PU PLANT SOLVENT EXTRACTION

SX contained one U shaped 34 foot high glovebox. This glovebox was anchored to the wall and contamination was spread to the wall and floor during removal of this glovebox. After glovebox removal, the walls and floor were coated with a stripable paint to tie up loose contamination. After removal of the stripable paint and floor coating, direct readings averaged approximately 600 dpm/100 cm² with a high of 8000 dpm/100 cm². We proceeded to grit blast the walls and floor and reduced all alpha readings to less than 100 dpm/100 cm².

Our low energy gamma survey indicated a problem along the south wall floor seam. We removed a small portion of the south floor and a small amount of sand to correct this problem.

We used a Ludlum 2220 with a Ludlum 43-27 (large area detector for scan) and a 43-68 for release survey. All smears were taken on Whatman smear paper and counted in a Hewlett Packard 5560A (low background) automatic sample counter.

W.A. Rogers

William O. Rojer

Pu PLANT RELEASE SURVEY PLAN

- 1. For initial decontamination all surfaces will be scanned with an Eberline PRM-6 with a Radeco alpha scintillation probe. Background will be maintained at less than 100 CPM(200 dpm). All areas greater than twice background will be marked and reading will be taken with a release survey instrument to document contamination levels and random large area smears will be taken.
- 2. After these initial areas are decontaminated, all floor surfaces and the base of each wall will be completely surveyed with a digital readout release instrument and a Ludlum large area gas proportional alpha detector and random smear samples will be taken. Release instrumentation shall have a minimum detectable level of at least 50 dpm/100 cm².
- 3. All hot spots greater than or equal to 100 dpm/100 cm² identified will be decontaminated.
- 4. A random survey with a release instrument will be taken on the walls and ceiling to try to identify any other problem areas.
- 5. If no problems are identified, each room will be gridded off into approximately 2 meter on a side square on the walls and floor and five readings will be taken in each grid. Readings shall be taken in the center and at the midpoint from the center to each corner.
- 6. Each ceiling has closely spaced rafters that will not be easily divided into 2 meter squares. Because of this, we will take readings on the bottom of each rafter at 2 meter intervals and one reading centered on the ceiling between rafters. Readings on each rafter will be staggered one meter.
- 7. These release readings will be documented on a map that is drawn to approximately scale measurements in meters.
- 8. Data provided on each map:
 - 1. Survey block numbers, identifiable on a scale drawings.
 - a, room or area name or number.
 - b. surface surveyed.
 - c. type of measurement and units.
 - Name of surveyor taking measurements, date of survey, and location.

- 3. Type, model number, calibration data, sensitivity limit, background, and source response of instruments used in survey.
- 4. When a block surveyed is below the sensitivity of the instrument, the fact that such a measurement was made should be included as significant data.
- 9. All release survey smears will be taken on Whatman smear paper and counted in the automatic sample counters. Each smear will cover approximately 100 cm².
- 10. There will be at least 30 survey blocks in each area to be released.
- 11. Piping and ductwork will be surveyed on all accessable sides at 2 meter intervals. If more than one line is running parallel in a pipe rack, readings shall be staggered at one meter intervals.
- 12. All readings taken that only cover part of a probe area will be corrected to dpm/100 cm².
- 13. No survey block will measure less than one meter on a side.
- 14. No survey block will measure more than 3 meters on a side.
- 15. All portable release survey instruments will be calibrated quarterly and all instruments in use will be source checked daily.

