

## 1.0 OBJECTIVE

Structural evaluation of the 3-60B Cask trunnion assembly under various load conditions.

## 2.0 INTRODUCTION

The 3-60B cask is equipped with four identical trunnions to help the lifting, handling and transportation of the cask. The details of the trunnions are shown in Reference 1 drawing. Analyses of the trunnion assemblies and the cask body are provided in this document to show that the trunnion design meets the applicable requirements of 10 CFR Part 71 (Reference 2).

The following load cases have been addressed.

### **Load Case 1: Lifting**

The loaded cask is lifted using the two upper trunnions as shown in Figure 1.

### **Load Case 2: Handling**

The cask is designed to be supported on the two pairs of the trunnions during the transportation. The trunnions also help the cask down-ended and lowered unto the supporting structure. See Figure 1 for the trunnion loading during the handling process.

### **Load Case 3: Transportation/Regulatory Requirement**

Trunnions are used for the tie-down of the 3-60B Cask package during transportation. The transportation of the packages in the United States is controlled under the provisions of 49 CFR 393 (Reference 3). Loadings are specified by 49 CFR 393.102 for minimum performance criteria for cargo securement devices and systems. However, 10 CFR 71.45(b) requires that:

“If there is a system of tie-down devices that is a structural part of the package, the system must be capable of withstanding, without generating stress in any material of the package in excess of its yield strength, a static force applied to the center of gravity of the package having a vertical component 2 times the weight of the package with its contents, a horizontal component along the direction in which the vehicle travels of 10 times weight of the package with contents, and a horizontal component in the transverse direction of 5 times the weight of the package with its contents.”

Since the 10CFR71 loading on the tie-down system is much more severe than the 49CFR393 loading, it is used for the evaluation of the 3-60 Cask package for the transportation conditions.

Enveloping loading conditions on the trunnions are developed from the above load cases and for these load cases analyses of the trunnion assembly and the cask body has been performed using ANSYS finite element models (Reference 4).

**3.0 REFERENCES**

1. EnergySolutions Drawing C-002-165024-001, Rev. 0, "3-60B Cask General Arrangement and Details."
2. Code of Federal Regulations 10 CFR PART 71- Packaging and Transportation of Radioactive Material.
3. Code of Federal Regulations 49 CFR PART 393 - Transportation.
4. ANSYS, Rev. 11.0, Computer Software, ANSYS Inc., Canonsburg, PA, 2007.

**4.0 MATERIAL PROPERTIES**

**Cask Shell**

Specification: ASTM A-240 Type 304L

Minimum Yield Strength,  $S_y$  = 25,000 psi

Minimum Ultimate Strength,  $S_u$  = 70,000 psi

**Trunnions**

Specification: ASTM A-240 Type 304 (or Equivalent)

Minimum Yield Strength,  $S_y$  = 30,000 psi

Minimum Ultimate Strength,  $S_u$  = 75,000 psi

**5.0 ALLOWABLE STRESSES**

The load cases described in Section 2.0 of this document require that the materials of the cask package do not yield under specified factored loads. Thus the following stress criteria are set for the factored loads:

Normal stress allowable = yield strength of the material ( $S_y$ )

Shear stress allowable =  $0.6 \times$  Normal stress allowable =  $0.6S_y$

Material Type	Normal Stress Allowable, psi	Shear Stress Allowable, psi
ASTM A-240 Type 304L	25,000	15,000
ASTM A-240 Type 304	30,000	18,000

The allowable stresses in the weld are conservatively taken to be the same as the base metal.

## 6.0 DESIGN LOADING

Weight of the package with its content,  $W = 80,000$  lb

### Load Case 1:

As shown in Figure 1, under the lifting conditions, each trunnion is subjected to the following loading:

$$\text{Longitudinal} = 1.5 \times W = 1.5 \times 80,000 = 120,000 \text{ lb}$$

$$\text{Lateral} = 0$$

$$\text{Radial} = 0$$

### Load Case 2:

As shown in Figure 1, under the handling conditions, each trunnion is subjected to the following loading:

$$\text{Longitudinal} = 0.25 \times W = 0.25 \times 80,000 = 20,000 \text{ lb}$$

$$\text{Lateral} = 0.25 \times W = 0.25 \times 80,000 = 20,000 \text{ lb}$$

$$\text{Radial} = 0$$

### Load Case 3:

As shown in Figure 1, subject to the transportation loading enveloped by the 10CFR71 loading, the maximum load a trunnion is subjected to is the following:

$$\text{Longitudinal} = 2.5 \times W = 2.5 \times 80,000 = 200,000 \text{ lb}$$

$$\text{Lateral} = 0.5 \times W = 0.5 \times 80,000 = 40,000 \text{ lb}$$

$$\text{Radial} = 2.5 \times W = 2.5 \times 80,000 = 200,000 \text{ lb}$$

### Enveloping Loading

From the above loading cases the following enveloping loading is developed. If the materials meet the allowable for this loading, they will automatically meet the allowable stresses for other load cases as well.

$$\text{Longitudinal} = 2.5 \times W = 2.5 \times 80,000 = 200,000 \text{ lb}$$

$$\text{Lateral} = 0.5 \times W = 0.5 \times 80,000 = 40,000 \text{ lb}$$

$$\text{Radial} = 2.5 \times W = 2.5 \times 80,000 = 200,000 \text{ lb}$$

## 7.0 MODEL DESCRIPTION

The trunnion assembly is modeled and evaluated for the enveloping loads using ANSYS finite element program (Reference 4). This model is a half-symmetry solid model representing the trunnion assembly, including the 3 ½" thick back-up plate, a portion of the cask inner and outer shells, and the lead material in between the cask inner and outer shells. It comprises of 3-D, 8-Node structural solid elements (SOLID 185) for the trunnion, backing plate and the lead and 3-D, 8-Node solid shell elements (SOLSH 190) for the cask inner and outer shells. Various components of the model are tied together with the contact and target surface combinations. The model is shown in Figures 2 and 3, and it is analyzed for the enveloping loading conditions shown in Section 6.0. Loading condition 1 a longitudinal load of 200,000 lbs., loading condition 2, a radial load of 200,000 lbs, and loading condition 3, a vertical load of 40,000 lbs.

Figure 4 shows the applied loading for Condition 1, Figure 8 shows the applied loading for Condition 2, and Figure 12 shows the applied loading for Condition 3.

## 8.0 RESULTS & CONCLUSIONS

Figures 5 to 7 show the stress intensity distribution in the model for loading Condition 1. Maximum stress intensity in the trunnion is 27,953 psi that is less than the 30,000 psi maximum allowable stress. Maximum stress intensity in the attaching shell is 14,652 psi that is less than the 25,000 psi maximum allowable stress. Figures 9 to 11 show the stress intensity distribution in the model for loading Condition 2. Maximum stress intensity in the trunnion is 14,026 psi that is less than the 30,000 psi maximum allowable stress. Maximum stress intensity in the attaching shell is 9,445 psi that is less than the 25,000 psi maximum allowable stress. Figures 13 to 15 show the stress intensity distribution in the model for loading Condition 3. Maximum stress intensity in the trunnion is 5,403 psi that is less than the 30,000 psi maximum allowable stress. Maximum stress intensity in the attaching shell is 3,695 psi that is less than the 25,000 psi maximum allowable stress.

It should be noted that the welds in the trunnion assemblies have been exclusively included in the finite element model. Therefore, the stresses in the welds have been implicitly analyzed. They are also subjected to stresses below their allowable values.

It has been demonstrated by the analyses presented in this document that the 3-60B cask trunnion assemblies have a sufficient margin of safety in its design to be safely lifted, it could safely be downended to a horizontal orientation with the help of a pair of trunnions provided in the lower part of the cask and also meets the regulatory requirements of 10CFR71.45 (b).

## 9.0 ANSYS PRINTOUT AND DATA FILES

The printout of the important data from the program is included with this document in electronic form as Appendix 1. The following is the directory of the data on the CDR.

Volume in drive F is My Disc  
Volume Serial Number is ABAF-A995



Directory of F:\

12/07/2007	11:33 AM	15,761	Model.txt
12/10/2007	03:25 PM	2,924,234	file.cdb
09/24/2007	10:06 AM	51,118,080	file.rst
09/24/2007	07:53 AM	65,949	file.s01
09/24/2007	07:56 AM	112,121	file.s02
09/24/2007	09:59 AM	65,949	file.s03
09/24/2007	10:11 AM	135,899	file000.png
09/24/2007	10:12 AM	160,936	file001.png
09/24/2007	10:16 AM	121,466	file002.png
09/24/2007	10:21 AM	186,871	file003.png
09/24/2007	10:21 AM	186,281	file004.png
09/24/2007	10:22 AM	117,210	file005.png
09/24/2007	10:23 AM	158,600	file006.png
09/24/2007	10:24 AM	158,788	file007.png
09/24/2007	10:25 AM	119,253	file008.png
11/08/2007	02:27 PM	199,319	file009.png
11/08/2007	02:34 PM	213,759	file010.png
11/08/2007	02:35 PM	211,548	file011.png
11/08/2007	02:40 PM	140,407	file012.png
11/08/2007	03:51 PM	100,030	file013.png
11/08/2007	03:55 PM	144,967	file014.png
		21 File(s)	56,657,428 bytes
		0 Dir(s)	0 bytes free

