

Pu-Plant Production Hallway

This hallway runs North from airlock to an intersection, for its east and west legs, and on north to room 127 door. The east-west leg runs from the east wall of building west past room 128 door, lab north door, vault door, thru the intersection, past 124 door, 116 door, 123 door, 121 door and ends at the Pu dock airlock door.

This hallway had a sheetrock ceiling to isolate it from an attic area containing pipe, conduit, and supply and exhaust duct. We removed approximately 60% of the conduit and piping, all of the exhaust, and a small portion of the supply duct from this attic area before starting our release survey. After the sheetrock ceiling and the floor coating were removed, our scan of the walls and floor indicated the need to blast the wall of this hallway north and east from the intersection. We also blasted the entire floor of this hallway.

We used Ludlum 2220 with a Ludlum 43-17 low energy gamma probe to survey all cracks and seams. A Ludlum 2220 with a Ludlum 43-68, 43-4, or 43-27 was used with P-10 gas for all alpha release surveys. All smears were taken on Whatman smear paper and counted in a Hewlett-Packard 5560A (low background) automatic sample counter.

W. A. Rogers

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Pu PLANT RELEASE SURVEY PLAN

1. For initial decontamination all surfaces will be scanned with an Eberline PRM-6 with a Radeco alpha scintillation probe. Background will be maintained at less than 100 CPM(200 dpm). All areas greater than twice background will be marked and reading will be taken with a release survey instrument to document contamination levels and random large area smears will be taken.
2. After these initial areas are decontaminated, all floor surfaces and the base of each wall will be completely surveyed with a digital readout release instrument and a Ludlum large area gas proportional alpha detector and random smear samples will be taken. Release instrumentation shall have a minimum detectable level of at least 50 dpm/100 cm².
3. All hot spots greater than or equal to 100 dpm/100 cm² identified will be decontaminated.
4. A random survey with a release instrument will be taken on the walls and ceiling to try to identify any other problem areas.
5. If no problems are identified, each room will be gridded off into approximately 2 meter on a side square on the walls and floor and five readings will be taken in each grid. Readings shall be taken in the center and at the midpoint from the center to each corner.
6. Each ceiling has closely spaced rafters that will not be easily divided into 2 meter squares. Because of this, we will take readings on the bottom of each rafter at 2 meter intervals and one reading centered on the ceiling between rafters. Readings on each rafter will be staggered one meter.
7. These release readings will be documented on a map that is drawn to approximately scale measurements in meters.
8. Data provided on each map:
 1. Survey block numbers, identifiable on a scale drawings.
 - a. room or area name or number.
 - b. surface surveyed.
 - c. type of measurement and units.
 2. Name of surveyor taking measurements, date of survey, and location.

3. Type, model number, calibration data, sensitivity limit, background, and source response of instruments used in survey.
4. When a block surveyed is below the sensitivity of the instrument, the fact that such a measurement was made should be included as significant data.
9. All release survey smears will be taken on Whatman smear paper and counted in the automatic sample counters. Each smear will cover approximately 100 cm².
10. There will be at least 30 survey blocks in each area to be released.
11. Piping and ductwork will be surveyed on all accessible sides at 2 meter intervals. If more than one line is running parallel in a pipe rack, readings shall be staggered at one meter intervals.
12. All readings taken that only cover part of a probe area will be corrected to dpm/100 cm².
13. No survey block will measure less than one meter on a side.
14. No survey block will measure more than 3 meters on a side.
15. All portable release survey instruments will be calibrated quarterly and all instruments in use will be source checked daily.

Table I-1. Acceptable surface contamination levels

Nuclides ^a	Average ^{b,c,f}	Maximum ^{b,d,f}	Removable ^{b,e,f}
U-nat, U-235, U-238, and associated decay products	5,000 dpm α/100 cm ²	15,000 dpm α/100 cm ²	1,000 dpm α/100 cm ²
Transuranics, Ra-226, Ra-228, Th-230, Th-228, Pa-231, Ac-227, I-125, I-129	100 dpm/100 cm ²	500 dpm/100 cm ²	20 dpm/100 cm ²
Th-nat, Th-232, Sr-90, Ra-223, Ra-224, U-232, I-126, I-131, I-133	1,000 dpm/100 cm ²	3,000 dpm/100 cm ²	200 dpm/100 cm ²
Beta-gamma emitters (nuclides with decay modes other than alpha emission or spontaneous fission) except Sr-90 and other noted above.	5,000 dpm βγ/100 cm ²	15,000 dpm βγ/100 cm ²	1,000 dpm βγ/100 cm ²

^aWhere surface contamination by both alpha- and beta-gamma-emitting nuclides exists, the limits established for alpha- and beta-gamma-emitting nuclides should apply independently.

