

# WOLF CREEK NUCLEAR OPERATING CORPORATION

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Vice President Engineering

September 3, 2009

ET 09-0024

U. S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, DC 20555

- Reference:
- 1) Letter ET 09-0016, dated June 2, 2009, from T. J. Garrett, WCNOC, to USNRC
  - 2) Letter dated August 11, 2009, from B. K. Singal, USNRC, to R. A. Muench, WCNOC, "Wolf Creek Generating Station - Request for Additional Information Regarding the Permanent Alternate Repair Criteria License Amendment Request (TAC NO. ME1393)"
  - 3) Letter ET 09-0021, dated August 25, 2009, from T. J. Garrett, WCNOC, to USNRC
  - 4) Letter dated August 28, 2009, from B. K. Singal, USNRC, to R. A. Muench, WCNOC, "Wolf Creek Generating Station - Request for Clarifications in Response to Application for Withholding Proprietary Information from Public Disclosure (TAC NO. ME1393)"

Subject: Docket No. 50-482: Response to Request for Clarifications in Response to Application for Withholding Proprietary Information from Public Disclosure (TAC NO. ME1393)

Gentlemen:

Reference 1 provided Wolf Creek Nuclear Operating Corporation's (WCNOC) application to revise Technical Specification (TS) 5.5.9, "Steam Generator (SG) Program," that proposed a permanent alternate repair criterion to exclude portions of the tube below the top of the steam generator tube sheet from periodic steam generator tube inspections. Westinghouse WCAP-17071-P, Revision 0, "H\*: Alternate Repair Criteria for the Tubesheet Expansion Region in Steam Generators with Hydraulically Expanded Tubes (Model F)," was submitted with Reference 1 and provides the basis for the proposed change.

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Reference 4 provided a request for clarification regarding how certain items meet the considerations of 10 CFR 2.390(b)(4). Enclosure I provides Westinghouse Electric Company LLC LTR-RCPL-09-131 that provides a response to the requested clarification. Enclosure I provides corrected pages to WCAP-17071-P and WCAP-17071-NP. The information in Enclosure I, Attachment 1, contains information that is proprietary to Westinghouse. The affidavit and Westinghouse authorization letter provided in Reference 1 is applicable to the information provided in Enclosure I, Attachment I.

Reference 2 provided a request for additional information (RAI) related to the application for a permanent alternate repair criterion. Reference 3 provided the responses to the RAI with the exception of Question 4 in Reference 2. During the rendering and transmittal process, the axis titles on Figures RAI10-1 and RAI10-2 became illegible. Enclosure II of this letter provides replacement pages with legible axis titles. The information in Enclosure II contains information that is proprietary to Westinghouse. The affidavit and Westinghouse authorization letter provided in Reference 3 is applicable to the information provided in Enclosure II.

Based on a review of Enclosures I and II, the information provided clarifies information provided in Reference 1, did not expand the scope of the application as originally noticed, and does not impact the conclusions of the NRC staff's original proposed no significant hazards consideration determination as published in the Federal Register (74 FR 35892). In accordance with 10 CFR 50.91, a copy of this submittal is being provided to the designated Kansas State official.

This letter contains no commitments. If you have any questions concerning this matter, please contact me at (620) 364-4084, or Mr. Richard D. Flannigan at (620) 364-4117.

Sincerely  


Terry J. Garrett

TJG/rit

Enclosures I Westinghouse Electric Company LLC, LTR-RCPL-09-131, "WCAP-17071-P, Rev. 0 Proprietary Information Clarification"  
II Westinghouse Electric Company LLC, LTR-SGMP-09-121, "Replacements for Illegible Pages in Prior RAI Response (Reference 1)"

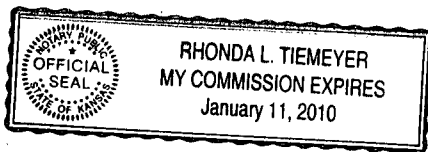
cc: E. E. Collins (NRC), w/e  
T. A. Conley (KDHE), w/o  
V. G. Gaddy (NRC), w/e  
B. K. Singal (NRC), w/e  
Senior Resident Inspector (NRC), w/e

STATE OF KANSAS    )  
                                  ) SS  
COUNTY OF COFFEY )

Terry J. Garrett, of lawful age, being first duly sworn upon oath says that he is Vice President Engineering of Wolf Creek Nuclear Operating Corporation; that he has read the foregoing document and knows the contents thereof; that he has executed the same for and on behalf of said Corporation with full power and authority to do so; and that the facts therein stated are true and correct to the best of his knowledge, information and belief.

