

## **Appendix B: Stability Analysis Results**

## *Nomenclature*

K or KEW:	Kewaunee
P or POB:	Point Beach (P1 and P2)
S or SEC:	Sheboygan Energy Center
F or FOX:	Fox Energy
NAP:	North Appleton
GVL:	Granville
CYP:	Cypress
ADN:	Arcadian
FJT	Forest Junction
TH:	Thilmany
L111:	Point Beach-Sheboygan Energy Center 345 kV line
L121:	Point Beach-Forest Junction 345 kV line
Q303:	Point Beach-Kewaunee 345 kV line
L151:	Point Beach-Fox Energy 345 kV line
R304:	Kewaunee-North Appleton 345 kV line
NAPL71:	North Appleton-Werner West 345 kV line
CYP31:	Cypress-Arcadian 345 kV line
6832:	North Appleton-Fox Energy Center 345 kV line
T10:	Kewaunee T10 345/138 kV transformer
SEC31:	Sheboygan Energy Center-Granville 345 kV line
H:	High side
KWH:	Kewaunee T10 High side
KWL:	Kewaunee T10 Low side
POBxy:	Point Beach bus tie xy
Y311	North Appleton-Fitzgerald 345 kV line
CCT:	Critical Clearing Time

**Note: The simulated clearing times and critical clearing times (CCT) noted in Appendix B contains planning margin described in [Section 3.2](#)**

*Table B.1- Stability Results for Faults Clearing in Primary Time under Intact System Conditions**Interim 1 (with G834/J023, with existing Kewaunee substation)*

Intact System Fault Cleared in Primary Time - Interim Period 1 (May 2010~April 2011)									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated		
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	High Generation	Low Generation
FIiPOBSEC	L111	POB	111	SEC	1-2, 1-6	No SPS	4.5/4.5	OK	OK
FIiPOBFJT	L121	POB	121, 123	FJT	1-2, 2-3		4.5/4.5	OK	OK
FIiPOBFOX	L151	POB	151	FOX	2-3, 3-4	No SPS	4.5/4.5	OK	OK
FIiPOBKEW2	Q-303	POB	Q-303	KEW	Q-303, 1099, 3450	KEW SPS In	4.5/6.5	OK	OK
FIiKEWPOB3r	Q-303	KEW	Q-303, 1099, 3450	POB	Q-303	KEW SPS In	6.5/4.5	OK	OK
FIiKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	OK	OK
FIiFOXPOB	L151	FOX	2-3, 3-4	POB	151		4.5/4.5	OK	OK
FIiFOXNAP	L6832	FOX	1-2, 6-1	NAP	34-3, 34-4, 45-4, 67-6		4.5/4.5	OK	OK
FIiFOXFJT	971L71	FOX	4-5, 5-6	FJT	5-6, 7-1		4.5/4.5	OK	OK
FIiSECP0B	L111	SEC	1-2, 1-6	POB	111		4.5/4.5	OK	OK
FIiSECGVL	L-SEC31	SEC	1-2, 3-6	GVL	L-SEC31		4.5/6.5	OK	OK
FIiCYPADN	L-CYP31	CYP	1-2, 5-6	ADN	L-CYP31		4.5/4.5	OK	OK
FLTKEWXFH2R01	T10	KWH	Q-303, 1099, 3450	KWL	1066E, 1066W	Open Q-303 at KEW	6.5/8.5	OK	OK

*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

Intact System Fault Cleared in Primary Time - Interim Period 2A (April 2011 and beyond, with existing Kewaunee)									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*		
FitPOBSEC	L111	POB	111	SEC	1-2, 1-6	No SPS	4.5/4.5	OK	OK
FitPOBFJT	L121	POB	121, 123	FJT	1-2, 2-3		4.5/4.5	OK	OK
FitPOBFOX	L151	POB	151	FOX	2-3, 3-4	No SPS	4.5/4.5	OK	OK
FitPOBKEW2	Q-303	POB	Q-303	KEW	Q-303, 1099, 3450	KEW SPS In	4.5/6.5	OK	OK
FitKEWPOB3r	Q-303	KEW	Q-303, 1099, 3450	POB	Q-303	KEW SPS In	6.5/4.5	OK	OK
FitKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	OK	OK
FitFOXPOB	L151	FOX	2-3, 3-4	POB	151		4.5/4.5	OK	OK
FitFOXNAP	L6832	FOX	1-2, 6-1	NAP	34-3, 34-4, 45-4, 67-6		4.5/4.5	OK	OK
FitFOXFJT	971L71	FOX	4-5, 5-6	FJT	5-6, 7-1		4.5/4.5	OK	OK
FitSECPOB	L111	SEC	1-2, 1-6	POB	111		4.5/4.5	OK	OK
FitSECGVL	L-SEC31	SEC	1-2, 3-6	GVL	L-SEC31		4.5/6.5	OK	OK
FitCYPADN	L-CYP31	CYP	1-2, 5-6	ADN	L-CYP31		4.5/4.5	OK	OK
FLTKEWXFH2R01	T10	KWH	Q-303, 1099, 3450	KWL	1066E, 1066W	Open Q-303 at KEW	6.5/8.5	OK	OK

*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)*

Intact System Fault Cleared in Primary Time - Interim Period 2B (April 2011 and beyond, with Kewaunee Project)									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*		
FitPOBSEC	L111	POB	111	SEC	1-2, 1-6	No SPS	4.5/4.5	OK	OK
FitPOBFJT	L121	POB	121, 123	FJT	1-2, 2-3		4.5/4.5	OK	OK
FitPOBFOX	L151	POB	151	FOX	2-3, 3-4	No SPS	4.5/4.5	OK	OK
FitPOBKEW	Q-303	POB	Q-303	KEW	Q-303 New 1 and 2	No SPSs	4.5/4.5	OK	OK
FitKEWPOB	Q-303	KEW	Q-303 New 1 and 2	POB	Q-303	No SPSs	4.5/4.5	OK	OK
FitKEWNAP	R-304	KEW	R-304 New 1 and 2	NAP	R-304		4.5/6.5	OK	OK
FitFOXPOB	L151	FOX	2-3, 3-4	POB	151		4.5/4.5	OK	OK
FitFOXNAP	L6832	FOX	1-2, 6-1	NAP	34-3, 34-4, 45-4, 67-6		4.5/4.5	OK	OK
FitFOXFJT	971L71	FOX	4-5, 5-6	FJT	5-6, 7-1		4.5/4.5	OK	OK
FitSECPOB	L111	SEC	1-2, 1-6	POB	111		4.5/4.5	OK	OK
FitSECGVL	L-SEC31	SEC	1-2, 3-6	GVL	L-SEC31		4.5/6.5	OK	OK
FitCYPADN	L-CYP31	CYP	1-2, 5-6	ADN	L-CYP31		4.5/4.5	OK	OK
FitKEWXFH	T10	KWH	T10 High Side	KWL	T10 Low Side		5.5/5.5	OK	OK



*Table B.2- Stability Results for Double Circuit Single Line-to-Ground Faults  
Cleared in Primary Time under Intact System Conditions*

*Interim 1 (with G834/J023, with existing Kewaunee substation)*

Event File		Fault #1	Fault #1 Location	Acceptable CCT*	Fault #2	Fault #2 Location	Simulated Clearing time	Interim Period 1 (May 2010~Apr 2011)	
								High Gen	Low Gen
DC3-111-971K51-1	L111 - Point Beach-Sheboygan 345 kV	38.5% from POB	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	33.9% from FJT	6.5/6.5	OK	OK	
DC3-111-971K51-2	L111 - Point Beach-Sheboygan 345 kV	16.3% from SEC	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	6.3% from HOG	6.5/6.5	OK	OK	
DC3-111-HOLG21-1	L111 - Point Beach-Sheboygan 345 kV	SEC	5.5/5.5	HOGL21 - Howard's Grove-Holland 138 kV	76.9% from HOL	6.5/6.5	OK	OK	
DC3-111-HOLG21-2	L111 - Point Beach-Sheboygan 345 kV	15.7% from SEC	5.5/5.5	HOGL21 - Howard's Grove-Holland 138 kV	31.4% from HOG	6.5/6.5	OK	OK	
DC3-121-971K51-1	L121-Pt. Beach-Forest Junction 345 kV	FJT	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	FJT	6.5/6.5	OK	OK	
DC3-121-971K51-2	L121-Pt. Beach-Forest Junction 345 kV	42.3% from FJT	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	33.9% from FJT	6.5/6.5	OK	OK	
DC3-SEC31-3431-1	L-SEC31 - Sheboygan-Granville 345 kV	GVL	7.5/7.5	3431 - Granville-Saukville 345 kV	GVL	7.5/7.5	OK	OK	
DC3-SEC31-3431-2	L-SEC31-Sheboygan-Granville 345 kV	26.7% from GVL	7.5/7.5	3431 - Granville-Saukville 345 kV	25.3% from SAU	7.5/7.5	OK	OK	
DC3-SEC31-8231-1	L-SEC31-Sheboygan-Granville 345 kV	43.5% from GVL	7.5/7.5	8231 - Saukville-Barton 138 kV	36.4% from BRT	7.5/7.5	OK	OK	
DC3-SEC31-8231-2	L-SEC31-Sheboygan-Granville 345 kV	48.3% from GVL	7.5/7.5	8231 - Saukville-Barton 138 kV	36.4% from SAU	7.5/7.5	OK	OK	
DC3-9932-2642-1	L- CYP31 - Cypress-Arcadian 345 kV	32.0% from ADN	5.5/5.5	2642 - Saukville-Germantown 138 kV	34.2% from SAU	7.5/7.5	OK	OK	
DC3-9932-2642-2	L- CYP31 - Cypress-Arcadian 345 kV	16.6% from ADN	5.5/5.5	2642 - Saukville-Germantown 138 kV	GER	7.5/7.5	OK	OK	
DC3-9932-2661-1	L- CYP31 - Cypress-Arcadian 345 kV	10.8% from ADN	5.5/5.5	2661 - Germantown-Bark River 138 kV	31.5% from GER	8.5/8.5	OK	OK	
DC3-9932-2661-2	L- CYP31 - Cypress-Arcadian 345 kV	16.6% from ADN	5.5/5.5	2661 - Germantown-Bark River 138 kV	GER	8.5/8.5	OK	OK	
DC3-9932-9911-1	L- CYP31 - Cypress-Arcadian 345 kV	10.8% from ADN	5.5/5.5	9911 - Granville-Arcadian 345 kV	45.4% from GVL	7.5/7.5	OK	OK	
DC3-9932-9911-2	L- CYP31 - Cypress-Arcadian 345 kV	ADN	5.5/5.5	9911 - Granville-Arcadian 345 kV	ADN	7.5/7.5	OK	OK	

*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

Event File		Fault #1	Fault #1 Location	Acceptable CCT*	Fault #2	Fault #2 Location	Simulated Clearing time	Interim Period 2A (May 2011 ~), W existing Kew	
								High Gen	Low Gen
DC3-111-971K51-1	L111 - Point Beach-Sheboygan 345 kV	38.5% from POB	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	33.9% from FJT	6.5/6.5	OK	OK	
DC3-111-971K51-2	L111 - Point Beach-Sheboygan 345 kV	16.3% from SEC	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	6.3% from HOG	6.5/6.5	OK	OK	
DC3-111-HOLG21-1	L111 - Point Beach-Sheboygan 345 kV	SEC	5.5/5.5	HOGL21 - Howard's Grove-Holland 138 kV	76.9% from HOL	6.5/6.5	OK	OK	
DC3-111-HOLG21-2	L111 - Point Beach-Sheboygan 345 kV	15.7% from SEC	5.5/5.5	HOGL21 - Howard's Grove-Holland 138 kV	31.4% from HOG	6.5/6.5	OK	OK	
DC3-121-971K51-1	L121-Pt. Beach-Forest Junction 345 kV	FJT	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	FJT	6.5/6.5	OK	OK	
DC3-121-971K51-2	L121-Pt. Beach-Forest Junction 345 kV	42.3% from FJT	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	33.9% from FJT	6.5/6.5	OK	OK	
DC3-SEC31-3431-1	L-SEC31 - Sheboygan-Granville 345 kV	GVL	7.5/7.5	3431 - Granville-Saukville 345 kV	GVL	7.5/7.5	OK	OK	
DC3-SEC31-3431-2	L-SEC31-Sheboygan-Granville 345 kV	26.7% from GVL	7.5/7.5	3431 - Granville-Saukville 345 kV	25.3% from SAU	7.5/7.5	OK	OK	
DC3-SEC31-8231-1	L-SEC31-Sheboygan-Granville 345 kV	43.5% from GVL	7.5/7.5	8231 - Saukville-Barton 138 kV	36.4% from BRT	7.5/7.5	OK	OK	
DC3-SEC31-8231-2	L-SEC31-Sheboygan-Granville 345 kV	48.3% from GVL	7.5/7.5	8231 - Saukville-Barton 138 kV	36.4% from SAU	7.5/7.5	OK	OK	
DC3-9932-2642-1	L- CYP31 - Cypress-Arcadian 345 kV	32.0% from ADN	5.5/5.5	2642 - Saukville-Germantown 138 kV	34.2% from SAU	7.5/7.5	OK	OK	
DC3-9932-2642-2	L- CYP31 - Cypress-Arcadian 345 kV	16.6% from ADN	5.5/5.5	2642 - Saukville-Germantown 138 kV	GER	7.5/7.5	OK	OK	
DC3-9932-2661-1	L- CYP31 - Cypress-Arcadian 345 kV	10.8% from ADN	5.5/5.5	2661 - Germantown-Bark River 138 kV	31.5% from GER	8.5/8.5	OK	OK	
DC3-9932-2661-2	L- CYP31 - Cypress-Arcadian 345 kV	16.6% from ADN	5.5/5.5	2661 - Germantown-Bark River 138 kV	GER	8.5/8.5	OK	OK	
DC3-9932-9911-1	L- CYP31 - Cypress-Arcadian 345 kV	10.8% from ADN	5.5/5.5	9911 - Granville-Arcadian 345 kV	45.4% from GVL	7.5/7.5	OK	OK	
DC3-9932-9911-2	L- CYP31 - Cypress-Arcadian 345 kV	ADN	5.5/5.5	9911 - Granville-Arcadian 345 kV	ADN	7.5/7.5	OK	OK	



