

# UNITED STATES NUCLEAR REGULATORY COMMISSION

REGION IV 612 EAST LAMAR BLVD, SUITE 400 ARLINGTON, TEXAS 76011-4125

December 18, 2009

John Herron, Senior Vice President Entergy Operations, Inc P.O. Box 31995 Jackson, Mississippi 39286-1995

SUBJECT: NRC/ENTERGY OPERATIONS, INC. MANAGEMENT MEETING

Dear Mr. Herron:

This refers to our meeting conducted at the Entergy Power House Conference Center located in Jackson, Mississippi on December 10, 2009. At this meeting, NRC and Entergy management discussed the performance of Arkansas Nuclear One, Grand Gulf Nuclear Station, River Bend Station, and the Waterford Steam Electric Station, Unit 3. Recent Entergy organizational changes and current regulatory issues were also discussed, as indicated in the enclosed slide presentations.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter and its enclosures will be available electronically for public inspection in the NRC's Public Document Room or from the Publicly Available Records (PARS) component of the NRC's Agencywide Documents Access and Management System (ADAMS). ADAMS is accessible from the NRC web site at <a href="http://www.nrc.gov/reading-rm/adams.html">http://www.nrc.gov/reading-rm/adams.html</a> (The Public Electronic Reading Room).

Should you have any questions concerning this matter, we will be pleased to discuss them with you.

Sincerely,

/RA/

Jeff Clark, P.E., Chief Project Branch E Division of Reactor Projects

Dockets: 50-313; 50-368,

50-416, 50-458, and

50-382, respectively

Licenses: DPR-51, NPF-6

NPF-29 NPF-47 NPF-38

#### **Enclosures:**

- 1. Attendance List
- 2. Presentation Slides

DISTRIBUTION:

Kevin Walsh, Vice President, Operations Entergy Operations, Inc. Arkansas Nuclear One 1448 S.R. 333 Russellville, AR 72802

Stewart B. Minahan, Vice President-Nuclear and CNO Nebraska Public Power District 72676 648A Avenue Brownville, NE 68321

James R. Douet
Vice President Operations
Entergy Operations, Inc.
Grand Gulf Nuclear Station
P.O. Box 756
Port Gibson, MS 39150

Michael Perito Vice President, Operations Entergy Operations, Inc. River Bend Station 5485 US Highway 61N St. Francisville, LA 70775

Joseph Kowalewski, Vice President, Operations Entergy Operations, Inc. Waterford Steam Electric Station, Unit 3 17265 River Road Killona, LA 70057-3093

Senior Vice President & Chief Operating Officer Entergy Operations, Inc. P.O. Box 31995 Jackson, MS 39286-1995

Vice President, Oversight Entergy Operations, Inc. P.O. Box 31995 Jackson, MS 39286-1995

Manager, Licensing Entergy Operations, Inc. Arkansas Nuclear One 1448 SR 333 Russellville, AR 72802 Associate General Counsel Entergy Nuclear Operations P.O. Box 31995 Jackson, MS 39286-1995

Senior Manager, Nuclear Safety & Licensing Entergy Operations, Inc. P.O. Box 31995 Jackson, MS 39286-1995

Chief, Radiation Control Section Arkansas Department of Health 4815 West Markham Street, Slot 30 Little Rock, AR 72205-3867

Pope County Judge Pope County Courthouse 100 West Main Street Russellville, AR 72801

Section Chief, Division of Health Emergency Management Section Arkansas Department of Health 4815 West Markham Street, Slot 30 Little Rock, AR 72205-3867

David E. Maxwell, Director Arkansas Department of Emergency Management, Bldg. 9501 Camp Joseph T. Robinson North Little Rock, AR 72199

Chief, Technological Hazards
Branch
FEMA Region VI
800 North Loop 288
Federal Regional Center
Denton, TX 76209

Chief, Technological Hazards Branch FEMA Region IV 3003 Chamblee Tucker Rd. Atlanta, GA 30341 Gene Mace Nuclear Asset Manager Nebraska Public Power District P.O. Box 98 Brownville, NE 68321

John C. McClure, Vice President and General Counsel Nebraska Public Power District P.O. Box 499 Columbus, NE 68602-0499

David Van Der Kamp Licensing Manager Nebraska Public Power District P.O. Box 98 Brownville, NE 68321

Michael J. Linder, Director Nebraska Department of Environmental Quality P.O. Box 98922 Lincoln, NE 68509-8922

Chairman
Nemaha County Board of Commissioners
Nemaha County Courthouse
1824 N Street
Auburn, NE 68305

Julia Schmitt, Manager Radiation Control Program Nebraska Health & Human Services Division of Public Health Assurance P.O. Box 95026 Lincoln, NE 68509-5026

Deputy Director for Policy Missouri Department of Natural Resources P.O. Box 176 Jefferson City, MO 65102-0176

Director, Missouri State Emergency Management Agency P.O. Box 116 Jefferson City, MO 65102-0116 Chief, Radiation and Asbestos Control Section Kansas Department of Health and Environment Bureau of Air and Radiation 1000 SW Jackson, Suite 310 Topeka, KS 66612-1366