^bAs used in this table, dpm (disintegrations per minute) means the rate of emission by radioactive material as determined by correcting the counts per minute observed by an appropriate detector for background, efficiency, and geometric factors associated with the instrumentation.

^cMeasurements of average contaminant should not be averaged over more than 1 square meter. For objects of less surface area, the average should be derived for each such object.

^dThe maximum contamination level applies to an area of not more than 100 cm².

^eThe amount of removable radioactive material per 100 cm² of surface area should be determined by wiping that area with dry filter or soft absorbent paper, applying moderate pressure, and assessing the amount of radioactive material on the wipe with an appropriate instrument of known efficiency. When removable contamination on objects of less surface area is determined, the pertinent levels should be reduced proportionally and the entire surface should be wiped.

^fThe average and maximum radiation levels associated with surface contamination resulting from beta-gamma emitters should not exceed 0.2 mrad/hr at 1 cm and 1.0 mrad/hr at 1 cm, respectively, measured through not more than 7 milligrams per square centimeter of total absorber.

AREA HALLWAY To Rm. 127
FINAL GRID

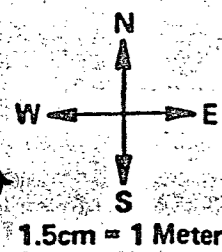
TYPE OF SURVEY α DIRECT & SMEAR
TYPE OF INSTRUMENT Ludlum 2220/DET. 43-68
SERIAL NUMBER 48395, 50069 / 46172, 46173

COMPLETION DATE 7-18-89

SURVEY UNITS
DPM/100cm²

H.P. SIGNATURE W.A. Rogers

AUTO. SAMPLE COUNTER # #1 83600115, #2 83600108



D - DIRECT
F - FLOOR
C - CEILING
N - NORTH WALL
S - SOUTH WALL
E - EAST WALL
W - WEST WALL

SOURCE # 7272 VALUE: 850 DPM

INSTRUMENT		
DATE	SOURCE RESPONSE / M	BKGD. % M
10-3-88	195 48395	0
10-3-88	187 50069	1
10-3-88	193 48395	0
10-3-88	213 50069	1
10-4-88	208 48395	0
10-4-88	211 50069	1
10-4-88	189 50069	1
10-4-88	203 48395	1
7-18-89	188 50069	1
7-18-89	198 50069	3
Asc #2		
10-5-88	24	.2
Asc #1		
10-6-88	30	.3
7-19-89	34	.3

D-56 D-24 S-0 S-3	D-N/A S-N/A	D-28 D-20 S-3 S-3	D-4 D-12 S-0 S-3	D-24 D-24 S-0 S-6
D-40 S-0	D-N/A S-N/A	D-32 S-0	D-12 S-6	0-16 S-0
D-28 D-16 S-0 S-0	D-N/A S-N/A	D-4 D-20 S-6 S-0	D-16 D-16 S-0 S-0	D-16 D-24 S-3 S-3
D-8 D-16 S-6 S-0	D-N/A S-N/A	D-8 D-24 S-0 S-0	D-12 D-32 S-6 S-0	Floor Hall Junction
D-24 S-0	D-N/A S-N/A	D-12 S-0	D-8 D-8 S-3 S-0	
D-32 D-28 S-3 S-3	D-4 S-0	D-4 D-16 S-6 S-0		
D-52 D-24 S-3 S-0	D-8 S-0	D-0 D-0 S-0 S-0		
D-8 S-0	D-0 S-0	D-0 S-3		
D-32 D-4 S-3 S-9	D-8 S-0	D-8 D-4 S-0 S-6		
D-12 D-24 S-6 S-3	D-4 S-0			
D-4 S-0	D-4 S-0			
D-20 D-8 S-0 S-0	D-4 S-0			
D-16 D-12 S-0 S-0	D-4 S-0			
D-24 S-0	D-12 S-3			
D-44 D-36 S-3 S-9	D-0 S-0			
D-48 D-24 S-3 S-0	D-0 S-0			
D-32 S-3	D-16 S-0			
D-36 D-48 S-3 S-0	D-8 S-0			
D-24 D-16 S-3 S-0	D-8 S-0			
D-8 S-0	D-16 S-3			
D-20 D-28 S-6 S-3				

