LICENSEE EVENT REPORT (LER)

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FACILITY NAME (1) Indian Point Unit 3						DOCKET	NUMBER (2) 0500028	6	1	PAGE (3) OF 11				
TITLE	(ITLE (4) Missed Preventive Maintenance on 31, 32 and 33 Emergency Diesel Generators, Due To Personnel Error, Resulted in a Violation of Technical Specifications													
EVE	ENT DATE	(5)		LER NUMBER (6))		REF	ORT DATE	(7)		OTHER FACIL	ITIES INV	OLVED	(8)
MONTH	DAY	YEAR	YEAR	SEQUENTIAL NUMBER	REVIS NUMB	ION Er	MONT	H DAY	YEAR	FACILIT	Y NAME		DOCKET	NUMBER
05	10	93	93	019	01	-	10	06	93	FACILIT	Y NAME		DOCKET	NUMBER)5000
OPER	ATING	N	THIS R	EPORT IS SUBMITTE	D PURS	JANT	TO TH	E REQUIR	EMENTS	OF 10 CF	R§: (Check	one or mo	re) (11)
HOD	E (9)		20.	402(b)			20.40	5(c)			50.73(a)(2)(iv)	73.	71(b)
· P0	MER	000	20.	405(a)(1)(i)			50.36	(c)(1)			50.73(a)(2)(v	()	73.	71(c)
LEVE	L (10)	000	20.	405(a)(1)(ii)			50.36	(c)(2)			50.73(a)(2)(v	vii)	OTH	IER
			20.	405(a)(1)(iii)			50.73	(a)(2)(i)	50.73(a)(2)(viii)(A) (Specify in			fy in 💡	
	20.405(a)(1)(iv) 50.73(a)(2)(ii) 50.73(a)(2)(viii)(B) Abstract			ct below										
	20.405(a)(1)(v) 50.73(a)(2)(iii) 50.73			50.73(a)(2)(x) NRC Form A)			rm A)							
	· ·			· · · · · ·	LICENS	EE C	ONTACT	FOR THI	S LER ((12)		<u></u>		
NAME Will	iam 1	A. Ca	rano	, Maintena	nce 1	Mar	nage	r			TELEPHONE NUA (914) 73	BER (Incl 36-860	ude Aro 1	ea Code)
			CON	PLETE ONE LINE FO	R EACH	CON	PONENT	FAILURE	DESCRI	BED IN 1	HIS REPORT (1	3)		
CAUSE	SYSTE	M CC	MPONENT	MANUFACTURER	REPOR TO N	TABL PRDS	E	C	AUSE	SYSTEM	COMPONENT	MANUFAC	TURER	REPORTABLE TO NPRDS
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			. e		•									
			SUPPLEME	NTAL REPORT EXPEC	TED (1	4)				F	PECTED	MONTH	DA	Y YEAR
YES (If yes, complete EXPECTED SUBMISSION DATE). X NO DATE (15)														
							ABSI	RACT						
	On May 10, 1993, with the plant in the cold shutdown condition,													

the preventive maintenance(PM) on 33 Emergency Diesel Generator (EDG) had not been performed in accordance with the vendor recommended frequency. The recommended 12 year maintenance inspection had not been performed for all three EDGs when it was due on December 12, 1987. This is a violation of Technical Specification 4.6.A.4. The cause of the event is personnel error in judgement that resulted in misinterpretation of GE-ALCO (vendor) instructions for standby engine maintenance. Corrective actions include training of maintenance engineering and management personnel, a complete review of the vendor recommended maintenance/surveillance/testing matrix and concurrence by the vendor that this matrix is acceptable for maintaining the ALCO Diesels for standby service. The PMs on all three EDGs will be current and in compliance with the vendor recommendations prior to start-up from the present Performance Improvement Program Outage. The 12 year PM is complete for the three EDGs (33 EDG was declared operable on August 24, 1993 after its 12 year PM was completed).

