

COVER SHEET

FINAL DATA REPORT

GEOTECHNCIAL EXPLORATION AND TESTING GEOTECHNCIAL EXPLORATION AND TESTING TURKEY POINT COL PROJECT TURKEY POINT COL PROJECT
FLORIDA CITY, FLORIDA

October 6, 2008

Prepared By: Prepared

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MACTEC PROJECT No. 6468-07-1950 MACTEC PROJECT No. 6468-07-1950

Prepared For: Prepared For:

Bechtel Power Corporation Bechtel Power Corporation Subcontract No. 25409-102-HC4-CYOO-0000I SubcontractNo.25409-102-HC4-CYOO-0000I

FINAL DATA REPORT Rev. 2 GEOTECHNICAL EXPLORATION AND TESTING

TURKEY POINT COL PROJECT FLORIDA CITY, FLORIDA

October 6, 2008

VOLUMEl

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October 6, 2008

VOLUME 1

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MACTEC Project No. 6468-07-1950

Prepared For:

MACTEC Project No. 6468-07-1950

Prepared For:

Bechtel Power Corporation Subcontract No. 25409-102-HC4-CYOO-00001

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SECTION 1 SECTION 1 OVERVIEW OVERVIEW

1.1 Introduction

MACTEC Engineering and Consulting, Inc. (MACTEC) was retained by Bechtel Power MACTEC Engineering and Consulting, Inc. (MACTEC) was retained by Bechtel Power Corporation (Bechtel) to conduct the subsurface investigation and laboratory testing program to obtain information on subsurface materials and conditions for use in the preparation of the obtain information on subsurface materials and conditions for use in the preparation of the Combined Operating License (COL) Application for the FPL – Turkey Point Power Generating Station located in Florida City, Florida. The COL application, to be prepared by others, will be submitted to the U.S. Nuclear Regulatory Commission (NRC) for approval to locate a future nuclear electric power generation facility at the existing Turkey Point Site. A site location map is
included as Figure 1. included as Figure 1.

MACTEC executed its services in accordance with Bechtel Subcontract No.25409-102-HC4-CY00-0001. The field work commenced on February 9, 2008 and drilling activities were substantially completed on May 30, 2008. Geophysical testing was completed on June 26, 2008.

The Scope of Work was defined in Exhibit "D" (current revision 4) of the Bechtel Subcontract and the technical requirements were defined in Bechtel Specification 25409-102-3PS-CY00-00001 Rev 002, dated April 9, 2008. The scope of work is briefly described below:

- Preparing and submitting a Quality Assurance Project Document, Work Plan, Environmental Protection Plan, and Health and Safety Plan. Environmental Protection Plan, and Health and Safety Plan.
- Obtaining permits necessary for performing the work.
- Obtaining permits necessary for performing the work.
• Furnishing the supervision, labor, equipment, tools, supplies, and materials necessary to perform the specified work at the locations specified by Bechtel.
- Providing geotechnical engineers and/or geologists in the field under the direction of qualified geotechnical engineers and/or geologists with experience in geotechnical investigations to oversee and log the investigation work.
- Providing a Site Manager responsible for oversight of all required field activities.
- Providing Quality Assurance (QA) observation of the field and laboratory work activities and submitting QA records.
- and submitting QA records.
• Locating work items by survey methods.
- Performing utility location survey prior to starting work
- Providing water to work areas for drilling and testing
- Performing Standard Penetration Tests (SPT) and obtaining samples using a split spoon sampler.
- sampler.
• Performing both HQ3 and PQ3 triple tube wire-line rock coring
- Performing SPT energy measurements. Performing SPT energy measurements.
- Obtaining undisturbed samples using standard pushed Shelby tubes, the Pitcher barrel Obtaining undisturbed samples using standard pushed Shelby tubes, the Pitcher barrel sampler, and the Osterberg sampler. sampler, and the Osterberg sampler.
- Collecting, labeling and transporting soil and rock core samples to a designated sample Collecting, labeling and transporting soil and rock core samples to a designated sample storage area. storage area.
- Transporting designated samples to appropriate laboratories for testing purposes. Transporting designated samples to appropriate laboratories for testing purposes.
- Backfilling drilled holes with cement/bentonite grout using the tremie method. Backfilling drilled holes with cement/bentonite grout using the tremie method.
- Excavating and backfilling test pits and obtaining bulk samples. Excavating and backfilling test pits and obtaining bulk samples.
- Installing ground water observation wells, performing field permeability tests, and Installing ground water observation wells, performing field permeability tests, and obtaining water samples. obtaining water samples.
- Performing electrical Cone Penetrometer Tests (CPT) with down-hole seismic tests (if possible) and porewater pressure dissipation tests at selected locations. possible) and porewater pressure dissipation tests at selected locations.
- Perfonning down-hole geophysical logging. Perfonning down-hole geophysical logging.
- Perfonning down-hole acoustic televiewer logging. Perfonning down-hole acoustic televiewer logging.
- Performing suspension P-S logging.
- Performing suspension P-S logging.
• Performing down-hole velocity measurements
- Restoring the work areas.
- Performing laboratory testing on soil and rock samples.
- Restoring the work areas.
• Performing laboratory testing on soil and rock samples.
• Preparing a Data Report containing the data generated by the subsurface investigation and laboratory testing activities.
- and laboratory testing activities.
• Performing all work under MACTEC's approved Safety Program.
- Performing all work in accordance with MACTEC's approved Environmental Protection Plan

Plan
Sampling and testing related to the geotechnical exploration are considered to be tasks that could affect design, construction or operation of safety-related systems, structures and components. This work was performed under a Quality Assurance program that meets the requirements of 10 CRF Part 50 Appendix B and 10 CFR 21 (Reporting of Defects and Noncompliance)

This Final Data Report generally describes the field and laboratory testing methods and presents the field data, and laboratory testing results completed for the site investigation area.

1.2 Personnel

1.2 Personnel
MACTEC completed field work for this project under the direction of Bechtel's Site Coordinators, Mr. Jerry Lefevre, Mr. Linwood Bennett, and Mr. William Holtz. Site technical
support was provided by Mr. Mike Klosterman, Mr. John Sturman, and Mr. Allen Shaw.
Primary MACTEC personnel and their responsibili support was provided by Mr. Mike Klosterman, Mr. John Sturman, and Mr. Allen Shaw.

Primary MACTEC personnel and their responsibilities were as follows:

The organizations that conducted on-site work or laboratory testing of samples as part of this project are listed in Table 1.1. project are listedin Table1.1.

1.3 Organization of Report

The organization of this report consists of a transmittal letter, table of contents, narrative text, tables, figures and appendices. The appendix documents containing project data submittals are further organized as follows: further organized as follows:
Appendix A -- Survey Report

Appendix B - Geotechnical Field Data

- Appendix B Geotechnical Field Data
• Boring and Coring Logs with Core Photographs
- Test Pit Logs Test Pit Logs
- SPT Energy Measurement Reports

Appendix C – Cone Penetrometer Test Results
● CPT Data

- CPT Data
- CPT Report CPT Report
- CPT Calibration Report

Appendix D - Geophysical Test Data • CPT Calibration Report
Appendix D – Geophysical Test Data
Appendix E – Laboratory Test Data

Appendix $E -$ Laboratory Test Data

- Section E.1 Index and Chemical Test Data Soils (Split Spoon) Section E.1 Index and Chemical Test Data Soils (Split Spoon)
- Section E.2 Strength Test Data, Rock (UC and UC with stress strain) Section E.2 Strength Test Data, Rock (UC and UC with stress strain)

Appendix F - Soil Dynamic Laboratory Test (RCTS) Data Appendix F - Soil Dynamic Laboratory Test (RCTS) Data

Appendix G - Groundwater Data Appendix G - Groundwater Data

- Well Construction Permits Well Construction Permits
- Observation Well Records Observation Well Records
- Well Development Records
- Well Development Records
• Well Sampling Records
- Laboratory Test Reports
- Slug Test Data

1.4 Quality Assurance • Slug Test Data1.4 Quality Assurance

Quality-related activities conducted by MACTEC and its subcontractors during the work presented in this report were in accordance with the MACTEC Quality Assurance Manual and the MACTEC Quality Assurance Project Document. The MACTEC QA program complies with NQA-1 Subpart 2.2 and the requirements of 10 CFR 50 Appendix B.

SECTION 2 SECTION 2 **TEST METHODS TEST METHODS**

2.1 Surveying 2.1 Surveying

The surveying in the power block area was conducted in two phases by MACTEC personnel, working under the direct supervision of Mr. Michael Jones, PLS, Land Surveyor, Florida License No. 4201. The first phase was to stake preliminary test locations based on initial coordinates provided by Bechtel, listed on Drawing No. 0-CY-0000-0001 issued for use on January 28, 2008. Later phases of surveying were performed to locate borings presented on subsequent revisions of Bechtel Drawing 0-CY-0000-0001 through Rev. 6, which was issued for use on April 11, 2008. Test locations were located in the field using Real Time Kinematic-Global Positioning Satellite (RTK-GPS) techniques. Wooden stakes tied with flagging and marked with the test-location designator were used to mark the surveyed locations. Prior to the start of testing, some test locations were relocated due to site conditions (water channels, topography) with concurrence of Bechtel personnel. Other borings were located at offsets from the staked location to accommodate additional testing/sampling at a given location, for example geophysical testing. accommodate additional testing/sampling at a given location, for example geophysical testing.
The second phase of surveying was conducted after completion of testing. The surveyors returned to the site and determined as-built locations and ground surface elevations of the actual
test locations using RTK-GPS survey techniques. test locations using RTK-GPS survey techniques.

MACTEC used Trimble GPS System models 5700 and 5800 to locate test locations and collect field data and observations. In addition to the use of National Geodetic Survey control stations, MACTEC established two control points at the site to serve as reference for the surveys. To achieve project accuracy requirements, observations were made on two separate occasions at each achieve project accuracy requirements, observations were made on two separate occasions at each
test location. The independent observations captured at each test location were subsequently processed through Trimble Offtce Processing Software to determine fmal coordinate and processed through Trimble Office Processing Software to determine final coordinate and
elevation values. The field as-built locations were surveyed to establish the horizontal locations to the nearest 0.5 feet and the vertical locations were determined to the nearest 0.1 feet as outlined in the project Engineering Specifications, Section 2.0 Surveying Services.

The as-built survey locations are provided to Bechtel for their use in creating an as-built drawing of the exploration. The as-built survey locations were also used as input to final boring logs and other tables reporting locations. A complete copy of the survey report covering the as-built survey data for the project test locations can be found in Appendix A.

2.2 Utility Location

MACTEC surveyors under the direction of Mr. Michael Jones, PLS of MACTEC used preliminary survey locations and physical features to mark the locations planned for borings, wells, CPT probes and test pits. MACTEC personnel conducted sweeps within a 10-ft radius wells, CPT probes and test pits. MACTEC personnel conducted sweeps within a 10-ft radius surrounding each boring location and or boring offset using geophysical induction with a Shond-surrounding each boring location and or boring offset using geophysical induction with a Shond-Stedk Model GA-52CX magnetic locator. The intent was to locate any metallic underground Stedk Model GA-52CX magnetic locator. The intent was to locate any metallic underground utilities that would pose a risk to drilling personnel. No metallic underground utilities or energized lines were detected in the area of the geotechnical investigation. In addition to the energized lines were detected in the area of the geotechnical investigation. In addition to the magnetic induction survey, Florida Sunshine One Call was also notifted at least one week in magnetic induction survey, Florida Sunshine One Call was also notifted at least one week in advance of drilling activities. Inquiries were made to FPL plant personnel to assist in underground utility locations. No underground utilities were reported in the project site by FPL underground utility locations. No underground utilities were reported in the project site by FPL and Florida Sunshine One Call. and Florida Sunshine One Call.

2.3 Drilling Equipment/Methods

MACTEC mobilized the following drilling equipment to the site:

Each rig also had at least one support truck used to haul materials. Drilling water was provided on site by two water storage tanks fed by FPL on-site potable water utilities located adjacent to the office and support trailers. The drill rig at each boring location was provided drilling water using a flexible PVC pipe and rolled plastic tubing connected to the water storage tanks. Where boring locations were remote, a Marooka ATV water buggy was utilized to haul water to ATV drill rigs. Two water trucks were also used to haul and pump water to drill rigs. Fugro CPT A. Fonseca Track Fugro NA No CPT
Each rig also had at least one support truck used to haul materials. Drilling water was pro
on site by two water storage tanks fed by FPL on-site potable water utilities located a

Due to the soft surface soil conditions, access by the site drilling equipment and support vehicles to the soil boring locations was provided by constructing a geotextile reinforced, crushed limestone gravel roadway along the center line of the power block. Access to boring locations away from the gravel road was provided by laying timber mats to create a temporary roadway. The mats were removed after completion of each boring and re-used to construct other access roadways. The mats were moved using rough terrain fork lifts. Borings B-638, B-803 and B-804 were deleted from the program due to inaccessible conditions. to the soil boring locations was provided by constructing a geotextile reinforced, crushed limestone gravel roadway along the center line of the power block. Access to boring locations away from the gravel road was provide

A Caterpillar D-6 bulldozer was used to smooth the ground at several boring locations and to maintain the gravel roadway.