Melanie Rasmussen, State Liaison Officer/ Radiation Control Program Director Bureau of Radiological Health Iowa Department of Public Health Lucas State Office Building, 5th Floor 321 East 12th Street Des Moines, IA 50319

John F. McCann, Director, Licensing Entergy Nuclear Northeast Entergy Nuclear Operations, Inc. 440 Hamilton Avenue White Plains, NY 10601-1813

Keith G. Henke, Planner
Division of Community and Public Health
Office of Emergency Coordination
P.O. Box 570
Jefferson City, MO 65102

Art Zaremba
Director of Nuclear Safety Assurance
Nebraska Public Power District
P.O. Box 98
Brownville, NE 68321

Ronald D. Asche, President and Chief Executive Officer Nebraska Public Power District 1414 15th Street Columbus, NE 68601

Senior Vice President Entergy Nuclear Operations P.O. Box 31995 Jackson, MS 39286-1995 Chief, Energy and Transportation Branch Environmental Compliance and Enforcement Division Mississippi Department of Environmental Quality P.O. Box 2249 Jackson, MS 39225-2249

President Claiborne County Board of Supervisors 510 Market Street Port Gibson, MS 39150

Manager, Licensing Entergy Operations, Inc. Grand Gulf Nuclear Station P.O. Box 756 Port Gibson, MS 39150

Attorney General
Department of Justice
State of Louisiana
P.O. Box 94005
Baton Rouge, LA 70804-9005

Office of the Governor State of Mississippi P.O. Box 139 Jackson, MS 39205

Attorney General Assistant Attorney General State of Mississippi P.O. Box 220 Jackson, MS 39205

State Health Officer State Health Board P.O. Box 1700 Jackson, MS 39215

Louisiana Dept. of Environmental Quality Radiological Emergency Planning and Response Division P.O. Box 4312 Baton Rouge, LA 70821-4312 Manager, Licensing Entergy Operations, Inc. River Bend Station 5485 US Highway 61N St. Francisville, LA 70775

Ms. H. Anne Plettinger 3456 Villa Rose Drive Baton Rouge, LA 70806

President of West Feliciana Police Jury P. O. Box 1921 St. Francisville, LA 70775

Mr. Brian Almon Public Utility Commission William B. Travis Building P. O. Box 13326 Austin, TX 78701-3326

Mr. Jim Calloway
Public Utility
Commission of Texas
1701 N. Congress Avenue
Austin, TX 78711-3326

Vice President, Operations Support Entergy Services, Inc. P. O. Box 31995 Jackson, MS 39286-1995

Site Vice President
Waterford Steam Electric Station, Unit 3
Entergy Operations, Inc.
17265 River Road
Killona, LA 70057-0751

Director Nuclear Safety Assurance Entergy Operations, Inc. 17265 River Road Killona, LA 70057-0751

General Manager, Plant Operations Waterford 3 SES Entergy Operations, Inc. 17265 River Road Killona, LA 70057-0751

#### Entergy Operations, Inc.

Manager, Licensing Entergy Operations, Inc. 17265 River Road Killona, LA 70057-3093

Chairman Louisiana Public Service Commission P. O. Box 91154 Baton Rouge, LA 70821-9154

Parish President Council St. Charles Parish P. O. Box 302 Hahnville, LA 70057 - 5 -

Director, Nuclear Safety & Licensing Entergy, Operations, Inc. 440 Hamilton Avenue White Plains, NY 10601

Institute of Nuclear Power Operations (INPO) Records Center 700 Galleria Parkway SE, Suite 100 Atlanta, GA 30339

Chief, Technological Hazards
Branch
FEMA, Region VII
9221 Ward Parkway
Suite 300
Kansas City, MO 64114-3372

Entergy Operations, Inc.

**Electronic Distribution:** 

Elmo Collins, RA

Chuck Casto, DRA

Dwight Chamberlain, D:DRP

Roy Caniano, D:DRS

Anton Vegel, DD:DRP

Troy Pruett, DD:DRS

Ryan Lantz, C:DRS/OB

Sue Bogle (OEWEB Resource)

