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ATTENTION: "REPLACE" directions do not affect the Table of Contents, Therefore no TOC will be issued with the updated material.

TRM1 - TECHNICAL REQUIREMENTS MANUAL UNIT 1

REMOVE MANUAL TABLE OF CONTENTS DATE: 06/10/2009

ADD MANUAL TABLE OF CONTENTS DATE: 06/15/2009

CATEGORY: DOCUMENTS TYPE: TRM1

ADD
LEPR

ID: TEXT 3.8.7
REMOVE: REV:0

ADD: REV: 1

CATEGORY: DOCUMENTS TYPE: TRM1
ID: TEXT B3.8.7
ADD: REV: 1

REMOVE: REV:0

CATEGORY: DOCUMENTS TYPE: TRM1
ID: TEXT LOES
REMOVE: REV:50

ADD: REV: 51

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SSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

Table Of Contents

Issue Date: 06/15/2009

<u>Procedure Name</u>	<u>Rev</u>	<u>Issue Date</u>	<u>Change ID</u>	<u>Change Number</u>
TEXT LOES	51	06/15/2009		

Title: LIST OF EFFECTIVE SECTIONS

TEXT TOC	16	04/16/2009		
----------	----	------------	--	--

Title: TABLE OF CONTENTS

TEXT 1.1	0	11/18/2002		
----------	---	------------	--	--

Title: USE AND APPLICATION DEFINITIONS

TEXT 2.1	1	02/04/2005		
----------	---	------------	--	--

Title: PLANT PROGRAMS AND SETPOINTS PLANT PROGRAMS

TEXT 2.2	7	05/23/2008		
----------	---	------------	--	--

Title: PLANT PROGRAMS AND SETPOINTS INSTRUMENT TRIP SETPOINT TABLE

LDCN 3920

LDCN 4502

LDCN 4414

TEXT 3.0	4	05/23/2008		
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Title: TECHNICAL REQUIREMENT FOR OPERATION (TRO) APPLICABILITY & SURVEILLANCE (TRS) APPLICABILITY

TEXT 3.1.1	1	11/09/2007		
------------	---	------------	--	--

Title: REACTIVITY CONTROL SYSTEMS ANTICIPATED TRANSIENT WITHOUT SCRAM ALTERNATE ROD INJECTION (ATWS-ARI) INSTRUMENTATION

TEXT 3.1.2	0	11/18/2002		
------------	---	------------	--	--

Title: REACTIVITY CONTROL SYSTEMS CONTROL ROD DRIVE (CRD) HOUSING SUPPORT

TEXT 3.1.3	5	04/16/2009		
------------	---	------------	--	--

Title: REACTIVITY CONTROL SYSTEMS CONTROL ROD BLOCK INSTRUMENTATION

LDCN 3920

LDCN 4502

TEXT 3.1.4	0	11/18/2002		
------------	---	------------	--	--

Title: REACTIVITY CONTROL SYSTEMS CONTROL ROD SCRAM ACCUMULATORS INSTRUMENTATION & CHECK VALVE

SSS MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT 3.2.1 9 04/17/2008

Title: CORE OPERATING LIMITS REPORT (COLR)

TEXT 3.3.1 0 11/18/2002

Title: INSTRUMENTATION RADIATION MONITORING INSTRUMENTATION

TEXT 3.3.2 2 11/09/2007

Title: INSTRUMENTATION SEISMIC MONITORING INSTRUMENTATION

TEXT 3.3.3 2 11/09/2007

Title: INSTRUMENTATION METEOROLOGICAL MONITORING INSTRUMENTATION

TEXT 3.3.4 5 05/23/2008

Title: INSTRUMENTATION TRM POST-ACCIDENT MONITORING INSTRUMENTATION

TEXT 3.3.5 0 11/18/2002

Title: INSTRUMENTATION THIS PAGE INTENTIONALLY LEFT BLANK

TEXT 3.3.6 2 10/19/2005

Title: INSTRUMENTATION TRM ISOLATION ACTUATION INSTRUMENTATION

TEXT 3.3.7 1 11/09/2007

Title: INSTRUMENTATION MAIN TURBINE OVERSPEED PROTECTION SYSTEM

TEXT 3.3.8 1 10/22/2003

Title: INSTRUMENTATION TRM RPS INSTRUMENTATION

TEXT 3.3.9 3 04/17/2008

Title: OPRM INSTRUMENTATION CONFIGURATION

LDCN

4502

TEXT 3.3.10 1 12/14/2004

Title: INSTRUMENTATION REACTOR RECIRCULATION PUMP MG SET STOPS

TEXT 3.3.11 1 10/22/2003

Title: INSTRUMENTATION MVP ISOLATION INSTRUMENTATION

SSS MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT 3.3.12 0 04/16/2009

Title: WATER MONITORING INSTRUMENTATION

TEXT 3.4.1 1 04/26/2006

Title: REACTOR COOLANT SYSTEM REACTOR COOLANT SYSTEM CHEMISTRY

TEXT 3.4.2 1 04/16/2009

Title: REACTOR COOLANT SYSTEM STRUCTURAL INTEGRITY

TEXT 3.4.3 1 11/09/2007

Title: REACTOR COOLANT SYSTEM HIGH/LOW PRESSURE INTERFACE LEAKAGE MONITORS

TEXT 3.4.4 2 04/17/2008

Title: REACTOR COOLANT SYSTEM REACTOR RECIRCULATION FLOW AND ROD LINE LIMIT

TEXT 3.4.5 1 04/26/2006

Title: REACTOR COOLANT SYSTEM REACTOR VESSEL MATERIALS

TEXT 3.5.1 1 02/04/2005

Title: EMERGENCY CORE COOLING AND RCIC ADS MANUAL INHIBIT

TEXT 3.5.2 1 11/09/2007

Title: EMERGENCY CORE COOLING AND RCIC ECCS AND RCIC SYSTEM MONITORING INSTRUMENTATION

TEXT 3.5.3 0 11/18/2002

Title: EMERGENCY CORE COOLING AND RCIC LONG TERM NITROGEN SUPPLY TO ADS

TEXT 3.6.1 0 11/18/2002

Title: CONTAINMENT VENTING OR PURGING

TEXT 3.6.2 0 11/18/2002

Title: CONTAINMENT SUPPRESSION CHAMBER-TO-DRYWELL VACUUM BREAKER POSITION INDICATION

TEXT 3.6.3 0 11/18/2002

Title: CONTAINMENT SUPPRESSION POOL ALARM INSTRUMENTATION

SSSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT 3.6.4 0 11/18/2002

Title: CONTAINMENT PRIMARY CONTAINMENT CLOSED SYSTEM BOUNDARIES

TEXT 3.7.1 0 11/18/2002

Title: PLANT SYSTEMS EMERGENCY SERVICE WATER SYSTEM (ESW) SHUTDOWN

TEXT 3.7.2 0 11/18/2002

Title: PLANT SYSTEMS ULTIMATE HEAT SINK (UHS) AND GROUND WATER LEVEL

TEXT 3.7.3.1 2 04/16/2009

Title: PLANT SYSTEMS FIRE SUPPRESSION WATER SUPPLY SYSTEM

TEXT 3.7.3.2 3 04/16/2009

Title: PLANT SYSTEMS SPRAY AND SPRINKLER SYSTEMS

TEXT 3.7.3.3 3 04/16/2009

Title: PLANT SYSTEMS CO2 SYSTEMS

TEXT 3.7.3.4 2 04/16/2009

Title: PLANT SYSTEMS HALON SYSTEMS

TEXT 3.7.3.5 2 04/16/2009

Title: PLANT SYSTEMS FIRE HOSE STATIONS

TEXT 3.7.3.6 2 04/16/2009

Title: PLANT SYSTEMS YARD FIRE HYDRANTS AND HYDRANT HOSE HOUSES

TEXT 3.7.3.7 1 04/26/2006

Title: PLANT SYSTEMS FIRE RATED ASSEMBLIES

TEXT 3.7.3.8 6 11/09/2007

Title: PLANT SYSTEMS FIRE DETECTION INSTRUMENTATION

LDCN

3503

TEXT 3.7.4 1 04/26/2006

Title: PLANT SYSTEMS SOLID RADWASTE SYSTEM

SSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT 3.7.5.1 0 11/18/2002
Title: PLANT SYSTEMS MAIN CONDENSER OFFGAS HYDROGEN MONITOR

