

TRANSMISSION VERIFICATION REPORT

TIME : 08/27/2009 07:03  
NAME : USNRC RIV  
FAX : 8178608263  
TEL :  
SER. # : BROL2J847623

DATE, TIME	08/27 07:02
FAX NO./NAME	712818423370
DURATION	00:00:45
PAGE(S)	02
RESULT	COVERPAGE
MODE	OK
	STANDARD
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UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION IV  
612 EAST LAMAR BLVD, SUITE 400  
ARLINGTON, TEXAS 76011-4125

F A C S I M I L E

Name: Gayle Staton, RSO  
Licensee: Acuren Inspection, Inc.

License No.: 42-27593-01  
Docket No.: 030-34780

Fax No.: 281-842-3370  
Phone No.: 281-228-0000  
From: James L. Thompson  
Date: 8/26/2009  
Subject: 591M  
Pages: 1 + transmittal sheet

Ms. Staton:

I am faxing you an NRC Form 591M which documents the inspection performed by myself at the CHS Refinery on August 11, 2009, in Laurel, Montana. If you have any questions about the inspection or the 591M please call me at 817-276-6538.



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James L. Thompson, Senior Health Physicist  
Nuclear Materials Safety Branch A

**SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION**

1. LICENSEE/LOCATION INSPECTED: Acuren Inspection, Inc. CHS Refinery Field Station Laurel, Montana  REPORT NO: 2009-001	2. NRC/REGIONAL OFFICE  U.S. Nuclear Regulatory Commission Region IV, 612 East Lamar Blvd, Suite 400 Arlington, Texas 76011-4125	
3. DOCKET NUMBER 030-34780	4. LICENSE NUMBER 42-27593-01	5. DATE OF INSPECTION August 11, 2009

**LICENSEE:**  
 The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

1. Based on the inspection findings, no violations were identified.

2. Previous violation(s) closed.

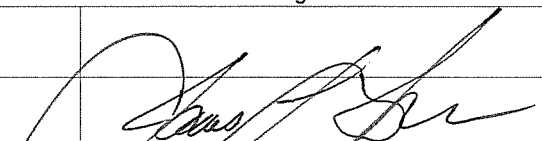
3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy to exercise discretion, were satisfied.

Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):

4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.

**Licensee's Statement of Corrective Actions for Item 4, above.**

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	James L. Thompson		8/26/2009

Non-Public   
  Sensitive – Security-Related   
  Public   
  Non-Sensitive