*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)*

Event File	Fault #1	Fault #1 Location	Acceptable CCT*	Fault #2	Fault #2 Location	Simulated Clearing time	Interim Period 2B (May 2011 ~), W/ new Kew	
							High Gen	Low Gen
DC3-111-971K51-1	L111 - Point Beach-Sheboygan 345 kV	38.5% from POB	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	33.9% from FJT	6.5/6.5	OK	OK
DC3-111-971K51-2	L111 - Point Beach-Sheboygan 345 kV	16.3% from SEC	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	6.3% from HOG	6.5/6.5	OK	OK
DC3-111-HOLG21-1	L111 - Point Beach-Sheboygan 345 kV	SEC	5.5/5.5	HOGL21 - Howard's Grove-Holland 138 kV	76.9% from HOL	6.5/6.5	OK	OK
DC3-111-HOLG21-2	L111 - Point Beach-Sheboygan 345 kV	15.7% from SEC	5.5/5.5	HOGL21 - Howard's Grove-Holland 138 kV	31.4% from HOG	6.5/6.5	OK	OK
DC3-121-971K51-1	L121-Pt. Beach-Forest Junction 345 kV	FJT	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	FJT	6.5/6.5	OK	OK
DC3-121-971K51-2	L121-Pt. Beach-Forest Junction 345 kV	42.3% from FJT	5.5/5.5	971K51 - Forest Junction-Howard's Grove 138 kV	33.9% from FJT	6.5/6.5	OK	OK
DC3-SEC31-3431-1	L-SEC31 - Sheboygan-Granville 345 kV	GVL	7.5/7.5	3431 - Granville-Saukville 345 kV	GVL	7.5/7.5	OK	OK
DC3-SEC31-3431-2	L-SEC31-Sheboygan-Granville 345 kV	26.7% from GVL	7.5/7.5	3431 - Granville-Saukville 345 kV	25.3% from SAU	7.5/7.5	OK	OK
DC3-SEC31-8231-1	L-SEC31-Sheboygan-Granville 345 kV	43.5% from GVL	7.5/7.5	8231 - Saukville-Barton 138 kV	36.4% from BRT	7.5/7.5	OK	OK
DC3-SEC31-8231-2	L-SEC31-Sheboygan-Granville 345 kV	48.3% from GVL	7.5/7.5	8231 - Saukville-Barton 138 kV	36.4% from SAU	7.5/7.5	OK	OK
DC3-9932-2642-1	L - CYP31 - Cypress-Arcadian 345 kV	32.0% from ADN	5.5/5.5	2642 - Saukville-Germantown 138 kV	34.2% from SAU	7.5/7.5	OK	OK
DC3-9932-2642-2	L - CYP31 - Cypress-Arcadian 345 kV	16.6% from ADN	5.5/5.5	2642 - Saukville-Germantown 138 kV	GER	7.5/7.5	OK	OK
DC3-9932-2661-1	L - CYP31 - Cypress-Arcadian 345 kV	10.8% from ADN	5.5/5.5	2661 - Germantown-Bark River 138 kV	31.5% from GER	8.5/8.5	OK	OK
DC3-9932-2661-2	L - CYP31 - Cypress-Arcadian 345 kV	16.6% from ADN	5.5/5.5	2661 - Germantown-Bark River 138 kV	GER	8.5/8.5	OK	OK
DC3-9932-9911-1	L - CYP31 - Cypress-Arcadian 345 kV	10.8% from ADN	5.5/5.5	9911 - Granville-Arcadian 345 kV	45.4% from GVL	7.5/7.5	OK	OK
DC3-9932-9911-2	L - CYP31 - Cypress-Arcadian 345 kV	ADN	5.5/5.5	9911 - Granville-Arcadian 345 kV	ADN	7.5/7.5	OK	OK

*Table B.3- Stability Results for 3-Phase Faults Cleared in Primary Time under Prior Outage Condition Units Tripping*

Note: Among various contingencies evaluated, only faults with stability issues are listed in Table B.3.

*Interim 1 (with G834/J023, with existing Kewaunee substation)*

Primary Clearing Time, Prior Outage: 6832 (FOX-NAP, 38894-39556), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FIKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	K,P,F,S ***	OK

\*\*\* Stable at 5.5/4.5 with G1 restricted to 560 MW gross (G1 restriction 560 MW with R304 breaker at NAP replaced). Existing clearing time at faulted end is 4.5 cycles without margin

Primary Clearing Time, Prior Outage: SEC31 (SEC-GVL, 39865-38870), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FIKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	K,P,S,F **	OK

\*\* Stable at 5.5/4.5 - replace R-304 breaker at NAP. 4.5 is MECT for R304 fault at KEW. Existing clearing time at faulted end is 4.5 cycles without margin

Primary Clearing Time, Prior Outage: POB 2-3 (POB-B23, 38898-39211), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FIPOBFJT	L121	POB	121, 123	FJT	1-2, 2-3		4.5/4.5	P1 **	P1 *

\* For stability, G1 needs to be restricted to 580 MW gross

\*\* For stability, G1 needs to be restricted to 620 MW gross

*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

Primary Clearing Time, Prior Outage: L111 (POB-SEC, 39433-39865), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FltKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	K,P,F ***	K,P ***

\*\*\* Stable at 5.5/4.5, Replace R-304 breaker at North Appleton. Note: MECT of R304 at Kew is 4.5

Primary Clearing Time, Prior Outage: L121 (POB-FJT, 38898-39304), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FltKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	OK	K,P^

^ Stable at 5.0/4.5 or Stable at 5.5/4.5 with G2 reduced to 620 MW-replace R304 breaker at NAP. Existing clearing time at faulted end is 4.5 cycles without margin

Primary Clearing Time, Prior Outage: L151 (POB-FJT, 38898-39304), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FltKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	OK	K,P^

^ Stable at 5.0/4.5 or Stable at 5.5/4.5 with G2 reduced to 620 MW gross (replace R-304B at NAP and G2 at 620 MW). Existing clearing time at faulted end is 4.5 cycles without margin

Note: Without G2 reduction, Vsag will trip P with 5.5/4.5 (P1 1.513s for 19KV, P2 1.521s for 19KV, B1B5 1st 1.083s, B1B5 2nd 1.575s). Thus, if time delay can be readjusted to avoid violation, only thing to be done is replacing R-304 breaker at NAP

Primary Clearing Time, Prior Outage: R-304 (KEW-NAP, 39630-39359), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FltFOXNAP	L6832	FOX	1-2, 6-1	NAP	34-3, 34-4, 45-4, 67-6		4.5/4.5	K,P,F *	OK

\* Stable at 4.0/4.5 OR Stable at 4.5/4.5 with G2 reduced to 600 MW gross. At 4.5/4.5 with G2 at 620 MW, 345 kV 2nd criteria is violated: B1: 1.583s and B2: 1.583s.

Primary Clearing Time, Prior Outage: 6832 (FOX-NAP, 38894-39556), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FltKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	K,P,F,S ^^^	K,P ^^
FLTKEWXFH2R01	T10	KWH	Q-303, 1099, 3450	KWL	1066E, 1066W	Open Q-303 at KEW	6.5/8.5	P,F ***	OK at 5.0/8.5

\*\*\* Stable at 6.0/8.5 with G2 reduced to 580 MW gross. 5.0 cycle is the existing clearing time at the high side of T10 transformer.

^^ Stable at 5.5/4.5 with G2 at 580 MW (replace R-304 breaker at NAP and reduce G2 to 580 MW gross). Existing clearing time at faulted end is 4.5 cycles without margin

^^^ Stable at 5.5/4.5 with both G1 and G2 at 540 MW (replace R-304 breaker at NAP and reduce both G1 and G2 to 540 MW). Existing clearing time at faulted end is 4.5 cycles without margin



Primary Clearing Time, Prior Outage: SEC31 (SEC-GVL, 39865-38870), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FitKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	K,P,S,F ***	K,P ****
FLTKEWXFH2R01	T10	KWH	Q-303, 1099, 3450	KWL	1066E, 1066W	Open Q-303 at KEW	6.5/8.5	K,P,S,F ^^	K,P ^

^ Stable at 6.0/8.5 with G2 at 620 (G2 reduction to 620 gross). 5.0 cycle without margin is the existing clearing time at the high side of T10 transformer.

^^ Stable at 5.5/8.5 or Stable at 6.0/8.5 with G2 at 580 MW (G2 reduction to 580 gross). 5.0 cycle without margin is the existing clearing time at the high side of T10 transformer.

\*\*\* Stable at 5.5/4.5 with G2 580 MW - Replace R-304 breaker at NAP and G2 at 580 MW gross. Existing clearing time at faulted end is 4.5 cycles without margin

\*\*\*\* Stable at 5.5/4.5 with G2 at 620 MW gross. Existing clearing time at faulted end is 4.5 cycles without margin

Primary Clearing Time, Prior Outage: POB 1-2 (POB-B12, 39433-38898), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FitKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	K,P,Fs ***	K,P ***

\*\*\* Stable at 5.5/4.5. Replace R-304 breaker at NAP. Existing clearing time at faulted end is 4.5 cycles without margin

Primary Clearing Time, Prior Outage: POB 2-3 (POB-B23, 38898-39211), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FitPOBFJT	L121	POB	121, 123	FJT	1-2, 2-3		4.5/4.5	P1 *	P1 *

\* For stability, G1 needs to be restricted to 580 MW gross

Primary Clearing Time, Prior Outage: POB 4-5 (POB-B45, 38900-38901), (POB PSSs In Service) Existing KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FitKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		6.5/6.5	OK	K,P ***

\*\*\* Stable at 5.5/4.5 with G2 at 620 MW (replace R-304 breaker at NAP and reduce G2 to 620 MW). Existing clearing time at faulted end is 4.5 cycles without margin

*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)*

Primary Clearing Time, Prior Outage: 6832 (FOX-NAP, 38894-39556), (POB PSSs In Service) New KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FitKEWNAP	R-304	KEW	R-304, 3451	NAP	R-304		4.5/6.5	K,P,F*	OK

\* Stable at 4.5/4.5 with G2 restricted to 600 MW gross (G2 restriction 600 MW gross with R-304 breaker at NAP replaced)

Primary Clearing Time, Prior Outage: POB 2-3 (POB-B23, 38898-39211), (POB PSSs In Service) New KEW Sub									
Event	Element	Fault	Faulted End	Remote	Remote End	Event	Simulated	High Generation	Low Generation
File	Faulted	Location	Breakers	Location	Breakers	Notes	Clearing*	Base	Base
FitPOBFJT	L121	POB	121, 123	FJT	1-2, 2-3		4.5/4.5	P1 **	P1 *

\* To be stable at 4.5/4.5, G1 needs to be restricted to 580 MW gross

\*\* To be stable at 4.5/4.5, G1 needs to be restricted to 620 MW gross

Table B.4- Stability Results for 3-Phase Faults Cleared in Delayed (Breaker Failure) Time under Intact Conditions, Units Tripping

