

ROOM 127

Room 127 contained both wet and dry gloveboxes used for scrap recovery. After glovebox removal the floor coating was removed and the entire room was vacu-blasted. Initial survey results after blasting indicated one spot on the floor of 2500 dpm/100 cm<sup>2</sup> direct and approximately 20% of the floor between 200 dpm/100 cm<sup>2</sup> and 500 dpm/100 cm<sup>2</sup>. The entire floor and a few spots on the walls were reblasted before the final release survey was started. A number of pipe sleeves that were installed in room 127 floor had to be removed because of high gamma readings.

We used a Ludlum 2220 with a Ludlum 43-17 low energy gamma probe to identify all cracks and seams that might need decontamination. A Ludlum 2220 with a Ludlum 43-68, 43-4, or 43-27 was used with P-10 gas for all alpha release surveys. All smears were taken on Whatman smear paper and counted in a Hewlett-Packard 5560 A (low background) automatic sample counter.

William A. Rogers  
W.A. Rogers

## Pu PLANT RELEASE SURVEY PLAN

1. For initial decontamination all surfaces will be scanned with an Eberline PRM-6 with a Radeco alpha scintillation probe. Background will be maintained at less than 100 CPM(200 dpm). All areas greater than twice background will be marked and reading will be taken with a release survey instrument to document contamination levels and random large area smears will be taken.
2. After these initial areas are decontaminated, all floor surfaces and the base of each wall will be completely surveyed with a digital readout release instrument and a Ludlum large area gas proportional alpha detector and random smear samples will be taken. Release instrumentation shall have a minimum detectable level of at least 50 dpm/100 cm<sup>2</sup>.
3. All hot spots greater than or equal to 100 dpm/100 cm<sup>2</sup> identified will be decontaminated.
4. A random survey with a release instrument will be taken on the walls and ceiling to try to identify any other problem areas.
5. If no problems are identified, each room will be gridded off into approximately 2 meter on a side square on the walls and floor and five readings will be taken in each grid. Readings shall be taken in the center and at the midpoint from the center to each corner.
6. Each ceiling has closely spaced rafters that will not be easily divided into 2 meter squares. Because of this, we will take readings on the bottom of each rafter at 2 meter intervals and one reading centered on the ceiling between rafters. Readings on each rafter will be staggered one meter.
7. These release readings will be documented on a map that is drawn to approximately scale measurements in meters.
8. Data provided on each map:
  1. Survey block numbers, identifiable on a scale drawings.
    - a. room or area name or number.
    - b. surface surveyed.
    - c. type of measurement and units.
  2. Name of surveyor taking measurements, date of survey, and location.

3. Type, model number, calibration data, sensitivity limit, background, and source response of instruments used in survey.
4. When a block surveyed is below the sensitivity of the instrument, the fact that such a measurement was made should be included as significant data.
9. All release survey smears will be taken on Whatman smear paper and counted in the automatic sample counters. Each smear will cover approximately 100 cm<sup>2</sup>.
10. There will be at least 30 survey blocks in each area to be released.
11. Piping and ductwork will be surveyed on all accessible sides at 2 meter intervals. If more than one line is running parallel in a pipe rack, readings shall be staggered at one meter intervals.
12. All readings taken that only cover part of a probe area will be corrected to dpm/100 cm<sup>2</sup>.
13. No survey block will measure less than one meter on a side.
14. No survey block will measure more than 3 meters on a side.
15. All portable release survey instruments will be calibrated quarterly and all instruments in use will be source checked daily.