TEXT 3.7.5.2 0 11/18/2002
Title: PLANT SYSTEMS MAIN CONDENSER OFFGAS EXPLOSIVE GAS MIXTURE

TEXT 3.7.5.3 1 04/26/2006
Title: PLANT SYSTEMS LIQUID HOLDUP TANKS

TEXT 3.7.6 2 06/27/2008
Title: PLANT SYSTEMS ESSW PUMPHOUSE VENTILATION

TEXT 3.7.7 2 09/05/2008
Title: PLANT SYSTEMS MAIN CONDENSER OFFGAS PRETREATMENT LOGARITHMIC RADIATION MONITORING

TEXT 3.7.8 4 06/21/2007
Title: PLANT SYSTEMS SNUBBERS

TEXT 3.7.9 1 08/28/2006
Title: PLANT SYSTEMS CONTROL STRUCTURE HVAC

TEXT 3.7.10 1 12/14/2004
Title: PLANT SYSTEMS SPENT FUEL STORAGE POOLS (SFSPS)

TEXT 3.7.11 0 04/16/2009
Title: STRUCTURAL INTEGRITY

TEXT 3.8.1 1 02/04/2005
Title: ELECTRICAL POWER PRIMARY CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

TEXT 3.8.2.1 2 11/09/2007
Title: ELECTRICAL POWER MOTOR OPERATED VALVES (MOV) THERMAL OVERLOAD PROTECTION - CONTINUOUS

TEXT 3.8.2.2 2 12/14/2004
Title: ELECTRICAL POWER MOTOR OPERATED VALVES (MOV) THERMAL OVERLOAD PROTECTION - AUTOMATIC

SSSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT 3.8.3 0 11/18/2002
Title: ELECTRICAL POWER DIESEL GENERATOR (DG) MAINTENANCE ACTIVITIES

TEXT 3.8.4 0 11/18/2002
Title: ELECTRICAL POWER 24 VDC ELECTRICAL POWER SUBSYSTEM

TEXT 3.8.5 0 11/18/2002
Title: ELECTRICAL POWER DEGRADED VOLTAGE PROTECTION

TEXT 3.8.6 0 11/18/2002
Title: ELECTRICAL POWER EMERGENCY SWITCHGEAR ROOM COOLING

TEXT 3.8.7 1 06/15/2009
Title: BATTERY MAINTENANCE AND MONITORING PROGRAM

TEXT 3.9.1 0 11/18/2002
Title: REFUELING OPERATIONS DECAY TIME

TEXT 3.9.2 0 11/18/2002
Title: REFUELING OPERATIONS COMMUNICATIONS

TEXT 3.9.3 0 11/18/2002
Title: REFUELING OPERATIONS REFUELING PLATFORM

TEXT 3.10.1 1 04/26/2006
Title: MISCELLANEOUS SEAL SOURCE CONTAMINATION

TEXT 3.10.2 2 08/08/2006
Title: MISCELLANEOUS SHUTDOWN MARGIN TEST RPS INSTRUMENTATION

TEXT 3.10.3 1 04/26/2006
Title: MISCELLANEOUS INDEPENDENT SPENT FUEL STORAGE INSTALLATION (ISFSI)

TEXT 3.10.4 2 04/17/2008
Title: MISCELLANEOUS LEADING EDGE FLOW METER (LEFM)

SSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT 3.11.1.1 1 04/26/2006
Title: RADIOACTIVE EFFLUENTS LIQUID EFFLUENTS CONCENTRATION

TEXT 3.11.1.2 1 04/26/2006
Title: RADIOACTIVE EFFLUENTS LIQUID EFFLUENTS DOSE

TEXT 3.11.1.3 1 04/26/2006
Title: RADIOACTIVE EFFLUENTS LIQUID WASTE TREATMENT SYSTEM

TEXT 3.11.1.4 1 12/14/2004
Title: RADIOACTIVE EFFLUENTS LIQUID RADWASTE EFFLUENT MONITORING INSTRUMENTATION

TEXT 3.11.1.5 2 05/02/2007
Title: RADIOACTIVE EFFLUENTS RADIOACTIVE LIQUID PROCESS MONITORING INSTRUMENTATION

TEXT 3.11.2.1 3 04/26/2006
Title: RADIOACTIVE EFFLUENTS DOSE RATE

TEXT 3.11.2.2 1 04/26/2006
Title: RADIOACTIVE EFFLUENTS DOSE - NOBLE GASES

TEXT 3.11.2.3 1 04/26/2006
Title: RADIOACTIVE EFFLUENTS DOSE - IODINE, TRITIUM, AND RADIONUCLIDES IN PARTICULATE FORM

TEXT 3.11.2.4 0 11/18/2002
Title: RADIOACTIVE EFFLUENTS GASEOUS RADWASTE TREATMENT SYSTEM

TEXT 3.11.2.5 3 11/14/2006
Title: RADIOACTIVE EFFLUENTS VENTILATION EXHAUST TREATMENT SYSTEM

TEXT 3.11.2.6 3 05/02/2007
Title: RADIOACTIVE EFFLUENTS RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION

TEXT 3.11.3 1 04/26/2006
Title: RADIOACTIVE EFFLUENTS TOTAL DOSE

SSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT 3.11.4.1 4 08/08/2006
Title: RADIOACTIVE EFFLUENTS MONITORING PROGRAM

TEXT 3.11.4.2 2 04/26/2006
Title: RADIOACTIVE EFFLUENTS LAND USE CENSUS

TEXT 3.11.4.3 1 04/26/2006
Title: RADIOACTIVE EFFLUENTS INTERLABORATORY COMPARISON PROGRAM

TEXT 3.12.1 0 11/19/2002
Title: LOADS CONTROL PROGRAM CRANE TRAVEL-SPENT FUEL POOL STORAGE POOL

TEXT 3.12.2 4 04/17/2008
Title: LOADS CONTROL PROGRAM HEAVY LOADS REQUIREMENTS

TEXT 3.12.3 0 11/19/2002
Title: LOADS CONTROL PROGRAM LIGHT LOADS REQUIREMENT

TEXT B3.0 4 05/23/2008
Title: APPLICABILITY BASES TECHNICAL REQUIREMENT FOR OPERATION (TRO) APPLICABILITY

TEXT B3.1.1 1 11/09/2007
Title: REACTIVITY CONTROL SYSTEMS BASES ANTICIPATED TRANSIENT WITHOUT SCRAM ALTERNATE ROD INJECTION (ATWS-ARI) INSTRUMENTATION

TEXT B3.1.2 0 11/19/2002
Title: REACTIVITY CONTROL SYSTEMS BASES CONTROL ROD DRIVE (CRD) HOUSING SUPPORT

TEXT B3.1.3 3 03/31/2006
Title: REACTIVITY CONTROL SYSTEMS BASES CONTROL ROD BLOCK INSTRUMENTATION

TEXT B3.1.4 0 11/19/2002
Title: REACTIVITY CONTROL SYSTEMS BASES CONTROL ROD SCRAM ACCUMULATORS INSTRUMENTATION AND CHECK VALVE

TEXT B3.2.1 0 11/19/2002
Title: CORE OPERATING LIMITS BASES CORE OPERATING LIMITS REPORT (COLR)

SSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT B3.3.1 0 11/19/2002
Title: INSTRUMENTATION BASES RADIATION MONITORING INSTRUMENTATION

TEXT B3.3.2 1 11/09/2007
Title: INSTRUMENTATION BASES SEISMIC MONITORING INSTRUMENTATION

TEXT B3.3.3 3 12/18/2008
Title: INSTRUMENTATION BASES METEOROLOGICAL MONITORING INSTRUMENTATION

TEXT B3.3.4 3 11/09/2007
Title: INSTRUMENTATION BASES TRM POST ACCIDENT MONITORING (PAM) INSTRUMENTATION

TEXT B3.3.5 2 11/09/2007
Title: INSTRUMENTATION BASES THIS PAGE INTENTIONALLY LEFT BLANK

TEXT B3.3.6 3 10/19/2005
Title: INSTRUMENTATION BASES TRM ISOLATION ACTUATION INSTRUMENTATION

TEXT B3.3.7 1 11/09/2007
Title: INSTRUMENTATION BASES MAIN TURBINE OVERSPEED PROTECTION SYSTEM

TEXT B3.3.8 1 10/22/2003
Title: INSTRUMENTATION BASES TRM REACTOR PROTECTION SYSTEM (RPS) INSTRUMENTATION

TEXT B3.3.9 3 04/17/2008
Title: OPRM INSTRUMENTATION

TEXT B3.3.10 1 12/18/2008
Title: INSTRUMENTATION BASES REACTOR RECIRCULATION PUMP MG SET STOPS

TEXT B3.3.11 1 10/22/2003
Title: INSTRUMENTATION BASES MVP ISOLATION INSTRUMENTATION

TEXT B3.3.12 0 04/16/2009
Title: WATER MONITORING INSTRUMENTATION

SSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT B3.4.1 0 11/19/2002
Title: REACTOR COOLANT SYSTEM BASES REACTOR COOLANT SYSTEM CHEMISTRY

TEXT B3.4.2 1 04/16/2009
Title: REACTOR COOLANT SYSTEM BASES STRUCTURAL INTEGRITY

TEXT B3.4.3 1 11/09/2007
Title: REACTOR COOLANT SYSTEM BASES HIGH/LOW PRESSURE INTERFACE LEAKAGE MONITOR

TEXT B3.4.4 0 11/19/2002
Title: REACTOR COOLANT SYSTEM BASES REACTOR RECIRCULATION FLOW AND ROD LINE LIMIT

TEXT B3.4.5 0 11/19/2002
Title: REACTOR COOLANT SYSTEM BASES REACTOR VESSEL MATERIALS

TEXT B3.5.1 0 11/19/2002
Title: ECCS AND RCIC BASES ADS MANUAL INHIBIT

TEXT B3.5.2 1 11/09/2007
Title: ECCS AND RCIC BASES ECCS AND RCIC SYSTEM MONITORING INSTRUMENTATION

TEXT B3.5.3 1 11/09/2007
Title: ECCS AND RCIC BASES LONG TERM NITROGEN SUPPLY TO ADS

TEXT B3.6.1 0 11/19/2002
Title: CONTAINMENT BASES VENTING OR PURGING

TEXT B3.6.2 0 11/19/2002
Title: CONTAINMENT BASES SUPPRESSION CHAMBER-TO-DRYWELL VACUUM BREAKER POSITION INDICATION

TEXT B3.6.3 2 04/17/2008
Title: CONTAINMENT BASES SUPPRESSION POOL ALARM INSTRUMENTATION

TEXT B3.6.4 1 12/14/2004
Title: CONTAINMENT BASES PRIMARY CONTAINMENT CLOSED SYSTEM BOUNDARIES

LDCN

3933

SSS MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT B3.7.1 0 11/19/2002
Title: PLANT SYSTEMS BASES EMERGENCY SERVICE WATER SYSTEM (SHUTDOWN)

TEXT B3.7.2 0 11/19/2002
Title: PLANT SYSTEMS BASES ULTIMATE HEAT SINK (UHS) GROUND WATER LEVEL

TEXT B3.7.3.1 2 01/07/2008
Title: PLANT SYSTEMS BASES FIRE SUPPRESSION WATER SUPPLY SYSTEM

TEXT B3.7.3.2 2 04/26/2006
Title: PLANT SYSTEMS BASES SPRAY AND SPRINKLER SYSTEMS

TEXT B3.7.3.3 0 11/19/2002
Title: PLANT SYSTEMS BASES CO2 SYSTEMS

TEXT B3.7.3.4 1 04/26/2006
Title: PLANT SYSTEMS BASES HALON SYSTEMS

TEXT B3.7.3.5 1 04/26/2006
Title: PLANT SYSTEMS BASES FIRE HOSE STATIONS

TEXT B3.7.3.6 1 04/26/2006
Title: PLANT SYSTEMS BASES YARD FIRE HYDRANTS AND HYDRANT HOSE HOUSES

TEXT B3.7.3.7 0 11/19/2002
Title: PLANT SYSTEMS BASES FIRE RATED ASSEMBLIES

TEXT B3.7.3.8 1 01/12/2004
Title: PLANT SYSTEMS BASES FIRE DETECTION INSTRUMENTATION

TEXT B3.7.4 0 11/19/2002
Title: PLANT SYSTEMS BASES SOLID RADWASTE SYSTEM

TEXT B3.7.5.1 0 11/19/2002
Title: PLANT SYSTEMS BASES MAIN CONDENSER OFFGAS HYDROGEN MONITOR

SSSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT B3.7.5.2 0 11/19/2002
Title: PLANT SYSTEMS BASES MAIN CONDENSER OFFGAS EXPLOSIVE GAS MIXTURE

TEXT B3.7.5.3 0 11/19/2002
Title: PLANT SYSTEMS BASES LIQUID HOLDUP TANKS

TEXT B3.7.6 2 06/27/2008
Title: PLANT SYSTEMS BASES ESSW PUMPHOUSE VENTILATION

TEXT B3.7.7 2 01/31/2008
Title: PLANT SYSTEMS BASES MAIN CONDENSER OFFGAS PRETREATMENT LOGARITHMIC RADIATION MONITORING INSTRUMENTATION

TEXT B3.7.8 3 06/21/2007
Title: PLANT SYSTEMS BASES SNUBBERS

TEXT B3.7.9 1 12/14/2004
Title: PLANT SYSTEMS BASES CONTROL STRUCTURE HVAC

TEXT B3.7.10 1 12/14/2004
Title: PLANT SYSTEMS BASES SPENT FUEL STORAGE POOLS

TEXT B3.7.11 0 04/16/2009
Title: STRUCTURAL INTEGRITY

TEXT B3.8.1 1 02/04/2005
Title: ELECTRICAL POWER BASES PRIMARY CONTAINMENT PENETRATION CONDUCTOR OVERCURRENT PROTECTIVE DEVICES

TEXT B3.8.2.1 0 11/19/2002
Title: ELECTRICAL POWER BASES MOTOR OPERATED VALVES (MOV) THERMAL OVERLOAD PROTECTION - CONTINUOUS

TEXT B3.8.2.2 1 09/17/2004
Title: ELECTRICAL POWER BASES MOTOR OPERATED VALVES (MOV) THERMAL OVERLOAD PROTECTION - AUTOMATIC

TEXT B3.8.3 0 11/19/2002
Title: ELECTRICAL POWER BASES DIESEL GENERATOR (DG) MAINTENANCE ACTIVITIES

SSSES MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT B3.8.4 0 11/19/2002
Title: ELECTRICAL POWER BASES 24 VDC ELECTRICAL POWER SUBSYSTEM