## 10.0 APPENDICES

Appendix 1 Print-out of the ANSYS model data input

Appendix 2 Electronic data on CDROM

**Title** 3-60B Cask Trunnion Analyses under Various Load Conditions

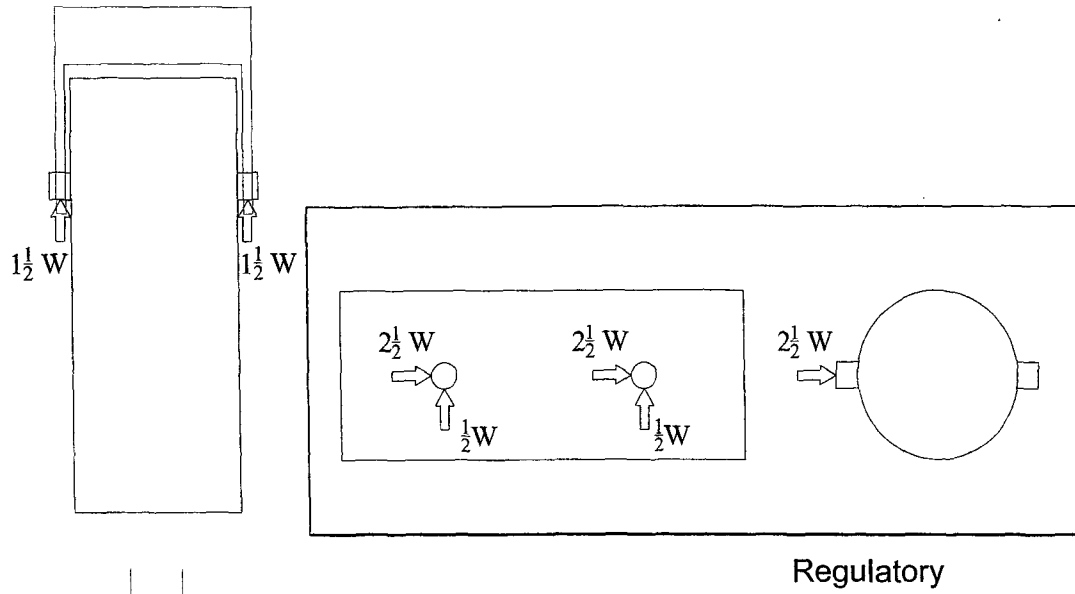
**Calc. No.** ST-503 **Rev.** 0

**Sheet** 6 **of** 8

**Figures**

(15 Pages)

Lifting



Handling

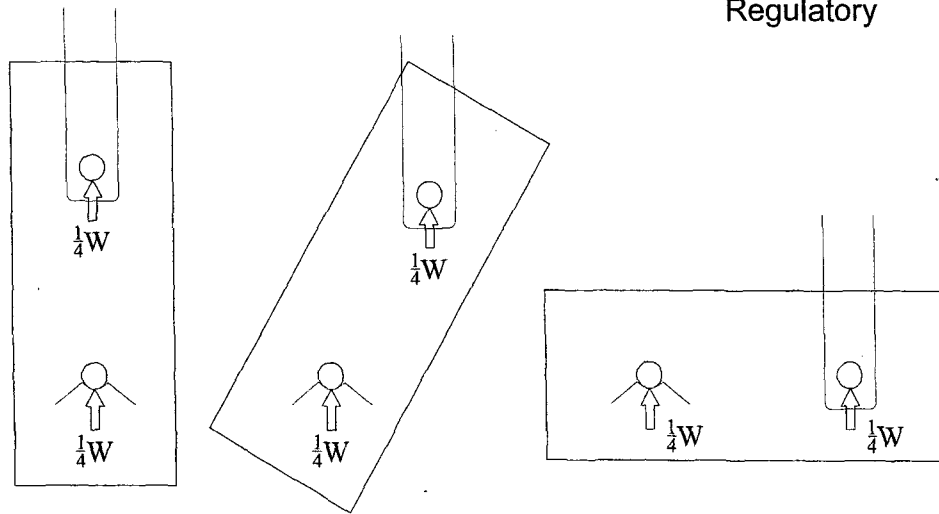


Figure 1

Loads on the Trunnions during Lifting and Handling Operation and per the Regulatory Requirement

