



SOUTHWEST RESEARCH INSTITUTE®

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Institute Quality Systems
Institute Calibration Laboratory
Phone: 210-522-5215 Fax 210-522-4834



Calibration Laboratory
Certificate #0972-01

Certificate of Calibration

Cost Center: DIV20

Mail Stop: B51

Customer: DON BANNON

Manufacturer/Model: PROTO / 6104

Description: TORQUE SCREWDRIVER

Serial Number: 139072

Asset Number: 009202

Procedure: TORQUE TOOLS - 29 NOV 2007

Work Order: 303090167

Date Issued: 16-Sep-2009

Date Calibrated: 16-Sep-2009

*** Date Due :** 16-Mar-2010

**** Results:** FOUND-LEFT

Temperature: 66.0 °F

Humidity: 40 %RH

Barometer: N/A

This certificate documents traceability to the National Institute of Standards and Technology (NIST) and the International System of Units (SI). The Laboratory quality system conforms to ISO/IEC 17025, 2005, ANSI/NCCL Z540-1-1994 and relevant requirements of the ISO 9000-2000 standard. This certificate shall not be reproduced, except in full, without the written approval of the Southwest Research Institute Calibration Laboratory. This certificate shall not be used to claim product endorsement by Southwest Research Institute, American Association for Laboratory Accreditation (A2LA) or any agency of the U. S. Government. Results of this calibration relate only to the instrument described above at the time of calibration and does not imply any long term stability of the instrument.

*Determined by the customer, does not imply the instrument will remain within tolerance as any number of factors may cause an out-of-tolerance condition before this date. **Data type found in this certificate or attached measurement report must be interpreted as: Found-left - adjustment and/or repair was not performed, As-found - data is before unit is adjusted and/or repaired, As-left - data is after adjusted and/or repaired was performed. The customer has sole responsibility for determination of in-/out-of-tolerance or compliance/noncompliance.

Measurement uncertainty calculated in accordance with the method described in the ISO "Guide to the Expression of Uncertainty in Measurement" (GUM), for a confidence level of approximately 95 percent using a coverage factor of $k=2$.

Remarks: Cal'd Clockwise +/- 6%

Standards Used

| <u>Asset #</u> | <u>Manufacturer</u> | <u>Model</u> | <u>Description</u> | <u>Cal Date</u> | <u>Due Date</u> |
|----------------|---------------------|--------------|---------------------------------|-----------------|-----------------|
| 012699 | CDI | 2000-5-02 | TORQUE TRANSDUCER 15 - 200 INOZ | 13-May-2009 | 13-May-2010 |

Walt Hill

Laboratory Manager

Joe Greagrey

Metrology Technician

Southwest Research Institute
Calibration Laboratory
Measurement Report

| | | | | | |
|-------------------------------------|-----------|--------|------------------------------|-------------|------------|
| Work Order: | 303090167 | Mfr: | Proto | Technician: | JRG |
| Asset No: | 009202 | Model: | 6104 | Type Data: | Found-left |
| Serial No: | 139072 | Type: | Torque Screwdriver 100 in•oz | Cal Date: | 16-Sep-09 |
| Remarks: Calibrated Clockwise Only. | | | | | |

| Function/Range | Test Point | TI Reading | Difference | +/- Limit | +/- Uncertainty | Result | % Limit |
|------------------|------------|------------|------------|-----------|-----------------|--------|---------|
| Torque Clockwise | in•oz | in•oz | in•oz | in•oz | in•oz | | |
| | 19.8 | 20.0 | 0.2 | 1.2 | 0.53 | Pass | 17% |
| | 20.2 | 20.0 | -0.2 | 1.2 | 0.53 | Pass | 17% |
| | 19.5 | 20.0 | 0.5 | 1.2 | 0.53 | Pass | 42% |
| | 19.5 | 20.0 | 0.5 | 1.2 | 0.53 | Pass | 42% |
| | 19.7 | 20.0 | 0.3 | 1.2 | 0.53 | Pass | 25% |
| | 19.5 | 20.0 | 0.5 | 1.2 | 0.53 | Pass | 42% |
| | 19.9 | 20.0 | 0.1 | 1.2 | 0.53 | Pass | 8% |
| | 19.3 | 20.0 | 0.7 | 1.2 | 0.53 | Pass | 58% |
| | 19.6 | 20.0 | 0.4 | 1.2 | 0.53 | Pass | 33% |
| | 62.0 | 60.0 | -2.0 | 3.6 | 0.55 | Pass | 56% |
| | 62.0 | 60.0 | -2.0 | 3.6 | 0.55 | Pass | 56% |
| | 62.0 | 60.0 | -2.0 | 3.6 | 0.55 | Pass | 56% |
| | 61.0 | 60.0 | -1.0 | 3.6 | 0.55 | Pass | 28% |
| | 61.3 | 60.0 | -1.3 | 3.6 | 0.55 | Pass | 36% |
| | 60.8 | 60.0 | -0.8 | 3.6 | 0.55 | Pass | 22% |
| | 60.6 | 60.0 | -0.6 | 3.6 | 0.55 | Pass | 17% |
| | 60.6 | 60.0 | -0.6 | 3.6 | 0.55 | Pass | 17% |
| | 61.2 | 60.0 | -1.2 | 3.6 | 0.55 | Pass | 33% |
| | 102.1 | 100.0 | -2.1 | 6.0 | 0.60 | Pass | 35% |
| | 101.2 | 100.0 | -1.2 | 6.0 | 0.60 | Pass | 20% |
| | 102.4 | 100.0 | -2.4 | 6.0 | 0.60 | Pass | 40% |
| | 103.9 | 100.0 | -3.9 | 6.0 | 0.60 | Pass | 65% |
| | 103.5 | 100.0 | -3.5 | 6.0 | 0.60 | Pass | 58% |
| | 103.1 | 100.0 | -3.1 | 6.0 | 0.60 | Pass | 52% |
| | 103.8 | 100.0 | -3.8 | 6.0 | 0.60 | Pass | 63% |
| | 101.2 | 100.0 | -1.2 | 6.0 | 0.60 | Pass | 20% |
| | 103.8 | 100.0 | -3.8 | 6.0 | 0.60 | Pass | 63% |