Leigh Trocine, OEDO RIV Coordinator

OEMAIL, D/OE

Amy Powell, OCA

Kevin Williams, NSIR/DPR/EP

Robert Kahler, NSIR/DPR/EP

Jenny Weil, Congressional Affairs Officer

mortensengk@INPO.org

Kaly Kalyanam, Project Manager - ANO, WAT, NRR

Fred Lyon, Project Manager - CNS, GG, NRR

Alan Wang, Project Manager -RB, NRR

Vince Gaddy, Branch Chief, PB/C

Bob Hagar, Senior Project Engineer, PB/C

Nick Taylor, Senior Resident Inspector, CNS

Michael Chambers, Resident Inspector, CNS

Richard Smith, Senior Resident Inspector, GG

Andy Barrett, Resident Inspector, GG

Grant Larkin, Senior Resident Inspector, RB

Andy Barrett, Resident Inspector, RB

Jeff Clark, Branch Chief, PB/E

Ray Azua, Senior Project Engineer, PB/E

Fred Sanchez, Senior Resident Inspector, ANO

Jeff Josey, Resident Inspector, ANO

Jeff Rotton, Resident Inspector, ANO

Mark Haire, Senior Resident Inspector, WAT

Dean Overland, Resident Inspector, WAT

Victor Dricks, Region IV PAO

Bill Maier, Region IV RSLO

Karla Fuller, Region IV RC

William Jones, Region IV ACES

Amy Elam, Site Administrative Assistant, CNS

Lisa Day, Site Administrative Assistant, RB

Vicki High, Site Administrative Assistant, ANO

Linda Dufrene, Site Administrative Assistant, WAT

**ROPreports** 

#### R:\ REACTORS\ANO\2009\EOI MS 12-10-2009.doc

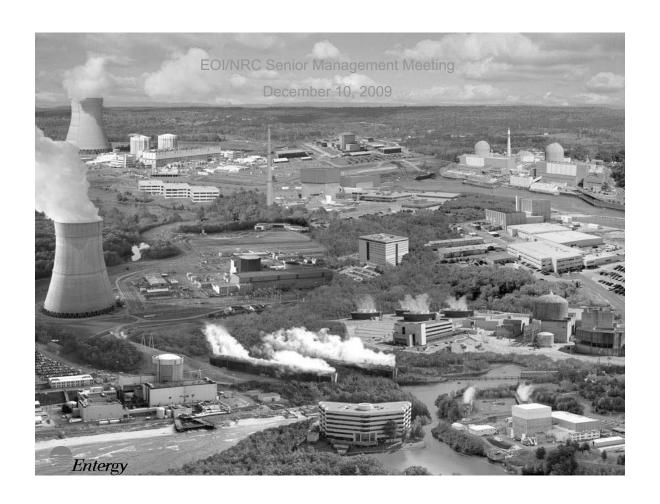
SUNSI Rev Compl.	⊠Yes □ No	Al	DAMS	⊠Yes [	□ No	Reviewe	r Initials	CJP
Publicly Avail	⊠Yes □ No	S	ensitive	☐ Yes	⊠ No	Sens. Ty	pe Initials	CJP
RIV/DRS/TSB	C:TSB		C:DRP/E					
CPaulk	MHay		JClark					
/RA/	/RA/		/RA/					
12/16/2009	12/16/2009		12/18/200	09				

- 6 -

ADAMS ML

# NRC Senior Management Meeting December 10, 2009

1. Bryan Ford - Entergy	21. James Dorsey - Entergy
2. <u>Nule James-Entergy</u>	22. Scott Anders Entergy
3. Alfred SANCHEZANEC	23. JEFF HECKENBERGER ENTERGY
4. Kern Wassa (Enleys)	24. JERRY BURFORD - ENTERCY
5. Jeff Clark - NRC	25. Richard L. Smith (NRC)
6. Toe Rowalewski - Entogy	26. RANDY DOMET - EMERGY
7. Dean Overland - NRC (ENTERGY) 8. WILLIAM MYKINDEY	28. MIKE PERITO - ENTERGY
9. John Mc Cann (Butergy)	29. Start Larkin NRC
10. Jony Vigil (NRC)	<b>\</b>
11. Jef Forber (ETR)	31. MICHAEL P. SHANNON NRC
12. E Collins NRC	32. A. DAVID HUTTIE - ENTERGY
13. Tim Htelet Entergy	33. Bue DEAN, MRC
14. TROY PRUETT NRC	34
15. Greg Wener NRC	35
16. W.R.BRIAN Entergy	36
17. Alan EHLya Entry	37
18. John Dent, Entergy	38
19. FRED MARCUSCHI ENERGY	
20. Andre James Entergy	40
<b>3</b> /	



# ENS-NRC/RIV Senior Management Meeting

Jackson, MS

December 10, 2009



# **Morning Session**

### December 10, 2009

8:00	Introductions	NRC/Entergy
8:30	ANO Top Issues	A. Sanchez/K. Walsh
8:50	GGN Top Issues	R. Smith/R. Douet
9:10	RBS Top Issues	G. Larkin/M. Perito
9:30	WF3 Top Issues	D. Overland/J. Kowalewski
9:50	Break	
10:05	CAP Effectiveness	R. Brian
10:35	Open Discussion	NRC/Entergy
10:55	Break	
11:00	Equipment Reliability	T. Trask
11:30	Open Discussion	NRC/Entergy
11:50	Lunch	

# Afternoon Session

12:35	Outage Control/Perf.	J. Heckenberger
1:05	Open Discussion	NRC/Entergy
1:25	Break	
1:40	Discuss Understanding	NRC/Entergy
	• SDP	
	<ul> <li>Cross Cutting Process</li> </ul>	
	<ul> <li>MD 8.3 [NRC Decision for AIT]</li> </ul>	
2:10	Break	
2:25	NSIR Presentation (Closed)	B. Dean
3:00	Security (Closed)	R. Brian
3:30	Open Discussion	NRC/Entergy
3:50	Closing Remarks	NRC/Entergy
4:10	Adjourn	

# ARKANSAS NUCLEAR ONE PERFORMANCE INSIGHTS

Alfred Sanchez
Senior Resident Inspector
Arkansas Nuclear One



## RECENT CHALLENGES

- Operator Performance/Knowledge
- Procedure Adherence (Ops/Maint)
- Corrective Action Program Effectiveness



