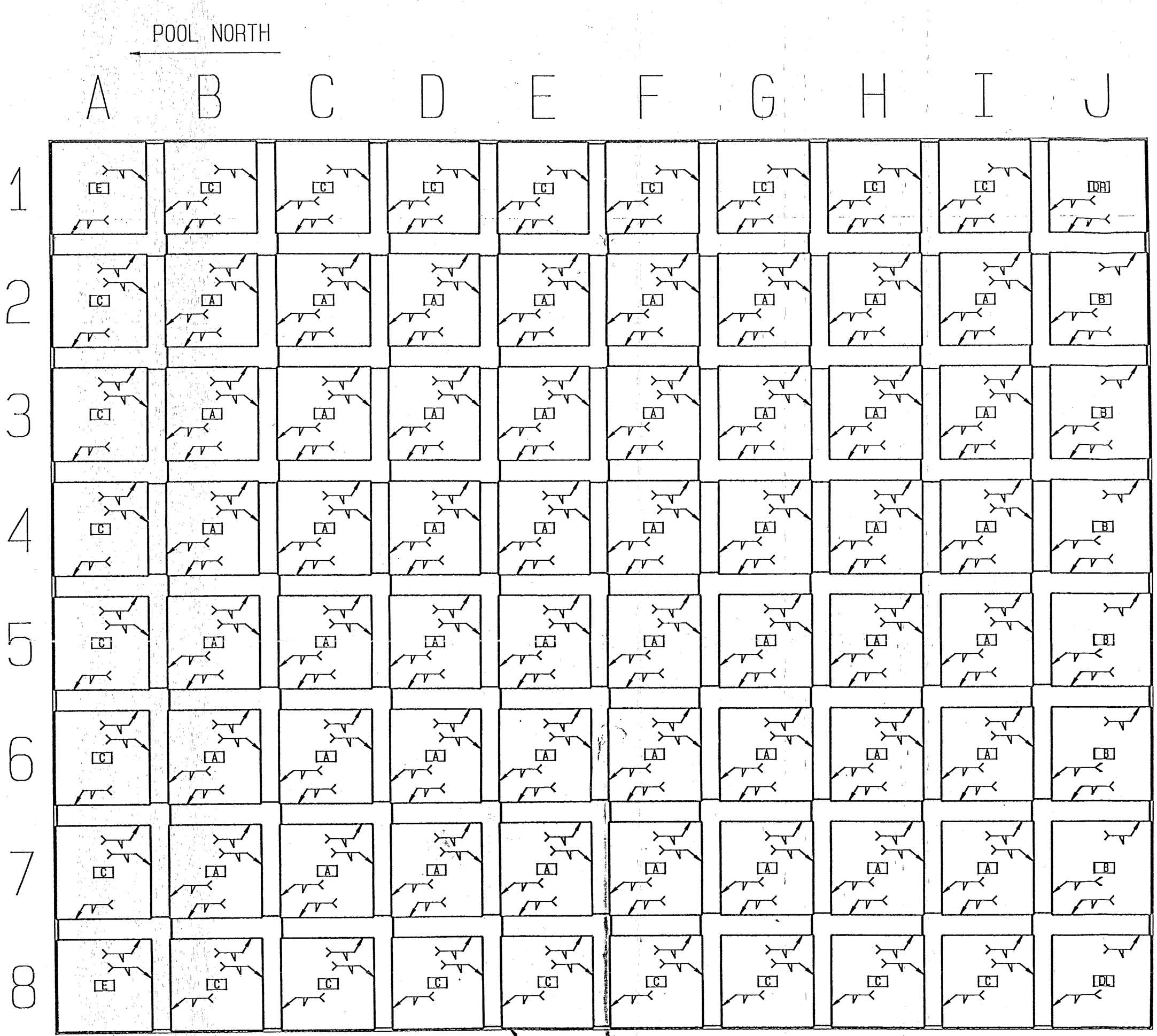
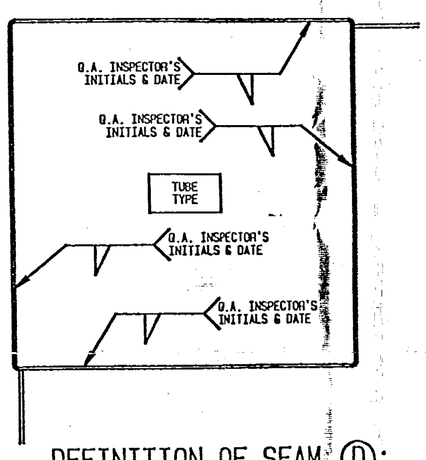


NOTE: THE Q.A. INSPECTOR'S INITIALS AND DATE SIGNIFY THAT THE DESIGNATED SEAM WAS PROPERLY FIT PER AN APPROVED WELD PROCEDURE AND WAS WELDED BY A QUALIFIED WELDER WHO IS LISTED ON THE WELDER I.D. LOG. THE FINISH JOINT WAS INSPECTED PER VI4X-REV.1 AND VISUALLY EXAMINED AND APPROVED PER VT5X-REV.1 PRIOR TO FITTING AN ADJACENT TUBE IN PLACE.

WELDER IDENTIFICATION LOG

WELD PROCEDURE USED	WELDER I.D. NUMBER	DATE FIRST USED		WELD PROCEDURE USED	WELDER I.D. NUMBER	DATE FIRST USED



DEFINITION OF SEAM Ⓓ:

WELD OF THE BOTTOM EDGE OF A TUBE TO THE TOP OF THE BASE PLATE

BY	CHKD	DATE	BY	CHKD	DATE	BY	CHKD	DATE	REVISIONS	REMARKS

GBI

RACK A SEAM Ⓓ

SPREAD SHEET DETAILING

Q.A. CHECK LIST REQUIREMENTS

MADE BY	APP'D BY	REV'D BY	CONTRACT NO 881161	
DATE	DATE	DATE	DWG 1-D	REV 0

SI APERTURE CARD 9002140302

Docket # 50-247
Control # 9002080340
Date 1/4/90 of Document
REGULATORY DOCKET FILE