TEXT B3.8.5 0 11/19/2002
Title: ELECTRICAL POWER BASES DEGRADED VOLTAGE PROTECTION

TEXT B3.8.6 1 02/04/2005
Title: ELECTRICAL POWER BASES EMERGENCY SWITCHGEAR ROOM COOLING

TEXT B3.8.7 1 06/15/2009
Title: BATTERY MAINTENANCE AND MONITORING PROGRAM

TEXT B3.9.1 0 11/19/2002
Title: REFUELING OPERATIONS BASES DECAY TIME

TEXT B3.9.2 0 11/19/2002
Title: REFUELING OPERATIONS BASES COMMUNICATIONS

TEXT B3.9.3 0 11/19/2002
Title: REFUELING OPERATIONS BASES REFUELING PLATFORM

TEXT B3.10.1 0 11/19/2002
Title: MISCELLANEOUS BASES SEALED SOURCE CONTAMINATION

TEXT B3.10.2 1 03/31/2006
Title: MISCELLANEOUS BASES SHUTDOWN MARGIN TEST RPS INSTRUMENTATION

TEXT B3.10.3 0 11/19/2002
Title: MISCELLANEOUS BASES INDEPENDENT SPENT FUEL STORAGE INSTALLATION (ISFSI)

TEXT B3.10.4 1 04/17/2008
Title: MISCELLANEOUS BASES LEADING EDGE FLOW METER (LEFM)

TEXT B3.11.1.1 0 11/19/2002
Title: RADIOACTIVE EFFLUENTS BASES LIQUID EFFLUENTS CONCENTRATION

SSS MANUAL

Manual Name: TRM1

Manual Title: TECHNICAL REQUIREMENTS MANUAL UNIT 1

TEXT B3.11.1.2 0 11/19/2002
Title: RADIOACTIVE EFFLUENTS BASES LIQUID EFFLUENTS DOSE

TEXT B3.11.1.3 0 11/19/2002
Title: RADIOACTIVE EFFLUENTS BASES LIQUID WASTE TREATMENT SYSTEM

TEXT B3.11.1.4 0 11/19/2002
Title: RADIOACTIVE EFFLUENTS BASES LIQUID RADWASTE EFFLUENT MONITORING INSTRUMENTATION

TEXT B3.11.1.5 0 11/19/2002
Title: RADIOACTIVE EFFLUENTS BASES RADIOACTIVE LIQUID PROCESS MONITORING INSTRUMENTATION

TEXT B3.11.2.1 1 12/14/2004
Title: RADIOACTIVE EFFLUENTS BASES DOSE RATE.

TEXT B3.11.2.2 0 11/19/2002
Title: RADIOACTIVE EFFLUENTS BASES DOSE - NOBLE GASES

TEXT B3.11.2.3 0 11/19/2002
Title: RADIOACTIVE EFFLUENTS BASES DOSE - IODINE, TRITIUM, AND RADIONUCLIDES IN PARTICULATES FORM

TEXT B3.11.2.4 0 11/19/2002
Title: RADIOACTIVE EFFLUENTS BASES GASEOUS RADWASTE TREATMENT SYSTEM

TEXT B3.11.2.5 4 11/14/2006
Title: RADIOACTIVE EFFLUENTS BASES VENTILATION EXHAUST TREATMENT SYSTEM

TEXT B3.11.2.6 1 01/27/2004
Title: RADIOACTIVE EFFLUENTS BASES RADIOACTIVE GASEOUS EFFLUENT MONITORING INSTRUMENTATION

TEXT B3.11.3 0 11/19/2002
Title: RADIOACTIVE EFFLUENTS BASES TOTAL DOSE

TEXT B3.11.4.1 2 01/06/2006
Title: RADIOACTIVE EFFLUENTS BASES MONITORING PROGRAM

Page 15 of 15

Report Date: 06/16/09

TEXT 4.7 0 08/31/1998

Title: ADMINISTRATIVE CONTROLS TRAINING

LIST OF EFFECTIVE SECTIONS (TECHNICAL REQUIREMENTS MANUAL)

<u>Section</u>	<u>Title</u>	<u>Effective Date</u>
TOC	TABLE OF CONTENTS	04/07/2009
1.0	USE AND APPLICATION	
	Pages TRM / 1.0-1 through TRM / 1.0-3	10/04/2002
2.0	PLANT PROGRAMS	
	Page 2.0-1	08/31/1998
	Pages TRM / 2.0-2 and TRM / 2.0-3	01/28/2005
	Page TRM / 2.0-4	06/25/2002
	Page TRM / 2.0-5	04/02/1999
	Page TRM / 2.0-6	03/27/2008
	Page TRM / 2.0-7	05/15/2008
	Page TRM / 2.0-8	03/27/2008
	Pages TRM / 2.0-9 through TRM / 2.0-11	11/15/2004
	Page TRM / 2.0-12	03/27/2008
	Pages TRM / 2.0-13 and TRM / 2.0-14	11/15/2004
	Page TRM / 2.0-15	11/15/2005
3.0	APPLICABILITY	
	Page TRM / 3.0-1	04/14/2008
	Page TRM / 3.0-2	04/12/2007
	Page TRM / 3.0-3	03/15/2002
	Page TRM / 3.0-4	11/30/2005
3.1	REACTIVITY CONTROL SYSTEMS	
	Page TRM / 3.1-1	10/31/2007
	Pages TRM / 3.1-2 through TRM / 3.1-5	08/31/1998
	Page TRM / 3.1-6	03/22/2006
	Page TRM / 3.1-7	04/07/2009
	Page TRM / 3.1-8	03/27/2008
	Pages TRM / 3.1-9 and TRM / 3.1-9a	02/18/1999
	Page TRM / 3.1-10	02/18/1999
3.2	CORE OPERATING LIMITS REPORT	
	Page TRM / 3.2-1	07/07/1999
	Pages TRM / 3.2-2 through TRM / 3.2-44	03/17/2008
3.3	INSTRUMENTATION	
	Pages TRM / 3.3-1 through TRM / 3.3-3	07/16/1999
	Page TRM / 3.3-4 and TRM / 3.3-5	10/31/2007
	Page TRM / 3.3-6	08/31/1998
	Page TRM / 3.3-7	10/31/2007
	Page 3.3-8	08/31/1998
	Page TRM / 3.3-9	04/12/2007
	Page TRM / 3.3-9a	12/17/1998
	Page TRM / 3.3-10	10/31/2007
	Page TRM / 3.3-11	06/02/2005
	Page TRM / 3.3-11a	04/14/2008

LIST OF EFFECTIVE SECTIONS (TECHNICAL REQUIREMENTS MANUAL)