	DIRECT	SMEAR
TOTAL DPM	1544	135
# READINGS	75	75
AUG DPM/100cm ²	20.59	1.80
MAX DPM/100cm ²	180	6

FLOOR CEILING

PLANT Pu AREA Prod. Hall
 SURVEYED BY J. Handley
 INST. 1.101111M 2220 * 50064 DET. 43-4
 SOURCE CK 277/285 BKG. 2
 DATE: 8-2-89 Source #: 6816 VALUE: 1078000

ASC # 8360015
 CTD. BY J. Black
 SOURCE CK. AVG. 27
 BKG. .3
 DATE: 8-2-89

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT		SHEAR	
	CPM	DPH		
Light Fixtures				
South Light Ballast top	E	7	42	0
	W	11	66	3
inside	E	10	60	6
	W	13	78	0
Cover outside	E	4	24	3
	W	1	6	0
inside	E	1	6	0
	W	3	18	6
North light outside	N	2	8	3
	W	6	24	3
inside	E	0	0	0
	S	6	24	6
inside	N	0	0	0
	S	2	8	0
inside	E	4	16	0
	W	2	8	0
West light inside cover	W	5	30	3
	E	7	42	6
outside cover	W	3	18	6
	E	2	12	6
Ballast cover	E	0	0	0
	W	3	18	0
outside Top	E	5	30	3
	W	4	24	0
Direct		Smooth		
Total DPM	562	54		
# Reading	24	24		
Avg. DPM/100cm ²	23.42	2.25		
Max. DPM/100cm ²	78	6		
MDA - 23.52 dpm/100cm ²				

PLANT PU AREA H.P. AIRLOCK

SURVEYED BY ILP

INST. 11011M 2220 *52834 DET. 43-4

SOURCE CK 275-296 BKG. 3(PM)

