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L-09-293

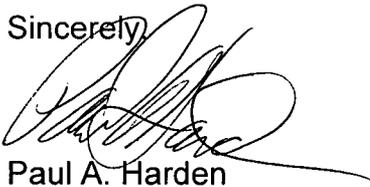
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U. S. Nuclear Regulatory Commission
Washington, DC 20555-0001

SUBJECT:
Beaver Valley Power Station, Unit No. 2
Docket No. 50-412, License No. NPF-73
Submission of the Core Operating Limits Report, Cycle 15

The FirstEnergy Nuclear Operating Company hereby submits the enclosed Beaver Valley Power Station Unit No. 2 Cycle 15 Core Operating Limits Report (COLR) in accordance with Technical Specification 5.6.3, "Core Operating Limits Report (COLR)."

There are no regulatory commitments contained in this letter. If there are any questions or if additional information is required, please contact Mr. Thomas A. Lentz, Manager – Fleet Licensing, at 330-761-6071.

Sincerely,



Paul A. Harden

Enclosure:
Core Operating Limits Report

cc: NRC Region I Administrator
NRC Senior Resident Inspector
NRC Project Manager
Director BRP/DEP
Site Representative (BRP/DEP)

AC01
NRR

Enclosure
L-09-293

Core Operating Limits Report
(14 Pages Follow)

5.0 ADMINISTRATIVE CONTROLS

5.1 Core Operating Limits Report

This Core Operating Limits Report provides the cycle specific parameter limits developed in accordance with the NRC approved methodologies specified in Technical Specification Administrative Control 5.6.3.

5.1.1 SL 2.1.1 Reactor Core Safety Limits

See Figure 5.1-1.

5.1.2 SHUTDOWN MARGIN (SDM)

- a. In MODES 1, 2, 3, and 4, SHUTDOWN MARGIN shall be $\geq 1.77\% \Delta k/k$.⁽¹⁾
- b. Prior to manually blocking the Low Pressurizer Pressure Safety Injection Signal, the Reactor Coolant System shall be borated to \geq the MODE 5 boron concentration and shall remain \geq this boron concentration at all times when this signal is blocked.
- c. In MODE 5, SHUTDOWN MARGIN shall be $\geq 1.0\% \Delta k/k$.

5.1.3 LCO 3.1.3 Moderator Temperature Coefficient (MTC)

- a. Upper Limit - MTC shall be maintained within the acceptable operation limit specified in Technical Specification Figure 3.1.3-1.
- b. Lower Limit - MTC shall be maintained less negative than $- 4.29 \times 10^{-4} \Delta k/k/^\circ F$ at RATED THERMAL POWER.
- c. 300 ppm Surveillance Limit: $(- 35 \text{ pcm}/^\circ F)$
- d. 60 ppm Surveillance Limit: $(- 41 \text{ pcm}/^\circ F)$

5.1.4 LCO 3.1.5 Shutdown Bank Insertion Limits

The Shutdown Banks shall be withdrawn to at least 225 steps.⁽²⁾

5.1.5 LCO 3.1.6 Control Bank Insertion Limits

- a. Control Banks A and B shall be withdrawn to at least 225 steps.⁽²⁾
- b. Control Banks C and D shall be limited in physical insertion as shown in Figure 5.1-2.⁽²⁾
- c. Sequence Limits - The sequence of withdrawal shall be A, B, C and D bank, in that order.
- d. Overlap Limits⁽²⁾ - Overlap shall be such that step 129 on banks A, B, and C corresponds to step 1 on the following bank. When C bank is fully withdrawn, these limits are verified by confirming D bank is withdrawn at least to a position equal to the all-rods-out position minus 128 steps.

(1) The MODE 1 and MODE 2 with $k_{eff} \geq 1.0$ SDM requirements are included to address SDM requirements (e.g., MODE 1 Required Actions to verify SDM) that are not within the applicability of LCO 3.1.1, SHUTDOWN MARGIN (SDM).