<u>Section</u>	<u>Title</u>	<u>Effective Date</u>
	Page TRM / 3.3-12	03/30/2001
	Page TRM / 3.3-13	09/13/2005
	Page TRM / 3.3-14	12/14/1998
	Page TRM / 3.3-15	10/22/2003
	Page TRM / 3.3-16	06/27/2001
	Page TRM / 3.3-17	06/14/2002
	Page TRM / 3.3-18	10/31/2007
	Pages TRM / 3.3-19 through TRM / 3.3-21	10/22/2003
	Page TRM / 3.3-22	03/27/2008
	Page TRM / 3.3-22a	11/15/2004
	Pages TRM / 3.3-22b through TRM / 3.3-22d	03/22/2006
	Page TRM / 3.3-23	12/03/2004
	Pages TRM / 3.3-24 and TRM / 3.3-25	05/16/2003
	Page TRM / 3.3-26	10/22/2003
	Pages TRM / 3.3-27 and TRM / 3.3-28	04/07/2009
3.4	REACTOR COOLANT SYSTEM	
	Page TRM / 3.4-1	03/31/2006
	Pages 3.4-2 through 3.4-5	10/23/1998
	Pages TRM / 3.4-6 through TRM / 3.4-8	04/01/2009
	Page TRM / 3.4-9	08/31/1998
	Page TRM / 3.4-10	10/31/2007
	Page TRM / 3.4-11	08/31/1998
	Page TRM / 3.4-12	03/27/2008
	Page TRM / 3.4-13	03/31/2006
3.5	EMERGENCY CORE COOLING AND RCIC	
	Page TRM / 3.5-1	01/28/2005
	Pages 3.5-2 and 3.5-3	08/31/1998
	Pages TRM / 3.5-4 and TRM / 3.5-5	10/31/2007
	Pages 3.5-6 and 3.5-7	08/31/1998
3.6	CONTAINMENT	
	Pages 3.6-1 through 3.6-3	08/31/1998
	Page TRM / 3.6-4	01/07/2002
	Page 3.6-5	08/31/1998
	Pages TRM / 3.6-6 through TRM / 3.6-8	12/31/2002
3.7	PLANT SYSTEMS	
	Pages 3.7-1 through 3.7-3	08/31/1998
	Page TRM / 3.7-4	03/31/2006
	Pages TRM / 3.7-5	04/07/2009
	Pages TRM / 3.7-6 through TRM / 3.7-8	08/02/1999
	Pages TRM / 3.7-9 and TRM / 3.7-10	04/07/2009
	Page TRM / 3.7-11	12/29/1999

LIST OF EFFECTIVE SECTIONS (TECHNICAL REQUIREMENTS MANUAL)

<u>Section</u>	<u>Title</u>	<u>Effective Date</u>
	Page TRM / 3.7-12	08/02/1999
	Page TRM / 3.7-13	04/07/2009
	Page TRM / 3.7-14	08/09/2005
	Pages TRM / 3.7-15 and TRM / 3.7-16	08/02/1999
	Page TRM / 3.7-17	04/07/2009
	Page TRM / 3.7-18	08/02/1999
	Page TRM / 3.7-19	04/07/2009
	Pages TRM / 3.7-20 through TRM / 3.7-22	08/02/1999
	Page TRM / 3.7-23	04/07/2009
	Page TRM / 3.7-24	03/31/2006
	Pages TRM / 3.7-25 and TRM 3.7-26	08/02/1999
	Page TRM 3.7-27	10/31/2007
	Page TRM / 3.7-28	11/29/2006
	Page TRM / 3.7-29	08/09/2005
	Page TRM / 3.7-30	08/25/2005
	Pages TRM / 3.7-31 and TRM / 3.7-32	11/16/2001
	Page TRM / 3.7-33	01/09/2004
	Page TRM / 3.7-34	11/16/2001
	Page TRM / 3.7-34a	10/05/2002
	Page TRM / 3.7-35	03/31/2006
	Pages TRM / 3.7-36 and TRM / 3.7-37	02/01/1999
	Pages 3.7-38 and 3.7-39	08/31/1998
	Page TRM / 3.7-40	03/31/2006
	Page TRM / 3.7-41	02/14/2005
	Page TRM / 3.7-41a	06/20/2008
	Page TRM / 3.7-42	09/04/2008
	Page TRM / 3.7-43	08/31/1998
	Pages TRM / 3.7-44 through TRM / 3.7-46	10/05/2006
	Page TRM / 3.7-47	06/07/2007
	Page TRM / 3.7-48	10/05/2006
	Page TRM / 3.7-49	06/07/2007
	Page TRM / 3.7-50	03/09/2001
	Page TRM / 3.7-51	08/16/2006
	Page TRM / 3.7-52	12/03/2004
	Page TRM / 3.7-53	04/15/2003
	Page TRM / 3.7-54	07/29/1999
	Pages TRM / 3.7-55 through TRM / 3.7-57	04/01/2009
3.8	ELECTRICAL POWER	
	Page TRM / 3.8-1	04/02/2002
	Pages TRM / 3.8-2 through TRM / 3.8-4	01/28/2005
	Pages TRM / 3.8-5 and TRM / 3.8-6	04/02/2002
	Page TRM / 3.8-7	10/31/2007
	Pages TRM / 3.8-8 through TRM / 3.8-10	12/03/2004
	Page TRM / 3.8-11	09/03/2004
	Page TRM / 3.8-12	12/03/2004

LIST OF EFFECTIVE SECTIONS (TECHNICAL REQUIREMENTS MANUAL)

<u>Section</u>	<u>Title</u>	<u>Effective Date</u>
	Pages 3.8-13 and 3.8-14	08/31/1998
	Pages TRM / 3.8-15 through TRM / 3.8-17	04/02/2002
	Page 3.8-18	08/31/1998
	Page TRM / 3.8-19	04/02/2002
	Page 3.8-20	08/31/1998
	Pages TRM / 3.8-21 through TRM / 3.8-23	06/06/1999
	Pages 3.8-24 and 3.8-25	08/31/1998
	Page TRM / 3.8-26	05/28/2009
	Page TRM / 3.8-27	11/29/2006
	Pages TRM / 3.8-28 and TRM / 3.8-29	05/28/2009
3.9	REFUELING OPERATIONS	
	Pages 3.9-1 through 3.9-3	08/31/1998
3.10	MISCELLANEOUS	
	Page TRM / 3.10-1	03/31/2006
	Pages 3.10-2 and 3.10-3	08/31/1998
	Pages 3.10-2 and 3.10-3	08/31/1998
	Page TRM / 3.10-4	08/01/2006
	Pages TRM / 3.10-5 and TRM / 3.10-6	03/22/2006
	Page TRM / 3.10-7	03/31/2006
3.11	RADIOACTIVE EFFLUENTS	
	Page TRM / 3.11-1	03/31/2006
	Pages 3.11-2 and 3.11-3	08/31/1998
	Page TRM / 3.11-4	03/31/2006
	Page 3.11-5	08/31/1998
	Page TRM / 3.11-6	03/31/2006
	Pages TRM / 3.11-7 through TRM / 3.11-9	08/31/1998
	Page TRM / 3.11-10	12/03/2004
	Pages 3.11-11 and 3.11-12	08/31/1998
	Page TRM / 3.11-13	04/12/2007
	Page TRM / 3.11-14	12/03/2004
	Pages 3.11-15 and 3.11-16	09/01/1998
	Page TRM / 3.11-17	03/31/2006
	Page 3.11-18	08/31/1998
	Page TRM / 3.11-19	08/15/2005
	Pages TRM / 3.11-20 and TRM / 3.11-21	03/31/2006
	Page TRM / 3.11-22	04/02/2002
	Page TRM / 3.11-23	11/14/2006
	Page TRM / 3.11-24	05/13/2005
	Page TRM / 3.11-25	04/12/2007
	Pages TRM / 3.11-26 through TRM / 3.11-28	01/21/2004

LIST OF EFFECTIVE SECTIONS (TECHNICAL REQUIREMENTS MANUAL)

<u>Section</u>	<u>Title</u>	<u>Effective Date</u>
	Page TRM / 3.11-29	12/03/2004
	Pages TRM / 3.11.30 through TRM / 3.11.32	01/21/2004
	Page TRM / 3.11-33	03/31/2006
	Page 3.11-34	08/31/1998
	Page TRM / 3.11-35	03/31/2006
	Pages TRM / 3.11-36 through TRM / 3.11-39	11/30/2005
	Pages 3.11-40 through 3.11-43	08/31/1998
	Page TRM / 3.11-44	08/01/2006
	Page TRM / 3.11-45	03/31/2006
	Page 3.11-46	08/31/1998
	Page TRM / 3.11-47	03/31/2006
3.12	LOADS CONTROL PROGRAM	
	Pages TRM / 3.12-1 through TRM / 3.12-3	02/05/1999
	Page TRM / 3.12-4	03/14/2008
	Page TRM / 3.12-5	02/05/1999
4.0	ADMINISTRATIVE CONTROLS	
	Pages TRM / 4.0-1 through TRM / 4.0-3	08/31/1998
	Page TRM / 4.0-4	12/11/2008
	Pages TRM / 4.0-5 through TRM / 4.0-8	08/31/1998