*Interim 1 (with G834/J023, with existing Kewaunee substation)*

Intact System Breaker Failure Events - Interim Period 1 (May 2010-April 2011)							
Event	Element	Fault	Remote	Event	Simulated	High Gen	Low Gen
File	Faulted	Location	Location	Notes	clearing time	Existing	Existing
BFIPOBSEC	L111	POB	SEC	T1X03 Tripped, Aux Moved	3.5/10.0/4.5	OK	OK
BFIPOBFOX	L151	POB	FOX	T2X03 Tripped, Aux Moved	3.5/10.0/4.5	OK	OK
BFIPOBKEW2	Q-303	POB	KEW	Trip T10 Primary, Delay POB Split	3.5/10.0/6.5	OK	OK
BFINAPKEW	R-304	NAP	KEW	Split NAP Primary, Xformer Trip BF**	5.5/14.25/5.5	OK	OK
BFIFJTPOB	L121	FJT	POB	Trips Transformer**	3.5/10.5/4.5	OK	OK
BFIFJTCYP	971L51	FJT	CYP	Trips Line 971L71**	3.5/10.5/4.5	OK	OK
BFIFJTFOX	971I71	FJT	FOX	Trips Line 971L51**	3.5/10.5/4.5	OK	OK
BFIFOXPOB2	L151	FOX (2)	POB	BF Trips Fox Unit 1	3.5/10.5/4.5	OK	OK
BFIFOXNAP2	L6832	FOX (2)	NAP	BF Trips Fox Unit 2	3.5/10.0/4.5	OK	OK
BFIFOXFJT2	971L71	FOX (2)	FJT	BF Trips Fox Unit 2	3.5/10.0/4.5	OK	OK
BFISECPOB1	L111	SEC (1)	POB	Do Not Trip Gen (worst case)	3.5/10.5/4.5	OK	OK
BFISECGVL1	L-SEC31	SEC (1)	GVL	Do Not Trip Gen (worst case)	3.5/10.5/6.5	OK	OK
BFICYPADN	L-CYP31	CYP	ADN	Trips CYP Units	3.5/10.5/4.5	OK	OK
BFICYPFJT	971L51	CYP	FJT	Trips CYP Units	3.5/10.5/4.5	OK	OK

*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

Intact System Breaker Failure Events - Interim Period 2A (April 2011 and beyond, W/ existing Kewaunee)												
Event	Element	Fault	Remote	Event	Simulated	High Gen			Low Gen			
File	Faulted	Location	Location	Notes	clearing time	Existing	3.5/9.5/4.5	3.5/9.25/4.5	Existing	3.5/9.5/4.5	3.5/9.25/4.5	3.5/9.0/4.5
BFIPOBSEC	L111	POB	SEC	T1X03 Tripped, Aux Moved	3.5/10.0/4.5	K,P	P ^	OK	K,P	K,P	K,P *	OK
BFIPOBFOX	L151	POB	FOX	T2X03 Tripped, Aux Moved	3.5/10.0/4.5	OK	OK	OK	K,P***	OK	OK	OK
BFIPOBKEW2	Q-303	POB	KEW	Trip T10 Primary, Delay POB Split	3.5/10.0/6.5	See Below for Detailed Study Result for Q303 breaker failure at Point Beach						
BFINAPKEW	R-304	NAP	KEW	Split NAP Primary, Xformer Trip BF**	5.5/14.25/5.5	OK	OK	OK	OK	OK	OK	OK
BFIJTPOB	L121	FJT	POB	Trips Transformer**	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK	OK
BFIJTCYP	971L51	FJT	CYP	Trips Line 971L71**	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK	OK
BFIJTFOX	971L71	FJT	FOX	Trips Line 971L51**	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK	OK
BFIFOXP0B2	L151	FOX (2)	POB	BF Trips Fox Unit 1	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK	OK
BFIFOXNAP2	L6832	FOX (2)	NAP	BF Trips Fox Unit 2	3.5/10.0/4.5	OK	OK	OK	OK	OK	OK	OK
BFIFOXFJT2	971L71	FOX (2)	FJT	BF Trips Fox Unit 2	3.5/10.0/4.5	OK	OK	OK	OK	OK	OK	OK
BFISECPOB1	L111	SEC (1)	POB	Do Not Trip Gen (worst case)	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK	OK
BFISECGVL1	L-SEC31	SEC (1)	GVL	Do Not Trip Gen (worst case)	3.5/10.5/6.5	OK	OK	OK	OK	OK	OK	OK
BFICYPADN	L-CYP31	CYP	ADN	Trips CYP Units	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK	OK
BFICYPFJT	971L51	CYP	FJT	Trips CYP Units	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK	OK

\* 19kV-1.542sec, 345kV B5-1st 1.113 sec, 345 kV B5-2nd 1.558 sec. See also \*

\* Stable at 3.5/9.0/4.5. Relay upgrades shown in Section 1.1 will address the issue.

\*\* Stable at 3.5/9.5/4.5. Relay upgrades shown in Section 1.1 will address the issue.

		Detailed study result for Q303 Breaker Failure at Point Beach (Interim 2, W/O West SS, W/ existing Kewaunee) - Tested w/o 345 kV Voltage Sag Criteria, w/ 19 kV Voltage Criteria													
		High Gen						Low Gen							
		Existing	3.5/9.5/6.5	3.5/9.25/6.5	3.5/9.0/6.5	3.5/8.75/6.5	3.5/8.5/6.5	Existing	3.5/9.5/6.5	3.5/9.25/6.5	3.5/9.0/6.5	3.5/8.75/6.5	3.5/8.5/6.5	3.5/8.0/6.5	
Angular Stability		P2		P2	P2*	P2	OK	OK	K,P	K,P	P**	P2	P2	P2	P2
Voltage Criteria	19 kV	OK	OK	OK	OK	P2 1.521s	OK	OK	OK	OK	OK	OK	OK	OK	OK
	345 kV 1st	OK	OK	OK	OK	B5 1.083s	OK	OK	OK	B1 1.1s	OK	OK	OK	OK	B5 1.029s
	345 kV 2nd	OK	OK	OK	OK	B5 1.542s	OK	OK	OK	OK	OK	OK	OK	OK	OK

\* Stable at 3.5/9.25/6.5 with G2 restricted to 620 MW.

\*\* Stable at 3.5/9.25/6.5 with G2 restricted to 580 MW. Stable at 3.5/9.0/6.5 with G2 restricted to 600 MW.

As described in Section 1.1, installing a series breaker will address the issue. The upgrade will clear a Q-303 breaker failure at Point Beach in primary time.



*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)*

Intact System Breaker Failure Events - Interim Period 2B (April 2011 and beyond, W/ Kewaunee Project)											
Event	Element	Fault	Remote	Event	Simulated	High Gen		Low Gen			
File	Faulted	Location	Location	Notes	clearing time	Existing	3.5/9.5/4.5	Existing	3.5/9.5/4.5	3.5/9.25/4.5	3.5/9.0/4.5
BFIPOBSEC	L111	POB	SEC	T1X03 Tripped, Aux Moved	3.5/10.0/4.5	P,K	OK	P,K	P,K	P,K **	OK
BFIPOBFOX	L151	POB	FOX	T2X03 Tripped, Aux Moved	3.5/10.0/4.5	OK	OK	P,K *	OK	OK	OK
BFIPOBKEW	Q-303	POB	KEW	Future: Delay POB Split, No T10 Trip	3.5/10.0/4.5	OK	OK	P2	P2 *	OK	OK
BFIKEWPOB	Q-303	KEW	POB	Delay KEW T10 Trip	3.5/10.0/4.5	OK	OK	OK	OK	OK	OK
BFIKEWNAP2	R-304	KEW	NAP	Delay KEW T10 Trip	3.5/10.0/6.5	OK	OK	P,K ***	OK	OK	OK
BFIKEWXFH2	KEW T10	KWH	KWL	Future (Existing No BF possible)	3.5/10.0/4.5	OK	OK	OK	OK	OK	OK
BFINAPKEW2	R-304	NAP	KEW	Split NAP Primary, Xformer Trip BF**	5.5/14.25/4.5	OK	OK	OK	OK	OK	OK
BFIFJTPOB	L121	FJT	POB	Trips Transformer**	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK
BFIFJTCYP	971L51	FJT	CYP	Trips Line 971L71**	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK
BFIFJTFOX	971I71	FJT	FOX	Trips Line 971L51**	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK
BFIFOXPOB2	L151	FOX (2)	POB	BF Trips Fox Unit 1	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK
BFIFOXNAP2	L6832	FOX (2)	NAP	BF Trips Fox Unit 2	3.5/10.0/4.5	OK	OK	OK	OK	OK	OK
BFIFOXFJT2	971L71	FOX (2)	FJT	BF Trips Fox Unit 2	3.5/10.0/4.5	OK	OK	OK	OK	OK	OK
BFISECPOB1	L111	SEC (1)	POB	Do Not Trip Gen (worst case)	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK
BFISECVL1	L-SEC31	SEC (1)	GVL	Do Not Trip Gen (worst case)	3.5/10.5/6.5	OK	OK	OK	OK	OK	OK
BFICYPADN	L-CYP31	CYP	ADN	Trips CYP Units	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK
BFICYPFJT	971L51	CYP	FJT	Trips CYP Units	3.5/10.5/4.5	OK	OK	OK	OK	OK	OK

\* Relay upgrades or installing a series breaker described in Section 1.1 will address the issue.

\*\* Relay upgrades described in Section 1.1 will address the issue

\*\*\* Relay upgrades described in Section 1.1 will address the issue



*Table B.5- Stability Results for Point Beach Bus Single Line-to-Ground Faults Cleared in Delayed Time under Intact Conditions*

*Interim 1 (with G834/J023, with existing Kewaunee substation)*

Fault Location	Breaker Failure Element tripped	Simulated Clearing	Interim 1	
			High Gen	Low Gen
POB Bus 1	POB-SEC	4.75/24.5	OK	OK
POB Bus 1	POB Bus 1-2	4.75/12.5	OK	OK
POB Bus 2	POB Bus 2-1	4.75/12.5	OK	OK
POB Bus 2	POB Bus 2-3	4.75/12.5	OK	OK
POB Bus 3	POB Bus 3-2	4.75/12.5	OK	OK
POB Bus 3	POB-KEW	4.75/12.5	OK	OK
POB Bus 3	POB Bus 3-4	4.75/12.5	OK	OK
POB Bus 4	POB Bus 4-3	4.75/12.5	OK	OK
POB Bus 4	POB Bus 4-5	4.75/12.5	OK	OK
POB Bus 5	POB Bus 5-4	4.75/12.5	OK	OK
POB Bus 5	POB-FOX	4.75/24.5	OK	OK

*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

Fault Location	Breaker Failure Element tripped	Simulated Clearing	Interim 2A w/ Existing KEW	
			High Gen	Low Gen
POB Bus 1	POB-SEC	4.75/24.5	OK	OK
POB Bus 1	POB Bus 1-2	4.75/12.5	OK	OK
POB Bus 2	POB Bus 2-1	4.75/12.5	OK	OK
POB Bus 2	POB Bus 2-3	4.75/12.5	OK	P2 angular, 345KV B5**
POB Bus 3	POB Bus 3-2	4.75/12.5	OK	OK
POB Bus 3	POB-KEW	4.75/24.5	OK	OK
POB Bus 3	POB Bus 3-4	4.75/12.5	OK	OK
POB Bus 4	POB Bus 4-3	4.75/12.5	OK	OK
POB Bus 4	POB Bus 4-5	4.75/12.5	OK	OK
POB Bus 5	POB Bus 5-4	4.75/12.5	OK	OK
POB Bus 5	POB-FOX	4.75/24.5	OK	OK

\*\* Stable at 4.75/12.0. As described in Section 1.1, Change Relay setting (without Breaker Failure relay replacement) for Failure of Point Beach Bus Tie 2-3 to no more than 11 cycle total breaker failure clearing time for bus faults

*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)***POB SLG Bus Faults with Breaker Failure (PSSs In)**

Fault Location	Breaker Failure Element tripped	Simulated Clearing	Interim 2B w/ New KEW	
			High Gen	Low Gen
POB Bus 1	POB-SEC	4.75/24.5	OK	OK
POB Bus 1	POB Bus 1-2	4.75/12.5	OK	OK
POB Bus 2	POB Bus 2-1	4.75/12.5	OK	OK
POB Bus 2	POB Bus 2-3	4.75/12.5	OK	OK
POB Bus 3	POB Bus 3-2	4.75/12.5	OK	OK
POB Bus 3	POB-KEW	4.75/12.5	OK	OK
POB Bus 3	POB Bus 3-4	4.75/12.5	OK	OK
POB Bus 4	POB Bus 4-3	4.75/12.5	OK	OK
POB Bus 4	POB Bus 4-5	4.75/12.5	OK	OK
POB Bus 5	POB Bus 5-4	4.75/12.5	OK	OK
POB Bus 5	POB-FOX	4.75/24.5	OK	OK

*Table B.6- Stability Results for GSU Single Line-to-Ground Faults Cleared in Delayed Time under Intact Conditions, Units Tripping*