By   
Terry J. Garrett  
Vice President Engineering

SUBSCRIBED and sworn to before me this 3<sup>rd</sup> day of September, 2009.



Rhonda L. Tiemeyer  
Notary Public

Expiration Date January 11, 2010

**Attachment 3**

**Corrected Pages for WCAP-17071-NP (Non-Proprietary)**

Prior calculations assumed that contact pressure from the tube would expand the tubesheet bore uniformly without considering the restoring forces from adjacent pressurized tubesheet bores. In the structural model, a tubesheet radius dependent stiffness effect is applied by modifying the representative collar thickness (see Section 6.2.4) of the tubesheet material surrounding a tube based on the position of the tube in the bundle. The basis for the radius dependent tubesheet stiffness effect is similar to the previously mentioned “beta factor” approach. The “beta factor” was a coefficient applied to reduce the crevice pressure to reflect the expected crevice pressure during normal operating conditions in some prior H\* calculations and is no longer used in the structural analysis of the tube-to-tubesheet joint. The current structural analysis consistently includes a radius dependent stiffness calculation described in detail in Section 6.2.4. The application of the radius dependent stiffness factor has only a small effect on the ultimate value of H\* but rationalizes the sensitivity of H\* to uncertainties throughout the tubesheet.

The contact pressure analysis methodology has not changed since 2007 (Reference 1-9). However, the inputs to the contact pressure analysis and how H\* is calculated have changed in that period of time. The details describing the inputs to the contact pressure analysis are discussed in Section 6.0.

The calculation for H\* includes the summation of axial pull out resistance due to local interactions between the tube bore and the tube. Although tube bending is a direct effect of tubesheet displacement, the calculation for H\* conservatively ignores any additional pull out resistance due to tube bending within the tubesheet or Poisson expansion effects acting on the severed tube end. In previous submittals, the force resisting pull out acting on a length of a tube between any two elevations  $h1$  and  $h2$  was defined in Equation (1-1):

$$F_i = (h_2 - h_1)F_{HE} + \mu \pi d \int_{h_1}^{h_2} P dh \quad (1-1)$$

where:

- $F_{HE}$  = Resistance per length to pull out due to the installation hydraulic expansion,
- $d$  = Expanded tube outer diameter,
- $P$  = Contact pressure acting over the incremental length segment  $dh$ , and,
- $\mu$  = Coefficient of friction between the tube and tubesheet, conservatively assumed to be 0.2 for the pull out analysis to determine H\*.

The current H\* analysis generally uses the following equation to determine the axial pull out resistance of a tube between any two elevations  $h1$  and  $h2$ :

$$\left[ \quad \quad \quad \right]^{a,c,e} \quad (1-2)$$

Where the other parameters in Equation (1-2) are the same as in Equation (1-1) and [

]<sup>a,c,e</sup> A detailed explanation of the

revised axial pull out equation are included in Section 6.0 of this report. However, the reference basis for the H\* analysis is the assumption that residual contact pressure contributes zero additional resistance to tube pull out. Therefore, the equation to calculate the pull out resistance in the H\* analysis is:

$$F_i = \mu\pi d \int_{h_1}^{h_2} P dh \quad (1-3)$$

### 1.3.2 Leakage Integrity Analysis

Prior submittals of the technical justification of H\* (Reference 1-9) argued that  $K$  was a function of the contact pressure,  $P_c$ , and, therefore, that resistance was a function of the location within the tubesheet. The total resistance was found as the average value of the quantity  $\mu K$ , the resistance per unit length, multiplied by  $L$ , or by integrating the incremental resistance,  $dR = \mu K dL$  over the length  $L$ , i.e.,

$$R = \mu \bar{K} (L_2 - L_1) = \mu \int_{L_1}^{L_2} K dL \quad (1-4)$$

Interpretation of the results from multiple leak rate testing programs suggested that the logarithm of the loss coefficient was a linear function of the contact pressure, i.e.,

$$\ln K = a_0 + a_1 P_c, \quad (1-5)$$

where the coefficients,  $a_0$  and  $a_1$  of the linear relation were based on a regression analysis of the test data; both coefficients are greater than zero. Simply put, the loss coefficient was determined to be greater than zero at the point where the contact pressure is zero and it was determined that the loss coefficient increases with increasing contact pressure. Thus,

$$K = e^{a_0 + a_1 P_c}, \quad (1-6)$$

and the loss coefficient was an exponential function of the contact pressure.