Borings were generally advanced from the ground surface using mud rotary drilling techniques Borings were generally advanced from the ground surface using mud rotary drilling techniques until encountering SPT refusal (defmed as 50 blows for 0.5 feet or less of penetration) or to an until encountering SPT refusal (defmed as 50 blows for 0.5 feet or less of penetration) or to an approximate depth of 35 feet, whichever occurred first. SPT soil samples from the geotechnical borings were obtained at approximate 2.5-foot, 5-foot, and 10-foot intervals as described in borings were obtained at approximate 2.5-foot, 5-foot, and 10-foot intervals as described in Section 2.5.1. Once SPT refusal was encountered or an approximate depth of 35 feet was Section 2.5.1. Once SPT refusal was encountered or an approximate depth of 35 feet was reached, a steel casing was set, and the holes were advanced using triple tube wire-line rock coring equipment and procedures described in ASTM D 2113. Rock coring was accomplished utilizing "HQ3" or "PQ3" sized core barrels with split inner-barrel liners. Additional SPT utilizing "HQ3" or "PQ3" sized core barrels with split inner-barrel liners. Additional SPT samples were collected between core runs (in zones of poor rock recovery) by advancement through the outer core barrel with the inner barrel removed. Three, four, and/or six-inch-diameter casings were used to stabilize the upper portions of borings as necessary. Multiple sized casings were typically set in borings advanced more than 100 feet below ground surface. Borings were advanced to a predetermined termination depth. All rigs utilized on this project for the collection of standard penetration testing (SPT) soil samples used automatic hammers. A summary of boring information is presented in Table 2.1. Geotechnical field data including boring logs, coring logs, core photographs, and test pit logs are included in Appendix B. advanced to a predetermined termination depth. All rigs utilized on this project for the collection of standard penetration testing (SPT) soil samples used automatic hammers. A summary of boring information is presented i

Ground water levels at the site are artificially maintained by variation of the water levels in the FPL cooling water canals which surround the investigation site. The groundwater levels at the borings locations were monitored during drilling operations and were generally near or above the existing ground surface. Due to the use of drilling fluid additives, the groundwater conditions observed in the geotechnical borings may not truly reflect the groundwater conditions at the project site.

project site.
Circulation of drill fluids was typically lost at the start of coring operations due to the porosity of the limestone formations encountered at the site. As a result large amounts of water were used to complete the borings. In borings that terminated at depths below the limestone units, circulation of drill fluids was typically regained by advancing steel casing through the limestone formations. Standard bentonite based drilling additives were used in borings not associated with observation well clusters. In geotechnical borings associated with observation wells, biodegradable drilling fluid additives such as "Revert" were used to complete the borings. Drilling fluid additives were used during rock coring procedures to reduce vibration of the drill tools and to prevent sandlocking of the core barrel due to the loss of circulation.

In borings where SPT measurements were collected, only side discharge type bits were used. Bit size varied depending on rod diameter, sampling type and depth. Flush jointed A-rods (AW, and AWJ) were used for any SPT boring that was advanced to less than 200 feet below ground AWJ) were used for any SPT boring that was advanced to less than 200 feet below ground surface (bgs). Flush jointed NWJ-rods, were used (from ground surface to the total depth of the boring) for any SPT boring that was advanced deeper than 200 feet bgs.

boring) for any SPT boring that was advanced deeper than 200 feet bgs.
At selected locations and following review of the adjacent geotechnical boring by MACTEC and Bechtel, observation wells were installed by rotary wash drilling methods, rotosonic drilling methods, or in PQ3 size core holes. The borings were performed in accordance with section 5.1 methods, or in PQ3 size core holes. The borings were performed in accordance with section 5.1 of the Bechtel Specification. Each well consisted of PVC screen and riser pipe, steel centralizers, sand filter pack, bentonite chips or pellets and cement/bentonite grout. Protective metal well covers and concrete pads were placed at the surface. The well covers were painted with yellow covers and concrete pads were placed at the surface. The well covers were painted with yellow rust preventative paint. Well screen intervals were assigned by Bechtel.

Cone penetration testing (CPT) was conducted by Fugro Consultants, Inc., a subcontractor to Cone penetration testing (CPT) was conducted by Fugro Consultants, Inc., a subcontractor to MACTEC. Fugro used a purpose-built approximate 20-ton capacity track-mounted cone MACTEC. Fugro used a purpose-built approximate 20-ton capacity track-mounted cone penetration unit to complete the work. Each probe was advanced beginning at a depth of about penetration unit to complete the work. Each probe was advanced beginning at a depth of about

120 feet to the assigned termination depth or to cone refusal, which was the limit of the pushing 120 feet to the assigned termination depth or to cone refusal, which was the limit of the pushing capacity of the rig. CPT borings were advanced through HQ3-size core holes predrilled through capacity of the rig. CPT borings were advanced through HQ3-size core holes predrilled through the upper limestone layers as described in Section 2.8. At one location, an ATV drill rig was the upper limestone layers as described in Section 2.8. At one location, an ATV drill rig was used to advance casing through hard zones, allowing the CPT to be performed to a depth of used to advance casing through hard zones, allowing the CPT to be performed to a depth of approximately 290 feet. Pore pressure dissipation testing was completed in selected CPT's at intervals determined by Bechtel. intervals determined by Bechtel.

The borings and the CPT probe locations were filled using a cement-bentonite grout prior to demobilizing from the site. The borings were grouted from the bottom of the boring by pumping
the grout through a tremie pipe. A grout mixture was used to backfill the borings per Section 4.3 the grout through a tremie pipe. A grout mixture was used to backfill the borings per Section 4.3 of the Specification. A stake or other marker was placed at each completed boring location for later survey use. Due to the porosity of the limestone formations we experienced severe loss of grout in to the formations. After discussion with Bechtel, the borehole abandonment procedure was modified through SDDR-12 to place a maximum of two grout volumes, allow the grout to set, fill the remaining open hole with bentonite chips to within a few feet of the ground surface, and then place grout until flush with the existing grade. and then place grout until flushwith theexistinggrade.

2.4 SPT Energy Measurements

SPT energy measurements were conducted for each of the drill rigs performing SPT soil sampling. Energy measurements were recorded during SPT sampling at the depth intervals shown on the SPT Energy Measurement reports in Appendix B. The length of the drill rod string, on the SPT Energy Measurement reports in Appendix B. The length of the drill rod string, including the instrumented drill rod insert for each sample was generally 4 feet longer than the depth of the sample being collected.

depth of the sample being collected.
The energy measurements were performed with a Pile Driving Analyzer (PDA) model PAK and calibrated accelerometers and strain gages. A section of drill rod two feet long and the same size as the drill rod used to advance the boring and instrumented with dedicated strain gages, was inserted at the top of the drill rod string immediately below the SPT automatic hammer. The inserted rod was also instrumented with two piezoresistive accelerometers that were bolted to the outside of the rod.

outside of the rod.
The work was conducted in general accordance with ASTM D 4633-05. The strain and acceleration signals were converted to force and velocity by the PDA, and the data was interpreted by the PDA according to the Case Method equation. The EFV method of energy calculation is recommended in ASTM Standard D 4633-05. The maximum energy transmitted to the drill rod string (as measured at the location of the strain gages and accelerometers) was calculated by the PDA using the EFV method equation, as shown below:
EFV = $\int F(t) * V(t) * dt$

 $EFV = \int F(t) * V(t) * dt$

Where: EFV = Transferred energy (EFV equation), or Energy of FV $F(t) =$ Calculated force at time t $V(t) =$ Calculated velocity at time t dt =time differential (integral taken with respect to time) dt =time differential (integral taken with respect to time)

The EFV equation, integrated over the complete wave event, measures the total energy content of The EFV equation, integrated over the complete wave event, measures the total energy content of the event using both force and velocity measurements. The EFV values associated with each blow the event using both force and velocity measurements. The EFV values associated with each blow were tabulated and averaged to obtain the average measured energy at each depth tested. The were tabulated and averaged to obtain the average measured energy at each depth tested. The ratio of the average measured energy to the theoretical potential energy of the SPT system (140 lb weight with the specified 30 inch fall) is the energy transfer ratio (ETR). weight with the specified 30 inch fall) is the energy transfer ratio (ETR).

The average ETR measured for each rig used at the site ranged from 79.6% to 88.6% of the The average ETR measured for each rig used at the site ranged from 79.6% to 88.6% of the theoretical potential energy. These ETR values are within the range of typical values for automatic hammers. The ETR values (as percent of the theoretical value) are shown in Appendix B.

2.5 Sampling in Geotechnical Borings

2.5.1 Standard Penetration Test Sampling

B.
2.5.1 Standard Penetration Test Sampling
SPT sampling in the geotechnical borings was generally conducted at 2.5-foot intervals from the ground surface to a depth of 15 feet. The SPT sampling interval below 15 feet was five feet to a depth of 100 feet. The SPT sampling interval below 100 feet was 10 feet. The equipment and methods used were in accordance with ASTM D 1586-99. The split barrel sampler was typically driven 1.5 feet in soil, with blows recorded for each 0.5-foot interval of penetration. The weight of the hammers used at the site ranged from 138.1 to 139.6 pounds, meeting the ASTM of the hammers used at the site ranged from 138.1 to 139.6 pounds, meeting the ASTM requirements. In very hard soils, driving was terminated after 50 blows were recorded for a 0.5foot, or less, interval and the actual penetration recorded, (e.g., 50 blows / 0.3 feet). At selected locations where low penetration was encountered, the sampler was over-driven in attempt to collect additional sample. collect ground surface to a depth of 15 feet. The SPT sampling interval below 15 feet was five feet to a
depth of 100 feet. The SPT sampling interval below 100 feet was 10 feet. The equipment and
methods used were in accordance wi

The split barrel sampler was opened at the drill site and the recovered materials were visually described, classified, and photographed by MACTEC's rig geologist or engineer. A selected portion of the sample (typically the lower portion of the sample) was placed in a glass sample jar with a vapor-seal screw lid. In general, when more than one type of material was found in a sample, representative samples of each material were placed in separate jars and appropriately marked. Sample jars were labeled, placed in cardboard boxes, and transported to the on-site secure storage trailer at the end of each work day.
2.5.2 Rock Core Sampling

2.5.2 Rock Core Sampling

Rock coring in the geotechnical borings was generally conducted upon SPT refusal (50 blows for 0.5-feet or less of penetration) or when the boring reached an approximate depth of 35 feet. Rock recovered by the coring process, which was done according to ASTM D 2113-99, was carefully removed from the inner barrel and visually described by the rig geologist/engineer while in the split inner barrel liner. At that time the core recovery and Rock Quality Designation in the split inner barrel liner. At that time the core recovery and Rock Quality Designation (RQD) were measured and the percent core recovery and RQD were calculated. Mechanical (RQD) were measured and the percent core recovery and RQD were calculated. Mechanical breaks were distinguished from natural breaks where possible. The core was photographed while breaks were distinguished core was photographed while in the split liner and then placed in appropriately marked wooden core boxes. The rock core was in the split liner and then placed in appropriately marked wooden core boxes. The rock core was
wrapped in 2-mil PVC plastic upon placement in the wooden core boxes, as recommended in ASTM D 5079, section 7.5.1 *Routine Care,* to preserve the moisture content of the rock core. ASTM D 5079, section 7.5.1 *Routine Care,* to preserve the moisture content of the rock core. The rig geologist/engineer placed foam spacers in the core box to stabilize the core laterally and wooden blocks were used to mark the ends of runs as needed. In-progress and completed core wooden blocks were used to mark the ends of runs as needed. In-progress and completed core boxes were transported to the on-site secure storage trailers at the end of each work day. boxes were transported to the on-site secure storage trailers at the end of each work day.

Rock core samples from borings completed prior to or in progress during the NRC site visit, Rock core samples from borings completed prior to or in progress during the NRC site visit, conducted February 26-27, 2008, were not wrapped in plastic. It was determined during the conducted February 26-27, 2008, were not wrapped in plastic. It was determined during the NRC's visit that measures described in ASTM D 5079, section 7.5.1, should be followed to NRC's visit that measures described in ASTM D 5079, section 7.5.1, should be followed to preserve the moisture condition of the rock core.

Digital color photographs ofthe completed core boxes were taken at the site storage trailers, prior Digital color photographs ofthe completed core boxes were taken at the site storage trailers, prior to removal of any core samples for potential testing. The core was wetted with a light water to removal of any core samples for potential testing. The core was wetted with a light water spray and a suitable scale was included in the photographs. After core photography was spray and a suitable scale was included in the photographs. After core photography was completed, selected samples from each core box were removed for potential laboratory testing. completed, selected samples from each core box were removed for potential laboratory testing. These samples were trimmed on site with a power rock saw, labeled, photographed, wrapped in vinylidene chloride plastic (saran wrap) and then wrapped in aluminum foil, and then coated with vinylidene chloride plastic (saran wrap) and then wrapped in aluminum foil, and then coated with plastic microcrystalline wax as specified in ASTM D 5079 section 7.5.2 *Special Care.* The trimmed ends of the prepared samples were returned to their original position in the wooden core boxes and a piece of foam was placed where the rock core had been removed and noted as such. An inventory list of prepared samples was maintained at the site and provided to Bechtel for

potential laboratory testing assignment.
2.5.3 Undisturbed Soil Sampling 2.5.3 Undisturbed Soil Sampling

Undisturbed soil samples were obtained from one borehole (B-630, as directed by Bechtel), in Undisturbed soil samples were obtained from one borehole (B-630, as directed by Bechtel), in general accordance with ASTM D-1587, using standard pushed Shelby Tubes, Osterberg sampler, general accordance with ASTM D-1587, using standard pushed Shelby Tubes, Osterberg sampler,
and Pitcher barrel sampler (USACE EM 1110-1-1804). The sampling method used at each interval was selected based on the subsurface conditions encountered during drilling in an effort to maximize sample quality and recovery.

A Pitcher barrel sampler was used for collection of undisturbed soil samples at depth intervals selected by Bechtel or when subsurface material was anticipated to be too dense or hard to allow satisfactory samples to be recovered by pushing the Shelby tube sampler. The Pitcher barrel sampler is a rotary sampler that drills the 3-inch diameter tube into the subsurface material to maximize sample quality and recovery.
A Pitcher barrel sampler was used for collection of undisturbed soil samples at depth intervals
selected by Bechtel or when subsurface material was anticipated to be too dense or ha

The Osterberg tube sampler was used for collection of undisturbed soil samples at depth intervals when the subsurface material was anticipated to be very soft or loose. The Osterberg sampler is a hydraulically activated fixed piston sampler.

hydraulically activated fixed piston sampler.
Any samples that were damaged were retained, capped and were noted as possibly disturbed samples. The undisturbed and disturbed samples were sealed at the top and bottom against moisture loss, labeled, and kept in an upright condition. Disturbed and undisturbed soil samples moisture loss, labeled, and kept in an upright condition. Disturbed and undisturbed soil samples
were transported to the climate-controlled on-site storage trailer following ASTM D 4220-95(2000) and stored vertically in specially prepared racks. 95(2000) and stored in

2.6 Boring Logs

The soil descriptions on the boring logs in Appendix B are based on the field descriptions (ASTM The soil descriptions on the boring logs in Appendix B are based on the field descriptions (ASTM D 2488-00) by the rig geologist or engineer, modified according to ASTM D 2487-00 where lab test results are available. The rock core descriptions on the boring logs in Appendix B are based on the rig geologist's/engineer's description. The carbonate rock encountered at the site was on the rig geologist's/engineer's description. The carbonate rock encountered at the site was classified according to Dunham's Classification of Carbonate Rocks (Dunham, R. J., 1962, classified according to Dunham's Classification of Carbonate Rocks (Dunham, R. J., 1962, Classification of Carbonate Rocks According to Depositional Texture: in *Classification of* Classification of Carbonate Rocks According to Depositional Texture: in *Classification of Carbonate Rocks: A Symposium;* Ham, W. E., ed.: American Association of Petroleum *Carbonate Rocks: A Symposium;* Ham, W. E., ed.: American Association of Petroleum Geologists Memoir 1, p. 108-121). Geologists Memoir 1, p. 108-121).

