

## **3.0 PLANT DESCRIPTION**

### 3.1 EXTERNAL APPEARANCE AND PLANT LAYOUT

The site for Nine Mile Point Unit 3 Nuclear Power Plant (NMP3NPP) is the 921 acres (373 hectares) Nine Mile Point Nuclear Station (NMPNS) property located on the southeastern shore of Lake Ontario in Sciba, New York. The terrain is rolling hills increasing in elevation to the south of the Lake Ontario Shoreline. Ground surface elevations range from lake level at El. 248 ft (75.6 m) to approximately El. 310 ft (94.5 m), with an average elevation of approximately 270 ft (82 m). References to elevation values in this section are based on National Geodetic Vertical Datum of 1929 (NGVD, 29), unless otherwise stated.

The NMPNS property contains two boiling water reactors designated as Nine Mile Point (NMP) Unit 1 and Unit 2. Existing plant structures, roads, and parking lots occupy approximately 200 acres (80 hectares), with most of the power block structures located near the northeast edge of the site, on the eastern portion of the shoreline (Figure 3.1-1). The remainder of the property is primarily woodlands, wetlands and industrial lands with some cleared recreational site areas.

Units 1 and Unit 2 each have their own separate turbine buildings and other support structures. Unit 1 uses once-through cooling for both the circulating water system and service water system and is located in the center of the site along the shoreline of the Lake. Unit 2 uses a closed-loop circulating water system with a natural draft cooling tower and once-through cooling for service water system and is located to the east of Unit 1 adjacent to the shoreline of the Lake. The cooling tower is located to the south of the Unit 1 and Unit 2 Operations Building. The intake structure for Unit 1 is located to the north of the Unit 1 reactor building and the intake structure for Unit 2 is located about 400 ft (122 m) to the east of the Unit 1 intake structure. The Unit 1 discharge structure is located to the west of the Unit 1 intake structure. The Unit 2 discharge structure is located to the west of the Unit 2 intake structure. Unit 1 and Unit 2 each have separate radiation waste storage areas located to the north of each reactor building. An Independent Spent Fuel Storage Installation (ISFSI) for Unit 1 and Unit 2 will be situated near the center of the property, west of the Unit 1 structures. A new access road to the existing plant will be built approaching from the south.

NMP3NPP is a U.S. Evolutionary Power Reactor (EPR). The U.S. EPR is a pressurized water reactor design with a rated core thermal power of 4,590 MWt. The rated and design gross electrical output for the EPR is approximately 1,710 MWe. Net electrical output is approximately 1600 MWe. Construction related and new plant structures will occupy approximately 309 acres (125 hectares). NMP3NPP will be separated from Unit 1 and Unit 2 by a distance of approximately 3,000 ft (910 m) and 3,600 ft (1,100 m), respectively.

Due to the distance and location from Units 1 and 2, the new plant will have a separate protected area from the existing plant's protected area. Access to the new plant will be from Lakeview Road to the west, which leads to Miner Road south of the site and then to a northern running access road. The existing railroad track will be extended to the northwest.

The NMP3NPP design is a four-loop, pressurized water reactor, with a Reactor Coolant System composed of a reactor pressure vessel that contains the fuel assemblies, a pressurizer including ancillary systems to maintain system pressure, one reactor coolant pump per loop, one steam generator per loop, associated piping, and related control systems and protection systems. The NMP3NPP Reactor Building and Turbine Building will be oriented side by side, with the Reactor Building oriented towards the northwest.

The Reactor Building will be surrounded by the Fuel Pool Building, four Safeguard Buildings, two Emergency Diesel Generator Buildings, the Reactor Auxiliary Building, the Radioactive Waste Processing Building and the Access Building. Figure 3.1-1 shows the layout for NMP3NPP,

depicting the following features: exclusion area boundary (EAB), owner controlled area, the existing and planned units, major site buildings, switchyards, and meteorological tower.

The NMP Unit 1 and Unit 2 Reactor Buildings are a vertical cylinder, concrete structure with a dome and flat base, measuring approximately 137.5 ft (41.9 m) and 170 ft (52 m) in overall height. With the existing plant grade at an elevation of approximately 260 ft (79.2 m) the top of the Reactor Buildings are at an elevation of approximately 397.5 ft (121 m) and 430 ft (131 m) respectively. Other existing plant buildings are either concrete or steel with exterior metal siding.

The NMP3NPP Reactor Building is an upright cylinder concrete structure, capped with a spherical dome. The Reactor Building is 186 ft (56.7 m) in diameter with an overall height of approximately 230 ft (70.1 m). The plant grade for NMP3NPP will be at an elevation of approximately 270 ft (82.3 m). With the bottom of the Reactor Building foundation 36 ft (11 m) below grade, the new Reactor Building will rise 194 ft (59.1 m) above grade. The top of the Reactor Building will be at an elevation of approximately 464 ft (141.4 m).

The vent stack for NMP3NPP will be approximately 201 ft (61.3 m) above grade or about 7 ft (2 m) above the Reactor Building. In contrast to the existing plant Unit 1, which uses a once-through cooling system, the new plant will have a closed-loop cooling system, similar to existing Unit 2. The NMP3NPP Cooling Tower will be a mechanical forced draft tower with a drift eliminator. The tower will be a round concrete structure with an overall diameter of 560 ft (165 m) and approximate height of 177 ft (54 m). Similar to the existing plants, the new plant buildings will be concrete or steel with metal siding. Figure 3.1-2 and Figure 3.1-3, which are aerial views of the existing plant with the new plant superimposed, depict major buildings and landscaping features.

The ultimate heat sink function for the new plant will be provided by wet mechanical forced draft cooling towers situated above storage basin pools. Each of the four pools will have a minimum volume of 337,987 ft<sup>3</sup> (9,572 m<sup>3</sup>), occupy a rectangular area approximately 124 ft (37.8 m) by 102 ft (31 m), and be bounded by the tower footprint. The pools will normally be supplied with non-safety related makeup water from the Raw Water Supply System (RWSS). In the event of a design basis accident, the pools will be supplied with a safety-related makeup water system using Lake Ontario. The towers will be 96 ft (29 m) tall. The wastewater treatment plant and the combined wastewater detention pond are located to the north of the containment structure. The Water Treatment Plant for the RWSS will be approximately 150 ft by 280 ft (46 m by 85 m). The Treatment Plant will be supplied with water taken from the RWSS makeup line.

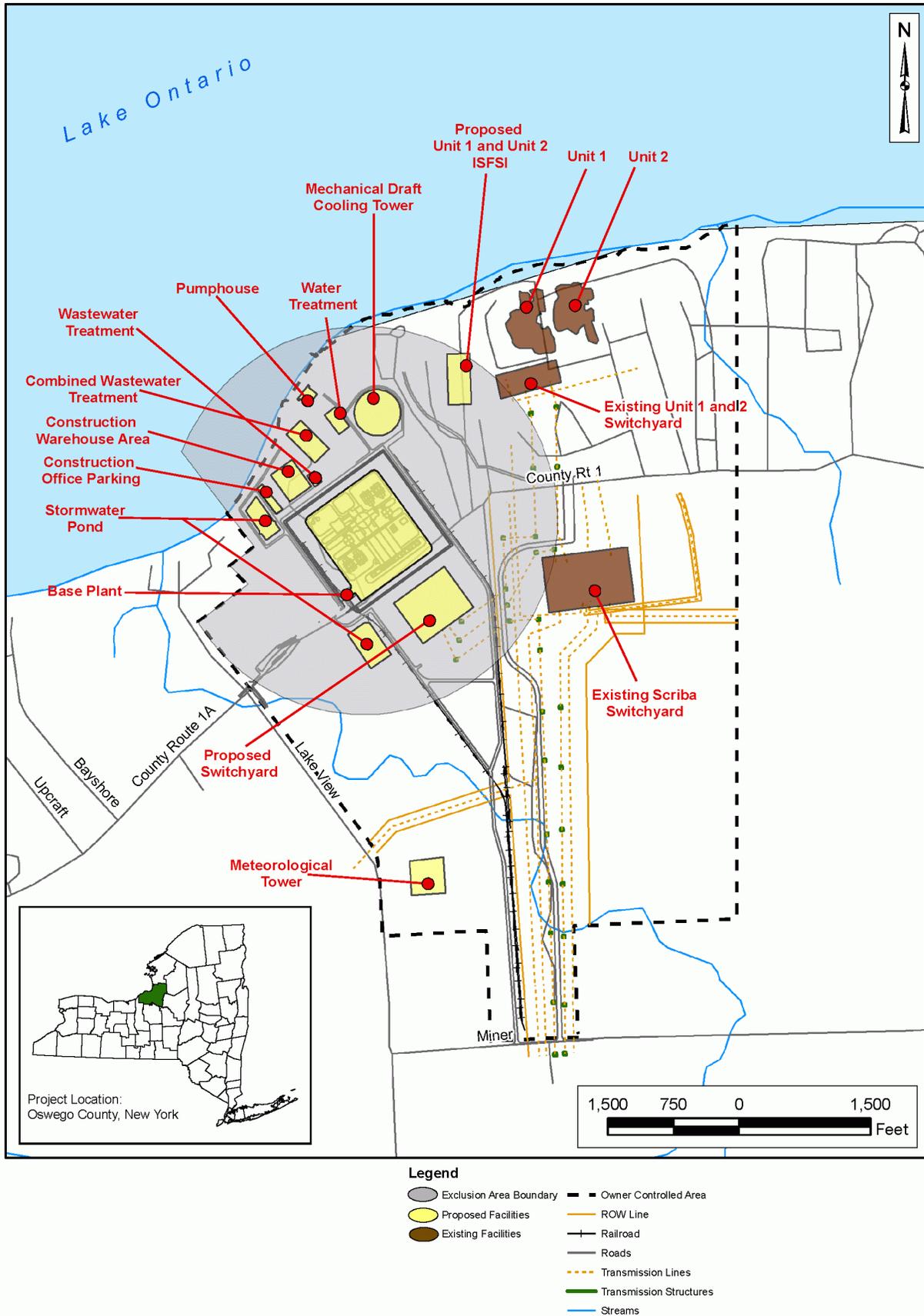
Figure 3.1-4 through Figure 3.1-6 are ground-level photographs of the NMP3NPP property taken from adjacent properties looking east, west, and north respectively. As shown, due to heavily forested on-site areas, screening is provided by trees so that only the tops of the taller new structures may be visible from adjacent properties. Due to on-site elevation changes, topographical features (i.e., hills and valleys) will also help to screen and seclude new plant structures from surrounding properties even when foliage is seasonally absent. In addition, since the new plant will be located approximately 1,500 ft (500 m) from the nearest residential properties, distance will help to shield the new plant from view. The new Intake Structure and Pump House, and new discharge piping at the shoreline should also have a minimal visual impact considering their proposed locations are near the existing Intake Structures. Visual impacts from nearby ground-level vantage points are discussed in Section 2.5.3.

Aesthetic principles and concepts used in the design and layout of NMP3NPP include the following:

- ◆ Preserving most woodlands on-site.
- ◆ Selecting the northwestern portion of the NMPNS property, where less wetlands exist, for the location of the new power block structures. This area will provide a low profile for the new plant and should require less excavation for site preparation and less clearing due to pre-existing, cleared areas around an existing recreational area.
- ◆ Constructing new buildings similar in shape, size and material to existing buildings.
- ◆ Utilizing cooling systems that minimize visual impacts.
- ◆ Minimizing tree removal by locating the concrete batch plant, construction lay-down areas, parking areas and construction offices and warehouses in either cleared fields or lightly forested areas.
- ◆ Transporting excavated and dredged material to an on-site spoils area outside designated wetlands.
- ◆ The proposed new road will provide direct routes to the operating units and will minimize disruption of construction.

In addition to the above, exterior finishes for new plant buildings will be similar in color and texture to those of existing plant buildings. This will provide for a consistent, overall appearance, architecturally integrating the new and existing plants. Areas that are cleared supporting construction activities will be either maintained or restored by reseeding and replanting with native trees and vegetation, so that the NMP3NPP landscape blends with the NMP Unit 1 and Unit 2 landscapes and the remaining undisturbed areas on the NMPNS site.

**Figure 3.1-1—NMP3NPP Site Area and Proposed New Plant Layout**



**Figure 3.1-2—Aerial View of NMP3NPP Site, Looking Southwest**



**Figure 3.1-3—Aerial View of NMP3NPP Site, Looking North**



**Figure 3.1-4—Photograph of Site Looking East**



**Figure 3.1-5—Photograph of Site Looking West**



**Figure 3.1-6—Photograph of Site Looking North**



## 3.2 REACTOR POWER CONVERSION SYSTEM

### 3.2.1 GENERAL

Nine Mile Point 3 Nuclear Project, LLC and UniStar Nuclear Operating Services, LLC (UNOS) propose construction and operation of a new nuclear power plant to be designated Nine Mile Point Unit 3 Nuclear Power Plant (NMP3NPP) located on the existing Nine Mile Point (NMP) Unit 1 and Unit 2 site in Oswego County, New York. Nine Mile Point 3 Nuclear Project, LLC and UNOS are applying for a combined license for the proposed nuclear power plant. UNOS is a wholly owned subsidiary of Constellation Generation Group Inc. formed to license and operate AREVA's advanced reactor, NMP3NPP is a U.S. Evolutionary Power Reactor (EPR), in the United States. In addition, Bechtel Power Corporation has been contracted to perform the Architect/Engineer function.

NMP3NPP is a U.S. Evolutionary Power Reactor (EPR). The U.S. EPR design has a rated core thermal power of 4,590 MWt. The rated and design gross electrical output for the U.S. EPR is approximately 1,710 MWe. Net Electrical output is approximately 1600 MWe. Although the U.S. EPR is to be licensed for 40 years, the proposed operating life of the U.S. EPR is 60 years.

The U.S. EPR design is a four-loop, pressurized water reactor, with a Reactor Coolant System (RCS) composed of a reactor pressure vessel that contains the fuel assemblies, a pressurizer including ancillary systems to maintain system pressure, one reactor coolant pump per loop, one steam generator per loop, associated piping, and related control systems and protection systems. Referring to Figure 3.2-1, which provides a simplified depiction of the reactor power conversion system for the U.S. EPR, the RCS transfers the heat generated in the reactor core to the steam generators where steam is produced to drive the turbine generator. Water is utilized to remove the heat formed inside the reactor core. The reactor coolant pumps provide forced circulation of water through the RCS and a pressurizer, connected to one of the four loops, maintains the pressure within a specified range. Each of the four reactor coolant loops comprises a hot leg from the reactor pressure vessel to a steam generator, a cross-over leg from the steam generator to a reactor coolant pump, and a cold leg from the reactor coolant pump to the reactor pressure vessel. In each of the four loops, the primary water leaving the reactor pressure vessel through an outlet nozzle goes to a steam generator. The primary water flows inside the steam generator tube bundle and transfers heat to the secondary water. The primary water then goes to a reactor coolant pump before returning to the reactor pressure vessel through an inlet nozzle. The feedwater entering the secondary side of the steam generators absorbs the heat transferred from the primary side and evaporates to produce saturated steam. The steam is dried in the steam generators then routed to the turbine to drive it. The steam is then condensed and returns as feedwater to the steam generators. The alternating current, synchronous type generator, driven by the turbine, generates electricity. The generator rotor will be hydrogen cooled and the generator stator will be cooled with water.

The U.S. EPR reactor core consists of 241 fuel assemblies. The fuel assembly structure supports the fuel rod bundles. Inside the assembly, the fuel rods are vertically arranged according to a square lattice with a 17x17 array. There are 265 fuel rods per assembly with the remaining locations used for control rods or instrumentation. The fuel rods are composed of enriched uranium dioxide sintered pellets contained in a cladding tube made of M5 advanced zirconium alloy. Percentage of uranium enrichment and total quantities of uranium for the U.S. EPR core are as follows:

- ◆ Cycle 1 (initial) - average batch enrichment is between 2.23 to 3.14 weight percent U-235 and 2.66 weight percent U-235 for core reload with an enriched uranium weight of 285,483 pounds (129,493 kilograms).

- ◆ Cycle 2 (transition) - average batch enrichment is between 4.04 to 4.11 weight percent U-235 and 4.07 weight percent U-235 for core reload with an enriched uranium weight of 141,909 pounds (64,369 kilograms).
- ◆ Cycle 3 (transition) - average batch enrichment is between 4.22 to 4.62 weight percent U-235 and 4.34 weight percent U-235 for core reload with an enriched uranium weight of 113,395 pounds (51,435 kilograms).
- ◆ Cycle 4 (equilibrium) - average batch enrichment is between 4.05 to 4.58 weight percent U-235 and 4.30 weight percent U-235 for core reload with an enriched uranium weight of 113,417 pounds (51,445 kilograms).

Average batch enrichment is the average enrichment for each fuel assembly comprising a batch of fuel. The enrichment for core reload is the average enrichment for all fuel assemblies loaded in the core which is derived from the mass weighted average for the batches of fuel. The above values are 'beginning of life' enrichment values. Discharged enrichment values will be less at the 'end of life' of the assembly. Assembly enrichment reduction is directly proportional to the assembly burnup.

Discharge burnups for equilibrium cores are approximately between 45,000 MWd/MTU to 59,000 MWd/MTU. The batch average discharge burnups for equilibrium cores is about 52,000 MWd/MTU.

Engineered safety features for the U.S. EPR are designed to directly mitigate the consequences of a design basis accident (DBA) and include the following systems and functions:

- ◆ Containment - provided to contain radioactivity following a loss of coolant accident (LOCA).
- ◆ Containment heat removal - associated with the reduction of energy from the containment after a DBA.
- ◆ Containment isolation and leakage testing - provided to minimize leakage from the containment.
- ◆ Combustible gas control - configured to reduce hydrogen concentrations in order to maintain containment integrity during and immediately following a DBA LOCA.
- ◆ Safety injection - designed to provide the emergency core cooling function.
- ◆ Control room habitability - designed so that control room occupants can remain in the control room to operate the plant safely under normal and accident conditions.
- ◆ Fission product removal and control systems - configured to reduce or limit the release of fission products following a postulated DBA, severe accident or fuel handling accident.
- ◆ Emergency heating, ventilation and air conditioning and filtration - provided to reduce radioiodine released as assumed during design basis events.
- ◆ Emergency feedwater - designed to supply water to the steam generators following the loss of normal feedwater supplies.

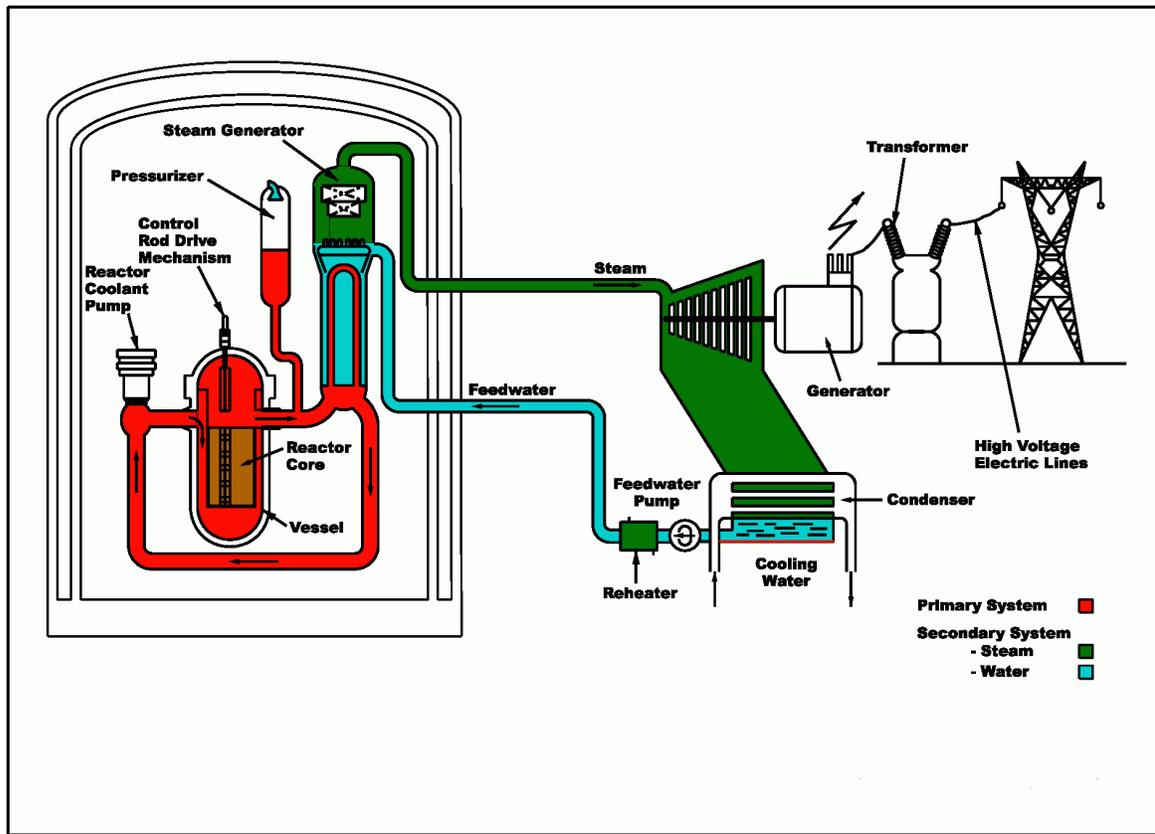
- ◆ Control of pH - associated with the control of pH in the containment following a DBA.

The U.S. EPR utilizes a standard nuclear steam turbine arrangement consisting of a tandem compound, six-flow steam turbine, operating at 1,800 revolutions per minute. The generator is an alternating current, synchronous type, with a hydrogen cooled rotor and water cooled stator. The main condenser condenses the steam exhausted from the three low pressure turbine elements, and is a multipressure, three-shell unit with titanium tubes and tubesheet overlay. The condenser heat transfer area for all three shells is estimated to be approximately 1.6 million ft<sup>2</sup> (149 thousand m<sup>2</sup>).

The operational back pressure range at guaranteed performance (100% load) is based on the condenser operating at 3.20 inches HgA (108.36 mbar), 2.44 inches HgA (82.63 mbar) and 1.85 HgA (62.65 mbar) in the high pressure, intermediate pressure and low pressure condenser shells, respectively. For 100% unit load at the average plant back pressure of 2.5 inches HgA (84.7 mbar), the anticipated turbine heat rate is approximately 9,200 BTU/kW-hr.

Circulating water for the U.S. EPR is cooled by a single round mechanical draft cooling tower. Waste heat rejected to the atmosphere via the cooling tower is 2,924 MWt, resulting in an overall thermal efficiency of approximately 37%.