DATE: 7-28-89 SOURCE # 112 VALUE: 11130PM

ASC # 83600115

CTD. BY S. Black

SOURCE CK. AVG. 34

BKG. .1

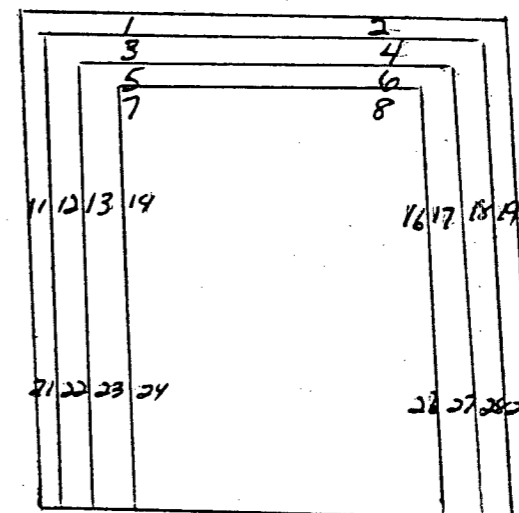
DATE: 7-31-89

READINGS IN DPM/100 cm²

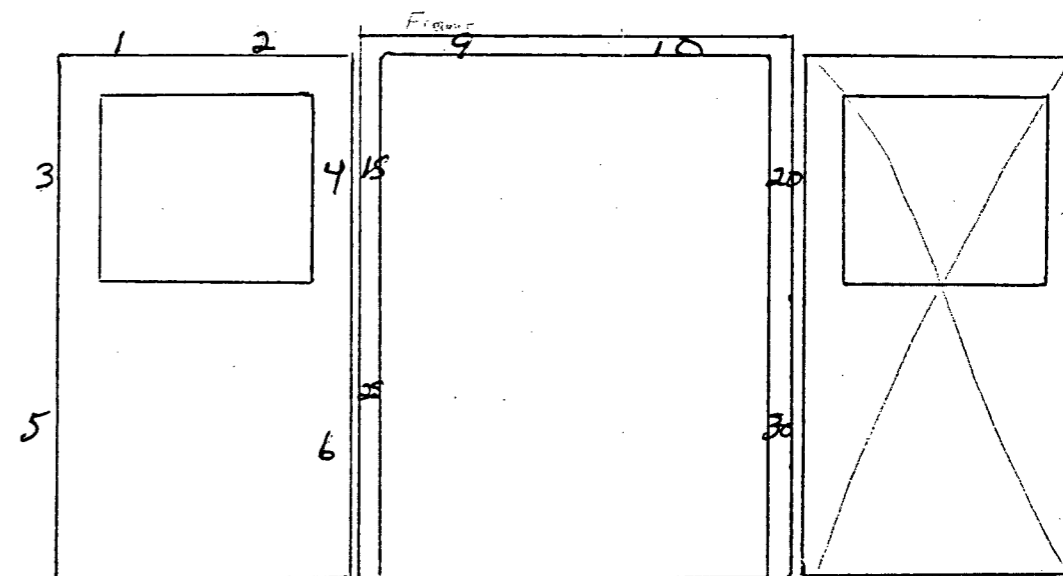
SAMPLE # OR DESCRIPTION	DIRECT	CPM		SHEAR
		CPM	DPH	
H.P. OFFICE AIRLOCK	FRAME			
DOOR # 1	F-1		0	3
(SOUTH DOOR)	F-2		0	0
	F-3		0	3
	F-4		6	6
	F-5		30	3
	6		30	0
	7		6	0
	8		0	0
	9		0	0
	10		0	0
	11		18	3
	12		12	3
	13		18	6
	14		0	0
	15		12	0
	16		24	0
	17		6	6
	18		18	3

North Air Lock Door # 2

FRAME



DOOR



PLANT PH AREA 129
 SURVEYED BY I Powell
 INST. I.I.D.I.M 2220 *# 58318 DET. 43-4
 SOURCE CK 266-278 BKG. 2
 DATE: 7-7-89 SOURCE # 6868 VALUE: 1055 DPM

ASC # 2-83600108
 CTD. BY gm Black
 SOURCE CK. AVG. 25
 BKG. 2
 DATE: 7-11-89

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT			SHEAR
	CPH	DPH		
West Door	1	3	21	3
	2	0	0	0
	3	1	7	0
	4	0	0	0
	5	1	7	0
	6	4	28	0
	7	2	14	0
	8	2	14	3
	9	2	14	3
	10	2	14	3
	11	3	21	3
	12	6	42	3
	13	1	7	3
	14	2	14	3
Total DPM	819	59	15	8
# Readings	44	44	16	1
Avg DPM/100cm ²	18.61	1.30	17	5
MAX DPM/100cm ²	84	6	18	5
MDA			19	4
27.44 DPM/100cm ²			20	0
			21	3
			22	7
			23	1
			24	0
			25	4
			26	8
Door FRAME	1	0	0	3
	2	0	0	0
	3	4	28	0
	4	4	28	0
	5	1	7	3
	6	1	7	3
	7	4	28	0

PLANT PH AREA 129
 SURVEYED BY I Powell
 INST. I.I.D.I.M 2220 *# 58318 DET. 43-4
 SOURCE CK 266-278 BKG. 2
 DATE: 7-7-89 SOURCE # 6868 VALUE: 1055 DPM

ASC # 2-83600108
 CTD. BY gm Black
 SOURCE CK. AVG. 25
 BKG. 2
 DATE: 7-11-89

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT			SHEAR
	CPH	DPH		
Incr Frame	8	1	7	0
	9	12	84	0
	10	5	35	3
	11	1	7	0
	12	1	7	0
	13	1	7	3
	14	1	7	3
	15	0	0	0
	16	3	21	0
	17	1	7	0
	18	2	14	0

UNIT Pu AREA Pro Hall
 SURVEYED BY TLP
 INST. MINIM 3330 # 50068 SET. 43-68
 SOURCE CR. NO. 252-261 ENG. 1
 DATE: 5-12-89 Source F6868 vol 1055cc

ACC # 193600115
 CTD. BY Dennis Ford
 SOURCE CR. NO. 33
 ENG. 1
 DATE: 5-12-89

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT		
	CPM	DPM	SHEAR
PRODUCTION HALL AIR DUCT			
FROM AIR DOCK TO H.P. OFFICE			
0 METERS			
T	3	12	3
B	2	8	9
N	5	20	3
S	4	16	3
2 METERS			
T	4	16	0
B	1	4	0
N	3	12	0
S	4	16	0
DIRECT SHEAR 4 METERS			
TOTAL DPM	1134	243	
# READINGS	134	134	
AVG DPM/100cm ²	8.45	1.81	
MAX DPM/100cm ²	92	9	
MDA'			
6 METERS			
11.09 DPM/100cm ²			
FIXED			
T	—	—	—
B	5	20	3
N	0	0	3
S	1	4	0
8 METERS			
T	1	4	6
B	3	12	0
N	3	12	3
S	4	16	0
16 METERS			
T	1	4	0
B	0	0	3
N	1	4	3
S	1	4	0