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FACILITY NAME (1)	DOCKET NUMBER (2)		LER NUMBER (6	>	PAGE (3)
Indian Point Unit 3	05000286	YEAR 93	SEQUENTIAL NUMBER	REVISION NUMBER 01	2 OF 11
	SCRIPTION OF EVE	<u>ו</u>			
On May 10, 1993, at 2030 I with reactor coolant temporespectively, 33 Emergency inoperable because mainter recommended 12 year preven- been performed when it was violation of Technical Spe 4.6.A.4 states that, "Each maintained following the r of stand-by service." The warranty period, the adjust to fit prevailing operation user." The warranty period one year. Further investigation into not been performed within (i.e., 31, 32 and 33). Th discrepancies between GE-A inspection and maintenance for performing the inspect instances in which the Aut maintenance at a frequency frequency. Table 1 provide maintenance items with the frequency for performing the discussed in corrective ac resolve all discrepancies AP-22.3, "Emergency Diese] Schedule" which will serve This LER transmits the cun GE-ALCO inspection/mainter future changes to this mat or a submittal for review assure that the matrix is recommendations if a less The 12 year interval for y	hours, while the erature and pres y Diesel General nance personnel ntive maintenands due on Decemble ecification 4.6 h diesel general manufacturer's n e vendor manual stment of the su ng conditions is od for Indian Po o this event rev the required for his investigation ALCO's recommende tion and mainten thority performed y greater than to des a matrix of e required ALCO the inspection of ction #2 below, and is develop l Generator Insp e to control any rrent matrix to nance activities trix will not recommended to the commended the commended conservative ch	e plan ssure tor (I disco ce (PM er 12, A.4. tor sh recommend state int 3 vealed frequer on als led fr the AI the j frequor the AI the j frequor char demon s are equire on be ange led man ange	ht was at at 112 °F EDG) (EK) (D overed tha 4) inspect 1987. T Technica hall be in hendations as that "A ted mainte responsib 3's emerge 4 that the hcy for al so reveale requency f Authority activitie e required CO recomm inspection lency and intenance authority ministrat on and Main ages to the strate the in agreem a revision are verision is required contained and maintenance authority ministrat in agreem a revision and maintenance a revision and maintenance a revision and maintenance a revision and maintenance a revision a required a revision a required a revision a revision a revision a required a revision a revision a revision a revision a required a revision a required a revision a revision a required a revision a revision	cold si and 0 G) was t the ion had his is l Spected for the fter the nance ility of ncy did 12 yea l three d a num or pers 's free s. The inspec ended and the Aut activity committed ive Pro- ntenance ent. 1 on to to 22.3 without of the 2 1975	hutdown psig declared d not a ification d and his class of the esels was ar PM had e EDGs mber of forming fuency ere were ction or thority's ted to becedure ce ix. NYPA and Any this LER 11
day Incian Point 3's Techr Therefore, the 12 year PM December 12, 1987.	nical Specificat inspection on t	ions he ED	became ef OGs became	fective due or	
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In Inspection Report No. 50-286/88-21, the NRC cited the Authority for a violation of Technical Specification 4.6.A.4, specifically because, Indian Point 3 procedures did not address the long term diesel engine maintenance recommendations. As a result, the Authority agreed to implement a two phase program for emergency diesel generator maintenance. Phase I was to incorporate a revised standby preventive maintenance program. ALCO was retained to provide enhancements to the existing program. Phase II would revise procedures necessary to address the requirements of the new program. After reviewing the new ALCO engine maintenance program, IP3 management decided to revise the ALCO suggested 12 year inspection frequency to 14 years, and to perform this inspection during refueling outages, one diesel each refueling outage, starting with 31 EDG during the cycle 7/8 refueling outage. These decisions were based on engineering judgment and the interpretation of a statement in the ALCO manual which says, "The maintenance intervals (engine hours and times) are suggestions based They are not to be interpreted as an implied on ALCO's experience. warranty of service life. They can be expected to vary depending on the level of maintenance, load duty cycle, environmental conditions, engine rating and climatic and operating conditions imposed by the user." This statement in conjunction with verbal communications with the vendor of our intent and their seeming agreement and the fact that:

- the run hours on Indian Point 3's emergency diesels are slightly less than the minimum ALCO expectations
- quarterly, semi-annual and annual maintenance is performed on each of the emergency diesels.
- a comprehensive testing program exists at IP3 which covers both operations and performance indicators of the engines on a monthly basis.
- System Operating Procedures (SOP) which direct operators to review readings for essential equipment and give allowable tolerances for all equipment.
- operational history which was cited as "exceptional" with only three start failures in 1151 starts (as of September 1989).

On May 20, 1993, the vendor (GE-ALCO) was contacted for an interpretation of the statement in the vendor manual which says that the adjustment of the suggested maintenance intervals to fit prevailing operating conditions is the responsibility of the user. The vendor responded that the statement was included in the vendor manual only to protect the vendor from any liability concerns.

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CAUSE OF THE EVENT

The cause of this event was personnel error in judgement that resulted in misinterpretation of GE-ALCO's instructions for standby engine maintenance. The decisions to defer the PM inspections were narrowly focused on the technical merits, which are sound, without a correspondingly sound analysis of the regulatory compliance implications.

CORRECTIVE ACTIONS

The following corrective actions will be performed in order to prevent recurrence of this event:

1. Maintenance engineers and managers who are responsible for performing evaluations that affect safety have been trained on 10 CFR 50.59 and 10 CFR 50.92 requirements that govern changes to FSAR and technical specifications.

2. A complete review of the ALCO Engine Maintenance Schedule (Diesel Matrix) has been performed to verify that all maintenance/testing/surveillance activities required by the vendor are included in a station procedure and that maintenance, surveillance and testing is being performed within the manufacturer's recommended interval. All discrepancies have been resolved with the vendor.

3. The PMs on all three EDGs will be current and in compliance with the vendor recommendations prior to start-up from the present Performance Improvement Program Outage. The operational dates following the 12 year PMs on 31 and 32 EDGs were November 29, 1990 and June 11, 1992 respectively. The 33 EDG was declared operable on August 24, 1993 after its 12 year PM was completed.

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-	LICENSEE E TEXT	VENT REPORT (CONTINUATION	LE	R)						
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ANALYSIS OF THE EVENT

This event is reportable under 10 CFR 50.73(a)(2)(i)(B). The licensee shall report any operation or condition prohibited by the plant's technical specifications. Technical specification section 4.6.A.4 states that "Each diesel generator shall be inspected and maintained following the manufacturer's recommendations for this class of stand-by service." The 12 year vendor recommended preventive maintenance for the EDGs was not performed as required on December 12, 1987. A similar event, a missed preventive maintenance on fan cooler units, was reported in LER-93-013-01. LER 93-020-00 reported a missed PM on the EDG air start system and LER 93-024-00 reported an exceeded PM on the 32 EDG governor.

SAFETY SIGNIFICANCE

This event did not affect the health and safety of the public. The EDGs are installed to provide backup power to essential equipment required to mitigate the consequences of design basis events and maintain the plant in a shut down condition. Any two of the three available diesels are capable of providing this function. Throughout the period in question two diesels were generally available to perform these safety functions. Monthly, quarterly, semiannual and annual PMs and tests demonstrated the operability of all three diesels.

The extent of condition of this event will be addressed by Performance Improvement Plan Item # 174, "Enhancement of Station PM Program". Using this PIP item, the Authority will systematically review and evaluate plant systems and components for their potential inclusion in the PM program. The Authority will then review the vendor manuals for these systems and make the appropriate changes to existing PM procedures or develop new ones as required to ensure that they are performing the appropriate PMs on these systems.