# ANO Discussion

### Kevin Walsh

December 10, 2009



### **Arkansas Nuclear One Challenges / Highlights**

- Challenges
  - ◆ Operational Focus
  - Human Performance
    - · Plant Status Control
    - Procedure / Work Document Quality Adherence
  - ◆ Identifying and Correcting Problems with Resolve
- Highlights
  - Operations Training Accreditation Renewal
  - Unit 2 Refueling Outage (2R20)
    - Equipment Reliability Enhancements
    - Next Generation Fuel
  - Hostile Action Drill

# GRAND GULF NUCLEAR STATION PERFORMANCE INSIGHTS

Richard Smith
Senior Resident Inspector
Grand Gulf Nuclear Station



## RECENT CHALLENGES

- Engineering Rigor and Staffing
- Human Performance/Plant Culture
- Operation Focus and Interdepartmental Communications



# GGNS Discussion

### Randy Douet

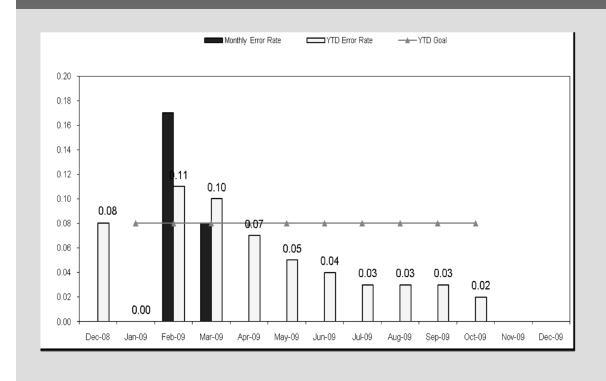
December 10, 2009



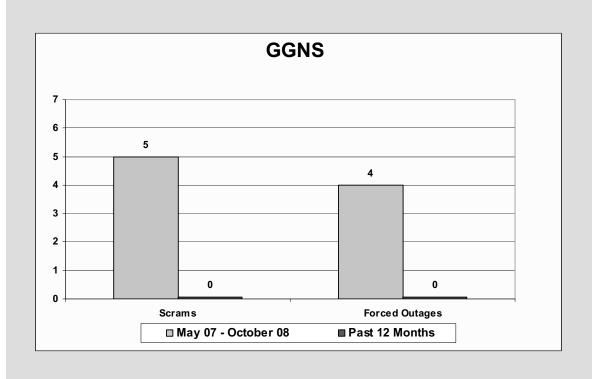
# **Grand Gulf Challenges / Highlights**

- Challenges
  - Continued Performance Improvement
  - Engineering Staff Expertise
  - Operability Evaluation Focus
- Highlights
  - ♦ Human Performance Error Rate
  - Operations Training Accreditation Renewal
  - ◆ Emergency Preparedness Exercise

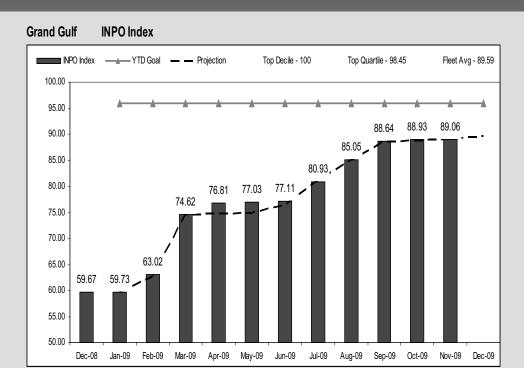
### **Grand Gulf Personnel Error Rate**



# **Scrams & Forced Outages**



### **Grand Gulf INPO Index**



November 2009 projection - 89.06

# RIVER BEND STATION PERFORMANCE INSIGHTS

Grant Larkin Senior Resident Inspector River Bend Station



# RECENT CHALLENGES

- Reactivity Control Issues
- Equipment Reliability
- Corrective Action Program Effectiveness



# RBS Discussion

Mike Perito

December 10, 2009



### **River Bend Station Challenges / Highlights**

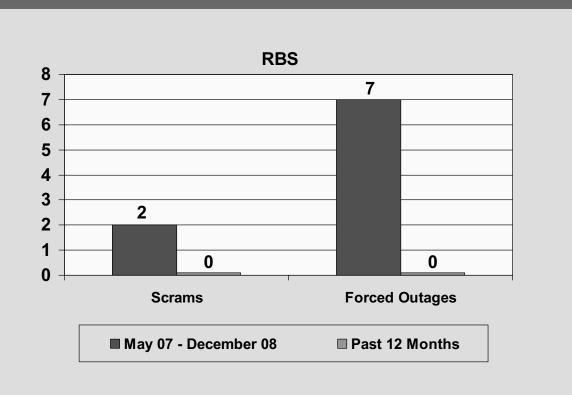
### Challenges

- **♦** Continuous Performance Improvement
- Long Term Asset Management
- ♦ Source Term / Collective Radiation Exposure

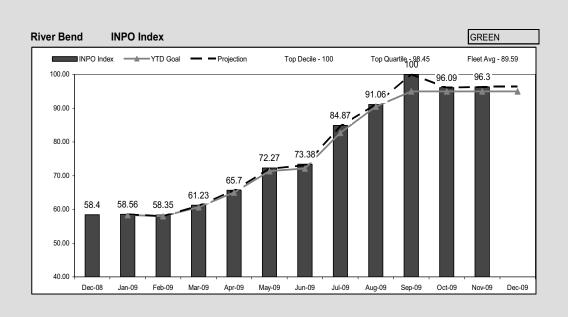
### Highlights

- ♦ Maintenance/Technical Programs Accreditation Renewal
- ♦ 363 Continuous days on-line, Hurricane Gustav to RF-15
- ◆ INPO Index of 100 in September

