Ray Files

## February 26, 1969

J. P. O'Reilly, Chief, Reactor Inspection & Enforcement Br., Division of Compliance, Headquarters

CONSOLIDATED EDISON COMPANY, INDIAN POINT NO. 2 DOCKET NO. 50-247

The attached report of a visit to the subject facility on January 20 and 24, 1969 is forwarded for information. No new safety items were noted.

The inspector detected an item of nonconformance with the Cadweld splice testing procedure as specified in the FSAR. This occurrence may also indicate a weakness in communication and control of construction deviations in that the Con Ed site engineers was unaware of the condition. The licensee indicated that an investigation will be made of both the specific and the general problem areas. We will pursue these items during the next inspection.

Some 1290 carbon steel weld joints have been inspected in an effort to resolve the previously identified problem of weld wire protruding from the welds of prefabricated conventional system piping. Repairs are underway to correct the deficiencies. Neither the inspector nor the licensee is satisfied that the problem is resolved, however, we feel that satisfactory action has been initiated.

The previously reported problem with the cracks in one section of stainless steel safety injection pipe remains an outstanding issue. We have expressed our desire for information as to the cause and as to assurance that other similar piping is sound. We expect more information relative to this matter in the near future.

We expressed reservations to the licensee about the temperature control requirements in the procedure which was been prepared for field stress relief of the steam generator wirth welds. The

stress relief has not been done and we expect that the licensee will take appropriate action prior to performing the work.

N. C. Moseley Senior Reactor Inspector

## Attachment:

CO Report No. 247/69-2 by G. L. Madsen, dtd 2/19/69

cc: E. G. Case, DRS

R. S. Boyd, DRL (2)

S. Levine, DRL (6)

D. J. Skovholt, DRL (3)

L. Kornblith, Jr., CO

Regional Directors, CO

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