(2) As indicated by the group demand counter

5.1 Core Operating Limits Report

5.1.6 LCO 3.2.1 Heat Flux Hot Channel Factor ($F_Q(Z)$)

The Heat Flux Hot Channel Factor - $F_Q(Z)$ limit is defined by:

$$F_Q(Z) \leq \left[\frac{CFQ}{P} \right] * K(Z) \quad \text{for } P > 0.5$$

$$F_Q(Z) \leq \left[\frac{CFQ}{0.5} \right] * K(Z) \quad \text{for } P \leq 0.5$$

Where: $CFQ = 2.40$ $P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$

$K(Z)$ = the function obtained from Figure 5.1-3.

$$F_Q^C(Z) = F_Q^M(Z) * 1.0815$$

$$F_Q^W(Z) = F_Q^C(Z) * W(Z)$$

$W(Z)$ values are provided in Table 5.1-1. The $W(Z)$ values are generated assuming that they will be used for a full power surveillance. When a part power surveillance is performed, the $W(Z)$ values should be multiplied by the factor $1/P$, when $P > 0.5$. When P is ≤ 0.5 , the $W(Z)$ values should be multiplied by the factor $1/(0.5)$, or 2.0. This is consistent with the adjustment in the $F_Q(Z)$ limit at part power conditions.

The $F_Q(Z)$ penalty function, applied when the analytic $F_Q(Z)$ function increases from one monthly measurement to the next, is provided in Table 5.1-2.

5.1.7 LCO 3.2.2 Nuclear Enthalpy Rise Hot Channel Factor ($F_{\Delta H}^N$)

$$F_{\Delta H}^N \leq CF_{\Delta H} * (1 + PF_{\Delta H} (1 - P))$$

Where: $CF_{\Delta H} = 1.62$

$$PF_{\Delta H} = 0.3$$

$$P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$$

5.1.8 LCO 3.2.3 Axial Flux Difference (AFD)

The AFD acceptable operation limits are provided in Figure 5.1-4.

5.1 Core Operating Limits Report

5.1.9 LCO 3.3.1 Reactor Trip System Instrumentation - Overtemperature and Overpower ΔT Parameter Values from Table Notations 3 and 4a. Overtemperature ΔT Setpoint Parameter Values:

<u>Parameter</u>	<u>Value</u>
Overtemperature ΔT reactor trip setpoint	$K1 \leq 1.239$
Overtemperature ΔT reactor trip setpoint Tavg coefficient	$K2 \geq 0.0183/^\circ\text{F}$
Overtemperature ΔT reactor trip setpoint pressure coefficient	$K3 \geq 0.001/\text{psia}$
Tavg at RATED THERMAL POWER	$T' \leq 574.2^\circ\text{F}^{(1)}$
Nominal pressurizer pressure	$P' \geq 2250 \text{ psia}$
Measured reactor vessel ΔT lead/lag time constants (* The response time is toggled off to meet the analysis value of zero.)	$\tau_1 = 0 \text{ sec}^*$ $\tau_2 = 0 \text{ sec}^*$
Measured reactor vessel ΔT lag time constant	$\tau_3 \leq 6 \text{ secs}$
Measured reactor vessel average temperature lead/lag time constants	$\tau_4 \geq 30 \text{ secs}$ $\tau_5 \leq 4 \text{ secs}$
Measured reactor vessel average temperature lag time constant	$\tau_6 \leq 2 \text{ secs}$

$f(\Delta I)$ is a function of the indicated difference between top and bottom detectors of the power-range nuclear ion chambers; with gains to be selected based on measured instrument response during plant startup tests such that:

- (i) For $q_t - q_b$ between -37% and +15%, $f_1(\Delta I) = 0$, where q_t and q_b are percent RATED THERMAL POWER in the top and bottom halves of the core respectively, and $q_t + q_b$ is total THERMAL POWER in percent of RATED THERMAL POWER.

(1) T' represents the cycle-specific Full Power Tavg value used in core design.

5.1 Core Operating Limits Report

- (ii) For each percent that the magnitude of $(q_t - q_b)$ exceeds -37%, the ΔT trip setpoint shall be automatically reduced by 2.52% of its value at RATED THERMAL POWER.
- (iii) For each percent that the magnitude of $(q_t - q_b)$ exceeds +15%, the ΔT trip setpoint shall be automatically reduced by 1.47% of its value at RATED THERMAL POWER.

b. Overpower ΔT Setpoint Parameter Values:

