

Ray Files

February 26, 1969

J. P. O'Reilly, Chief, Reactor Inspection & Enforcement Br.,
Division of Compliance, Headquarters

CONSOLIDATED EDISON COMPANY, INDIAN POINT NO. 2
DOCKET NO. 50-247

The attached report of a visit to the subject facility on
January 20 and 24, 1969 is forwarded for information. No
new safety items were noted.

The inspector detected an item of nonconformance with the Cadweld
splice testing procedure as specified in the FSAR. This
occurrence may also indicate a weakness in communication and
control of construction deviations in that the Con Ed site
engineer was unaware of the condition. The licensee indicated
that an investigation will be made of both the specific and the
general problem areas. We will pursue these items during the
next inspection.

Some 1290 carbon steel weld joints have been inspected in an
effort to resolve the previously identified problem of weld wire
protruding from the welds of prefabricated conventional system
piping. Repairs are underway to correct the deficiencies. Neither
the inspector nor the licensee is satisfied that the problem is
resolved, however, we feel that satisfactory action has been
initiated.

The previously reported problem with the cracks in one section
of stainless steel safety injection pipe remains an outstanding
issue. We have expressed our desire for information as to the
cause and as to assurance that other similar piping is sound.
We expect more information relative to this matter in the near
future.

We expressed reservations to the licensee about the temperature
control requirements in the procedure which was been prepared
for field stress relief of the steam generator girth welds. The

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stress relief has not been done and we expect that the licensee will take appropriate action prior to performing the work.

N. C. Moseley
Senior Reactor Inspector

Attachment:

CO Report No. 247/69-2

by G. L. Madsen, dtd 2/19/69

cc: E. G. Case, DRS
R. S. Boyd, DRL (2)
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