The B\* distance (LB) was defined as the depth at which the resistance to leak during SLB was the same as that during normal operating conditions (NOP) (using Equation 1-4, the B\* distance was calculated setting  $R_{SLB} = R_{NOP}$  and solving for LB). Therefore, when calculating the ratio of the leak rate during the design basis accident condition to the leak rate during normal operating conditions, the change in magnitude of leakage was solely a function of the ratio of the pressure differential between the design basis accident and normal operating plant conditions.

The NRC Staff raised several concerns relative to the credibility of the existence of the loss coefficient versus contact pressure relationship used in support of the development of the B\* criterion:

Table 1-1 List of Conservatisms in the H\* Structural and Leakage Analysis (Continued)

Assumption/Approach	Why Conservative?
A [ ] <sup>a,c,e</sup>	This is conservative because it reduces the stiffness of the solid and perforated regions of the tubesheet to the lowest level for each operating condition (see Section 6.2.2.2.2).
Pressure is not applied to the [ ] <sup>a,c,e</sup>	Applying pressure to the [ ] <sup>a,c,e</sup> (see Section 6.2.2.4).
The radius dependent stiffness analysis ignores the presence of the [ ] <sup>a,c,e</sup>	Including these structures in the analysis would reduce the tubesheet displacement and limit the local deformation of the tubesheet hole ID (see Section 6.2.4.4).
The tubesheet bore dilation [ ] <sup>a,c,e</sup> 2250 (NOP conditions).	Thermal expansions under operating loads were [ ] <sup>a,c,e</sup> (see Section 6.2.5).

### 5.3 CALCULATION OF APPLIED END CAP LOADS

The tube pull out loads<sup>1</sup> (also called end cap loads) to be resisted during normal operating (NOP) and faulted conditions for the bounding Model F plant (Millstone Unit 3) for the hot leg are shown below. End cap load is calculated by multiplying the required factor of safety times the cross-sectional area of the tubesheet bore hole times the primary side to secondary side pressure difference across the tube for each plant condition.

Operating Condition	$\Delta P$ (psi) ( $P_{pri}$ - $P_{sec}$ )	Area (in <sup>2</sup> ) (Note 1)	End Cap Load (lbs.)	Factor of Safety	H* Design End Cap Load (Lbs.)
Normal Op. (maximum)	[ ]	[ ]	[ ]	[ ]	[ ]
Faulted (FLB)					
Faulted (SLB)					
Faulted (Locked Rotor)					
Faulted (Control Rod Ejection)					
Notes:					
1. Tubesheet Bore Cross-Sectional Area = [ ] <sup>a,c,e</sup>					

The above calculation of end cap loads is consistent with the calculations of end cap loads in prior H\* justifications and in accordance with the applicable industry guidelines (Reference 5-3). This approach results in conservatively high end cap loads to be resisted during NOP and faulted conditions because a cross-sectional area larger than that defined by the tubesheet bore mean diameter is assumed.

The faulted condition end cap loads will not vary from plant to plant among the Model F population for the postulated FLB for 3- and 4-loop plants because the specified transient for both is the same. The value for end cap load for a 3-loop plant is different than the value for a 4-loop plant for a postulated SLB event and is also provided above. The values vary only slightly for the locked rotor event and control rod ejection event from plant to plant (see Table 5-6).

The end cap loads noted above include a safety factor of 3 applied to the normal operating end cap load and a safety factor of 1.4 applied to the faulted condition end cap loads to meet the associated structural performance criteria consistent with NEI 97-06, Rev. 2 (Reference 5-3).

Seismic loads have also been considered, but they are not significant in the tube joint region of the tubes (Reference 5-1).

H\* values are not calculated for the locked rotor and control rod ejection transients because the pressure differential across the tubesheet is bounded by the FLB/SLB transient. For plants that have a locked rotor

<sup>1</sup> The values for end cap loads in this subsection of the report are calculated using an outside diameter of the tube equal to the mean diameter of the tubesheet bore plus 2 standard deviations.



with stuck open PORV transient included as part of the licensing basis, this event is bounded by the FLB/SLB event because the peak pressure during this transient is significantly less than that of the SLB/FLB transient.