LIST OF EFFECTIVE SECTIONS (TECHNICAL REQUIREMENTS MANUAL)

<u>Section</u>	<u>Title</u>	<u>Effective Date</u>
B 3.0	APPLICABILITY BASES	
	Pages TRM / B 3.0-1 through TRM / B 3.0-3	08/31/1998
	Page TRM / B 3.0-4	01/10/2007
	Page TRM / B 3.0-5	04/14/2008
	Page TRM / B 3.0-6	08/31/1998
	Page TRM / B 3.0-7	04/12/2007
	Pages TRM / B 3.0-8 through TRM / B 3.0-10	08/31/1998
	Pages TRM / B 3.0-11 and TRM / B 3.0-12	03/15/2002
	Pages TRM / B 3.0-13 and TRM / B 3.0-14	11/30/2005
	Page TRM / B 3.0-15	03/15/2002
B 3.1	REACTIVITY CONTROL SYSTEMS BASES	
	Page TRM / B 3.1-1	07/13/1999
	Pages TRM / B 3.1-2 and TRM / B 3.1-3	10/31/2007
	Page B 3.1-4	08/31/1998
	Page TRM / B 3.1-5	11/15/2005
	Pages TRM / B 3.1-6 and TRM / B 3.1-7	03/22/2006
	Page TRM / B 3.1-8	02/18/1999
B 3.2	CORE OPERATING LIMITS BASES	
	Page B 3.2-1	08/31/1998
B 3.3	INSTRUMENTATION BASES	
	Page TRM / B 3.3-1	04/07/2000
	Pages TRM / B 3.3-2 and TRM / B 3.3-2a	10/31/2007
	Page TRM / B 3.3-3	12/11/2008
	Page TRM / B 3.3-3a	10/31/2007
	Pages TRM / B 3.3-4 and TRM / B 3.3-5	05/30/2006
	Pages TRM / B 3.3-6 through TRM / B 3.3-9	10/31/2007
	Page B 3.3-10	08/31/1998
	Pages TRM / B 3.3-11 and TRM / B 3.3-12	09/13/2005
	Page TRM / B 3.3-13	12/03/2004
	Page TRM / B 3.3-14	06/25/2002
	Page TRM / B 3.3-14a	10/31/2007
	Page TRM / B 3.3-14b	10/31/2007
	Pages TRM / B 3.3-15 and TRM / B 3.3-16	10/22/2003
	Page TRM / B 3.3-17	03/22/2006
	Pages TRM / B 3.3-17a through TRM / B 3.3-17c	03/22/2006
	Page TRM / B 3.3-17d	03/27/2008
	Pages TRM / B 3.3-17e and TRM / B 3.3-17f	03/22/2006
	Page TRM / B 3.3-18	12/11/2008
	Page TRM / B 3.3-19	05/16/2008
	Page TRM / B 3.3-20	10/22/2003
	Page TRM / B 3.3-21	05/16/2003
	Pages TRM / B 3.3-22 and TRM / B 3.3-23	04/07/2009

LIST OF EFFECTIVE SECTIONS (TECHNICAL REQUIREMENTS MANUAL)

<u>Section</u>	<u>Title</u>	<u>Effective Date</u>
B 3.4	REACTOR COOLANT SYSTEM BASES	
	Page B 3.4-1	08/31/1998
	Pages TRM / B 3.4-2 and TRM / B 3.4-3	04/01/2009
	Pages TRM / B 3.4-4 and TRM / B 3.4-4a	10/31/2007
	Page TRM / B 3.4-5	10/15/1999
	Page B 3.4-6	08/31/1998
B 3.5	ECCS AND RCIC BASES	
	Pages B 3.5-1 and B 3.5-2	08/31/1998
	Pages TRM / B 3.5-3 through TRM / B 3.5-5	10/31/2007
B 3.6	CONTAINMENT BASES	
	Page TRM / B 3.6-1	07/26/2001
	Page TRM / B 3.6-2	02/01/1999
	Page B 3.6-3	08/31/1998
	Page TRM / B 3.6-4	03/27/2008
	Page TRM / B 3.6-5	04/04/2007
	Page TRM / B 3.6-6	12/03/2004
	Pages B.3.6-7 through TRM / B 3.6-11	12/31/2002
B 3.7	PLANT SYSTEMS BASES	
	Pages B 3.7-1 and B 3.7-2	08/31/1998
	Pages TRM / B 3.7-3 and TRM / B 3.7-3a	12/27/2007
	Page TRM / B 3.7-4	03/31/2006
	Page TRM / B 3.7-5	08/02/1999
	Page TRM / B 3.7-6	03/31/2006
	Pages TRM / B 3.7-7 and TRM / B 3.7-7a	08/02/1999
	Page TRM / B 3.7-8	08/02/1999
	Page TRM / B 3.7-9	03/31/2006
	Page TRM / B 3.7-10	08/02/1999
	Page TRM / B 3.7-10a	03/31/2006
	Page TRM / B 3.7-11	08/02/1999
	Page TRM / B 3.7-11a	03/31/2006
	Pages TRM / B 3.7-12 through TRM / B 3.7-14	08/02/1999
	Page TRM / B 3.7-14a	08/02/1999
	Page TRM / B 3.7-14b	01/09/2004
	Pages TRM / B 3.7-15 and TRM / B 3.7-16	02/01/1999
	Pages B 3.7-17 through B 3.7-20	08/31/1998
	Page TRM / B 3.7-21	02/14/2005
	Page TRM / B 3.7-21a	06/20/2008
	Page TRM / B 3.7-22 and TRM / B 3.7-23	01/30/2008
	Pages TRM / B 3.7-24 through TRM / B 3.7-28	10/05/2006
	Pages TRM / B 3.7-29 and TRM / B 3.7-30	06/07/2007
	Pages TRM / B 3.7-30a and TRM / B 3.7-30b	10/05/2006
	Page TRM / B 3.7-31	12/03/2004
	Page TRM / B 3.7-32	03/09/200

LIST OF EFFECTIVE SECTIONS (TECHNICAL REQUIREMENTS MANUAL)

<u>Section</u>	<u>Title</u>	<u>Effective Date</u>
	Page TRM / B 3.7-33	04/15/2003
	Page TRM / B 3.7-34	12/03/2004
	Page TRM / B 3.7-35	07/05/2000
	Pages TRM / B 3.7-36 through TRM / B 3.7-40	04/01/2009
B 3.8	ELECTRICAL POWER BASES	
	Page TRM / B 3.8-1	04/02/2002
	Pages TRM / B 3.8-2 and TRM / B 3.8-2a	01/28/2005
	Page TRM / B 3.8-3	04/02/2002
	Page TRM / B 3.8-3a	04/02/2002
	Page TRM / B 3.8-4	08/10/2004
	Page TRM / B 3.8-4a	04/02/2002
	Page TRM / B 3.8-5	08/31/1998
	Pages TRM / B 3.8-6 through TRM / B 3.8-16	04/02/2002
	Page TRM / B 3.8-17	01/28/2005
	Pages TRM / B 3.8-18 through TRM / B 3.8-20	11/29/2006
	Pages TRM / B 3.8-21 through TRM / B 3.8-24	05/28/2009
B.3.9	REFUELING OPERATIONS BASES	
	Pages B 3.9-1 through B 3.9-7	08/31/1998
B 3.10	MISCELLANEOUS BASES	
	Page B 3.10-1	08/31/1998
	Pages TRM / B 3.10-2 and TRM / B 3.10-3	03/22/2006
	Pages TRM / B 3.10-4 and TRM / B 3.10-5	08/23/1999
B 3.11	RADIOACTIVE EFFLUENTS BASES	
	Pages B 3.11-1 through B 3.11-9	08/30/1998
	Page TRM / B 3.11-10	02/01/1999
	Pages TRM/B 3.11-11 and TRM/B 3.11-11a	04/07/2000
	Pages TRM/B 3.11-12 and TRM/B 3.11-13	02/01/1999
	Page TRM / B 3.11-14	12/03/2004
	Page TRM / B 3.11-15	02/01/1999
	Pages B 3.11-16 through B 3.11-19	08/30/1998
	Page TRM / B 3.11-20	04/02/2002
	Page TRM / B 3.11-20a	04/02/2002
	Page TRM / B 3.11-21	05/13/2005
	Pages TRM / B 3.11-22 and TRM / B 3.11.23	11/14/2006
	Page TRM / B 3.11.23a	05/13/2005
	Pages TRM / B 3.11-24 and TRM / B 3.11-25	01/21/2004
	Pages B 3.11-26 and B 3.11-27	08/30/1998
	Pages TRM / B 3.11-28 and TRM / B 3.11-29	11/30/2005
	Page TRM / B 3.11-30	12/03/2004
	Pages B 3.7-31 through B 3.7-35	08/30/1998
	Page TRM / B 3.11-36	02/12/1999