Figure 3.2-1—Reactor Power Conversion System



### 3.3 PLANT WATER USE

NMP3NPP requires water for cooling and operational uses. Sources for water include the Town of Scriba and Lake Ontario. Water from the lake provides makeup water for plant cooling. Lake Ontario also supplies makeup water for power plant operations. Municipal water from the Town of Scriba is used to satisfy potable and sanitary demands, along with the demands of miscellaneous plant systems. The Town of Scriba receives water from the City of Oswego Water Treatment Plant, which treats water drawn from Lake Ontario. Figure 3.3-1 and Table 3.3-1 quantitatively illustrate the average and maximum water flows to and from various plant systems for normal plant operating conditions and normal shutdown/cooldown conditions, respectively. Flow rates for other plant modes are not applicable since there is no change in demand during startup or refueling operating conditions. The average flows represent continuous plant water usage requirements whereas the maximum flows represent intermittent demands. Water use by non-plant facilities includes potable and sanitary needs for administrative buildings and warehouses, and water required for landscaping maintenance. Potable water demand is based on projected staffing during normal plant operation. Other station water users, as noted above, have not been included in the estimated demand. However, the municipal water supply is expected to meet the needs of non-plant facilities since the potable water main header was designed for peak load provisions.

#### 3.3.1 WATER CONSUMPTION

Primary water consumption is for turbine condenser cooling. Cooling water for the turbine condenser and closed cooling heat exchanger for normal plant operating conditions is provided by the Circulating Water Supply System (CWS), which is a non-safety-related interface system. Circulating water for condenser heat dissipation is taken from Lake Ontario and will normally be withdrawn at an average rate of 25,296 gpm (95,756 lpm). A fraction of the intake water will be used to clean debris from the traveling screens at the intake pumphouse structure. The CWS discharges the heated water from the condenser to the CWS cooling tower. For the closed-loop, cooling tower, approximately two thirds of the water will be lost to the atmosphere as evaporation and to cooling tower drift. The other third will be released as blowdown. Therefore, the average consumptive use of Lake Ontario water by the CWS during normal operating conditions will be approximately  $7.3 \text{ E}+08$  gallons per month ( $2.8 \text{ E}+09$  liters per month). Consumptive rates should not fluctuate during droughts as might occur if the source for water were a river or variable lake. Furthermore, the elevation of pump suction at the NMP3NPP CWS Intake Structure will be lower than the lowest anticipated Lake water level. In addition, the pumps and associated electrical equipment will be housed within watertight enclosures, thus, there will be no high water limit due to storm surges. During normal shutdown/cooldown conditions, the maximum flow of water required by the CWS will be the same as during normal operating conditions.

Mechanical draft cooling towers with water storage basins (i.e., one basin for each of the four trains) comprise the Ultimate Heat Sink (UHS) which functions to dissipate heat rejected from the Essential Service Water System (ESWS). The ESWS is vital for all phases of plant operation and is designed to provide cooling water during power operation and shutdown of the plant. Under normal operating and normal shutdown/cooldown conditions, the ESWS cooling tower water storage basins will be supplied with non-safety-related makeup water pumped from the Raw Water Supply System (RWSS) at an average rate of 1,713 gpm (6,480 lpm). The makeup water serves to replenish water losses due to cooling tower evaporation and drift at a rate of 1,142 gpm (4,320 lpm) and 2 gpm (8 lpm), respectively. The remaining water is released to the Lake as cooling tower blowdown at an average rate of 569 gpm (2,154 lpm). For normal operation, ESWS water consumption will average approximately  $4.9 \text{ E}+07$  gallons per month ( $1.9 \text{ E}+08$  liters per month). Consumptive rates should not vary during dry periods. During

normal plant shutdown/cooldown, when all four trains of the ESWS are operating, the peak water demand will be 3,426 gpm (13,000 lpm). The maximum water flow will be provided by the RWSS and from water stored in the ESWS cooling tower storage basins. Peak water demand will only be for a short period of time.

The ESWS cooling towers are connected to the remainder of the ESWS through intake and discharge paths. The ESWS takes suction from the ESWS cooling tower basins and cools the Component Cooling Water System (CCWS) heat exchangers. The CCWS is a closed-loop cooling water system that in conjunction with the ESWS provides a means to cool the reactor core, removing heat generated from plant essential and non-essential components connected to the CCWS.

During a design basis accident, Lake Ontario water will provide safety-related makeup water for the ESWS cooling tower, for the UHS functions. However, since the consumptive rate for accidents is not associated with normal modes of plant operation, this rate is not shown on the water use diagram, Figure 3.3-1.

Sustained water demand for power plant makeup is 117 gpm (443 lpm) and includes makeup water supplies for the Demineralized Water Distribution System and the Fire Water Distribution System. The Demineralized Water Distribution System produces and delivers demineralized water to the power plant for systems that need high quality, non-safety makeup water. Except for containment isolation, the Demineralized Water Distribution System interfaces are non-safety-related. Under normal system operation, water consumption by the Demineralized Water Distribution System is 80 gpm (303 lpm). During normal shutdown/cooldown conditions, water consumption is also anticipated to be approximately 80 gpm (303 lpm). Make-up water to the Demineralized Water Distribution System that is supplied from the RWSS will be pretreated to remove suspended and dissolved solids using a low volume filtration system and reverse osmosis (RO), which will require an additional flow of 27 gpm (102 lpm) to account for filter backwash and RO reject. During normal plant operation, the Potable and Sanitary Water Distribution System supplies pre-treated water (i.e., Drinking Water) at an average rate of 93 gpm (352 lpm). Plant waste usage for just potable and sanitary needs is estimated to be 20 gpm (76 lpm) during normal plant operation and 36 gpm (136 lpm) during shutdown/cooldown conditions. Due to potential surges caused by intermittent process demand, water consumption during normal shutdown/cooldown conditions is anticipated to be 216 gpm (818 lpm). The system provides water for human consumption and sanitary cleaning purposes, and can be used by other systems as a water source. The Potable and Sanitary Water Distribution System is not connected with any radioactive source or other system which may contain substances harmful to the health of personnel. Failures in the Potable and Sanitary Water Distribution System will have no consequences on plant operation or safety functions. Similarly, the Fire Water Distribution System is classified as a non-safety system. It is required to remain functional following a plant accident, to provide water to hose stations in areas containing safe shutdown equipment. Water consumed by the Fire Water Distribution System during normal conditions is required to maintain system availability. The maximum consumptive rate accounts for system actuation. During normal operation, water consumed by the Fire Water Distribution System is due to system leakage and periodic testing. The maximum consumptive rate is based on meeting the National Fire Protection Association (NFPA)'s requirements for replenishing fire protection water storage. The average and maximum flows for powerplant floor wash drains are anticipated to be the same.

Miscellaneous low volume waste generated by NMP3NPP, treated liquid radiological waste and RO reject are discharged to Lake Ontario at a combined average rate of 77 gpm (291 lpm). This equates to an average consumptive rate of 40 gpm (151 lpm) for power plant makeup, or 1.7

E+06 gallons per month (6.5 E+06 liters per month). As previously stated, water consumption should not vary during drought conditions since Lake Ontario provides water for the RWSS. Also, as previously stated, there will be no high water limit due to storm surges. Maximum water flow required for power plant makeup during normal shutdown/cool-down conditions is 774 gpm (2,930 lpm).

Prior to discharge into Lake Ontario, CWS and ESWS cooling tower blowdown and miscellaneous low volume waste are directed to the Waste Water Retention Basin. Wastes resulting from the low volume filtration system and the Demineralized Water Distribution System reverse osmosis equipment and the discharge from the RWSS Pump Strainer Cleaning Water will also collect in the Waste Water Retention Basin. The Waste Water Retention Basin serves as an intermediate discharge reservoir. During plant startup, startup flushes and chemical cleaning wastes will first collect in temporary tanks or bladders, and will then be discharged into the Waste Water Retention Basin. Treated sanitary waste and liquid radwaste are discharged to the seal well.

Total water demand for Lake Ontario during normal operations (average flow) is 27,126 gpm (102,683 lpm). From this total, 9,162 gpm (34,678 lpm) is returned to the Lake from the Waste Water Retention Basin and 11 gpm (42 lpm) from treated liquid radwaste. The remaining 18,056 gpm (68,349 lpm) is lost in the form of evaporation or drift from the CWS, ESWS, and other plant systems.

Section 2.3.2 provides a discussion of permitted activities associated with plant water consumption. Section 4.2 provides a discussion of limitations and restrictions on water consumption during construction activities.

### 3.3.2 WATER TREATMENT

Water treatment will be required for both influent and effluent water streams. Considering that the cooling water source for NMP3NPP is the same as that for the NMP Unit 1 and Unit 2, cooling water treatment methodologies for the NMP3NPP will be similar. As previously noted, the source of cooling and plant make-up water for NMP3NPP will be water from Lake Ontario. Table 3.3-2 lists the principal water treatment systems and treatment operating cycles. The types, quantities and points of chemical additives to be used for water treatment are also indicated.

The Circulating Water Treatment System provides treated water for the CWS and consists of three phases: makeup treatment, internal circulating water treatment and blowdown treatment. Makeup treatment will consist of a biocide (i.e., sodium hypochlorite) injected into Lake Ontario water influent periodically to minimize aquatic growth and control fouling on heat exchanger surfaces. In addition, a non-oxidizing molluscicide may be injected into Lake Ontario water influent to control zebra mussels and prevent biological fouling. Treatment will improve makeup water quality. In addition, treatment will allow for increased cycles of concentration in the cooling tower. Similar to NMP Unit 1 and Unit 2, the use of water treatment chemicals will be regulated under a SPDES discharge permit. Treatment for internal circulating water components (i.e., piping between the cooling tower and condensers) may consist of intermittent chlorination for the control of biological growth, acid addition for alkalinity and pH control, and the addition of a scale and corrosion inhibitor. For prevention of Legionella, treatment for internal circulating water components (i.e., piping between the CWS Makeup Water Intake Structure and condensers) may utilize existing power industry control techniques consisting of hyperchlorination (chlorine shock) in combination with continuous or intermittent chlorination at lower levels, biocide and scale inhibitor addition. Blowdown treatment will depend on water chemistry, but is anticipated to include application of a

dechlorination chemical (i.e., sodium bisulfite) at the waste water retention basin outlet to reduce the effluent concentration of residual chlorine. Slowdown treatment may also include the injection of a detoxifying agent such as bentonite clay at the retention basin outlet during the use of molluscicides for zebra mussel control.

ESWS cooling tower water chemistry will be maintained by the ESWS Water Treatment System, which is a nonsafety-related system designed to treat Lake Ontario water for normal operating conditions and normal shutdown/cooldown. The ESWS water chemistry will be maintained by the ESWS Water Treatment System, which is a non-safety-related system designed to treat lake water for normal operating and normal operation and normal shutdown/cooldown conditions. Treatment of ESWS makeup, internal circulating water, and blowdown will be similar to the Circulating Water Treatment system. During design basis accident conditions, the ESWS Water Treatment System is assumed to be non-operational.

Lake Ontario water conveyed by the RWSS will be treated by the Demineralized Water Treatment System, which provides demineralized water to the Demineralized Water Distribution System. During normal operation, demineralized water is delivered to power plant systems. Treatment techniques will meet makeup water treatment requirements set by the Electric Power Research Institute and may include the addition of a corrosion inhibitor(s).

The Potable and Sanitary Distribution System will utilize municipal water supplied by the Town of Scriba. The system will deliver water that meets the State of New York's potable (drinking) water program and the standards of the U.S. EPA for drinking water quality under the National Primary Drinking Water Regulation (NPDWA) and National Secondary Drinking Water Regulation (NSDWA). The system will be designed to function during normal operation and outages (i.e., shutdown).

Liquid wastes generated by the plant during all modes of operation will be managed by the Liquid Waste Storage System and the Liquid Waste Processing System. The Liquid Waste Storage System collects and segregates incoming waste streams between radioactive and non-radioactive sources, provides initial chemical treatment of those wastes, and delivers them to one or another of the processing systems. The Liquid Waste Processing System separates waste waters from radioactive and chemical contaminants. The treated water is returned to the Liquid Waste Storage System for monitoring and eventual release. Chemicals used to treat waste water for both systems include sulfuric acid for reducing pH, sodium hydroxide for raising pH and an anti-foaming agent, complexing agent and/or precipitant for promoting settling of precipitates.

The Waste Water Treatment Plant System will be used to treat sewage for NMP3NPP. This treatment system removes and processes raw sewage so that discharged effluent conforms to applicable local and state health and safety codes, and environmental regulations. Sodium hypochlorite (chlorination) is used to disinfect the effluent by destroying bacteria and viruses and sodium bisulfite (de-chlorination) reduces chlorine concentration to a specified level before final discharge. The solids from the sewage treatment facility will be transported via truck to a local approved disposal facility.

Effluents from water treatment systems discharged to the Lake will meet chemical and water quality limits established in the State Pollutant Discharge Elimination System (SPDES) permit for NMP3NPP. Section 5.2 provides a discussion on effluent limitations and permit conditions.

**Table 3.3-1—Anticipated Water Use**

(Page 1 of 2)

<b>Water Streams</b>	<b>Average Flow<sup>a</sup> gpm (lpm)</b>	<b>Maximum Flow<sup>b</sup> gpm (lpm)</b>
<b>Lake Ontario Water Demand</b>	<b>27,126 (102,683)</b>	<b>29,459 (111,514)</b>
Lake Intake Screen Cleaning Water <sup>c</sup>	---	---
Raw Water Supply System (RWSS)	1,830 (6,927)	4,163 (15,759)
RWSS Pump Strainer Cleaning Water <sup>c</sup>	---	---
Essential Service Water System(ESWS)/Ultimate Heat Sink (UHS) Makeup <sup>d,e</sup>	1,713 (6,480)	3,426 (13,000)
ESWS Cooling Tower Evaporation <sup>e</sup>	1,142 (4,322)	2,284 (8,646)
ESWS Cooling Tower Drift <sup>e</sup>	2 (8)	4 (15)
ESWS Cooling Tower Blowdown <sup>e</sup>	569 (2,154)	1,138 (4,320)
Power Plant Makeup <sup>f</sup>	117 (443)	737 (2,790)
Demineralized Water Distribution System (DWDS) <sup>g</sup>	107 (405)	107 (405)
Fire Water Distribution System <sup>h</sup>	5 (19)	625 (2,366)
Floor Wash Drains <sup>i</sup>	5 (19)	5 (19)
Circulating Water Supply System (CWS) <sup>k</sup>	25,296 (95,756)	25,296 (95,756)
CWS Cooling Tower Evaporation <sup>k</sup>	16,864 (63,837)	16,864 (63,837)
CWS Cooling Tower Drift <sup>k</sup>	8 (30)	8 (30)
CWS Cooling Tower Blowdown <sup>k</sup>	8,424 (31,888)	8,424 (31,888)
<b>Municipal Water Demand (Town of Scriba)</b>	<b>103 (390)</b>	<b>236 (893)</b>
Potable and Sanitary Water Distribution System <sup>l</sup>	103 (390)	236 (893)
Plant Users <sup>l</sup>	93 (352)	216 (818)
Potable and Sanitary <sup>m</sup>	20 (76)	36 (136)
Other Plant Systems <sup>n</sup>	73 (276)	89 (337)
Non-Plant Users <sup>o</sup>	10 (38)	20 (76)
<b>Effluent Discharge to Lake Ontario</b>	<b>9,173 (34,724)</b>	<b>9,891 (37,442)</b>
Waste Water Retention Basin Discharge <sup>p</sup>	9,162 (34,678)	9,880 (37,396)
Miscellaneous Low Volume Waste <sup>q</sup>	39 (148)	55 (208)
DWDS Reverse Osmosis Reject <sup>g</sup>	27 (102)	27 (102)
ESWS Cooling Tower Blowdown	569 (2,154)	1,138 (4,320)
CWS Cooling Tower Blowdown	8,424 (31,888)	8,424 (31,888)
Sanitary Waste <sup>r</sup>	103 (390)	236 (893)
Start-up Temporary Storage Discharge <sup>s</sup>	---	---
RWSS Pump Strainer Cleaning Water Discharge <sup>c</sup>	---	---
Treated Liquid Radwaste <sup>p</sup>	11 (42)	11(42)
Lake Intake Screen Cleaning Water Discharge <sup>c</sup>	---	---

**Table 3.3-1—Anticipated Water Use**

(Page 2 of 2)

<b>Water Streams</b>	<b>Average Flow<sup>a</sup> gpm (lpm)</b>	<b>Maximum Flow<sup>b</sup> gpm (lpm)</b>
<b>Consumptive Water Losses</b>	<b>18,056 (68,342)</b>	<b>19,804 (74,958)</b>
ESWS Cooling Tower Evaporation	1,142 (4,320)	2,284 (8,640)
ESWS Cooling Tower Drift	2 (8)	4 (15)
CWS Cooling Tower Evaporation	16,864 (63,837)	16,864 (63,837)
CWS Cooling Tower Drift	8 (30)	8 (30)
Power Plant Systems	40 (151)	644 (2,438)

## Notes:

- a. Average flow represents the expected water consumptive rates and returns for normal plant operating conditions.
- b. Maximum flow represents water consumptive rates and returns during normal shutdown/cooldown.
- c. Make-up flows and discharges associated with river intake screen cleaning and RWSS pump strainer cleaning are anticipated to be minimal.
- d. Two trains will be operating under normal conditions and four trains during shutdown/cooldown. Refer to Section 3.4.1.2.
- e. The ESWS cooling tower evaporation rate is identified in U. S. EPR FSAR Table 9.2.5-2. Makeup and blowdown flows are calculated based on the assumption that the cooling towers will operate at 3 cycles of concentration.
- f. Not Used.
- g. It is assumed that makeup water from the RWSS to the Demineralized Water Distribution System will require treatment with reverse osmosis prior to other treatment steps and that approximately 25% of the makeup flow will be discharged as RO reject water.
- h. During normal operating conditions, water consumed by the Fire Water Distribution System is attributed to system leakage and periodic testing. The maximum consumptive rate is based on meeting the National Fire Protection Association's requirement for replenishing fire protection water storage.
- i. Not used.
- j. It is assumed that 5% of the power plant makeup flow will be used as filter backwash.
- k. Average and maximum evaporation, drift and blowdown flows for the CWS cooling tower are based on the assumption that the tower will operate at 3 cycles of concentration.
- l. The average and maximum water demand of the Potable and Sanitary Water Distribution System is estimated based on the sum of the continuous flows calculated for the Power Plant and one process-related maximum intermittent flow.
- m. The average flow for potable and sanitary water demand is based on projected staffing during normal plant operation. Although flow for potable and sanitary water is not directly connected with sanitary waste water, the maximum flow for potable water demand is assumed to be equivalent to the design flow under normal plant operating conditions.
- n. In addition to satisfying plant potable and sanitary water needs, the Potable and Sanitary Water Distribution System provides water to several miscellaneous process-related Plant Systems. As such, the average and maximum water demand for Other Plant Systems is equal to the water needs of the Potable and Sanitary Water Distribution System less plant potable and sanitary water usage, which is based on projected plant staffing.
- o. Non-plant water users include potable and sanitary needs for administrative buildings and warehouses, and water required for landscaping maintenance. Non-plant water users have not been included in the estimated demand. However, the municipal water supply is expected to accommodate other station water users since the potable water main header designed for a peak load 10% greater than the maximum expected demand.
- p. Treated liquid radwaste will not be discharged to the Waste Water Retention Basin. Rather, it will be piped to a discharge line downstream of the retention basin.
- q. Not used.
- r. Maximum flow for treated sanitary waste is taken as the design flow under normal plant operating conditions.
- s. Start-up effluents occur during plant start-up; the effluents will be stored within tanks or bladders, which will be removed once start-up is complete. Make-up and discharge flows associated with start-up are anticipated to be minimal.
- t. The consumptive water loss from power plant systems is estimated at 40 gpm (151 lpm).

