



UNITED STATES  
ATOMIC ENERGY COMMISSION

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50-361

R. S. Boyd, Assistant Director  
for Reactor Projects  
Division of Reactor Licensing (2)

VENDOR INSPECTION OF THE WESTINGHOUSE ELECTRIC CORPORATION, LESTER, PA.

The enclosed report of a vendor visit to the Westinghouse, Lester, Pa., fabrication shop is forwarded for information.

You will note our inspector identified two areas where compliance with specifications was questionable. The first, improper storage of low-hydrogen electrodes, has been resolved to our satisfaction by a tightening up on procedures. The second, involving stress relieving and magnetic particle testing of attachments to the steam generator heads, requires further Compliance followup.

We have determined that the steam generator heads were properly stress relieved and magnetic particle tested on all units except Turkey Point 4 and Indian Point 2. On these, the vendor has been unable to verify the procedures applied. We are pursuing this problem with the licensees to assure field testing is accomplished on these units. We will inform you of the results or any problems we experience.

Original Signed by

J. P. O'Reilly

J. P. O'Reilly, Chief  
Reactor Inspection and  
Enforcement Branch  
Division of Compliance

Enclosure:

CO Report Nos. 50-261/69-5,  
50-247/69-4, 50-286/69-4,  
50-250/69-6, 50-251/69-3,  
50-244/69-6, 50-266/69-4,  
and 50-301/69-3

cc w/enclosure:

E. G. Case, DRS  
S. Levine, DRL (6)  
D. J. Skovholt, DRL (3)  
L. Kornblith, Jr., CO  
R. W. Kirkman, CO:I  
B. H. Grier, CO:III  
D. I. Walker, CO:IV  
R. W. Smith, CO:V  
F. J. Long, CO:II w/o encl  
REG Central File

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