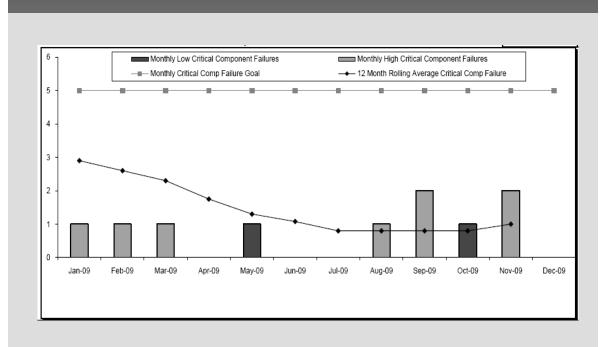
# **Scrams & Forced Outages**



### **River Bend INPO Index**



# **Failure of Critical Components**



# WATERFORD STEAM ELECTRIC STATION, UNIT 3 PERFORMANCE INSIGHTS

Dean Overland
Resident Inspector
Waterford Steam Electric
Station, Unit 3



## RECENT CHALLENGES

- Equipment Reliability Issues
- Corrective Action Program Effectiveness
- Plant Physical Security



# W3 Discussion

### Joe Kowalewski

December 10, 2009



### Waterford 3 Challenges / Highlights

### Challenges

- Continued Performance Improvement
- ♦ CAP; improvements in rigor and cause analysis
- **♦ Collective Radiation Exposure**

### Highlights

- ♦ Refuel 16 / Fixing Problems
  - · Equipment Reliability Enhancements
  - Next Generation Fuel
- SGRP and DFS in progress
- Hostile Action Drill

### **BREAK**

# Corrective Action Program Effectiveness

Russ Brian

December 10, 2009



### **Fleet Functional Area Managers**

#### Problem Identification...

- Training
  - Standard training is provided for all badged employees working at Entergy facilities regarding expectations of problem Identification.
- Standard Performance Indicators
  - Industry accepted performance indicators routinely maintained, reviewed and challenged.
- Entergy Fleet Learning Process
  - · Immediate Sharing of condition reports
  - · Sharing of Causal Analysis
- Additional Improvements to Prevent Repeat Events
  - · Piloting Fleet-wide tool to easily identify repeat events

### Fleet Functional Area Managers

#### …& Resolution

- Condition Review Group (CRG) assigns CR priority based on established criteria
- Standard Performance Measures
  - Annual fleet assessments conducted to ensure condition reports are prioritized consistently across the fleet.
  - · Monitor Effectiveness of CRG
    - Standard set of Fleet Indicators to monitor performance
    - CRG oversight is conducted though routine monitoring by Fleet OE &CA Manager

### **Fleet Functional Area Managers**

### Causal Analysis and Corrective Actions

- Root Cause Evaluations
  - 2008 Business Plan to address a gap in performance related to Root Cause Analysis and associated corrective actions.

Results of Industry Survey, Benchmark and Best of Practices resulted in the following:

- The more significant actions to improve performance:
  - Implement significant <u>procedural enhancements</u> simplifying roles and responsibilities and process for performing RCA
  - A fleet standard <u>Training</u> module was developed and implemented for all Root Cause Evaluators
  - A fleet <u>Qualification</u> card was implemented with a biennial re qualification requirement.

### Fleet Functional Area Managers

# Causal Analysis and Corrective Actions (Cont.)

- ◆ Root Cause Evaluations (Cont.)
  - The more significant actions to improve performance (Cont.):
    - To ensure consistent quality is maintained the following parameters are monitored:
      - » Root Cause Analyses are graded against a consistent fleet standard
      - » Effectiveness of corrective actions are monitored through Identification of reoccurring events
      - » Effectiveness reviews procedurally required for all CAPRs
      - » (January) 2010 Business Plan action to perform self assessment to ensure effectiveness of actions fro 2008 BP
      - » 2010 Business Plan action to perform benchmark

### Fleet Functional Area Managers

- Causal Analysis and Corrective Actions (Cont.)
  - Apparent Cause Analysis
    - 2009 Business Plan has similar actions to address quality of Apparent Cause Analysis as was taken in 2008 for Root Cause Analysis
  - ◆ To ensure consistent Corrective Action Review Board standards are implemented across the fleet a Job Familiarization Guide was developed to ensure an adequate knowledge level.