<u>Parameter</u>	<u>Value</u>
Overpower ΔT reactor trip setpoint	$K4 \leq 1.094$
Overpower ΔT reactor trip setpoint Tavg rate/lag coefficient	$K5 \geq 0.02/^{\circ}\text{F}$ for increasing average temperature $K5 = 0/^{\circ}\text{F}$ for decreasing average temperature
Overpower ΔT reactor trip setpoint Tavg heatup coefficient	$K6 \geq 0.0021/^{\circ}\text{F}$ for $T > T''$ $K6 = 0/^{\circ}\text{F}$ for $T \leq T''$
Tavg at RATED THERMAL POWER	$T'' \leq 574.2^{\circ}\text{F}^{(1)}$
Measured reactor vessel ΔT lead/lag time constants	$\tau_1 = 0 \text{ sec}^*$ $\tau_2 = 0 \text{ sec}^*$
(* The response time is toggled off to meet the analysis value of zero.)	
Measured reactor vessel ΔT lag time constant	$\tau_3 \leq 6 \text{ secs}$
Measured reactor vessel average temperature lag time constant	$\tau_6 \leq 2 \text{ secs}$
Measured reactor vessel average temperature rate/lag time constant	$\tau_7 \geq 10 \text{ secs}$

(1) T'' represents the cycle-specific Full Power Tavg value used in core design.

5.1 Core Operating Limits Report

5.1.10 LCO 3.4.1, RCS Pressure, Temperature, and Flow Departure from Nucleate Boiling (DNB) Limits

<u>Parameter</u>	<u>Indicated Value</u>
Reactor Coolant System Tavg	Tavg \leq 577.8°F ⁽¹⁾
Pressurizer Pressure	Pressure \geq 2214 psia ⁽²⁾
Reactor Coolant System Total Flow Rate	Flow \geq 267,300 gpm ⁽³⁾

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- (1) The Reactor Coolant System (RCS) indicated Tavg value is determined by adding the appropriate allowances for rod control operation and verification via control board indication (3.6°F) to the cycle specific full power Tavg used in the core design.
 - (2) The pressurizer pressure value includes allowances for pressurizer pressure control operation and verification via control board indication.
 - (3) The RCS total flow rate includes allowances for normalization of the cold leg elbow taps with a beginning of cycle precision RCS flow calorimetric measurement and verification on a periodic basis via control board indication.

5.1 Core Operating Limits Report**5.1.11 LCO 3.9.1 Boron Concentration (MODE 6)**

The boron concentration of the Reactor Coolant System, the refueling canal, and the refueling cavity shall be maintained ≥ 2400 ppm. This value includes a 50 ppm conservative allowance for uncertainties.

5.1 Core Operating Limits Report

5.1.12 References

1. WCAP-9272-P-A, "WESTINGHOUSE RELOAD SAFETY EVALUATION METHODOLOGY," July 1985 (Westinghouse Proprietary).
2. WCAP-8745-P-A, "Design Bases for the Thermal Overtemperature ΔT and Thermal Overpower ΔT Trip Functions," September 1986.
3. WCAP-12945-P-A, Volume 1 (Revision 2) and Volumes 2 through 5 (Revision 1), "Code Qualification Document for Best Estimate LOCA Analysis," March 1998 (Westinghouse Proprietary).
4. WCAP-10216-P-A, Revision 1A, "Relaxation of Constant Axial Offset Control- F_Q Surveillance Technical Specification," February 1994.
5. WCAP-14565-P-A, "VIPRE-01 Modeling and Qualification for Pressurized Water Reactor Non-LOCA Thermal-Hydraulic Safety Analysis," October 1999.
6. WCAP-12610-P-A, "VANTAGE+ Fuel Assembly Reference Core Report," April 1995 (Westinghouse Proprietary).
7. WCAP-15025-P-A, "Modified WRB-2 Correlation, WRB-2M, for Predicating Critical Heat Flux in 17x17 Rod Bundles with Modified LPD Mixing Vane Grids," April 1999.
8. Caldon, Inc. Engineering Report-80P, "Improving Thermal Power Accuracy and Plant Safety While Increasing Operating Power Level Using the LEFMTM System," Revision 0, March 1997.
9. Caldon, Inc. Engineering Report-160P, "Supplement to Topical Report ER-80P: Basis for a Power Uprate With the LEFMTM System," Revision 0, May 2000.