Table I-1. Acceptable surface contamination levels

Nuclides ^a	Average ^{b,c,f}	Maximum $^{b},d,f$	Removable b, e, f
U-nat, U-235, U-238, and associated decay products	5,000 dpm α/100 cm ²	15,000 dpm α/100 cm ²	1,000 dpm α/100 cm ²
Transuranics, Ra-226, Ra-228, Th-230, Th-228, Pa-231, Ac-227, I-125, I-129	100 dpm/100 cm ²	300 dpm/100 cm ²	20 dpm/100 cm ²
Th-nat, Th-232, Sr-90 Ra-223, Ra-224, U-232, I-126, I-131, I-133	1,000 dpin/100 cm ²	3,000 dpm/100 cm ²	200 dpm/100 cm ²
Beta-gamma emitters (nuclides with decay modes other than alpha emission or spontaneous fission) except Sr-90 and other noted above.	5,000 dpm βγ/100 cm ²	15,000 dpm βγ/100 cm ²	1,000 dpm βγ/100 cm²

aWhere surface contamination by both alpha- and beta-gamma-emitting nuclides exists, the limits established for alpha- and beta-gamma-emitting nuclides should apply independently.

^bAs used in this table, dpm (disintegrations per minute) means the rate of emission by radioactive material as determined by correcting the counts per minute observed by an appropriate detector for background, efficiency, and geometric factors associated with the instrumentation.

^CMeasurements of average contaminant should not be averaged over more than 1 square meter. For objects of less surface area, the average should be derived for each such object.

dThe maximum contamination level applies to an area of not more than 100 cm 2 .

The amount of removable radioactive material per 100 cm² of surface area should be determined by wiping that area with dry filter or soft absorbent paper, applying moderate pressure, and assessing the amount of radioactive material on the wipe with an appropriate instrument of known efficiency. When removable contamination on objects of less surface area is determined, the pertinent levels should be reduced proportionally and the entire surface should be wiped.

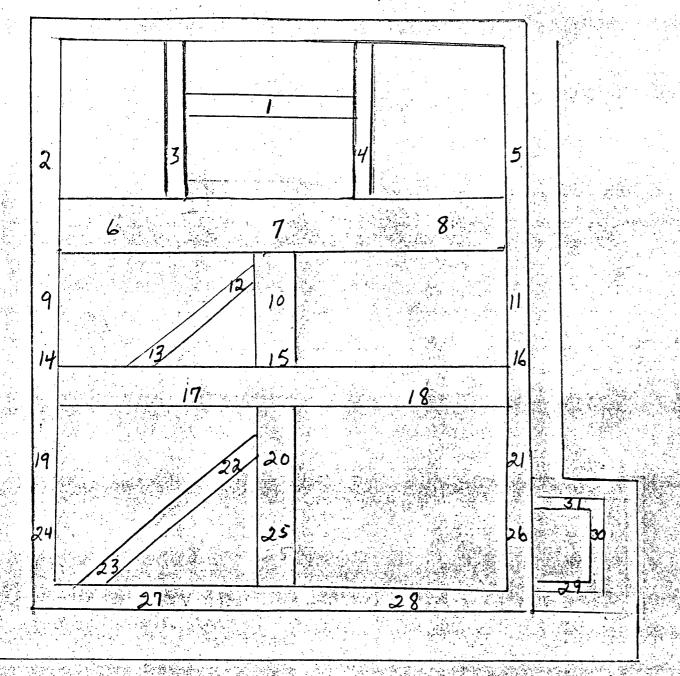
f The average and maximum radiation levels associated with surface contamination resulting from beta-gamma emitters should not exceed 0.2 mrad/hr at 1 cm and 1.0 mrad/hr at 1 cm, respectively, measured through not more than 7 milligrams per square centimeter of total absorber.

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SX Beam Platform



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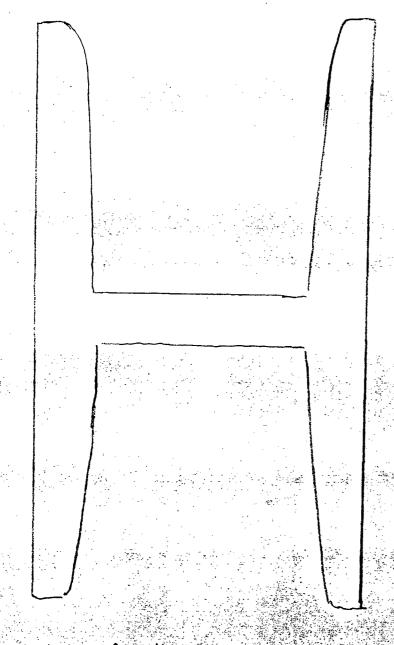
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PRINTED IN U. S. A.