**Table 3.3-2—Water Treatment Systems**

System	Operating Cycle(s)	Points of Addition	Chemical Processed	Estimated Total Amount Used per Year <sup>b</sup>
Circulating Water Treatment System (CWS) <sup>a</sup>	Normal Operating Conditions and Normal Shutdown/Cooldown	CWS Makeup/Water Intake CWS Piping Blowdown/Retention Basin Outlet	Oxidizing Biocide (Sodium Hypochlorite)	248,033 gal (938,805 l)
			Non-Oxidizing Biocidec	2,391 lbs (1,300 kg) Spectrus CT 1300 <sup>®</sup> and 43 lbs (19.5 kg) EVAC <sup>®</sup>
			Deposit Control Agents (organic phosphonate and acrylate copolymer)	172,929 lbs (78,440 kg)
			Biofilm Control Agent	172,929 lbs (78,440 kg)
			Sulfuric Acid	3.43 million lbs (1.56 million kg)
			Dechlorinator (Sodium Bisulfite)	86,464 lbs (39,220 kg)
ESWS Water Treatment System (ESWS System) <sup>d</sup>	Normal Operating Conditions and Normal Shutdown/Cooldown	ESWS Makeup/Water Intake ESWS Piping Blowdown/Retention Basin Outlet	Oxidizing Biocide (Sodium Hypochlorite)	17,855 gal (67,581 l)
			Non-Oxidizing Biocidec	Included in CWS
			Deposit Control Agents (organic phosphonate and acrylate copolymer)	12,411 lbs (5,630 kg)
			Biofilm Control Agent	12,411 lbs (5,630 kg)
			Sulfuric Acid	246,740 lbs (112,154 kg)
			Dechlorinator (Sodium Bisulfite)	6,205 lbs (3,373 kg)
Sanitary Waste Water Treatment System <sup>e</sup>	Normal Operating Conditions and Normal Shutdown/Cooldown	Treated Waste Water Effluent Retention Basin Outlet	Sodium Hypochlorite	800 gal (3,028 l)
			Sodium Thiosulfate	1,000 lbs (454 kg)
Liquid Waste Storage System and Liquid Waste Processing System <sup>e,f</sup>	Normal Operating Conditions and Normal Shutdown/Cooldown	Influent Waste Water	Sulfuric Acid	22,900 gal (86,686 l)
			Sodium Hydroxide	2,400 gal (9,085 l)
Demineralized Water Treatment System <sup>g</sup>	Normal Operating Conditions and Normal Shutdown/Cooldown	Demineralized Water Distribution System Makeup	Sulfuric Acid	2,650 gal (10,031 l)
			Sodium Hydroxide	2,400 gal (9,085 l)

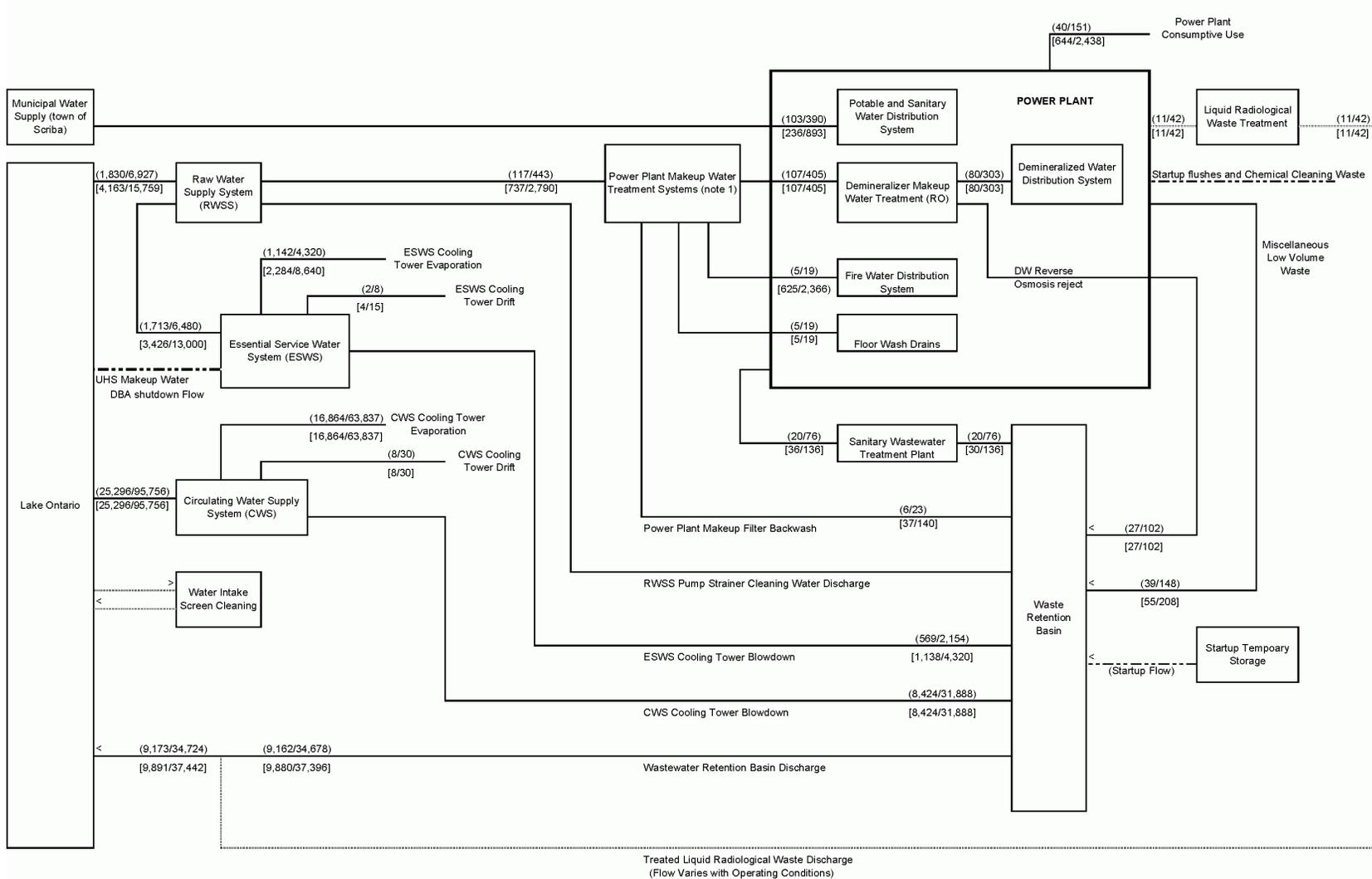
**Key:**

gal - gallons  
l - liters  
lb - pounds  
kg - kilogram

**Notes:**

- The Circulating Water System has no safe shutdown or accident mitigation functions. Sodium hypochlorite will typically be added to makeup water. Sodium hypochlorite and dispersant may be added to piping. Chlorine may also be added to piping for prevention of legionella. The estimated quantities of chemical additives are totals used throughout the Circulating Water Treatment System.
- The estimated dosage rates were calculated as described in Section 3.6 of the ER
- Molluscicides (EVAC<sup>®</sup>) Program is used for zebra mussels control and may be limited to a maximum of two treatments per year during the summer months (two, 48-hour treatments). Spectrus CT1300<sup>®</sup> treatments may be limited to four, 24-hour treatments.
- During a DBA, the ESWS Water Treatment System is assumed to be non-operational. The estimated quantity of chemical additives is a combined total for the chemicals listed.
- Types and estimated quantities of chemical additives are based on those used at an existing plant.
- An anti-foaming agent, complexing agent and/or precipitant may also be used to promote settling of precipitates.
- The estimated quantities of chemical additives are based on those used at an existing plant. The actual quantities of chemical additives will depend on how the demineralizer for NMP3NPP will be used (i.e., full-flow demineralizers use higher quantities).

Figure 3.3-1—Anticipated Water Use Diagram



KEY  
 (Average flow gallons per minute/liters per minute)  
 [Maximum flows gallons per minute/liters per minute]

Note 1 More than one treatment system may be used to treat power plant makeup water

## 3.4 COOLING SYSTEM

The NMP3NPP cooling system design, operational modes, and component design parameters are determined from the U.S. EPR design documents, site characteristics, and engineering evaluations. The plant cooling systems and the anticipated cooling system operational modes are described in Section 3.4.1. Design data and performance characteristics for the cooling system components are presented in Section 3.4.2. These characteristics and parameters are used to assess and evaluate the impacts on the environment. The environmental interfaces occur at the intake and discharge structures and the cooling towers. There are two cooling systems that have intakes and cooling towers. These systems are the Circulating Water Supply System (CWS) and the Essential Service Water System (ESWS). Figure 3.4-1 is a general flow diagram of the cooling water systems for NMP3NPP.

### 3.4.1 DESCRIPTION AND OPERATIONAL MODES

#### 3.4.1.1 Circulating Water Supply System/Auxiliary Cooling Water Systems

The U.S. EPR uses a Circulating Water Supply System (CWS) to dissipate heat. A closed-cycle, wet cooling system is used for NMP3NPP. The NMP3NPP system uses a single non-plume abated mechanical draft cooling tower for heat dissipation. The CWS cooling tower will have the same basic structure and profile as a plume abated (hybrid) cooling tower except the dry cooling section components are not installed, thus eliminating the plume abatement ability and sizing it entirely as a wet cooling tower. The CWS at NMP3NPP dissipates up to  $1.0 \times 10^{10}$  BTU/hr ( $2.52 \times 10^9$  Kcal/hr) of waste heat rejected from the main condenser and the Closed Cooling Water System (CLCWS) during normal plant operation at full station load. The exhausted steam from the low pressure steam turbine is directed to a surface condenser (i.e., main condenser), where the heat of vaporization is rejected to a loop of CWS cooling water. Cooling water from the CWS is also provided to the auxiliary cooling water system. Two 100% capacity auxiliary cooling water system pumps receive cooling water from the CWS and deliver the water to the CLCWS heat exchangers. Heat from the CLCWS is transferred to the auxiliary cooling water system and heated auxiliary cooling water is returned to the CWS. The heated CWS water is sent to the spray headers of the cooling tower, where the heat content of the water is transferred to the ambient air via evaporative cooling and conduction. After passing through the cooling tower, the cooled water is recirculated back to the main condenser and auxiliary cooling water system to complete the closed cycle cooling water loop. The CWS has nominal flow rate of 800,000 gpm (3,000,000 lpm).

Evaporation in the cooling tower increases the level of solids in the circulating water. To control solids, a portion of the recirculated water must be removed or blown down and replaced with clean water. In addition to the blowdown and evaporative losses, a small percentage of water in the form of droplets (drift) would also be lost from the cooling tower. Anticipated evaporative losses are approximately 16,864 gpm (63,837 lpm). Blowdown is approximately 8,424 gpm (31,888 lpm). Drift losses are about 8 gpm (30 lpm) based upon 0.001% of the CWS nominal flow rate. Makeup water from the Lake Ontario is required to replace the 25,296 gpm (95,756 lpm) losses from evaporation, blowdown and drift. This is based on maintaining three cycles of concentration.

The pumps will be installed in a new intake structure located north of the NMP3NPP power block and to the west of the existing NMP Unit 1 intake structure.

The makeup water is pumped through a common header directly to the cooling tower basin. Blowdown from the cooling tower discharges to a common retention basin to provide time for settling of suspended solids and to permit further chemical treatment of the wastewater, if

required, prior to discharge to Lake Ontario. Figure 3.1-1 shows the location of the NMP3NPP intake structure, cooling tower, retention basin and discharge.

The CWS water is treated as required to minimize fouling, inhibit scaling on the heat exchange surfaces, to control growth of bacteria, particularly Legionella bacteria, and to inhibit corrosion of piping materials. Water treatment is discussed in Section 3.6.

#### **3.4.1.2 Essential Service Water System/Ultimate Heat Sink**

The U.S. EPR design has a safety-related ESWS to provide cooling water to the Component Cooling Water System (CCWS) heat exchangers located in the Safeguards Building and to the cooling jackets of the emergency diesel generators located in the Emergency Power Generating Buildings. The ESWS is used for normal operations, refueling, shutdown/cooldown, anticipated operational events, design basis accidents and severe accidents. The ESWS is a closed-loop system with four safety-related trains and one non-safety-related dedicated (severe accident) train to dissipate design heat loads. The non-safety-related train is associated with one safety-related train.

Safety-related two-cell mechanical draft cooling towers with water storage basins comprise the Ultimate Heat Sink (UHS) which functions to dissipate heat rejected from the ESWS. The two cells of a ESWS cooling tower share a single basin. The ESWS cooling tower basins are sized to provide sufficient water to permit the ESWS to perform its safety-related heat removal function for up to 72 hours post-accident under worst anticipated environmental conditions without replenishment. After 72 hours have elapsed post-accident, if required, the safety-related UHS makeup pumps may be operated to provide water from the Lake Ontario to the ESWS cooling tower basins to maintain water inventory for the 30 day post-accident period as stipulated in Regulatory Guide 1.27 (NRC, 1976).

Each of the four ESWS cooling towers has a dedicated CCWS heat exchanger to maintain separation of the safety-related trains. Each ESWS safety-related train uses a dedicated mechanical draft cooling towers to dissipate heat during normal conditions, shutdown/cooldown, or design basis accident conditions. The non-safety-related train uses its associated safety-related train ESWS cooling tower to dissipate heat under severe accident conditions.

Heated ESWS water returns through piping to the spray distribution header of the UHS cooling tower. Water exits the spray distribution header through spray nozzles and falls through the tower fill. Two fans provide upward air flow to remove latent and sensible heat from the water droplets as they fall through the tower fill. The heated air will exit the tower and mix with ambient air, completing the heat rejection process. The cooled water is collected in the tower basin for return to the pump suction for recirculation through the system. Each ESWS cooling tower has a dedicated ESWS pump with an additional pump to supply the severe accident train. Table 3.4-1 provides nominal flow rates and heat loads in different operating modes for the ESWS.

The water loss from the UHS is expected to be 1,713 gpm (6,480 lpm) based on 1,142 gpm (4,320 lpm) from evaporation, 569 gpm (2,150 lpm) from blowdown, and drift loss of 2 gpm (8 lpm) during normal conditions based on two trains operating. The water loss under shutdown/cooldown conditions will be approximately 3,426 gpm (13,000 lpm) based on 2,284 gpm (8,640 lpm) from evaporation, 1,138 gpm (4,320 lpm), from blowdown and drift loss of 4 gpm (15 lpm) with all four ESWS cooling towers in operation. The blowdown from the four ESWS cooling towers will flow by gravity to the common retention basin.

Makeup water to the ESWS is normally supplied from the plant Raw Water Supply System (RWSS). The plant raw water system is supplied from water drawn from Lake Ontario by the RWSS pumps, which also supplies the plant demineralized water and fire protection systems in addition to the ESWS makeup. Under post-accident conditions lasting longer than 72 hours, the makeup water will be supplied from the safety-related UHS makeup water system. The safety-related UHS makeup pumps are housed in the safety-related portion of the intake structure (Figure 3.4-4 and Figure 3.4-5) next to the non-safety-related portion of the intake structure which houses the RWSS and CWS makeup pumps. The UHS makeup water system is sized to provide approximately 943 gpm (3,570 lpm) to each ESWS cooling tower and under DBA conditions will provide a maximum flow rate of 573 gpm (2,169 lpm) to accommodate the maximum evaporation rate (approximately 571 gpm (2,161 lpm)) and drift loss (approximately 1 gpm (4 lpm)) for the each cooling tower with no anticipated blowdown from the ESWS cooling towers. Maximum ESWS blowdown and makeup rates are based on maintaining three cycles of concentration and the ESWS cooling tower design parameters in the U.S. EPR FSAR Table 9.2.5-2.

The ESWS water is treated as required to minimize fouling, inhibit scaling on heat exchange surfaces, to control growth of bacteria (particularly Legionella bacteria) and to inhibit the corrosion of piping materials. Water treatment is discussed in sections 3.3 and 3.6. Pumps, valves, and other system component materials will be designed for use in a lake water application.

Figure 3.4-2 shows the preliminary details for the common retention basin.

### **3.4.1.3 Common Operational Factors**

#### **3.4.1.3.1 Station Load Factor**

The U.S. EPR is designed to operate with a capacity factor of 95% (annualized), considering scheduled outages and other plant maintenance. For the site, on a long-term basis, an average heat load of  $9.5 \times 10^9$  BTU/hr ( $2.4 \times 10^9$  Kcal/hr) (i.e., 95% of the maximum rated heat load of  $1.108 \times 10^{10}$  BTU/hr ( $2.792 \times 10^9$  Kcal/hr)) will be dissipated to the atmosphere.

#### **3.4.1.3.2 Lake Ontario Water Temperature**

Water temperatures range between 32°F (0°C) and 84°F (29°C). At NMP3NPP, in the event that temperatures fall below 32°F (0°C), warm water from the discharge of the retention basin is used for deicing any ice that may form at the intake structure. At the offshore intake cribhouse in the lake, bar heaters will be used to eliminate frazile ice.

#### **3.4.1.3.3 Lake Ontario Water Level**

NMP3NPP does not rely on Lake Ontario water for safe shutdown since the UHS tower basins contain sufficient storage volume for shutdown loads. The unit is not required to be shutdown based on minimum Lake Ontario water level.

The maximum flood level at the intake location is Elevation 269 ft (82 m) msl as a probable maximum level. All safety-related structures have a minimum grade slab or entrance at approximately Elevation 271 ft (83 m) msl or higher.

#### **3.4.1.3.4 Anti-Fouling Treatment**

The cooling system will be chemically treated to control deposits corrosion, and biological growth. Specific chemicals and concentrations are discussed in detail in sections 3.3 and 3.6.

## 3.4.2 COMPONENT DESCRIPTIONS

The design data of the cooling system components and their performance characteristics during the anticipated system operation modes are described in this section. Site-specific estimates are used as the basis for discussion.

### 3.4.2.1 Lake Ontario Intake Structure

The intake system consists of the safety-related offshore intake cribhouses, safety-related intake tunnels, and the safety-related (seismic category I) and non-safety-related (seismic category II) portions of the intake structure on the shore of Lake Ontario. The safety-related portion of the intake structure houses the four safety-related UHS pumps. The non-safety-related portion of the intake structure houses three non-safety-related CWS makeup pumps, three non-safety-related RWSS pumps, and the makeup water chemical treatment system. The substructure of the intake structure and the common forebay are safety related. The superstructure over the CWS/RWSS portion is non-safety-related and designed as seismic category II structure. The general site location of the new intake system is shown in Figure 3.4-3. Figure 3.4-4 and Figure 3.4-5 show the intake structure in more detail. Figure 3.4-6 shows the off shore intake cribhouses. The offshore intake cribhouse and intake structures are discussed in more detail in FSAR Chapter 3.0 Appendix 3E.

The offshore intake cribhouses and the two tunnels that provide water from Lake Ontario to the forebay of the intake structure are safety-related. Lake water enters the onshore intake structure forebay from Tunnels A and B. Tunnel A is located on the side of CWS bays and also carries a retention basin discharge pipe. The tunnels have a diameter of 15 feet. Both tunnels have an offshore intake cribhouse at 220 ft elevation, off of the lake bed. Tunnel B extends 1,275 ft from its intake point at the lake to the intake structure at the shore. Tunnel A has an intake point at the lake at a distance of 1,167 ft from the intake structure at the shore. The retention basin discharge pipe in Tunnel A exits at the diffuser structure at 204 ft elevation, off of the lake bed and because of this discharge pipe, Tunnel A extends an additional 416 ft from the intake structure. The total length of Tunnel A is 1,583 feet. Both intake tunnels have a 1% slope toward the intake structure at the shore so that any sediment in the tunnels will collect into a pit to prevent build-up. The tunnels are concrete lined.

The offshore intake cribhouse structure in the lake has hexagonally shaped reinforced concrete cover with bar grate to prevent infiltration of lake debris and marine life into the intake tunnel. The bar grating will be electrically heated to eliminate the potential for frazil ice adhesion.

The flow velocities into the offshore intake cribhouse and through the intake tunnels and at the onshore intake structure will be less than 0.5 fps (0.15 mps). The sloping of the intake tunnels allows any solids in the tunnels to collect at one end. There is no need for a fish return system since the flow velocities through the intake system are less than 0.5 fps (0.15 mps). Aquatic impingement and entrainment are discussed in section 5.3.1.2.

The NMP3NPP onshore intake structure will be an approximately 113 ft (34 m) long, 208 ft (63 m) wide structure with individual pump bays. Three 50% capacity, vertical shaft CWS makeup pumps provide up to 25,296 gpm (95,756) of makeup water. Three 50% capacity, vertical shaft RWSS pumps provide up to a maximum of 4,163 gpm (15,759 lpm) of service water. Under normal operations, the RWSS pumps supply 1,830 gpm (6,927 lpm) of service water. Each of the four 100 percent capacity UHS pumps is sized to provide up to 943 gpm (3,570 lpm) of make up water to the ESWS cooling towers. The ESWS cooling tower make up water is provided by the RWSS under normal operations; and the UHS make up water pumps are utilized under DBA (emergency) conditions.

At the onshore intake structure, one CWS makeup pump and one RWSS pump are located in each pump bay, along with one traveling screen. There are cross bay stop log slots to permit isolation of pumps on an individual bay basis. Flow through the bar grating from the forebay feeds the pumps. Debris collected by the bar grating and the traveling screens will be collected in a debris basin for cleanout and disposal off-site as solid waste. The through-bar grating and through-screen mesh flow velocities will be less than 0.5 fps (0.15 mps). The dual flow type of traveling screens with a flow pattern of double entry-center exit will be used for each bay. This arrangement prevents debris carry over. The screen panels have a mesh size of 0.08 in (2 mm) square. The screen mesh is mechanically rotated above the water for cleaning via spray water. The screen wash system consists of three screen wash pumps that provide a pressurized spray to remove debris from the water screens.

In the safety-related UHS makeup portion of the intake structure, one makeup pump is located in each pump bay, along with one dedicated traveling screen and trash rack. There are cross bay stop log slots to permit isolation of pumps on an individual bay basis. The dual flow type of traveling screens with a flow pattern of double entry-center exit will be used for each bay. This arrangement prevents debris carry over. The screen panels have a mesh size of 0.08 in (2 mm) square. The traveling screens are non-safety-related, seismic Category II. Construction of the intake structure is discussed in section 4.3.2.2.

The growth of slime, algae and other organic materials will be monitored in the intake structure and their components as well as the accumulation of debris on the trash racks. Cleaning and chemical treatment will be performed, as necessary.

The combined pumping flow rate from Lake Ontario for NMP3NPP will be 27,126 gpm (102, 683 lpm) for normal flow (average) and 29,459 gpm (111,514 lpm) for maximum flow during startup or shutdown).

#### **3.4.2.2 Final Plant Discharge**

The final discharge consists of cooling tower blowdown from the CWS cooling tower, the ESWS cooling towers and site wastewater streams including water treatment streams. All biocides or chemical additives in the discharge will be among those approved by the U.S. Environmental Protection Agency and the State of New York as safe for humans and the environment, and the volume and concentration of each constituent discharged to the environment will meet requirements which will be established in the State Pollutant Discharge Elimination System (SPDES) permit. The types and quantities of chemicals used are discussed in Section 3.3.

The discharge from the retention basin flows to Lake Ontario. Treated liquid radioactive waste will be injected directly into the retention basin discharge piping. Discharge from the retention basin is pumped through an approximately 20 in (51 cm) diameter discharge pipe that runs inside Tunnel A to the diffuser structure in the lake.

The discharge flow will be approximately 9,173 gpm (34,724 lpm) for normal flow (average) and 9,891 gpm (37,442 lpm) for maximum flow (during startup or shutdown). This includes the nominal and maximum discharge flow from the CWS cooling towers of approximately 8,424 gpm (31,888 lpm) under both normal (average) and maximum flow. Figure 3.4-2 shows the preliminary details for the retention basin. The discharge structure will be designed to meet all applicable navigation and maintenance criteria and to provide an acceptable mixing zone for the thermal plume per the New York state regulations for thermal discharges. Figure 3.4-6 shows details of the discharge system. The discharge point at the end of Tunnel A, is approximately 1,580 ft (480 m) from the NMP3NPP intake structure (See Figure 3.4-3). The preliminary centerline elevation of the diffuser nozzles is 3 ft (0.9 m) above the Lake Ontario

bottom elevation. The angle of discharge is 22.5 degrees to horizontal. Fish screens are not required on the diffuser nozzles since there will always be flow through the discharge piping, even during outages, to maintain discharge of treated liquid radioactive waste within the concentration limits of the applicable local, state and federal requirements. The thermal modeling of the discharge is discussed in section 5.3.2. The proposed NMP3NPP discharge does not significantly increase the thermal area ( $\Delta T > 3^\circ\text{F}$  ( $1.7^\circ\text{C}$ )) compared to those under existing NMPNS operating conditions.