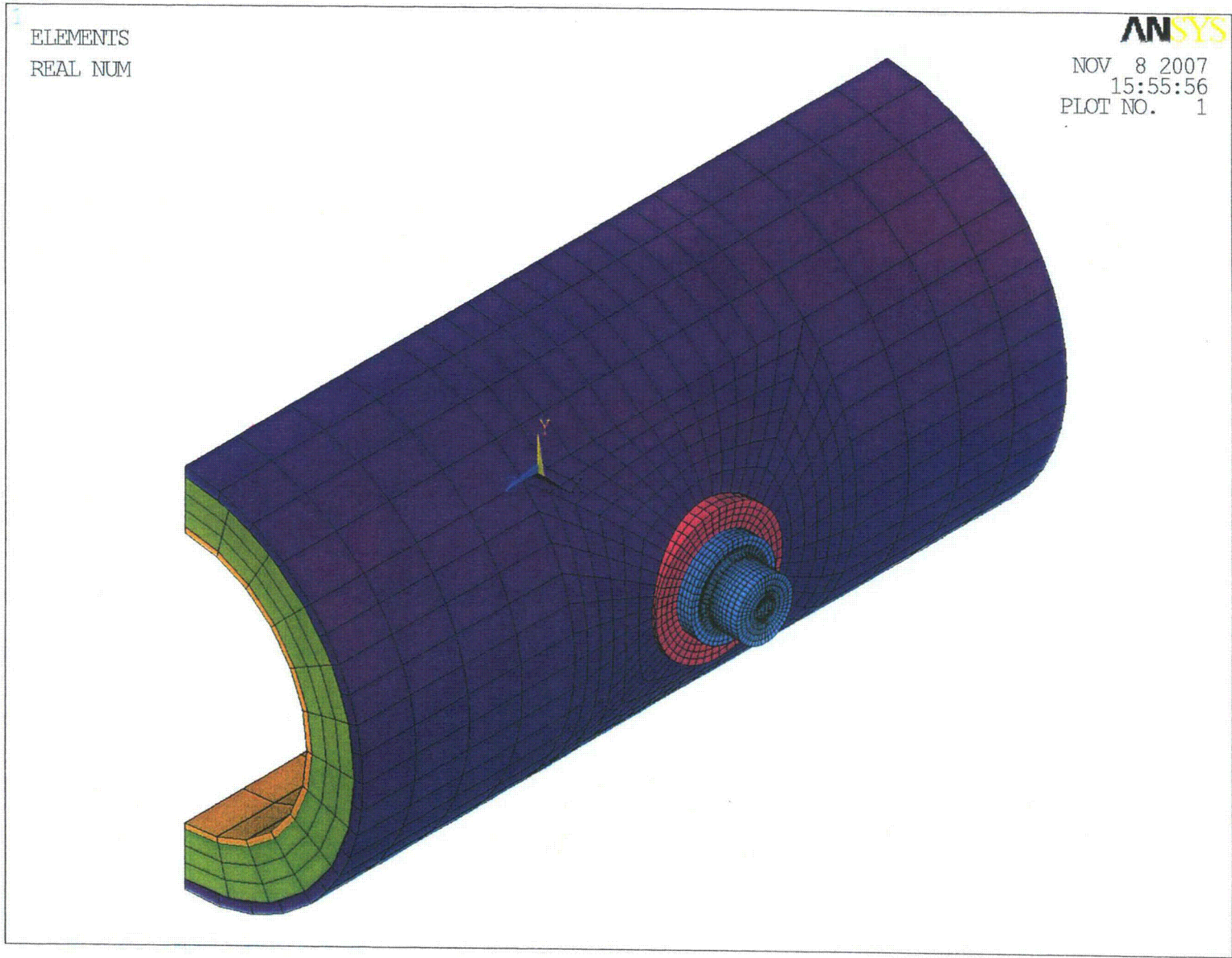


Figure 2  
Finite Element Model of the 3-60B Cask Trunnion & its Vicinity



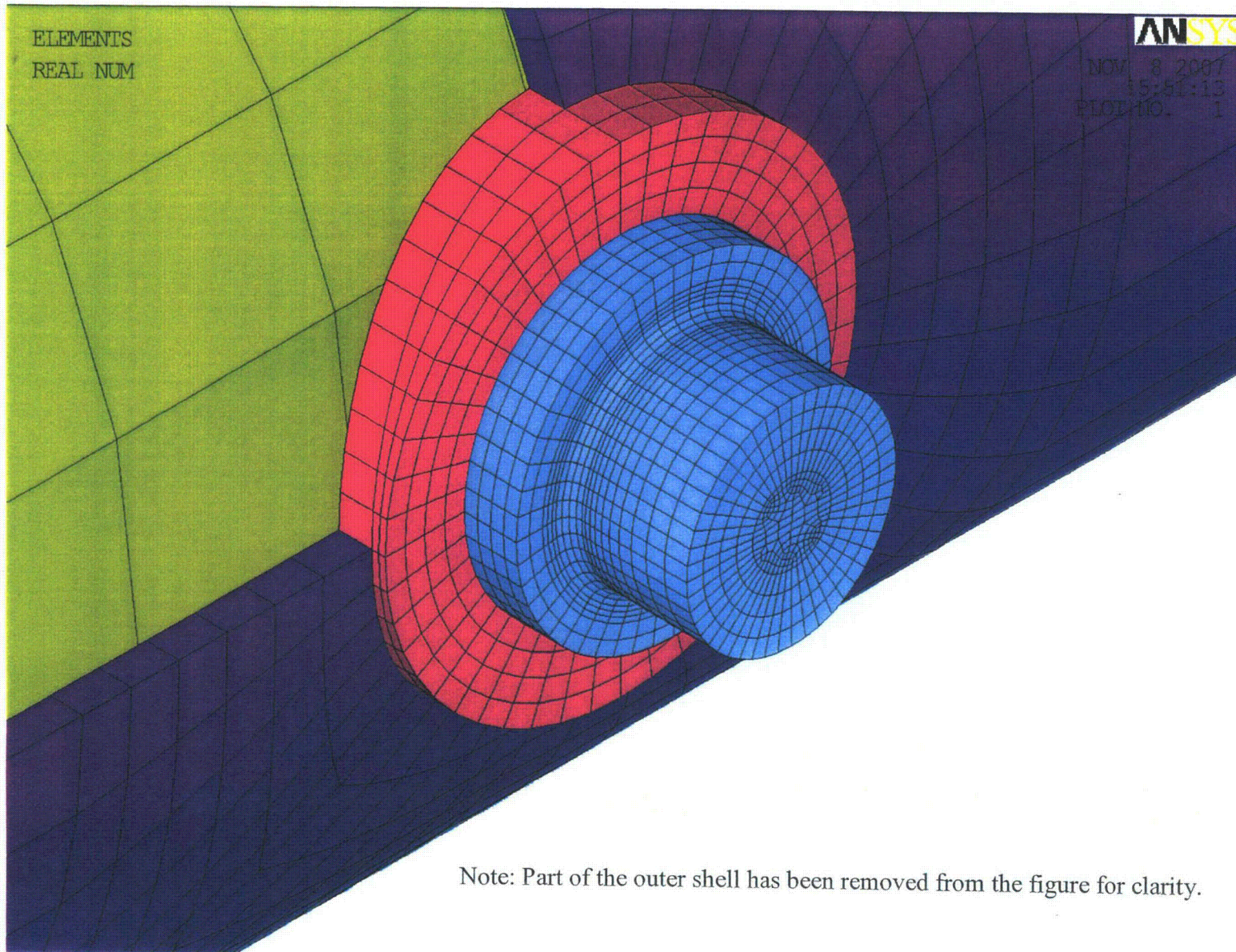


Figure 3  
Finite Element Model Close-Up of the Trunnion



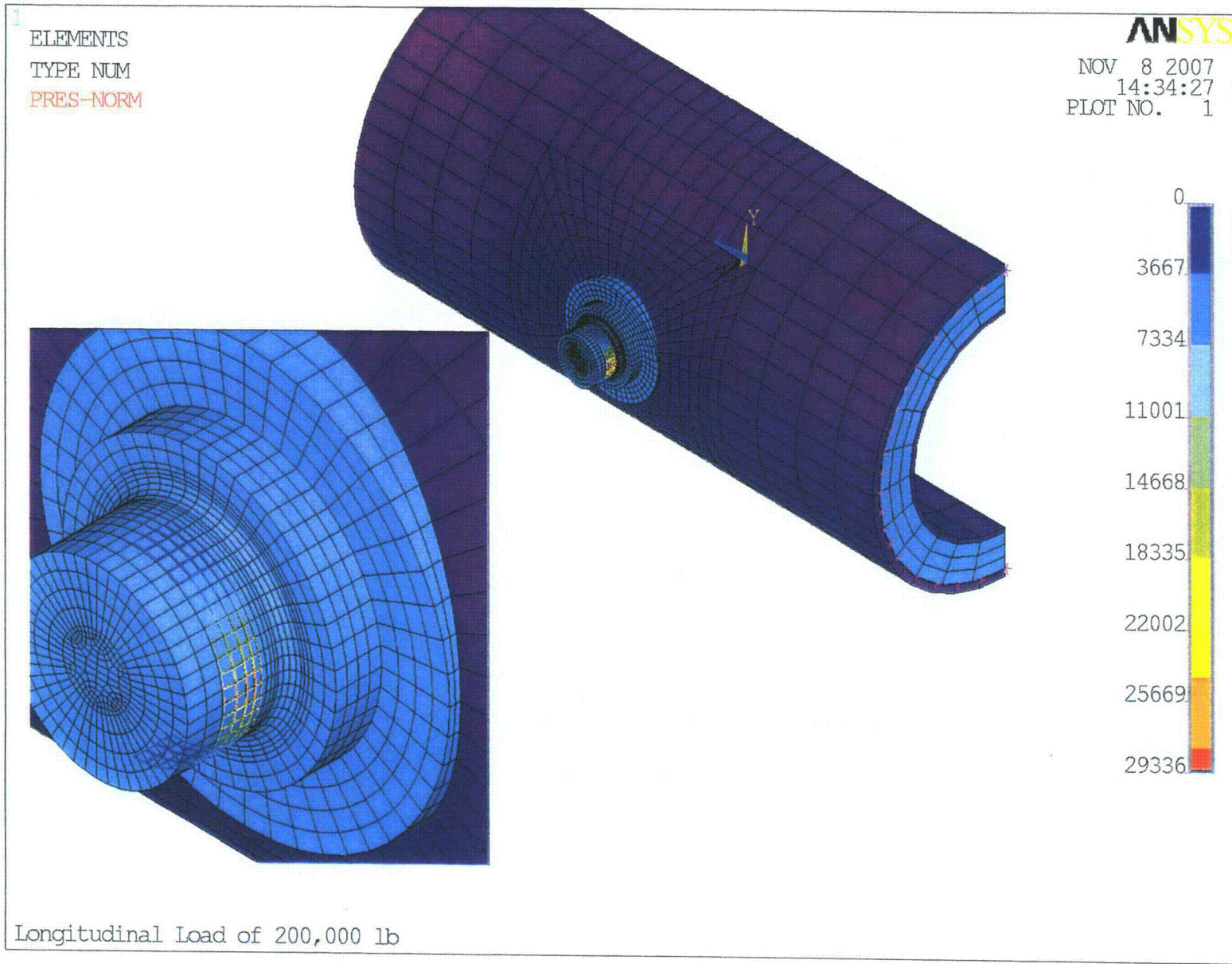
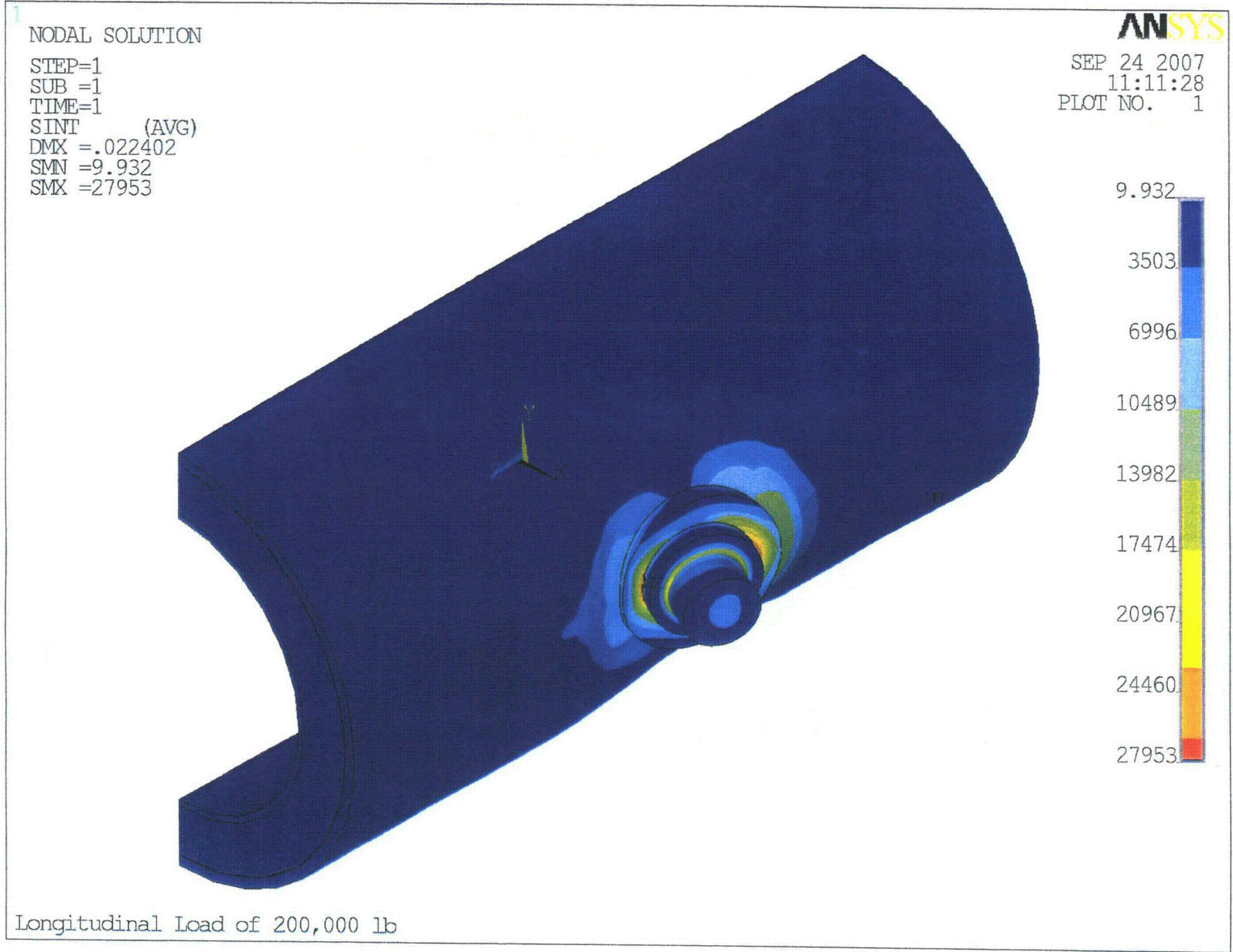