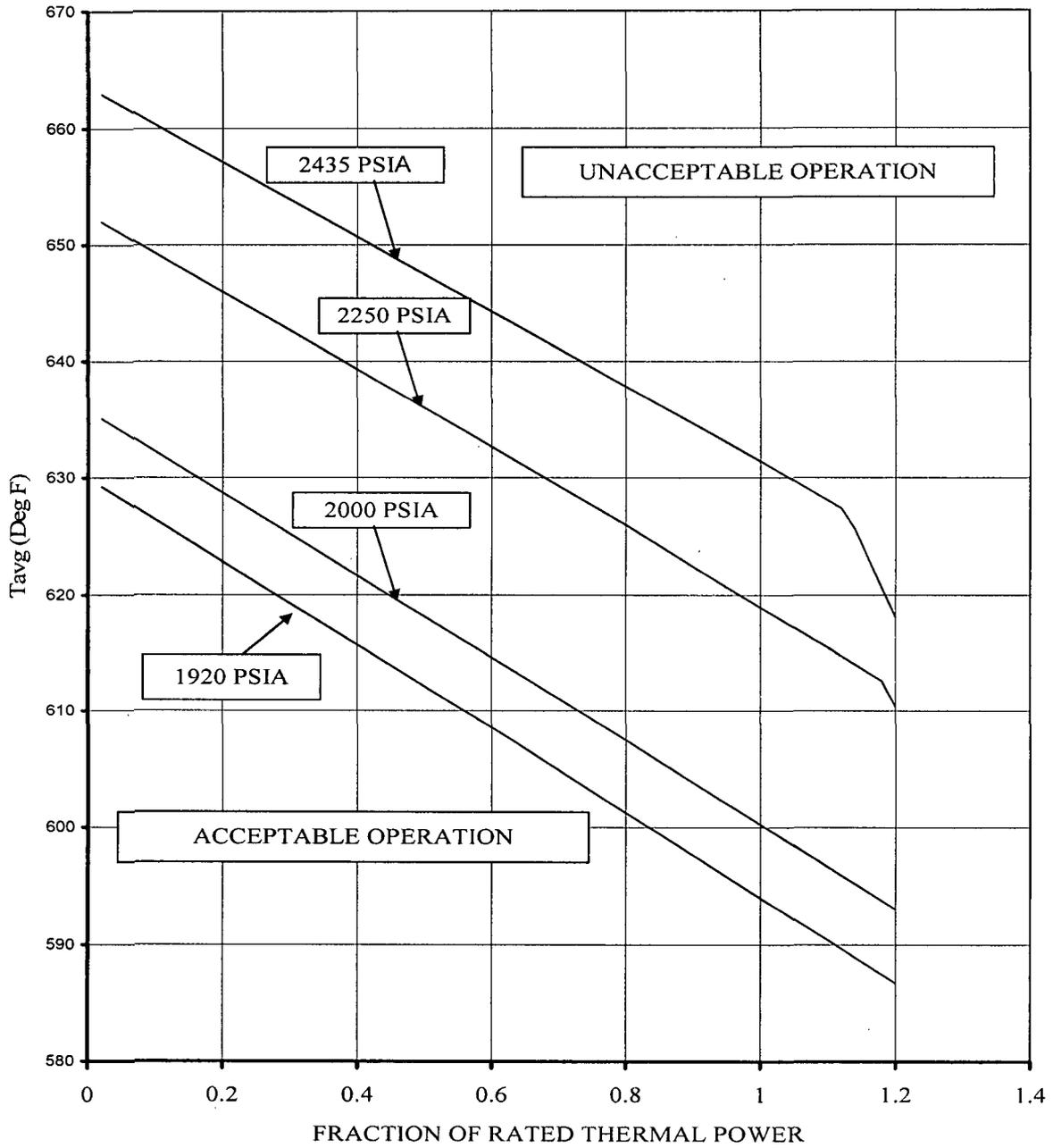


Figure 5.1-1 (Page 1 of 1)

REACTOR CORE SAFETY LIMIT
THREE LOOP OPERATION

(Technical Specification Safety Limit 2.1.1)