Table I-1. Acceptable surface contamination levels

Nuclides <sup>a</sup>	Average <sup>b,c,f</sup>	Maximum <sup>b,d,f</sup>	Removable <sup>b,e,f</sup>
U-nat, U-235, U-238, and associated decay products	5,000 dpm α/100 cm <sup>2</sup>	15,000 dpm α/100 cm <sup>2</sup>	1,000 dpm α/100 cm <sup>2</sup>
Transuranics, Ra-226, Ra-228, Th-230, Th-228, Pa-231, Ac-227, I-125, I-129	100 dpm/100 cm <sup>2</sup>	300 dpm/100 cm <sup>2</sup>	20 dpm/100 cm <sup>2</sup>
Th-nat, Th-232, Sr-90, Ra-223, Ra-224, U-232, I-126, I-131, I-133	1,000 dpm/100 cm <sup>2</sup>	3,000 dpm/100 cm <sup>2</sup>	200 dpm/100 cm <sup>2</sup>
Beta-gamma emitters (nuclides with decay modes other than alpha emission or spontaneous fission) except Sr-90 and other noted above.	5,000 dpm βγ/100 cm <sup>2</sup>	15,000 dpm βγ/100 cm <sup>2</sup>	1,000 dpm βγ/100 cm <sup>2</sup>

<sup>a</sup>Where surface contamination by both alpha- and beta-gamma-emitting nuclides exists, the limits established for alpha- and beta-gamma-emitting nuclides should apply independently.

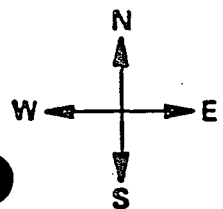
<sup>b</sup>As used in this table, dpm (disintegrations per minute) means the rate of emission by radioactive material as determined by correcting the counts per minute observed by an appropriate detector for background, efficiency, and geometric factors associated with the instrumentation.

<sup>c</sup>Measurements of average contaminant should not be averaged over more than 1 square meter. For objects of less surface area, the average should be derived for each such object.

<sup>d</sup>The maximum contamination level applies to an area of not more than 100 cm<sup>2</sup>.

<sup>e</sup>The amount of removable radioactive material per 100 cm<sup>2</sup> of surface area should be determined by wiping that area with dry filter or soft absorbent paper, applying moderate pressure, and assessing the amount of radioactive material on the wipe with an appropriate instrument of known efficiency. When removable contamination on objects of less surface area is determined, the pertinent levels should be reduced proportionally and the entire surface should be wiped.

<sup>f</sup>The average and maximum radiation levels associated with surface contamination resulting from beta-gamma emitters should not exceed 0.2 mrad/hr at 1 cm and 1.0 mrad/hr at 1 cm, respectively, measured through not more than 7 milligrams per square centimeter of total absorber.