*Interim 1 (with G834/J023, with existing Kewaunee substation)*

POB GSU BF Faults			Interim 1	
Fault Location	Breaker Failure Element tripped	Simulated Clearing	High Gen	Low Gen
POB Unit 1 GSU	POB Bus 2	4.5/13.5/14.0*	OK	OK
POB Unit 2 GSU	POB Bus 4	4.5/13.5	OK	OK

\* - Primary Clearing Time/Bus Breaker Failure Time/Line Breaker Failure Time (GSU #1 Only)

*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

POB GSU BF Faults			Interim 2 (w/ existing KEW)	
Fault Location	Breaker Failure Element tripped	Simulated Clearing	High Gen	Low Gen
POB Unit 1 GSU	POB Bus 2	4.5/13.5/14.0*	OK	OK
POB Unit 2 GSU	POB Bus 4	4.5/13.5	OK	OK

\* - Primary Clearing Time/Bus Breaker Failure Time/Line Breaker Failure Time (GSU #1 Only)

*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)*

POB GSU BF Faults			Interim 2 (w/ new KEW)	
Fault Location	Breaker Failure Element tripped	Simulated Clearing	High Gen	Low Gen
POB Unit 1 GSU	POB Bus 2	4.5/13.5/14.0*	OK	OK
POB Unit 2 GSU	POB Bus 4	4.5/13.5	OK	OK

\* - Primary Clearing Time/Bus Breaker Failure Time/Line Breaker Failure Time (GSU #1 Only)

*Table B.7- Stability Results for Auxiliary Transformer High Side Single Line-to-Ground Faults Cleared in Delayed Time under Intact Conditions, Units Tripping*

*Interim 1 (with G834/J023, with existing Kewaunee substation)*

Faulted Element	Breaker Failure Element Tripped	Interim 1	
		High Gen	Low Gen
		5.1/24.5	5.1/24.5
POB AUX1 HS	POB-SEC @ SEC	OK	OK
POB AUX2 HS	POB-FOX @ FOX	OK	OK
Faulted Element	Breaker Failure Element Tripped	5.1/13.3*	5.1/13.3*
POB AUX1 HS	POB Bus 2**	OK	OK
POB AUX2 HS	POB Bus 4***	OK	OK

\* - The Stability Model Time Step is 0.25 cycles, so a 13.3 cycle fault actually clears in 13.5 cycles.

\*\* - POB-Forest Junction 345 kV line Trips, POB Generator 1 is Isolated.

\*\*\* - POB Generator 2 is isolated

*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

Faulted Element	Breaker Failure Element Tripped	Interim 2A	
		High Gen	Low Gen
		5.1/24.5	5.1/24.5
POB AUX1 HS	POB-SEC @ SEC	OK	OK
POB AUX2 HS	POB-FOX @ FOX	OK	OK
Faulted Element	Breaker Failure Element Tripped	5.1/13.3*	5.1/13.3*
POB AUX1 HS	POB Bus 2**	OK	OK
POB AUX2 HS	POB Bus 4***	OK	OK

\* - The Stability Model Time Step is 0.25 cycles, so a 13.3 cycle fault actually clears in 13.5 cycles.

\*\* - POB-Forest Junction 345 kV line Trips, POB Generator 1 is Isolated.

\*\*\* - POB Generator 2 is isolated

*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)*

Faulted Element	Breaker Failure Element Tripped	Interim 2B	
		High Gen	Low Gen
		5.1/24.5	5.1/24.5
POB AUX1 HS	POB-SEC @ SEC	OK	OK
POB AUX2 HS	POB-FOX @ FOX	OK	OK
Faulted Element	Breaker Failure Element Tripped	5.1/13.3*	5.1/13.3*
POB AUX1 HS	POB Bus 2**	OK	OK
POB AUX2 HS	POB Bus 4***	OK	OK

\* - The Stability Model Time Step is 0.25 cycles, so a 13.3 cycle fault actually clears in 13.5 cycles.

\*\* - POB-Forest Junction 345 kV line Trips, POB Generator 1 is Isolated.

\*\*\* - POB Generator 2 is isolated



*Table B.8- Stability Results for GSU Three Phase 345 kV Faults Cleared in Primary (5.5 cycles, including 1 cycle margin) Time under Intact and Prior Outage Conditions, Units Tripping*

*Interim 1 (with G834/J023, with existing Kewaunee substation)*

Fault	Prior Outage	Interim 1	
		High Gen	Low Gen
FltPBGSU1	None	OK	OK
FltPBGSU1	111	OK	OK
FltPBGSU1	121	OK	OK
FltPBGSU1	151	OK	OK
FltPBGSU1	Q-303	OK	OK
FltPBGSU1	R-304	OK	OK
FltPBGSU1	6832	OK	OK
FltPBGSU1	971L71	OK	OK
FltPBGSU1	L-SEC31	OK	OK
FltPBGSU1	L-CYP31	OK	OK
FltPBGSU1	T10	OK	OK
FltPBGSU1	NAPL71	OK	OK
FltPBGSU1	971L51	OK	OK
FltPBGSU1	Y-311	OK	OK
FltPBGSU1	B12	OK	OK
FltPBGSU1	B23	OK	OK
FltPBGSU1	B34	OK	OK
FltPBGSU1	B45	OK	OK

5.5 cyles (1-cycle margin).

Fault	Prior Outage	Interim 1	
		High Gen	Low Gen
FltPBGSU2	None	OK	OK
FltPBGSU2	111	OK	OK
FltPBGSU2	121	OK	OK
FltPBGSU2	151	OK	OK
FltPBGSU2	Q-303	OK	OK
FltPBGSU2	R-304	OK	OK
FltPBGSU2	6832	OK	OK
FltPBGSU2	971L71	OK	OK
FltPBGSU2	L-SEC31	OK	OK
FltPBGSU2	L-CYP31	OK	OK
FltPBGSU2	T10	OK	OK
FltPBGSU2	NAPL71	OK	OK
FltPBGSU2	971L51	OK	OK
FltPBGSU2	Y-311	OK	OK
FltPBGSU2	B12	OK	OK
FltPBGSU2	B23	OK	OK
FltPBGSU2	B34	OK	OK
FltPBGSU2	B45	OK	OK



*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

Fault	Prior Outage	Interim 2A (w/ existing KEW)	
		High Gen	Low Gen
FltPBGSU1	None	OK	OK
FltPBGSU1	111	OK	OK
FltPBGSU1	121	OK	OK
FltPBGSU1	151	OK	OK
FltPBGSU1	Q-303	OK	OK
FltPBGSU1	R-304	OK	OK
FltPBGSU1	6832	OK	OK
FltPBGSU1	971L71	OK	OK
FltPBGSU1	L-SEC31	OK	OK
FltPBGSU1	L-CYP31	OK	OK
FltPBGSU1	T10	OK	OK
FltPBGSU1	NAPL71	OK	OK
FltPBGSU1	971L51	OK	OK
FltPBGSU1	Y-311	OK	OK
FltPBGSU1	B12	OK	OK
FltPBGSU1	B23	OK	OK
FltPBGSU1	B34	OK	OK
FltPBGSU1	B45	OK	OK

5.5 cycles (1-cycle margin).

Fault	Prior Outage	Interim 2A (w/ existing KEW)	
		High Gen	Low Gen
FltPBGSU2	None	OK	OK
FltPBGSU2	111	OK	OK
FltPBGSU2	121	OK	OK
FltPBGSU2	151	OK	OK
FltPBGSU2	Q-303	OK	OK
FltPBGSU2	R-304	OK	OK
FltPBGSU2	6832	OK	OK
FltPBGSU2	971L71	OK	OK
FltPBGSU2	L-SEC31	OK	OK
FltPBGSU2	L-CYP31	OK	OK
FltPBGSU2	T10	OK	OK
FltPBGSU2	NAPL71	OK	OK
FltPBGSU2	971L51	OK	OK
FltPBGSU2	Y-311	OK	OK
FltPBGSU2	B12	OK	OK
FltPBGSU2	B23	OK	OK
FltPBGSU2	B34	OK	OK
FltPBGSU2	B45	OK	OK

*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)*

		Interim 2B (w/ new KEW)	
Fault	Prior Outage	High Gen	Low Gen
FltPBGSU1	None	OK	OK
FltPBGSU1	111	OK	OK
FltPBGSU1	121	OK	OK
FltPBGSU1	151	OK	OK
FltPBGSU1	Q-303	OK	OK
FltPBGSU1	R-304	OK	OK
FltPBGSU1	6832	OK	OK
FltPBGSU1	971L71	OK	OK
FltPBGSU1	L-SEC31	OK	OK
FltPBGSU1	L-CYP31	OK	OK
FltPBGSU1	T10	OK	OK
FltPBGSU1	NAPL71	OK	OK
FltPBGSU1	971L51	OK	OK
FltPBGSU1	Y-311	OK	OK
FltPBGSU1	B12	OK	OK
FltPBGSU1	B23	OK	OK
FltPBGSU1	B34	OK	OK
FltPBGSU1	B45	OK	OK

5.5 cycles (1-cycle margin).

		Interim 2B (w/ new KEW)	
Fault	Prior Outage	High Gen	Low Gen
FltPBGSU2	None	OK	OK
FltPBGSU2	111	OK	OK
FltPBGSU2	121	OK	OK
FltPBGSU2	151	OK	OK
FltPBGSU2	Q-303	OK	OK
FltPBGSU2	R-304	OK	OK
FltPBGSU2	6832	OK	OK
FltPBGSU2	971L71	OK	OK
FltPBGSU2	L-SEC31	OK	OK
FltPBGSU2	L-CYP31	OK	OK
FltPBGSU2	T10	OK	OK
FltPBGSU2	NAPL71	OK	OK
FltPBGSU2	971L51	OK	OK
FltPBGSU2	Y-311	OK	OK
FltPBGSU2	B12	OK	OK
FltPBGSU2	B23	OK	OK
FltPBGSU2	B34	OK	OK
FltPBGSU2	B45	OK	OK

*Table B.9- Stability Results for Auxiliary Transformer High Side 3-Phase Faults Cleared in Primary Time (6.1 cycles, including 1 cycle margin) under Intact and Prior Outage Conditions*

*Interim 1 (with G834/J023, with existing Kewaunee substation)*

		High Generation	Low Generation
Fault	Prior Outage	Interim 1 5.75/6.1	Interim 1 5.75/6.1
FIPOBAX1	None	OK	OK
FIPOBAX1	111	OK	OK
FIPOBAX1	121	OK	OK
FIPOBAX1	151	OK	OK
FIPOBAX1	Q-303	OK	OK
FIPOBAX1	R-304	OK	OK
FIPOBAX1	6832	OK	OK
FIPOBAX1	971L71	OK	OK
FIPOBAX1	L-SEC31	OK*	OK
FIPOBAX1	L-CYP31	OK	OK
FIPOBAX1	T10	OK	OK
FIPOBAX1	NAPL71	OK	OK
FIPOBAX1	971L51	OK	OK
FIPOBAX1	Y-311	OK	OK
FIPOBAX1	B12	OK	OK
FIPOBAX1	B23	OK	OK
FIPOBAX1	B34	OK	OK
FIPOBAX1	B45	OK	OK

\*SEC Gens Isolated

		High Generation	Low Generation
Fault	Prior Outage	Interim 1 5.75/6.1	Interim 1 5.75/6.1
FIPOBAX2	None	OK	OK
FIPOBAX2	111	OK	OK
FIPOBAX2	121	OK	OK
FIPOBAX2	151	OK	OK
FIPOBAX2	Q-303	OK	OK
FIPOBAX2	R-304	OK	OK
FIPOBAX2	6832	OK	OK
FIPOBAX2	971L71	OK	OK
FIPOBAX2	L-SEC31	OK	OK
FIPOBAX2	L-CYP31	OK	OK
FIPOBAX2	T10	OK	OK
FIPOBAX2	NAPL71	OK	OK
FIPOBAX2	971L51	OK	OK
FIPOBAX2	Y-311	OK	OK
FIPOBAX2	B12	OK	OK
FIPOBAX2	B23	OK	OK
FIPOBAX2	B34	OK**	OK**
FIPOBAX2	B45	OK	OK