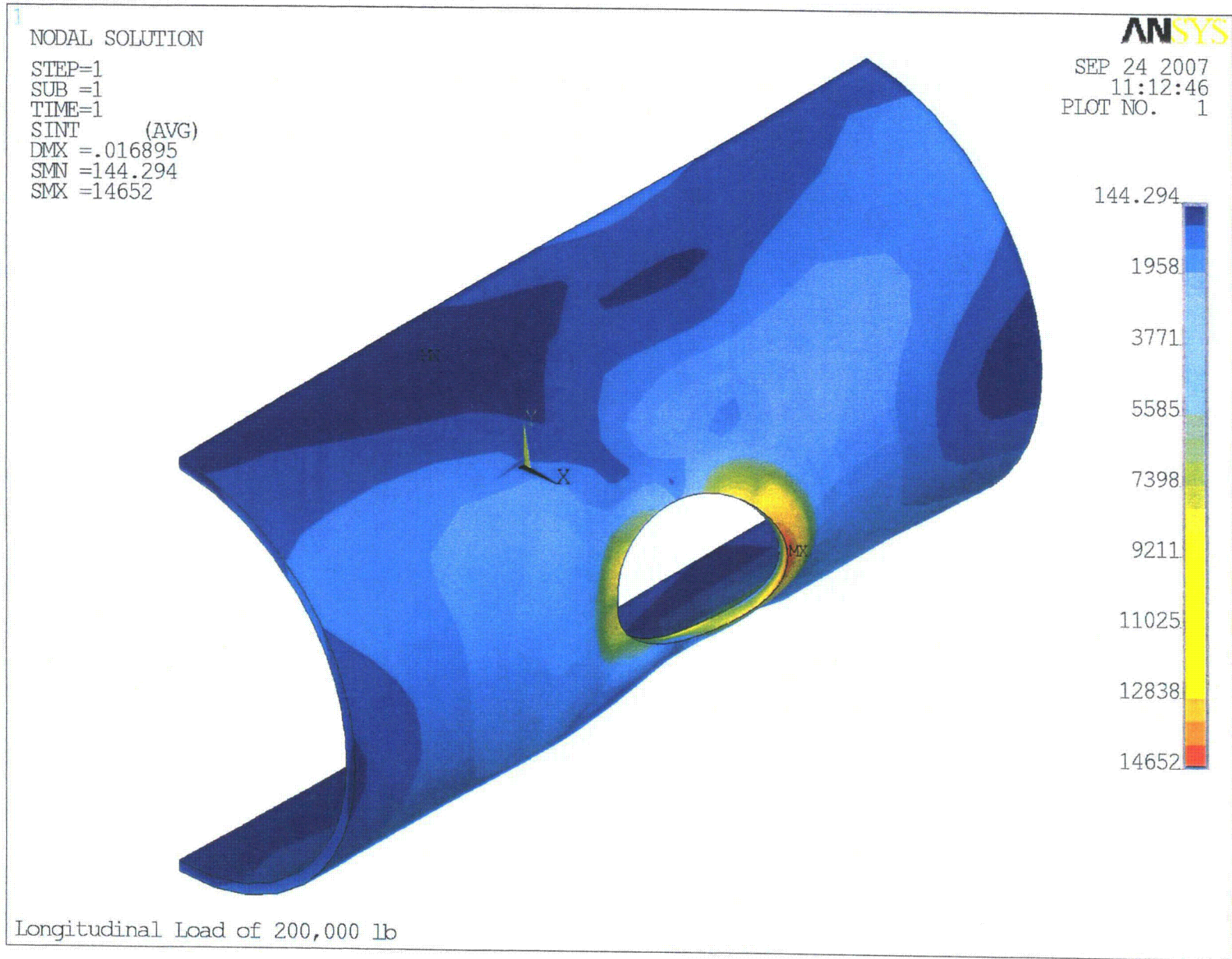
Figure 4  
Finite Element Model Analysis Load Step 1 – Applied Loading



Title Trunion Analyses of the 3-60B Cask under Various Loading Conditions  
 Calc. No. ST-503 (Figures) Rev. 0 Sheet 5 of 15

Figure 5  
 Load Step 1 – Stress Intensity Plot





Title Trunnion Analyses of the 3-60B Cask under Various Loading Conditions  
 Calc. No. ST-503 (Figures) Rev. 0 Sheet 6 of 15

Figure 6  
Load Step 1 – Stress Intensity in the Shell

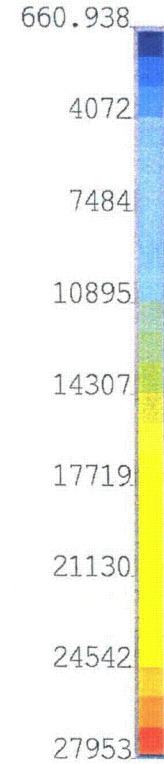
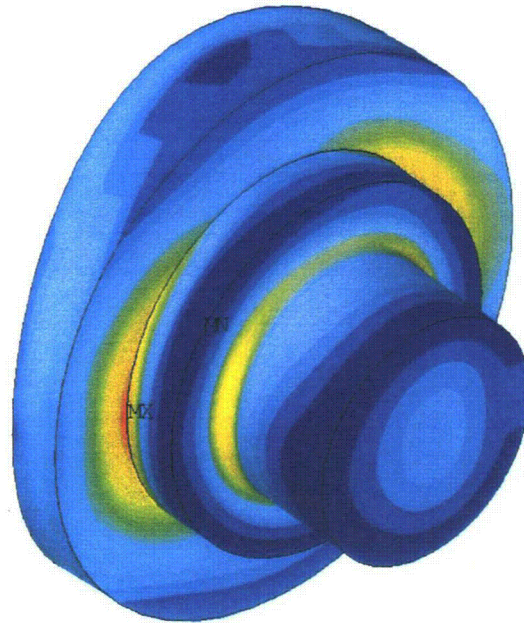


NODAL SOLUTION

STEP=1  
SUB =1  
TIME=1  
SINT (AVG)  
DMX =.1022402  
SMN =660.938  
SMX =27953

ANSYS

SEP 24 2007  
11:16:30  
PLOT NO. 1



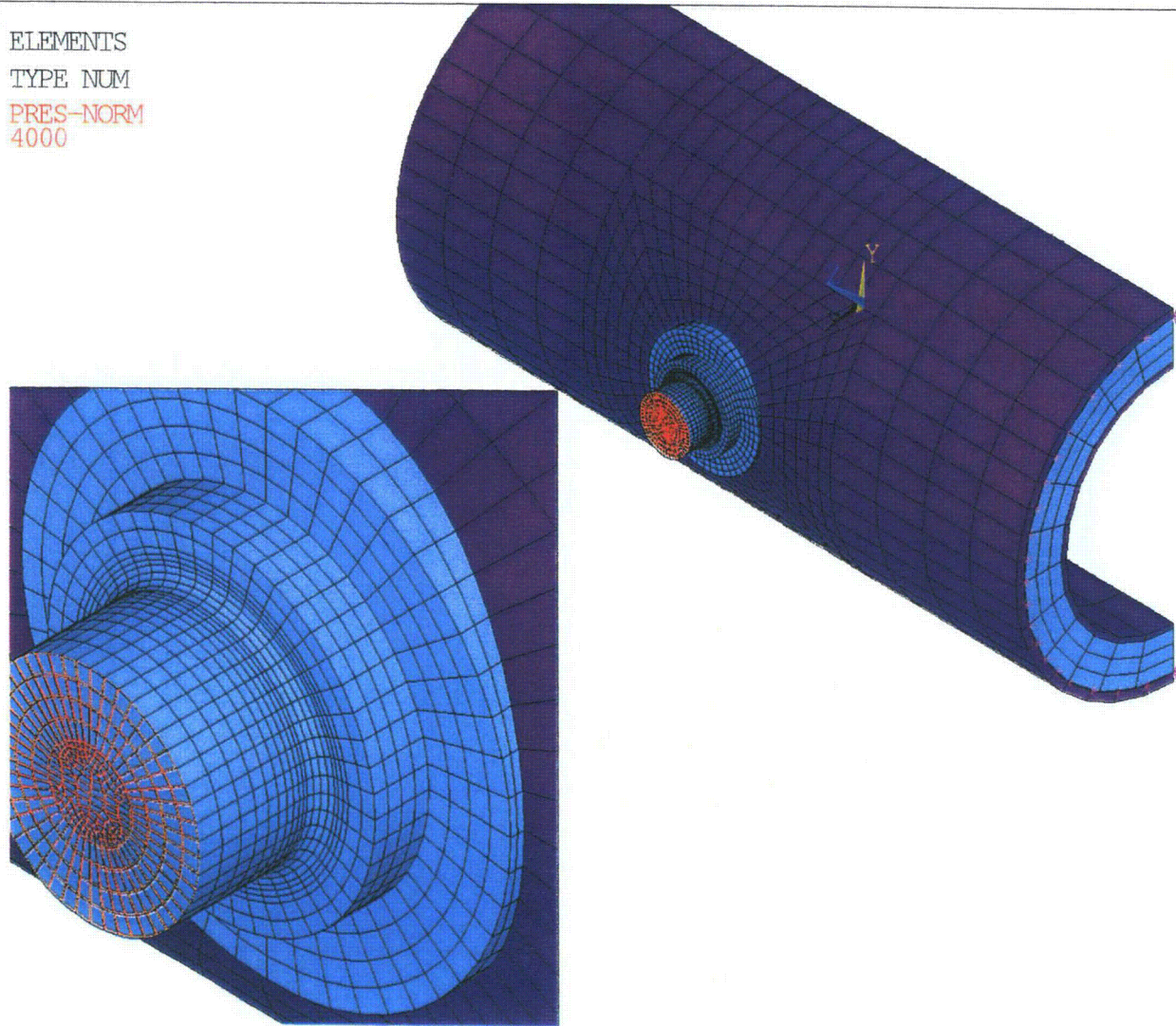
Longitudinal Load of 200,000 lb

Title Trunnion Analyses of the 3-60B Cask under Various Loading Conditions  
Calc. No. ST-503 (Figures) Rev. 0 Sheet 7 of 15