UNIT Pu AREA Pro Hall
 SURVEYED BY TLP
 INST. MINIM 3330 # 50068 SET. 43-68
 SOURCE CR. NO. 252-261 ENG. 1
 DATE: 5-12-89 Source F6868 vol 1055cc

ACC # 193600115
 CTD. BY Dennis Ford
 SOURCE CR. NO. 33
 ENG. 1
 DATE: 5-12-89

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT		
	CPM	DPM	SHEAR
PRODUCTION HALL AIR DUCT			
FROM AIR DOCK TO H.P. OFFICE			
12 METERS			
T	2	8	0
B	1	4	0
N	2	8	0
S	5	20	3
13 METERS			
T	6	24	0
B	9	36	0
E	23	92	3
W	3	12	3

UNIT PU AREA PRODUCTION HALL
 SURVEYED BY ILP
 INT. NUMBER 50068 DET. 43-68
 SOURCE OR. NO. 250-272 ENS. 1
 DATE: 5-11-89 SOURCE # 6868 VALUE: 1055cc

ACC: 1.83600115
 CTD. BY Dennis Ford
 SOURCE OR. NO. 33
 ENS. 1
 DATE: 5-12-89

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT		
	CPH	CPM	SHEAR
PRODUCTION HALL AIR DUCT			
FROM DOCK AIR LOCK TO MAINT			
0 METERS			
T	0	0	0
B	0	0	0
N	3	12	0
S	2	8	3
2 METERS			
T	2	8	0
B	3	12	0
N	3	12	3
S	2	8	6
4 METERS			
T	—	—	—
B	1	4	0
N	0	0	0
S	1	4	3
6 METERS			
T	—	—	—
B	0	0	0
N	2	8	0
S	3	12	0
8 METERS			
N	2	8	3
S	3	12	0
E	0	0	0
W	1	4	3
10 METERS			
N	0	0	3
B	4	16	0
E	2	8	6
W	3	12	9

UNIT PU AREA PRODUCTION HALL
 SURVEYED BY ILP
 INT. NUMBER 50068 DET. 43-68
 SOURCE OR. NO. 265-282 ENS. 1
 DATE: 5-12-89 SOURCE # 6868 VALUE: 1055cc

ACC: 1.97600115
 CTD. BY J. M. R...
 SOURCE OR. NO. 34
 ENS. 2
 DATE: 5-15-89

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT		
	CPH	CPM	SHEAR
PRODUCTION HALL AIR DUCT			
FROM RM. 124 TO RM 129			
1 METER			
N	0	0	0
S	—	—	—
B	2	8	3
W	1	4	3
3 METERS			
T	1	4	0
B	3	12	0
N	2	8	6
S	0	0	0
5 METERS			
T	0	0	6
B	3	12	0
N	0	0	6
S	1	4	0
7 METERS			
N	1	4	3
S	2	8	0
E	0	0	0
W	2	8	6
9 METERS			
T	3	12	0
B	0	0	0
E	2	8	6
W	4	16	3
11 METERS			
T	—	—	—
B	1	4	0
E	1	4	3
W	0	0	0

UNIT PU AREA PRODUCTION HALL
 SAMPLED BY ILP
 UNIT. NUMBER 50068 DET. 43-68
 SOURCE OR 265-282 ENG. 1
 DATE: 5-12-89 SOURCE F-6968 VALUE: 1055cc

ACC # 18360015
 CTD. BY J.M. Phib
 SOURCE OR. NO. 34
 ENG. 12
 DATE: 5-15-89

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT		SHEAR
	CPM	DPM	
PRODUCTION HALL AIR DUCT FROM 123 TO MAINT			
0 METERS			
N	0	0	0
S	3	12	3
E	2	8	3
W	1	4	3
2 METERS			
N	2	8	0
S	1	4	3
B	1	4	3
W	1	4	0
4 METERS			
T	9	36	0
B	2	8	0
N	0	0	0
S	6	24	3
6 METERS			
T	7	28	3
E	1	4	3
N	0	0	0
S	2	8	6
8 METERS			
T	0	0	0
B	0	0	6
E	1	4	6
W	2	8	3