For these sedimentary rocks, both hardness and induration were described by the rig geologist. For these sedimentary rocks, both hardness and induration were described by the rig geologist. The hardness descriptions were based on difficulty of breaking core pieces by manual or hammer The hardness descriptions were based on difficulty of breaking core pieces by manual or hammer means and are consistent with publications by the U. S. Army, U. S. Bureau of Reclamation and means and are consistent with publications by the U. S. Army, U. S. Bureau of Reclamation and the text "Characteristics of Geologic Materials and Formations, A Field Guide for Geotechnical the text "Characteristics of Geologic Materials and Formations, A Field Guide for Geotechnical Engineers" by Hunt (CRC Press, 2006). Where SPT sampling was used in rock formations Engineers" by Hunt (CRC Press, 2006). Where SPT sampling was used in rock formations

(because the rock was not sufficiently intact for standard coring methods), the hardness of the (because the rock was not sufficiently intact for standard coring methods), the hardness of the samples was described based on the SPT N-value. The N-value to hardness correlation was samples was described based on the SPT N-value. The N-value to hardness correlation was obtained from a published paper titled " Drilled Shaft Design and Construction in Florida" obtained from a published paper titled " Drilled Shaft Design and Construction in Florida" prepared by Bill C. McMahan, Jr., Independent Studies Project, University of Florida, dated prepared by Bill C. McMahan, Jr., Independent Studies Project, University of Florida, dated August 18, 1988. A copy of the paper is located in Volume 1, in the Reference Section.

The boring logs in Appendix B were prepared using Version 8 of the computer program "gINT". On the boring logs, the strata breaks were delineated by a solid line where the changes between strata were distinctly visible in samples or based on drilling conditions and driller's feedback. A dashed line was used to infer a strata break in the zone between samples.

dashed line was used to infer a strata break in the zone between samples.
The geologic formations encountered in this geotechnical exploration were identified. In the project area, the geologic subsurface formations encountered from the surface include:

- Recent calcareous silts with varying levels of organic content locally referred to as "**Muck"** - When wet, this soil is soft to very soft and is generally considered to be unsuitable for construction. This layer was encountered from the surface to depths of typically three to five feet. The surface elevations for this strata ranged from 0.2 to -1.8 typically three to five feet. The surface elevations for this strata ranged from 0.2 to -1.8
feet North American Vertical Datum of 1988 (NAVD88). The surface groundwater consists of sea water and its level was at or slightly above the ground surface elevation at time of drilling.
- Miami Formation At the site, the Miami Formation is overlain by the organic calcareous silt (muck) layer except where the organic silt layer had been removed and replaced by granular fill for roadway access or overlain by canal excavation spoil replaced by granular fill for roadway access or overlain by canal excavation spoil
materials. The Miami Formation is generally described as white, porous, sometimes sandy, fossiliferous, oolitic limestone (boundstone), locally cross-bedded and typically sandy, fossiliferous, oolitic limestone (boundstone), locally cross-bedded and typically
with locally interconnected vugs in-filled with overlying soils. The formation is mostly soft to medium hard throughout, but typically very hard at the base. The top of the Miami Formation was generally encountered between elevation -3 and -6 feet NAVD88 The Miami Formation is directly underlain by the Fort Thompson Formation.

The formation was sampled by both Standard Penetration Testing (SPT) in its upper portions and rock coring near the base of the formation. The SPT samples generally were returned as silt-, sand-, and gravel-sized fragments broken from rock by the splitbarrel sampler. The samples were interpreted as, and described as, a rock formation on the boring logs rather than as a granular material because, as observed in test pits, in the ground the formation appears as an intact mass. The rock hardness description was ground the formation appears as an intact mass. The rock hardness description was interpreted from the SPT ''N'' values as discussed previously in order to provide the limestone with a rock hardness description instead of the soil relative density limestone with a rock hardness description instead of the soil relative density designations. designations.

• Fort Thompson Formation - The Fort Thompson Formation directly underlies the Miami Formation and the contact between these two formations is generally irregular. Miami Formation and the contact between these two formations is generally irregular. The Fort Thompson Formation is generally a more massive limestone (boundstone) than The Fort Thompson Formation is generally a more massive limestone (boundstone) than the Miami Formation. Its composition is variable, including the skeletal remains of coral, the Miami Formation. Its composition is variable, including the skeletal remains of coral, small solution cavities with translucent amber-colored re-crystallized calcite infill, fine small solution cavities with translucent amber-colored re-crystallized calcite infill, fine grained fresh water limestone, sandy limestone with quartz sand interbeds, and shell grained fresh water limestone, sandy limestone with quartz sand interbeds, and shell molds and casts. These lithologies may alternate abruptly in thickness and lateral extent. molds and casts. These lithologies may alternate abruptly in thickness and lateral extent.

For the purpose of this report, the Fort Thompson Formation is divided into an Upper and Lower unit. The Upper Fort Thompson is generally coralline. The Lower Fort Thompson is generally a sandy limestone with uncemented sand interbeds and shell Thompson is generally a sandy limestone with uncemented sand interbeds and shell molds and casts. The contact between the Upper and Lower units of the formation has molds and casts. The contact between the Upper and Lower units of the formation has been identified for this study to be a layer of dark gray limestone having the been identified for this study to be a layer of dark gray limestone having the characteristics of the Upper Fort Thompson that is generally up to 2 feet thick and is underlain by, typically, sandy limestone with shell molds and casts. The dark gray underlain by, typically, sandy limestone with shell molds and casts. The dark gray
coloration was used as a marker for the base of the Upper unit. MACTEC did not subdivide the Fort Thompson into Upper and Lower units for borings where the marker was not discernible. The top of the Upper Fort Thompson Formation was generally was not discernible. The top of the Upper Fort Thompson Formation was generally
encountered between elevation -23 and -33 feet NAVD88. The top of the Lower Fort Thompson was generally encountered between elevation -48 and -52 feet NAVD88. The Lower Fort Thompson Formation is directly underlain by the Tamiami Formation.

In zones of poor rock core recovery, the Fort Thompson Formation was occasionally sampled using the SPT. The SPT samples of this formation were returned as silt-, sandand gravel-sized fragments broken from rock by the split-barrel sampler. The samples were interpreted as and described as a rock formation on the boring logs, rather than as a granular material. The rock hardness description was determined from the SPT $\lq\lq N$ " values as described in the discussion on the Miami Formation in order to provide the limestone with a rock hardness description instead of the soil relative density designations. values as described in the discussion on the Miami Formation in order to provide the limestone with a rock hardness description instead of the soil relative density designations.

- **• Tamiami Formation -** The Tamiami directly underlies the Lower Fort Thompson • **Tamiami Formation** – The Tamiami directly underlies the Lower Fort Thompson Formation. The Tamiami Formation generally consists of poorly graded and silty sand, locally with interlayered clayey sand, silt and lean clay. The top of the Tamiami Formation was generally encountered between elevation -113 and -117 feet NAVD88. Formation wasgenerally encounteredbetweenelevation-113and-117feetNAVD88.
- **Hawthorn Group** The Hawthorn Group directly underlies the Tamiami Formation The top of the Hawthorn Group was generally encountered between elevation -215 and -224 feet NAVD88. The top of the Hawthorn Group is characterized by a "spike" in Gamma activity observed in the geophysical logs for the borings that were advanced deeper than 220 feet. The Gamma spike is likely related to the increase in phosphatic material associated with the Hawthorn Group. The Hawthorn was penetrated in only the deepest borings drilled for the project, B-601(DH), B-608(DH), B-610(DH), B-630, B-701(DH), B-708, and B710(DH). The Hawthorn generally consists of poorly graded and silty sand to about elevation -460 feet NAVD88, then changes to dolostone and silty sand to about dolostone and limestone.

limestone.
2.7 S<u>ampling in Geotechnical Test Pits</u>

Test pits were excavated using a rubber-tired backhoe at two locations identified by Bechtel. The Test pits were excavated using a rubber-tired backhoe at two locations identified by Bechtel. The Bechtel field representative selected the materials to be sampled. A MACTEC rig geologist collected the bulk samples. As approved by Bechtel, the bulk samples were placed in new 5- collected the bulk samples. As approved by Bechtel, the bulk samples were placed in new 5 gallon plastic buckets with handles for carrying. Approximately ten buckets of each sampled gallon plastic buckets with handles for carrying. Approximately ten buckets of each sampled material were obtained. Small portions of the samples were placed in glass jars and sealed for material were obtained. Small portions of the samples were placed in glass jars and sealed for moisture retention. The backhoe was used to backfill the test pits using the excavated materials. moisture retention. The backhoe was used to backfill the test pits using the excavated materials. The backfilled materials were placed into the excavation in the order in which they were The backfilled materials were placed into the excavation in the order in which they were removed, and tamped in-place using the backhoe. The rig geologist placed a stake at the test pit removed, and tamped in-place using the backhoe. The rig geologist placed a stake at the test pit location for later survey location.

The buckets and jar samples were labeled and transported to the on-site storage area. The rig The buckets and jar samples were labeled and transported to the on-site storage area. The rig geologist prepared a Geotechnical Test Pit Log based on visual description of the excavated geologist prepared a Geotechnical Test Pit Log based on visual description of the excavated materials according to ASTM D 2488-06. The surveyed locations of the test pits are included in Appendix A. The Geotechnical Test Pit Logs are included in Appendix B. Appendix A. The Geotechnical Test Pit Logs are included in Appendix B.

2.8 Cone Penetrometer Testing 2.8 Cone Penetrometer Testing

Cone Penetrometer Tests (CPT) were performed at four locations on the site. At location C-602, the initial attempt to perform the CPT was not successful due to equipment problems; the location the initial attempt to perform the CPT was not successful due to equipment problems; the location was moved approximately 6 feet and reperformed as C-602A. This location was also used later for geophysical downhole velocity testing and identified for that purpose as $\operatorname{B-640DHT}.$

The CPT tests were conducted using 15 cm² piezocones or seismic cones with the piezo transducer mounted in the U2 position (between the tip and sleeve). The specified probe depth was to 280 feet or to refusal. MACTEC utilized drill rigs to core and advance casing through the hard limestone formations to a depth of approximately 120 feet. CPT testing began at an

approximate depth of 120 feet and extended to refusal depths of approximately 220 feet.
At location C-701, an ATV drill rig was used to advance casing through zones of CPT refusal. A At location C-701, an ATV drill rig was used to advance casing through zones of CPT refusal. A multiple stage CPT sounding was performed to a depth of approximately 290 feet at this location. Seismic shear wave testing was attempted during the first CPT sounding at C-702. Due to the soft surficial muck layer, seismic shear wave testing was determined to not be feasible with the CPT rig. At depths designated by Bechtel in the four CPT borings, pore pressure dissipation CPT rig. At depths designated by Bechtel in the four CPT borings, pore pressure dissipation measurements were performed at 24 locations. In our review of the CPT data, we noted that six of the pore pressure dissipations tests showed a continued increasing pore pressure rather than a dissipation. This could possibly have been caused by the drill rig continuing to apply load to the CPT rods due to settlement of the drill rig or its support mat in the soft surface soils. Results for all CPT testing are included in Appendix C.

2.9 Field Electrical Resistivity Testing

Field electrical testing was not assigned.

2.10 Geophysical Down-hole Testing

Field electrical testing was not assigned.
2.10 Geophysical Down-hole Testing
The geophysical down-hole testing was performed by GEOVision, the geophysical subcontractor. The results of the testing are presented in the GeoVision Report in Appendix D. The tests are briefly described below. briefly described below.

Down-hole geophysical testing and logging was performed in twelve borings in the power block Down-hole geophysical testing and logging was performed in twelve borings in the power block area, including B-601(DH), B-604(DH), B-608(DH), B-610(DH), B-620(DH), B-640DHT, **B-**area, including B-601(DH), B-604(DH), B-608(DH), B-610(DH), B-620(DH), B-640DHT, **B-**701 (DH), B-704G(DH), B-708(DH), B-710G(DH), B-720G(DH), and B-740DHT. Borings 701 (DH), B-704G(DH), B-708(DH), B-710G(DH), B-720G(DH), and B-740DHT. Borings designated as "G", for example "B-704G(DH)", were offset borings drilled adjacent the original designated as "G", for example "B-704G(DH)", were offset borings drilled adjacent the original staked geotechnical boring for geophysical testing. The suite of tests listed below was performed in each boring in accordance with the procedures listed below. Borings B-640DHT and **B-**in each boring in accordance with the procedures listed below. Borings B-640DHT and **B-**740DHT were used only for downhole velocity testing. The location designated B-640DHT was 740DHT were used only for downhole velocity testing. The location designated B-640DHT was the same location as earlier used for CPT testing designated as C-602A. the same location as earlier used for CPT testing designated as C-602A.

2.10.1 Natural Gamma (ASTM D 6274-98(04))

Gamma logs record the amount of natural ganuna radiation emitted by the soil and rocks surrounding the boring. Natural gamma was recorded using two probes - one combined with the three arm caliper and one combined with the electrical logging tool. The dual measurements provided a quality check. The natural gamma data are qualitative and provide assistance in identifying strata changes.

2.10.2 Long and Short Normal Resistivity/Spontaneous Potential (ASTM D 5753-05)

Normal-resistivity logs record the electrical resistivity of the borehole environment and surrounding soil and water as measured by variably spaced potential electrodes on the logging probe. Spacing for potential electrodes is 16 inches for short-normal resistivity and 64 inches for long normal resistivity. Normal resistivity logs are affected by bed thickness, borehole diameter and borehole fluid, and can only be collected in water or mud filled open holes. identifying strata changes.
(ASTMP 5753-05)
(ASTMP 5753-05)
(ASTMP 5753-05)
(ASTMP 5753-05)
(ASTMP 5753-05)
(ASTMP 5753-05)
(ASTMP 5753-05)
(ASTMP 5753-05)
(ASTMP 5753-05)
(ASTMP 5753-05)
(Astronormal resistivity and 64 in

2.10.3 Three Arm Caliper (ASTM D 6167-97(04))

Caliper logs record borehole diameter with depth. Changes in borehole diameter are related to boring construction, such as casing or drilling bit size, and to fracturing or caving along the borehole wall. Because borehole diameter commonly affects log response, the caliper log can be useful in the analysis of other geophysical logs. Caliper with gamma logging is used to assist in the identification of strata changes.