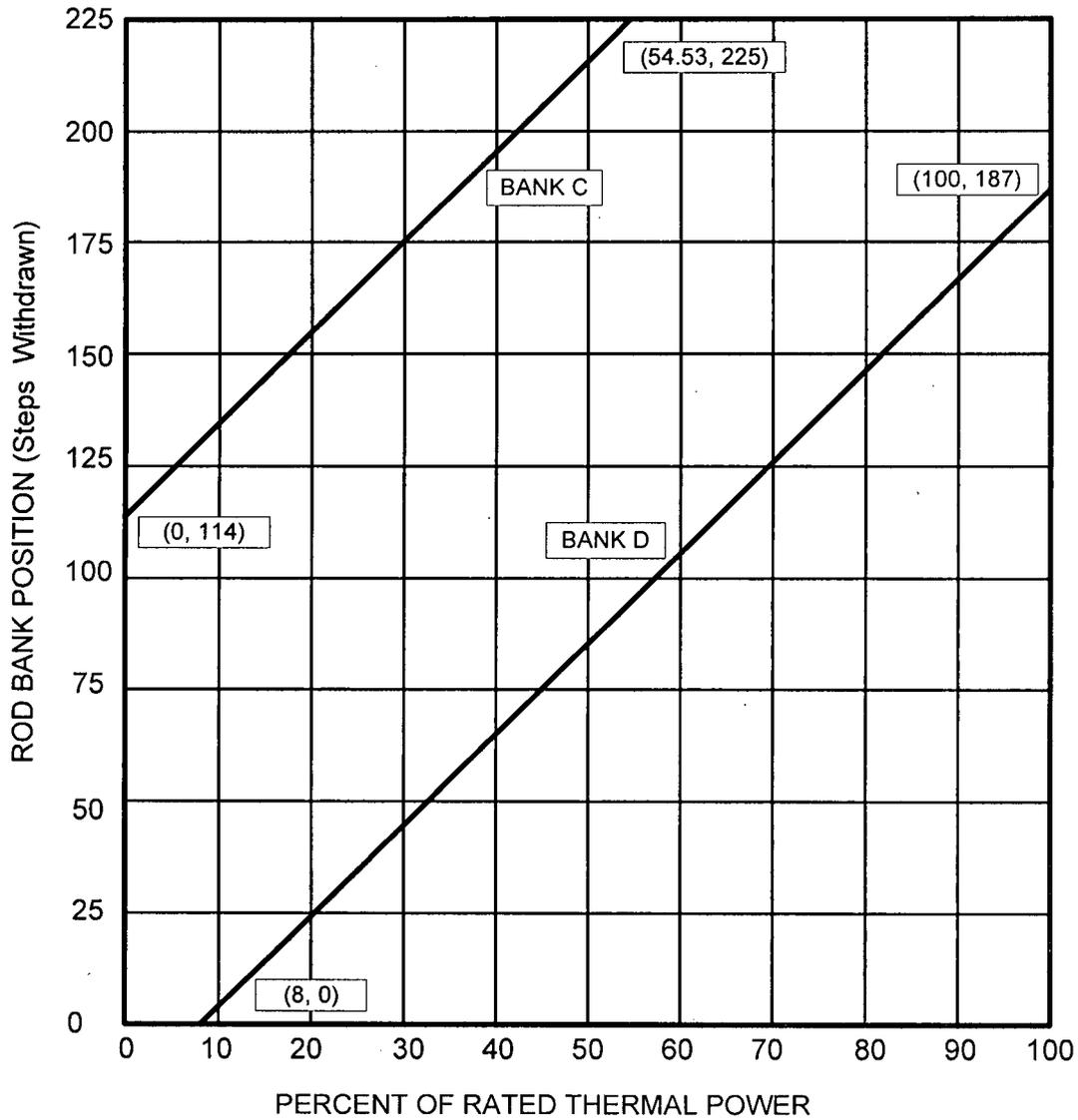


Figure 5.1-2 (Page 1 of 1)