**BREAK** 

# Equipment Reliability

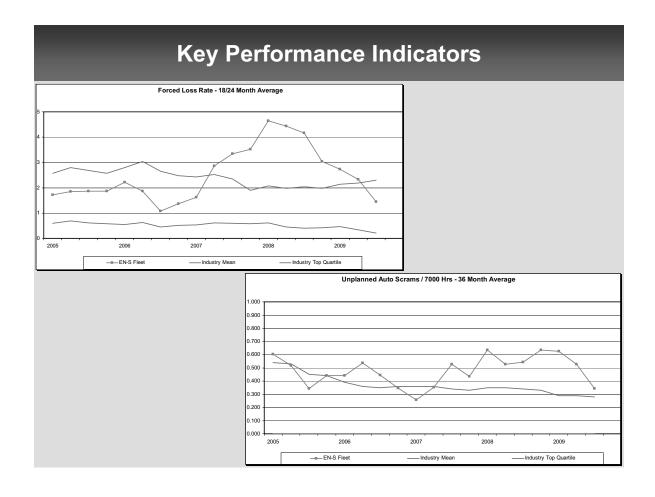
### Tim Trask

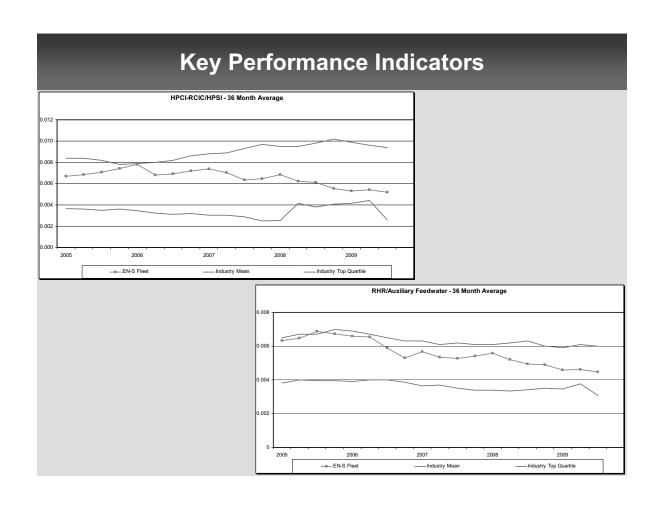
December 10, 2009



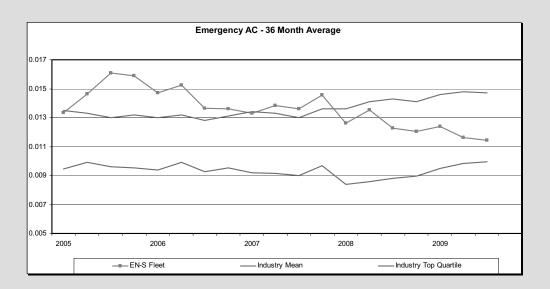
### **Entergy Nuclear Fleet Equipment Reliability**

- Equipment Reliability is a Key Cornerstone of the Entergy Nuclear Operational Philosophy.
- Fleet Key Performance Indicators for 2006 and 2007 showed mixed results and need for improvement.
- Fleet Equipment Reliability Assessment performed in 2007 identified gaps to industry excellence.
- Corrective Actions established and performed.
- Follow-up Assessments performed in 2009 and planned for 2010.
- Key Performance Indicator Trends are improving.





### **Key Performance Indicators**



### **Key 2007 Assessment Findings & Results**

### Unit Reliability Team Effectiveness

- URT fully implemented at each EN Site.
- Site Integrated Database loaded, functional and provides input to the Asset Management Plans.
- URT functioning as the "One Stop Shop" to identify, prioritize, and drive resolution of EqR issues.
- Ongoing Focus on Aging, Obsolescence and Life Cycle Management

### Depth & Rigor of Critical Component Failure Analysis

- ◆ EN Corrective Action Program revised to include a graded approach to cause evaluation based on component classification.
  - Apparent Cause Evaluation (ACE) and Equipment Failure Evaluation (EFE) for Critical Component Failures
- Quarterly Critical Component Failure Analyses performed at each site.
- Equipment Reliability Clock established.

### **Key 2007 Assessment Findings & Results**

#### Component Classification

- Industry benchmark identified conservative criteria, beyond guidance in INPO AP-913.
- Entergy Component Classification Procedure revised to provide proper focus on nuclear safety and power production.
- Component Reclassification completed.

#### Single Point Failure Vulnerabilities

- Evaluations completed at all EN Sites.
- Mitigation of the identified SPVs, either through enhanced PMs or Modifications, are being performed at each Site during refueling outages.

#### PM Optimization

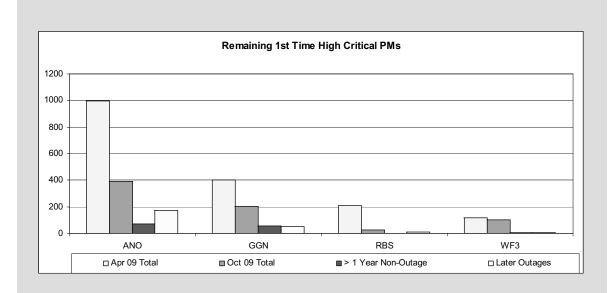
- PM Evaluations of High Critical Components completed at each Site.
- **♦ PM Evaluations of Low Critical Components in progress.**

## **Key 2007 Assessment Findings & Results**

### Implementation

- Performance of First Time High Critical PMs.
  - Evaluations performed at each Site to ensure appropriate reliability to risk balance is maintained
  - · Completion is a Fleet Focus Area.
- Work Management and Implementation.
  - Analyses completed or in progress to identify inefficiencies in implementation of Work Management Process
  - Focus placed on First Line Supervisor In-Field Time and Effectiveness.
  - Focus placed on Supplemental Personnel performance.
  - Corrective and Elective Maintenance Backlogs show positive trends.

