UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION III
2443 WARRENVILLE ROAD, SUITE 210
LISLE, ILLINOIS 60532-4352

September 23, 2009

Mr. Thomas D. Grashaw, President
Allied Inspection Services, Inc.
P.O. Box 268
St. Clair, MI 48079

SUBJECT: NRC INSPECTION IR 030-15055/2009-002 (DNMS) - ALLIED INSPECTION SERVICES, INC.

Dear Mr. Grashaw:

On August 20, 2009, a Nuclear Regulatory Commission (NRC) inspector, conducted a routine inspection at Allied Inspection Services, Inc. Please disregard the NRC Form 591M Part 1 dated August 31, 2009, which contained incorrect markings. As a result of the inspection, the enclosed revised NRC Form 591M Part 1, "SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION," is issued for License No. 21-18428-01. You will note that this form indicates that no violation was identified. It is not necessary that you acknowledge receipt of this form.

In accordance with 10 CFR 2.390 of the NRC's "Rules of Practice," a copy of this letter, and its enclosure, will be available electronically for public inspection in the NRC Public Document Room or from the NRC's Agencywide Documents Access and Management System (ADAMS), accessible from the NRC Web site at http://www.nrc.gov/reading-rm/adams.html.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

for

Tamara E. Bloomer, Chief
Materials Inspection Branch

Docket No. 030-15055
License No. 21-18428-01

Enclosure:
NRC Form 591M Part 1

NRC FORM 591M PART 1
(10-2003) 10 CFR 2.201

U.S. NUCLEAR REGULATORY COMMISSION

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED:	2. NRC/REGIONAL OFFICE
Allied Inspection Services, Inc. P.O. Box 268 St. Clair, MI 48079 REPORT NUMBER(S) 2009-002	**U.S. Nuclear Regulatory Commission** **Region III** **2443 Warrenville Road** **Suite 210** **Lisle, Illinois 60532-4351**

3. DOCKET NUMBER(S)	4. LICENSEE NUMBER(S)	5. DATE(S) OF INSPECTION
030-15055	21-18428-01	August 20, 2009

LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

[X] 1. Based on the inspection findings, no violations were identified.

[ ] 2. Previous violation(s) closed.

[ ] 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, NUREG-1600, to exercise discretion, were satisfied.

_____ Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):

[ ] 4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
(Violations and Corrective Actions)

Licensee's Statement of Corrective Actions for Item 4, above.

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Deborah A. Piskura	Deborah A. Piskura	9/21/2009