### 3.4.2.3 Heat Dissipation System

The CWS cooling tower is used as the normal heat sink. The CWS cooling tower is a mechanical draft cooling tower that has a concrete shell rising to a height of approximately 177 ft (54 m). Internal construction materials include polyvinyl chloride (PVC) for piping laterals, polypropylene for spray nozzles, and PVC for fill material. Mechanical draft towers use forced air conduction across sprayed water to reject latent and sensible heat from the sprayed water to the atmosphere. The CWS cooling tower will dissipate a maximum waste heat load of up to  $1.0 \times 10^{10}$  BTU/hr ( $2.52 \times 10^9$  Kcal/hr) from the unit, operate with a  $16^\circ\text{F}$  ( $8.9^\circ\text{C}$ ) approach temperature, and maintain a maximum  $90^\circ\text{F}$  ( $32^\circ\text{C}$ ) return temperature at design ambient conditions. Table 3.4-2 provides specifications of the CWS cooling tower. The cooling tower occupies an area of approximately 5.4 acres (2.17 hectares). The noise levels generated by a typical mechanical draft cooling tower of this type is approximately 87 dBA at a distance of approximately 50 feet (15 m) from the cooling tower. The noise level is estimated to be 55 dBA at a distance of 2,000 ft (610 m) from the cooling tower. EPA noise guidelines and local noise standards are discussed in section 5.3.4.2. The estimated noise generated from the cooling tower operation has been modelled to assess the impact to the nearby community and beyond the site boundary as discussed in section 5.8.1.3. It should also be noted that cooling tower's wind wall also acts as a sound barrier. Figure 3.1-1 shows the relative location of the CWS cooling tower. Figure 3.1-2 and Figure 3.1-3 show the planned mechanical draft tower, while Figure 3.4-7 provides a section view of a typical mechanical draft tower for NMP3NPP.

The ESWS cooling tower is a rectilinear mechanical draft structure. Each of the four ESWS cooling towers are a counterflow, induced draft tower and are divided into two cells. Each cell uses one fan, located in the top portion of the cell, to draw air upward through the fill, counter to the downward flow of water. One operating ESWS pump supplies flow to both cells of an operating ESWS cooling tower during normal plant operation. Table 3.4-1 provides system flow rates and the expected heat duty for various operating modes of the ESWS cooling towers. The ESWS cooling towers are designed to maintain a maximum  $92^\circ\text{F}$  ( $33^\circ\text{C}$ ) return temperature to the ESWS heat exchangers during normal operation ( $95^\circ\text{F}$  ( $35^\circ\text{C}$ ) during both design basis accident and severe accident conditions, and  $90^\circ\text{F}$  ( $32^\circ\text{C}$ ) during Shutdown/Cooldown). Temperature rise through the ESWS heat exchangers will be approximately  $17^\circ\text{F}$  ( $9^\circ\text{C}$ ) during normal operation and  $19^\circ\text{F}$  ( $11^\circ\text{C}$ ) during cooldown operation based on the heat transfer rates defined in Table 3.4-1. Blowdown from the ESWS cooling towers is mixed with CWS blowdown. The ESWS cooling towers are located on either side of the power block (two ESWS cooling towers per side), to provide spatial separation, with each ESWS cooling tower occupying an area of approximately 0.19 acres (0.077 hectares). EPA noise guidelines and local noise standards are discussed in section 5.3.4.2. The estimated noise generated from the cooling tower operation has been modelled to assess the impact to the nearby community and beyond the site boundary as discussed in section 5.8.1.3. Table 3.4-3 provides specifications of the ESWS cooling towers.

**3.4.3 REFERENCES**

**NRC, 1976.** Ultimate Heat Sink for Nuclear Power Plants, Regulatory Guide 1.27, Revision 2, Nuclear Regulatory Commission, January 1976.

**Table 3.4-1—Minimal and Nominal Essential Service Water System Flows and Heat Loads at Different Operation Modes Per Train**

	<b>Minimum Flow (gpm / lpm)*</b>	<b>Nominal Flow (gpm / lpm)*</b>	<b>Heat Transferred (BTU/ hr / Kcal/hr)</b>	<b>Anticipated Number of Trains Operating</b>
Normal Operation (Full Load)	17,340 / 65,639	19,075 / 72,206	165 E6 / 416 E5	2
Cooldown	17,340 / 65,639	19,075 / 72,206	182 E6 / 459 E5	4
Design Basis Accident	17,340 / 65,639	19,075 / 72,206	313 E6 / 789 E5	2
Severe Accident	2,420 / 9,160	2,665 / 10,088	55 E6 / 139 E5	1

Note:

\*Based on a mass flow (lbm/hr) converted to gpm using water properties at 14.7 psia (101.4 kPa) and 60°F (15.56°C)

**Table 3.4-2—Circulating Water System Cooling Tower Design Specifications**

<b>Design Conditions</b>	<b>Mechanical Draft Cooling Tower</b>
Number of Towers	1
Heat Load	1.0E+10 BTU/hr (2.52E+9 Kcal/hr)
Circulating Water	800,000 gpm (3,000,000 lpm)
Cycles of Concentration - Normal	3
Approximate Dimensions - Height	177 ft (54 m)
Approximate Dimensions - Diameter	546 ft (166 m) (at the base)
Design Dry Bulb Temperature	89°F (31.7° C) (summer)
Design Wet Bulb Temperature	74°F (23.3° C) (summer)
Design Range	24.8°F (13.8° C)
Design Approach	16°F (8.9° C)
Air Flow Rate (at ambient design point)	53,853,000 cfm (1,525,000 m <sup>3</sup> /min)
Drift Rate	<0.001%

**Table 3.4-3—Essential Service Water System Cooling Tower Design Specifications**

<b>Design Conditions</b>	<b>Mechanical Draft Cooling Towers</b>
Number of Towers	4
Heat Load	See Table 3.4-1
Essential Service Water	See Table 3.4-1
Cycles of Concentration - Normal	3
Approximate Dimensions - Height	96 ft (29 m)
Approximate Dimensions - Length	60 ft (18.29 m)
Approximate Dimensions - Width	60 ft (18.29 m)
Design Dry Bulb Temperature	98.55°F (37° C) (summer) / 25°F (-3.9° C) (winter) <sup>(1)</sup>
Design Wet Bulb Temperature	81°F (27.2° C) (summer) / 24.3°F (-4.3° C) (winter) <sup>(2)</sup>
Design Range	18.4°F (10.2° C)
Design Approach	7°F (3.9° C)
Air Flow Rate (at ambient design point)	1,213,000 cfm (3,438 m <sup>3</sup> /min)
Drift Rate	<0.005%

## Notes:

- (1) Based on tower design at 50% relative humidity
- (2) Includes 1°F (0.56°C) for recirculation