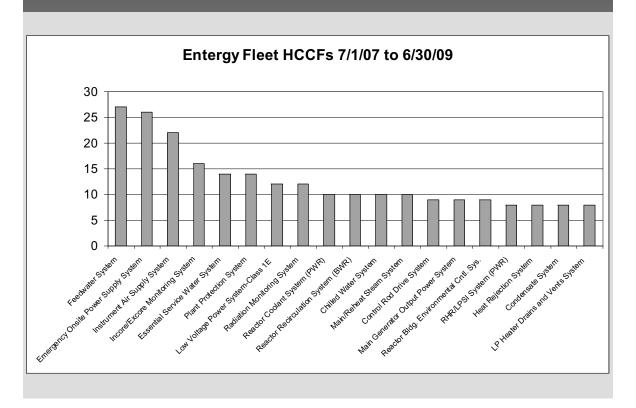
## **First Time High Critical PMs**



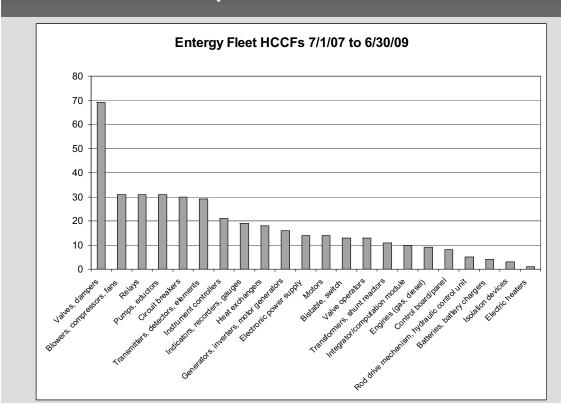
### **Critical Component Failure Analysis Results**

- System, Component and Causal Factor Distributions are consistent with Industry Data.
- Dominant Areas:
  - Feedwater System
  - Emergency Diesel Generators
  - Balance of Plant Air-Operated Valves
  - I&C Obsolescence
  - Equipment Performance Monitoring and Trending
  - Causal Analysis and Corrective Action
  - Work Practices

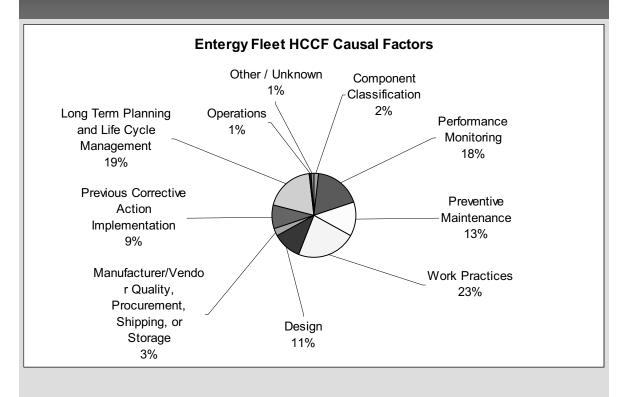








### **Causal Factor Distribution**



### 2010 Key Focus Areas

- System Vulnerability Reviews
- I&C Aging & Obsolescence
- Emergency Diesel Generators
- Balance of Plant Air-Operated Valves
- Buried Piping
- Wetted Cable
- Switchyard and Transformer Reliability Improvements
- Equipment Performance Monitoring and Trending
- Troubleshooting, Causal Analysis and Corrective Action
- Work Practices

# Backup Slides

# LUNCH

# Outage Control/Performance

### J. Heckenberger

December 10, 2009



## **Entergy Nuclear Fleet Refueling Outage Vision**

- Focus on Completing all the "Right Maintenance and Testing" with Precision
- Precision Execution of the Outage =
  - Reduced Risk of Errors or Events
  - ◆ A Lever to Continuously Drive Improvement of Organizational Effectiveness
  - Improved Quality of Work and Testing
  - Improved Predictability of Generation

- Outage Safety
- Major Vendor Performance
- Supplemental Worker Performance
- Refueling Equipment Performance
- Outage Execution Mechanics

### 2009 Outage Improvement Fleet Business Plan

### **Outage Safety**

- Issued Fleet Outage Safety Procedure
  - Best Practices from Industry and INPO
  - Improved Outage Risk Assessment Team
  - Implemented an Oversight Review
  - Improved Schedule Change Review and Approval Process during Outage
- SOER 9-01 (Shutdown Safety) Review/Response
  - Senior Manager Outages on SOER Development Team
  - All Site Responses Completed by February

#### **Major Vendor Performance**

- Major Vendors Developed Improvement Plans
- Initial Plan Reviewed with Entergy Senior Leadership
- Living Plan/ Results Reviewed Bi annually with Senior Leadership
- All Outage CR's now coded to appropriate vendor for trending/ improvement