2.10.4 Borehole Acoustic Televiewer Logging

Televiewer logging was conducted in accordance with GEOVison Procedure for using the Roberson Geologging Hi-Resolution Acoustic Televiewer (HIRAT) (Revision 1.0, dated 2/10/06) as included in the MACTEC Work Plan. The acoustic televiewer also determines bore-hole inclination and deviation from vertical by measuring amplitude and travel time of the reflected acoustic signal and produces a magnetically oriented photographic image of the acoustic reflectivity of the boring wall. useful in the analysis of other geophysical logs. Caliper with gamma logging is used to assist in
the identification of strata changes.
2.10.4 Borehole Acoustic Televiewer Logging
Televiewer logging was conducted in accord

2.10.5 Suspension P-S Velocity Logging

Suspension P-S velocity logging was conducted in accordance with GEOVision procedure for OYO P-S Suspension Seismic Velocity Logging, Rev. 1.31) as contained in the MACTEC Work Plan. Measurements of compression (P) and shear (S) wave velocity were made at 1.6-foot intervals.

2.10.6 Downhole Velocity Logging

Downhole velocity logging to measure shear wave velocity was performed in B-640DHT and B-740DHT using methods described in GeoVision Procedure for Downhole Seismic Velocity Logging, Revision 1.1 which was approved by MACTEC and Bechtel as part of the MACTEC Downhole Velocity Logging Work Plan. The tests were performed to provide a second method of shear wave velocity measurement to compare to the P-S suspension logging. Logging was planned to be done to 150 feet below ground surface; however, in B-640DHT, curvature of the installed casing prevented passage of the probe beyond about 125 feet. The lesser depth was installed casing prevented passage of the probe beyond about 125 feet. The lesser depth was acceptable. acceptable.

Downhole velocity testing is conducted in a borehole that has PVC casing installed with a grouted annulus. The PVC casing is pumped to remove water. An energy source is placed at the grouted annulus. The PVC casing is pumped to remove water. An energy source is placed at the surface and a single receiver travels down the the cased borehole at 5-foot intervals. Energy from surface and a single receiver travels down the the cased borehole at 5-foot intervals. Energy from the source is transmitted down the soil/rock column from the surface to the receiver. Velocities are calculated from the first arrival travel time and depths. Results are presented as vertical profiles of velocity.

SECTION 3 SECTION SAMPLE STORAGE SAMPLE STORAGE

Consistent with MACTEC's QAPD requirements, two on-site sample storage facilities were Consistent with MACTEC's QAPD requirements, two on-site sample storage facilities were established. The sample storage facilities were lockable, temperature-controlled, sample storage established. The sample storage facilities were lockable, temperature-controlled, sample storage trailers. The trailers were 40-foot long by 8-foot wide Mobile-Mini Open Bay Security Offices with high security door system and exterior security bars over each window. Racks were assembled to provide secure storage of undisturbed samples. The trailers were supported on timber cribbing and provided with hurricane tie down anchors. Electrical power was supplied to
the site storage and office trailers by a diesel generator. the site storage and office trailers by a diesel generator.

The sample storage trailers were provided with alarm systems which automatically telephoned selected MACTEC personnel who could respond if the temperature control systems failed or if selected MACTEC personnel who could respond if the temperature control systems failed or if
electrical power was lost. This prevented the loss of temperature control in the trailers during periods when MACTEC personnel were not on site. periods when MACTEC personnel

Samples were transported daily from the field to the sample storage trailers by the rig geologists/engineers and drill crews. The SPT and bulk samples were transported in accordance with ASTM D 4220-95(2000), for Group B samples. The SPT samples were transported in their compartmentalized cardboard box, each labeled to show the contents therein. The bulk test pit samples were sealed in 5-gallon plastic buckets. The UD samples were handled as Group C samples under ASTM D 4220-95(2000). The UD samples were sealed and stored vertically in specially fabricated UD sample racks. The rock cores were transported in accordance with ASTM D 5079-02, in their wooden core boxes, kept horizontal, and each labeled to show the contents. Rock core samples prepared for potential laboratory testing were stored in appropriately labeled wooden core boxes and stacked separately from the geotechnical boring core boxes. coreboxes. geologists/engineers and drill crews. The SPT and bulk samples were transported in accordance
with ASTM D 4220-95(2000), for Group B samples. The SPT samples were transported in their
compartmentalized cardboard box, each

A sample inventory log was kept at the sample storage facility. All samples entering the storage facility were logged in by the rig geologist/engineer or lead geologist. A chain-of-custody form was completed for samples removed from the facility. facility were logged in by the rig geologist/engineer or lead geologist. A chain-of-custody form
was completed for samples removed from the facility.
The custody of the samples remaining on site was turned over to FPL for

completion of our geotechnical exploration services. The transfer of custody of these remaining samples occurred during the period of June 24, 2008 through July 2, 2008. An FPL Chain-of-Custody form was completed for the samples removed from MACTEC's on-site sample storage Custody form was completed for the samples removed from MACTEC's on-site sample storage facilities. FPL was provided with a copy of the sample inventory log which indicates that the samples were transferred to FPL for long term storage.

SECTION 4 SECTION 4 LABORATORY TESTING - GEOTECHNICAL LABORATORY TESTING - GEOTECHNICAL

Soil laboratory testing was conducted on approximately 178 disturbed (split-spoon), seven Soil laboratory testing was conducted on approximately 178 disturbed (split-spoon), seven undisturbed (tube) and two bulk samples (from test pits) obtained during the subsurface undisturbed (tube) and two bulk samples (from test pits) obtained during the subsurface investigation. In addition 88 selected rock core samples were tested for unconfIned compressive investigation. In addition 88 selected rock core samples were tested for unconfIned compressive strength, and two of these were tested with stress-strain measurements. The testing was strength, and two of these were tested with stress-strain measurements. The testing was
performed in accordance with the current ASTM standards or other standards where applicable. The samples to be tested and the tests to be performed were selected by Bechtel engineers. The The samples to be tested and the tests to performed were selected by Bechtel engineers. The original assignment sheet was supplemented with additional tests as the investigation progressed. The added tests were written in red ink to distinguish them from previously assigned tests. The added tests were written in red ink to distinguish them from previously assigned tests. Updated versions of the Assignment sheet were issued on the dates listed below.

- Geotechnical Lab Test Assignment No. 1 2/29/08
- Geotechnical Lab Test Assignment No. 2 3/13/08
- Geotechnical Lab Test Assignment No. $3 \frac{3}{25/08}$
- Geotechnical Lab Test Assignment No. 3 3/25/08
• Geotechnical Lab Test Assignment No. 4 4/11/08
- Geotechnical Lab Test Assignment No. $5 \frac{4}{24}$ /08
- Geotechnical Lab Test Assignment No. $6 \frac{5}{2}$ /08
- Geotechnical Lab Test Assignment No. $7 \frac{5}{5}$ /08
- Geotechnical Lab Test Assignment No. $8 5/8/08$
- Geotechnical Lab Test Assignment No. 6 5/2/08
• Geotechnical Lab Test Assignment No. 7 5/5/08
• Geotechnical Lab Test Assignment No. 9 5/15/08
• Geotechnical Lab Test Assignment No. 9 5/15/08
- Geotechnical Lab Test Assignment No. $11 \frac{5}{19008}$
- Geotechnical Lab Test Assignment No. 12 5/20/08 • Geotechnical Lab Test Assignment No. 11 – 5/19/08
• Geotechnical Lab Test Assignment No. 12 – 5/20/08
• Geotechnical Lab Test Assignment No. 13 – 6/30/08
• Geotechnical Lab Test Assignment No. 14 – 8/8/08
- Geotechnical Lab Test Assignment No. 10 5/23/08
- Geotechnical Lab Test Assignment No. $13 6/30/08$
- Geotechnical Lab Test Assignment No. $14 \frac{8}{8008}$

Samples assigned for laboratory testing were removed from the site secure storage area, and their removal was documented on the sample inventory lists. Chains of Custody were completed by the persons removing the samples. The SPT and bulk samples were packaged and transported via commercial carrier following ASTM D 4220-95(2000) methods for Group B samples. The UD samples were transported in vertical racks by MACTEC personnel in a cushioned van or truck following methods in ASTM D 4220-95(2000) for Group C samples. The Special Care rock core following methods in ASTM D 4220-95(2000) for Group C samples. The Special Care rock core samples were carefully packed into sturdy transport containers, placed in cushioned vans or samples were carefully packed into sturdy transport containers, placed in cushioned vans or trucks and transported by MACTEC personnel following guidance in ASTM D 5079-02. trucks and transported by MACTEC personnel following guidance in ASTM D 5079-02.

Testing of soil specimens was contingent upon the receipt of soil samples, laboratory assignment Testing of soil specimens was contingent upon the receipt of soil samples, laboratory assignment
sheets and authorization for testing. In some cases commencement of testing was deferred until all three of these items were received by the laboratory performing the test.

Occasionally, the quantity of material was insufficient to perform the assigned testing. These occurrences were brought to the attention of Bechtel, and either a replacement sample was occurrences were brought to the attention of Bechtel, and either a replacement sample was assigned, or the testing was cancelled altogether. assigned, or the testing was cancelled altogether.

Because of the generally weak character of the rock, preparation of the rock cores for unconfined compressive strength testing required special considerations. After discussions with Bechtel, it compressive strength testing required special considerations. After discussions with Bechtel, it was agreed through SDDR 29 that attempting to trim ends and sides to meet the dimensional tolerance requirements of ASTM D 4543-08 would have a high potential risk of sample damage. tolerance requirements of ASTM D 4543-08 would have a high potential risk of sample damage.

The rock cores were trimmed to length and then capped for testing. The actual dimensions were recorded on lab test forms. recorded on lab test forms.

Also, because of the fragility of the rock and the porosity of the limestone, attaching strain gages for determination of stress-strain characteristics was not possible for most samples. Of the 88 for determination of stress-strain characteristics was not possible for most samples. Of the 88 samples tested, only two samples were found acceptable for strain gage attachment. Strength test samples tested, only two samples were found acceptable for strain gage attachment. Strength test results for rock cores are presented in Appendix E.2. results for rock cores are presented Appendix E.2.

Except as described in following paragraphs, the laboratory testing was conducted in MACTEC's Except as described in following paragraphs, the laboratory testing was conducted in MACTEC's laboratories in Raleigh, North Carolina, Charlotte, North Carolina and Atlanta, Georgia; Soil index tests were conducted in the Raleigh lab, carbonate content tests were performed in the Atlanta lab and rock strength tests were conducted in the Charlotte lab.

Atlanta lab and rock strength tests were conducted in the Charlotte lab.
Chemical testing for pH, sulfates and chlorides on selected soil samples was done by Test-America in Earth City, Missouri, a subcontractor to MACTEC. In all, 15 soil samples were identified by Bechtel engineers for soil chemical testing and a portion of each jar sample was divided and submitted to TestAmerica for moisture content, pH, sulfate and chloride testing.

Resonant Column Torsional Shear (RCTS) testing of seven selected undisturbed soil samples divided and submitted to TestAmerica for moisture content, pH, sulfate and chloride testing.
Resonant Column Torsional Shear (RCTS) testing of seven selected undisturbed soil samples
from B-630 was conducted by Fugro Consu MACTEC) under the technical direction of Dr. K.H. Stokoe of the University of Texas. Undisturbed sample tubes were X-rayed prior to testing.

Undisturbed sample tubes were X-rayed prior to testing.
Consolidated undrained (CU) Triaxial Shear testing of an undisturbed soil sample from Boring B-630 was also performed by Fugro Consultants, Inc. in Houston, Texas.

In order to evaluate the effect of compaction energy on the near surface Miami Formation, particle size distribution tests were performed on samples in the following conditions: particle size distribution tests were performed on samples in the following conditions:

- 1. As obtained from the test pit excavations for TP-701 and TP-601
- 2. As prepared for ASTM D 1557-07, but before compaction testing
- 3. After ASTM D 1557-07 compaction testing 3. After ASTM

The results indicate that there was some crushing of the material due to the compaction effort. The results of the particle size distribution tests are presented in Appendix E.1

MACTEC transported specified soil and rock core samples selected by Bechtel for Kd testing to the MACTEC Raleigh Office laboratory. The Raleigh laboratory prepared the samples for shipment to Argonne laboratories, Inc. by crushing and sieving the samples to obtain the required weight of material having the specified grain sizes (1cm and 1mm). The prepared samples were shipped to Argonne Laboratories for Kd Testing. The Kd testing performed by Argonne shipped to Argonne Laboratories for Kd Testing. The Kd testing performed by Argonne Laboratories was performed for Bechtel and is not provided in this report. Laboratories was performed for Bechtel and is not provided in this report. MACTEC transported specified soil and rock core samples selected by Bechtel for Kd testing to
the MACTEC Raleigh Office laboratory. The Raleigh laboratory prepared the samples for
shipment to Argonne laboratories, Inc. by

The tests that were assigned and performed, identified by their ASTM standard or other The tests that were assigned and performed, identified by their ASTM standard or other procedure, are shown in the following sections. procedure, are shown in the following sections.