**Figure 3.4-1—General Cooling System Flow Diagram for NMP3NPP**

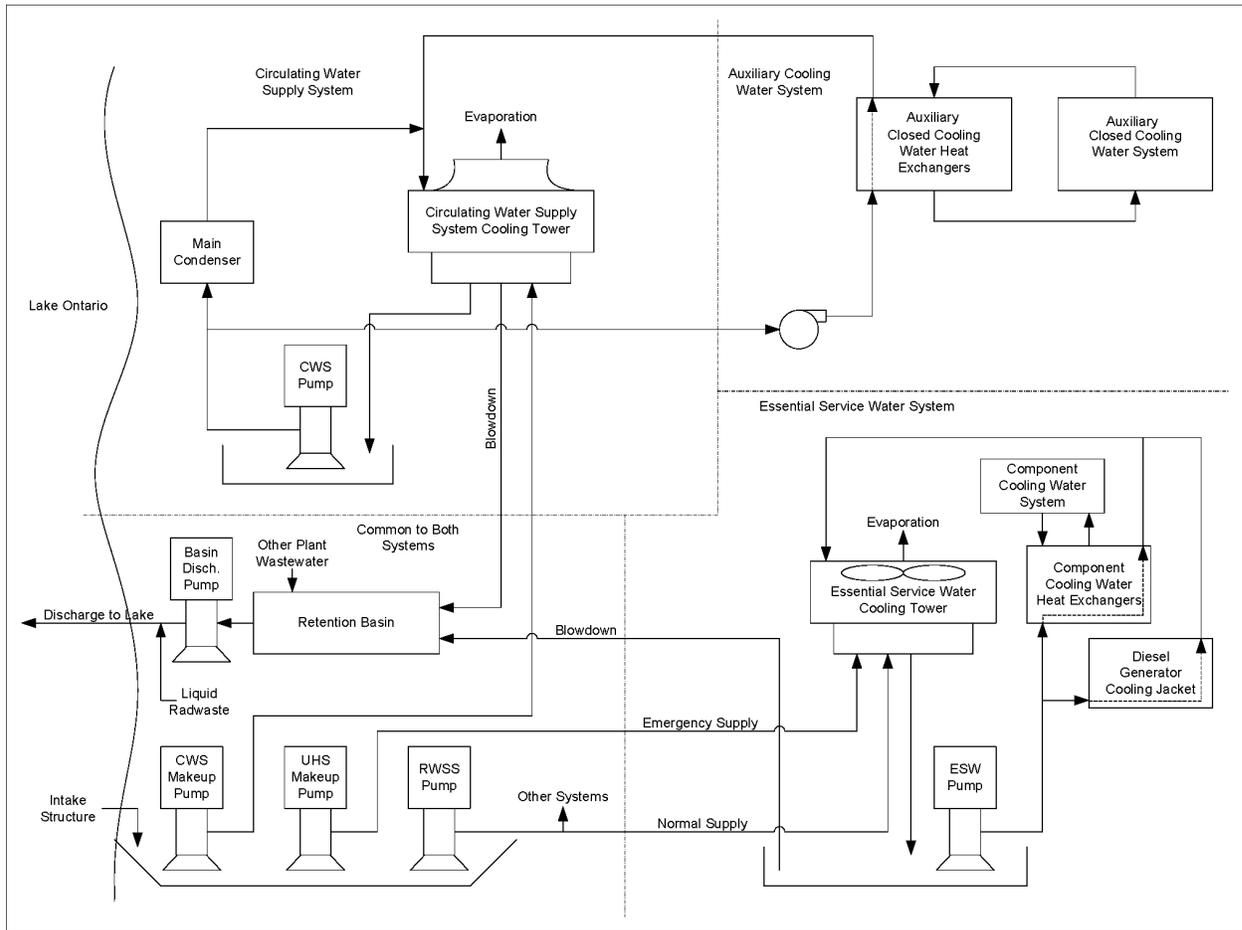


Figure 3.4-2—View of Retention Basin for NMP3NPP

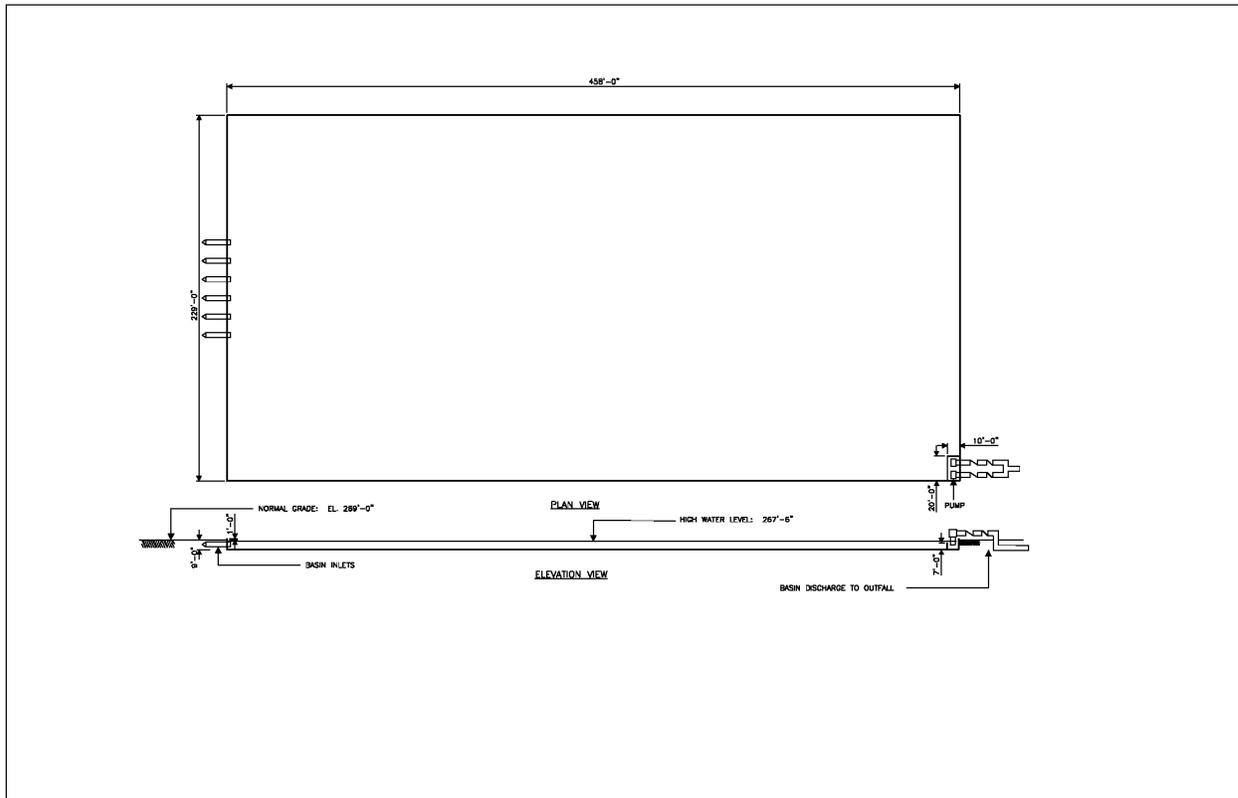


Figure 3.4-3—Circulating Water Intake Discharge Structure Location Plan

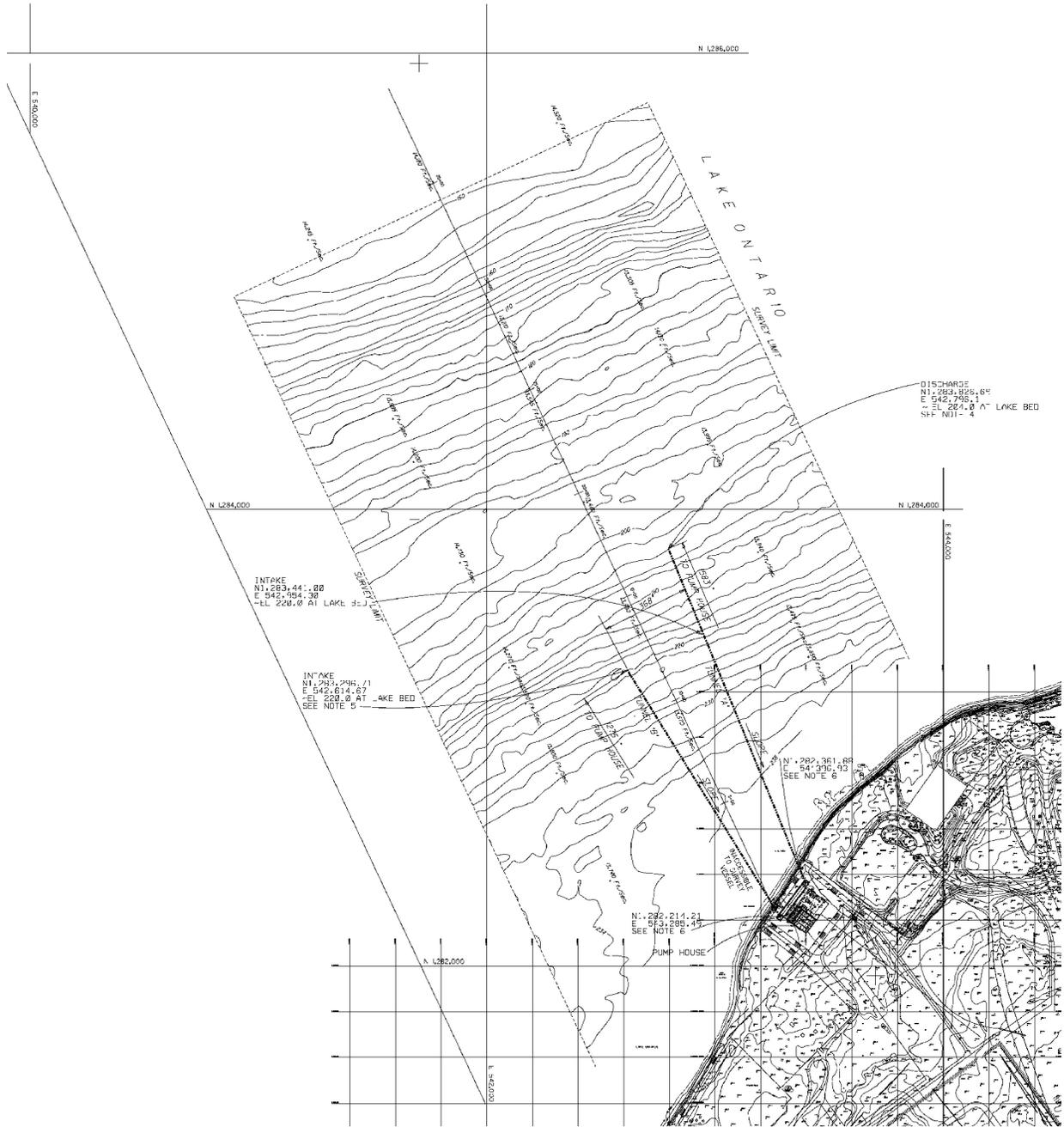


Figure 3.4-4—Plan View of Lake Ontario Intake System for NMP3NPP

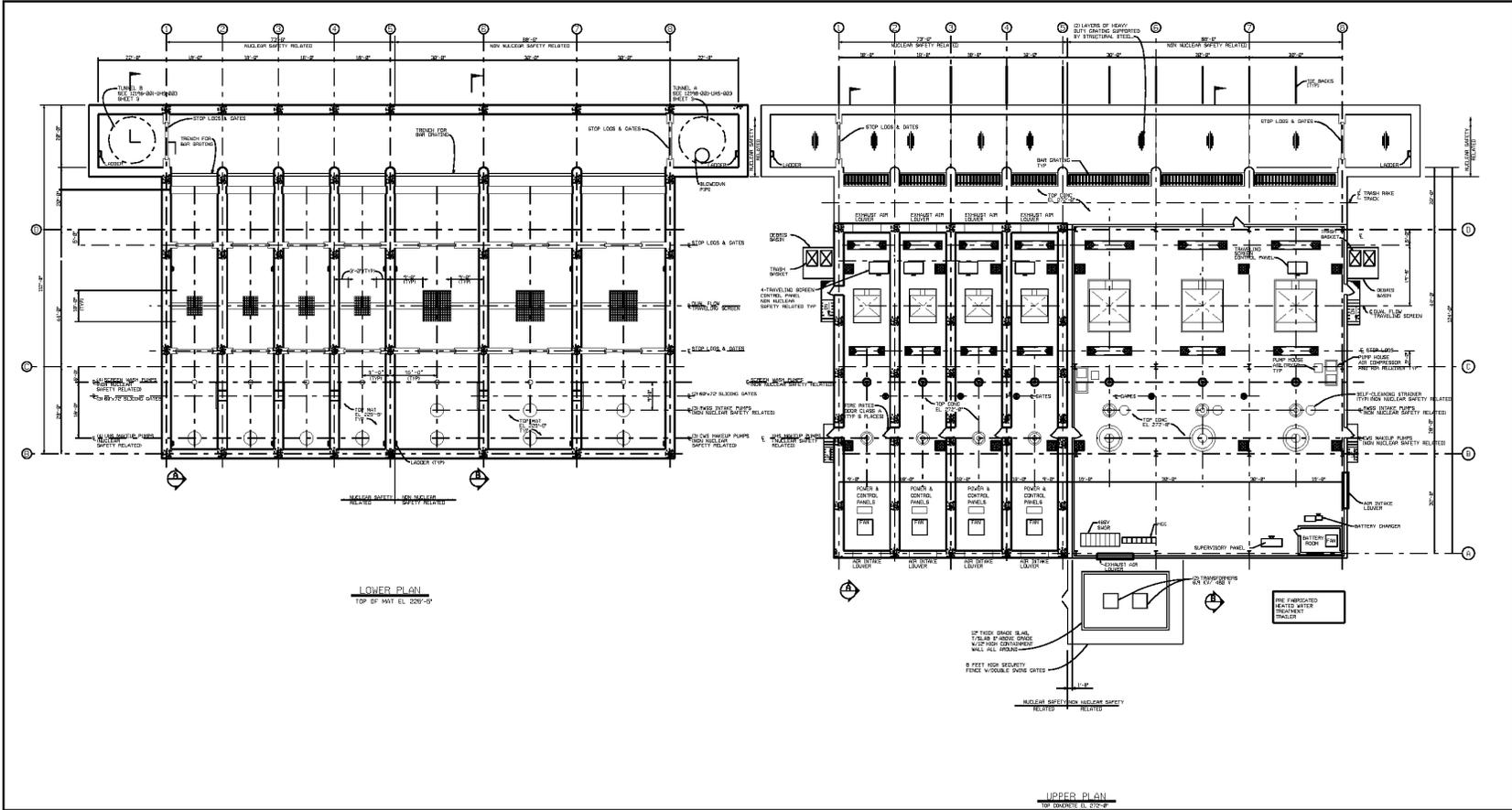


Figure 3.4-5—Section View of Lake Ontario Intake System for NMP3NPP

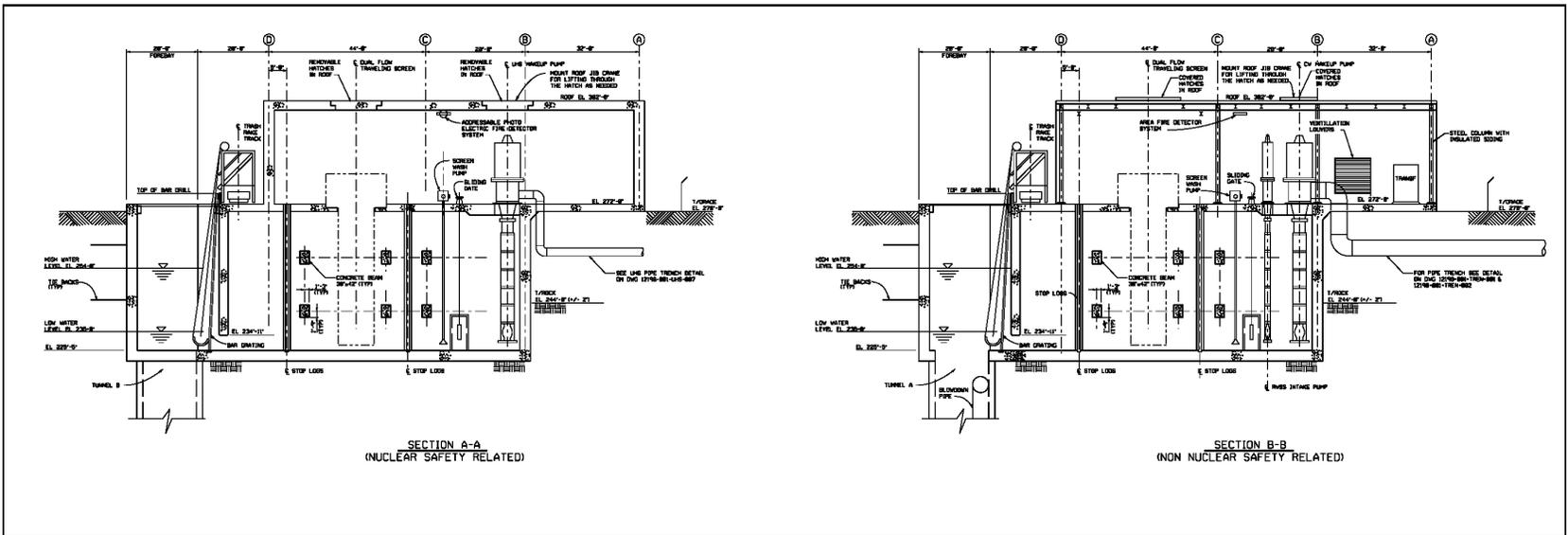
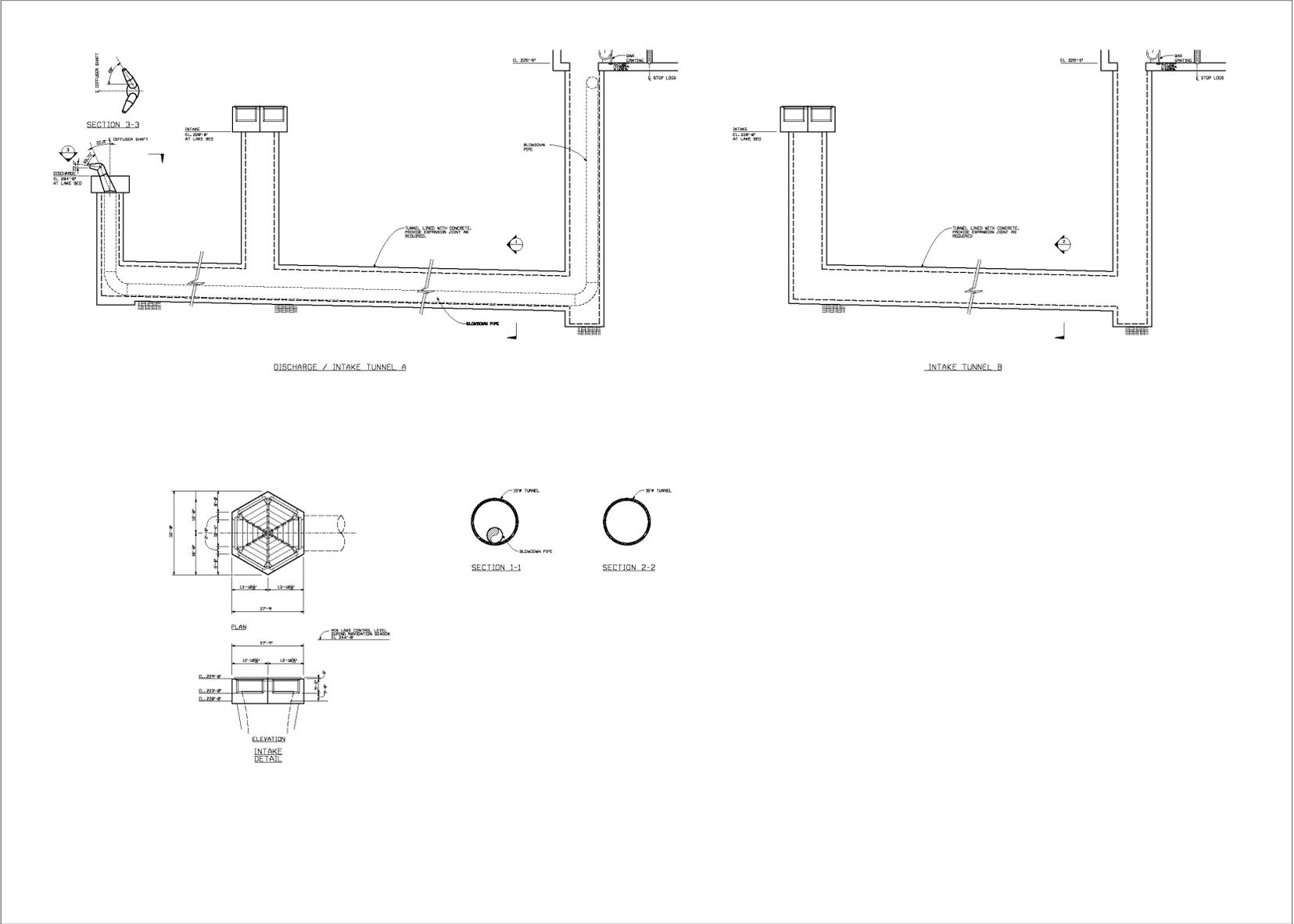
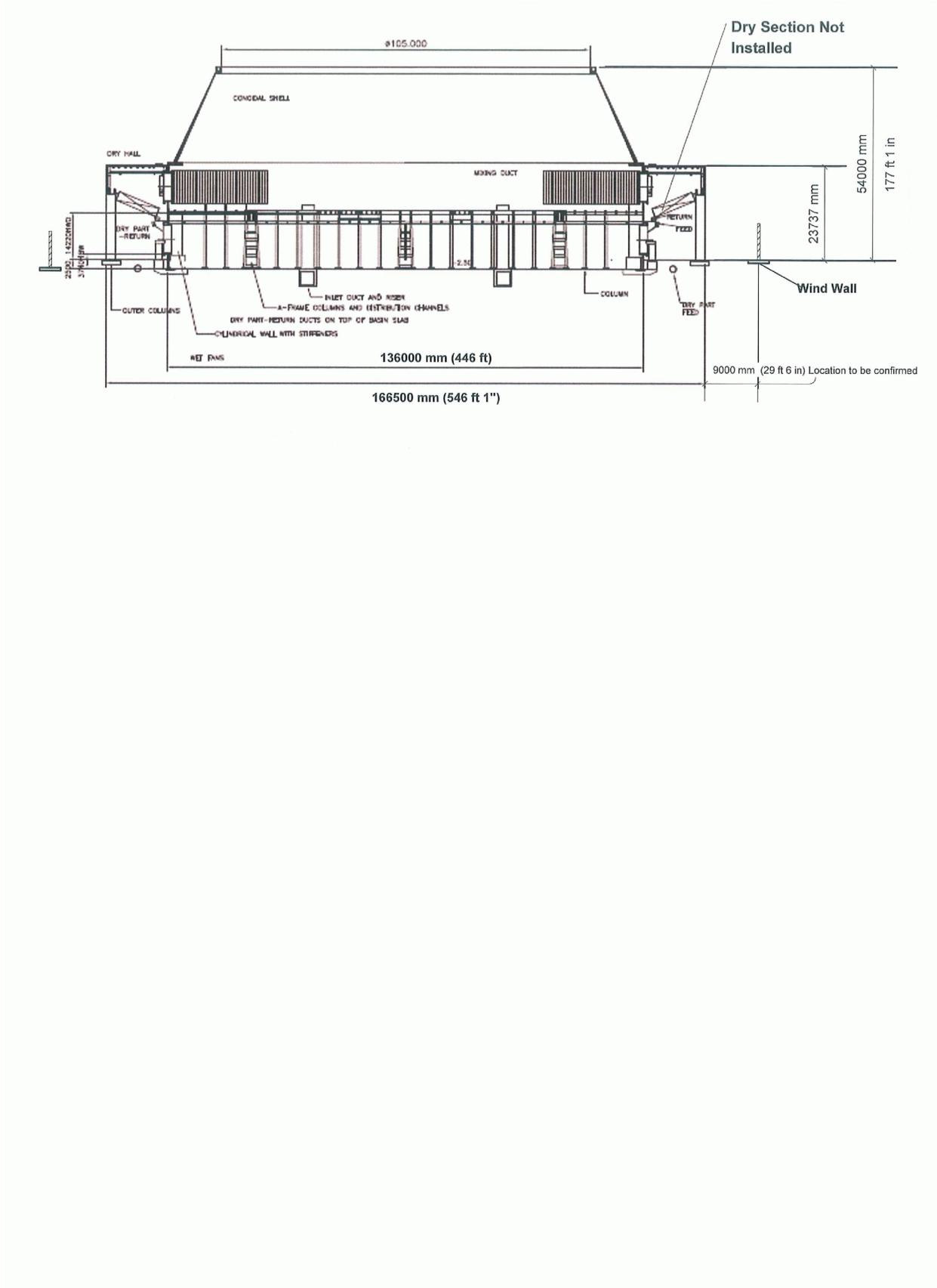


Figure 3.4-6—View of Discharge Intake Tunnels for NMP3NPP



**Figure 3.4-7—Section View - Mechanical Draft Tower for NMP3NPP (Typical)**



### 3.5 RADWASTE SYSTEMS AND SOURCE TERM

The generation of power within the reactor results in the presence of radioactive materials in various forms and quantities within the reactor core, reactor coolant system and associated systems and components. The vast majority of the radioactivity produced (fission products) is completely contained within the clad fuel rods and is therefore not available for release to fluid systems or to the environment. However, if imperfections in the cladding are present a small fraction of these fission products escapes from the affected fuel rods to the reactor coolant. The other main source of radioactivity to the reactor coolant is the corrosion of primary system surfaces and irradiation of the corrosion products within the reactor core.

Fission and activated corrosion product radionuclides within the reactor coolant system constitute the source of radioactivity to associated systems and components. This radioactivity appears in letdown and leakage from these systems and components which, in turn, forms the source of radioactivity in liquid and gaseous discharges from the plant site and in solid waste materials generated within the plant. System effluents are collected, processed, monitored and directed for either reuse or release to the environment by the radioactive waste treatment systems. Solid radioactive wastes are collected and packaged for temporary storage, shipment and off-site disposal.

The design and operational objectives of the NMP3NPP radioactive waste treatment systems are to maintain, during normal operation, the radioactivity content of liquid and gaseous effluents from the site such that the dose guidelines expressed in Appendix I to 10 CFR Part 50 (10 CFR 50.34a) (CFR, 2007a), 40 CFR Part 190 (CFR, 2007b), and 10 CFR 20.1301(d) (CFR, 2007c) are met. The following descriptions of the design and operation of the radioactive waste treatment systems and presentations of the estimated radioactivity content of plant effluents serve to quantify the magnitudes and characteristics of the releases. These releases are then used as the sources for the radiological environmental impact analyses during normal operation, which are presented in Section 5.4 and demonstrate that the radioactive waste treatment systems are designed to keep doses to the public as low as reasonably achievable (ALARA). The dose to the public from radwaste systems during plant operation will meet the dose limits for individual members of the public as specified in 10 CFR 20.1301 (CFR, 2007c).

#### 3.5.1 SOURCE TERMS

Source terms used in the evaluation of radwaste systems and effluent releases are discussed in this section. A power level of 4,612 MW(t) is used to calculate source terms based on the guaranteed core thermal output of 4,590 MW(t) plus a 22 MW(t) (approximately 0.5%) uncertainty allowance for heat balance measurements.

##### 3.5.1.1 Primary Coolant Source Term

Two sets of source terms (reactor coolant radionuclide concentrations) have been determined. The first is a conservative design basis used for waste system performance calculations. This source term is based on the assumption that the primary coolant radionuclide concentrations are made up of a combination of proposed technical specification limits for halogens (1  $\mu\text{Ci/gm}$  Dose Equivalent (DE)-I-131 in primary coolant) and noble gases (210  $\mu\text{Ci/gm}$  DE-Xe133). Activation products and tritium are derived from the ANSI/ANS 18.1-1999 standard (ANS, 1999). Since the activated corrosion products are independent of failed fuel fraction, design basis and realistic basis concentrations are assumed to be the same. Design basis values for the remaining fission product radionuclides are calculated based on a 1.0% failed fuel fraction. The mathematical model used is described in Section 11.1 of the U.S. EPR Final Safety Analysis Report (FSAR). Table 3.5-1 lists key design basis parameters used in the source term calculation for the primary coolant. Table 3.5-2 summarizes the design basis reactor coolant concentration

results. Design basis secondary coolant concentrations are based on an assumed primary to secondary leak rate totaling 600 gpd (2,271 lpd) from all four steam generators. Table 3.5-3 summarizes the secondary coolant liquid and steam phase radioactivity concentrations for design basis conditions.

The second source term is based on a realistic model in which the reactor coolant radionuclide concentrations are based on observed industry experience. The model used is described in Regulatory Guide 1.112 (NRC, 1976a), with the source term calculated using NUREG-0017, Revision 1 (NRC, 1985), which contains the Nuclear Regulatory Commission Pressurized Water Reactor (PWR) Gale Code, revised 1985. Specific parameters used in the calculation are provided in Table 3.5-4.

The resulting radioactivity concentrations in the reactor coolant are listed in Table 3.5-2. The inventories calculated in this manner represent "expected basis" activities and are used for the evaluation of environmental impact during routine operation, including anticipated operational occurrences. The data presented in Table 3.5-2 do not include a shutdown iodine spike. Design basis accident analyses include iodine spikes and are discussed in Section 7.1.

Tritium is produced in the reactor mainly through the interaction of neutrons with soluble boron in the coolant. Additional contributions come from the ternary fissions and from the interaction of neutrons with burnable poison rods, lithium and deuterium. Some of the tritium formed within fuel materials will be present in the reactor coolant due to diffusion and leakage through the fuel cladding. For the U.S. EPR design, the expected tritium production rate in the Reactor Coolant System is 1,840 Ci/yr (6.81E+13 Bq/yr). The concentration of tritium in the reactor coolant is provided in Table 3.5-2.

Radioactivity enters the spent fuel pool due to contamination by reactor coolant during refueling operations and possible fission product releases from spent fuel during the storage period. These radionuclides are continuously removed through the spent fuel pool purification train and the building ventilation filtration system. Therefore, the radioactivity in the spent fuel pool area is not a major source of environmental releases (except for tritium and noble gases). Activity concentrations in the fuel pool and atmosphere are listed in Table 3.5-5.

### **3.5.1.2 Transported Source Terms**

The radioactivity in the reactor is transported to various locations in the plant through plant fluid systems and leakages. A schematic diagram of the radwaste effluent flow paths is provided on Figure 3.5-1.

Normal plant operation is anticipated to result in a certain degree of radioactivity within the secondary coolant systems through primary-to-secondary steam generator tube leakage. With steam generator tube defects present, radioactivity will be released to the environment through steam leakage, condensate leakage, and main condenser off gases. The concentrations of radionuclides in the secondary coolant system are based on ANSI/ANS-18.1-1999 (ANS, 1999) for the reference PWR with U-tube steam generators. The results are shown in Table 3.5-3. The radioactivity present in the reactor coolant and secondary coolant are further transported through various radwaste systems and become source terms for environmental releases.

### **Liquid Source Terms**

The following sources are considered in calculating the release of radioactive materials in liquid effluents from normal operations;

- a. Processed water generated from the boron recovery system to maintain plant water balance and for tritium control,
- b. Processed liquid waste from the containment building sump, floor drains from the auxiliary building, spent fuel building and radwaste building, laboratory drains, sampling drains, and other controlled area drains, and miscellaneous waste,
- c. Unprocessed liquid waste from the turbine building floor drain sumps.

The radioactivity input to the liquid radwaste treatment system is based on the flow rates of the liquid waste streams and their radioactivity levels expressed as a fraction of the primary coolant activity. Table 3.5-6 shows the liquid waste flow rate and activity level. The table indicates radioactivity in each stream as a fraction of primary coolant activity prior to treatment and the decontamination factors applied to waste processing and effective decay time while passing through treatment systems.

Isotopic distribution for various waste streams is shown in Table 3.5-7 for the liquid waste system.

### **Gaseous Source Terms**

The following sources are considered in calculating the releases of radioactive materials (noble gases, iodines and particulates) in gaseous effluents from normal operation:

- ◆ Containment purges (continuous),
- ◆ Non-condensable gases from the gaseous waste system,
- ◆ Nuclear auxiliary building(s) ventilation,
- ◆ Radwaste, Spent Fuel and Safeguard Buildings, Ventilation
- ◆ Turbine building ventilation,
- ◆ Main condenser evacuation exhaust.

Any leakage of primary coolant or the process stream either in the containment or in the auxiliary buildings are collected in the buildings and vented through filtration systems to the environment. Any steam/water leakages in the turbine building are directly vented to the environment. The non-condensable gases will be also discharged through the main condenser evacuation system exhaust to the plant stack.

The estimated releases, by isotope, from each source are shown in Table 3.5-8 for normal operation. This table is based on the expected basis source term information presented above, assumptions and parameters in Table 3.5-4.

### **Solid Source Terms**

The following sources are considered in calculating the solid waste generated within the plant. Solidified radioactive waste results from the processing of materials from the following sources:

1. Evaporator concentrates from:
  - ◆ Liquid waste evaporator

- ◆ Boron recovery evaporator
  - ◆ Liquid waste centrifuge
2. Spent resin from:
- ◆ Spent fuel pool demineralizer
  - ◆ Reactor coolant purification treatment ion exchangers
  - ◆ Liquid waste system demineralizers
  - ◆ Boron recycle system ion exchanger
  - ◆ Liquid from decontamination solutions
3. Spent radioactive filter cartridges from:
- ◆ various plant filtering systems
  - ◆ solid non-compressible radioactive waste.

In addition to solid materials extracted from liquid processing systems, dry active waste (DAW) solids are also generated as the result of collecting low activity compressible waste such as paper, rags (cloth) and polyethylene bags from inside the radiation control area. Non-compressible DAW can include such materials as scrap metal, glass, wood, and soil. Table 3.5-9 summarizes as bounding estimates the annual solid wastes generated.

### 3.5.2 RADIOACTIVE LIQUID PROCESSING SYSTEMS

The primary design functions of the Liquid Waste Storage System and the Liquid Waste Processing System are to receive radioactive liquid wastes collected from the various systems and buildings in which they were generated, to process those liquid wastes in a manner that reduces the activity present in the aggregate liquid wastes such that discharges to the environment can be controlled to stay below 10 CFR 20, Appendix B, Table 2 concentration limits (CFR, 2007d), and the ALARA design dose objectives of 10 CFR 50, Appendix I (CFR, 2007a) for members of the public. Discharges to the environment must also meet state and federal limits specified in discharge permits.

Normal plant operation also has the potential to result in a certain degree of radioactivity within the secondary coolant systems due to primary-to-secondary steam generator tube leakage. Blowdown and leakage of secondary coolant then constitutes radioactive liquid sources, the radioactivity contents of which are reduced and/ or accounted for by the steam generator blowdown processing system and the condensate leakage collection system.

Figure 3.5-2 provides a simplified drawing of the Liquid Waste Storage System and the Liquid Waste Processing System. The discussions that follow describe the design and operation of each of these systems with greater details found in Section 11.2 of the U.S. EPR FSAR. Figure 3.5-3 provides a simplified drawing of the liquid waste treatment system showing the evaporator and centrifuge. Figure 3.5-4 provides a simplified drawing of the Liquid Waste Treatment System showing the vendor supplied demineralizer system.

### 3.5.2.1 Liquid Waste System

The U.S. EPR Liquid Waste Storage System and Liquid Waste Processing System are used to manage liquid wastes generated by the plant during all modes of operation. The Liquid Waste Storage System collects and segregates incoming waste streams, provides initial chemical treatment of those wastes and delivers them to one or more of the processing systems. The Liquid Waste Processing System uses evaporation, centrifugal separation, or demineralization and filtration to separate the waste water from the radioactive and chemical contaminants, and to concentrate those contaminants. The cleaned water is returned to one of two waste monitoring tanks in the liquid waste storage system where it is isolated and recirculated to ensure representative samples can be taken and analyzed prior to release to the environment. Once the monitoring tank contents are deemed suitable to be released, the processed liquid is discharged from the monitoring tank to the Lake Ontario via a discharge line with a radiation monitor that will stop the release if unexpected or high radioactivity is detected. The radwaste discharge line for NMP3NPP connects to the wastewater retention basin discharge line downstream of the basin for added dilution flow before release in Lake Ontario. The concentrates are also returned to the Liquid Waste Storage System for further concentration and eventual transfer to the radioactive concentrates processing system.

The Liquid Waste Storage System collects liquid wastes from the plant, segregates the wastes based on their expected radioactivity and chemical composition, and stores them in the liquid waste storage tanks accordingly.

Group I wastes are those liquid wastes expected to contain radioactivity and boron, but little or no organic and inorganic substances or solids. Sources of Group I liquid wastes include:

- ◆ water from the Fuel Pool Cooling System and Fuel Pool Purification System transferred through the floor drains of the Nuclear Auxiliary Building,
- ◆ liquid waste from decontamination systems,
- ◆ waste water from sampling and from process drains and sumps collected in the Nuclear Auxiliary Building,
- ◆ waste water drained from the evaporator column in the Liquid Waste Processing System,
- ◆ waste water decanted from the concentrate tanks and waste water returned from the radioactive concentrates processing system, and
- ◆ waste water collected from the floor drains of the radioactive waste processing building.

Group I wastes are directed to the Group I liquid waste storage tanks.

Group II wastes are those liquid wastes expected to contain low levels of radioactivity, along with organic and inorganic substances and some solids. Sources of Group II liquid wastes include:

- ◆ waste water collected from floor drains and sumps of the Nuclear Auxiliary Building,
- ◆ waste water from the hot laboratory transferred through the sumps of the Nuclear Auxiliary Building,

- ◆ waste water from the showers and washrooms in the Nuclear Auxiliary Building,
- ◆ distillate from the Reactor Coolant Treatment System, and
- ◆ treated water returned from the centrifugal separator in the Liquid Waste Processing System.

Provisions exist for collection of Group II wastes from the Steam Generator Blowdown Demineralizing System flushing water. Group II wastes are directed to the Group II liquid waste storage tanks.

Group III wastes are those liquid wastes expected to contain no radioactivity, but some organic or inorganic chemicals, under normal plant operating conditions. Group III waste collection headers are shared with some of the Group II collection headers; the wastes carried in these headers normally are directed to the Group III liquid waste storage tank provided that there are no indications that the waste water contains radioactivity. The "shared" sources are the wastes from the Steam Generator Blowdown Demineralizing System flushing water, and treated water returned from the centrifugal separator in the Liquid Waste Processing System. Provisions also exist for the collection of wastes from some of the floor drains in the radioactive waste processing building.