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TABLE 1

Matrix of the Inspection and Maintenance Items Showing the Required ALCO Frequency and the Authority's Frequency

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ITER #	ACTIVITY DESCRIPTION	ALCO FREQUENCY	NYPA FREQUENCY
1	Record starting air pressure	STANDEY 1/SHIFT	1/SHIFT
. 2	Record jacket water temperature	STANDBY 1/SHIFT	1/SHIFT
3	Record jacket water expansion tank level	STANDEY 1/SHIFT	1/SHIFT
	Record Lube of L temperature	STANDBY 1/SHIFT	1/SHEFT
5	Ensure prelube pump is operating	STANDBY 1/SHIFT	1/SHIFT
6	Record the engine lube oil crankcase level	STANDBY 1/SHIFT	1/SHIFT
7	Record fuel oil day tank level	STANDEY 1/SHIFT	1/SHIFT
8	Test all indicator lights using the lamp test button	STANDEY 1/DAY	1/SHIFT
9	Check governor oil level	STANDBY 1/DAY	1/SHIFT
10	Check oil level in air compressor	STANDBY 1/WEEK	1/MEEK
11	Check oil level in air start motor lubricator	STANDBY 1/WEEK	1/MEEK
12	Take a tube oit sample	STANDEY 1/NONTH	1/NONTH
13	Take a fuel oil sample	STANDBY 1/NONTH	2/MONTH
14	Make a general inspection of piping	STANDBY 1/NONTH	1/NONTH
15	Record starting air pressure	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 HINS
16	Record jacket water temperature	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 HINS
17	Record jacket water expansion tank Level	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 HINS
18	Record jacket water pressure	OPERATIONAL- 1/HOUR	OPERATIONAL 1/30 HINS
19	Record engine ambient sir inlet temperature	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 HINS
20	Record cylinder exhaust temperature	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 HINS
21	Record eir menifold pressure	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 HINS
22	Record engine crenkcase vacum	OPERATIONAL 1/HOUR	NONE (Indian Point 3 is not instrumented to record this perameter at this
·		- - 	time. ALCO recommends the installation of a vecuum gauge at HYPA's convenience.

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ITEN Ø	ACTIVITY DESCRIPTION	ALCO FREQUENCY	KYPA PREQUENCY
23	Record Land on engine	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 NINS
24	Record engine FREQUENCY (HERTZ)	OPERATIONAL 1/HOUR	OPERATIONAL 1/SOMINS
. 8	Record fuel pump rack indication of one fuel pump	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 NINS
_ 26	Record fuel oil day tank level	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 HINS
27	Record fuel oil header pressure	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 HINS
28	Record lube oil temperature	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 HINS
29	Record lube oil header pressure	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 NINS
30	Check engine base oil level	OPERATIONAL 1/HOUR	OPERATIONAL 1/30 MINS
31	Record Lube oil filter differential pressure	OPERATIONAL 1/HOLR	OPERATIONAL 1/30 HINS
32	Check "tell-tale" drain pipes on all pumps and coolers	OPERATIONAL 1/SHIFT	OPERATIONAL 1/30 HINS
- 33 -	Check cooling water system for leeks	OPERATIONAL 1/SHIFT	OPERATIONAL 1/30 HINS
34	Check governor oil level	OPERATIONAL 1/SHIFT	OPERATIONAL 1/30 MINS
35	Check fuel oil system for leaks	OPERATIONAL 1/SHIFT	OPERATIONAL 1/30 MINS
36	Check lube oil system for leeks	OPERATIONAL 1/SHIFT	OPERATIONAL 1/30 HINS
37	Record fuel pump reck indication on all cylinders	OPERATIONAL 2/YEAR	2/YEAR
38	Record cylinder compression pressures	OPERATIONAL 2/YEAR	2/YEAR
39	Operate engine allowing unit to warm up to normal operating temperatures	TESTING 1/MONTH	1/MONTH
40	Operate engine at full load and record cylinder firing pressures	OPERATIONAL 2/YEAR	OPERATIONAL 2/YEAR
41	Check angine coolant for proper concentration of water treatment	NAINTENANCE 24/YEAR	24/YEAR
42	Inspect air starting motor, lubricator and drive	NATHTENANCE 4/YEAR	4/YEAR
43	Inspect air compressor and service in accordance w/ manufacturer's instructions.	MAINTENANCE 4/YEAR	4/YEAR
- 44	Check operation of jacket water immersion heaters	MAINTENANCE 4/YEAR	1/SHIFT
			4/YEAR