# 2009 Outage Improvement Fleet Business Plan

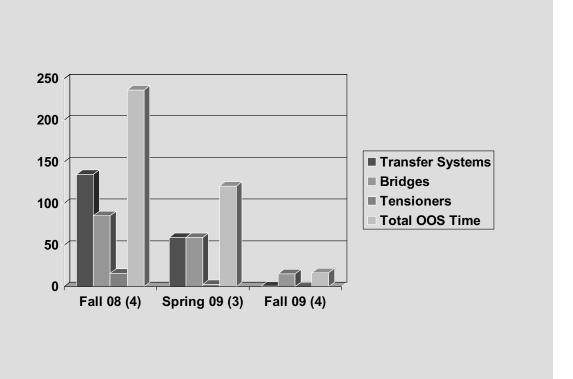
### **Supplemental Worker Performance**

- Institution of Oral Boards for all Supplemental Supervision
- Development of "Critical Maintenance" process that identified Key Steps/ Right Oversight
- Developed and Implemented "New to Nuclear" actions for first time Nuclear Workers

#### **Refueling Equipment Performance**

- Immediate focus on Equipment that handles Irradiated Fuel/ Components
- Immediate Gap Identified and Closed for Fall Outage Season in Refueling and Transfer System PM Programs
- Refuel Equipment Fleet PM Templates in Development to complete by end of year
- Stations revise PM Work Orders based on Fleet Templates prior to next Outage (2010)
- Significant Improvement seen on Refuel Equipment Reliability in Fall Outage Season

# Refueling Equipment Downtime By Outage Season



#### **Outage Execution Mechanics**

- OCC/ WMC Improvements
- Increased Structure around System and Program Maintenance
- Increased Focus related to Critical Path and Outage Metrics
- Instituted Fleet Managers Assist at beginning of outage
  - 4 days during first week of outage
  - Identify Gaps to Fleet and Industry Best Practices immediately and correct them
  - Rollup findings per outage season and make improvements within each functional area

### ANO Unit #2 2R20 Major Scope

- Alloy 600 Weld Inspections
  - 100% Steam Generator Eddy Current Testing and Sludge Lancing-
- Main Generator Exciter Major Inspection
- Motor Control Center Bus Bar and Stab Replacement and Modifications
- Reactor Vessel Head Bare Metal Visual & NDE Inspection
- Replace 2 Reactor Coolant Pump Seals
- · Ultrasonic Fuel Cleaning
- Replace L/D Flow Control Valve (2CV-4817)
- Correct SPV in Alterrex System by Adding Parallel Diodes
- Modify Main Feed Water Recirculation Controller
- Circ Water Motor Cable Replacement
- Install Permanent Regen Heat Exchanger Shielding Package
- Replace CEDMCS Hall Effect Transducers with Improved Design
- Cooling Tower Bypass Line and Return Line Repairs
- Main Feedwater Pumps Bearing replacements & Oil Channel Mods
- Feedwater Heater ECT, Repairs, & Level Tree Upgrades

### River Bend RF15 Major Scope

- · Drywell Permanent Shielding Recirc Pump B
- · Condenser Access Mod and Bellows Replacement
- RS-8/9 Riser Clamp Installation
- · Prep for Noble Metals Injection
- 9 Control Blade Exchanges
- 9 CRD Mechanism Exchanges
- 29 NI Replacements
- 5 Dry Tube Replacements & 1 Contingency
- RSS-1 and Generator Line Insulator Replacements
- Fancy Point Insulator Inspections
- 8 Transformer Clean & Inspections & 2 Internal Inspections
- Breakers Replacements: 36 Master Packs, 19-4160V, 1-13.8kV, 16-125VDC
- Main Transformer Online Monitoring Installation
- Standby Service Water Cooling Tower Inspection

### Waterford #3 RF16 Major Scope

- Station Batteries A & AB
- RF Equipment Upgrade
- Feedwater Heater Divider Bolt Up Modification
- RCP-1A Motor and Pump Project
- Safety Injection Valve Work (SI-336A, SI-142A, SI-109B, SI-405 A&B)
- Incore Detector Thimble Replacement
- Alloy 600 Reactor Head Visual Inspection and Cold Leg Inspections
- S/G Primary and Secondary Inspection
- Pressurizer Heater Replacement
- SGR N-1 Work
- Condensate Pump/Motor Rebuild
- RCS Elevated Activity Mitigation

### 2010 Refueling Outage Initiative Summary

- Outage Safety/ Risk Mitigation
  - Protected Equipment Improvements
- Outage Preparation
  - Senior Leadership Challenge Boards for Milestones and Projects
- Major Supplier/ Vendor Performance
  - Lessons Learned/ Improvements from Fall Outage Season
- Outage Execution Mechanics
  - Focus on Improving mid Level Leadership Skills and Behaviors
- Scheduling Improvements
  - Challenging Rev "B" Schedule Logic and Durations to Industry Best
  - More Detailed Critical Path and Refueling Floor schedules
- Refueling Floor Execution Initiatives
  - Standardize Refueling Floor Organization Structure
- Refuel Equipment Improvement
  - Finish All PM Templates and Develop all Work Order instructions at sites
  - Expand Improvement areas to Polar/ Overhead Cranes and Specialized Tooling
- Outage Cost Control
  - Actions required to establish Top Quartile Performance at each site

# Discussion of Processes

- ·SDP
- Cross Cutting Process
- Management Directive 8.3

December 10, 2009



# BREAK

# Closing Remarks