Since Group III waste liquids normally will have very little or no radioactivity, several of the Group III waste water streams may be routed directly to the monitor tanks in the liquid waste storage system. The Steam Generator Blowdown Demineralizing System flushing water wastes, and the treated water returned from the centrifuge separator in the Liquid Waste Processing System each can be routed directly to the monitor tanks instead of the Group III liquid waste storage tank.

The Liquid Waste Storage System and the Liquid Waste Processing System operate independently of the operating modes of the plant. The systems provide sufficient storage and treatment capacity to process the daily inputs produced during all plant startup, normal operation, plant shutdown, maintenance, and refueling periods. The systems are operated on an as-needed basis throughout the plant operating cycle. From operating experience, the peak volume demand occurs during plant outages, when increased volumes of waste water, in particular the Group II waste water streams, are generated by increased maintenance activities.

The liquid waste storage system includes liquid waste storage tanks, concentrates tanks, and monitoring tanks which temporarily store the liquid wastes at various stages of treatment. It also includes recirculation pumps, a sludge pump, a concentrates pump, and recirculation/discharge pumps to move the liquid waste between the various tanks. Chemical tanks and chemical proportioning pumps are included to permit the precise mixing and injection of chemicals to treat the liquid waste. Piping and control valves route the liquid wastes between the different tanks and pumps, as well as to several interfaces with the liquid waste processing system.

The liquid waste processing system consists of three separate sections. The evaporator section employs a vapor-compressor type evaporator with a separate evaporator column. The evaporator section also includes evaporator feed pumps, a forced recirculation pump, and a distillate pump to move liquid waste through the evaporation process, several heat exchangers to condition the liquid waste at various stages of the process, and a distillate tank to collect the treated waste water for return to the Liquid Waste Storage System.

The centrifuge section employs both a decanter and a centrifugal separator to separate organic and inorganic contaminants from the waste water. The contaminant 'sludge' is collected in a sludge tank, then pumped to a waste drum for collection and processing as solid waste. The treated water is returned to the Liquid Waste Storage System. The demineralizer and filtration section includes a demineralizer and an ultra-filtration unit. Piping and control valves allow liquid wastes to be passed through either unit or through both units consecutively; contaminants are retained and the cleaned waste water is returned to the Liquid Waste Storage System. The capacity of the Liquid Waste Processing System is sufficient to process the average quantity of liquid wastes produced weekly in less than half that period of time. The Liquid Waste Processing System consists of three different subsystems, each of which applies a unique process to concentrate and remove radioactive material from liquid wastes. The processes used are evaporation, centrifugal separation, and demineralization/filtration. Because they contain little or no organics and solids, the Group I wastes are processed by evaporation. The evaporator design provides for a flow that is sufficient to allow processing of 1,050 gph (3,975 lph). This is sufficient capacity to process the entire weekly Group I liquid waste volume in slightly more than 25 hours. Because they contain organics and solids, but little or no activity, the Group II and III waste streams are processed by centrifugal separator. The separator is capable of processing approximately 1,300 gph (4,921 lph). This is sufficient capacity to process the entire weekly Group II and Group III liquid waste volume in 63 hours. The demineralizer is capable of processing approximately 2,400 gph (9,084 lph) of liquid waste. This is sufficient to process the combined weekly volume of the Group I, II, and III waste streams in about 40 hours.

Both the Liquid Waste Storage System and the Liquid Waste Processing System are located entirely within the radioactive waste processing building. Interfacing system piping delivers influent liquid wastes that originate in the plant drains with potential to contain liquid radioactive waste. Table 3.5-10 lists the storage capacity for each of the liquid waste collection and process tanks. Table 3.5-11 provides expected process rates for components in the waste processing system. Table 3.5-12 provides the flow rates and activity for each main grouping of liquid radioactive waste.

### **Coolant Treatment System**

Normal operating modes of the Coolant Treatment System purify and recycle reactor coolant and separate boron for reuse. However, the control of tritium levels in the Reactor Coolant System necessitates the periodic discharge of reactor coolant letdown after processing by the Coolant Treatment System for the removal of boron and the degasification of noble gas activity. The volume of processed reactor coolant to be discharged from the plant is administratively controlled to maintain tritium concentrations in the coolant system within a selected range. This processed liquid is discharged to the Liquid Waste Storage System and the Liquid Waste Processing System before being released to the environment instead of being recycled. This treatment option is performed in order to maintain reactor coolant tritium levels such that personnel exposures during containment entry during both power operation and refueling shutdowns is not unduly limited.

### **Steam Generator Blowdown Processing System**

Control of the steam generator secondary side liquid chemistry is achieved by blowdown and demineralized water makeup. The radioactivity content of this blowdown is dependent on reactor coolant radioactivity levels and the primary-to-secondary leakage rate. The estimated average primary-to-secondary steam generator tube leakage reflected in the GALE source term estimates is 75 lb per day (34 kg per day) (NRC, 1985). The steam generator secondary side

blowdown rate associated with this leakage level is 218,400 lbm/hr (99,065 kgm/hr) total for all four steam generators.

The blowdown liquid is routed to the blowdown flash tank. As a result of pressure reduction, approximately 29% of the liquid mass flashes to steam. The steam-water mixture is separated in the flash tank. The overhead steam is directed to the deaerator (also called the feedwater tank). The remaining 71% of the flash tank inlet mass (liquid condensate) is routed through two stages of letdown cooling before being processed by the Steam Generator Blowdown Demineralizer System located in the Nuclear Auxiliary Building for cleanup and return to the turbine condenser.

### **Secondary System Condensate Leakage Collection and Discharge**

With radioactivity present in the secondary sides of the steam generators, moisture carryover brings some radioactivity to the remainder of the secondary coolant system. Consequently, leakage of secondary system condensate forms a potential radioactive liquid release source. The amount of radioactivity reaching condensate leakage points is minimized by the high quality of the steam exiting the steam generators so that no processing of condensate leakage before discharge is required. The estimated average volumetric generation rate of this liquid is 5 gpm (19 lpm) at main steam activity. This liquid is discharged from the plant unprocessed, which results in an estimated annual release of 0.00033 curies/yr (1.2E+7 Bq/yr), not including tritium. A central collection point within turbine building is provided to allow sampling and analysis for radioactivity content. The liquid is released from the plant via a monitored pathway (with alarm and trip function on detected high radioactivity) to a waste water retention basin before release to the Lake Ontario.

It is assumed, per the GALE code, that the turbine building floor drains will collect leakage of 7,200 gpd (27,255 lpd) at main steam activity (NRC, 1985). The leakage collected in the floor drain sump is directly discharged to the environment without treatment. Should monitors detect excess radiation in the sump, the sump is isolated for evaluation.

#### **3.5.2.2 Liquid Release to the Environment**

The radioactivity inputs to the liquid waste system release calculations are provided in Table 3.5-6. The expected annual liquid release source terms based on the GALE code model of the U.S. EPR are summarized in Table 3.5-7.

### **Releases from Anticipated Operational Occurrences**

Annual average radioactivity releases through liquid effluents are summarized in Table 3.5-13. The additional unplanned liquid release due to anticipated operational occurrences is estimated to be 0.16 Ci/year for the U.S. EPR design based on reactor operating data presented in NUREG 0017 (NRC, 1985). These releases were evaluated to determine the frequency and extent of unplanned liquid release and are assumed to have the same isotopic distributions for the calculated source term of the liquid wastes. The total releases from the anticipated operational occurrences are shown in Table 3.5-13 and are included as part of the "total liquid release source term".

### **Summary of Radioactive Liquid Release from Normal Operations**

Discharge concentrations are listed in Table 3.5-14 and are calculated using a 8,579 gpm (3.2E-04 lpm) discharge flow rate. The above discharge concentrations are compared with effluent concentration limits given in Table 2, column 2 of 10CFR20, Appendix B (CFR, 2007d).

Due to the impracticality of removing tritium on the scale necessary, some tritium present in the reactor coolant system will be released to the environment during plant life time. From the experiences gained at operating PWRs, the total tritium release is estimated to about 0.4 Curies/MWt/year (NRC, 1985). The quantity of tritium released through the liquid pathway is based on the calculated volume of liquid released, excluding secondary system waste, with a primary coolant tritium concentration of 1  $\mu\text{Ci/ml}$  up to a maximum of 0.9 of the total quantity of tritium calculated to be available for release. It is assumed that the remainder of tritium produced is released as a gas from building ventilation exhaust systems. Hence, 1,660 curies ( $6.14\text{E}13$  Bq) of tritium are expected to be released to the environment via liquid effluents from the U.S. EPR each year.

### 3.5.2.3 Liquid Waste System Cost-Benefit Analysis

In addition to meeting the numerical As Low As Reasonably Achievable (ALARA) design objective dose values for effluents released from a light water reactor as stipulated in 10CFR50, Appendix I (CFR, 2007a), the regulation also requires that plant designs include all items of reasonably demonstrated cleanup technology that when added to the liquid waste processing system sequentially and in order of diminishing cost-benefit return, can, at a favorable cost-benefit ratio, effect reductions in dose to the population reasonably expected to be within 50 mi (80 km) of the reactor. Values of \$2,000 per person-rem and \$2,000 per person-thyroid-rem are used as a favorable cost benefit threshold based on NUREG-1530 (NRC, 1995). The source term for each equipment configuration option was generated using the same GALE code as described in Section 3.5.1 along with the same plant specific parameters modified only to accommodate the changes in waste stream decontamination factor afforded by the design options simulated.

For the U.S. EPR, the dose reduction effects for the sequential addition of the next logical liquid waste processing component (i.e., waste demineralizer) results in a reduction in the 50 mi (80 km) population total body exposure of 0.018 person-rem (0.00018 person-sievert). Section 5.4 describes the population dose calculation for both the base system case of processing liquid waste with an evaporator and centrifuge for Group I and II waste streams, and the augmented system configuration that adds a vendor supplied waste demineralizer for additional processing of the distillate produced by the evaporator and centrifuge. Table 3.5-15 illustrates the relative population dose associated with both base equipment configuration and that associated with the addition of the waste demineralizer subsystem. Table 3.5-16 compares the estimated total body dose reduction or savings achieved for the addition of the demineralizer subsystem along with a conservative estimated cost for the purchase, operating and maintenance (O&M) of the equipment. The cost basis for the equipment option is taken from Regulatory Guide 1.110 (NRC, 1976b) and reported in 1975 non-escalated dollars which provides a conservatively low estimate of the equipment cost to today's dollars. A 60 year operating time frame is used since the U.S. EPR is designed for a 60 year operating life. The site area population within 50 mi (80 km) is based a projected population in 2010. The projected population decreases after the year 2010, which has a total projected population of 978, 840 people. The 2060 projected population within 50 miles (80 km) of NMP3NPP is 790, 179 people. The higher 2010 value is used for a conservative estimate in computing the projected dose.

For the total body dose reduction, Table 3.5-16 illustrates that the favorable benefit in reduced dose associated with the addition of waste demineralizer system had a dollar equivalent benefit value of \$2,160. However, the estimated cost to purchase, operate and maintain this equipment over its operating life was approximately \$728,200, thereby resulting in a total body effective benefit to cost ratio of less than 1.0 (not justified on an ALARA basis of dose savings to the public).

In consideration of the collective thyroid dose reduction, Table 3.5-17 illustrates that the favorable benefit in reduced dose associated with the addition of waste demineralizer system had a dollar equivalent benefit value of \$55,680. However, the estimated cost to purchase, operate and maintain this equipment over its operating life is the same as shown for the total body dose assessment above, approximately \$728,200. This result in a thyroid effective benefit to cost ratio of also less than 1.0 (not justified on an ALARA basis of dose savings to the public).

In assessing if there are any demonstrated technologies that could be added to the plant design at a favorable cost-benefit ratio, a bounding assessment has also been performed which demonstrates that there is insufficient collective dose available to be saved that would warrant additional equipment cost. For the bounding total body collective dose estimate, if an equipment option could reduce the base case population dose to zero, the maximum potential savings in collective dose would be equivalent to \$2,000 per person-rem (reference value for favorable benefit from NUREG-1530 (NRC, 1995)) times the life time integrated total body population dose associated with base condition (i.e., 0.018 person-rem/yr x 60 yrs x \$2,000 per person-rem = \$2,160). For the thyroid collective dose, the savings would be equivalent to \$2,000 per person-rem times the life time integrated thyroid population dose associated with base condition (i.e., 0.464 person-rem/yr x 60 yrs x \$2,000 per person-rem = \$55,680). The assumption of achieving a zero dose does not take into account that tritium in effluents contribution to the dose and that current available treatment options are ineffective to remove it.

Since the benefit value for both the total body and thyroid to reduce the dose to zero is significantly less than the direct and 60 year O&M cost of the waste demineralizer subsystem option or other options from Regulatory Guide 1.110 (NRC, 1976b) not already incorporated in the plant design, the bounding assessment indicates that there are no likely equipment additions that could be justified on an ALARA basis for liquid waste processing.

It should be noted that even though not warranted on a population dose savings basis, a vendor supplied waste demineralizer subsystem skid has been added to the plant design to provide plant operators greater flexibility to process waste liquids by different processes to best match waste stream characteristics, such as chemical form, with the waste process treatment method that best handles the waste from an economics standpoint.

### 3.5.3 RADIOACTIVE GASEOUS TREATMENT SYSTEMS

Radioactive gases (such as xenon, krypton and iodine) created as fission products during reactor operation can be released to the reactor coolant through fuel cladding defects along with hydrogen and oxygen that is generated by radiolytic decomposition of the reactor coolant. Since these gases are dissolved in the reactor coolant, they are transported to various systems in the plant by process fluid interchanges. Subsequent reactor coolant leakage releases a portion of these gases and any entrained particulate radioactivity to the ambient building atmosphere.

Fission product and radiolytic decomposition gases released from reactor coolant within the various process systems are handled by the Gaseous Waste Processing System. Radioactive gases or airborne particulates released to the ambient atmosphere in one of the buildings due to system leakage from the process system piping is managed by the combined operation of the Containment Ventilation System, Safeguards Building Controlled Area Ventilation System, Fuel Building Ventilation System, Nuclear Auxiliary Building Ventilation System, and Sampling Activity Monitoring Systems.

### 3.5.3.1 System Description and Operations

The Gaseous Waste Processing System and sources are provided in Figure 3.5-5. The Gaseous Waste Processing System combines a quasi-closed loop purge section with a discharge path provided through a carbon bed delay section. The purge section recycles the majority of purge gas after it has been processed. This limits the system demand for makeup purge gas, and also limits the amount of gas that must be discharged through the delay section to the environment.

The purge section includes waste gas compressors, purge gas pre-driers, several purge gas reducing stations, purge gas supply piping to tanks in a number of interfacing systems, purge gas return piping from those tanks, purge gas driers, recombiners, and gas coolers. The purge section also includes a gas supply subsystem, gas measuring subsystems, and compressor sealing subsystems. The purge gas stream consists of nitrogen with small quantities of hydrogen and oxygen, and trace quantities of noble gas fission products.

The carbon bed delay section includes a gel drier, delay beds, a gas filter, and a discharge gas reducing station. The delay section discharges processed gaseous waste to the Nuclear Auxiliary Building Ventilation System for release to the environment via the ventilation exhaust stack.

All the components of the Gaseous Waste Processing System and the majority of the components of connected systems are located in the Nuclear Auxiliary Building. However, there are some connected components that are continually swept by gaseous waste processing purge gas flow that are located in other buildings. The volume control tank and two of seven nuclear island drain and vent systems primary effluent tanks are located in the Fuel Building. Four more nuclear island drain and vent systems primary effluent tanks are located in the four safeguard buildings. The pressurizer relief tank and the reactor coolant drain tank are located in the Reactor Building. Gaseous Waste Processing System piping is routed among the buildings.

The Gaseous Waste Processing System is designed to operate continuously during normal plant operation. For the majority of this time, with the plant operating at full power, the Gaseous Waste Processing System will operate in a steady state mode, with a constant flow rate (0.19 lbm/sec (0.86 kg/sec) for two compressors running), through the purge section, and a small (0.00015 lbm/sec (0.068 gm/sec)), constant discharge rate from the delay section. Figure 3.5-6 depicts the Gaseous Waste Treatment System. The U.S. EPR DCD Section 11.3 describes the individual components and design details of the Gaseous Waste Management System.

#### Normal Operation - Purge Section

The circulation of purge gas is maintained by the operation of one or both waste gas compressors. The Gaseous Waste Processing System operates at positive pressures from the waste gas compressors to the reducing stations and the volume control tank, and at sub-atmospheric pressure downstream of the reducing stations through the various connected tanks and the gaseous radwaste processing equipment that returns the purge flow to the suction of the waste gas compressor.

Radioactive fission product gases are collected from the pressurizer relief tank, the reactor coolant drain tank, and the volume control tank. The primary influent source is expected to be the Coolant Degasification System, which extracts both hydrogen and fission product gases

from the reactor coolant on a continuous basis. The other major source of influent to the Gaseous Waste Processing System is the reactor coolant drain tank.

Gaseous Waste Processing System purge gas drawn from the connected components is routed through the gaseous radwaste processing equipment. First, the gas drier treats the returning purge gas. The gas drier uses a cooling process to reduce the moisture content in the purge gas.

The recombiner uses a catalytic process at elevated temperature to recombine the free hydrogen and oxygen entrained in the purge gas stream.

The gas cooler cools the purge gas stream at the recombiner outlet. A filter assures that no particulates are carried forward to the waste gas compressor.

The waste gas compressor compresses the incoming purge gas flow, and discharges to the sealing liquid tank.

The sealing liquid tank separates the gaseous and liquid phases from each other. The purge gas leaving the sealing liquid tank is routed to the pre-drier. The pre-drier cools the purge gas to reduce its moisture content by condensation.

The Gaseous Waste Processing System piping branches downstream of the pre-drier, dividing the purge gas flow. One branch supplies purge gas to the pressurizer relief tank and the reactor coolant drain tank. A second branch supplies purge gas flow to the volume control tank. The third branch connects to the delay section.

The purge gas flow in the third branch is joined by the purge gas discharged from the volume control tank, and is then distributed to the four parallel branches. These four paths purge radioactive fission product gases from the coolant supply and storage system tanks, the reactor boron and water makeup system, the coolant purification system, the coolant treatment system, the coolant degasification system, the various nuclear island vent and drain system primary effluent tanks (in the Safeguards Buildings, the Fuel Building, and the Nuclear Auxiliary Building), and the Nuclear Sampling System active liquid samples subsystem.

### **Normal Operation - Delay Section**

Only a small quantity of purge flow is sent to the delay beds under normal operating conditions. The remaining quantity is recycled.

The delay beds retain the radioactive fission product gases that enter the delay section. These gases (e.g. xenon and krypton) are dynamically adsorbed by the activated charcoal media in the delay beds, which provides the residence times required for natural decay. For normal operations, the Xenon and Krypton dynamic adsorption coefficient are  $70 \text{ cm}^3/\text{gm}$  ( $2,000 \text{ in}^3/\text{lb}$ ) for Krypton and  $1,160 \text{ cm}^3/\text{gm}$  ( $32,110 \text{ in}^3/\text{lb}$ ) for Xenon, respectively. This equates to an estimated holdup time for Xenon and Krypton of 27.7 days for Xenon and 40 hours for Krypton, respectively.

The delay beds consist of three vertical pressure vessels connected in series which are maintained at a constant positive pressure to improve the adsorption of waste gases in the activated charcoal media. Two moisture sensors are configured in parallel upstream of the delay beds to provide warning and protective interlock signals if the moisture content of waste gas entering the delay beds exceeds acceptable levels. A radiation sensor is also located

upstream of the delay beds to monitor influent activity levels. Two pressure sensors monitor pressure upstream of the delay beds to provide warning signals for high or low operating pressure conditions, and to provide protective interlock signals.

### **Surge Gas Operation**

Operations that transfer large quantities of primary coolant in the systems purged by the Gaseous Waste Processing System automatically place the system into surge gas operation mode. The Gaseous Waste Processing System operates in surge gas mode primarily during plant startup or shutdown.

### **Surge Gas Operation - Purge Section**

Operation of the Gaseous Waste Processing System purge section is not significantly altered by plant operating mode. Purge flow through the components connected to the Gaseous Waste Processing System continues as in normal operating conditions.

### **Surge Gas Operation - Delay Section**

During conditions of excess gas generation, the flow volume to the delay section automatically increases. This increased flow volume is automatically sensed and shifts the system to surge gas operation mode. Surge gas operation mode automatically stops waste gas releases from the Gaseous Waste Processing System via the Nuclear Auxiliary Building Ventilation System until the system is manually reset.

The capacity of the delay section adapts to the increased flow rate during surge gas operation mode because surge gas mode elevates delay section pressure. Higher pressure increases the storage capacity of the delay section and improves the adsorption capabilities of the activated charcoal.

The delay section maintains the required residence time for natural decay of the fission product gases during surge gas operation mode by virtue of the increased capacity arising from the elevated operating pressure.

Surge gas operation continues for a predetermined period of time sufficient to achieve the required residence times for the fission product gases. When this time period expires, delay section pressure reduction is manually initiated and gradually reduces the pressure in the delay section.

### **Steam Generator Blowdown Flash Tank Venting**

During normal operations, the blowdown liquid is routed to the blowdown flash tank. As a result of pressure reduction, a portion of the liquid mass flashes to steam. The steam-water mixture is separated in the flash tank, with the overhead steam directed to the deaerator (also called the feedwater tank). Non-condensable gases from the deaerator are sent to the main turbine condensers and are removed by the main condenser evacuation system for release to the plant stack.

Radiation sensors on the Steam Generator Blowdown Sampling System continually monitor blowdown activity for indications of a steam generator tube leaks or rupture. If indications of tube rupture are detected, the affected steam generator is automatically isolated from the blowdown flash tank in the Steam Generator Blowdown System. Eventually, after a controlled

plant shutdown and cooldown has been completed, the affected steam generator may be drained to the nuclear island vents and drains system, which is one of four normal destinations for steam generator draining (plant drains, clean drains, the condenser and the nuclear island vents and drains).

### **Main Condenser Evacuation System**

The Main Condenser Evacuation System is designed to establish and maintain a vacuum in the condenser during startup, cooldown and normal operation by the use of mechanical vacuum pumps. Vacuum pumps remove air and non-condensable gases from the condenser and connected steam side systems and pass the steam and the air mixture through moisture separators. As a result of compression, the steam component condenses while the extracted air is vented through the vent system into the ventilation system of the Nuclear Auxiliary Building Ventilation System and released to the environment via the plant stack. The activity of the exhausted air is monitored.