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ITEN #	ACTIVITY DESCRIP	TION		ALCO FRE	QUENCY	NYPA FREQUENCY
45	Clean and service engine air filters			MAINTENANC	E 4/YEAR	4/YEAR
46	Inspect crankcase			MAINTENANC	E 4/YEAR	4/YEAR
47	Inspect and lubricate fuel racks, crossover linkage wear and corrosion. Correct as required	and fuel pump rack arms.	Inspect	för MAINTENANC	E 4/YEAR	4/YEAR
48	Check tightness of all exhaust and air manifold fit	tings	4	MAINTENANCI	E 4/YEAR	4/YEAR
49	Sample and test fuel oil			MAINTENANC	E 4/YEAR	4/YEAR
<u>,</u> 50	Drain condensate from fuel tanks			MAINTENANCI	E 4/YEAR	4/YEAR
51	Clean fuel oil filter (strainer)			MAINTENANCI	E 4/YEAR	4/YEAR
52	Sample engine lube oil		-	OPERATIONAL	4/YEAR	1/HONTH
53	Check operation of lube oil immersion heaters			MAINTENANCI	E 4/YEAR	4/YEAR
54	Inspect rew water side of heat exchangers	n an		MAINTENANCI	E 2/YEAR	2/YEAR
55	Check zinc anode plates or plugs, inspect and replace	ce as required.	. 2	MAINTENANCI	E Z/YEAR	2/YEAR
. 56	Clean and lubricate air start motor Bendix drive asr	sembly	÷	MAINTENANCE	E 2/YEAR	2/YEAR
57	Check crankshaft deflection and thrust			MAINTENANCE	E 1/YEAR	1/YEAR
58	- Check uniformity of rack setting		्र संदर्भ	MAINTENANCE	E 1/YEAR	2/YEAR
59	Check tightness of engine and generator hold down br	ol ts		MAINTENANCE	E 1/TEAR	2/YEAR
60	Check valve clearances, adjust if required			MAINTENANCE	E 1/YEAR	1/YEAR
. 61	Check fuel pump timing, adjust if required	×	·	MAINTENANCE	1/YEAR	2/YEAR
62	Inspect air side of aftercooler. Remove, clean and	d hydrostatically test if	necessary.	MAINTENANCE	1/YEAR	1/YEAR
63	Inspect crankcase exhauster. Remove, and clean hour	ing, impelier and piping	if require	ad. MAINTENANCE	1/YEAR	1/YEAR
64	Clean lube oil strainer			MAINTENANCE	1/YEAR	2/YEAR
65	Drain and flush governor			MAINTENANCE	1/YEAR	1/YEAR
66	Inspect turbocharger intake inducer blading and take reading. Repair or replace as required.	r turbo rotor sheft thrust	: clearance	MAINTENANCE	1/YEAR	1/YEAR
67	Inspect turbocharger air intake silencer housing, tu	bing; boots and fittings	1	MAINTENANCE	1/YEAR	1/YEAR
68	Check operation of engine low oil pressure protectiv	re device		MAINTENAM	DE 1/2	1/2 YEARS
69	Check operation of high jacket water temperature pro	tective device		MAINTENAM YEARS	CE 1/2	1/2 YEARS
70	Test engine alarms			MAINTENAN YEARS	JE 1/2	1/2 YEARS
71	Check operation and calibration of starting air pres VEST 2341, 2342, 2343	sure gage. EAST, 2371, 23	77, 2373,	MAINTENAN	æ 1/2	1/2 YEARS