CONTROL ROD INSERTION LIMITS AS A
FUNCTION OF RATED POWER LEVEL

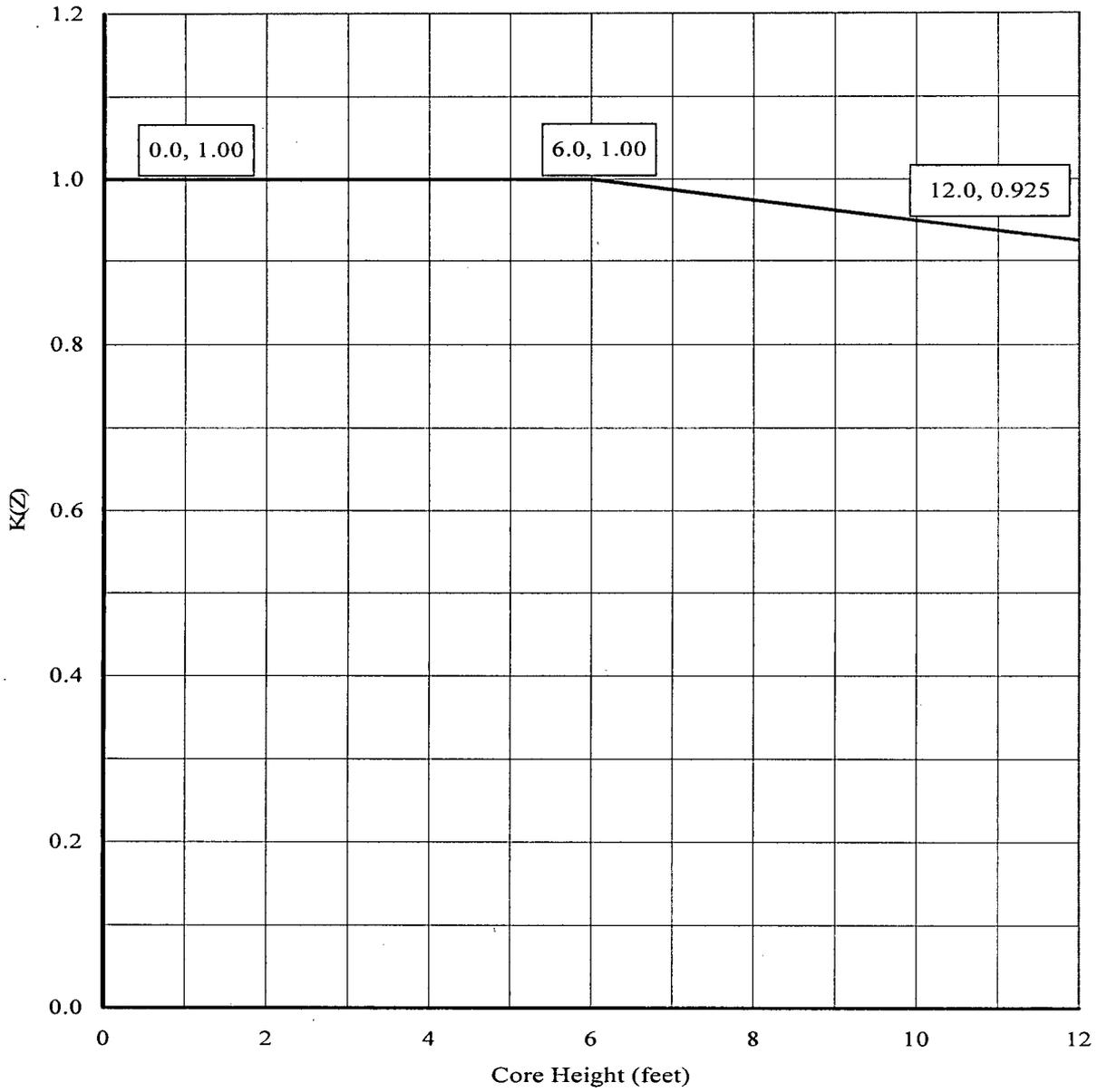


Figure 5.1-3 (Page 1 of 1)