Table 5-7 Operating Conditions – Model F H\* Plant

Parameter and Units		Plant					
		Salem Unit 1 <sup>(1)</sup>	Millstone Unit 3 <sup>(2)</sup>	Seabrook Unit 1 <sup>(3)</sup>	Vogtle Units 1 and 2 <sup>(4)</sup>	Wolf Creek <sup>(5)</sup>	Vandellos II <sup>(6)</sup>
Power - NSSS	MWt	3471	3666	3678	3653	3579	2954
Primary Pressure	psia	2250	2250	2250	2250	2250	2250
Secondary Pressure	Psia (Low T <sub>avg</sub> /High T <sub>avg</sub> )						a.c.e
Reactor Vessel Outlet Temperature	°F (Low T <sub>avg</sub> /High T <sub>avg</sub> )						
SG Primary-to-Secondary Pressure Differential (psid)	Psid (Low T <sub>avg</sub> /High T <sub>avg</sub> )						
<p><sup>(1)</sup> PCWG-2635, Revision 1, Salem Units 1 and 2 (PSE/PNJ): Approval of Category IV (for Implementation) and IVP (for Limited Implementation) PCWG Parameters to Support 1.4% Uprate, 2/8/05.</p> <p><sup>(2)</sup> PCWG-06-9, Millstone Unit 3 (NEU): Approval of Category II (for Contract) PCWG Parameters to Support a 7% Stretch Power Uprate (SPU) Program, 4/25/06.</p> <p><sup>(3)</sup> PCWG-08-68, Seabrook Unit 1 (NAH): Approval of Category IV PCWG Parameters to Support a 7.4% Uprate Program, 11/7/08.</p> <p><sup>(4)</sup> PCWG-05-49, Vogtle Units 1 and 2 (GAE/GBE): Approval of Category III (for Contract) PCWG Parameters to Support a 2% Measurement Uncertainty Recapture (MUR) Uprate, 11/18/05.</p> <p><sup>(5)</sup> PCWG-2417, Wolf Creek Unit 1 (SAP): Approval of Category IVP Parameters to Support a Best Estimate Flow for Reactor Coolant Pump (RCP) Replacement, 6/17/99.</p> <p><sup>(6)</sup> PCWG-06-15, Revision 1, Vandellos Unit II (EAS): Approval of Category IVP PCWG Parameters to Support a T<sub>avg</sub> Range Program, 6/15/06.</p>							

**Table 5-8 Steam Line Break Conditions**

Parameters and Units	Salem Unit 1	Millstone Unit 3	Seabrook Unit 1	Vogtle Units 1 and 2	Wolf Creek	Vandelllos II <sup>(1)</sup>
Peak Primary-Secondary Pressure (psig)						
Primary Fluid Temperature (°F) (HL and CL)						
Secondary Fluid Temperature (°F) (HL and CL)						
<sup>(1)</sup> Three-loop plant, all other Model F H* plants are 4-loop plants. HL – Hot Leg CL – Cold Leg						

a,c,e

Table 5-9 Feedwater Line Break Conditions<sup>3</sup>

Parameters and Units	Salem Unit 1	Millstone Unit 3	Seabrook Unit 1	Vogtle Units 1 and 2	Wolf Creek	Vandellors II
Peak Primary-Secondary Pressure (psig)						a,c,e
Primary Fluid Temperature (°F) <sup>(1)</sup> (HL/CL)						
Secondary Fluid Temperature (°F) <sup>(1)</sup> (HL and CL)						
Primary Fluid Temperature (°F) <sup>(2)</sup> (HL/CL)						
Secondary Fluid Temperature (°F) <sup>(2)</sup> (HL and CL)						
<sup>(1)</sup> Low T <sub>avg</sub> <sup>(2)</sup> High T <sub>avg</sub> <sup>(3)</sup> The pressures and temperatures included in this table for a postulated FLB are used for the structural analysis and are based on the SG design specification transient. The pressure and temperatures used for the leakage analysis for FLB are identified in Section 9.0 of this report. HL – Hot Leg CL – Cold Leg						

**Table 5-10 Locked Rotor Event Conditions**

Parameters and Units	Salem Unit 1	Millstone Unit 3	Seabrook Unit 1	Vogtle Units 1 and 2	Wolf Creek	Vandellos II
Peak Primary-Secondary Pressure (psig)						
Primary Fluid Temperature (°F) <sup>(1)</sup> (HL/CL)						
Secondary Fluid Temperature (°F) <sup>(1)</sup> (HL and CL)						
Primary Fluid Temperature (°F) <sup>(2)</sup> (HL/CL)						
Secondary Fluid Temperature (°F) <sup>(2)</sup> (HL and CL)						
<sup>(1)</sup> Low T <sub>avg</sub> <sup>(2)</sup> High T <sub>avg</sub> HL – Hot Leg CL – Cold Leg						