1.5cm = 1 Meter

AREA ROOM 127

TYPE OF SURVEY 2 DIRECT

COMPLETION DATE 11-15-88

SURVEY UNITS -cpm/500cm<sup>2</sup>

HABERGER

TYPE OF INSTRUMENT LUOLUM 2220/DET. 43-27

H.P. SIGNATURE KNORR + J. Powell

Results of scan survey  
of floor + lower 2 meters of wall

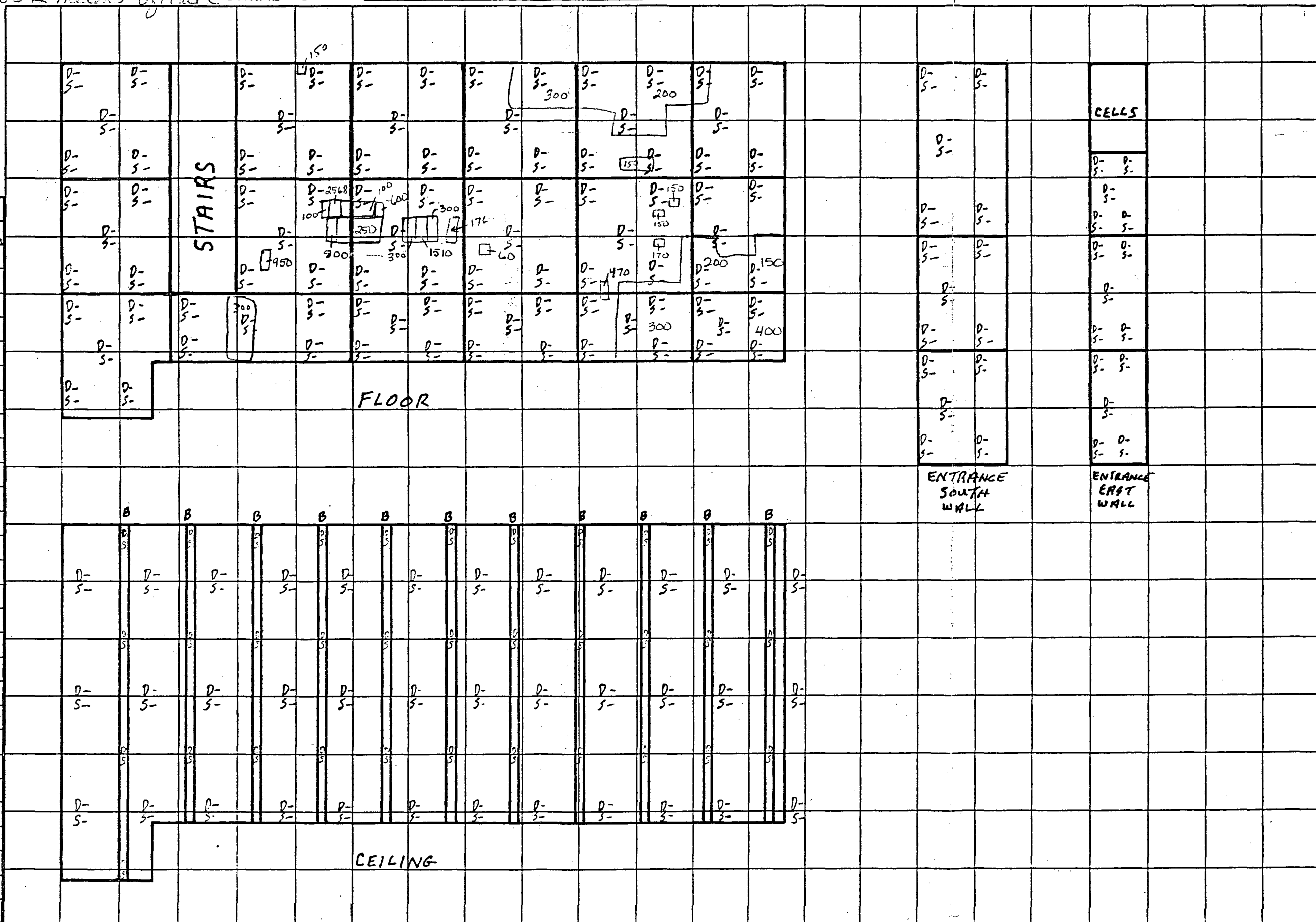
SERIAL NUMBER 58318 + 48395

~~AUTO-SAMPLE-COUNTER #:~~

- D - DIRECT
- F - FLOOR
- C - CEILING
- N - NORTH WALL
- S - SOUTH WALL
- E - EAST WALL
- W - WEST WALL
- S - SMEAR
- B - BEAM

SOURCE # VALUE: DPM

INSTRUMENT		
DATE	SOURCE C/ RESPONSE	BKGD. $\mu$ m
11-14-88 am	131 + 159	3
18395 am	170 + 185	1
18318 pm	143 + 156	3
18395 pm	190 + 200	2
58318 11-15-88 am	126 + 127	2
18395 am	181 + 186	2
58318 pm	142 + 158	3
18395 pm	187 + 192	2















PLANT P11 AREA 127 TOP AF  
 SURVEYED BY RHH WALL STORAGE TANKS  
 INST. LIUDLUM 2220 \*# 37900 DET. 43-67  
 SOURCE CK 240-261 BKG. 0  
 DATE: 2-10-89 SOURCE # 6816 VALUE: 1079 DPM

