



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION III
2443 WARRENVILLE ROAD, SUITE 210
LISLE, ILLINOIS 60532-4352

NOV 09 2009

Christine Henderson
Radiation Safety Officer
Alliance Health Care Services, Inc.
4825 Higbee Avenue NW
Suite 201
Canton, OH 44718

Dear Ms. Henderson:

Enclosed is Amendment No. 06 renewing your NRC Material License No. 34-26286-02 in accordance with your request.

Please note that your license has been renewed for a ten-year term and will not expire until November 30, 2019.

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U.S. Nuclear Regulatory Commission, Region III office at (630) 829-9892 so that we can provide appropriate corrections and answers.

In our review of your renewal application dated May 6, 2009, and your response facsimile dated October 23, 2009, it appeared that you had not sufficiently supported the commitments made in the pre-existing documents contained in License Condition Nos. 14 and 15, which appeared as Condition Nos. 16 and 17 on Amendment No. 05.

Therefore, we have continued these documents in Condition Nos. 14 and 15, and included them in Condition No. 17 as well, in order to ensure your renewed license is complete.

In addition, we would like to remind you of the sections in NUREG 1556, Vol. 9, Rev. 2, Appendix V, that pertain to "Emergency Procedures" and "Department of Transportation."

Your facsimile dated October 23, 2009, did not address "Emergency Procedures" at all. Please confirm that you will develop, implement and maintain emergency procedures as described in NUREG 1556, Vol. 9, Rev. 2, Appendix V.

Your facsimile dated October 23, 2009, also stated that you will provide training to technologists and drivers at a minimum of every three years. Please confirm that you will provide training to all appropriate personnel involved in transporting

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licensed material at least annually or whenever a change in the regulations or terms of the license that affects your operations takes place.

Please provide written responses to these two items within 30 days of the date of this letter or please call me to make other arrangements at either (630) 829-9892 or 1-800-522-3025, ext. 9892. Please address your written response, which should be signed by a senior management official, to my attention, and reference it as "additional information to control no. 318173" to assure correct processing.

If you wish, you may also include the information contained in the documents listed in Condition Nos. 14 and 15. If you provide this information in a single, current document, we can then incorporate the current document into Condition No. 18 and we may be able to delete Condition Nos. 14 and 15 at that time.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter and its enclosure will be available electronically for public inspection in the NRC Public Document Room or from the Publicly Available Records (PARS) component of NRC's document system (ADAMS). The NRC's document system is accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html> (the Public Electronic Reading Room).

You will be periodically inspected by NRC. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action against you. This could include issuance of a notice of violation, or imposition of a civil penalty, or an order suspending, modifying or revoking your license as specified in the General Statement of Policy and Procedure for NRC Enforcement Actions.

Since serious consequences to employees and the public can result from failure to comply with NRC requirements, prompt and vigorous enforcement action will be taken when dealing with licensees who do not achieve the necessary meticulous attention to detail and the high standard of compliance which NRC expects of its licensees.

Sincerely,



Jose Macatangay
Materials Licensing Branch

License No. 34-26286-02
Docket No. 030-35070

Enclosure: Amendment No. 06