UNIT PU AREA PRODUCTION HALL
 SAMPLED BY ILP
 UNIT. NUMBER 50068 DET. _____
 SOURCE OR 260-272 ENG. 2
 DATE: 5-15-89 SOURCE F-6868 VALUE: 1055cc

ACC # _____
 CTD. BY _____
 SOURCE OR. NO. _____
 ENG. _____
 DATE: _____

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT		SHEAR
	CPM	DPM	
PRODUCTION HALL AIR DUCT FROM CHEM MAKE-UP TO RM. 129			
0 METERS			
T	7	28	0
B	1	4	0
E	4	16	3
W	1	4	6
2 METERS			
T	0	0	0
B	0	0	3
E	0	0	6
W	0	0	0
3 METERS			
N	0	0	3
S	0	0	3
E	2	8	3
W	3	12	0

UNIT PM AREA PRODUCTION HALL
 SAMPLED BY ILP
 S. NO. 50068 DET. _____
 SOURCE OR 260-272 BKS. 2
 DATE: 5-15-89 SOURCE # 6868 VALUE 1055cc

ADD: _____
 CTD. BY _____
 COURSE OR. AVG. _____
 BKS. _____
 DATE: _____

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT		
	CPM	DPM	SHEAR
PRODUCTION HALL AIR DUCT FROM VAULT TO RM 129			
0 METERS			
N	—	—	—
S	3	12	0
E	0	0	3
W	2	8	0
2 METERS			
T	6	24	0
B	3	12	3
E	1	4	0
W	8	32	0
3 METER			
T	3	12	0
B	2	8	6
E	0	0	6
W	0	0	0

UNIT PM AREA PRODUCTION HALL
 SAMPLED BY ILP
 S. NO. 50068 DET. _____
 SOURCE OR 260-272 BKS. 2 (AM)
 DATE: 5-15-89 SOURCE # 6868 VALUE 1055cc

ADD: _____
 CTD. BY _____
 COURSE OR. AVG. _____
 BKS. _____
 DATE: _____

5-15-89

SOURCE OR. 270-283

BKS. 2 (PM) 50068

READINGS IN DPM/100 cm²

SAMPLE # OR DESCRIPTION	DIRECT		
	CPM	DPM	SHEAR
PRODUCTION HALL AIR DUCT FROM RM 129 TO RM 128			
0 METERS			
N	3	12	0
S	0	0	0
E	0	0	0
W	0	0	3
2 METERS			
T	1	4	3
B	0	0	0
N	0	0	0
S	9	36	0
4 METERS			
T	3	12	0
B	1	4	3
N	1	4	0
S	1	4	3
5 METERS			
T	3	12	0
B	1	4	0
N	0	0	0
S	0	0	0

K. Morgan

2 SURVEY OF CIRCUIT BREAKER CABINETS 2-13-88
Ludlum 2200 S/N 37807 + 50056 Readings in dpm/100cm²

East Production Hallway ACCESSIBLE FIXED SURVEY
PN H-2 277-480V 3 PH 4 WIRE WHERE POSSIBLE

FIXED READINGS:	dpm
Back Wall	0-28-28
SIDES	28-28-56
TOP	28
WIRES	28-0-0
BOTTOM	56-28-56
BREAKERS	28-28-56

2 SMEAR COUNTED ON AUTO SAMPLE COUNTER

SMEARABLE	dpm	CAB. TOP	Count
BREAKERS	① 6	③	07000002
	② 12	②	07000000
	③ 3	①	07000000
BOTTOM	① 9	④	07000003
	② 18	③	07000001
	③ 3	②	07000003
	④ 0	BREAKERS + WIRES	① 0000
SIDES	① 3	③	07000001
	② 9	②	07000001
	③ 6	BACK	① 07000001
	④ 3	⑤	07000001
	⑤ 3	④	07000001
BACK	① 3	③	07000002
	② 3	②	07000003
	③ 3	SIDES	① 07000001
BREAKERS + WIRES	① 0	④	07000000
	② 9	③	07000001
	③ 3	②	07000006
	④ 9	CAB. BOTTOM	① 07000003
TOP	① 0	②	07000001
	② 0	②	07000004
	③ 6	BREAKERS	① 07000002