a,c,e

**Table 5-11 Control Rod Ejection**

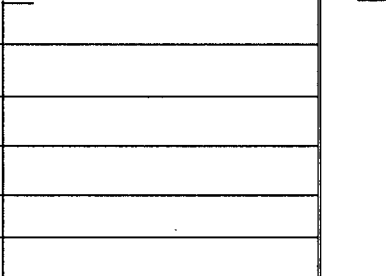
Parameters and Units	Salem Unit 1	Millstone Unit 3	Seabrook Unit 1	Vogtle Units 1 and 2	Wolf Creek	Vandellos II
Peak Primary-Secondary Pressure (psig)						
Primary Fluid Temperature (°F) <sup>(1)</sup> (HL/CL)						
Secondary Fluid Temperature (°F) <sup>(1)</sup> (HL and CL)						
Primary Fluid Temperature (°F) <sup>(2)</sup> (HL/CL)						
Secondary Fluid Temperature (°F) <sup>(2)</sup> (HL and CL)						
<sup>(1)</sup> Low T <sub>avg</sub> <sup>(2)</sup> High T <sub>avg</sub> HL – Hot Leg CL – Cold Leg						

a,c,e

**Table 5-12 Design End Cap Loads for Normal Operating Plant Conditions, Locked Rotor and Control Rod Ejection for Model F Plants**

Plant	Low $T_{avg}$ End Cap Load w/Safety Factor (lbf)	High $T_{avg}$ End Cap Load w/Safety Factor (lbf)	Locked Rotor End Cap Load (lbf)	Control Rod Ejection End Cap Load (lbf)
Salem Unit 1	[			a,c,e
Millstone Unit 2				
Seabrook				
Vogtle Units 1 and 2				
Wolf Creek				
Vandellos II		]		

Therefore,  $h_{\text{nominal}} = [ \quad ]^{\text{a,c,e}}$  inch (i.e.,  $[ \quad ]^{\text{a,c,e}}$  and  $\eta = [ \quad ]^{\text{a,c,e}}$  when the tubes are not included. From Slot (Reference 6-5) the in-plane mechanical properties for Poisson's ratio of 0.3 are:

Property		Value
$E_p^* / E$	=	
$\nu_p^*$	=	
$E_d^* / E$	=	
$\nu_d^*$	=	
$E^* / E$	=	
$\nu^*$	=	
E	=	Elastic modulus of solid material

a,c,e

where the subscripts  $p$  and  $d$  refer to the pitch and diagonal directions, respectively. These values are substituted into the expressions for the anisotropic elasticity coefficients given previously. The coordinate system used in the analysis and derivation of the tubesheet equations is given in Reference 6-4. Using the equivalent property ratios calculated above in the equations presented at the beginning of this section yields the elasticity coefficients for the equivalent solid plate in the perforated region of the tubesheet for the finite element model.

The three-dimensional structural model is used in two different analyses: 1) a static structural analysis with applied pressure loads at a uniform temperature and 2) a steady-state thermal analysis with applied surface loads. The solid model and mesh is the same in the structural and thermal analyses but the element types are changed to accommodate the required degrees of freedom (e.g., displacement for structural, temperature for thermal) for each analysis. The tubesheet displacements for the perforated region of the tubesheet in each analysis are recorded for further use in post-processing. Figure 6-2 and Figure 6-3 are screen shots of the three-dimensional solid model of the Model F SG. Figure 6-4 shows the entire 3D model mesh.



$$\left[ \begin{array}{c} \\ \\ \\ \end{array} \right] \quad \text{a,c,e}$$

with the elasticity coefficients calculated as:

$$\left[ \begin{array}{c} \\ \\ \\ \end{array} \right] \quad \text{a,c,e}$$

$$\left[ \begin{array}{c} \\ \\ \\ \end{array} \right] \quad \text{a,c,e}$$

$$\left[ \begin{array}{c} \\ \\ \\ \end{array} \right] \quad \text{a,c,e}$$

$$\left[ \begin{array}{c} \\ \\ \\ \end{array} \right] \quad \text{a,c,e} \quad \text{and} \quad \left[ \begin{array}{c} \\ \\ \\ \end{array} \right] \quad \text{a,c,e}$$

$$\left[ \begin{array}{c} \\ \\ \\ \end{array} \right] \quad \text{a,c,e} \quad \text{and} \quad \left[ \begin{array}{c} \\ \\ \\ \end{array} \right] \quad \text{a,c,e}$$

where

The variables in the equation are:

- $\bar{E}_p^*$  = Effective elastic modulus for in-plane loading in the pitch direction,
- $\bar{E}_z^*$  = Effective elastic modulus for loading in the thickness direction,
- $\bar{\nu}_p^*$  = Effective Poisson's ratio for in-plane loading in the thickness direction,
- $\bar{G}_p^*$  = Effective shear modulus for in-plane loading in the pitch direction,
- $\bar{G}_z^*$  = Effective shear modulus for transverse shear loading,
- $\bar{E}_d^*$  = Effective shear modulus for in-plane loading in the diagonal direction,
- $\bar{\nu}_d^*$  = Effective Poisson's ratio for in-plane loading in the diagonal direction, and,
- $\nu$  = Poisson's ratio for the solid material,
- $E$  = Elastic modulus of solid material,
- $\gamma_{RZ}$  = Transverse shear strain
- $\tau_{RZ}$  = Transverse shear stress,
- $[D]$  = Elasticity coefficient matrix required to define the anisotropy of the material.

Table 6-6 Summary of H\* Millstone Unit 3 Analysis Mean Input Properties

<b>Plant Name</b>	Millstone Unit 3		
<b>Plant Alpha</b>	NEU		
<b>Plant Analysis Type</b>	Hot Leg		
<b>SG Type</b>	F		
<b>Input</b>	<b>Value</b>	<b>Unit</b>	<b>Reference</b>
<b>Accident and Normal Temperature Inputs</b>			
NOP $T_{hot}$	[ ] a,c,e	°F	PCWG-06-9
NOP $T_{low}$	[ ]	°F	PCWG-06-9
SLB TS $\Delta T$	[ ]	°F	1.3F
SLB CH $\Delta T$	[ ]	°F	1.3F
Shell $\Delta T$	[ ]	°F	PCWG-06-9
FLB Primary $\Delta T$ Hi	[ ]	°F	1.3F
FLB Primary $\Delta T$ Low	[ ]	°F	1.3F
SLB Primary $\Delta T$	[ ]	°F	1.3F
SLB Secondary $\Delta T$	[ ]	°F	1.3F
Secondary Shell $\Delta T$ Hi	[ ]	°F	1.3F
Secondary Shell $\Delta T$ Low	[ ]	°F	1.3F
Cold Leg $\Delta T$	[ ]	°F	PCWG-06-9
Hot Standby Temperature	[ ]	°F	PCWG-06-9
<b>Operating Pressure Input</b>			
Faulted SLB Primary Pressure	[ ] a,c,e	psig	1.3F
Faulted FLB Primary Pressure	[ ]	psig	1.3F
Normal Primary Pressure	2235.0	psig	PCWG-06-9
Cold Leg $\Delta P$	[ ] a,c,e	psig	PCWG-06-9
NOP Secondary Pressure – Low	[ ]	psig	PCWG-06-9
NOP Secondary Pressure – Hi	[ ]	psig	PCWG-06-9
Faulted FLB Secondary Pressure	[ ]	psig	1.3F
Faulted SLB Secondary Pressure	[ ]	psig	1.3F

**Table 6-7 List of SG Models and H\* Plants With Tubesheet Support Ring Structures**

Plant	Alpha	SG Model	TS Support Ring?	General Arrangement Drawing
Braidwood – 2	CDE	D5		1103 J99 Sub 3
Byron – 2	CBE	D5		1103J99 Sub 3
Wolf Creek – 2	SAP – Use Callaway (SCP) SG Drawings	F		1104J54 Sub 2
Salem – 1	PSE – Use Seabrook -2 (NCH) SG Drawings	F		1104J86 Sub 9
Surry – 1	VPA***	51F		1105J29 Sub 3
Surry – 2	VIR***	51F		1105J29 Sub 3
Turkey Point – 4	FLA***	44F		1105J45 Sub 3
Millstone – 3	NEU	F		1182J08 Sub 8
Comanche Peak – 2	TCX	D5		1182J16 Sub 1
Vandellos – 2	EAS	F		1182J34 Sub 1
Seabrook – 1	NAH	F		1182J39 Sub 3
Turkey Point – 3	FPL**	44F		1183J01 Sub 2
Catawba – 2	DDP	D5		1183J88 Sub 2
Vogtle – 1	GAE	F		1184J31 Sub 13
Vogtle – 2	GBE	F		1184J32 Sub1
Point Beach – 1	WEP**	44F		1184J32 Sub 1
Robinson – 2	CPL**	44F		6129E52 Sub 3
Indian Point – 2	IPG	44F		6136E16 Sub 2

\*\* Model 44 F – These original SGs have been replaced.