\*\*POB GEN 2 Isolated



*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

Fault	Prior Outage	High Generation	Low Generation
		Interim 2A w/ existing KEW 5.75/6.1	Interim 2A w/ existing KEW 5.75/6.1
FIPOBAX1	None	OK	OK
FIPOBAX1	111	OK	OK
FIPOBAX1	121	OK	K,P agnular, 345KV B5 (Stable 5.5/6.0)
FIPOBAX1	151	OK	OK
FIPOBAX1	Q-303	OK	OK
FIPOBAX1	R-304	K,P (Stable 5.5/6.0)	K,P (Stable 5.5/6.0)
FIPOBAX1	6832	K,P,F (Stable 5.0/6.0)	OK
FIPOBAX1	971L71	OK	OK
FIPOBAX1	L-SEC31	OK*	OK
FIPOBAX1	L-CYP31	K,P,F (Stable 5.0/6.0)	OK
FIPOBAX1	T10	OK	OK
FIPOBAX1	NAPL71	K,P,F (Stable 5.5/6.0)	OK
FIPOBAX1	971L51	OK	OK
FIPOBAX1	Y-311	K,P,F (Stable 5.5/6.0)	OK
FIPOBAX1	B12	OK	OK
FIPOBAX1	B23	OK	OK
FIPOBAX1	B34	OK	OK
FIPOBAX1	B45	OK	OK

\*SEC Gens Isolated

Fault	Prior Outage	High Generation	Low Generation
		Interim 2A w/ existing KEW 5.75/6.1	Interim 2A w/ existing KEW 5.75/6.1
FIPOBAX2	None	OK	OK
FIPOBAX2	111	OK	K,P (Stable 5.5/6.0)
FIPOBAX2	121	K,P (Stable 5.5/6.0)	K,P (Stable 5.0/6.0)
FIPOBAX2	151	OK	OK
FIPOBAX2	Q-303	OK	OK
FIPOBAX2	R-304	K,P (Stable 5.5/6.0)	K,P (Stable 5.0/6.0)
FIPOBAX2	6832	OK	OK
FIPOBAX2	971L71	OK	OK
FIPOBAX2	L-SEC31	K,P,S (Stable 5.0/6.0)	K,P (Stable 5.5/6.0)
FIPOBAX2	L-CYP31	OK	OK
FIPOBAX2	T10	OK	OK
FIPOBAX2	NAPL71	OK	OK
FIPOBAX2	971L51	OK	OK
FIPOBAX2	Y-311	OK	OK
FIPOBAX2	B12	OK	K,P (Stable 5.5/6.0)
FIPOBAX2	B23	OK	OK
FIPOBAX2	B34	OK**	OK**
FIPOBAX2	B45	OK	OK

\*\*POB GEN 2 Isolated

*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)*

		High Generation	Low Generation
Fault	Prior Outage	Interim 2B w/ new KEW 5.75/6.1	Interim 2 B w/ new KEW 5.75/6.1
FIPOBAX1	None	OK	OK
FIPOBAX1	111	OK	OK
FIPOBAX1	121	OK	OK
FIPOBAX1	151	OK	OK
FIPOBAX1	Q-303	OK	OK
FIPOBAX1	R-304	K,P (5.5/6.0 stable)	K,P (5.5/6.0 stable)
FIPOBAX1	6832	K,P,F (5.0/6.0 stable)	OK
FIPOBAX1	971L71	OK	OK
FIPOBAX1	L-SEC31	OK*	OK
FIPOBAX1	L-CYP31	K,P,F (5.0/6.0 stable)	OK
FIPOBAX1	T10	OK	OK
FIPOBAX1	NAPL71	K,P,F (5.5/6.0 stable)	OK
FIPOBAX1	971L51	OK	OK
FIPOBAX1	Y-311	K,P,F (5.5/6.0 stable)	OK
FIPOBAX1	B12	OK	OK
FIPOBAX1	B23	OK	OK
FIPOBAX1	B34	OK	OK
FIPOBAX1	B45	OK	OK

\*SEC Gens Isolated

		High Generation	Low Generation
Fault	Prior Outage	Interim 2B w/ new KEW 5.75/6.1	Interim 2 B w/ new KEW 5.75/6.1
FIPOBAX2	None	OK	OK
FIPOBAX2	111	OK	P (uv 19 kV at 1.521sec, 345 kV B1 1st- 1.096 sec, 2nd-1.562 sec) (5.5/6.0 stable)
FIPOBAX2	121	P1 (uv 345kV B1 1st-1.183sec, 2nd- 1.571 sec) (5.5/6.0 stable)	K,P (5.0/6.0 stable)
FIPOBAX2	151	OK	OK
FIPOBAX2	Q-303	OK	OK
FIPOBAX2	R-304	OK	K,P (5.0/6.0 stable)
FIPOBAX2	6832	OK	OK
FIPOBAX2	971L71	OK	OK
FIPOBAX2	L-SEC31	K,P,S (5.0/6.0 stable)	K,P (5.5/6.0 stable)
FIPOBAX2	L-CYP31	OK	OK
FIPOBAX2	T10	OK	OK
FIPOBAX2	NAPL71	OK	OK
FIPOBAX2	971L51	OK	OK
FIPOBAX2	Y-311	OK	OK
FIPOBAX2	B12	OK	K,P (5.5/6.0 stable)
FIPOBAX2	B23	OK	OK
FIPOBAX2	B34	OK**	OK**
FIPOBAX2	B45	OK	OK

\*\*POB GEN 2 isolated



*Table B.10- Stability Results for Kewaunee and Point Beach Generation Outage under Intact Conditions*

*Interim 1 (with G834/J023, with existing Kewaunee substation)*

UNIT TRIP		Interim 1	
UNIT TRIP	Trip time (sec)	High Gen	Low Gen
POBG1trip	0.15	OK	OK
POBG2trip	0.15	OK	OK
POBG1G2trip	0.15	OK	OK
KEWG1trip	0.15	OK	OK

*Interim 2A (with G834/J023 and G833/J022, with existing Kewaunee substation)*

UNIT TRIP		Interim 2A (w/ existing KEW)	
UNIT TRIP	Trip time (sec)	High Gen	Low Gen
POBG1trip	0.15	OK	OK
POBG2trip	0.15	OK	OK
POBG1G2trip	0.15	OK	OK
KEWG1trip	0.15	OK	OK

*Interim 2B (with G834/J023 and G833/J022, with new Kewaunee substation)*

UNIT TRIP		Interim 2B (w/ new KEW)	
UNIT TRIP	Trip time (sec)	High Gen	Low Gen
POBG1	0.15	OK	OK
POBG2	0.15	OK	OK
POBG1G2	0.15	OK	OK
KEW	0.15	OK	OK

### Appendix C: Competing Wind Generators

Queue Number	Control Area	MW	Commercial Operation Date (From 3-31-2009 status report)	Geographical Location
G384	WPS	99	TBD (suspended)	Kewaunee-Mishicot 138 kV line
G427	WEC	98	TBD (suspended)	Cypress 345 kV Substation
G590	WEC	98	TBD (suspended)	Tecumseh Rd 138 kV Substation
G611	WEC	99	12-31-2011	Elkhart Lake-Forest Junction 138 kV line
G773	WPS	150	12-01-2012	Forest Junction-Lost Dauphin 138 kV line

## **Appendix D: Operating Restrictions**



With all stability upgrades assumed in-service and the Minimum Excitation Limiter settings for Point Beach and Kewaunee units modified, generation restrictions identified for each interim period are:

- During Interim 1 period (2010 after G834/J023 – 2011 before G833/J022)
  - iii. G1 at 560 MW (gross) under prior outage condition of 6832 (North Appleton-Fox River 345 kV line)
  - iv. G1 at 580 MW (gross) under prior outage condition of Point Beach Bus Tie 2-3
- During Interim 2A period (Without Kewaunee project, 2011 after G833/J022 – beyond )
  - viii. G2 at 620 MW (gross) under prior outage of 121 (Point Beach-Forest Junction 345 kV line)
  - ix. G2 at 620 MW (gross) under prior outage of 151 (Point Beach-Fox River 345 kV line)
  - x. G2 at 600 MW (gross) under prior outage of R304 (Kewaunee-North Appleton 345 kV line)
  - xi. Both G1 and G2 at 540 MW (gross) under prior outage of 6832 (North Appleton-Fox River 345 kV line)
  - xii. G2 at 580 MW (gross) under prior outage of SEC31 (Sheboygan Energy Center-Granville 345 kV line)
  - xiii. G1 at 580 MW (gross) under prior outage of Point Beach Bus Tie 2-3
  - xiv. G2 at 620 MW (gross) under prior outage of Point Beach Bus Tie 4-5
- During Interim 2B period (With Kewaunee project, 2011 after G833/J022 – beyond)
  - i. G2 at 600 MW (gross) under prior outage condition of 6832 (North Appleton-Fox River 345 kV line)
  - ii. G1 at 580 MW (gross) under prior outage condition of Point Beach Bus Tie 2-3

## Appendix E: Short Circuit / Breaker Duty Analysis Results

*Table E.1 – Maximum and Minimum Fault Duties at the G833-4 Point of Interconnection*

	Maximum Fault Duty (Amps)		Minimum Fault Duty* (Amps)	
	Single-phase	Three-Phase	Single-phase	Three-Phase
Scenario 1 = Existing system	23293.9	21160.4	9288	11100.6
Scenario 2 = Existing with new GSU of POB G2 (Fall 2009–May 2010)	23878.5	21419.7	9288	11100.6
Scenario 3 = With G834 (J023) and new GSU of POB G1 (May 2010–May 2011)	24516	21758.5	9288	11100.6
Scenario 4 = With G833/4 (J022/3) with existing Kewaunee (May 2011–beyond)	24660.4	21927.2	9288	11100.6
Scenario 5 = With G833/4 (J022/3) with new Kewaunee (May 2011–beyond)	24801.6	22017	9288.2	11100.7
** Scenario 6 = With G833/4 (J022/3) with new Kewaunee and potential East sub	25448.4	22749.3	9786.8	11954.8
** Scenario 7 = With G833/4 (J022/3) with new Kewaunee and potential East/North sub with line conversion	26615.1	23988.7	10915.9	13402.2

\* POB G1 and G2 offline and Q-303 out of service

\*\* Scenario 6 and 7 were also studied to provide maximum and minimum fault duties that may appear due to potential future transmission reinforcement.

*Table E.2 – Thevenin Equivalent Impedances in Ohms corresponding to Maximum Fault Duty*

	Pos Seq.	Neg. Seq.	Zero Seq.
Scenario 1 = Existing system	0.492146+ j 9.400272	0.563439+ j 9.4053	0.589203+ j 6.794582
Scenario 2 = Existing with new GSU of POB G2 (Fall 2009–May 2010)	0.47915+ j 9.28685	0.547887+ j 9.291845	0.530596+ j 6.397666
Scenario 3 = With G834 (J023) and new GSU of POB G1 (May 2010–May 2011)	0.476195+ j 9.141977	0.648689+ j 9.140315	0.480063+ j 6.038944
Scenario 4 = With G833/4 (J022/3) with existing Kewaunee (May 2011–beyond)	0.480694+ j 9.071247	0.754597+ j 9.060422	0.480063+ j 6.038944
Scenario 5 = With G833/4 (J022/3) with new Kewaunee (May 2011–beyond)	0.500629+ j 9.033035	0.774579+ j 9.021229	0.483616+ j 5.974935
** Scenario 6 = With G833/4 (J022/3) with new Kewaunee and potential East sub	0.483549 + j 8.742337	0.734901 + j 8.732362	0.491449 + j 5.944132
** Scenario 7 = With G833/4 (J022/3) with new Kewaunee and potential East/North sub with line conversion	0.455713 + j 8.290790	0.685388 + j 8.282391	0.496780 + j 5.818807

\*\* These scenarios were also studied to provide maximum and minimum fault duties that may appear due to potential future transmission reinforcement.

Breaker Margin)

[illegible]



[illegible]

## **Appendix F: Study Criteria**

## Study Criteria

### F.1 Contingencies

For stability analysis, a set of branches in the vicinity of the generator/power plant of concern is selected as contingencies, based on engineering judgment. Fault analysis is performed for the following six categories of contingency conditions:

1. Three-phase fault cleared in primary time with an otherwise intact system.
2. Three-phase fault cleared in delayed clearing time (i.e. breaker failure conditions) with an otherwise intact system.
3. Three-phase fault cleared in primary clearing time with a pre-existing outage of any other transmission element.
4. Single Line Ground (SLG) bus section fault cleared in primary clearing time with an otherwise intact system.
5. SLG internal breaker fault cleared in primary clearing time with an otherwise intact system.
6. SLG fault of double circuits on common tower cleared in primary time with an otherwise intact system.

For power flow analysis, contingencies include:

1. N-1 contingencies – all lines and transformers operated at 69kV and above in the following control areas/zones: ATC Planning Zones 1-5 and ties to those zones and all branches of voltage level 69kV and above in the Dairyland Power Cooperative, Northern States Power Control Area, Commonwealth Edison, and Alliant Energy West control areas.
2. Selected N-2 and multiple contingencies that ATCLLC has determined to be significant.