ASC # 15N 260015  
 CTD. BY Dennis J. ...  
 SOURCE CK. AVG. 23  
 BKG. .2  
 DATE: 2-13-89

READINGS IN DPM/100 cm<sup>2</sup>

SAMPLE # OR DESCRIPTION	DIRECT		SHEAR
	CPM	DPM	
1 Top Wall Storage Tanks Pm 127	4	16	0
2	3	12	15
3	5	20	0
4	5	20	0
5	5	20	0
6	2	8	0
7	5	20	3
8	3	12	3
9	7	28	0
10	5	20	6
11	4	16	0
12	3	12	3
13	6	24	6
14	6	24	6
15	5	20	0
16	6	24	0
17	7	28	6
18	3	12	0
19	7	28	0
20	10	40	3
21	5	20	0
22	10	40	6
23	7	28	6
24	9	36	0
25	2	8	3
26	6	24	3
27	3	12	0
28	2	8	0
29	3	12	0
30	3	12	0
31	10	40	6
32	8	32	6
33	10	40	3
34	3	12	3

PLANT P11 AREA 127 TOP AF  
 SURVEYED BY RHH WALL STORAGE TANKS  
 INST. LIUDLUM 2220 \*# 37800 DET. 43-68  
 SOURCE CK 240-261 BKG. 0  
 DATE: 2-10-89 SOURCE # 6816 VALUE: 1079 DPM

