uranium, thorium and radium?" There are three useful sources of information that bear on this question. The first source involves experiments with nuclear waste glass. These experiments suggest that thorium and radium leach more slowly than uranium in typical groundwater compositions (Bibler, 1986). As discussed further below, the likely reason for this behavior is that the amorphous nature of the leached surface layers provides favorable sites for the sorption or binding of elements such as thorium and radium.

The second source involves measurements on weathered igneous rocks. Rosholt et al. (1971) and many others have found that, relative to uranium, thorium is leached very slowly from glassy and crystallized silicic volcanic rocks. Because the slags are chemically similar to such volcanic rocks, it is to be expected that thorium will also leach more slowly from the slags. Although specific data on radium leaching from silicic volcanic rocks was not uncovered in the literature, data on the leaching behavior of barium was found in Zielinski et al. (1977). Barium and radium behave similarly in surficial geochemical processes, with radium generally being less mobile due to lower solubilities of radium compounds and higher sorption affinities of radium relative to barium (Langmuir and Riese, 1985). The data presented by Zielinski et al. (1977) indicate that, during weathering, barium actually becomes enriched in weathered volcanic rocks while uranium either is leached or is unchanged. These authors attribute this behavior to ion exchange processes that replace alkali elements such as lithium and sodium in the rocks with alkaline earth elements such as barium and radium. These data suggest that thorium and radium

will be leached slower than uranium from the slags at Revere and Reading. As noted above, this behavior likely reflects the high affinity of the leached surface layers on glasses and minerals for the larger alkali (e.g., cesium) and alkaline earth ions (e.g., barium and radium).

A third source of information on the leaching and transport behavior of uranium, thorium and radium involves studies of the uranium and thorium decay series in groundwaters. Krishnaswami et al. (1982) studied the uranium and thorium decay series in various groundwaters in Connecticut. These authors came to the conclusion that "sorption removes radium and thorium from these groundwaters on a time scale of 3 minutes or less." Further, they calculated retardation factors for radium in the range of 4800 to 120,000. Calculated retardation factors for thorium were in the range of 14000 to 200,000. Retardation factors reflect the rate of movement of the radionuclides relative to the rate of water movement through an aquifer. The very large retardation factors reported for radium and thorium indicate these elements migrate very slowly in the investigated aquifer.

Krishnaswami et al., (1982) did not report a retardation factor for uranium. However, relative leaching/migration behavior can be estimated with their data. The retardation factor (RF) is related to  $K_d$  by the formula  $RF = 1 + (D_b/n)(K_d)$ , where  $D_b$  equals bulk density and  $n$  equals porosity (Freeze and Cherry, 1979). Using typical soil values for bulk density (2.0 gm/cm) and porosity (0.4), the ratio of the median calculated radium  $K_d$  to the median calculated thorium  $K_d$  is 0.58. ERM cited an average ratio of thorium  $K_d$  to uranium  $K_d$  of 6.06. Applying the ERM ratios to Krishnaswami's ratios results in a radium  $K_d$  to uranium  $K_d$  of approximately 3.5. This suggests that radium is much less mobile than uranium and would be expected to leach from the slag at a much slower rate.

Latham and Schwartz (1987) reached similar conclusions regarding the migration behavior of uranium, thorium and radium in weathered igneous rocks in Ontario, Canada. These authors found that uranium was generally leached from the rocks they studied whereas radium and thorium were largely retained within the rock units. These observations strongly suggest that the leaching rates of radium and thorium from the Revere and Reading slags will be much slower than the leaching rate of uranium.

Variations in the water compositions can affect the behavior of radium in rock/ water systems. For example, radium concentration are often found to be elevated in highly saline waters such as oil field brines (Kolb and Wojcik, 1985). The cause for the high radium concentration in these brines are ion exchange reactions. That is, the saline brines contain high concentrations of sodium and other cations that compete with radium for ion exchange sites in the aquifers from which the brines are produced (Havlik, et al., 1968). Because the waters that could leach the slags at the Revere and Reading sites will be dilute (i.e., essentially precipitation waters), such competitive ion exchange effects will not be important at these sites.

In summary, data from a variety of sources and a variety of rock/water systems point to the conclusion that radium and thorium will be leached more slowly than uranium from the slags at the Revere and Reading sites.

### Weathering Rates

The overall weathering rates of the slags at the Revere and Reading sites are also of interest because they will influence the rate of *in-situ* soil formation on the slags. Soils formed *in-situ* on the slags could contain radionuclides that could be available to plants grown on the soils. The rate of soil formation at a given site is a function of many factors including the nature of the parent materials, climate, biota, topography and time (Brady and Weil, 1996). The *in situ* rate of soil formation is here defined as the rate at which slag is converted into soil. This rate is proportional to the weathering rate of the slag. Unfortunately, the proportionality constant is a rather complex function of the soil formation factors listed above.

The weathering rate is here defined as the rate at which primary phases in parent materials (e.g., slags) are altered. Because the alteration processes are likely to involve incongruent dissolution, weathering will generally result in a dissolved component and a residual component. It is the residual component that eventually leads to the formation of *in situ* soils. Studies of the rates of *in situ* weathering of igneous rocks provide bounds on the soil formation rates to be expected at the Revere and Reading sites.

The initial stage of weathering of volcanic glass involves simple hydration and not clay formation (Clark et al., 1994). In fact, the hydration rate of volcanic glass is used as a chronometer for archeological studies. The hydration rind thickness is found to be on the order of 1-3 microns after one thousand years at ambient conditions (Friedman and Long, 1976). Hydration rind thicknesses of 10-20 microns are commonly observed and reflect ages of several hundred thousand years (Friedman and Long, 1976). Note that the relationship between rind thickness and age is not linear but logarithmic. These hydration rinds do not contain significant amounts of secondary minerals (e.g., clays). This suggests the time required for the *in situ* formation of sufficient secondary minerals to form soils is greater than several thousand years and probably greater than several hundred thousand years..

A study by Dorn (1995) of the rate of weathering of well dated (2,000-3,000 year old) volcanic flows on the island of Hawaii corroborates this conclusion. Because Hawaii has a tropical climate with high rainfall and high temperatures, the rates of weathering of volcanic rocks on this island are likely higher than the rates applicable in a cooler climate such as that found at the Revere and Reading sites. Dorn (1995) found that the weathering processes on the volcanic flows on Hawaii produced little if any *in situ* clay.

On the basis of these observations, we would expect *in situ* soil formation ages at ambient surface conditions at the Revere and Reading sites to be in the range of hundreds of thousands of years or more.

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If I can provide any additional information, please call.

Yours truly,

A handwritten signature in black ink, appearing to read 'Arend Meijer', with a stylized, cursive script.

Arend Meijer, Ph.D.  
Chief Geochemist