LIST OF EFFECTIVE SECTIONS (TECHNICAL REQUIREMENTS MANUAL)

<u>Section</u>	<u>Title</u>	<u>Effective Date</u>
----------------	--------------	-----------------------

B.3.12	LOADS CONTROL PROGRAM BASES	
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	Page TRM / B 3.12-1	09/19/2007
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	Pages TRM / B 3.12-2 and TRM / B 3.12-3	02/05/1999
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TRM1 text LOES
6/4/09

3.8.7 Battery Monitoring and Maintenance Program

TRO 3.8.7 Battery cell parameters for the Class 1E 250 V batteries and Class 1E 125 V batteries shall be within limits.

APPLICABILITY: When associated DC electrical power subsystems are required to be OPERABLE.

ACTIONS

-----NOTE-----
Separate Condition entry is allowed for each battery.

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One or more batteries with one or more battery cell parameters not within Category A limits.	A.1 Verify pilot cell electrolyte level and float voltage meet Table 3.8.7-1 Category B limits.	1 hour
	<u>AND</u> A.2 Verify battery cell parameters meet Table 3.8.7-1 Category B limits.	8 hours <u>AND</u> Once per 7 days thereafter
	<u>AND</u> A.3 Restore battery cell parameters to Category A limits of Table 3.8.7-1.	31 Days
B. Required Action A.1 or A.2 and associated Completion Time for Condition A not met.	B.1 Enter TS 3.8.6	Immediately
C. Required Action A.3 and associated Completion Time for Condition A not met.	C.1 Declare associated battery inoperable.	Immediately

(continued)

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
D. Entry into TS 3.8.6 Condition C with electrolyte level below the top of the plates.	D.1 Apply equalizing charge to battery/or affected cell. <u>AND</u> Verify affected cell meets Table 3.8.7-1 Category A and B Limits for float voltage and temperature.	31 Days
E. Required Action D.1 and associated Completion Time for Condition D not met. <u>OR</u> One or more batteries on one 125 VDC electrical power subsystem or on one 250 VDC electrical power subsystem with average electrolyte temperature less than the Table 3.8.7-1 Category B Limits. <u>OR</u> One or more batteries on one 125 VDC electrical power subsystem or on one 250 VDC electrical power subsystem with connection resistance $\geq 100.0 \text{ E-6 ohms}$ for any single connection or the calculated average resistance for the battery is $> 50.0 \text{ E-6 ohms}$.	E.1 Declare associated battery inoperable.	Immediately

TECHNICAL REQUIREMENT SURVEILLANCE

SURVEILLANCE	FREQUENCY
TRS 3.8.7.1 Verify for each terminal and connector: No visible corrosion <u>OR</u> a. $\leq 50.0\text{E-}6$ ohms; <u>OR</u> b. $\leq 100.0\text{E-}6$ ohms with the calculated average resistance for the battery $< 50.0\text{E-}6$ ohms.	92 Days
TRS 3.8.7.2 Verify average electrolyte temperature (minimum of 10% of cells) is within Table 3.8.7-1 Category A limits.	92 Days
TRS 3.8.7.3 Verify the average of the specific gravity (corrected for temperature) of all the connected cells is > 1.195 and no cell more than 0.020 below the average.	2 Years
TRS 3.8.7.4 Verify Battery cells, cell plates, and racks show no visual indication of physical damage or abnormal deterioration that could potentially degrade battery performance.	2 Years
TRS 3.8.7.5 Verify the battery connection resistance is: a. $< 100.0\text{ E-}6$ ohms for any single connection; <u>AND</u> b. The calculated average resistance for the battery is $< 50.0\text{ E-}6$ ohms.	2 Years

Table 3.8.7-1 (page 1 of 1)
Battery/Battery Cell Parameter Requirements

CELL PARAMETER	CATEGORY A: LIMITS FOR EACH CONNECTED CELL	CATEGORY B: ALLOWABLE LIMITS FOR EACH CONNECTED CELL
Electrolyte Level	\geq Minimum level indication mark, and $\leq \frac{1}{4}$ inch above maximum level indication mark ^(a)	Above top of plates, and not overflowing
Float Voltage	≥ 2.13 V	≥ 2.07 V
Cell Temperature	≥ 60 Degrees F	≥ 60 Degrees F

- (a) It is acceptable for the electrolyte level to temporarily increase above the specified maximum level during and immediately following equalizing charges provided it is not overflowing.

B 3.8.7 Battery Monitoring and Maintenance Program

BASES

BACKGROUND

This TRO delineates the limits on electrolyte temperature, electrolyte level, float voltage, and specific gravity for the Unit 1 DC electrical power subsystems batteries and comprises the "Battery Monitoring and Maintenance Program" as required under Technical Specification 5.5.13. A discussion of these batteries and their OPERABILITY requirements is provided in the Bases for Technical Specification LCO 3.8.4, "DC Sources—Operating," and LCO 3.8.5, "DC Sources—Shutdown."

APPLICABLE
SAFETY ANALYSES

The initial conditions of Design Basis Accident (DBA) and transient analyses in FSAR, Chapter 6 (Ref. 1) and Chapter 15 (Ref. 2), assume Engineered Safety Feature systems are OPERABLE. The DC electrical power subsystems provide normal and emergency DC electrical power for the diesel generators (DGs), emergency auxiliaries, and control and switching during all MODES of operation.

The OPERABILITY of the DC subsystems is consistent with the initial assumptions of the accident analyses and is based upon meeting the design basis of the unit. This includes maintaining DC sources identified in Technical Specification Table 3.8.4-1 OPERABLE during accident conditions, in the event of:

- a. An assumed loss of all offsite AC or all onsite AC power; and
- b. A worst case single failure.

Since battery cell parameters support the operation of the DC electrical power subsystems, they satisfy Criterion 3 of the NRC Policy Statement (Ref. 3).

TRO

Battery cell parameters must remain within acceptable limits to ensure availability of the required DC power to shut down the reactor and maintain it in a safe condition after an anticipated operational occurrence or a postulated DBA.

Electrolyte limits are conservatively established, allowing continued DC electrical system function even with Category A and B limits not met.

(continued)

BASES (continued)

APPLICABILITY

The battery cell parameters are required solely for the support of the associated DC electrical power subsystem. Therefore, battery cell parameters are required to be within required limits only when the associated DC power source is required to be OPERABLE. Refer to the Applicability discussions in Technical Specification Bases for LCO 3.8.4 and LCO 3.8.5.