Figure 7  
Load Step 1 – Stress Intensity in the Trunnion

ELEMENTS  
TYPE NUM  
PRES-NORM  
4000

ANSYS  
NOV 8 2007  
14:35:34  
PLOT NO. 1



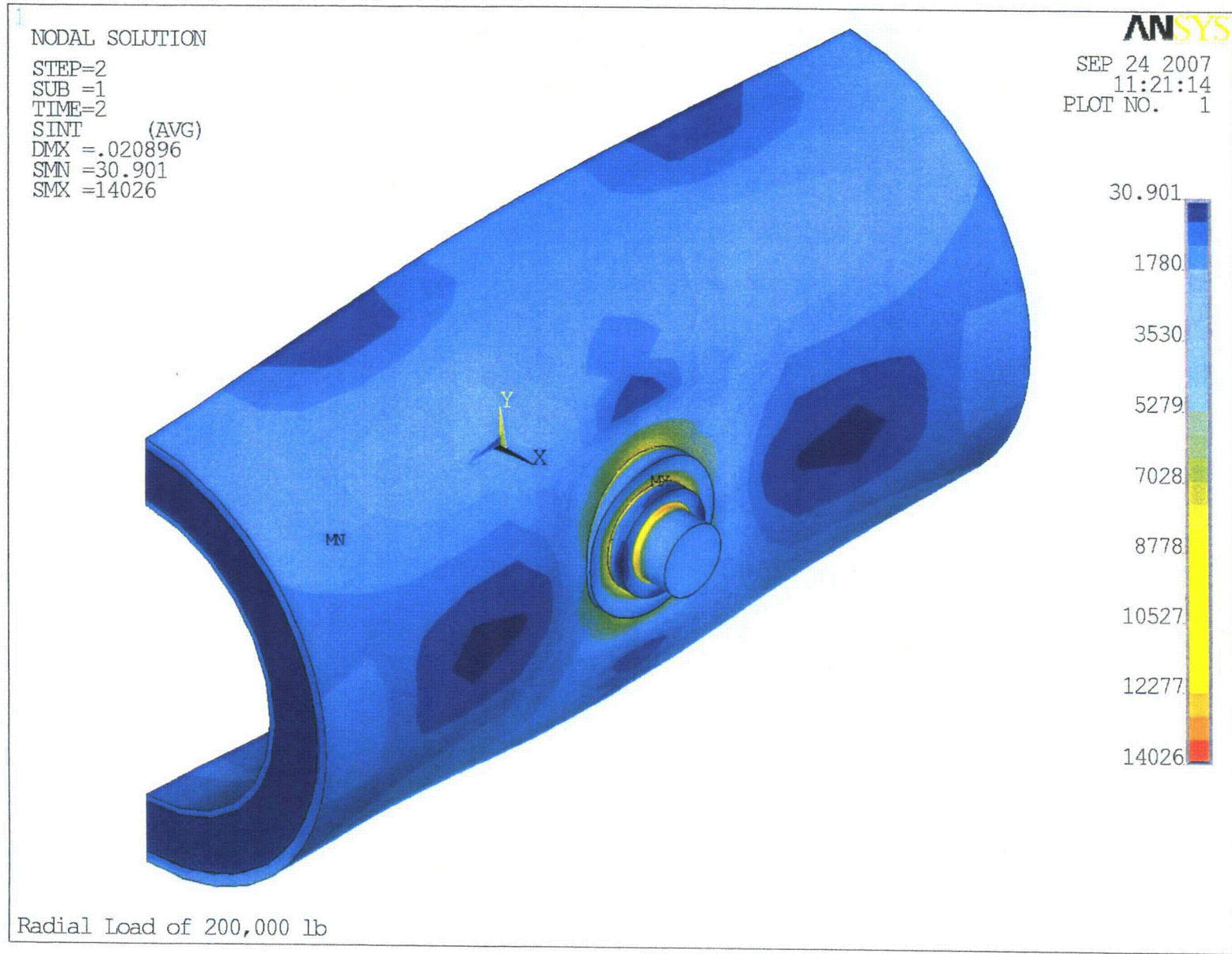
Radial Load of 200,000 lb

Title Trunnion Analyses of the 3-60B Cask under Various Loading Conditions  
Calc. No. ST-503 (Figures) Rev. 0 Sheet 8 of 15

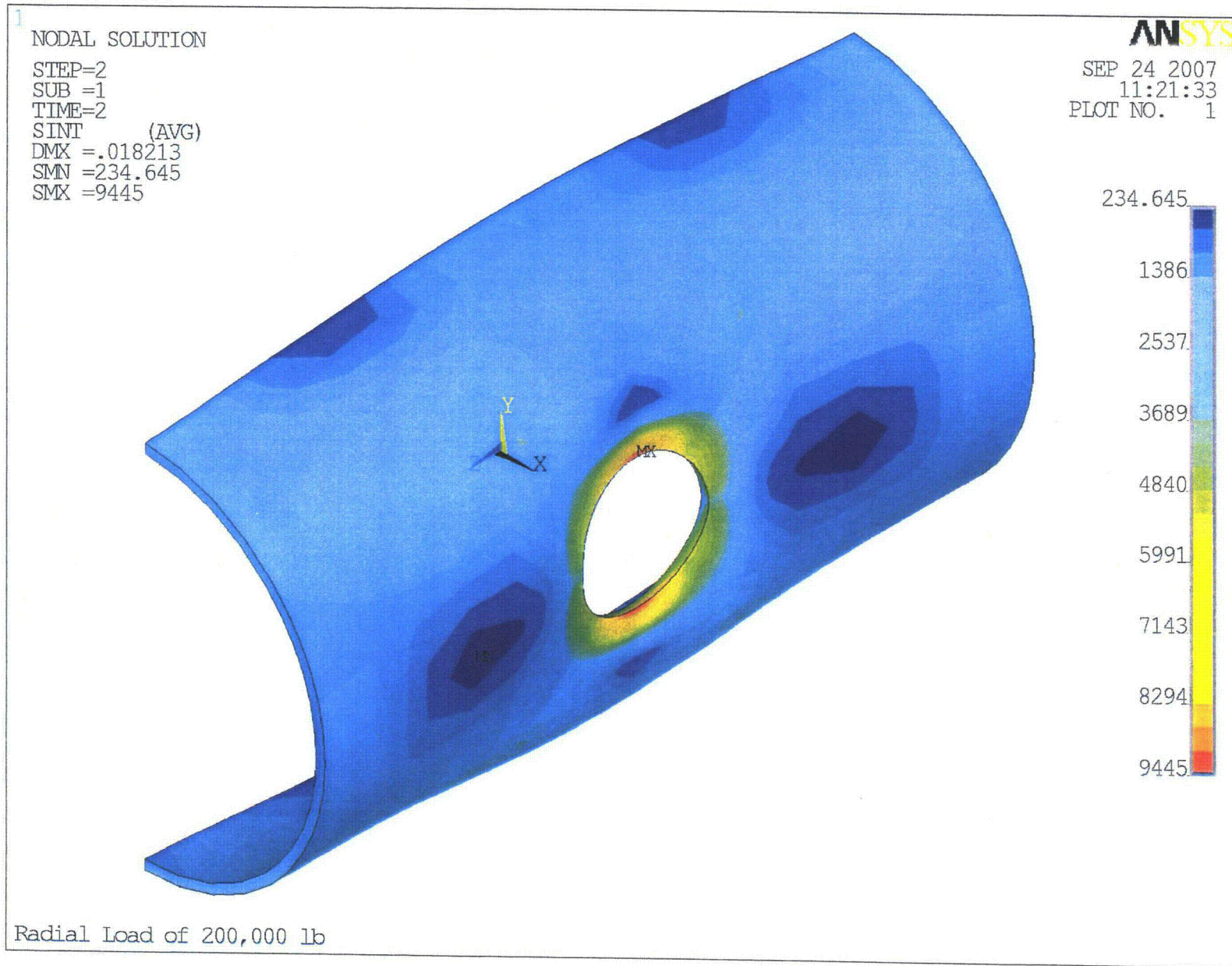
Figure 8

Finite Element Model Analysis Load Step 2 – Applied Loading





**Figure 9**  
 Load Step 2 – Stress Intensity Plot



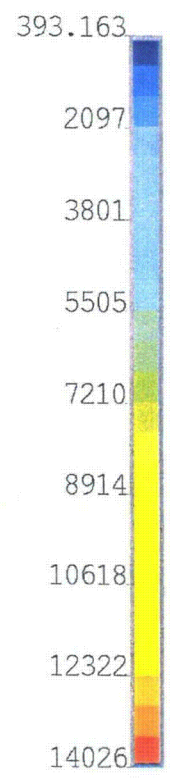
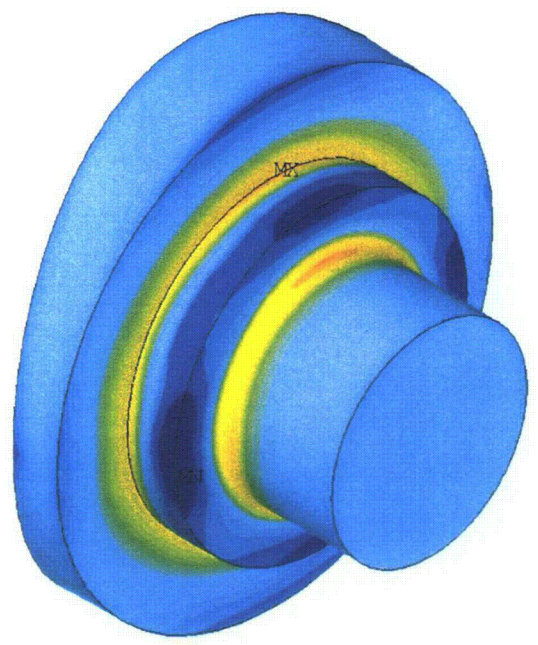
Title Trunion Analyses of the 3-60B Cask under Various Loading Conditions  
 Calc. No. ST-503 (Figures) Rev. 0 Sheet 10 of 15

Figure 10  
 Load Step 2 – Stress Intensity in the Shell



1  
NODAL SOLUTION  
STEP=2  
SUB =1  
TIME=2  
SINT (AVG)  
DMX =.020896  
SMN =393.163  
SMX =14026

ANSYS  
SEP 24 2007  
11:22:13  
PLOT NO. 1



Radial Load of 200,000 lb

Title Trunnion Analyses of the 3-60B Cask under Various Loading Conditions  
Calc. No. ST-503 (Figures) Rev. 0 Sheet 11 of 15