ASC # 15N 260015  
 CTD. BY Dennis J. ...  
 SOURCE CK. AVG. 23  
 BKG. .2  
 DATE: 2-13-89

READINGS IN DPM/100 cm<sup>2</sup>

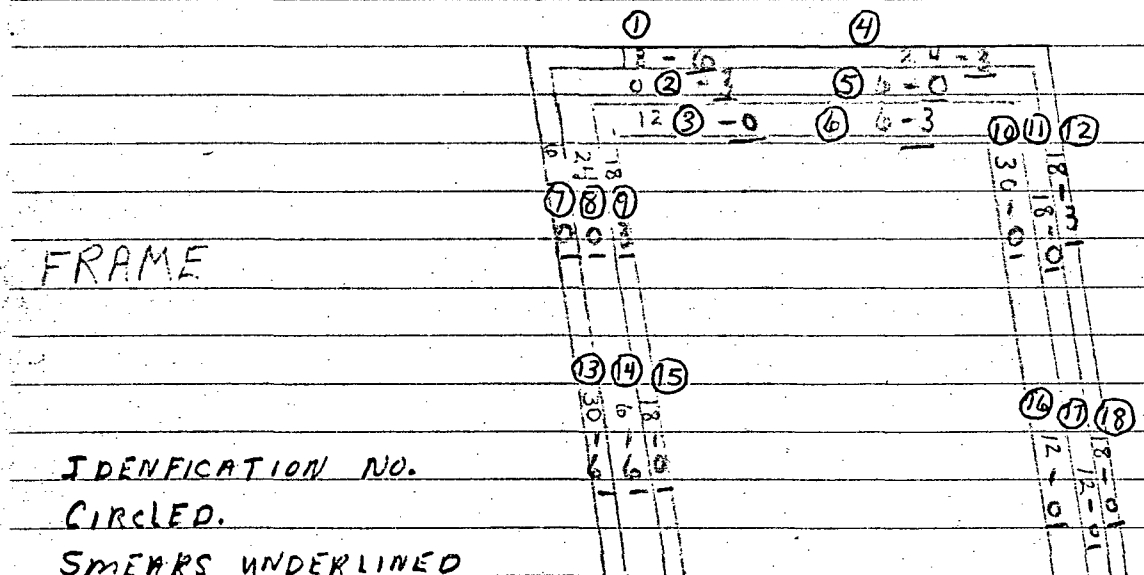
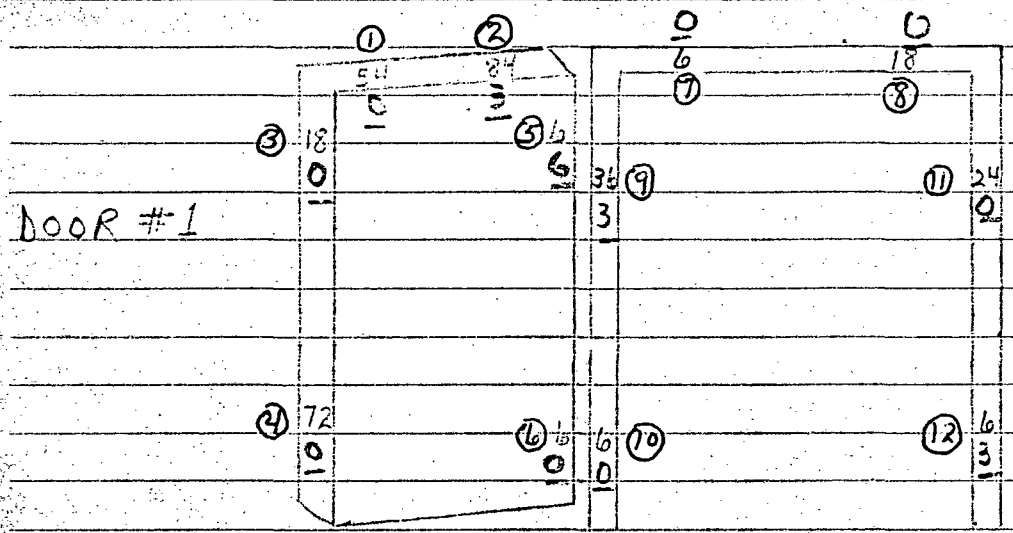
SAMPLE # OR DESCRIPTION	DIRECT		SHEAR
	CPM	DPM	
35	3	12	3
36	4	16	3
37	5	20	0
38	4	16	0
39	3	12	0
40	2	8	6
41	3	12	3
42	6	24	0
43	3	12	0
44	5	20	0
45	1	4	0
46	4	16	6
47	10	40	0
48	6	24	0
49	6	24	0
50	3	12	6
51	3	12	3
52	6	24	6
53	8	32	3
54	6	24	0
55	7	28	0
56	4	16	3
57	8	32	3
58	1	4	3
59	8	32	6
60	2	8	0
61	1	4	3
62	8	32	3
63	6	24	0
64	7	28	0
65	1	4	0
66	15	60	6
67	5	20	3
68	9	36	0



RM 127 DOOR #1  
 DOOR LEADING TO  
 PRODUCTION HALLWAY

LUDLUM 2220  
 #50064, 43-4  
 SOURCE #6816  
 1078 dpm  
 SOURCE CK:  
 282-305, BKG. - 1 (AM)  
 297-304, BKG. - 1 (PM)

7-3-89  
 I.L.P.



IDENTIFICATION NO.  
 CIRCLED.  
 SMEARS UNDERLINED

	DIRECT	SMEAR
TOTAL DPM	612	48
READINGS	30	30
DPM/100cm <sup>2</sup> AVG	20.4	1.6
MAX DPM/100cm <sup>2</sup>	84	6

PLANT PH AREA Room 127 Door #1  
 SURVEYED BY I POWELL  
 INST. LUDLUM 2220 \*# 50064 DET. 43-4  
 SOURCE CK 282-305 BKG. 1-1  
 DATE: 7-3-89 SOURCE # 6816 VALUE: 1078 DPM