### F.2 Monitored Elements

#### *F.2.1 Intact System, N-1, N-2 and Special Multiple Contingency Evaluation Using Linear Transfer Analysis Methods*

All load carrying elements operated at 69kV and above in the following control areas/zones were studied: ATCLLC Planning Zones 1-5 and ties to those zones, and all branches of voltage level 69kV and above in the Dairyland Power Cooperative, Northern States Power Control Area, Commonwealth Edison, and Alliant Energy West control areas.

A Transmission Reliability Margin (TRM) of 5% must be applied to the MVA ratings of each monitored ATCLLC element. Violations reported will be based upon the adjusted MVA rating.



### F.3 Thermal Loading Criteria

#### *F.3.1 Injection Violations*

Generation injection violations include: 1) thermal violations of the transmission elements that connect the Generator to the rest of the transmission network (outlet congestion); 2) thermal violations of the transmission elements that have a transfer distribution factor (TDF)  $\geq 5\%$  for NERC Category A (system intact) conditions and TDF  $\geq 20\%$  for NERC Category B contingencies anywhere in the studied system in relation to real power injected at the Point of Interconnection (POI) when delivered to all of MISO; or 3) thermal violations created by the loss of a transmission element connected to the generator interconnection substation.

#### *F.3.2 Operating Restriction Calculation*

$$\text{Allowable Output} = \frac{\text{Equipment Rating} - [\text{Line Flow} - (\text{Generation Output} * \text{TDF})]}{\text{TDF}}$$

### F.4 Steady State Under Voltage Criteria

#### *F.4.1 Intact System, N-1 and Special Multiple Contingency Evaluation Using ACCC*

Under intact system conditions, the voltage magnitude of all transmission system buses with a decrease of 0.01 per unit due to the Generator must not be lower than 0.95 per unit. Under contingency conditions, the voltage magnitude of all transmission system buses with a decrease of 0.01 per unit, due to the Generator, must not be lower than 0.90 per unit.

#### *F.4.2 N-2 Contingency Evaluation*

Power flow solutions must converge for a selected number of N-2 contingencies in the electrical proximity of the studied Generator. Divergence of a power flow solution indicates potential voltage collapse. A “fix” must be identified for any non-converging power flow simulation and may include generator operating restrictions. [Note: Non-convergence may be due to solution settings such as switched shunt operation and/or LTC action.]

### F.5 Angular Stability Criteria

Critical Clearing Time (CCT) is a period relative to the start of a fault, within which all generators in the system remain stable (synchronized). CCT is obtained from simulation. Maximum Expected Clearing Time (MECT) determines a period of time that is needed to clear a fault using the existing system facilities. MECT is dictated by the existing system facilities. In any contingency, if the computed CCT is less than the MECT plus a margin determined by ATC (1.0 cycle for studies using estimated generator data and 0.5 cycles for studies using confirmed generator data), it is considered an unstable situation and is unacceptable. Otherwise, it is considered acceptable transient stability performance.

Longer time-domain simulations must be performed on faults cleared at the CCT to examine dynamic stability. Simulations will typically cover 20 seconds of system dynamics and machine angle oscillations must meet the damping criteria in the ATC Planning Criteria.

Note that ATC stability criteria and NERC stability criteria differ on the study assumptions used for breaker failure analysis. ATC study criterion models breaker failure by modeling a three-phase fault during the primary time, reduced to SLG fault if the failed breaker is an Independent Pole Operated (IPO) breaker during delayed clearing and cleared at the end of the delayed clearing time. On the other hand, NERC study criterion assumes a single line-to-ground fault for the entire breaker failure analysis. Hence, the CCT computed from ATC stability criteria is always less than or equal to the value computed using the NERC study criteria. This report assumes ATC stability criteria unless otherwise stated.

The time-domain simulations must also be reviewed for compliance with the transient and dynamic voltage standards in the ATC Planning Criteria. Voltages of all transmission system buses must recover to be at least 70% of the nominal system voltages immediately after fault removal and 80% of the nominal system voltages in 2.0 second after fault removal.

## Appendix G: Estimated Allowable MW Output from G834 or G833 under Spring/Fall or Winter Emergency Ratings

- Allowable output from G834/J023 between May 2010 and April 2011 (before G833/J022 in service) with Spring/Fall emergency ratings considered

Limiting Element	Spring/Fall Existing Rating (MVA)	Contingency	PRE MVA <sup>1</sup>	POST MVA <sup>1</sup>	DF	REQ'D RATING	Allowable MW
Point Beach-Sheboygan Energy Center 345-kV line	968	Cypress-Arcadian 345-kV line	516.2	540.5	23.37%	568.94	1726.145
Cypress-Arcadian 345-kV line	968	Point Beach-Sheboygan Energy Center 345-kV line	498.7	519.3	19.80%	546.61	2125.758

- Allowable output from G834/J023 between May 2010 and April 2011 (before G833/J022 in service) with Winter emergency rating considered

Limiting Element	Winter Existing Rating (MVA)	Contingency	PRE MVA <sup>1</sup>	POST MVA <sup>1</sup>	DF	REQ'D RATING	Allowable MW
Point Beach-Sheboygan Energy Center 345-kV line	1311	Cypress-Arcadian 345-kV line	516.2	540.5	23.37%	568.94	3120.454
Cypress-Arcadian 345-kV line	1076	Point Beach-Sheboygan Energy Center 345-kV line	498.7	519.3	19.80%	546.61	2643.939

1. The Pre and Post MVA flow were re-estimated from the previous interim operations study report in order to calculate new required ratings and new allowable MW output. The old values in the previous study report was obtained from Table A.5

New Pre MVA = old Pre MVA

New Post MVA = old Post MVA + 6 MW x DF



- Allowable output from G833/J022 beyond May 2011 (w/ G834/J023 assumed in service) with Spring/Fall emergency ratings considered

Limiting Element	Spring/Fall Existing Rating (MVA)	Contingency	PRE MVA <sup>2</sup>	POST MVA <sup>3</sup>	DF	REQ'D RATING	Allowable MW
Point Beach-Sheboygan Energy Center 345-kV line	968	Cypress-Arcadian 345-kV line	540.6	566.0	24.90%	595.77	1522.112
Cypress-Arcadian 345-kV line	968	Point Beach-Sheboygan Energy Center 345-kV line	520.1	543.2	22.71%	571.81	1759.302

- Allowable output from G833/J022 beyond May 2011 (w/ G834/J023 assumed in service) with Winter emergency rating considered

Limiting Element	Winter Existing Rating (MVA)	Contingency	PRE MVA <sup>2</sup>	POST MVA <sup>3</sup>	DF	REQ'D RATING	Allowable MW
Point Beach-Sheboygan Energy Center 345-kV line	1311	Cypress-Arcadian 345-kV line	540.6	566.0	24.90%	595.77	2830.747
Cypress-Arcadian 345-kV line	1076	Point Beach-Sheboygan Energy Center 345-kV line	520.1	543.2	22.71%	571.81	2211.085

2. The Pre MVA flow was re-estimated from the previous interim operations study report in order to calculate new required ratings and new allowable MW output. The old values in the previous study report was obtained from Table A.5

$$\text{New Pre MVA} = \text{old Pre MVA} + 6 \text{ MW} \times \text{DF}$$

3. The Post MVA flow was re-estimated from the previous interim operations study report in order to calculate new required ratings and new allowable MW output. The old value in the previous study report was from the case (Scenario 5 with G833/834 and all wind 100%, with 2011 Kewaunee modeled)

$$\text{New Post MVA} = \text{old Post MVA} + 12 \text{ MW} \times \text{DF}$$

Note: The results shown in the above tables are based on 50% peak load cases.

## **Appendix H: Summary Table of Stability Study Result**

Interim Period 1 (G834/J023 - 642.96 MW gross)																	Interim Period 2 (G834-J0223 - each 642.96 MW gross, with existing KEW)																	Interim Period 2 (G834-J0223 - each 642.96 MW gross, with New KEW)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
Type of Fault	Fault causing problems	Prior Outage	Potential Solutions				System Problem	Comments	Potential Solutions				System Problem	Comments	Potential Solutions				System Problem	Comments	Potential Solutions				System Problem	Comments																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
			Generation Restriction (MW gross)	Other Upgrade	Tested Clearing Time with potential solutions				Generation Restriction (MW gross)	Other Upgrade Required	Tested Clearing Time with potential solutions				Generation Restriction (MW gross)	Other Upgrade Required	Tested Clearing Time with potential solutions				Generation Restriction (MW gross)	Other Upgrade Required	Tested Clearing Time with potential solutions				Generation Restriction (MW gross)	Other Upgrade Required	Tested Clearing Time with potential solutions																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
Breaker failure	L111 @ P L151 @ P Q-303 @ P R-304 @ K																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					

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Type of Fault	Fault causing problems	Prior Outage	Interim Period 1 (G834/J023 - 642.96 MW gross)					Interim Period 2 (G834/J022-3 - each 642.96 MW gross, with existing KEW)					Interim Period 2 (G834/J022-3 - each 642.96 MW gross, with New KEW)				
			System Problem	Generation Restriction (MW gross)	Other Upgrade	Tested Clearing Time with potential solutions	Comments	System Problem	Generation Restriction (MW gross)	Other Upgrade Required	Tested Clearing Time with potential solutions	Comments	System Problem	Generation Restriction (MW gross)	Other Upgrade Required	Tested Clearing Time with potential solutions	Comments
Unit Trip																	
Nomenclature																	
K: Kewaunee			L111: Point Beach-Shaboygan Energy Center 345 kV line					NAPL71: North Appleton-Werner West 345 kV line					H: High side				
P: Point Beach (P1, P2)			L121: Point Beach-Forest Junction 345 kV line					CYP31: Cypress-Arcadian 345 kV line					POBY: Point Beach bus tie xy				
S: Shaboygan Energy			Q303: Point Beach-Kewaunee 345 kV line					6832: North Appleton-Fox Energy Center 345 kV line					CCT: Critical clearing time (see note below)				
F: Fox Energy			L151: Point Beach-Fox Energy 345 kV line					T10: Kewaunee T10 345/138 kV transformer									
TH: Thilmany			R304: Kewaunee-North Appleton 345 kV line					SEC31: Shaboygan Energy Center-Granville 345 kV line									

Note: Tested clearing times noted in the table includes 1.0 cycle margin. The Planning margin is added to the local primary clearing time for primary clearing simulations and the local breaker failure time for breaker failure simulations.

## **Appendix I: Minimum Excitation Limits at Point Beach and Kewaunee during Interim Periods**

## **Minimum Excitation Limits at Point Beach and Kewaunee during Interim Periods**

As noted in this G833/J022-G834/J023 Interim Operations Re-Study Report, Point Beach and Kewaunee units need to maintain certain reactive power output in anticipation of critical contingency conditions. Reactive power output from a synchronous machine has an impact on the transient stability of the unit. Typically, when a unit produces relatively small reactive power output or absorbs reactive power from transmission system (under-excitation), the unit tends to be less stable under a fault condition. The results of the interim operation study indicate that a certain level of reactive power output (over-excitation) needs to be maintained to ensure generation stability in anticipation of critical fault conditions. This is primarily due to too many generators with few outlets out of Fox Valley area.

The minimum excitation limiter, which may also be referred to as the under-excited reactive ampere limit or under-excitation limiter, settings are an effective mechanism to ensure a minimum level of unit excitation. However, limiting the amount of under-excited operation can negatively affect the ability to control system and plant voltages under lighter system load conditions where transmission line charging may result in higher system voltages. Therefore, any minimum excitation limits need to be coordinated with voltage control requirements.

The “interim” solutions described in the Interim Operations Re-Study Report would be followed by the completion of the necessary Network Upgrades identified in the G833/J022-G834/J023 System Impact Re-Study Report, which has yet to be posted. The Network Upgrades would be the long-term solutions which ensure a wider operating envelope for the local transmission system and the interconnected generators by permitting generating unit operation at near unity or leading power factor, or at least provide a foundation to achieve the wider operating envelop through additional transmission reinforcement in the area that may be needed in the future.