4.1 Identification Tests 4.1 Identification Tests

- Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass -ASTM D 2216-05
- ASTM D 2216-05
• Specific Gravity of Soil Solids by Water Pycnometer ASTM D 854-06
- Particle-Size Analysis of Soils ASTM D 422-63 (2002)e1 (for analysis including Particle-Size Analysis of Soils ASTM D 422-63 (2002)e1 (for analysis including hydrometer) hydrometer)
- Particle-Size Distribution (Gradation) of Soils Using Sieve Analysis ASTM D 6913-(2004)e1 (for analysis not including hydrometer)
- Liquid Limit, Plastic Limit, and Plasticity Index of Soils ASTM D 4318-05
- Liquid Limit, Plastic Limit, and Plasticity Index of Soils ASTM D 4318-05
● Moisture, Ash, and Organic Matter of Peat and Other Organic Soils ASTM D 2974-07a
- Unit Weight (sections $5.7-5.9$, 8.1 and $11.3.2$ of ASTM D $5084-03$)
- Classification of Soils for Engineering Purposes (Unified Soil Classification System) -ASTM D 2487-06 ASTM D
- Description and Identification of Soils (Visual-Manual Procedure) ASTM D 2488-06
- Rapid Determination of Carbonate Content of Soils ASTM D 4373-02

Note that grain size distribution data for specimens tested in accordance with ASTM D 6913-2004 are reported to the nearest whole number whereas those with assigned hydrometer tests performed in accordance with ASTM D 422-63 are reported to one decimal place

4.2 Compaction and Strength Tests

- Laboratory Compaction Characteristics of Soil Using Modified Effort ASTM D 1557-07 07
- CBR (California Bearing Ratio) of Laboratory-Compacted Soils ASTM D 1883-05
- LBR (Florida Lime Rock Bearing Ratio) of Laboratory-Compacted Soils --Florida Method FM-5-515

4.3 Shear Strength Tests 4.3 Shear Strength Tests

- Unconfined Compressive Strength Testing of Intact Rock Core Samples-ASTM D 7012-07 07
- Consolidated Undrained Triaxial Shear Testing of Undisturbed Soil Samples ASTM D 4767-04 D 4767-04
- 4.4 Modulus and Damping Tests (Resonant Column/Torsional Shear [RCTS])
	- Test Procedures and Calibration Documentation Associated with the RCTS and URC Tests at the University of Texas at Austin, DCN: UTSD RCTS GR06-4, April 25, 2006, Geotechnical Engineering Center, University of Texas, Austin, Texas.
- 4.5 Chemical Testing of Soil 4.5 Chemical Testing of Soil
	- pH EPA Standard SW 846 9045D pH EPA Standard SW 846 9045D
	- Chloride- EPA Standard SW 846 9056/ EPA Method 300.0 (EPA-600/4-79-020) Chloride- EPA Standard SW 846 9056/ EPA Method 300.0 (EPA-600/4-79-020)
	- Sulfate- EPA Standard SW 846 8056/ EPA Method 300.0 (EPA-600/4-79-020) Sulfate- EPA Standard SW 846 8056/ EPA Method 300.0 (EPA-600/4-79-020)

4.6 Reporting 4.6 Reporting

Except for the RCTS tests, the geotechnical laboratory test reports, consisting of individual test data and results sheets as required by the testing standard, are contained in Appendix E. data and results sheets as required by the testing standard, are contained in Appendix E. Summaries of the test results are shown in Tables 4.1 through 4.3. Appendix E, Section E.1 Summaries of the test results are shown in Tables 4.1 through 4.3. Appendix E, Section E.1 contains the results of laboratory testing on soil samples. Appendix E, Section E.2 contains the contains the results of laboratory testing on soil samples. Appendix E, Section E.2 contains the results of laboratory testing on rock samples.

The RCTS tests, including the data and documentation of review and approval by Dr. K. H. The RCTS tests, including the data and documentation of review and approval by Dr. K. H.
Stokoe, are presented in Appendix F. The presentation of the reports by Fugro assigned Appendix labels A through G to the test reports.

SECTION 5 WATER SAMPLING, **FIELD** AND LABORATORY TESTING

5.1 Well Installation

MACTEC and MACTEC's subcontractor, Miller Drilling, installed ten observation well pairs within the power block and surrounding areas of the site as part of this project. Prior to initiating drilling activities for the observation wells, MACTEC submitted a State of Florida Permit Application to Construct a Well for each of the observation wells and received approval to construct these wells. Copies of the approved permits are included in Appendix G. Each well pair consisted of an observation well screened in the Miami Formation (well identification contains the suffix "U") and an observation well screened near the base of the Fort Thompson Formation (well identification contains the suffix "L"). MACTEC installed two, deep monitoring wells (OW-606-D and OW-706-D) which were screened below the Fort Thompson Formation in the Tamiami Formation. All observation wells were installed per the applicable portions of Sections 5.2 and 5.3 of the Bechtel Specification, and all well installation activities were completed under the supervision of Mr. Phillip Pitts, a licensed water-well driller in the State of Florida (License No. 11035). A total of 22 observation wells were installed during this project. The well-construction details are shown in Observation Well Installation Records in Appendix G. Pertinent information for the observation wells installed at the site is shown in Table 5.1.

The observation well depths and screen intervals were specified by Bechtel's hydrogeologist after review of adjacent borehole records, and geophysical logs where appropriate. Borings for the observation wells were advanced using mud rotary drilling techniques with a nominal 6-inch outside diameter, PQ3 wireline coring techniques with a nominal 5-inch outside diameter, and rotosonic techniques with a nominal 7-inch outside diameter. The drilling contractor used "Revert", a biodegradable drilling fluid additive, during borehole advancement for the observation wells and the associated geotechnical borings at each well cluster. MACTEC did not collect soil samples from the boreholes for the wells because these boreholes were adjacent to geotechnical borings, from which samples were collected.

Borehole depths shown on the borehole logs indicate the total depth drilled and sampled. Due to small amounts of drill spoil at the base of the drill bit, or due to the sampler advancing beyond the augered depth, the total depth shown on the borehole log may be slightly greater than the well depth reported on the companion well installation record.

Upon reaching the designated depth for a well, machine-slotted PVC casing connected to solid PVC was set, and a *12/20* silica sand pack and bentonite seal were placed in the wells. A cement/bentonite grout mixture was emplaced from the top of the bentonite seal to the ground surface in each borehole by the tremie method. The drilling contractor used the grout mix specified in Section 4.13 of the Specification.

After well installation activities were completed, MACTEC surveyors determined the location, the elevation of the marked top-of-well-casing, and the elevation of the concrete pad installed around the well. These data are included on the well installation records. The water-depth measurements are referenced to the marked point on top of the PVC casing. The survey data was also used along with measurements of the well sections to calculate elevations for the various components of the observations wells (bentonite seal, filter pack, screened interval, etc.).

The wells were capped with a lockable steel well cover extending approximately three feet above The wells were capped with a lockable steel well cover extending approximately three feet above grade. A concrete pad, approximately two feet square and six inches thick, was installed around grade. A concrete pad, approximately two feet square and six inches thick, was installed around each well cover per Section 5.3.5 of the Bechtel Specification.

5.2 Water-Level Measurements 5.2 Water-Level Measurements

MACTEC representatives measured the depth to the water table in each well at various times MACTEC representatives measured the depth to the water table in each well at various times related to development, in-situ testing and water quality sampling using an electric water-level related to development, in-situ testing and water quality sampling using an electric water-level meter. Depth measurements were referenced to the marked top of the PVC casing. These water levels are shown on the various field forms in Appendix G. Additionally, MACTEC installed levels are shown on the various field forms in Appendix G. Additionally, MACTEC installed
data loggers and telemetry units at each of the observation well locations. These data loggers will record water-table elevations over a two-year period as part of a long-term monitoring program established for the site. The results of this monitoring program will be provided in data reports submitted under separate cover. submitted under separate cover.

5.3 Well Development

After well installation was completed, MACTEC developed each well using a submersible pump, in accordance with Section 5.3.6 of the Bechtel Specification. A minimum of ten saturated borehole volumes were removed from each well during the development process. During the borehole volumes were removed from each well during the development process. During the development process, MACTEC cycled the pump off and on to create a surge effect in the well. The wells were considered developed when the pumped water was relatively clear and free of suspended sediment in accordance with the Specification. MACTEC measured field indicator parameters during well development using a Horiba U22 and Hach turbidity meter, and recorded this information on well development records. Copies of the well development records are included in Appendix G.

included in Appendix G.
5.4 <u>Well Purging and Sampling</u>

In accordance with Bechtel Laboratory Assignment No. 12, MACTEC purged and sampled observation wells OW-606L, -606U, -62IL, -62IU, -706L, -706U, -72IL, -72IU, -735U, -802U, observation wellsOW-606L,-606U,-62IL,-62IU,-706L,-706U,-72IL,-72IU, -735U,-802U, -805U, and -809U using a submersible pump that was set approximately one to two feet above -805U, and -809U using a submersible pump that was set approximately one to two feet above
the bottom of the well. MACTEC purged each well until field-measured indicator parameters of water quality "stabilized" and until at least three well volumes were purged. Using a Horiba U22 equipped with a flow-through cell and a HACH turbidity meter, MACTEC measured the following field-indicator parameters in accordance with ASTM D 6452-99 (2005): following field-indicator parameters in accordance with ASTM D 6452-99 (2005):

- Temperature
• pH
-
- pH Electrical conductivity (specific conductance) Electrical conductivity (specific conductance)
- Turbidity Turbidity
- Oxidation-reduction potential (redox) Oxidation-reduction potential (redox)
- Dissolved oxygen Dissolved oxygen

MACTEC calibrated the Horiba and Hach meters at least daily during well purging activities and MACTEC calibrated the Horiba and Hach meters at least daily during well purging activities and recorded this information in field notebooks. Stabilization of field parameters was based on three consecutive measurements showing values with the following criteria, made at intervals not less consecutive measurements showing values with the following criteria, made at intervals not less than one-half well volume or five minutes, whichever was greater, unless directed otherwise by than one-half well volume or five minutes, whichever was greater, unless directed otherwise by Bechtel: Bechtel:

- pH: ± 0.1 pH units
- Dissolved oxygen: ±0.3 mg/liter Dissolved oxygen: ±0.3 mg/liter
- Electrical conductivity: ±3 percent Electrical conductivity: ±3 percent
- Oxidation-reduction potential: ± 10 mv
- Turbidity ± 1 nephelometric turbidity unit (NTU), or ± 10 percent if greater than 10 NTUs

The pumping rate during field-indicator parameter measurement collection and sample collection The pumping rate during field-indicator parameter measurement collection and sample collection was kept low enough to minimize sample turbidity, sample aeration, bubble formation, and turbulent filling of the sample containers. The purging method used was consistent with "purging based on fixed volume combined with indicator parameter stabilization" as described in ASTM D based on fixed volume combined with indicator parameter stabilization" as described in ASTM D 6452-99. In accordance with Section 5.5.4 of the Bechtel Specification, the fmal field-indicator 6452-99. In accordance with Section 5.5.4 of the Bechtel Specification, the final field-indicator parameter readings are summarized in Table 5.2. Well sampling record sheets are included in AppendixG.

5.5 Laboratory Testing of Groundwater Samples

Appendix G.
5.5 Laboratory Testing of Groundwater Samples
MACTEC filled the laboratory-provided sample containers with groundwater directly from the tubing attached to the pump. The containers were placed in a cooler with ice, and the cooler was delivered by overnight courier to the TestAmerica Laboratories, Inc. in Earth City, Missouri under chain-of-custody. TestAmerica tested the groundwater samples for the following parameters according to the current methods cited in "Methods for Chemical Analysis of Water and Wastes," EPA-600/4-79-020 using the methods cited: under chain-of-custody. TestAmerica tested the groundwater samples for the following
parameters according to the current methods cited in "Methods for Chemical Analysis of Water
and Wastes," EPA-600/4-79-020 using the met

- Total dissolved solids -- EPA Method 160.1
- Inorganic ions (bromide, chloride, fluoride, sulfate) -- EPA Method 300.0 Totaldissolvedsolids 160.1• Inorganic ions(bromide,chloride,fluoride,sulfate)--EPAMethod 300.0
- Cations (calcium, iron, magnesium, manganese, potassium, silica, silicon, and sodium) -- Cations (calcium, iron, magnesium, manganese, potassium, silica, silicon, and sodium) -- EPA6020C EPA6020C
- Alkalinity (bicarbonate/carbonate) -- EPA Method 310.1.
- Alkalinity (bicarbonate/carbonate) -- EPA M
• Nitrogen as Ammonia -- EPA Method 350.1.
- Nitrate/nitrite -- EPA Method 300.0
- Cation/anion balance -- Laboratory standard procedure Nitrate/nitrite--EPAMethod300.0• Cation/anion balance -- Laboratory standard procedure

Section 5.5.5 of the Bechtel Specification indicated testing for cations by EPA Method 200 and nitrate and nitrite by EPA Method 353.1. Prior to submitting the groundwater samples to nitrate and nitrite by EPA Method 353.1. Prior to submitting the groundwater samples to TestAmerica, MACTEC submitted Supplier Deviation Disposition Request (SDDR) No. 41 TestAmerica, MACTEC submitted Supplier Deviation Disposition Request (SDDR) No. 41 requesting the use of Methods 6020C for cations and 300.0 for nitrate/nitrite. Bechtel approved the use of these methods through the acceptance of SDDR No. 41 on May 28, 2008. Silica is not a cation; therefore, TestAmerica used Method 6020 to test for silicon, and calculated the resulting a cation; therefore, TestAmerica used Method 6020 to test for silicon, and calculated the resulting silica content based on the assumption that all of the silicon was silica.

Also, the Specification listed cation/anion balance as a laboratory report item. TestAmerica Also, the Specification listed cation/anion balance as a laboratory report item. TestAmerica reported the ion balance difference as a %, using Standard Method 18 1030F. reported the ion balance difference as a %, using Standard Method 18 1030F.

During laboratory testing, the results of matrix spike and matrix spike duplicate (MS/MSD) During laboratory testing, the results of matrix spike and matrix spike duplicate (MS/MSD)
samples were commonly outside of the established quality control (QC) limits. TestAmerica indicated that matrix interference was likely the cause of poor MS/MSD recoveries. According to TestAmerica, the MS/MSD samples are prepared prior to testing, with no known range of analyte concentrations in the samples. Therefore, high concentrations of target analytes in the samples concentrations in the samples. Therefore, high concentrations of target analytes in the samples could interfere with MSIMSD recoveries. Additionally, the majority of the samples with poor could interfere with MSIMSD recoveries. Additionally, the majority of the samples with poor MSIMSD recoveries required dilutions to bring the results into the calibration range of the MSIMSD recoveries required dilutions to bring the results into the calibration range of the

machine. Therefore, these spiked amounts, added prior to any knowledge of actual sample machine. Therefore, these spiked amounts, added prior to any knowledge of actual sample concentrations, were likely diluted out of the fmal results (i.e. the dilution resulted in elevated concentrations, were likely diluted out of the fmal results (i.e. the dilution resulted in elevated method detection limits and quantitation limits that could not detect the spiked amount). method detection limits and quantitation limits that could not detect the spiked amount).
MS/MSD recoveries for those analytes not requiring high dilutions and not impacted by matrix interference show acceptable recovery values. Additionally, the results of laboratory control interference show acceptable recovery values. Additionally, the results of laboratory control samples were within QC limits and demonstrate the Method performance. Therefore, the data generated is deemed to be reliable. generated is deemed to reliable.