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ITEN #	ACTIVITY DESCRIPTION	ALCO FREQUENCY	NYPA FREQUENCY
n	Check operation and calibration of jacket water pressure gage	MAINTENANCE 1/2 YEARS	1/2 YEARS
73	Check operation and calibration of air manifold pressure gage γ	NAINTENANCE 1/2 YEARS	1/2 YEARS
74	Check operation and calibration of fuel oil pressure gage	MAINTENANCE 1/2 YEARS	1/2 YEARS
75	Check operation and calibration of Lube oil pressure gage	MAINTENANCE 1/2 YEARS	1/2 YEARS
76	Check operation and calibration of raw water inlet temperature gage TI-1306, 1307, 1308	NAINTENANCE 1/2 YEARS	1/2 TEARS
, 77	Check operation and calibration of jacket water outlet temperature gage TI-2251, 2252, 2253	NAINTENANCE 1/2 YEARS	1/2 YEARS
78	Check operation and calibration of raw water outlet temperature gage TI-1281, 1282, 1283	MAINTENANCE 1/2 YEARS	1/2 YEARS
79	Check operation and calibration of jacket water inlet temperature gage 11-2231, 2232, 2233	MAINTENANCE 1/2 YEARS	1/2 YEARS
80	Check operation and calibration of lube oil temperature gage	NAINTENANCE 1/2 YEARS	1/2 YEARS
81	Check operation and calibration of lube oil cooler inlet temperature gage TI-1174-1,2,3	MAINTENANCE 1/2 YEARS	1/2 YEARS
82	Check operation and calibration of lube oil cooler outlet temperature gage TI-1175-1,2,3	MAINTENANCE 1/2 YEARS	1/2 YEARS
83	Check operation and calibration of pyrdmeter	MAINTENANCE 1/2 YEARS	1/2 YEARS
84	Remove air start assembly and thoroughly clean air start motor replacing all seats and gaskets	MAINTENANCE 1/3 YEARS	1/3 YEARS
85	Drain, flush, and refilt governor	MAINTENANCE 1/6 YEARS	1/6 TEARS
86	Remove, recondition, test, and reapply fuel injection nozzles	MAINTENANCE 1/6 YEARS	1/6 YEARS
87	Check condition of fuel pump drive	MAINTENANCE 1/6 YEARS	1/6 YEARS
88	Inspect governor drive and geer becklash	MAINTENANCE 1/6 YEARS	1/6 YEARS
89	Boroscope inspect liners and cylinder heads and repair as required. Renew all seals, gaskets and rubber tubing.	NATHTENANCE 1/6 YEARS	1/6 YEARS
90	Drain, clean, and refili lube oil system. Inspect cooler, sump, filter, and strainer.	MAINTENANCE 12 YEARS	12 YEARS
91	Inspect water and lubricating oil pump gears and backlash	NAINTENANCE 1/12 YEARS	1/12 YEARS
92	Inspect and clean turbocharger	MAINTENANCE 1/12 YEARS	1/12 YEARS