\*\*\* Model 51F – These original SGs have been replaced.

**Table 6-8 Conservative Generic NOP Pressures and Temperatures for 4-Loop Model F**  
 (These values do not exist in operating SG and are produced by examining worst-case comparisons.)

<b>Normal Operating, Bounding</b>			
Secondary Surface Temperature			a,c,e
Primary Surface Temperature Cold Leg Hot Leg			
Primary Pressure Cold Leg Hot Leg			
Secondary Pressure			
End Cap Pressure			
Structural Thermal Condition			
Reference Temperature			

**Table 6-9 Generic NOP Low  $T_{avg}$  Pressures and Temperatures for 4-Loop Model F**

<b>Normal Operating, Low <math>T_{avg}</math></b>			
Secondary Surface Temperature			a,c,e
Primary Surface Temperature Cold Leg Hot Leg			
Primary Pressure Cold Leg Hot Leg			
Secondary Pressure			
End Cap Pressure			
Structural Thermal Condition			
Reference Temperature			

**Table 6-10 Generic NOP High  $T_{avg}$  Pressures and Temperatures for 4-Loop Model F**

<b>Normal Operating, High <math>T_{avg}</math></b>			
Secondary Surface Temperature			a,c,e
Primary Surface Temperature Cold Leg Hot Leg			
Primary Pressure Cold Leg Hot Leg			
Secondary Pressure			
End Cap Pressure			
Structural Thermal Condition			
Reference Temperature			

**Table 6-11 Generic SLB Pressures and Temperatures for 4-Loop Model F**

<b>Main Steam Line Break</b>			
Secondary Surface Temperature			a,c,e
Primary Surface Temperature Cold Leg Hot Leg			
Primary Pressure Cold Leg Hot Leg			
Secondary Pressure			
End Cap Pressure			
Structural Thermal Condition			
Reference Temperature			

**Table 6-12 Generic FLB Pressures and Temperatures for 4-Loop Model F**

<b>Feedwater Line Break</b>			
Secondary Surface Temperature			a,c,e
Primary Surface Temperature Cold Leg Hot Leg			
Primary Pressure Cold Leg Hot Leg			
Secondary Pressure			
End Cap Pressure			
Structural Thermal Condition			
Reference Temperature			

**Table 6-13 Conservative Generic SLB Pressures and Temperatures for 4-Loop Model F**  
 (These values do not exist in operating SG and are produced by examining worst-case comparisons.)

<b>Main Steam Line Break, High Temp</b>			
Secondary Surface Temperature			a,c,e
Primary Surface Temperature Cold Leg Hot Leg			
Primary Pressure Cold Leg Hot Leg			
Secondary Pressure			
End Cap Pressure			
Structural Thermal Condition			
Reference Temperature			

**Table 9-1 Reactor Coolant System Temperature Increase Above Normal Operating Temperature Associated With Design Basis Accidents**  
(References 9-12 and 9-13)

SG Type	Steam Line/Feedwater Line Break		Locked Rotor (Dead Loop)		Locked Rotor (Active Loop)		Control Rod Ejection	
	SG Hot Leg (°F)	SG Cold Leg (°F)	SG Hot Leg (°F)	SG Cold Leg (°F)	SG Hot Leg (°F)	SG Cold Leg (°F)	SG Hot Leg (°F)	SG Cold Leg (°F)
Model F								a.c.e
Model D5								
Model 44F								
Model 51F								

\* Best estimate values for temperature during FLB/SLB are used as discussed in Section 9.2.3.1.

**Table 9-2 Reactor Coolant Systems Peak Pressures During Design Basis Accidents**  
 (References 9-12 and 9-13)

SG Type	Steam Line Break (psia)	Feedwater Line Break (psia)	Locked Rotor (psia)	Control Rod Ejection (psia)
Model D5	]			a.c.e
Model F				
Model 44F				
Model 51F		[		

**Table 9-3 Model F Room Temperature Leak Rate Test Data**

Test No.	EP-31080	EP-30860	EP-30860	EP-29799	EP-31330	EP-31320	EP-31300	
Collar Bore Dia. (in.)	[						]	a.c.e
Test Pressure Differential (psi)	Leak Rate (drops per minute – dpm)							
1000	[						]	a.c.e
1910	[						]	
2650	[						]	
3110	[						]	
$\Delta P$ Ratio	Leak Rate Ratio (normalized to initial $\Delta P$ )							Average LR Ratio
1	[						]	a.c.e
1.91	[						]	
2.65	[						]	
3.11	[						]	