The holding time for the total dissolved solid (TDS) tests for the groundwater samples collected from observation wells OW-735U and OW-809U was exceeded. The test method states that from observation wells OW-735U and OW-809U was exceeded. The test method states that these analyses need to be conducted as soon as possible. The tests were run within the hold time, but the results exceeded the standard operating procedure (SOP) limit of 200 milligrams, which is referenced in Method 160.1. Because the samples had to be diluted and tested again TestAmerica had to flag the samples as being run outside of the hold time. However, the samples were immediately placed into an iced-cooler chest upon collection and were subsequently were immediately placed into an iced-cooler chest upon collection and were subsequently
refrigerated upon receipt by TestAmerica until analysis. Based on these preservation techniques, biological decomposition of the samples should have been minimal. Therefore, the exceedance of the hold time is not considered to have adversely affected the quality of the data. Additional TDS testing of other samples collected from the site exhibited similar concentrations of TDS and are used as supporting evidence that the result for OW-735U is reliable.

Review of the test results for OW-621U, OW-706L, and OW-809U identified TDS are used as supporting evidence that the result for OW-735U is reliable.
Review of the test results for OW-621U, OW-706L, and OW-809U identified TDS
concentrations that were significantly lower than the summed analyte tota TestAmerica did not identify an error in calculations or measurements, and a source for the TestAmerica did not identify an error in calculations or measurements, and a source for the difference could not be determined. The TDS results for samples OW-621U, OW-706L, and OW-809U are not considered valid and should not be used for calculations or relied upon for decision making purposes. Table 5.3 has been annotated to note that these results have been rejected. rejected.

TestAmerica detected silicon and silica in the method blank associated with the groundwater sample collected from observation well OW-62lL, and chloride in the groundwater samples sample collected from observation well OW-621L, and chloride in the groundwater samples
collected from observation wells OW-621L, OW-802U, and OW-805U at estimated concentrations below the respective quantitation limits. TestAmerica detected iron in the method blank associated with groundwater samples collected from observation wells OW-606U, OW-606L, OW-621U, OW-706U, OW-706L, OW-721U, OW-721L, OW-735U, and OW-809U at estimated concentrations below the respective quantitation limits. Because the results reported for these analytes in the corresponding groundwater samples were significantly higher (typically for these analytes in the corresponding groundwater samples were significantly higher (typically greater than 10x the blank amount) and because these reported values are similar to others reported for the site without method blank contamination, MACTEC concludes that these data reported for the site without method blank contamination, MACTEC concludes that these data should be used with caution. The exception is the iron result for the groundwater sample should be used with caution. The exception is the iron result for the groundwater sample collected from observation well OW-606L, which was detected at a concentration less than 4x collected from observation well OW-606L, which was detected at a concentration less than 4x that reported for the associated method blank. Based on guidance from the US EPA in *USEPA* that reported for the associated method blank. Based on guidance from the US EPA in *USEPA* Contract Laboratory Program National Functional Guidelines for Inorganic Data Review (EPA 540-R-04-004), MACTEC recommends qualifying this result as non-detect at the quantitation 540-R-04-004), MACTEC recommends qualifying this result as non-detect at the quantitation limit of 50 µg/L.

The laboratory test results for ground-water chemistry are summarized on Table 5.3 and copies of The laboratory test results for ground-water chemistry are summarized on Table 5.3 and copies of the laboratory test reports are included in Appendix G. the laboratory test reports are included in Appendix G.

Final Data Report of Geotechnical Exploration and Testing Rev 2 FPL - Turkey Point COL Project - Florida City, Florida FPL - Turkey Point COL Project - Florida City, Florida

5.6 In-Situ Hydraulic Conductivity Testing 5.6 In-Situ Hydraulic Conductivity Testing

In-situ hydraulic conductivity testing was conducted in observation wells OW-606U and L, OW-In-situ hydraulic conductivity testing was conducted in observation wells OW-606U and L, OW-621U and L, OW-636U and L, OW-706U and L, OW-721U and L, OW-735U and L, OW-802U 621U and L, OW-636U and L, OW-706U and L, OW-721U and L, OW-735U and L, OW-802U and L, OW-805U and L, OW-809U and L, and OW-812U and L following methods in Section and L,OW-805Uand L,OW-809U andL,andOW-812UandL followingmethods in Section 5.3.7.1 of the Bechtel Specification and as assigned by Bechtel. The testing used procedures 5.3.7.1 of the Bechtel Specification and as assigned by Bechtel. The testing used procedures described in Section 8 of ASTM D 4044-96 (2002). The test procedure is commonly tenned the described in Section 8 of ASTM D 4044-96 (2002). The test procedure is commonly tenned the slug test method. Slug testing involves establishing a static water level, lowering a solid cylinder into the well to cause an increase of water level in the well and monitoring the time rate for the well water level to return to the pre-test static level. This method is commonly called the "falling head" method. After stabilization of the water level due to the falling head test, the slug is rapidly removed to create a lowering of the water level in the well, and the time rate for water to recover to the pre-test static level is recorded. This method is commonly called the "rising head" method. Electronic transducers and data loggers are used for measuring the water levels and times during the test. The rising and lowering of the static water level can also be achieved using a pump or pneumatic methods if the hydraulic conductivity of the aquifer surrounding the well is high enough that traditional slug methods do not create a significant change in head such that a enough that traditional slug methods do not create a significant change in head such that a
response curve can be generated. MACTEC used pneumatic and traditional solid slug methods during this investigation, in accordance with Section 5.3.7.1 of the Specification. Based on the during this investigation, in accordance with Section 5.3.7.1 of the Specification. Based on the use of pneumatic methods for inducing the head changes in wells OW-606U, OW-621U, OW-636U, OW-636L, OW-802U, OW-802L, OW-805U, OW-805L, OW-812U, and OW-812L, 636U, OW-636L,OW-802U,OW-802L,OW-812U,andOW-812L, falling head tests were conducted at these locations. Bechtel approved the use ofrising head tests only for these wells in their acceptance of SDDR 40 on June 11, 2008. falling head tests were conducted at these locations. Bechtel approved the use of rising head tests only for these wells in their acceptance of SDDR 40 on June 11, 2008.
Water-level measurements were collected on a logarit

In-situ Level Troll 700 data loggers. At the completion of each slug test, water-level measurements were downloaded from the data loggers. These data were imported into $AQTESOLVTM$ for Windows version 4.5 and evaluated using either the Butler, KGS, McElwee-Zenner, or Springer-Gelhar methods. Due to the rapid recovery of these wells, analysis of the data needed to be conducted using a method designed for highly permeable materials. data needed to be conducted using a method· designed for highly penneable materials.

The Butler method, which accounts for oscillatory water-level response sometimes observed in aquifers of high hydraulic conductivity, is based on the following assumptions:

- Aquifer has infinite areal extent Aquifer has infinite areal extent
- Test well is partially penetrating Test well is partially penetrating
- Aquifer is confined
- Aquifer is homogeneous and of uniform thickness thickness • Aquifer has infinite areal extent • Aquifer is homogeneous and of uniform
• Test well is partially penetrating • Flow is quasi-steady state
• Aquifer is confined • Volume of water, V, is injected into or
	- Flow is quasi-steady state Flow is quasi-steady state
	- Volume of water, V, is injected into or discharged from the well instantaneously

discharged from the well instantaneously
The KGS method was developed for an overdamped slug test in both confined and unconfined aquifers for fully or partially penetrating wells. The KGS method is based on the following aquifers for fully or partially penetrating wells. The KGS method is based on the following assumptions: assumptions:

- Aquifer has infinite areal extent
- Aquifer potentiometric surface is initially Aquifer potentiometric surface is initially horizontal horizontal
- Aquifer is confined or unconfined Aquifer is confined or unconfined
- Water is released instantaneously from Water is released instantaneously from storage with decline of hydraulic head storage with decline of hydraulic head
- Aquifer is homogeneous and of uniform Aquifer is homogeneous and of uniform thickness thickness
- Test and observation wells are fully or Test and observation wells are fully or partially penetrating partially penetrating
- Flow is unsteady Flow is unsteady
- Volume of water, V, is injected into or Volume of water, V, is injected into or discharged from the well instantaneously discharged from the well instantaneously

storage with decline of hydraulic head

discharged from the well instantaneously

The McElwee-Zenner method was developed for a single-well slug test in a homogeneous confmed aquifer that accounts for the complete range of water-level responses from overdamped to underdamped (oscillatory). The McElwee-Zenner method is based on the following assumptions:

- Aquifer has infinite areal extent
- Test well is partially penetrating
- Aquifer is confined
- Aquifer is homogeneous and of uniform thickness
- Flow is quasi-steady state
- Volume of water, V, is injected into or discharged from the well instantaneously

The Springer-Gelhar method was developed for a slug test in a homogeneous, anisotropic unconfined aquifer and accounts for the oscillatory waster-level responses sometimes observed in aquifers of high hydraulic conductivity. The Springer-Gelhar method is based on the following assumptions:

- Aquifer has infinite areal extent
- Test well is fully or partially penetrating
- Aquifer is unconfined
- Aquifer is homogeneous and of uniform thickness
- Flow is quasi-steady state
- Volume of water, V, is injected into or discharged from the well instantaneously

Based on these methods, values of hydraulic conductivity were calculated for each slug test conducted.

A summary of the slug test results is provided in Table 5.4. The software output plots used to analyze the slug test data are included in Appendix G.

Based on the results of the slug test analyses, hydraulic conductivity estimates for the wells completed in the Miami Formation (the "U" wells) ranged from approximately 4.5 to 319 feet per day, and estimates for the wells completed in the Fort Thompson Formation (the "L" wells) ranged from approximately 1 to 109 feet per day. These values are different than the results for these rock units published by the U.S. Geological Survey in *Hydrogeology of the Surficial Aquifer System, Dade County, Florida* (USGS; 1991, Water-Resources Investigations Report 90- 4108). The results of aquifer tests conducted by the USGS identified estimated hydraulic conductivities for the Miami Formation that ranged from 29,000 to 42,000 feet per day. Estimates for the Fort Thompson Formation ranged from 450 to greater than 55,000 feet per day, with most estimates on the order of ten thousands of feet per day.

One potential explanation for the low hydraulic conductivity estimates from the slug tests is due to well construction techniques. All of MACTEC's wells were completed as screened wells with a sand filter installed in the annulus between the screen and borehole walls. All of the USGS wells referenced in WRIR 90-4108 were completed as open-hole wells. Typical sand filters would have a much lower hydraulic conductivity than reported for the surrounding aquifer materials. The sand filter likely controlled the flow rate of groundwater into the wells during slug testing. Therefore, the hydraulic conductivity results presented in Table 5.4 are likely biased low, and are not considered representative of the hydrogeologic units.

FINAL DATA REPORT Rev. 2 GEOTECHNICAL EXPLORATION AND TESTING

TURKEY POINT COL PROJECT FLORIDA CITY, FLORIDA

October 6, 2008
VOLUME 1
Tables
Prepared By: VOLUME 1 Tables

Prepared By:

MACTEC Engineering and Consulting, Inc. Raleigh, North Carolina

MACTEC Project No. 6468-07-1950

Prepared For: For:

Bechtel Power Corporation Subcontract No. 25409-102-HC4-CYOO-OOOOl 25409-102-HC4-CYOO-OOOOl

TABLE 1.1 TABLE 1.1 ORGANIZATIONS PERFORMING WORK AT THE SITE OR IN THE LABORATORY

Prepared By *I Prepared By* Checked By *b'-Ir-og*

TABLE 2.1 TESTING SUMMARY - Borings - Cone Penetrometer - Test Pits Turkey Point COL Project MACTEC Project Number 6468071950

TABLE 2.1 TESTING SUMMARY - Borings - Cone Penetrometer - Test Pits Turkey Point COL Project MACTEC Project Number 6468071950

*Location adjacent to PVC pipe in hole.

**C-602 abandoned; redone as C-602A at B-640(DHT) location.

JP 7+ 8/19-08 Prepared By $\sqrt{2 + 8/9}$
Checked By EHU 8-19-08

TABLE 4.1 SUMMARY OF SOIL LABORATORY INDEX AND CLASSIFICATION TEST RESULTS TURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

Prepared B~.Jb7-0& Checked 8y *.-11/-08*

MACTEC ENGINEERING AND CONSULTING, INC. RALEIGH, NC Page 10f6
Prepared ByZHU 8-19-08 Checked By 22 2 19 -08

TABLE 4.1 SUMMARY OF SOIL LABORATORY INDEX AND CLASSIFICATION TEST RESULTS TURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

MACTEC ENGINEERING AND CONSULTING, INC. RALEIGH, NC Page 2 *of6*

MACTEC ENGINEERING AND CONSULTlNG, INC. RALEIGH, NC Page 3 of6

MACTEC ENGINEERING AND CONSULTING, INC. RALEIGH, NC Page 4 of6

MACTEC ENGINEERING AND CONSULTING, INC. **RALEIGH, NC** *Page* 5 of 6

 (1) USCS classifications are visual, except where Liquid Limit and Plasticity Index values were available.

INS = Insufficient sample available to perform assigned test.

LL= Liquid Limit, $PI =$ Plasticity Index, G_s = Specific Gravity

 $\sqrt{\frac{1}{\frac{1}{100}}}}$ Shaded cells indicate that information was not obtained.

Prepared By: **ZHU** Date: **8/?-08**
Checked By: Date: 27-06

TABLE 4.2 SUMMARY OF SOIL TEST RESULTS FOR TEST PITS TURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

(1) Moisture/density testing performed in accordance with ASTM D 1557-02 (Modified Proctor).