PH- Plywood SX Floor 127 level

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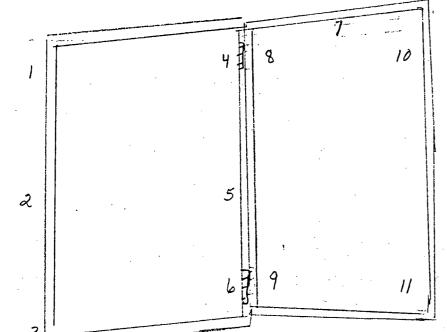
SX Sugart Beam top View approximately 4 Meters tall

READING IN	DOM /100 2
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6-29-89

SX PUBULDING DOORS

Ludlan 2220 Inst#58318 43-4 Lource#6868 1055 ppm Source Ck. 268-263 74 2 242-280 184 2



MPA 27.44 OPM/100CMZ FIXED

READINGS

SMEAR DIRECT 138 3,059 TOTA DPM. 1.48

DPM/100cm 2 AVG 32.89 MAX DPM/100cm2

DOOR FRAMES

FRAME OF DOOR # 3

B01 LEVEL

AREA SX TOP LEVEL PLANT PU SURVEYED BY IRV POWELL 2 58318 DET. 43-4 INST. LUDLUH 2220

SOURCE CK 242-263 BKG. 2-2 PATE: 6-29-89 SOURCE #:6868 VALUE: 10550PA

ASC 1 2 83600108 CTD. BY Im Roule SOURCE CK. JAVG. 35 BKG. _,2_ DATE:

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	19	4	28	3
	20	1	7	10
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AREA SX Em 127 LEVEL PLANT PU SURVEYED BY IRU POWELL SOURCE CK 342-280 BKG. 2-2 PATE: 6-29-89 SOURCE #: 6868 VALUE: 10550AM

ASC 12-83600108 CTD. BY AM Black SOURCE CK. AVG. 35 BKC. ___2_ PATE: 6-3089

READINGS IN DPH/100 cm²

	•	READING	S IN DIM/I	UI) cm
SAMPLE # OR DESCRIPTION	•	DIR CPH	ECT DPH	SHEAR
	, 1	77		
SX DOOK #2 ROOM 127 LEVEL		12	49 84	3
ROOM INT LIVEL	3	12		0
	.4		<u>49</u> 7	3
	5	3	21	
	6	2		3
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DOUR FRAME		7	42	
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	14	7	49	0
	15	3	21	0
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	18	2	1 42	6
	18		1 14	
		5	35	3
	20	2	1-14	!
	21	7	149	10

AREA SX BOI LEVEL PLANT PU SURVEYED BY TRU POWELL SOURCE CK 242-280 BKG. 2-2 * 58318 DET. 43-4 Source #: 6868 VALUE: 105,5600 PATE: 6-29-89

ASC 1 2-83600108 CTD. BY 4 m Black Source ck. Avc. 35 BKC. _______ DATE: 6-30-89

· READINGS IN DPM/100 cm²

	KEVDIKO	DINGS IN DIM/100 cm	
SAMPLE # OR DESCRIPTION	· DIR	DPH	SHEAR
DOOR #3	1.1	7	0
DOOR #3 1 BOILEVEL 2	13	21	0
	6	42	0
		77	0
	18	56	0
	1 1	77	0
. /		21	0
	7	49	3
· · · · · · · · · · · · · · · · · · ·		28	0
7		14	0
	11.13	191 .	6
DOOK FRAME	7.	149	0
	1-4	1 28	9
		35	0
4		1 49	3
5	16	1 42	0
·	, 8	1 56	0
·	1 9	1 63	0
		56	0
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