Figure 11  
Load Step 2 – Stress Intensity in the Trunnion

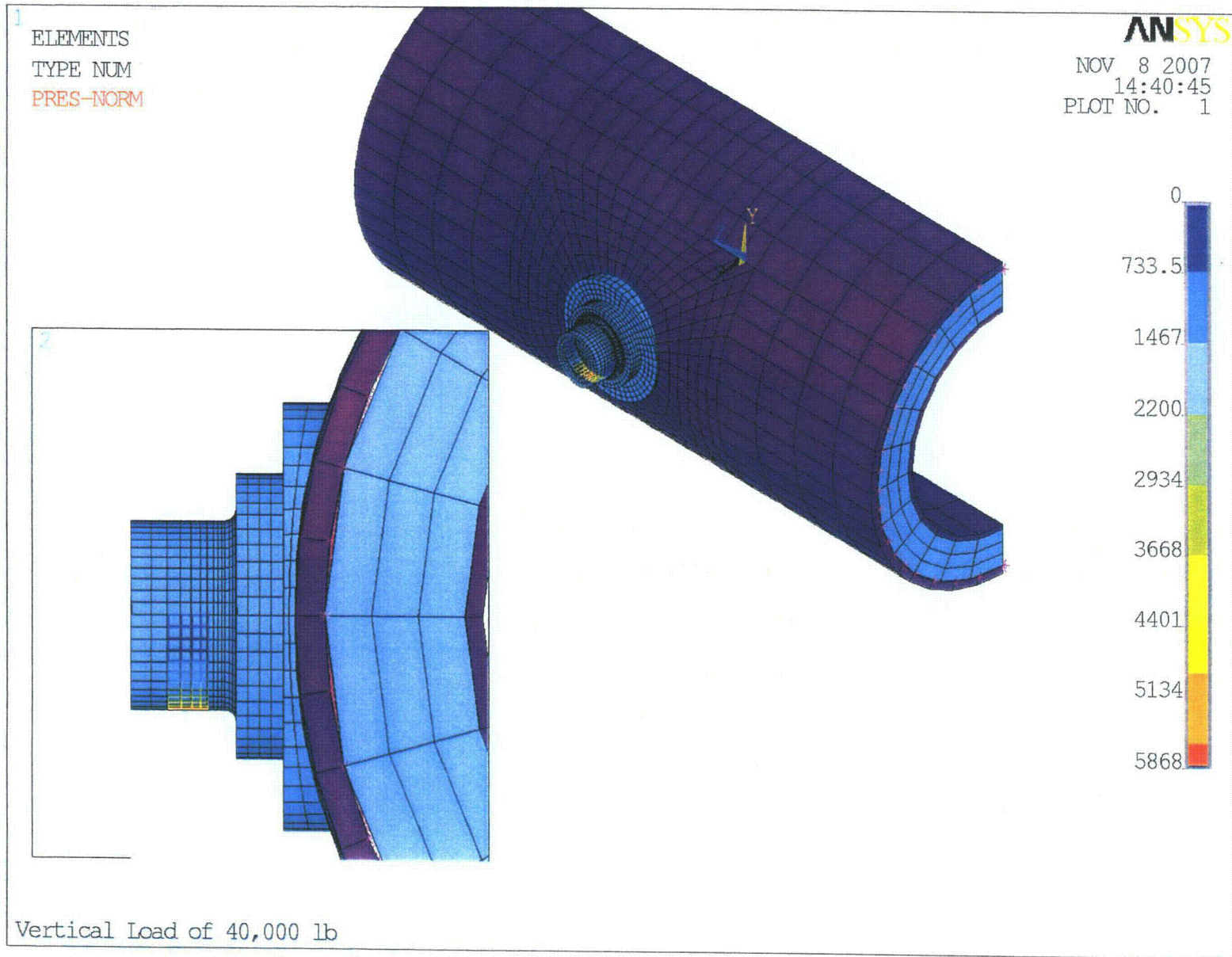


Figure 12  
 Finite Element Model Analysis Load Step 3 – Applied Loading



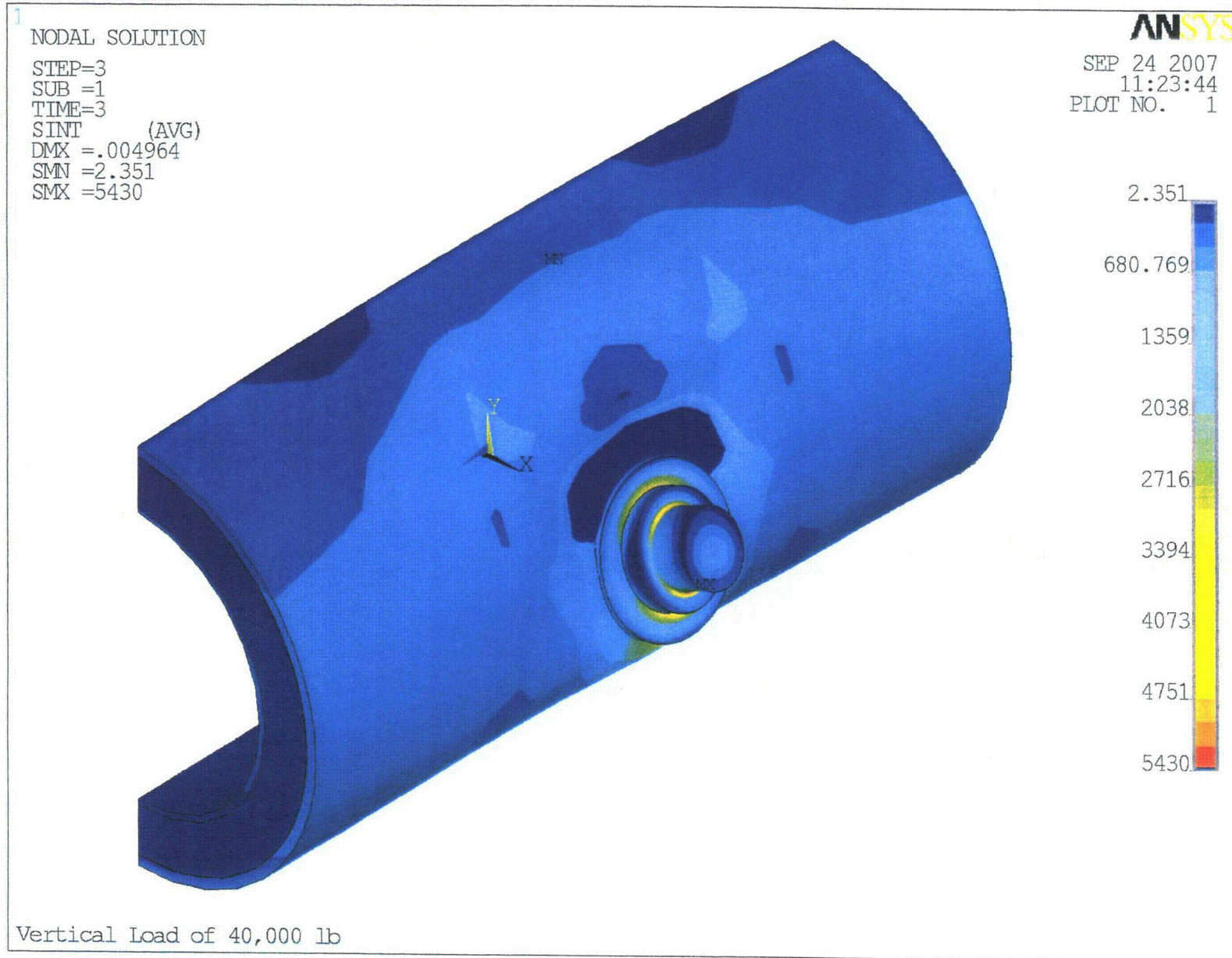
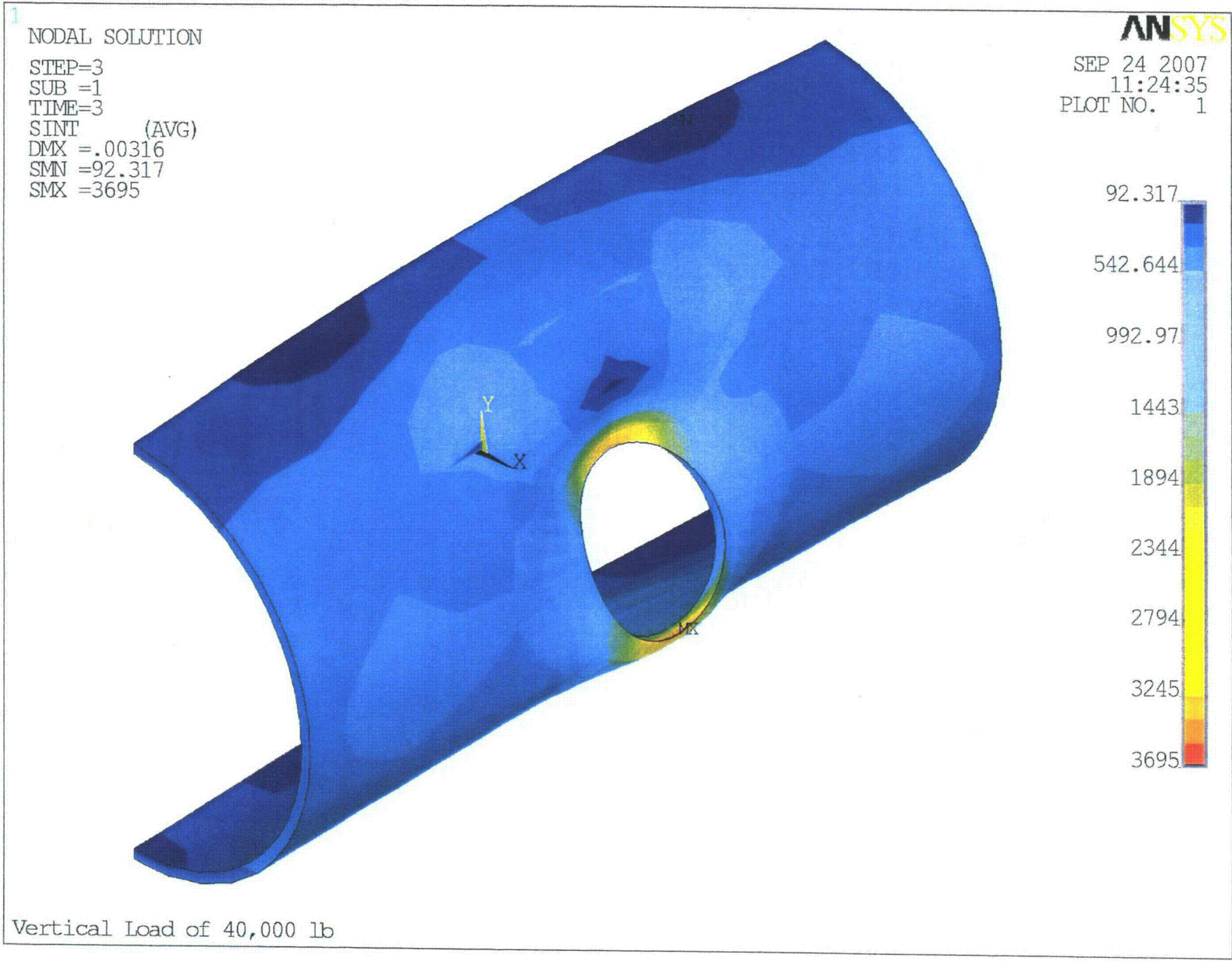