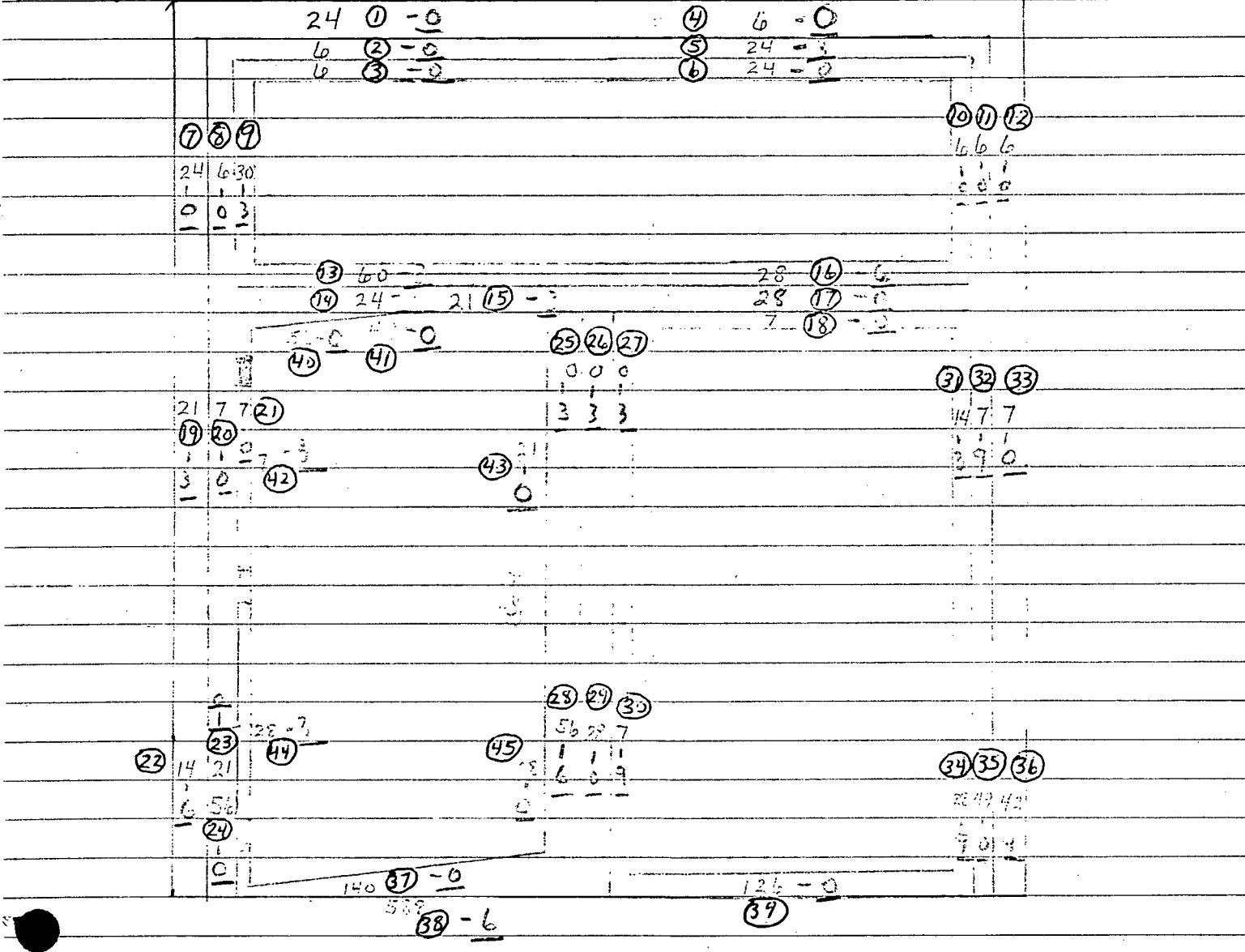
ASC # 1-23100108  
 CTD. BY Jm Black  
 SOURCE CK. AVG. 31  
 BKG. .3  
 DATE: 7-7-89