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ITEN #	ACTIVITY DESCRIP	TICN		ALCO FREG		NYPA FREQUENCY
93	Recondition fuel pumps			MAINTENANCI	1/12	1/12 YEARS
%	Inspect camshafts		14. * .	MAINTENANCE	1/12	1/12 YEARS
95	Inspect and recondition fuel pump supports		•	MAINTENANC	E 1/12	1/12 YEARS
96	Remove governor, drain, flush, and recondition		-	MAINTENANC	E 1/12	1/12 YEARS
97	Remove, inspect, and reapply cylinder heads			HAINTENANC	E 1/12	1/12 YEARS
98	Remove, inspect, and reapply pistons and rods			MAINTENANCE	1/12	1/12 YEARS
99	Remove, inspect, and reapply liners			MAINTENANCI	E 1/12	1/12 YEARS
100	Replace all seals, gaskets, and rubber tubing			MAINTENANCI	: 1/12	1/12 YEARS
101	Replace rod bearings and piston rings			MAINTENANCE	1/12	1/12 YEARS
102	Remew hoses and couplings used in tube oil system			MAINTENANCE	1/12	1/12 YEARS
103	Clean tube oil cooler, oil side		: . · .	MAINTENANCE	1/12	1/12 YEARS
104	Remove, recondition, and reapply lube oil regulating	valves		MAINTENANCE	1/12	1/12 YEARS
105	Remove, recondition, and reapply lube oil priming put	P		MAINTENANCE	1/12	1/YEAR
106	Renew upper header check valves			MAINTENANCE	1/12	1/12 YEARS
107	Remove, clean, and test lube oil heaters			MAINTENANCE	1/12	1/12 YEARS
108	Renew hoses and flexible couplings in fuel oil system			MAINTENANCE YEARS	1/12	1/12 YEARS
109	Remove and recondition fuel oil regulating values			MAINTENANCE YEARS	1/12	1/12 YEARS
110	Renew hoses and flexible couplings used in cooling we	ter system •		MAINTENANCE YEARS	1/12	1/12 YEARS
111	Remove, recondition, and reapply jacket water tempera	ture regulating valves		MAINTENANCE YEARS	1/12	1/12 YEARS
112	Remove, recondition, and reapply air system relief va start valves	lves, air pressure reduce	r and air	MAINTENANCE	1/12	1/12 YEARS

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ITEN Ø	ACTIVITY DESCRIPTION	ALCO FREQUENCY	NYPA FREQUENCY
· 113	Remove, recondition and reapply Water pumps.	MAINTENANCE 1/24 YEARS	1/24 YEARS
114	Remove, recondition and reapply Turbocharger.	NAINTENANCE 1/24 YEARS	1/24 YEARS
115	Remove, recondition and reapply Cylinder heads and valves.	NAINTENANCE 1/24 YEARS	1/24 YEARS
116	Remove, recondition and reapply Power Assemblies.	MAINTENANCE 1/24 YEARS	1/24 YEARS
117	Remove, recondition and reapply Fuel pump drives.	MAINTENANCE 1/24 YEARS	1/24 YEARS
-118	Remove, recondition and reapply Fuel injection pumps.	MAINTENANCE 1/24 YEARS	1/24 YEARS
119	Remove, recondition and reapply engine governor.	MAINTENANCE 1/24 YEARS	1/24 YEARS
120	Remove, recondition and reapply Lube oil pump.	MAINTENANCE 1/24 YEARS	1/24 YEARS
121	Remove, recondition and reapply Aftercooler assembly.	MAINTENANCE 1/24 YEARS	1/24 YEARS
122	Replace all main bearing and thrust bearing shells.	NAINTENANCE 1/24 YEARS	1/24 YEARS
123	Inspect the Exhaust manifold for signs of wear.	MAINTEMANCE 1/24 YEARS	1/24 YEARS
124	Inspect the camshaft and camshaft gear train for wear.	MAINTENANCE 1/24 YEARS	1/24 YEARS
125	Inspect the Crankshaft journels, thrust collars and thrust surfaces for wear.	MAINTENANCE 1/24 YEARS	1/24 YEARS
126	Inspect the Camshaft vibration dampers for wear, if used.	MAINTENANCE 1/24 YEARS	1/24 YEARS
127	Inspect Overspeed Nechanism	MAINTENANCE 1/24 YEARS	1/24 YEARS
128	Remove and recondition fuel oil transfer pump, screening, and filter system if used.	MAINTENANCE 1/24 YEARS	1/24 YEARS