Figure 13  
Load Step 3 – Stress Intensity Plot



Title Trunion Analyses of the 3-60B Cask under Various Loading Conditions  
 Calc. No. ST-503 (Figures) Rev. 0 Sheet 14 of 15

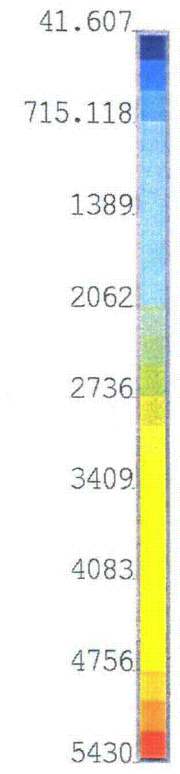
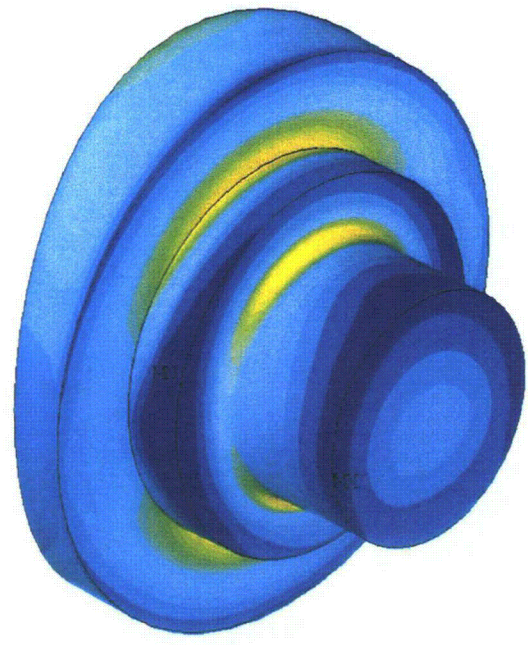
Figure 14  
 Load Step 3 – Stress Intensity in the Shell



1  
NODAL SOLUTION  
STEP=3  
SUB =1  
TIME=3  
SINT \* (AVG)  
DMX =.004964  
SMN =41.607  
SMX =5430X

ANSYS

SEP 24 2007  
11:25:06  
PLOT NO. 1



Vertical Load of 40,000 lb

Title Trunnion Analyses of the 3-60B Cask under Various Loading Conditions  
Calc. No. ST-503 (Figures) Rev. 0 Sheet 15 of 15

Figure 15  
Load Step 3 – Stress Intensity in the Trunnion

**Title** 3-60B Cask Trunnion Analyses under Various Load Conditions

**Calc. No.** ST-503 **Rev.** 0

**Sheet** 7 **of** 8

**Appendix I**

Printout of the ANSYS Model Data

(7 Pages)

# 3-60B Cask Trunnion Analyses

By Dr. Mirza I. Baig

Report Generated by ANSYS

## Title Listing

\*\*\*\*\* TITLES \*\*\*\*\*

\*\*\* YOU ARE IN ANSYS - ENGINEERING ANALYSIS SYSTEM \*\*\*  
 ANSYS Mechanical/Emag  
 RELEASE 11.0SP1 UPDATE 20070830 CUSTOMER 00222442

INITIAL JOBNAME = file  
 CURRENT JOBNAME = file

Current Working Directory: Y:\Trunnion

MENULIST File: C:\Program Files\ANSYS Inc\v110\ANSYS\gui\en-us\UIDL\menulist110.ans

## Global Status

G L O B A L S T A T U S

ANSYS - Engineering Analysis System Dec 07, 2007 11:33  
 Release 11.0SP1 00222442 INTEL NT Version

Current working directory: Y:\Trunnion

MENULIST File: C:\Program Files\ANSYS Inc\v110\ANSYS\gui\en-us\UIDL\menulist110.ans

Product(s) enabled: ANSYS Mechanical/Emag

Total connect time. . . . . 0 hours 0 minutes  
 Total CP usage. . . . . 0 hours 0 minutes 2.6 seconds

J O B I N F O R M A T I O N -----

Current jobname . . . . .file  
 Initial jobname . . . . .file

Units . . . . .unknown

	Available	Used
Scratch Memory Space. . . . .	256.000 mb	3.871 mb ( 1.5%)

Database space . . . . . 65535.750 mb 37.573 mb ( 0.1%)

User menu file in use . . .C:\Program Files\ANSYS Inc\v110\ANSYS\gui\en-us\uidl\UIMENU.GRN

User menu file in use . . .C:\Program Files\ANSYS Inc\v110\ANSYS\gui\en-us\uidl\UIFUNC1.GRN

User menu file in use . . .C:\Program Files\ANSYS Inc\v110\ANSYS\gui\en-us\uidl\UIFUNC2.GRN

User menu file in use . . .C:\Program Files\ANSYS Inc\v110\ANSYS\gui\en-us\uidl\MECHTOOL.AUI

Beta features . . . . . are not shown in the user interface

M O D E L I N F O R M A T I O N -----

Solid model summary:

	Largest Number	Number Defined	Number Selected
Keypoints . . . . .	32	24	24
Lines . . . . .	56	36	36
Areas . . . . .	28	16	16
Volumes . . . . .	3	2	2

Finite element model summary:

	Largest Number	Number Defined	Number Selected
Nodes . . . . .	22230	12268	10261
Elements . . . . .	32839	9870	7632
Element types . . . . .	30	14	n.a.
Real constant sets . . . . .	8	6	n.a.
Material property sets . . . . .	2	2	n.a.
Coupling . . . . .	0	0	n.a.
Constraint equations . . . . .	0	0	n.a.
Master DOFs . . . . .	0	0	n.a.
Dynamic gap conditions . . . . .	0	0	n.a.

B O U N D A R Y C O N D I T I O N I N F O R M A T I O N -----

	Number Defined
Constraints on nodes . . . . .	928
Constraints on keypoints . . . . .	0
Constraints on lines . . . . .	0
Constraints on areas . . . . .	0
Forces on nodes . . . . .	0
Forces on keypoints . . . . .	0
Surface loads on elements . . . . .	96
Number of element flagged surfaces . . . . .	0
Surface loads on lines . . . . .	0
Surface loads on areas . . . . .	0
Body loads on elements . . . . .	0

Body loads on nodes . . . . . 0  
Body loads on keypoints . . . . . 0

Temperatures  
Uniform temperature. . . . . 0.000  
Reference temperature. . . . . 0.000  
Offset from absolute scale . . . . . 0.000

	X	Y	Z
Linear acceleration . . . . .	0.0000	0.0000	0.0000
Angular velocity (about global CS). . . . .	0.0000	0.0000	0.0000
Angular acceleration (about global CS). . . . .	0.0000	0.0000	0.0000
Location of reference CS. . . . .	0.0000	0.0000	0.0000
Angular velocity (about reference CS) . . . . .	0.0000	0.0000	0.0000
Angular acceleration (about reference CS) . . . . .	0.0000	0.0000	0.0000

R O U T I N E I N F O R M A T I O N -----

Current routine. . . . .Preprocessing (PREP7)

Active coordinate system . . . . . 1 (Cylindrical)

Display coordinate system. . . . . 0 (Cartesian)

Current element attributes:

Type number . . . . .	30	(CONTA175)
Real number . . . . .	8	
Material number . . . . .	1	
Element coordinate system number. . . . .	0	

Current mesher type. . . . .free mesher

Current element meshing shape 2D . . .use default element shape.

Current element meshing shape 3D . . .use hexahedra.