F_{QT} NORMALIZED OPERATING ENVELOPE, $K(Z)$

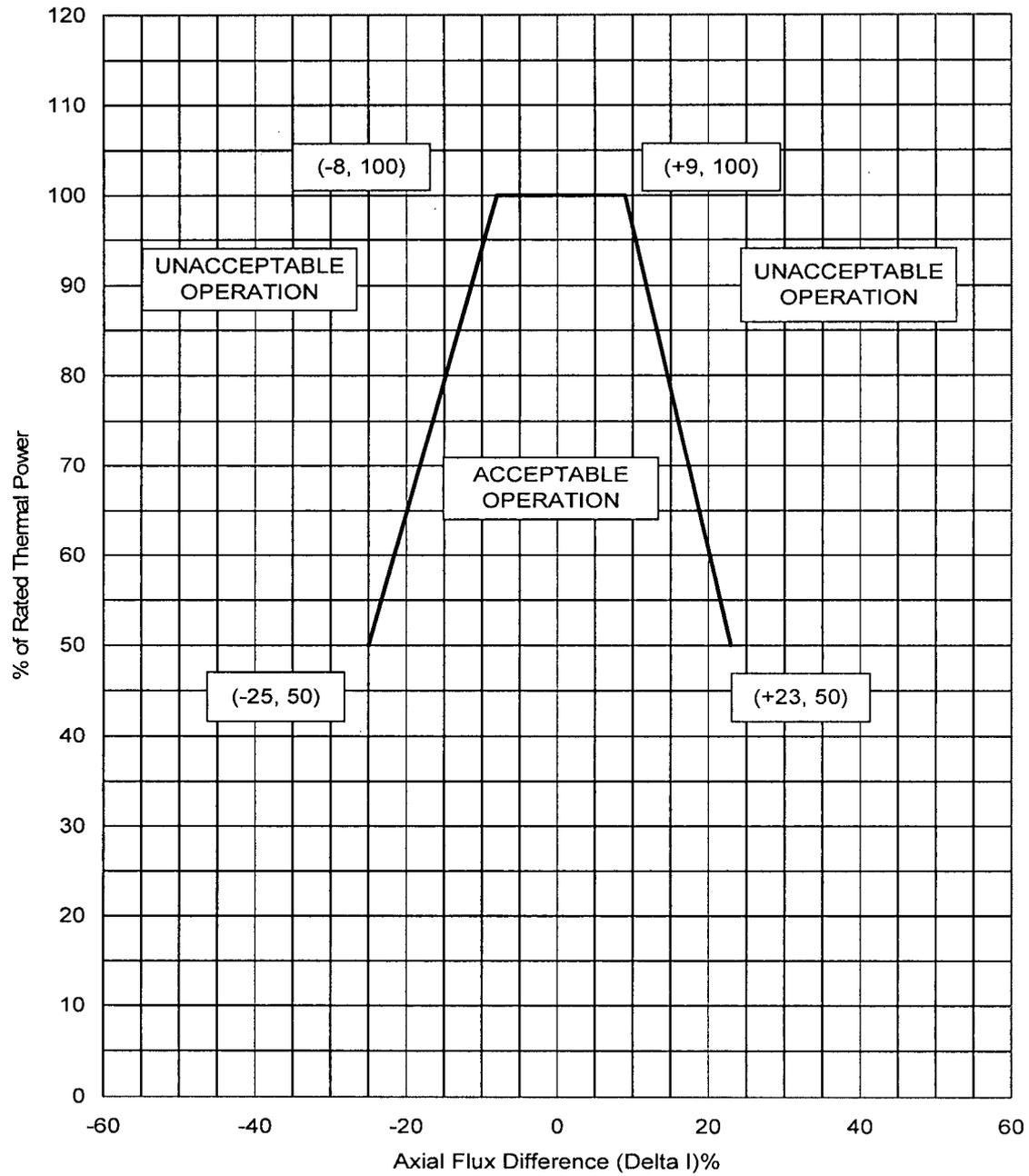


Figure 5.1-4 (Page 1 of 1)

AXIAL FLUX DIFFERENCE LIMITS AS A FUNCTION OF
PERCENT OF RATED THERMAL POWER FOR RAOC

Table 5.1-1 (Page 1 of 2)
F_Q Surveillance W(Z) Function versus Burnup

Exclusion Zone	Axial Point	Elevation (feet)	150 MWD/MTU	3000 MWD/MTU	8000 MWD/MTU	14000 MWD/MTU	18000 MWD/MTU
*	1	12.0	1.0000	1.0000	1.0000	1.0000	1.0000
*	2	11.8	1.0000	1.0000	1.0000	1.0000	1.0000
*	3	11.6	1.0000	1.0000	1.0000	1.0000	1.0000
*	4	11.4	1.0000	1.0000	1.0000	1.0000	1.0000
*	5	11.2	1.0000	1.0000	1.0000	1.0000	1.0000
*	6	11.0	1.0000	1.0000	1.0000	1.0000	1.0000
*	7	10.8	1.0000	1.0000	1.0000	1.0000	1.0000
	8	10.6	1.1519	1.1782	1.2341	1.2330	1.2211
	9	10.4	1.1488	1.1736	1.2289	1.2284	1.2118
	10	10.2	1.1449	1.1687	1.2234	1.2218	1.2085
	11	10.0	1.1398	1.1623	1.2163	1.2148	1.2034
	12	9.8	1.1339	1.1563	1.2117	1.2072	1.2028
	13	9.6	1.1273	1.1543	1.2121	1.1987	1.2089
	14	9.4	1.1234	1.1521	1.2136	1.1914	1.2196
	15	9.2	1.1222	1.1469	1.2127	1.1888	1.2273
	16	9.0	1.1215	1.1429	1.2115	1.1910	1.2326
	17	8.8	1.1297	1.1488	1.2131	1.2019	1.2386
	18	8.6	1.1398	1.1568	1.2131	1.2156	1.2478
	19	8.4	1.1471	1.1619	1.2114	1.2274	1.2604
	20	8.2	1.1529	1.1655	1.2112	1.2361	1.2735
	21	8.0	1.1571	1.1674	1.2123	1.2421	1.2831
	22	7.8	1.1597	1.1677	1.2117	1.2455	1.2896
	23	7.6	1.1610	1.1669	1.2092	1.2465	1.2934
	24	7.4	1.1609	1.1645	1.2049	1.2452	1.2943
	25	7.2	1.1600	1.1614	1.1991	1.2416	1.2923
	26	7.0	1.1599	1.1590	1.1931	1.2356	1.2873
	27	6.8	1.1586	1.1557	1.1868	1.2274	1.2795
	28	6.6	1.1557	1.1507	1.1792	1.2171	1.2690
	29	6.4	1.1516	1.1445	1.1701	1.2049	1.2560
	30	6.2	1.1462	1.1371	1.1596	1.1909	1.2408
	31	6.0	1.1399	1.1286	1.1479	1.1759	1.2233
	32	5.8	1.1317	1.1195	1.1351	1.1578	1.2046