LBR= Limerock Bearing Ratio, CBR = California Bearing Ratio

Prepared Checked ByZH U 7/24/08

TABLE 4.3 **SUMMARY OF LABORATORY TEST RESULTS - ROCKTURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950**

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TABLE 4.3 SUMMARY OF LABORATORY TEST RESULTS - ROCKTURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

UnconfinedBoring Run Sample ID Sample Top Sample Sample LID Unit Moisture Type of Compressive Young's Specific
Number Number Sample ID Depth Length (L) Diameter (D) Ratio Weight Content Break Strength Modulus Gravity
(nei v1000) (e Boring Run Sample Top Sample Long Sample LID Unit Moisture Type of _{Compressive} Young's Specific (feet) (inches) (inches) (pcf)⁽¹⁾ (%) ⁽²⁾ (psi)⁽³⁾ (ksi x1000) UMAN. UNU 11 8-608(DH) Run 2 608DH-CS-01 41.3 5.17 2.40 2.2 144.2 4.2 C 5416 B-608(DH) | Run 3 |608DH-CS-02 | 42.9 | 5.11 | 2.41 | 2.1 | 142.1 | 4.4 | C | 4160 UMM B-608(DH) Run 15 608DH-CS-03 105.2 5.06 2.39 2.1 101.5 18.5 S 430 *"/w/20*<u>In the second control of the second control o</u> IB-609 Run ¹ 609-CS-01 29.0 5.24 2.40 2.2 111.4 10.5 ^S ⁴¹⁶ *w/:/ZWWM:;;* 8-6099 | Run 1 | 609-CS-02 | 30.1 | 4.99 | 2.41 | 2.1 | 109.4 | 15.8 | S | 1494 *W###################* 8-6099 Run 6 609-CS-04 50.1 5.28 2.40 2.2 126.0 10.8 S 2551 *Willim X//////*/////////// /;*wm;;;:* 8-6099 | Run 16 | 609-CS-06 | 79.6 | 5.16 | 2.38 | 2.2 | 127.8 | 7.9 | S | 1865 | 8-6099 | Run 22 | 609-CS-07 | 101.9 | 5.20 | 2.39 | 2.2 | 110.3 | 13.2 | S __| 587 *《//////////////////*// <u>Is a complete the second control of the second control of the second control of the second control of the second</u> I8-610(DH) Run ³ 610DH-CS-01 27.6 5.12 2.40 2.1 112.7 16.6 ^S ¹²³⁹ ::)';;::;;:::0; 8-610(DH) Run 3 610DH-CS-02 29.6 4.97 2.39 2.1 107.9 20.0 S 1446 B-610(DH) Run ⁷ 610DH-CS-04 49.9 5.27 2.41 2.2 125.0 12.4 ^S ²⁰³⁸ 3.7 *;;:;W{%* $\overline{6}$ -610(DH) Run 13 610DH-CS-05 77.6 5.24 2.40 2.2 130.9 8.8 S 3000 $\frac{2}{2}$ /////// <u>In the second control of the second control o</u> I ;;;:;:;@%*»:;Wffi;* 8-6111 | Run 1 | 611-CS-01 | 28.7 | 5.07 | 2.39 | 2.1 | 120.6 | 11.9 | S | 1480 8-6111 Run 3 | 611-CS-02 | 36.6 | 5.36 | 2.39 | 2.2 | 125.1 | 9.7 | S | 2806 8-6111 | Run 5 | 611-CS-03 | 43.7 | 5.20 | 2.40 | 2.2 | 136.5 | 5.8 | S | 3603 8-6111 | Run 10 | 611-CS-05 | 68.7 | 5.10 | 2.39 | 2.1 | 142.5 | 4.1 | S | 2471 | 2.471 | 2... | 2471 | 2.39 | 2.471 | 2.39 | 2.1 | 142.5 | 4.1 | S | 2471 | 2.471 | 2.2471 | 2.2471 | 2.2471 | 2.2471 | 2.2471 | 2.2471 | 2.2471 Run ¹⁵ 611-CS-07 92.9 5.30 2.39 N/A 107.1 13.0 N/A (4) *:fffiW;0 0;:;/"w* 8-6118-611 Run ¹⁸ 611-CS-09 108.7 5.16 2.39 N/A 96.2 22.7 N/A (4) *;';-;:;;;:M* <u>In the contract of the contra</u> I8-614 $\overline{614}$ -CS-02 52.1 5.08 2.40 2.1 122.7 12.9 S 3550 Run 5 MMMM MMM. 614-CS-04 83.1 5.06 2.39 2.1 110.8 17.3 S 990 8-614UMMA 977797 4 i Run 11 <u>In the community of the community </u> I8-616 Run2616-CS-01 | 36.1 | 5.01 | 2.39 | 2.1 | 106.2 | 12.9 | S 1050 MAANAN HANTA 8-616C/S 2245 Run 6 616-CS-04 61.2 5.15 2.40 2.1 122.8 10.5 *CIS*777777 <u>In the community of the community </u> I8-619 Run 4 619-CS-01 29.0 4.77 2.39 2.0 108.4 20.6 S8 | 935 *| William | 1995 | William | 1995 | 1996 | 1997 | 1998*
| C/S | 4413 | 1997 | 1997 | 1997 | 1997 | 1997 | 1998 | 1999 | 1999 | 1999 | 1999 | 1999 | 1999 | 1999 | 1999 8-619 Run 8 619-CS-02 49.4 4.90 2.40 2.0 134.4 6.8 *CIS* ⁴⁴¹³ *"/w;;;:21;* <u>In the second contract of the second </u> I8-620(DH) Run 5 620DH-CS-02 40.6 4.71 2.40 2.0 125.5 11.1 S 2556
8-620(DH) Run 6 620DH-CS-03 51.2 5.02 2.41 2.2 122.7 13.7 S 2487 B-620(DH) Run 6 620DH-CS-03 51.2 5.02 2.41 2.2 122.7 13.7 S 2487 2.9

> *MACTEC ENGINEERING AND CONSULTING, INC. RALEIGH,NC Page* 20f4

Prepared By 2772 724-07 Checked ByZHU 7/24/0 g

Prepared By *1. 2 2 2 2 2 4 . 03* Checked 8y : *H-U :;Z/;J.x(Og*

TABLE 4.3 SUMMARY OF LABORATORY TEST RESULTS - ROCKTURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

MACTEC ENGINEERING AND CONSULTlNG, INC. RALEIGH, NC Page 3 of4

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TABLE 4.3 SUMMARY OF LABORATORY TEST RESULTS - ROCKTURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

(1) Dry Unit Weight. To determine Wet Unit Weight, multiply Dry Unit Weight by 1+Moisture Content (in decimal form).

(2) Types of 8reaks: COL=Columnar; C=Cone; S=Shear; C/S=Cone/Shear

 \parallel (3) Due to core conditions, it was not feasable to meet preparation methodology and dimensional tolerances of ASTM 4543. Cores were capped gypsum compound for testing. Load direction approximately perpendicular to general bedding.

 $\|$ (4) Unable to perform test due to core breaking during capping procedure.

 \parallel (5) Test duration was less than 2 minutes due to a compressive load at failure that was less than anticipated.

(6) Reported results represent average of values obtained from three trials.

(7) Shaded cells indicate that information not obtained.

NA ⁼ Not Applicable

MACTEC ENGINEERING AND CONSULTING, INC. RALEIGH,NC Page 4 *of4*

Prepared 4*7Ii'/Y1'* Reviewed by: '1 '1 *Pi(,*

TABLE 4.4 **SUMMARY OF COMPRESSIVE STRENGTHAND ELASTIC MODULI OF INTACT ROCK CORE - ASTM D 7012-07 Turkey Point COL Project MACTEC Job No. 6468-07-1950**

Note (1): Because of core conditions, preparation according to ASTM D 4543 and achieving dimensional tolerances of ASTM D 4543 was not feasible. Cores were capped for testing

Note (2): Material Type: Limestone

Note (3): Confining Pressure: None

Note (4): Laboratory Temperature During Testing was 23.9 degrees Celsius

Note (5): Load Direction approximately perpendicular to general bedding.

Note (6): See individual test sheets for more information.

Note (7): Due to higher than anticipated loads, compressive testing had to be completed using ^a higher capacity testing frame.

MOE = Modulus of Elasticity

MACTEC ENGINEERING AND CONSULTING, INC. RALEIGH, NC Page 1 of 1

Prepared By $\cancel{\mathscr{S}}$? ? ? : or Checked By *EI-I* U *1'-.25..08'*

TABLE 4.5 SUMMARY OF LABORATORY TEST RESULTS - CARBONATE CONTENT ASTM D 4373-02 TURKEY POINT COL MACTEC PROJECT NO. 6468-07-1950

Prepared By 272²

TABLE 4.5 SUMMARY OF LABORATORY TEST RESULTS - Checked 8YZtH(*zr-2s-og* CARBONATE CONTENT **ASTM D 4373-02 TURKEY POINT COL MACTEC PROJECT NO. 6468-07-1950**

*Value shown is the average of three separate tests.

Prepared By: ZHU Date: 725-08 Checked By: $\sqrt{2}$ Date: 7-75-09

TABLE 4.6 SUMMARY OF SOIL CHEMICAL TEST RESULTS FPL·TURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

NOTES:

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(1) Tests performed by TESTAMERICA - St. Louis, MO

(2) SW 846 9056/EPA Method 300.0 (EPA-600 / 4-79-020)

(3) SW 846 8056/EPA Method 300.0 (EPA-600 / 4-79-020)

TABLE 4.7 SUMMARY OF CONSOLIDATED UNDRAINED TRIAXIAL COMPRESSION TEST RESULTS TURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

Prepared By: 2HU Date: 8-19-08 Date: 2-19-08 Checked By*{/* } *II*

cc'

Notes: (1) USCS ⁼ Unified Soil Classification System

(2) LL=Liquid Limit, PI= Plasticity Index

 φ = Total stress internal friction angle

 φ' = Effective stress internal friction angle

= Total stress cohesion intercept

= Effective stress cohesion intercept

(3)

TABLE 5.1 SUMMARY OF OBSERVATION WELL DATA TURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

ft bgs ⁼ feet below ground surface ft ags ⁼ feet above ground surface Northings and Eastings provided in US feet (NAD83) Elevations in feet (NAVD88)

Prepared by: *t-Sb-* Date: 7-73rd

Checked by:

by: Date: *:Jb':ljes* **•**

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MACTEC ENGINEERING AND CONSULTING, INC. RALEIGH, NC

8 Page 56 of 819 DCN# TUR512

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Observation wells purged in accordance with ASTM D 6452-99. Field parameters reported for the final stablization reading.

Prepared by: *tv\$* to Date: 7-23-ex

The Checked by: **1.155** Date:

MACTEC Engineering and Consulting, Inc. Raleigh, NC

TABLE 5.3 **SUMMARY OF GROUNDWATER TEST RESULTS TURKEY POINT COL PROJECT TURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950**

^N =Spiked analyte recovery is outside stated control limits. Method performance confirmed using Laboratory Control Spike sample results:

 $J =$ Estimated result. Result is less than the reporting limit.

B = Method blank contamination. The associated method blank contains the target analyte at a reportable level. These data should be used with caution.

 $I =$ Because the initial results exceeded the SOP limits for this test, the samples were diluted and re-analyzed. Re-analysis was conducted out of hold time.

 R = indicates result has been rejected during data review process (see Section 5.5 for discussion). These results are not considered valid and should not be used.

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 $* =$ Test conducted on Nitrogen, as Ammonia.

 $4 = Indicates$ analyte not detected at or above the method detection limit.

<50U = Indicates analyte detected in the associated method blank at a concentration between the method detection limit and quantitation limit. Based on EPA 540-R-04-004, this result has been flagged as "non-detect" at the

 $\sim 10^{-1}$

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Prepared by: $\sqrt{25}$ Date: $\sqrt{35}$ Checked by: \overline{PAIC} Date: $\frac{10/3/08}{2}$

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TABLE 5.4 IN-SITU RECOVERY TESTING SUMMARY (ASTM D 4044-96(02)) TURKEY POINT COL PROJECT MACTEC PROJECT NO. 6468-07-1950

ft bgs = feet below ground surface

Slug tests conducted in accordance with ASTM D 4044-96 (2002)
Indicates test not analyzed by the referenced method

/ Checked by: Checked by: Checked method
The Hydraulic conductivity estimates determined from slug tests analyses are likely biased low, and are not representative of the hydrogeologic units tested. (Please see discussion

ft bgs = feet below ground surface
ft NAVD 88 = feet relative to North American Vertical Datum of 1988
Slug tests conducted in accordance with ASTM D 4044-96 (2002)
Indicates test not analyzed by the referenced method **and**

FINAL DATA REPORT Rev. 2 GEOTECHNICAL EXPLORATION AND TESTING

TURKEY POINT COL PROJECT FLORIDA CITY, FLORIDA

October 6, 2008 October6,2008

VOLUME 1 Figures

Prepared By: Prepared

MACTEC Engineering and Consulting, Inc. Raleigh, North Carolina

MACTEC Project No. 6468-07-1950

Prepared For:

Bechtel Power Corporation Subcontract No. 25409-102-HC4-CYOO-00001

FINAL DATA REPORT Rev. 2 GEOTECHNICAL EXPLORATION AND TESTING

TURKEY POINT COL PROJECT FLORIDA CITY, FLORIDA

October 6, 2008

VOLUME 1 References

Prepared By: Prepared

MACTEC Engineering and Consulting, Inc. Raleigh, North Carolina

MACTEC Project No. 6468-07-1950

Prepared For:

Bechtel Power Corporation Subcontract No. 25409-102-HC4-CYOO-0000I DRILLED SHAFT DESIGN

AND

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CONSTRUCTION IN FLORIDA

BY:

BILL C. MCMAHAN, JR.

INDEPENDENT STUDY PROJECT UNIVERSITY OF FLORIDA August 18, 1988

Note: Only relevant portions of this report are presented.

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LIST OF FIGURES

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DRILLED SHAFT DESIGN AND CONSTRUCTION IN FLORIDA

1.0 Overview

Drilled shafts have been used throughout the the world in applications requiring moderate to high tension, compression or lateral capacities. Drilled shafts may be comparatively more expensive (on a unit cost basis) than other deep foundation systems. However, in many instances, the total foundation costs associated with driven pile or other deep foundation systems may exceed those for the drilled shaft foundation. The key factors which affect cost effectiveness of drilled shaft foundations are the type and magnitude of structural loads, the depth of suitable bearing strata, and construction related considerations.

Drilled shafts are desirable when it is necessary to support high tension and compression loads. In many instances one drilled shaft can replace an entire pile cap of lower capacity piles. For instance a single 3- to 4-foot diameter shaft rock socketed into the Florida Limestone Formation may safely carry 1, 000 to 2, 000 kips (or more) in compression and 500 to 1,000 kips in tension. The same compression loads would require five to ten 200 kip piles. Ten to twenty piles would be required to provide 500 to 100 kips tension capacity. Drilled shafts can also provide significant lateral capacity thereby reducing the number

of foundation elements required. The reduction of foundation members and the elimination applications) usually results in cost savings and better production rates. the pile cap (in some

Design and construction of drilled shafts in Florida varies significantly across the state. In some parts of the state, drilled shafts are designed based on ^a combination of sidewall shear (rock socket shear) and end bearing resistance. In other portions of the state, soil and groundwater conditions preclude consideration of shaft end bearing capacity. The remainder of this paper presents drilled shaft design and construction techniques used by Law Engineering in Tampa, Florida. A case study for ^a recent project is also presented.