**Table 9-4 Model F Elevated Temperature Leak Rate Test Data**

Test No.	EP-31080	EP-31080	EP-30860	EP-30860	EP-29799	EP-29799	EP-32800	EP-32800	EP-31300	EP-31300		
Collar Bore Dia. (in.)	[										]	a,c,e
Test Pressure Differential (psi)	Leak Rate (drops per minute –dpm)											
1910	[										]	a,c,e
2650	[										]	
3110	[										]	
$\Delta P$ Ratio	Leak Rate Ratio (normalized to initial $\Delta P$ )										Average LR Ratio	
1	[										]	a,c,e
1.39	[										]	
1.63	[										]	

Table 9-5 H\* Plants Operating Conditions Summary <sup>(1)</sup>

Plant Name	SG Type	Number of Loops	Temperature Hot Leg (F) High T <sub>avg</sub>	Temperature Cold Leg (F) High T <sub>avg</sub>	Temperature Hot Leg (F) Low T <sub>avg</sub>	Temperature Cold Leg (F) Low T <sub>avg</sub>	Pressure Differential Across the Tubesheet (psi) High T <sub>avg</sub>	Pressure Differential Across the Tubesheet (psi) Low T <sub>avg</sub>
Byron Unit 2 and Braidwood Unit 2	D5	4						
Salem Unit 1	F	4						
Robinson Unit 2	44F	3						
Vogtle Unit 1 and 2	F	4						
Millstone Unit 3	F	4						
Catawba Unit 2	D5	4						
Comanche Peak Unit 2	D5	4						
Vandellos Unit 2	F	3						
Seabrook Unit 1	F	4						
Turkey Point Units 3 and 4	44F	3						
Wolf Creek	F	4						
Surry Units 1 and 2	51F	3						
Indian Point Unit 2	44F	4						
Point Beach Unit 1	44F	2						

(1) The source of all temperatures and pressure differentials is Reference 9-21.

**Table 9-6 H\* Plant Maximum Pressure Differentials During Transients that Model Primary-to-Secondary Leakage <sup>(1)</sup>**

Plant Name	FLB/SLB Pressure Differential (psi)	Locked Rotor Pressure Differential (psi)	Control Rod Ejection Pressure Differential (psi)	Normal Operating Pressure Differential High T <sub>avg</sub> (psi)
Byron Unit 2 and Braidwood Unit 2				a,c,e
Salem Unit 1				
Robinson Unit 2				
Vogtle Unit 1 and 2				
Millstone Unit 3				
Catawba Unit 2				
Comanche Peak Unit 2				
Vandellos Unit 2				
Seabrook Unit 1				
Turkey Point Units 3 and 4				
Wolf Creek				
Surry Units 1 and 2				
Indian Point Unit 2				
Point Beach Unit 1				
(1) The source of all pressure differentials is Reference 21.				

**Table 9-7 Final H\* Leakage Analysis Leak Rate Factors**

Plant Name	SLB/FLB			Locked Rotor				Control Rod Ejection			
	FLB- SLB/NOP $\Delta P$ Ratio (High $T_{avg}$ ) <sup>2</sup>	VR <sup>3</sup> @ 2672 psia	SLB/FLB Leak Rate Factor(LRF)	LR/NOP $\Delta P$ Ratio	VR <sup>3</sup> @ 2711 psia	Leak Rate Factor (LRF)	Adjusted LR LRF <sup>1</sup>	CRE/NOP $\Delta P$ Ratio	VR <sup>3</sup> @ 3030 psia	Leak Rate Factor (LRF)	Adjusted CRE LRF <sup>1</sup>
Byron Unit 2 and Braidwood Unit 2		a,c,e	1.93								
Salem Unit 1			1.79								
Robinson Unit 2			1.82								
Vogtle Unit 1 and 2			2.02								
Millstone Unit 3			2.02								
Catawba Unit 2			1.75								
Comanche Peak Unit 2			1.94								
Vandellos Unit 2			1.97								
Seabrook Unit 1			2.02								
Turkey Point Units 3 and 4			1.82								
Wolf Creek			2.03								
Surry Units 1 and 2			1.80								
Indian Point Unit 2			1.75								
Point Beach Unit 1			1.73								
4. Includes time integration leak rate adjustment discussed in Section 9.5. 5. The larger of the $\Delta P$ 's for SLB or FLB is used. 6. VR – Viscosity Ratio											

a,c,e