

SOUTHWEST RESEARCH INSTITUTE®

6220 Culebra Road, P.O. Drawer 28510 Institute Quality Systems Institute Calibration Laboratory Phone: 210-522-5215 Fax 210-522-4834

# **Certificate of Calibration**



Cost Center: DIV20Work Order: 303088418Mail Stop: B51Date Issued: 25-Jun-2009Customer: DON BANNONDate Calibrated: 25-Jun-2009Manufacturer/Model: FISHER SCIENTIFIC / 15-078-39\* Date Due : 25-Jun-2010Mercel Digital Thermometer\*\* Results: FOUND-LEFTSerial Number: 41523645Temperature: 74°FAsset Number: 011675Humidity: 40 %Procedure: DIGITAL THERMOMETERS (TC/RTD) - 12 JUN 09File period of the Network of Standard and Technology Of the Lements of the Mercel Digital to the Network of Standard and Technology Of the Lements of the Mercel Digital to the Network of Standard and Technology Of the Lements of the Mercel Digital to the Network of Standard and Technology Of the Lements of the Mercel Digital to the Network of Standard and Technology Of the Lements of the Mercel Digital to the Network of Standard and Technology Of the Lements of the Mercel Digital to the Network of Standard and Technology Of the Lements of the Mercel Digital to the Network of Standard and Technology Of Standard and

This certificate documents traceability to the National Institute of Standards and Technology (NIST) and the International System of Units (SI). The Laboratory quality system conforms to ISO/IEC 17025, 2005, ANSI/NCSL Z540-1-1994 and relevant requirements of the ISO 9000-2000 standard. This certificate shall not be reproduced, except in full, without the written approval of the Southwest Research Institute Calibration Laboratory. This certificate shall not be used to claim product endorsement by Southwest Research Institute, American Association for Laboratory Accreditation (A2LA) or any agency of the U. S. Government. Results of this calibration relate only to the instrument described above at the time of calibration and does not imply any long term stability of the instrument.

\*Determined by the customer, does not imply the instrument will remain within tolerance as any number of factors may cause an out-of-tolerance condition before this date. \*\*Data type found in this certificate or attached measurement report must be interpreted as: Found-left - adjustment and/or repair was not performed, As-found - data is before unit is adjusted and/or repaired, As-left - data is after adjusted and/or repaired was performed. The customer has sole responsibility for determination of in-/out-of-tolerance or compliance/noncompliance.

Measurement uncertainty calculated in accordance with the method described in the ISO "Guide to the Expression of Uncertainty in Measurement" (GUM), for a confidence level of approximately 95 percent using a coverage factor of k=2.

Remarks: Exceeds 70% of limit at 1300 °C. See Measurement Report

#### Standards Used

Asset # Manufacturer 006413 FLUKE Model 5520A/SC1100 Description MULTI-PRODUCT CALIBRATOR 
 Cal Date
 Due Date

 9-Sep-2008
 9-Sep-2009

Jat ch' Walt Hill

Laboratory Manager

**Bob** Trollinger

Metrology Technician

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#### Southwest Research Institute Calibration Laboratory Measurement Report

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Work Order: Asset No: Serial No:	303088418 011675 41523645	Mfr: Model: Type:	Fisher Scientific 15-078-39 Temperature Meter		Technician: Type Data: Cal Date:	blt Found-left 25-Jun-09	
Remarks:Exceeds 70%	of limit. Not adju	istable.					
Function/Range	Test Point	TI Reading	Difference	+/- Limit	+/- Uncertainty	Result	% Lim
Т1 Туре К	°F	°F	°F	°F	۴		
	-58	-57.0	1.0	1.7	0.44	Pass	60%
	355	356	1	3	0.86	Pass	39%
	765	764	1	4	0.86	Pass	26%
	1180	1183	3	5	0.86	Pass	60%
	1995	1998	3	7	1.1	Pass	40%
	°C	°C	°C	°C	°C		
	-50	-49.4	0.6	1.2	0.24	Pass	52%
	220	220	0	2	0.66	Pass	0%
	760	762	2	3	0.66	Pass	61%
	1030	1031	1	4	0.66	Pass	24%
	1300	1296	-4	5	0.75	Pass	82%
Т2 Туре К	°F	°F	°F	°F	°F		
	-58	-56.9	1.1	1.7	0.44	Pass	66%
	355	356	1	3	0.86	Pass	39%
	765	764	1	4	0.86	Pass	26%
	1180	1183	3	5	0.86	Pass	60%
	1995	1998	3	7	1.1	Pass	40%
	°C	°C	°C	°C	°C		
	-50	-49.6	0.4	1.2	0.24	Pass	35%
	220	219	-1	2	0.66	Pass	60%
	760	762	2	3	0.66	Pass	61%
	1030	1031	1	4	0.66	Pass	24%
	1300	1296	-4	5	0.75	Pass	82%
Difference	°F	°F	°F	°F	°F		
T1-T2	0	0.0	0.0	1.5	0.06	Pass	0%
	°C	°C	°C	°C	°C		
T1-T2	0	0.0	0.0	1.0	0.06	Pass	0%
			OF REPORT				2.0

#### **Explanation of Measurement Report Results**

"When statements of compliance (Pass/Fail) are made, the uncertainty of measurement shall be taken into account". Reference ISO/IEC 17025:2005, 5.10.4.2

This explanation is provided to you because the instrument submitted for calibration has one or more of the following results.

### <u>Result</u>

- **1** 

Pass – measured value or test is within the  $\pm$  limit, in tolerance, with a confidence level of 95 percent.

- Pass? measured value is *within* the  $\pm$  limit, but by a margin less than half of the uncertainty interval and has a confidence level of less than 95 percent of being in tolerance. Adjustment is made and the measurement is repeated. If adjustment or repair is not possible or fails to improve the results, then the customer must determine in or out of tolerance.
- Fail? measured value is *outside* the ± limit, but by a margin less than half of the uncertainty interval and is reported as out of tolerance but it is not possible to state this with a 95 percent confidence level. Adjustment is made and the measurement is repeated. If adjustment or repair is not possible or fails to improve the results, then the customer must determine if out of tolerance action is necessary.
- Fail measured value is *outside* the  $\pm$  limits with a 95 percent confidence level. Adjustment is made and the measurement is repeated for As-left data. If adjustment or repair is not possible or fails to improve the results, then the customer must determine if the measured value is in compliance for the intended use.

#### <u>%Limit</u>

Adjustment is made, if possible, when the As-found measured value is equal to or greater than 70 percent of the  $\pm$  limit. If adjustment is not possible or did not lower the As-left reading below 70 percent, the customer shall determine if the instrument is suitable for their requirements.

## Type Data

Found-left All measurements were in tolerance and no adjustments or repairs were preformed.

- As-found One or more measurements were other than Pass or exceeded 70 percent of the ± limit and adjustment or repairs were performed.
- As-left Results of measurements after adjustment or repair.

#### Uncertainty

Best estimate of the dispersion of the measured value that could be contributed by the; standard, environment, repeatability of the measurement process, characterizes of the instrument being calibrated (i.e. resolution) etc.

Please call extension 5215 for questions or additional information.