### **Ventilation Filter Systems**

Effluent discharged from the delay section of the Gaseous Waste Processing System is directed to the filtration section of the Nuclear Auxiliary Building Ventilation System. Exhaust air from the containment purge "full flow purge" (used only during plant outage periods), along with exhaust air from the Safeguards Building Controlled Area Ventilation, Fuel Pool Building Ventilation, and Nuclear Auxiliary Building Ventilation Systems, is also processed by the filtration section of the Nuclear Auxiliary Building Ventilation System before release from the stack. The ventilation flow paths (including containment "low flow purge" and "full flow purge") continuously exhaust to the Nuclear Auxiliary Building Ventilation System. Each exhaust flow path has a pre-filter and a HEPA filter. The filtered air is sent to the common exhaust plenum and removed via the stack. If radiation sensors in any of the rooms within the Nuclear Auxiliary Building, Reactor Building, Fuel Building, Safeguards Buildings, or the stack detect elevated radioactivity levels in exhaust gases, the associated flow paths are redirected to iodine-adsorbent activated charcoal delay beds and the filtered air is sent to the stack. The charcoal beds each have a downstream HEPA filter to remove potentially radioactive charcoal dust and particulates. The ventilation systems are shown in Figure 3.5-7 through Figure 3.5-12.

#### **3.5.3.2 Gaseous Release to the Environment**

All gaseous effluents are released at the top of the plant stack. The stack height is approximately 197 ft (60 m) above plant grade, or about 6.56 ft (2 m) above the height of the adjacent Reactor Building. The normal stack flow rate is conservatively estimated at 260,000 cfm (7,362 m<sup>3</sup>/min) with no credit for thermal buoyancy of the exit gas assumed (ambient temperature) and the low flow purge system assumed to not be operating. The stack diameter is 12.5 ft (3.8 m). The releases of radioactive effluent to the plant stack include contributions from:

- ◆ Gaseous Waste Processing System discharges via the carbon delay beds for noble gas holdup and decay.
- ◆ Containment purge ventilation discharges.
- ◆ Ventilation discharges from (1) the four Safeguards and Access Building controlled areas, (2) the Fuel Pool Building, (3) the Radwaste Building and (4) the Nuclear Auxiliary Building.

◆ Main Condenser air evacuation exhaust.

The annual average airborne releases of radionuclides from the plant were determined using the PWR GALE code (NRC, 1985). The GALE code models releases using realistic source terms derived from the experiences of many operating reactors, field and laboratory tests, and plant-specific design considerations incorporated to reduce the quantity of radioactive materials that may be released to the environment during normal operation, including anticipated operational occurrences. The code input values used in the analysis are provided in Section 3.5.1. The expected annual releases from the plant are presented in Table 3.5-8 and Table 3.5-19.

### 3.5.3.3 Gaseous Waste System Cost-Benefit Analysis

As with the liquid waste processing systems, the ALARA design objective dose values for effluents released from a light water reactor as stipulated in 10 CFR 50, Appendix I (CFR, 2007a), the regulation also requires that plant designs include all items of reasonably demonstrated cleanup technology that when added to the gaseous waste processing system sequentially and in order of diminishing cost-benefit return, can, at a favorable cost-benefit ratio, effect reductions in dose to the population reasonably expected to be within 50 mi (80 km) of the reactor. Values of \$2,000 per person-rem and \$2,000 per person-thyroid-rem are used as a favorable cost benefit threshold based on NRC NUREG-1530 (NRC, 1995). The source term for each equipment configuration option was generated using the same GALE code as described in Section 3.5.1 along with the same plant specific parameters modified only to accommodate the changes in waste stream decontamination factor afforded by the design options simulated.

For the U.S. EPR, the dose reduction effects for the sequential addition of the next logical gaseous waste processing component (i.e., addition of an additional charcoal delay bed to the waste gas holdup subsystem) results in a reduction in the 50 mi (80 km) population total body exposure of 0.004 person-rem (0.00004 person-sievert). Section 5.4 describes the population dose calculation for both the base case augmented charcoal delay bed holdup system for processing gaseous waste. Table 3.5-20 illustrates the relative population dose associated with both base equipment configuration and that associated with the augmented holdup system. Table 3.5-21 and Table 3.5-22 compares the estimated total body and thyroid dose reduction or savings achieved for the addition of the extra delay bed along with a conservative estimated cost for the purchase. Operating and maintenance cost associated with this passive subsystem is negligible. The cost basis for the equipment option is taken from Regulatory Guide 1.110 (NRC, 1976b) and reported in 1975 non-escalated dollars which provides a conservatively low estimate of the equipment cost to today's dollars. The site area population within 50 mi (80 km) is based on a projected population in 2010. The projected population decreases after the year 2010, which has a total projected population of 978,840 people. The 2060 projected population within 50 miles (80 km) of NMP is 790,179 people. The higher 2010 value is used for conservatism in computing the offsite population dose.

For the total body dose reduction, Table 3.5-21 illustrates that the favorable benefit in reduced dose associated with the additional charcoal bed had a dollar equivalent benefit value of \$480. For the thyroid dose reduction, Table 3.5-22 illustrates that the favorable benefit in reduced dose associated with the additional charcoal bed had a dollar equivalent benefit value of \$360. However, the estimated cost to purchase this equipment was approximately \$67,000, thereby resulting in a total body effective benefit to cost ratio of less than 1.0 (not justified on an ALARA basis of dose savings to the public).

The total gas release from the plant is made up of several sources, of which the charcoal delay bed subsystem provides treatment for the process gas from primary side reactor system

components only. As a consequent, assuming that the process gas stream release has a zero value does not result in a zero dose to the population. Ventilation system exhaust from the reactor building and other controlled area buildings, along with any secondary side process gas releases if primary to secondary leaks occur also contribute to the total release. Because these sources are distributed throughout the plant, no single system can be added that effectively reduces all sources of gas releases. However, beyond the waste gas processing that is accomplished by the charcoal delay beds, the existing controlled area ventilation systems already provide for HEPA filtration, and as needed charcoal filtration, to the major sources of gas released to the environment. As a result, no other treatment options not in use are available that could treat a significant fraction of the total release at a favorable cost to that shown for the charcoal delay bed.

### 3.5.4 SOLID RADIOACTIVE WASTE SYSTEM

The Solid Waste Management System serves to collect, treat and store the solid radioactive wastes produced throughout the plant. There are several types of wet solid waste produced in the plant. These include spent resins, filter and centrifuge sludge's, sludge from the storage tank bottoms, and evaporator concentrates. There are also dry wastes such as paper, cloth, wood, plastic, rubber, glass and metal components that are contaminated.

The solid system consists of three parts; the radioactive concentrates processing system, the solid waste processing system and the solid waste storage system. Figure 3.5-13 provides a flow diagram of the inputs and processes associated with the solid waste system.

The radioactive concentrates processing system serves to process radioactive concentrates into a monolithic salt block by drying liquid radioactive waste from different systems. The liquid waste treated includes the concentrates left after the liquid waste has been treated in the evaporator of the Liquid Waste Processing System. It also treats the radioactive sludge from the liquid waste storage tanks of the Liquid Waste Storage System. The spent ion exchange resins from the Coolant Purification System or liquid waste processing demineralizer package are also sent to the concentrates processing system, after they have been stored for a period of time, to be processed with the other radioactive concentrates.

The Dry Solid Waste Processing System serves to collect and process the solid or DAW produced throughout the plant. This waste can include materials such as plastics, paper, clothing, glass, rubber, wood and metal. The waste is separated and processed separately depending upon size, activity and physical/chemical conditions. In-plant capability to separate, shred and compact DAW waste materials into disposable containers is provided. Alternately, DAW may be shipped in the "as collected" form to an off-site licensed processor for volume reduction treatment and final packaging and shipment to a disposal facility.

The Solid Waste Storage System serves to store the solid waste mentioned above both before and after processing. The untreated solid waste is stored near its producing area until it is ready to be processed. Wet solid waste shall be stored separately from DAW to avoid cross contamination. Once treated, the solid waste, along with the treated concentrates, is stored in one of two areas. One area is a tubular shaft storage area for the high activity drums and the other is a temporary storage area for low to medium activity drums. Once the activity has reduced to a low enough level, the drums are transported to an off-site repository for final disposal.

### 3.5.4.1 Radioactive Concentrates Processing System

The Radioactive Concentrates Processing System is used to produce a monolithic salt block inside a disposal drum by drying high solids content liquids from different systems.

Evaporator concentrates from the concentrate tanks and contaminated sludge from the liquid waste storage tanks of the liquid waste storage system are transferred to the concentrate buffer tank. These wastes are mixed, sampled and analyzed for proper pretreatment before leaving the concentrate buffer tank.

Spent resins are stored in the resin waste tanks of the coolant purification system for an extended length of time to allow short lived activity to decay away. When processed, these resins are transferred into the resin proportioning tank. Depending upon activity levels in the resin, a portion of the resins is transferred into the concentrate buffer tank with liquid waste where it is mixed to control the overall waste radioactivity concentration. Spent resin from the Liquid Waste Storage and Processing System demineralizer/ultra filtration skid may be sent directly to high integrity containers (HICs) for in-container dewatering or transferred to the concentrate buffer tank. This demineralizer system produces spent resins as well as a small amount of solid waste from the back flush of the ultra filtration system.

From the concentrate buffer tank, the liquid waste can be transferred into a storage drum in one of three drum drying stations where the water content is evaporated off. Alternately, resin slurries can be transferred to HICs to be dewatered and sent to disposal. In the drum drying station, a seal is established on the drum and a vacuum established. Then the heaters are energized to evaporate the water from the drum. The vacuum in the drum allows a lower required heating temperature to boil off the water. The water vapor is condensed and collected and volume counted before it is drained to the condensate collection tank. The air and non-condensable gases are routed to the Radioactive Waste Building Ventilation System for processing. After most of the liquid has been evaporated out of the drum, it is refilled with more waste from the concentrate buffer tank and the drying process is re-initiated. This filling and evaporation process is repeated until the drum is filled with a solid precipitated dry activity waste product. The solid drum drying process reduces the moisture content of the solid block to the level required for disposal at an off-site repository.

Once the residual moisture has been reached, the shell and bottom heaters are turned off and disengaged from the drum. After a set time, the vacuum unit is shut down and the drum drying station is directly vented to the Radioactive Waste Building Ventilation System. While the drum is still connected to the Radioactive Waste Building Ventilation System, the product is allowed to cool to a less than 212°F (100°C).

The whole drying process is performed automatically which means that the system can operate 24 hours a day and unattended. Only during the drum exchange process does an operator have to be at the control panel to perform the different drum exchange steps. This process is done remotely.

Once the product cools down, the drum is lowered and transferred to the pickup position outside the filling station. In this position the drum is picked up by the drum handling device, lowered to the pickup position conveyor (part of the drum transfer device (DTD)). The DTD transfers the filled uncapped drum to the sampling position for dried waste for taking samples from the content of the drum as far as defined in a semi-automatic mode (the sample is taken automatically while insertion and removal of the shielded drill is performed manually). In the next step the drum is routed to the drum capping device for capping the filled drum.

The drum capping device operates automatically. After the drum reaches the capping position, a start button is pressed and a lid is automatically placed on the drum. The drum is automatically capped and once complete, a release signal allows the further transport of the drum to the drum input/output position. From the input/output position, the drum is moved by the drum store crane to the drum measuring device.

In the drum measuring device, the weight, the dose rate and the main radionuclides of the drum content are measured. A gamma spectroscopy measurement with a Ge-detector is used to determine radionuclides and their activity. The drum is arranged on a turntable which is slowly rotated during the measurement process. The drum measuring device operates automatically. Once the measuring process is complete, the drum is picked up by the drum store crane and moved to the drum store for storage.

#### **3.5.4.2 Solid Waste Processing System**

DAW is collected in suitable containers such as plastic bags, drums or bins that are placed in various locations throughout the controlled areas of the plant at such points as step-off pads at exits from contaminated areas. Once full, these collection bags or bins are sent to the solid waste processing area for sorting, compaction if suitable, and final packaging for temporary storage in-plant or shipment to a licensed disposal facility off-site or licensed waste processor for additional processing before final disposal.

The in-plant treatment facilities include a sorting box for sorting waste into compressible and non-compressible fractions, a drying box for drying of wet materials that might have greater than incidental moisture before further treatment, a shredder for treating large bulky combustible and compressible waste before being compacted, and a compactor for in-drum compaction of compressible waste. Filter cartridges are loaded in high integrity containers with other wastes for disposal.

#### **3.5.4.3 Solid Waste Storage System**

The different properties, sizes, materials and activity of the solid radioactive waste are considered while collecting the waste in different containers so as to simplify both handling and storage of the waste in the plant and its transport.

Various storage areas are provided in the Radioactive Waste Building for the different types of solid waste and contaminated components.

The system is able to handle and store the waste generated in the different controlled areas of the plant independent from the plant operating conditions. Storage space is provided for collected untreated waste waiting for treatment. Additional space is provided for treated and packaged low activity waste, such as DAW, as well as higher activity waste in a tubular shaft storage arrangement that provides shielding for operating staff. The tubular shaft store is part of the permanent building structure formed in the shape of tubes. The higher activity waste includes items such as the radioactive concentrates treated in the radioactive concentrates processing system and the spent filter cartridges. The drum store is located in the Radioactive Waste Processing Building in an area used for temporary storage of low level radioactive waste treated by the solid waste processing system. The drums can be stacked a maximum of 5 drums high to optimize the available storage space. The drums are stored for a sufficient time to allow the short lived radionuclides to decay thereby reducing the radiation levels to keep radiation exposures ALARA.

The drums containing the spent filter cartridges are placed in a shielded cask and brought to the drum transfer station. Once at the drum transfer station, the vehicle entrance crane lifts the lid off the cask and the drum store crane takes the drum to the tubular shaft store for storage. The lid is then placed back on the cask and the cask is returned to the Nuclear Auxiliary Building to the filter changing area.

The drums containing the medium activity waste such as spent filter cartridges, spent resins and the concentrates wastes from the radioactive concentrates processing system are transported to a final repository after being temporarily stored in the tubular shaft storage area. This is done by using the drum storage crane to remove the drums from the tubular shaft and place them in the drum transfer position. They are placed in a shielding cask and lifted to the vehicle entrance area by the vehicle entrance crane. Once in the vehicle entrance area, each drum is removed from the cask and placed into an approved shipping container to be moved to the off-site facility.

#### **3.5.4.4 Expected Volumes**

The volume of solid radioactive waste estimated to be generated by the U.S. EPR is approximately 7,933 ft<sup>3</sup> (224.6 m<sup>3</sup>) per year (including compressible waste). Table 3.5-9 delineates the expected annual volume by waste type. For liquid waste streams, the maximum volume reduction is achieved by converting liquid waste concentrates to dried salt deposits in the waste drum drying subsystem. Final drum drying is expected to achieve a volume reduction (VR) factor of about 5 over the concentrate stream. After dewatering, spent demineralizer resins are assumed to have the same volume as the initial resin volume used (i.e., no VR). Table 3.5-9 presents the final volume of processed concentrates ready for storage or shipment to a disposal facility. For DAW, Table 3.5-9 indicates the "as collected" volumes and assumes that no on-site volume reduction to these waste are applied. These materials are expected to be sent to an off site licensed waste processor for sorting and treatment for volume reduction before shipment to a disposal facility. If on-site compaction of compressible DAW is performed, a VR factor of 5 or more is expected assuming:

- a. Each non-regenerable ion-exchanger is changed annually; and
- b. Approximately 15 spent filter cartridges from all process systems combined are generated annually with a package volume of approximately 120 ft<sup>3</sup> (3.40 m<sup>3</sup>) (one filter element per disposal drum).

Curie content associated with this waste volume is also delineated in Table 3.5-9. The radioactive concentrations vary considerably depending upon plant operating conditions. However, radiation monitoring (and related interlocks) within the solidification system ensure that all shipments will comply with federal and state regulations (i.e., radiation levels and gross weight of shipping vehicle).

#### **3.5.4.5 Solid Release to the Environment**

Solid wastes will be shipped from the site for burial at a NRC licensed burial site. The containers used for solid waste shipments will meet the requirements of 49 CFR Parts 170 through 189 (Department of Transportation Radioactivity Material Regulations) (CFR, 2007e), and 10 CFR Part 71 (Packaging of Radioactive Materials for Transport) (CFR, 2007f).

Table 3.5-9 summarizes the annual total solid radioactive waste generated at NMP3NPP.

### 3.5.4.6 Independent Spent Fuel Storage Installation

An Independent Spent Fuel Storage Installation (ISFSI) was constructed on the James A. Fitzpatrick Nuclear Power Plant (JAFNPP) site. The first dry fuel storage canister was loaded into the JAFNPP ISFSI in 2002, with additional canisters loaded in subsequent years. The center of the ISFSI is situated approximately 5,000 ft (1524 m) north-east from the center of the NMP3NPP containment.

## 3.5.5 PROCESS AND EFFLUENT MONITORING

For routine operations, the process and effluent radiological monitoring and sampling systems monitor, record and (for certain subsystems) control the release of radioactive materials that may be generated during normal operation, including anticipated operational occurrences.

The process and effluent radiological monitoring systems consist of radiation detectors connected to local microprocessors. Each microprocessor processes the detector signal in digital form, computes average radioactivity levels, stores data, performs alarm or control functions, and transmits the digital signal to one of the control room information and control systems. Monitoring systems alarm when setpoint limits are exceeded and if the system becomes inoperable. Alarms are indicated both locally and in the control room.

For gaseous waste, all compartment ventilation exhaust air from controlled areas (i.e., Reactor Building, Fuel Building, Safeguard Buildings, Waste Building and Nuclear Auxiliary Building) and the gaseous waste system exhaust air is discharged to and monitored in the plant vent stack. Effluent sampling systems also monitor the Reactor Building, Fuel Building, the Nuclear Auxiliary Building and the mechanical area of the Safeguard Buildings, as well as the vent stack. Samples are also taken and monitored from the exhaust air of the Access Building and the Waste Building. These two buildings are not part of the controlled area and do not vent to the vent stack. Sampling of these two buildings provides assurance that an inadvertent release of radioactivity to the environment will be monitored. Gaseous effluent monitoring systems utilized in the U.S. EPR are discussed in the following sections.

The liquid radioactive waste effluent monitoring system measures the concentration of radioactive materials in liquids released to the environment to ensure that radionuclide concentration limits specified in 10 CFR 20 are complied with. Process line monitors provide operating personnel indication of system performance and the existence of leaks from contaminated systems to clean systems or subsystems of lower expected radioactivity.

The process and effluent monitors are discussed below by the plant system that is being monitored. Table 3.5-23 has been arranged by the radioisotopes monitored to make it more convenient to compare monitors that perform a similar function. The monitors in Table 3.5-23 are grouped by categories for noble gas effluent, gaseous iodine and aerosol (halogen and particulate) effluent, process monitoring (area radiation levels, personnel and equipment contamination, system leakage from the primary side to nuclear island buildings or secondary systems), liquid effluent, and airborne radiation levels.

### 3.5.5.1 Vent Stack

Vent stack gaseous effluent monitoring is accomplished by the use of continuously operating measurement devices for noble gas, aerosol, and iodine. Samples are also collected that may be utilized for laboratory determination of tritium. Two independent systems provide system redundancy and permits maintenance on one train while continually monitoring effluents with the other train. Each sampling system consists of a sampling nozzle array designed to provide a representative sample, two 100% capacity rotary sampling pumps, and specially designed

interconnecting tubing running between a sampling nozzle array, sampling pumps, and radiation monitoring instrumentation. Gaseous samples exiting the monitoring instrumentation are returned to the vent stack. The vent stack effluent monitoring system has the following general characteristics:

- ◆ Noble gas activity is monitored with beta-sensitive detectors. The gross output of the monitor is periodically normalized to the radionuclide composition by performing a gamma-spectroscopic analysis on a representative grab sample.
- ◆ Aerosol activity is monitored with the use of a particulate filter through which sample flow is continuously maintained. Aerosol particles are removed by the filter, which is continuously monitored by a gamma-sensitive detector.
- ◆ Iodine activity is monitored with the use of a dual filter for organic and inorganic iodine. Each filter is continuously monitored by a gamma-sensitive detector.

For both particulate and iodine monitoring, the gross outputs of the monitors are normalized by laboratory analysis of a duplicate set of filters installed in parallel with the primary ones. The vent stack gaseous effluent monitoring system does not perform any automatic actions. The system monitors, records, and alarms in the control room in the event that monitored radiation levels increase beyond specified setpoints. Measurement ranges of noble gas, aerosol, and iodine monitors are shown in Table 3.5-23.

#### **3.5.5.2 Gaseous Waste Carbon Delay Beds**

The gaseous waste delay bed process stream is continuously monitored prior to waste flow being directed to the plant vent stack. One gamma-sensitive radiation detector is located up-stream of the delay beds and one beta-sensitive radiation detector downstream of the beds outlet. The upstream detector provides plant personnel with an indication of the amount of radioactivity entering the system. The downstream detector is a beta-sensitive instrument, as Krypton-85 generally forms the main constituent (about 95%) of the normal radioactive noble gas waste stream, and provides personnel a means to compare the reduction in radioactivity afforded by the delay bed system. The gaseous waste monitoring system provides control room and local indication and an alarm in the main control room terminates release to the plant vent stack by closing the discharge valve. Measuring ranges of the gaseous waste disposal radiation monitoring system are shown in Table 3.5-23.

#### **3.5.5.3 Condenser Air Removal Monitor**

Non-condensable gases (air and noble gases) in the secondary system are continuously removed during operation by the condenser air removal system. These gases are exhausted to the vent stack. The function of the condenser air removal radiation monitor is to provide local and control room alarm in the event that noble gas radioactivity is detected in the secondary system. This would be an indication of a breach of fuel cladding, primary coolant boundary, or containment leak. Measuring ranges of the condenser air removal radiation monitoring system are shown in Table 3.5-23. No automatic actions are initiated by this system.

#### **3.5.5.4 Main Steam Radiation Monitoring System**

Radioactivity releases from the reactor coolant system to the main steam system (nitrogen-16 (N-16), noble gases) can occur as a result of steam generator tube leakage. Radioactivity in the main steam system is monitored over a wide power range by four redundant measuring arrangements per steam line (16 total for the system). The gamma sensitive detectors are mounted adjacent to the monitored main steam lines within the main steam and feedwater

valve compartments. At low power levels, radioactivity will be detected in the main steam due to noble gas. At high power levels, the detectors detect the strong gamma from N-16. Shielding of detectors ensures that detectors on other main steam lines do not erroneously respond. The redundant measurement signals are processed, and provide alarm in the control room upon detection of radioactivity. The main steam radiation monitoring system is utilized in conjunction with the condenser air removal and steam generator blowdown radiation monitoring systems to identify a defective steam generator. The main steam radiation monitoring system does not initiate any automatic actions. Isolation of a defective steam generator is performed by manual operator actions. Measuring ranges of the main steam radiation monitoring system are shown in Table 3.5-23.