READINGS IN DPM/100 cm<sup>2</sup>

SAMPLE # OR DESCRIPTION	DIRECT			
	CPH	DPH	SMEAR	
Door #1 Leading to Production Hallway	1	9	54	0
	2	14	84	3
	3	3	18	0
	4	14	72	0
	5	1	6	6
	6	1	6	0
	7	1	6	0
	8	3	18	0
	9	6	36	3
	10	4	24	0
	11	1	6	0
	12	1	6	3
Door Frame	1	3	18	6
	2	0	0	3
	3	2	12	0
	4	4	24	3
	5	1	6	0
	6	1	6	3
	7	1	6	0
	8	4	24	0
	9	3	18	3
	10	5	30	0
	11	3	18	0
	12	3	18	3
	13	5	30	6
	14	1	6	6
	15	3	18	0
	16	1	12	0
	17	1	12	0
	18	3	18	0

RM 127 DOOR # 2 #50064 43-4  
 LUDLAM 2220  
 DOOR ON NORTH WALL LEADING TO YARD LUDLAM 2220 SOURCE #6816 1078 dpm  
 #58318 43-4 SOURCE CK. 297-304  
 SOURCE #6868, 1055 dpm BKG. -1(PM) 7-3-89

Direct Source SOURCE CK. 260-263  
 TOTAL DPM 1015 90 BKG. -3(PM) 7-5-89 IDENTIFICATION  
 REMAINING 43 43 NO. CIRCLED  
 DPM/100cm<sup>2</sup> AVE 23.60 2.09 MCA 33.61 SMEARS UNDERLINED  
 MAX DPM/100cm<sup>2</sup> 126 9 DPM/100cm<sup>2</sup> FIXED



Door #2 Threshold Removed #37 #38

PLANT P11 AREA Room 127 Door #2 ASC # 1-83600108  
 SURVEYED BY I Powell CTD. BY Jm Black  
 INST. LUDLAM 2220 # 58318 DET. 43-4  
 SOURCE CK 260-263 # 50064 BKG. 3-1 43-4  
 DATE: 7-5-89 7-3-89 SOURCE # 6816 VALUE: 1055 DPM 6816 1078.  
 DATE: 7-7-89

SAMPLE # OR DESCRIPTION	READINGS IN DPM/100 cm <sup>2</sup>		
	DIRECT CPM	DPH	SMEAR
Room 127 Door #2 On North Wall	4	24	0
Leading To Yard	2	6	0
Multiplied X6	3	6	0
	4	6	0
	5	24	3
	6	24	0
	7	24	0
	8	6	0
	9	30	3
	10	6	0
	11	6	0
	12	6	0
	13	60	3
	14	24	3
Multiplied X7	15	21	3
	16	28	6
	17	28	0
	18	7	0
	19	21	3
	20	7	0
	21	7	0
	22	14	6
	23	21	0
	24	56	0
	25	0	3
	26	0	3
	27	0	3
	28	56	6
	29	28	0
	30	7	9
	31	14	3
	32	7	9
	33	7	0
	34	28	9







SMEARS ON CABLE TO LIGHTS

LUDLUM 2220  
 #50064, 43-4  
 SOURCE # 6816  
 1078 dpm  
 SOURCE CK. 282-305, BKG-1 (AM)