### ***Transient Stability Studies***

To estimate minimum excitation limits (MVAR output levels), it is assumed that the stability upgrades identified for each interim period are in-service (see G833/J022-G834/J023 Interim Operation Re-Study Report). Various MVAR output levels at Point Beach and Kewaunee 345 kV buses were evaluated using two different generation dispatch scenarios during the three interim periods. Critical faults under system intact condition identified in the interim operation study were applied, which are:

- Fault on L111 with breaker failure at Point Beach
- Fault on L151 with breaker failure at Point Beach
- Fault on Q-303 with breaker failure at Point Beach (post-May 2010 until May 2011 only since a series breaker is proposed to be installed by May 2011)
- Fault on R-304 with breaker failure at Kewaunee (post Kewaunee bus reconfiguration project period only)

With stability upgrades for each interim period in-service and based on the study results shown in Table I.1 through I.4, the Point Beach and Kewaunee units would need to maintain the following minimum excitation levels to ensure synchronism of these and nearby generators:

- For May 2010 – May 2011 (With Point Beach Unit #1 upgraded and with the existing Kewaunee bus configuration)
  - Point Beach G1 and G2: 48 MVAR or higher per unit
  - Kewaunee G1: 41 MVAR or higher
- For May 2011 until completion of the Kewaunee bus reconfiguration project (With both Point Beach Units #1 and #2 upgraded),
  - Point Beach G1 and G2: 70 MVAR or higher per unit
  - Kewaunee G1: 58 MVAR or higher
- Post completion of the Kewaunee bus reconfiguration project (With both Point Beach Units #1 and #2 upgraded)
  - Point Beach G1 and G2: 68 MVAR or higher per unit
  - Kewaunee G1: 49 MVAR or higher

These minimum excitation limits were estimated by testing the critical system faults. Additional study for all other relevant system faults was not performed because of the following reasons:

- For Interim 1 period (see Table I.1), the critical faults under system intact conditions are more severe at the low generation scenario, and the estimated minimum excitation limits of Kewaunee and Point Beach units are either same or higher than their MVAR outputs at the 352 kV voltage schedule where all other faults under system intact conditions were proven to be stable in the interim operation study. Therefore, additional study for all other relevant system faults under system intact conditions was not performed. For prior outage conditions, it is recommended to maintain at least 354 kV at the Point Beach and Kewaunee 345 kV buses (note: 354 kV is high-end of the preferred voltage range at Point Beach) in anticipation of critical faults. This is to ensure stable system even with faults under prior outage conditions which appear to be more severe at high generation scenario and were proven to be stable at the 352 kV voltage level with interim upgrades and operating restrictions implemented.
- As mentioned above, the critical faults under system intact conditions appear to be more severe at the low generation scenario according to the results of the interim operation study, and the estimated minimum excitation limits of Kewaunee and Point Beach units are higher than their MVAR outputs at the 352 kV voltage schedule of low generation scenario (see Table 2.4.1) where all other faults under system intact conditions were proven to be stable in the interim operation report. Therefore, additional study for all other relevant system faults under system intact conditions was not performed. For prior outage conditions, it is also recommended to maintain at least 354 kV (high-end of the preferred voltage range at Point Beach) in anticipation of critical faults. This is to ensure stable system even with faults under prior outage condition which appear to be more severe at high generation scenario and were proven to be stable at 352 kV.



***Steady State Voltage Control Studies at Minimum System Load Conditions***

Using a minimum load case with 40% of 2010 summer peak load condition, three scenarios were built and studied to confirm if any high voltages occur at Point Beach 345 kV and Kewaunee 345/138 kV buses under various conditions. The scenarios are:

- Scenario 1: Minimum load case with G834-J023 added
- Scenario 2: Minimum load case with G834/J023\_G833/J022 added
- Scenario 3: Minimum load case with Scenario 2 and with Point Beach G2 and Kewaunee G1 offline.

The minimum reactive power outputs of Point Beach and Kewaunee units in each case were adjusted to match with the estimated minimum excitation limits as follows:

- For Scenario 1:
  - Point Beach G1 and G2: 48 MVAR
  - Kewaunee G1: 41 MVAR
- For Scenario 2:
  - Point Beach G1 and G2: 70 MVAR
  - Kewaunee G1: 58 MVAR

No study was performed using the minimum excitation limits of Interim 2B period since no significant impact is expected due to the Kewaunee bus reconfiguration project.

For the study, the following critical contingencies were tested.

- System Intact
- Open Line-end
  - i. Open North Appleton end of R-304
  - ii. Open Granville end of L-SEC31
  - iii. Open Arcadian end of L-CYP31
  - iv. Open Forest Junction end of L121
  - v. Open Fox River end of L151
- N-1 or multiple contingency analyses are not performed since these conditions will lower voltages due to increased system impedances.

Monitored elements are Point Beach 19 kV and 345 kV, and Kewaunee 345 kV and 138 kV bus voltages. The following criteria are assumed for the monitored elements.

- Point Beach 19 kV bus voltage: 95 percent to 105 percent of nominal voltage
- Point Beach 345 kV bus voltage: Not exceed 358 kV (high end of normal voltage range) under system intact condition. Not exceed 360 kV (slightly lower than high end of absolute voltage range) under a line end open
- Kewaunee 345 kV bus voltage: 95 percent to 105 percent of nominal voltage
- Kewaunee 138 kV bus voltage: 140 kV and 143 kV under system intact and contingency conditions

In conclusion, no high voltage conditions were found as shown in [Table I.4](#). Sensitivity analysis was performed by turning on some of the capacitor banks in the area such as New Holstein, Glenview, Howard and Shoto. As a result, high voltage at Kewaunee 138 kV bus is identified with the Granville end of L-SEC31 open. However, the voltage issue

can be addressed by remedial actions such as turning off some of the capacitor banks in the area as described in [Table I.5](#).

**Table I.1. Minimum Excitation Limit Study Results  
for Interim 1 (May 2010 – May 2011)**

Interim 1 (KV and MVAR level at POB and KEW for stable system under critical faults)			
Critical Fault under Intact (tested clearing times)	High Gen Scenario <sup>1</sup>	Low Gen Scenario <sup>1</sup>	Comment
L111 BF @ POB (3.5/10.0/4.5)	350 kV or higher (POB G1: 43.4 POB G2: 43.4 KEW G1: 40.9)	351 kV or higher (POB G1: 42.7 POB G2: 42.7 KEW G1: 26.1)	Thus, minimum excitation limits are: POB G1: 47.4 POB G2: 47.4 KEW G1: 40.9
L151 BF @ POB (3.5/10.0/4.5)	348 kV or higher (POB G1: 12.0 POB G2: 12.0 KEW G1: 20.1)	349 kV or higher (POB G1: 33.3 POB G2: 33.3 KEW G1: 17.5)	
Q303 BF @ POB (3.5/10.0/6.5)	350 kV or higher (POB G1: 43.4 POB G2: 43.4 KEW G1: 40.9)	352 kV or higher (POB G1: 47.4 POB G2: 47.4 KEW G1: 30.4)	
R304 BF @ KEW	N/A		

**Table I.2. Minimum Excitation Limit Study Results  
for Interim 2A (May 2011 until Kewaunee Reconfiguration Complete)**

Interim 2A (KV level at POB and KEW for stable system under critical faults)			
Critical Fault under Intact (tested clearing times)	High Gen Scenario <sup>1</sup>	Low Gen Scenario <sup>1</sup>	Comment
L111 BF @ POB (3.5/9.0/4.5)	351 kV or higher (POB G1: 69.6 POB G2: 69.6 KEW G1: 57.5)	352 kV or higher (POB G1: 60.1 POB G2: 60.1 KEW G1: 35.8)	Thus, minimum excitation limits are: POB G1: 69.6 POB G2: 69.6 KEW G1: 57.5
L151 BF @ POB (3.5/9.5/4.5)	350 kV or higher (POB G1: 53.7 POB G2: 53.7 KEW G1: 46.9)	352 kV or higher (POB G1: 60.1 POB G2: 60.1 KEW G1: 35.8)	
Q303 BF @POB	N/A		
R304 BF @ KEW	N/A		

**Table I.3. Minimum Excitation Limit Study Results  
for Interim 2B (Post Kewaunee Reconfiguration)**

Interim 2B (KV level at POB and KEW for stable system under critical faults)			
Critical Fault under Intact (tested clearing times)	High Gen Scenario <sup>1</sup>	Low Gen Scenario <sup>1</sup>	Comment
L111 BF @ POB (3.5/9.0/4.5)	351 kV or higher (POB G1: 67.2 POB G2: 67.2 KEW G1: 48.9)	352 kV or higher (POB G1: 58.6 POB G2: 58.6 KEW G1: 27.3)	Thus, minimum excitation limits are: POB G1: 67.2 POB G2: 67.2 KEW G1: 48.9
L151 BF @ POB (3.5/9.5/4.5)	349 kV or higher (POB G1: 35.6 POB G2: 35.6 KEW G1: 27.1)	352 kV or higher (POB G1: 58.6 POB G2: 58.6 KEW G1: 27.3)	
Q303 BF @ POB	N/A		
R304 BF @ KEW (3.5/9.5/4.5)	348 kV or higher (POB G1: 20.1 POB G2: 20.1 KEW G1: 16.4)	351 kV or higher (POB G1: 53.4 POB G2: 53.4 KEW G1: 22.9)	

1. Approximate MVAR change at Point Beach and Kewaunee:

- High generation scenario:
  - 1kV change at Point Beach for every 16 MVAR change
  - 1kV change at Kewaunee for every 11 MVAR change
- Low generation scenario:
  - 1kV change at Point Beach for every 5 MVAR change
  - 1kV change at Kewaunee for every 4.5 MVAR change



**Table I.4. Voltages at Point Beach and Kewaunee Under System Intact and Contingencies**

Voltages at Point Beach and Kewaunee under Key line-end open- (Interim 1 – Minimum Load Case With G834 (J023) in-service, load level at 6462 MW (40% of 2010 peak load condition))									
Monitored Bus	Bus Number	System Intact		Open North Appleton end of Kewaunee-North Appleton (R304)	Open Granville end of Granville-Sheboygan Energy Center (SEC31)	Open Arcadian end of Arcadian-Cypress (CYP31)	Open Forest Junction end of Point Beach-Forest Junction (L121)	Open Fox River end of Point Beach-Fox River (L151)	
PT BCH1	345.00	1.0203 PU	352.02 KV	1.0203 PU	1.0205 PU	1.0203 PU	1.0203 PU	1.0203 KV	
PT BCH2	345.00	1.0203 PU	352.00 KV	1.0203 PU	1.0203 PU	1.0203 PU	1.0203 PU	352.00 KV	
PT BCH3	345.00	1.0203 PU	352.00 KV	1.0203 PU	1.0203 PU	1.0203 PU	1.0203 PU	352.00 KV	
PT BCH4	345.00	1.0203 PU	352.00 KV	1.0203 PU	1.0203 PU	1.0203 PU	1.0203 PU	352.00 KV	
PT BCH5	345.00	1.0203 PU	351.99 KV	1.0202 PU	1.0202 PU	1.0203 PU	1.0202 PU	352.03 KV	
PT BHG1	19.000	1.0008 PU	19.01 KV	1.0060 PU	0.9971 PU	0.9999 PU	0.9987 PU	18.98 KV	
PT BHG2	19.000	1.0018 PU	19.03 KV	1.0071 PU	0.9982 PU	1.0010 PU	0.9998 PU	19.00 KV	
KEWAUNEE	345.00	1.0203 PU	352.00 KV	1.0214 PU	1.0203 PU	1.0203 PU	1.0203 PU	352.00 KV	
KEWAUNEE	138.00	1.0256 PU	141.54 KV	1.0257 PU	1.0254 PU	1.0259 PU	1.0247 PU	141.41 KV	
								141.46 KV	

Voltages at Point Beach and Kewaunee under Key line-end open- (Interim 2A - Minimum Load Case with G834 (J023) and G833 (J023) in-service, load level at 6462 MW (40% of 2010 peak load condition))								
Monitored Bus	Bus Number	System Intact		Open North Appleton end of Kewaunee-North Appleton (R304)	Open Granville end of Granville-Sheboygan Energy Center (SEC31)	Open Arcadian end of Arcadian-Cypress (CYP31)	Open Forest Junction end of Point Beach-Forest Junction (L121)	Open Fox River end of Point Beach-Fox River (L151)
PT BCH1	345.00	1.0203 PU	352.01 KV	1.0203 PU	1.0206 PU	1.0203 PU	1.0203 PU	1.0203 PU
PT BCH2	345.00	1.0203 PU	352.00 KV	1.0203 PU	1.0204 PU	1.0203 PU	1.0203 PU	1.0203 PU
PT BCH3	345.00	1.0203 PU	352.00 KV	1.0203 PU	1.0204 PU	1.0203 PU	1.0203 PU	1.0203 PU
PT BCH4	345.00	1.0203 PU	352.00 KV	1.0203 PU	1.0204 PU	1.0203 PU	1.0203 PU	1.0203 PU
PT BCH5	345.00	1.0202 PU	351.99 KV	1.0202 PU	1.0204 PU	1.0203 PU	1.0201 PU	1.0204 PU
PT BHG1	19.000	1.0026 PU	19.05 KV	1.0074 PU	0.9995 PU	1.0019 PU	1.0007 PU	1.0008 PU
PT BHG2	19.000	1.0026 PU	19.05 KV	1.0074 PU	0.9995 PU	1.0019 PU	1.0007 PU	1.0008 PU
KEWAUNEE	345.00	1.0203 PU	352.00 KV	1.0218 PU	1.0203 PU	1.0203 PU	1.0203 PU	1.0203 PU
KEWAUNEE	138.00	1.0256 PU	141.53 KV	1.0257 PU	1.0253 PU	1.0258 PU	1.0246 PU	1.0249 PU