2.0 Case study: Drilled Shafts in Tampa

2.1 Background

^A *nevI* convention center in Tampa is being founded on ^a combination of drilled shafts and driven prestressed concrete piles. The foundation system includes 1,500 piles and 70 shafts. Planned drilled shaft capacities range from 200 to 2, 000 kips. Three- to four-foot diameter shafts with 10- to 30-foot rock socket lengths are being installed. The driven pile system is more cost effective in this application; however, drilled shafts

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are required to minimize vibrations adjacent a 54-inch diameter force main which lies near the building perimeter.

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The convention center site is located next to the Hillsborough River in Downtown Tampa. The site was dredge filled many years ago, and significant deposits of bay bottom silts and clays underl ie the generally sandy dredge fill. ^A geotechnical exploration at the site included standard penetration test borings both on land and over water. A rock coring program was also conducted to obtain core samples of more competent zones of the limestone formation. The generalized subsurface profile is presented on Figure **1.** Detailed discussions of Geology in the Tampa area are presented in other publications (McMahan 88, Stone 87). However, ^a brief discussion of the subsurface conditions at the convention center site is presented below.

2.2 Subsurface Conditions

The profile consists of 15 to 20 feet of sands, underlain by bay bottom silts and clays which overlie the limestone formation. The formation is characterized as variably indurated sandy calcareous clays and silts with occasional thin layers of chert. Standard penetration resistance (N-values) in the more cemented lenses range from 50 blows/foot to 50 blows/inch. Less cemented, more earthen zones exhibit typical standard penetration

resistances less than 50 blows/ft.

Direct inspection of limestone cuts indicate that the Tampa Limestone Formation has slots, pits, and voids, which are filled with very soft soils. The anomalies in the limestone formation are represented on the borings as zones which exhibit N-values less than ¹ blow/foot or drilling fluid losses. The voids and slots are generally concentrated within the upper portion of the formation and generally discontinuous. The primary and secondary porosity of the limestone formation result in ^a relatively pervious formation. In fact, the limestone formation is part of the Floridian aquifer.

2.3 Shaft Design

2.3.1 overview of Design Approaches

Moderate to high capacity drilled shafts in Tampa are founded in the Tampa Limestone Formation. The shaft capacity is based only on sidewall shear. End bearing is neglected because shafts in Tampa are installed using wet methods of construction. Since the shaft bottom is not available for inspection, the engineer cannot be certain that the shaft excavation is thoroughly cleaned prior to concreting the shaft. Therefore, end bearing resistance is neglected from capacity calculations, but it is considered as ^a redundant design feature (i.e., an extra factor of safety).

There are at least two alternative design methods used to predict shaft capacity, and both neglect endbearing affects. One approach uses strain compatibility (load transfer) analytical techniques, and the other uses and allowable average sidewall shear strength values. In each method, special considerations are made which account for the variability and inhomogeneity of the bearing stratum.

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The first step in shaft capacity design typically includes performing standard penetration soil test borings across the site, selecting an area of the site which exhibits typical subsurface conditions, and performing pilot borings (timed drilling using a Nx tricone roller bit) adjacent to typical standard penetration test borings. The pilot borings give ^a more comprehensive yiew of rock quality versus depth. The drill rates obtained, however, are strongly influenced by the drill rig characteristics, the crowd down pressure, and the condition and dimensions of the drilling equipment. For these reasons, pilot borings are typically correlated to N-values for each specific project and drill rig.

Semi-empirical correlations have been developed between load transfer strength parameters and N-values. A similar correlation

has been developed between N-values and allowable sidewall shear values. Both correlations have been load test verified. Typical correlations are presented on Table 1.

When the strain compatibility approach is used, the pilot boring information obtained at each shaft location is evaluated using ^a load transfer/strain compatibility computer program. Shaft socket length is determined based on design shaft loads. Load transfer functions required as input into the computer program are developed using the N-value correlations. The advantages of the strain compatibility approach is that both capacity and settlement estimates are generated. Furthermore, the strain compatibility method accounts for the layered limestone strata, with differing load transfer characteristics. The prime disadvantage of the approach is that its use in the field during construction is limited because access to ^a computer is limited.

When the allowable sidewall shear approach is used, ^a representative shear value is selected based on N-values and correlated to drilling time. ^A minimum drilling time representing the allowable shear value is selected and each pilot boring is evaluated by assuming that no side wall shear transfer occurs in zones exhibiting drill rates less than the target drilling time. Additionally, no shear transfer is considered in

TABLE 1: N-VALUE SHEAR PARAMETER CORRELATION

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the sandy overburden soils. All zones exhibiting timed drill rates greater than the target drill time are assigned the allowable sidewall shear value.

The design procedures outlined above are sometimes verified using reduced scale or full scale load tests. However, most small jobs omit the very expensive load test program and conservative design parameters are assumed to increase the level of comfort.

2.3.2 Design Approach: Convention Center Test Shafts

state of the con-

The test shaft socket lengths and capacities were determined using the allowable sidewall shear approach and were compared against the capacity based on the strain compatibility method of analysis. Both approaches yielded similar capacity shafts for a given socket length. The strain compatibility approach yielded slightly more conservative capacities. However, since, the allowable sidewall shear approach is less complex, this design method was implemented in order to facilitate field inspection.

2.3.2.1 Design of Test Shaft #1 and Reaction Shafts

Reaction shafts were selected in production pier locations and were sized to carry approximately 450 tons of tension. They were drilled to depths of approximately 40 and 42 feet below existing grade (tip elevations approximately +54.5 and +52.0 feet

FINAL DATA REPORT Rev. 2 FINAL DATA REPORT Rev. 2 GEOTECHNICAL EXPLORATION AND TESTING GEOTECHNICAL EXPLORATIONANDTESTING

TURKEY POINT COL PROJECT FLORIDA CITY, FLORIDA FLORIDA CITY, FLORIDA

October 6, 2008 October6,2008

VOLUME 1 Appendix A – Survey Report

Prepared By: By:

**MACTEC Engineering and Consulting, Inc.
Raleigh, North Carolina** Raleigh, North Carolina

MACTEC Project No. 6468-07-1950 MACTECProjectNo. 6468-07-1950

Prepared For:

Bechtel Power Corporation Prepared For:
Bechtel Power Corporation
Subcontract No. 25409-102-HC4-CY00-00001

MACTEC ENGINEERING AND CONSULTING, INC.

SURVEYOR'S REPORT OF

AS-BUILT SURVEY OF GEOTECHNICAL INVESTIGATION SITES AT TURKEY POINT NUCLEAR PLANT, PROPOSED UNITS 6 AND 7 MIAMI-DADE COUNTY, FL MACTEC Project number 6468-07-1950

As part of the project assignment MACTEC was responsible for the as-built locations of all geotechnical investigation sites at the Turkey Point Nuclear Plant, proposed Units 6&7, known as the Island Site. The geotechnical investigation sites consisted of soil boring sites, ground water observation sites, cone penetration test sites and test pits staked and drilled by MACTEC. This surveyor's report lists the geographical locations and elevations of the geotechnical investigation sites and provides information as to horizontal and vertical datum's, survey control points, and procedures and equipment utilized in the course of the survey.

Horizontal and Vertical Datums

The horizontal locations of all geotechnical investigation sites are relative to the North American Datum of 1983/ 1990 adjustment (NAD83/90) with the values expressed in Florida State Plane Coordinates (FSPC), Florida East, Zone 901, expressed in US feet.

The elevations of all of the geotechnical investigation sites are relative to the North American Vertical Datum of 1988 (NAVD88) expressed in US feet.

Primary Control from which As-built Survey is based

To support the needs of this assignment as well as establish survey control for future work at the Island Site, two (2) primary control stations were established in the course of this survey. The control stations, known as CRC1 and CRC2 are located immediately west of the Island Site on the west side of the perimeter canal and roadway. The control stations are poured-inplace concrete monuments with brass discs stamped "CRC1 2007" and "CRC2 2007" respectively.

Geographical positions for the primary control stations were established utilizing Global Positioning System (GPS) static measurement procedures. GPS observations were conducted using three Trimble Navigation, Ltd. dual-frequency receivers

Surveyor's Report- Turkey Point COL MACTEC Engineering and Consulting, Inc.

July 9, 2008 Project No. 6468-07-1950

(one model 5800 and two model 5700) on January 17-19,2008. Observations were made to primary control stations CRCI and CRC2 as well as to National Geodetic Survey (NGS) geodetic control stations "FIRE", "QUARRY_2" and "TURKEY POINT RM3" (go to www.ngs.noaa.gov for additional information regarding the NGS control stations). Measured vectors were processed daily and loop closures were performed for evaluation of data. After loop closures were performed, a free adjustment was made. A single point was held fixed in X, Y and Z coordinate values. Misclosures were calculated for each of the other control points and outliers flagged for further evaluation. Any suspect values were remeasured to ensure that any abnormalities were not caused by poor baseline data. Each point in the network was occupied multiple times during different satellite constellations. Vectors used in the final constrained adjustment are independent, non-trivial vectors. Network adjustments were conducted using GeoLab 2001.90.20.20.0.

Elevations for the primary control stations were established by differential leveling from NGS benchmarks "Y 314, "A 316" and "LM 18 316 FPLCO" (go to www.ngs.noaa.gov for additional information regarding NGS benchmarks). A Zeiss DiNi21 Digital level with matching level rods was utilized for this assignment. The instrument was calibrated using the Kukkamaki Method prior to initiating the level runs. All level runs originated and closed on NGS benchmarks and utilized 3rd order leveling procedures. The data collected in the course of the level runs was reduced and adjusted utilizing STAR*LEV Adjustment software, Version 1.30 . Results yielded $3rd$ order accuracies.

The listing below provides geographic positions and elevations for the primary control stations utilized in the course of performing the As-built survey.

Performing the As-built Survey

The As-built survey of the geotechnical investigation sites was made utilizing GPS technology operating in Real Time Kinematic (RTK) mode. Utilizing the above referenced primary control stations, a Trimble Navigation Ltd. Model 5700 GPS-RTK dual-frequency receiver system was used to collect the survey data. A base station with fixed height tripod was set on primary control station CRC2 as the basis for measurements. The rover unit, with fixed height bipod, was used to acquire the data by visiting each geotechnical investigation site. Before and after each measurement session a "check" measurement was made by the rover unit at primary control station CRCI to verify the values being obtained in the measurement process.
July 9,2008 Project No. 6468-07-1950

A measurement was made at each geotechnical investigation site on two separate occasions as a quality control procedure. Acceptable measurements were averaged to develop final coordinate and elevation values.

Listed on Attachment A are the Florida State Plane Coordinates

(North American Datum of 1983/Adjustment of 1990, Florida East, Zone 0901,US feet) and elevations (North American Vertical Datum 1988,US feet) for each geotechnical investigation site. The coordinates and elevations for the borings, cone penetration and test pits were measured at the center of the hole or pit. The coordinates and elevations for each observation well were measured at both the northeast corner of the concrete pad surrounding the well site as well as the top of the PVC pipe (north side of pipe with notch or mark) located inside the well casing. This survey is certified as meeting the project specification to locate the borings and other geotechnical exploration points to the nearest 0.5' horizontally and the vertical accuracy to the nearest 0.1'.

Surveyors Notes

- 1) Copies ofthis Surveyor's Report are not valid with out the signature and original embossed seal of the Florida Registered Land Surveyor in responsible charge.
- 2) Last date in field: June 24, 2008
- 3) Field Book: 978

For the Firm, **MACTEC** Engineering and Consulting, Inc.

Tobut M. mi

Robert M. lones, PLS Florida Registered Land Surveyor License No. 004201

MACTEC Engineering and Consulting, Inc. 4150 North John Young Parkway Orlando, FL 32804 407.522.7570 407.522.7576 (fax) Certificate of Authorization 6969

July 9,2008 Project No. 6468-07-1950

Summary **of** *Locations and Elevations* **of** *Geotechnical Investigation Sites*

surveys made between April 21, 2008 and June 24, 2008

State Plane Coordinates, North American Datum of 1983/ Adjustment of 1990, Florida East, Zone 0901, US Feet Elevations (North American Vertical Datum of 1988, US Feet) Name | Comments | Northing Easting Elevation *Borings* B - 601 (DH) 396967.9 876642.9 -1.4 B - 602 397019.6 876594.1 -1.4 B - 603 397018.4 876697.0 -1.4 B - 604 (DH) 396915.9 876591.6 -1.5 B - 605 396916.8 876694.1 -1.7 B - 606 396958.9 876738.0 -1.4 B - 607 396830.0 876644.2 -1.5 B - 608 (DH) 396829.5 876735.9 -1.5 B - 609 396762.5 876689.0 -1.5 B - 610 (DH) 397084.2 876644.4 -1.4 B - 611 397086.7 876735.0 -1.5 B - 612 397085.5 876869.1 -1.5 B - 613 397162.2 876809.4 -1.4 B - 614 397204.1 876870.7 -1.5 B - 615 397167.4 876761.8 -1.5 B - 616 397207.9 876723.7 -1.2 B - 617 397288.1 876721.7 -1.4 B - 618 397207.6 876643.1 -1.4 B - 619 397293.9 876653.7 -1.7 B - 620 (DH) 397394.9 876648.3 -1.5 B - 621 397367.6 876949.3 0.2 B - 622 397421.2 876810.7 0.2 B - 623 397422.6 876523.2 -1.3 B - 624 397327.1 876514.1 -1.4 B - 625 397106.5 876960.5 -1.4 B - 626 396874.5 876857.2 -1.6 B - 627 396835.2 876332.9 -1.3 B - 628 397072.9 876473.2 -1.5 B - 629 396971.9 876346.1 -1.1 B - 630 396871.5 876462.1 -1.5

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Surveyor's Report- Turkey Point COL and Coll and Consulting, Inc.
MACTEC Engineering and Consulting, Inc. The Project No. 6468-07-1950 MACTEC Engineering and Consulting, Inc.

Summary **of***Locations and Elevations* **of** *Geotechnical Investigation Sites*

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395222.7 877124.0 -2.2

Summary **of** *Locations and Elevations* **of** *Geotechnical Investigation Sites*

surveys made between April 21, 2008 and June 24, 2008

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TURKEY POINT COL PROJECT FLORIDA CITY, FLORIDA

October 6, 2008

VOLUME 1 Appendix B - Geotechnical Field Data

Prepared By:

MACTEC Engineering and Consulting, Inc. Raleigh, North Carolina

MACTEC Project No. 6468-07-1950

Prepared For:

Bechtel Power Corporation Subcontract No. 25409-102-HC4-CYOO-0000I

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