RM 128

DISCONNECTED + SURVEYED

7-3-89

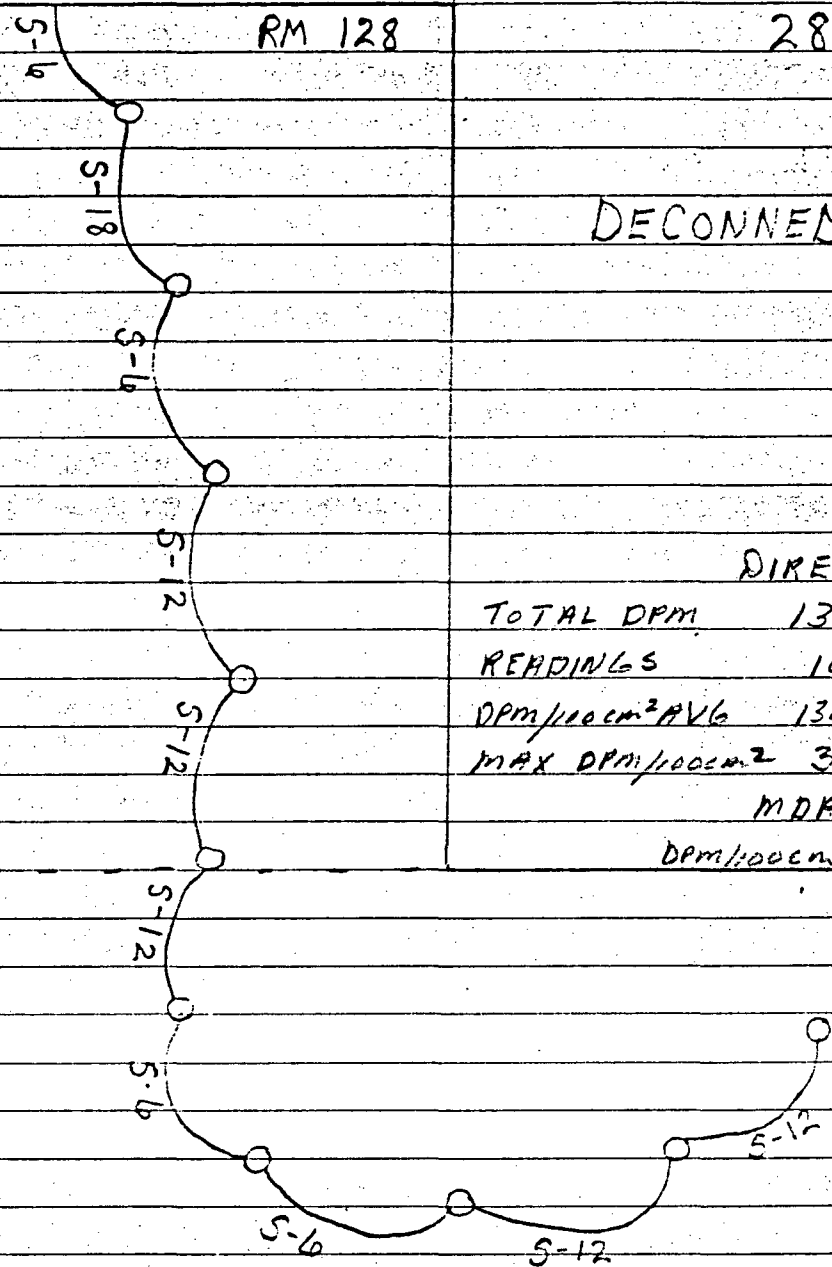
ILP

	DIRECT	SMEAR
TOTAL DPM	132	117
READINGS	10	20
DPM/100cm <sup>2</sup> AVG	13.2	5.85
MAX DPM/100cm <sup>2</sup>	30	18

MDR 16.63

DPM/100cm<sup>2</sup> FIXED

RM 127



PLANT PU AREA RM 127  
 SURVEYED BY ILP  
 INST. LUDLUM 2220 # 50064 DET. 43-4  
 SOURCE CK 282-305 BKG. 1 (PM)  
 DATE: 6-30-89 SOURCE # 6816 VALUE: 10780PM

ASC # 1-931001AS  
 CTD. BY ILP  
 SOURCE CK. AVG. 31  
 BKG. .2  
 DATE: 7-3-89

READINGS IN DPM/100 cm<sup>2</sup>

SAMPLE # OR DESCRIPTION	DIRECT		SHEAR
	CPH	DPH	
<b>LIGHT FIXTURES</b>			
①			
OUT	5	30	0
IN	0	0	3
②			
OUT	2	12	3
IN	3	18	3
③			
OUT	3	18	0
IN	1	6	6
④			
OUT	4	24	0
IN	1	6	0
⑤			
OUT	1	6	0
IN	2	12	0