Voltages at Point Beach and Kewaunee under Key line-end open- (Interim 2A with Point Beach G2 and Kewaunee G1 offline - Minimum Load Case with G834 (J023) and G833 (J023) in-service, load level at 6462 MW (40% of 2010 peak load condition))													
Monitored Bus	Bus Number	System Intact		Open North Appleton end of Kewaunee-North Appleton (R304)		Open Granville end of Granville-Sheboygan Energy Center (SEC31)		Open Arcadian end of Arcadian-Cypress (CYP31)		Open Forest Junction end of Point Beach-Forest Junction (L121)		Open Fox River end of Point Beach-Fox River (L151)	
PT BCH1	345.00	699433	1.0203 PU 352.01 KV	1.0203 PU	352.02 KV	1.0242 PU	353.35 KV	1.0203 PU	352.01 KV	1.0203 PU	352.02 KV	1.0203 PU	352.02 KV
PT BCH2	345.00	698898	1.0203 PU 352.00 KV	1.0203 PU	352.00 KV	1.0240 PU	353.27 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
PT BCH3	345.00	699211	1.0203 PU 352.00 KV	1.0203 PU	352.00 KV	1.0240 PU	353.27 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
PT BCH4	345.00	698900	1.0203 PU 352.00 KV	1.0203 PU	352.00 KV	1.0240 PU	353.27 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
PT BCH5	345.00	698901	1.0203 PU 352.00 KV	1.0203 PU	351.99 KV	1.0239 PU	353.26 KV	1.0203 PU	352.00 KV	1.0202 PU	351.98 KV	1.0204 PU	352.03 KV
PT BHG1	19.000	699434	1.0046 PU 19.09 KV	1.0018 PU	19.03 KV	1.0030 PU	19.06 KV	1.0026 PU	19.05 KV	1.0011 PU	19.02 KV	1.0021 PU	19.04 KV
PT BHG2	19.000	699435	0.9911 PU 18.83 KV	0.9911 PU	18.83 KV	0.9947 PU	18.90 KV	0.9911 PU	18.83 KV	0.9911 PU	18.83 KV	0.9911 PU	18.83 KV
KEWAUNEE	345.00	699630	1.0196 PU 351.75 KV	1.0208 PU	352.17 KV	1.0230 PU	352.92 KV	1.0196 PU	351.77 KV	1.0192 PU	351.62 KV	1.0192 PU	351.62 KV
KEWAUNEE	138.00	699620	1.0239 PU 141.30 KV	1.0247 PU	141.41 KV	1.0260 PU	141.59 KV	1.0241 PU	141.32 KV	1.0231 PU	141.19 KV	1.0234 PU	141.23 KV

**Table I.5. Voltages at Point Beach and Kewaunee Under System Intact and Contingencies  
(With Capacitor Banks at New Holstein, Glenview, Howard and Shoto online)**

Voltages at Point Beach and Kewaunee under Key line-end open- (Interim 1 - Minimum Load Case With G834 (J023) in-service, load level at 6462 MW (40% of 2010 peak load condition)) - with New Holstein (16.8 mvar), Glenview (16.2 mvar), Howard (32 mvar), Shoto (16.2 mvar) back online														
Monitored Bus		Bus Number	System Intact		Open North Appleton end of Kewaunee-North Appleton (R304)		Open Granville end of Granville-Sheboygan Energy Center (SEC31)		Open Arcadian end of Arcadian-Cypress (CYP31)		Open Forest Junction end of Point Beach-Forest Junction (L121)		Open Fox River end of Point Beach-Fox River (L151)	
PT BCH1	345.00	699433	1.0203 PU	352.02 KV	1.0203 PU	352.01 KV	1.0206 PU	352.10 KV	1.0203 PU	352.01 KV	1.0203 PU	352.01 KV	1.0203 PU	352.01 KV
PT BCH2	345.00	698898	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0204 PU	352.03 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
PT BCH3	345.00	699211	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0204 PU	352.03 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
PT BCH4	345.00	698900	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0204 PU	352.03 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
PT BCH5	345.00	698901	1.0203 PU	352.00 KV	1.0202 PU	351.97 KV	1.0203 PU	352.01 KV	1.0203 PU	352.00 KV	1.0202 PU	351.96 KV	1.0204 PU	352.03 KV
PT BHG1	19.000	699434	0.9992 PU	18.98 KV	1.0038 PU	19.07 KV	0.9960 PU	18.92 KV	0.9983 PU	18.97 KV	0.9980 PU	18.96 KV	0.9979 PU	18.96 KV
PT BHG2	19.000	699435	1.0003 PU	19.00 KV	1.0048 PU	19.09 KV	0.9971 PU	18.95 KV	0.9994 PU	18.99 KV	0.9991 PU	18.98 KV	0.9989 PU	18.98 KV
KEWAUNEE	345.00	699630	1.0203 PU	352.00 KV	1.0216 PU	352.46 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
KEWAUNEE	138.00	699620	1.0301 PU	142.16 KV	1.0297 PU	142.10 KV	1.0295 PU	142.08 KV	1.0305 PU	142.21 KV	1.0286 PU	141.94 KV	1.0290 PU	142.01 KV

Voltages at Point Beach and Kewaunee under Key line-end open- (Interim 2A - Minimum Load Case with G834 (J023) and G833 (J023) in-service, load level at 6462 MW (40% of 2010 peak load condition)) - with New Holstein (16.8 mvar), Glenview (16.2 mvar), Howard (32 mvar), Shoto (16.2 mvar) back online														
Monitored Bus	Bus Number	System Intact		Open North Appleton end of Kewaunee-North Appleton (R304)		Open Granville end of Granville-Sheboygan Energy Center (SEC31)		Open Arcadian end of Arcadian-Cypress (CYP31)		Open Forest Junction end of Point Beach-Forest Junction (L121)		Open Fox River end of Point Beach-Fox River (L151)		
PT BCH1	345.00	699433	1.0203 PU	352.02 KV	1.0203 PU	352.01 KV	1.0210 PU	352.24 KV	1.0203 PU	352.01 KV	1.0203 PU	352.01 KV	1.0203 PU	352.01 KV
PT BCH2	345.00	698898	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0208 PU	352.17 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
PT BCH3	345.00	699211	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0208 PU	352.17 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
PT BCH4	345.00	698900	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0208 PU	352.17 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
PT BCH5	345.00	698901	1.0203 PU	351.99 KV	1.0202 PU	351.96 KV	1.0207 PU	352.14 KV	1.0203 PU	352.00 KV	1.0202 PU	351.96 KV	1.0204 PU	352.03 KV
PT BHG1	19.000	699434	1.0011 PU	19.02 KV	1.0053 PU	19.10 KV	0.9999 PU	19.00 KV	1.0001 PU	19.00 KV	1.0000 PU	19.00 KV	0.9999 PU	19.00 KV
PT BHG2	19.000	699435	1.0011 PU	19.02 KV	1.0053 PU	19.10 KV	0.9999 PU	19.00 KV	1.0001 PU	19.00 KV	1.0000 PU	19.00 KV	0.9999 PU	19.00 KV
KEWAUNEE	345.00	699630	1.0203 PU	352.00 KV	1.0220 PU	352.59 KV	1.0203 PU	352.00 KV	1.0204 PU	352.03 KV	1.0203 PU	352.00 KV	1.0203 PU	352.00 KV
KEWAUNEE	138.00	699620	1.0300 PU	142.14 KV	1.0297 PU	142.10 KV	1.0293 PU	142.05 KV	1.0305 PU	142.20 KV	1.0283 PU	141.91 KV	1.0288 PU	141.97 KV

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Voltages at Point Beach and Kewaunee under Key line-end open- (Interim 2A with Point Beach G2 and Kewaunee G1 offline - Minimum Load Case with G834 (J023) and G833 (J023) in-service, load level at 6462 MW (40% of 2010 peak load condition) - with New Holstein (16.8 mvar), Glenview (16.2 mvar), Howard (32 mvar), Shoto (16.2 mvar) back online														
Monitored Bus	Bus Number	System Intact		Open North Appleton end of Kewaunee-North Appleton (R304)		Open Granville end of Granville-Sheboygan Energy Center (SEC31)		Open Arcadian end of Arcadian-Cypress (CYP31)		Open Forest Junction end of Point Beach-Forest Junction (L121)		Open Fox River end of Point Beach-Fox River (L151)		
PT BCH1	345.00	699433	1.0212 PU	352.30 KV	1.0237 PU	353.18 KV	1.0324 PU	356.18 KV	1.0233 PU	353.05 KV	1.0236 PU	353.16 KV	1.0230 PU	352.93 KV
PT BCH2	345.00	698898	1.0211 PU	352.29 KV	1.0237 PU	353.17 KV	1.0322 PU	356.10 KV	1.0233 PU	353.05 KV	1.0236 PU	353.15 KV	1.0230 PU	352.92 KV
PT BCH3	345.00	699211	1.0211 PU	352.29 KV	1.0237 PU	353.17 KV	1.0322 PU	356.10 KV	1.0233 PU	353.05 KV	1.0236 PU	353.15 KV	1.0230 PU	352.92 KV
PT BCH4	345.00	698900	1.0211 PU	352.29 KV	1.0237 PU	353.17 KV	1.0322 PU	356.10 KV	1.0233 PU	353.05 KV	1.0236 PU	353.15 KV	1.0230 PU	352.92 KV
PT BCH5	345.00	698901	1.0211 PU	352.29 KV	1.0236 PU	353.16 KV	1.0321 PU	356.08 KV	1.0233 PU	353.05 KV	1.0236 PU	353.13 KV	1.0230 PU	352.94 KV
PT BHG1	19.000	699434	1.0002 PU	19.00 KV	1.0027 PU	19.05 KV	1.0110 PU	19.21 KV	1.0024 PU	19.05 KV	1.0027 PU	19.05 KV	1.0020 PU	19.04 KV
PT BHG2	19.000	699435	0.9919 PU	18.85 KV	0.9944 PU	18.89 KV	1.0027 PU	19.05 KV	0.9940 PU	18.89 KV	0.9943 PU	18.89 KV	0.9937 PU	18.88 KV
KEWAUNEE	345.00	699630	1.0208 PU	352.17 KV	1.0244 PU	353.42 KV	1.0312 PU	355.77 KV	1.0229 PU	352.91 KV	1.0227 PU	352.85 KV	1.0221 PU	352.64 KV
KEWAUNEE	138.00	699620	1.0293 PU	142.05 KV	1.0318 PU	142.39 KV	1.0377 PU	143.20 KV	1.0313 PU	142.33 KV	1.0302 PU	142.17 KV	1.0301 PU	142.15 KV



**Appendix J: Unit Restriction Due to Stability under Prior Outage  
Conditions in Table ES-3 during One of Point Beach Units offline**

Interim Periods	Fault	Prior Outage	Simulated Clearing Time	Scenario 1: With POB G1 off-line, with POB G2 at full output		Scenario 2: With POB G1 at full output, With POB G2 off-line	
				High Gen	Low Gen	High Gen	Low Gen
Interim 1 (With G834/J023, With existing Kewaunee)	R304 at KEW	6832	5.5/4.5	OK	OK	OK	OK
	L121 at POB	POB Bus tie 2-3	4.5/4.5	OK	OK	P1*	P1*
Interim 2A (With G833/4-J022/3, With existing Kewaunee)	R304 at KEW	L121	5.5/4.5	OK	OK	OK	OK
	R304 at KEW	L151	5.5/4.5	OK	OK	OK	OK
	6832 at FOX	R-304	4.5/4.5	OK	OK	OK	OK
	R-304 at KEW	6832	5.5/4.5	OK	OK	OK	OK
	R-304 at KEW	L-SEC31	5.5/4.5	OK	OK	OK	OK
	L121 at POB	POB Bus tie 2-3	4.5/4.5	OK	OK	P1*	P1*
	R-304 at KEW	POB Bus tie 4-5	5.5/4.5	OK	OK	OK	OK
Interim 2B (With G833/4-J022/3, With new Kewaunee)	R-304 at KEW	6832	4.5/4.5	OK	OK	OK	OK
	L121 at POB	POB Bus tie 2-3	4.5/4.5	OK	OK	P1*	P1*

\* POB G1 tripped. The outage of Point Beach Bus tie 2-3 followed by L121 fault isolates Point Beach G1 to the remaining line L111. Therefore, taking the Point Beach Bus tie 2-3 out of service during Point Beach G2 refueling outage window does not eliminate the POB G1 stability issue for L121 fault under Point Beach Bus tie 2-3 out of service. Thus, follow the operating restriction for the fault condition described in the G833/4-J022/3 Interim Operation Re-study Report.