Note: Top and Bottom 10% Excluded

TABLE 5.1-1 (Page 2 of 2)
F_Q Surveillance W(Z) Function versus Burnup

Exclusion Zone	Axial Point	Elevation (feet)	150 MWD/MTU	3000 MWD/MTU	8000 MWD/MTU	14000 MWD/MTU	18000 MWD/MTU
	33	5.6	1.1257	1.1145	1.1234	1.1432	1.1827
	34	5.4	1.1239	1.1143	1.1154	1.1382	1.1613
	35	5.2	1.1247	1.1149	1.1104	1.1348	1.1543
	36	5.0	1.1274	1.1159	1.1065	1.1307	1.1485
	37	4.8	1.1307	1.1169	1.1024	1.1258	1.1403
	38	4.6	1.1330	1.1172	1.0978	1.1202	1.1317
	39	4.4	1.1352	1.1172	1.0929	1.1141	1.1223
	40	4.2	1.1400	1.1202	1.0879	1.1077	1.1122
	41	4.0	1.1450	1.1240	1.0823	1.1007	1.1020
	42	3.8	1.1492	1.1268	1.0781	1.0943	1.0909
	43	3.6	1.1531	1.1296	1.0769	1.0897	1.0808
	44	3.4	1.1565	1.1322	1.0766	1.0859	1.0760
	45	3.2	1.1614	1.1351	1.0772	1.0818	1.0699
	46	3.0	1.1653	1.1437	1.0808	1.0812	1.0705
	47	2.8	1.1733	1.1598	1.0921	1.0849	1.0819
	48	2.6	1.1933	1.1798	1.1073	1.0985	1.0969
	49	2.4	1.2171	1.2000	1.1228	1.1122	1.1119
	50	2.2	1.2416	1.2198	1.1385	1.1256	1.1268
	51	2.0	1.2660	1.2416	1.1542	1.1392	1.1415
	52	1.8	1.2897	1.2656	1.1695	1.1525	1.1560
	53	1.6	1.3123	1.2880	1.1843	1.1655	1.1701
	54	1.4	1.3331	1.3088	1.1981	1.1780	1.1838
*	55	1.2	1.0000	1.0000	1.0000	1.0000	1.0000
*	56	1.0	1.0000	1.0000	1.0000	1.0000	1.0000
*	57	0.8	1.0000	1.0000	1.0000	1.0000	1.0000
*	58	0.6	1.0000	1.0000	1.0000	1.0000	1.0000
*	59	0.4	1.0000	1.0000	1.0000	1.0000	1.0000
*	60	0.2	1.0000	1.0000	1.0000	1.0000	1.0000
*	61	0	1.0000	1.0000	1.0000	1.0000	1.0000

Note: Top and Bottom 10% Excluded

Table 5.1-2 (Page 1 of 1)
 $F_Q(Z)$ Penalty Factor versus Burnup

Cycle Burnup (MWD/MTU)	$F_Q(Z)$ Penalty Factor
0 to EOL	1.02

Note: The Penalty Factor, to be applied to $F_Q(Z)$ in accordance with Technical Specification Surveillance Requirement (SR) 3.2.1.2, is the maximum factor by which $F_Q(Z)$ is expected to increase over a 39 Effective Full Power Day (EFPD) interval (surveillance interval of 31 EFPD plus the maximum allowable extension not to exceed 25% of the surveillance interval per Technical Specification SR 3.0.2) starting from the burnup at which the $F_Q(Z)$ was determined.