SmrtSize Level . . . . . OFF

Global element size. . . . . 0 divisions per line

Active coordinate system . . . . . 1 (Cylindrical)

Display coordinate system. . . . . 0 (Cartesian)

Analysis type. . . . .Static (steady-state)

Active options for this analysis type:

Large deformation effects . . . . .	.Not included
Plasticity. . . . .	.Not included
Creep . . . . .	.Not included
Equation solver to use. . . . .	.Program Chosen

Results file . . . . .file.rst

Load step number . . . . . 1

Number of substeps . . . . . 1

Step change boundary conditions . .No

**Solution Status**

S O L U T I O N   O P T I O N S

PROBLEM DIMENSIONALITY. . . . .3-D  
 DEGREES OF FREEDOM. . . . . UX    UY    UZ    ROTX ROTY ROTZ  
 ANALYSIS TYPE . . . . .STATIC (STEADY-STATE)  
 NEWTON-RAPHSON OPTION . . . . .PROGRAM CHOSEN  
 GLOBALLY ASSEMBLED MATRIX . . . . .SYMMETRIC

L O A D   S T E P   O P T I O N S

LOAD STEP NUMBER. . . . . 1  
 TIME AT END OF THE LOAD STEP. . . . . 1.0000  
 NUMBER OF SUBSTEPS. . . . . 1  
 MAXIMUM NUMBER OF EQUILIBRIUM ITERATIONS. . . . . 15  
 STEP CHANGE BOUNDARY CONDITIONS . . . . . NO  
 TERMINATE ANALYSIS IF NOT CONVERGED . . . . .YES (EXIT)  
 CONVERGENCE CONTROLS. . . . .USE DEFAULTS  
 COPY INTEGRATION POINT VALUES TO NODE . . . . . YES  
 PRINT OUTPUT CONTROLS  
   ITEM        FREQUENCY    COMPONENT  
   RSOL        NONE  
 DATABASE OUTPUT CONTROLS  
   ITEM        FREQUENCY    COMPONENT  
   ALL         ALL

**Element Type Listing**

LIST ELEMENT TYPES FROM        1 TO        30 BY        1

ELEMENT TYPE	1 IS SOLID185	3-D 8-NODE STRUCTURAL SOLID	INOPR
KEYOPT(1-12)=	0 0 0 0 0 0	0 0 0 0 0 0	0
ELEMENT TYPE	2 IS SOLSH190	3-D 8-NODE SOLID SHELL	INOPR
KEYOPT(1-12)=	0 0 0 0 0 0	0 0 0 0 0 0	0
ELEMENT TYPE	19 IS TARGE170	3-D TARGET SEGMENT	INOPR
KEYOPT(1-12)=	0 0 0 0 0 0	0 0 0 0 0 0	0
ELEMENT TYPE	20 IS CONTA174	3D 8-NODE SURF-SURF CONTACT	INOPR
KEYOPT(1-12)=	0 0 0 0 3 0	0 0 0 2 0 0	0
ELEMENT TYPE	21 IS TARGE170	3-D TARGET SEGMENT	INOPR
KEYOPT(1-12)=	0 0 0 0 0 0	0 0 0 0 0 0	0
ELEMENT TYPE	22 IS CONTA174	3D 8-NODE SURF-SURF CONTACT	INOPR
KEYOPT(1-12)=	0 0 0 0 3 0	0 0 1 2 0 0	0

```

ELEMENT TYPE      23 IS TARGE170      3-D TARGET SEGMENT      INOPR
KEYOPT(1-12)=    0 0 0 0 0 0 0 0 0 0 0 0 0
ELEMENT TYPE      24 IS CONTA174      3D 8-NODE SURF-SURF CONTACT INOPR
KEYOPT(1-12)=    0 0 0 0 3 0 0 0 0 1 2 0 0
ELEMENT TYPE      25 IS TARGE170      3-D TARGET SEGMENT      INOPR
KEYOPT(1-12)=    0 0 0 0 0 0 0 0 0 0 0 0 0
ELEMENT TYPE      26 IS CONTA174      3D 8-NODE SURF-SURF CONTACT INOPR
KEYOPT(1-12)=    0 0 0 0 3 0 0 0 0 1 2 0 0
ELEMENT TYPE      27 IS TARGE170      3-D TARGET SEGMENT      INOPR
KEYOPT(1-12)=    0 0 0 0 0 0 0 0 0 0 0 0 0
ELEMENT TYPE      28 IS CONTA175      NODE-TO-SURFACE CONTACT  INOPR
KEYOPT(1-12)=    0 0 0 0 3 0 0 0 0 1 2 0 0
ELEMENT TYPE      29 IS TARGE170      3-D TARGET SEGMENT      INOPR
KEYOPT(1-12)=    0 0 0 0 0 0 0 0 0 0 0 0 0
ELEMENT TYPE      30 IS CONTA175      NODE-TO-SURFACE CONTACT  INOPR
KEYOPT(1-12)=    0 0 0 0 0 0 0 0 0 1 2 0 0

CURRENT NODAL DOF SET IS  UX    UY    UZ    ROTX  ROTY  ROTZ
THREE-DIMENSIONAL MODEL
    
```

**Real Constant Listing**

```

LIST REAL SETS      1 TO      8 BY      1
REAL CONSTANT SET   3 ITEMS  1 TO   6
0.0000 0.0000 1.0000 0.10000 0.0000 0.0000
REAL CONSTANT SET   3 ITEMS  7 TO  12
0.0000 0.0000 0.10000E+21 0.0000 1.0000 0.0000
REAL CONSTANT SET   3 ITEMS 13 TO  18
0.0000 0.0000 1.0000 0.0000 1.0000 0.50000
REAL CONSTANT SET   3 ITEMS 19 TO  24
0.0000 1.0000 1.0000 0.0000 0.0000 1.0000
REAL CONSTANT SET   4 ITEMS  1 TO   6
0.0000 0.0000 1.0000 0.10000 0.0000 0.0000
REAL CONSTANT SET   4 ITEMS  7 TO  12
0.0000 0.0000 0.10000E+21 0.0000 1.0000 0.0000
REAL CONSTANT SET   4 ITEMS 13 TO  18
0.0000 0.0000 1.0000 0.0000 1.0000 0.50000
REAL CONSTANT SET   4 ITEMS 19 TO  24
0.0000 1.0000 1.0000 0.0000 0.0000 1.0000
    
```

REAL CONSTANT SET	5	ITEMS 1 TO	6			
0.0000 0.0000		1.0000	0.10000	0.0000	0.0000	
REAL CONSTANT SET	5	ITEMS 7 TO	12			
0.0000 0.0000		0.10000E+21	0.0000	1.0000	0.0000	
REAL CONSTANT SET	5	ITEMS 13 TO	18			
0.0000 0.0000		1.0000	0.0000	1.0000	0.50000	
REAL CONSTANT SET	5	ITEMS 19 TO	24			
0.0000 1.0000		1.0000	0.0000	0.0000	1.0000	
REAL CONSTANT SET	6	ITEMS 1 TO	6			
0.0000 0.0000		1.0000	0.10000	0.0000	0.0000	
REAL CONSTANT SET	6	ITEMS 7 TO	12			
0.0000 0.0000		0.10000E+21	0.0000	1.0000	0.0000	
REAL CONSTANT SET	6	ITEMS 13 TO	18			
0.0000 0.0000		1.0000	0.0000	1.0000	0.50000	
REAL CONSTANT SET	6	ITEMS 19 TO	24			
0.0000 1.0000		1.0000	0.0000	0.0000	1.0000	
REAL CONSTANT SET	7	ITEMS 1 TO	6			
0.0000 0.0000		1.0000	0.10000	0.0000	0.0000	
REAL CONSTANT SET	7	ITEMS 7 TO	12			
0.0000 0.0000		0.10000E+21	0.0000	1.0000	0.0000	
REAL CONSTANT SET	7	ITEMS 13 TO	18			
0.0000 0.0000		1.0000	0.0000	1.0000	0.50000	
REAL CONSTANT SET	7	ITEMS 19 TO	24			
0.0000 1.0000		1.0000	0.0000	0.0000	1.0000	
REAL CONSTANT SET	7	ITEMS 25 TO	30			
10.000 0.0000		0.0000	0.0000	0.0000	0.0000	
REAL CONSTANT SET	8	ITEMS 1 TO	6			
0.0000 0.0000		1.0000	0.10000	0.0000	0.0000	
REAL CONSTANT SET	8	ITEMS 7 TO	12			
0.0000 0.0000		0.10000E+21	0.0000	1.0000	0.0000	
REAL CONSTANT SET	8	ITEMS 13 TO	18			
0.0000 0.0000		1.0000	0.0000	1.0000	0.50000	
REAL CONSTANT SET	8	ITEMS 19 TO	24			
0.0000 1.0000		1.0000	0.0000	0.0000	1.0000	
REAL CONSTANT SET	8	ITEMS 25 TO	30			
10.000 0.0000		0.0000	0.0000	0.0000	0.0000	



---

**Material Properties Listing**


---

```

LIST MATERIALS          1 TO          2 BY          1
PROPERTY= ALL

PROPERTY TABLE EX      MAT=          1 NUM. POINTS= 1
TEMPERATURE           DATA  TEMPERATURE  DATA  TEMPERATURE  DATA
0.0000                0.30000E+08

PROPERTY TABLE NUXY   MAT=          1 NUM. POINTS= 1
TEMPERATURE           DATA  TEMPERATURE  DATA  TEMPERATURE  DATA
0.0000                0.30000

PROPERTY TABLE DENS   MAT=          1 NUM. POINTS= 1
TEMPERATURE           DATA  TEMPERATURE  DATA  TEMPERATURE  DATA
0.0000                0.28300

PROPERTY TABLE MU     MAT=          1 NUM. POINTS= 1
TEMPERATURE           DATA  TEMPERATURE  DATA  TEMPERATURE  DATA
0.0000                0.0000

PROPERTY TABLE EMIS   MAT=          1 NUM. POINTS= 1
TEMPERATURE           DATA  TEMPERATURE  DATA  TEMPERATURE  DATA
0.0000                0.78886E-30

PROPERTY TABLE EX     MAT=          2 NUM. POINTS= 1
TEMPERATURE           DATA  TEMPERATURE  DATA  TEMPERATURE  DATA
0.0000                0.22700E+07

PROPERTY TABLE NUXY   MAT=          2 NUM. POINTS= 1
TEMPERATURE           DATA  TEMPERATURE  DATA  TEMPERATURE  DATA
0.0000                0.45000

```

---

**Appendix 2**

Electronic Data on CDROM

(1 CDROM)