ACTIONS

A Note has been added to provide clarification that, for the purpose of this TRO, separate Condition entry is allowed for each battery. This is acceptable, since the Required Actions for each Condition provide appropriate compensatory actions for each inoperable battery. Complying with the Required Actions may allow for continued operation, and subsequent inoperable batteries are governed by subsequent Condition entry and application of associated Required Actions.

A.1, A.2, and A.3

With parameters of one or more cells in one or more batteries not within limits (i.e., Category A limits not met or Category B limits not met, or Category A and B limits not met) but within the Category C limits specified in Table 3.8.7-1, the battery is degraded but there is still sufficient capacity to perform the intended function. Therefore, the affected battery is not required to be considered inoperable solely as a result of Category A or B limits not met and continued operation is permitted for a limited period.

The pilot cell electrolyte level and float voltage are required to be verified to meet the Category C limits within 1 hour (Required Action A.1). This check provides a quick indication of the status of the remainder of the battery cells. One hour provides time to inspect the electrolyte level and to confirm the float voltage of the pilot cell. One hour is considered a reasonable amount of time to perform the required verification.

Verification that the Category C limits are met (Required Action A.2) provides assurance that during the time needed to restore the parameters to the Category A and B limits, the battery is still capable of performing its intended function. A period of 8 hours is allowed to complete the initial verification because average temperature measurement must be obtained for the battery. Taking into consideration both the time required to perform the required verification and the assurance that the battery cell parameters are not severely degraded, this time is considered reasonable.

(continued)

BASES

ACTIONS

A.1, A.2, and A.3 (continued)

Verification of the average temperature of the battery within the design bases ensures operability. The verification is repeated at 7-day intervals until the parameters are restored to Category A and B limits.

Continued operation is only permitted for 31 days before battery cell parameters must be restored to within Category A and B limits. Taking into consideration that, while battery capacity is degraded, sufficient capacity exists to perform the intended function and to allow time to fully restore the battery cell parameters to normal limits, this time is acceptable for operation prior to declaring the DC batteries inoperable.

B.1

Failure to complete the checks required for Actions A.1 or A.2 require immediate action. Entry into Technical Specification 3.8.6 must be entered immediately.

C.1

When any battery parameter is outside the Category C limit for any connected cell, sufficient capacity to supply the maximum expected load requirement is not ensured and the corresponding DC electrical power subsystem must be declared inoperable. Additionally, other potentially extreme conditions, such as not completing the Required Action A.3 within the required Completion Time also are cause for immediately declaring the associated DC electrical power subsystem inoperable.

D.1

Cells that have been discovered with electrolyte level below the top of the plates are equalized and tested IAW Technical Specification 5.5.13.

E.1

Required Action E.1 is to ensure that under extreme conditions, such as failure to complete the required Action D.1 within the required completion time, average electrolyte temperature falling below 60°F, or intercell connections found not within required connection resistance also are cause for immediately declaring the associated battery inoperable.

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTSTRS 3.8.7.1

The quarterly inspection for visible corrosion at the terminal and connector is consistent with IEEE-450. The "OR" condition is to ensure, if there is visible corrosion, intercell connection resistance is not impacted.

TRS 3.8.7.2

The quarterly inspection of average electrolyte temperature is consistent with IEEE-450 recommendation to check 10% of the connected cells. Lower than normal temperatures act to inhibit or reduce battery capacity. This TRS ensures that the operating temperatures remain within an acceptable operating range. This limit is based on manufacturer's recommendations and battery sizing calculations.

TRS 3.8.7.3

IEEE-450 (Ref. 4) recommends a check of specific gravity every year. The Frequency of the TRS (every 2 years) is acceptable because other administrative controls ensure adequate battery performance during the 2-year interval and aligns performance during refueling outages. Further, operating experience has shown this component usually pass the TRS when performed at the 2-year Frequency; therefore, the frequency is acceptable from a reliability standpoint.

The limit specified for specific gravity for each connected cell is no more than 0.020 below the average of all connected cells with the temperature corrected average ≥ 1.195 . These values are based on manufacturer's recommendations for the minimum required value. The minimum specific gravity value required for each cell ensures that the effects of a highly charged or newly installed cell do not mask overall degradation of the battery.

Specific gravity gradients produced during the recharging process may result in delays of several days until the specific gravity stabilizes. However, a minor battery recharge (such as equalizing charge that does not follow a deep discharge) does not produce specific gravity gradients that are significant.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)TRS 3.8.7.4

Visual inspection of the battery cells, cell plates, and battery racks provides an indication of physical damage or abnormal deterioration that could potentially degrade battery performance. The presence of physical damage or deterioration does not represent a failure of the TRS, provided an evaluation determines that the physical damage or deterioration does not affect the OPERABILITY of the battery (its ability to perform its design function). The Frequency of the TRS is acceptable because other administrative controls ensure adequate battery performance during the 2-year interval and aligns performance during refueling outages. Further, operating experience has shown these components usually pass the TRS when performed at the 2-year Frequency; therefore, the frequency is acceptable from a reliability standpoint.

TRS 3.8.7.5

The connection resistance limits for this SR must be below the limits specified in the SR. The calculated average resistance limit ensure that the total voltage drop across the battery connections is consistent to those assumed in the battery calculations, while the upper limit for battery resistance prevents the possibility of battery damage due to overheating of the connections.

The Frequency of this SR is acceptable because other administrative controls ensure adequate battery performance during the 2-year interval and aligns performance with refueling outage intervals. Furthermore, operating experience has shown these components usually pass the Surveillance when performed at the 2-year Frequency; therefore, the Frequency is acceptable from a reliability standpoint.

Table 3.8.7-1

This table delineates the limits on electrolyte level, float voltage, and temperature for two different categories. The meaning of each category is discussed below.

Category A defines the normal parameter limits for each connected cell. The term "connected cell" excludes any battery cell that may be jumpered out.

(continued)

BASES

SURVEILLANCE
REQUIREMENTSTable 3.8.7-1 (continued)

The Category A limits specified for electrolyte level are based on manufacturer's recommendations and are consistent with the guidance in IEEE-450 (Ref. 4), with the extra ¼ inch allowance above the high water level indication for operating margin to account for temperature and charge effects. In addition to this allowance, footnote (a) to Table 3.8.7-1 permits the electrolyte level to be above the specified maximum level during equalizing charge, provided it is not overflowing. These limits ensure that the plates suffer no physical damage, and that adequate electron transfer capability is maintained in the event of transient conditions. IEEE-450 (Ref. 4) recommends that electrolyte level readings should be made only after the battery has been at float charge for at least 72 hours.

The Category A limit specified for float voltage is ≥ 2.13 V per cell. This value is based on the recommendation of IEEE-450 (Ref. 4) which states that prolonged operation of cells below 2.13 V can reduce the life expectancy of cells.

Category B defines the limits for each connected cell. These values, although reduced, provide assurance that sufficient capacity exists to perform the intended function and maintain a margin of safety. When any battery parameter is outside the Category B limits, the assurance of sufficient capacity described above no longer exists, and the battery must be declared inoperable.

The Category B limit specified for electrolyte level (above the top of the plates and not overflowing) ensures that the plates suffer no physical damage and maintain adequate electron transfer capability. The Category B allowable limit for voltage is based on IEEE-450 (Ref. 4), which states that a cell voltage of 2.07 V or below, under float conditions and not caused by elevated temperature of the cell, indicates internal cell problems and may require cell replacement.

(continued)

BASES

REFERENCES

1. FSAR, Chapter 6
 2. FSAR, Chapter 15
 3. Final Policy Statement on Technical Specifications Improvements,
July 22, 1993 (58 FR 39132)
 4. IEEE Standard 450-1995
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