#### **3.5.5.5 Reactor Coolant Radiation Monitor and Sampling System**

The noble gas radioactivity concentration of the primary coolant is monitored by monitoring the noble gas activity concentration in the gaseous volume flow prior to discharge to the Nuclear Sampling System degasifier. Monitoring is accomplished with a beta-sensitive measuring arrangement located immediately adjacent to the sampling line. This measuring point allows early detection of fuel element failures. The measurement range for this radiation monitoring system is shown in Table 3.5-23.

#### **3.5.5.6 Containment Atmosphere Radiation Monitor**

The containment atmosphere radiation monitor measures the radioactive gaseous concentrations in the containment atmosphere. The containment atmosphere radiation monitor is a part of a reactor coolant pressure boundary leak detection system. The presence of gaseous radioactivity in the containment atmosphere is an indication of reactor coolant pressure boundary leakage. The measurement range for this radiation monitoring system is shown in Table 3.5-23.

#### **3.5.5.7 Containment Ventilation System Radiation Monitor**

The containment ventilation system air filtration exhaust radiation monitor measures the concentration of radioactive materials in the containment purge exhaust air. The monitor provides an alarm in the main control room when the concentration of radioactive gases in the exhaust exceeds a predetermined setpoint.

The containment ventilation system air filtration exhaust radiation monitor is to be an inline monitor that uses a beta-sensitive scintillation detector. The measurement range for this radiation monitoring system is shown in Table 3.5-23.

#### **3.5.5.8 Liquid Waste Tank Monitors**

The liquid radioactive waste monitoring system measures the concentration of radioactive materials in liquids released to the environment to ensure that radionuclide concentration limits specified in 10 CFR 20 and dose requirements specified in 10 CFR 50 are complied with. Liquid radioactive waste is discharged in batches. Prior to release of a liquid radioactive waste tank, a representative sample is taken and radiochemically analyzed. Results of this analysis are utilized in conjunction with dilution factor data to determine a release setpoint for the liquid waste monitoring system. Two continuously operating radiation sensors monitor the release line from the tanks. Release is automatically terminated if a set limit is exceeded or if the monitoring system is inoperable. Measurement ranges of the liquid radioactive waste monitoring system are shown in Table 3.5-23.

### **3.5.5.9 Primary Component Cooling Liquid Monitors**

The component cooling water system consists of a closed loop used to transfer heat from nuclear components to service water by the use of coolers (heat exchangers). The closed nature of this system constitutes a barrier against the release of radioactivity to the service water and thus to the environment in the event of leaks in the associated coolers.

The Component Cooling Water Radiation Monitoring System consists of two subsystems. The general component cooling water monitoring system utilizes gamma-sensitive radiation detectors in the four separate safety-related trains of the Component Cooling Water System to monitor the fluid for any escape of radioactivity from the various radioactivity containing systems that make up the nuclear components served by the component cooling circuits. This subsystem provides local and control alarm in the event that component cooling water gamma radiation levels exceed the monitor setpoint. No automatic actions are initiated by this subsystem.

The second subsystem consists of two gamma-sensitive radiation detectors upstream and two gamma-sensitive radiation detectors downstream on the component cooling water lines feeding/exiting the two high-pressure (HP) coolers of the Volume Control System. In the event of a leak in a HP cooler with high-activity primary coolant leaking into the component cooling water system, the radiation detector downstream of the defective cooler indicates the entry of radioactivity from this HP cooler into the component cooling loop that is running at the time. If the radioactivity exceeds a pre-determined limit, the defective HP cooler is automatically isolated, with associated control room alarm, on the primary side. This automatic action is suppressed if the limit value of the radiation detector at the inlet of the cooler has already triggered a high activity signal and during in-service inspection of the measuring points.

The component cooling water radiation monitoring system utilizes lead-shielded gamma-sensitive detectors installed adjacent to the piping. Measuring ranges of the Component Cooling Water Radiation Monitoring System are shown in Table 3.5-23.

### **3.5.5.10 Steam Generator Blowdown Sample Monitors**

The evaporation process within the steam generator results in the concentration of contaminants in the liquid phase. These contaminants include any non-gaseous radioactive substances that have entered the secondary system from the reactor coolant system as a result of tube leakage in a steam generator.

Sampling lines extract blowdown water from the individual blowdown lines for chemical analysis. These lines are located ahead of the primary isolation valve within the reactor containment. Flow is continuously extracted from each of these lines and fed to gamma activity measurement equipment. This allows each steam generator to be monitored separately and continuously for radioactivity carryover to the secondary side. These monitors enable the identification or verification of a steam generator tube leak. Measuring ranges of the Steam Generator Radiation Monitoring System are shown in Table 3.5-23.

### **3.5.5.11 Turbine Building Drains Effluent Monitor**

Turbine Building waste liquid is released from the plant via a monitored pathway to the cooling tower retention basin before release to Lake Ontario. The effluent monitor provides alarm and trip function on the discharge flow if unexpected levels of radioactivity are detected in the release. Measuring ranges of the turbine building drains effluent monitor is shown in Table 3.5-23.

### 3.5.6 REFERENCES

**ANS, 1999.** American National Standard - Radioactive Source Term for Normal Operations of Light Water Reactors, ANSI/ANS 18.1-1999, American Nuclear Society, 1999.

**CFR, 2007a.** Title 10, Code of Federal Regulations, Part 50.34a, Design Objectives for Equipment to Control Releases of Radioactive Material in Effluents - Nuclear Power Reactors, and Appendix I, Numerical Guides for Design Objectives and Limiting Conditions for Operation to Meet the Criterion "As Low as is Reasonably Achievable" for Radioactive Material in Light-Water-Cooled Nuclear Power Reactor Effluents, 2007.

**CFR, 2007b.** Title 40, Code of Federal Regulations, Part 190, Radiation Protection Programs, 2007.

**CFR, 2007c.** Title 10, Code of Federal Regulations, Part 20.1301, Dose Limits for Individual Members of the Public, Code of Federal Regulations, 2007.

**CFR, 2007d.** Title 10, Code of Federal Regulations, Part 20, Appendix B, Table 2, Radionuclides, Annual Limits on Intake (ALIs) and Derived Air Concentrations (DACs) of Radionuclides for Occupational Exposure; Effluent Concentrations; Concentrations for Release to Sewage, 2007.

**NRC, 1985.** Calculation of Releases of Radioactive Materials in Gaseous and Liquid Effluents from Pressurized Water Reactors, PWR-GALE Code, NUREG-0017, Revision 1, Nuclear Regulatory Commission, April 1985.

**NRC, 1995.** Reassessment of NRC's Dollar Per Person-Rem Conversion Factor Policy, NUREG-1530, Nuclear Regulatory Commission, 1995.

**NRC, 1976a.** Calculation of Releases of Radioactive Materials in Gaseous and Liquid Effluents from Light-water Reactors, Regulatory Guide 1.112, Nuclear Regulatory Commission, 1976.

**NRC, 1976b.** Cost-Benefit Analysis for Radwaste Systems for Light Water-Cooled Nuclear Power Reactors, Regulatory Guide 1.110 (For Comment), Nuclear Regulatory Commission, March 1976.

**Table 3.5-1—Parameters Used in the Calculation of Fission Product Activity in Reactor (Design Basis)**

	<b>Parameter</b>	<b>Value</b>
1.	Total core thermal power, including measurement uncertainty [MWt]	4,612
2.	Clad defects, as a percent of rated core thermal power being generated by rods with clad defects [%]	1.0
3.	Volume of reactor coolant system [ft <sup>3</sup> ] (m <sup>3</sup> )	15,009 (425)
4.	Reactor coolant full power average temperature [°F](C)	594. (312.2)
5.	Purification flow rate (normal) [lbm/hr] (kg/hr)	79,400 (36,000)
6.	Effective cation demineralizer flow [gpm]	NA
7.	Fission product escape rate coefficients:	
	a. Noble gas isotopes [sec <sup>-1</sup> ]	6.5E-08
	b. Br, Rb, I and Cs isotopes [sec <sup>-1</sup> ]	1.3E-08
	c. Te isotopes [sec <sup>-1</sup> ]	1.0E-09
	d. Mo isotopes [sec <sup>-1</sup> ]	2.0E-09
	e. Sr and Ba isotopes [sec <sup>-1</sup> ]	1.0E-11
	f. Y, Zr, Nb, Ru, Rh, La, Ce, Pr, Nd and Pm isotopes [sec <sup>-1</sup> ]	1.6E-12
8.	Purification mixed bed demineralizer decontamination factors(fractions removed):	
	a. Noble gases and N-16, H-3	0.0
	b. Cs, Rb	0.5
	c. Anion / others	0.99 / 0.98
9.	Cation bed demineralizer decontamination factor	NA
10.	Degasifier noble gas stripping fractions	1.0

**Table 3.5-2—Reactor Coolant Radionuclide Concentrations**

(Page 1 of 3)

Radionuclide	Design Basis μCi/gm	Bq/gm	Realistic Source Term μCi/gm	(GALE) Bq/gm
<b>Noble Gases<sup>(a)</sup></b>				
Kr-83m	1.3E-01	4.7E+03		
Kr-85*	5.3E+00	2.0E+05	5.8E-01	2.1E+04
Kr-85m*	5.7E-01	2.1E+04	1.8E-02	6.7E+02
Kr-87*	3.3E-01	1.2E+04	2.0E-02	7.4E+02
Kr-88*	1.0E+00	3.8E+04	2.1E-02	7.8E+02
Kr-89	2.4E-02	9.0E+02		
Xe-131m*	1.1E+00	4.0E+04	8.8E-01	3.3E+04
Xe-133*	9.5E+01	3.5E+06	3.4E-02	1.3E+03
Xe-133m*	1.4E+00	5.0E+04	8.2E-02	3.0E+03
Xe-135*	3.4E+00	1.3E+05	7.7E-02	2.8E+03
Xe-135m*	2.0E-01	7.2E+03	1.5E-01	5.6E+03
Xe-137	4.6E-02	1.7E+03	3.9E-02	1.4E+03
Xe-138*	1.6E-01	6.1E+03	7.0E-02	2.6E+03
<b>Halogens<sup>(b)</sup></b>				
Br-83	3.2E-02	1.2E+03		
Br-84	1.7E-02	6.2E+02	1.8E-02	6.7E+02
Br-85	2.0E-03	7.4E+01		
I-129	4.6E-08	1.7E-03		
I-130	5.0E-02	1.8E+03		
I-131*	7.4E-01	2.7E+04	1.3E-03	4.8E+01
I-132*	3.7E-01	1.4E+04	6.0E-02	2.2E+03
I-133*	1.3E+00	4.6E+04	1.9E-02	7.0E+02
I-134*	2.4E-01	8.9E+03	1.1E-01	4.1E+03
I-135*	7.9E-01	2.9E+04	4.8E-02	1.8E+03
<b>Rubidium, Cesium<sup>(c)</sup></b>				
Rb-86	7.7E-03	2.9E+02		
Rb-86m	1.2E-06	4.4E-02		
Rb-88	4.1E+00	1.5E+05	2.2E-01	8.1E+03
Rb-89	1.9E-01	7.0E+03		
Cs-134	6.8E-01	2.5E+04	2.6E-05	9.6E-01
Cs-136	2.1E-01	7.8E+03	6.2E-04	2.3E+01
Cs-137	4.3E-01	1.6E+04	3.7E-05	1.4E+00
Cs-138	8.8E-01	3.3E+04		
<b>Miscellaneous Nuclides<sup>(c)</sup></b>				
Sr-89	2.5E-03	9.4E+01	8.9E-05	3.3E+00
Sr-90	1.3E-04	4.8E+00	7.6E-06	2.8E-01
Sr-91	4.1E-03	1.5E+02	8.0E-04	3.0E+01
Sr-92	6.9E-04	2.6E+01		
Y-90	3.1E-05	1.1E+00		
Y-91m	2.1E-03	7.7E+01	5.0E-04	1.9E+01
Y-91	3.2E-04	1.2E+01	3.3E-06	1.2E-01
Y-92	5.6E-04	2.1E+01		
Y-93	2.6E-04	9.6E+00	3.5E-03	1.3E+02
Zr-95	3.7E-04	1.4E+01	2.5E-04	9.3E+00
Zr-97	2.7E-04	9.9E+00		
Nb-95	3.7E-04	1.4E+01	1.8E-04	6.7E+00
Mo-99	4.3E-01	1.6E+04	4.3E-03	1.6E+02

**Table 3.5-2—Reactor Coolant Radionuclide Concentrations**

(Page 2 of 3)

Radionuclide	Design Basis μCi/gm	Bq/gm	Realistic Source Term μCi/gm	(GALE) Bq/gm
Tc-99m	1.9E-01	6.9E+03	4.2E-03	1.6E+02
Ru-103	3.1E-04	1.1E+01	4.8E-03	1.8E+02
Ru-105	3.8E-04	1.4E+01		
Ru-106	1.1E-04	4.0E+00	5.7E-02	2.1E+03
Rh-103m	2.7E-04	1.0E+01		
Rh-105	1.8E-04	6.5E+00		
Rh-106	1.1E-04	4.0E+00	5.7E-02	2.1E+03
Ag-110	4.4E-08	1.6E-03		
Ag-110m	7.9E-07	2.9E-02	8.2E-04	3.0E+01
Sb-125	3.2E-06	1.2E-01		
Sb-127	2.0E-05	7.4E-01		
Sb-129	2.7E-05	1.0E+00		
Te-127m	1.8E-03	6.5E+01		
Te-127	8.7E-03	3.2E+02		
Te-129m	5.8E-03	2.1E+02	1.2E-04	4.4E+00
Te-129	9.6E-03	3.6E+02	2.6E-02	9.6E+02
Te-131m	1.5E-02	5.5E+02	1.1E-03	4.1E+01
Te-131	1.0E-02	3.8E+02	8.6E-03	3.2E+02
Te-132	1.6E-01	6.0E+03	1.1E-03	4.1E+01
Te-134	2.7E-02	9.9E+02		
Ba-137m	4.0E-01	1.5E+04	3.5E-05	1.3E+00
Ba-139	8.6E-02	3.2E+03		
Ba-140	2.5E-03	9.2E+01	8.4E-03	3.1E+02
La-140	6.4E-04	2.4E+01	1.7E-02	6.3E+02
La-141	2.1E-04	7.8E+00		
La-142	1.3E-04	4.6E+00		
Ce-141	3.5E-04	1.3E+01	9.6E-05	3.6E+00
Ce-143	3.0E-04	1.1E+01	2.0E-03	7.4E+01
Ce-144	2.8E-04	1.0E+01	2.5E-03	9.3E+01
Pr-143	3.5E-04	1.3E+01		
Pr-144	2.8E-04	1.0E+01	2.5E-03	9.3E+01
Nd-147	1.4E-04	5.1E+00		
Np-239	3.5E-03	1.3E+02	1.5E-03	5.6E+01
Pu-238	8.0E-07	2.9E-02		
Pu-239	8.1E-08	3.0E-03		
Pu-240	1.1E-07	4.1E-03		
Pu-241	2.8E-05	1.0E+00		
Am-241	3.1E-08	1.2E-03		
Cm-242	7.5E-06	2.8E-01		
Cm-244	4.1E-07	1.5E-02		
<b>Activation Products<sup>(d)</sup></b>				
Na-24	3.7E-02	1.4E+03	3.7E-02	1.4E+03
Cr-51	2.0E-03	7.4E+01	2.0E-03	7.4E+01
Mn-54	1.0E-03	3.7E+01	1.0E-03	3.7E+01
Fe-55	7.6E-04	2.8E+01	7.6E-04	2.8E+01
Fe-59	1.9E-04	7.0E+00	1.9E-04	7.0E+00
Co-58	2.9E-03	1.1E+02	2.9E-03	1.1E+02
Co-60	3.4E-04	1.3E+01	3.4E-04	1.3E+01

**Table 3.5-2—Reactor Coolant Radionuclide Concentrations**

(Page 3 of 3)

<b>Radionuclide</b>	<b>Design Basis μCi/gm</b>	<b>Bq/gm</b>	<b>Realistic Source Term μCi/gm</b>	<b>(GALE) Bq/gm</b>
Zn-65	3.2E-04	1.2E+01	3.2E-04	1.2E+01
W-187	1.8E-03	6.7E+01	1.8E-03	6.7E+01
<b>Tritium</b>				
H-3	4.0	1.48E+05	1.0E+00	3.7E+04
<b>Nitrogen</b>				
N-16			4.0E+01	1.5E+06

## Notes:

For Design Basis concentrations, the following conditions apply;

- (a) The noble gas concentrations are at the U.S. EPR Standard Technical Specification limit of 210 micro Ci/gm DE-Xe-133
- (b) The halogen concentrations are at the U.S. EPR proposed Standard Technical Specification limit of 1 micro Ci/gm DE-I-131
- (c) The concentrations for this group are based on 1.0% failed fuel fraction.
- (d) The concentration of activation products based on ANSI/ANS-18.1-1999.

\*Radionuclide concentration controlled by proposed Technical Specifications

**Table 3.5-3—Secondary Coolant Radionuclide Concentrations**

(Page 1 of 3)

Radionuclide	Design Basis Liquid		Design Basis Steam		Realistic Source Term-Liquid <sup>(e)</sup>		Realistic Source Term-Steam <sup>(e)</sup>	
	μCi/gm	Bq/gm	μCi/gm	Bq/gm	μCi/gm	Bq/gm	μCi/gm	Bq/gm
<b>Noble Gases<sup>(a)</sup></b>								
Kr-83m	N/A	N/A	2.1E-05	7.9E-01				
Kr-85	N/A	N/A	5.3E-05	2.0E+00			9.5E-08	3.5E-03
Kr-85m	N/A	N/A	5.8E-06	2.1E-01			3.1E-09	1.1E-04
Kr-87	N/A	N/A	3.3E-06	1.2E-01			9.1E-09	3.4E-04
Kr-88	N/A	N/A	1.0E-05	3.8E-01			3.5E-09	1.3E-04
Kr-89	N/A	N/A	2.4E-07	9.0E-03				
Xe-131m	N/A	N/A	1.1E-05	4.0E-01			1.4E-07	5.3E-03
Xe-133	N/A	N/A	9.7E-04	3.6E+01			5.6E-09	2.1E-04
Xe-133m	N/A	N/A	1.5E-05	5.6E-01			1.4E-08	5.1E-04
Xe-135	N/A	N/A	1.6E-04	6.0E+00			1.3E-08	4.7E-04
Xe-135m	N/A	N/A	8.2E-04	3.0E+01			2.5E-08	9.1E-04
Xe-137	N/A	N/A	4.6E-07	1.7E-02			6.5E-09	2.4E-04
Xe-138	N/A	N/A	1.7E-06	6.1E-02			1.2E-08	4.4E-04
<b>Halogens<sup>(b)</sup></b>								
Br-83	1.6E-03	6.0E+01	1.6E-05	6.0E-01				
Br-84	3.1E-04	1.1E+01	3.1E-06	1.1E-01	5.8E-08	2.2E-03	5.8E-10	2.2E-05
Br-85	3.9E-06	1.5E-01	3.9E-08	1.5E-03				
I-129	4.8E-09	1.8E-04	4.8E-11	1.8E-06				
I-130	4.3E-03	1.6E+02	4.3E-05	1.6E+00				
I-131	7.7E-02	2.8E+03	7.7E-04	2.8E+01	4.1E-08	1.5E-03	4.1E-10	1.5E-05
I-132	2.3E-02	8.4E+02	2.3E-04	8.4E+00	6.5E-07	2.4E-02	6.5E-09	2.4E-04
I-133	1.2E-01	4.3E+03	1.2E-03	4.3E+01	5.2E-07	1.9E-02	5.2E-09	1.9E-04
I-134	6.7E-03	2.5E+02	6.7E-05	2.5E+00	5.5E-07	2.0E-02	5.5E-09	2.0E-04
I-135	6.0E-02	2.2E+03	6.0E-04	2.2E+01	9.2E-07	3.4E-02	9.2E-09	3.4E-04
<b>Rubidium, Cesium<sup>(c)</sup></b>								
Rb-86	1.5E-05	5.7E-01	7.7E-08	2.8E-03				
Rb-86m	9.0E-12	3.3E-07	4.5E-14	1.7E-09				
Rb-88	5.0E-04	1.9E+01	2.5E-06	9.3E-02	4.2E-07	1.6E-02	2.1E-09	7.7E-05
Rb-89	2.0E-05	7.4E-01	1.0E-07	3.7E-03				
Cs-134	1.4E-03	5.1E+01	6.8E-06	2.5E-01	9.3E-10	3.4E-05	4.9E-12	1.8E-07
Cs-136	4.2E-04	1.6E+01	2.1E-06	7.8E-02	2.2E-08	8.3E-04	1.1E-10	4.1E-06
Cs-137	8.7E-04	3.2E+01	4.3E-06	1.6E-01	1.4E-09	5.1E-05	6.6E-12	2.4E-07
Cs-138	1.9E-04	6.9E+00	9.4E-07	3.5E-02				
<b>Miscellaneous Nuclides<sup>(d)</sup></b>								
Sr-89	2.9E-06	1.1E-01	1.4E-08	5.3E-04	2.9E-09	1.1E-04	1.5E-11	5.4E-07
Sr-90	1.4E-07	5.4E-03	7.2E-10	2.7E-05	2.5E-10	9.1E-06	1.2E-12	4.4E-08
Sr-91	3.6E-06	1.3E-01	1.8E-08	6.7E-04	1.8E-08	6.5E-04	8.8E-11	3.3E-06
Sr-92	4.0E-07	1.5E-02	2.0E-09	7.4E-05				
Y-90	3.8E-08	1.4E-03	1.9E-10	7.1E-06				
Y-91	3.7E-07	1.4E-02	1.8E-09	6.8E-05	1.1E-10	3.9E-06	5.5E-13	2.0E-08
Y-91m	2.2E-06	8.0E-02	1.1E-08	4.0E-04	2.5E-09	9.1E-05	1.2E-11	4.6E-07
Y-92	5.3E-07	2.0E-02	2.7E-09	9.9E-05				
Y-93	2.3E-07	8.6E-03	1.2E-09	4.3E-05	7.5E-08	2.8E-03	3.8E-10	1.4E-05
Zr-95	4.1E-07	1.5E-02	2.1E-09	7.7E-05	8.0E-09	3.0E-04	4.0E-11	1.5E-06
Zr-97	2.6E-07	9.6E-03	1.3E-09	4.8E-05				

**Table 3.5-3—Secondary Coolant Radionuclide Concentrations**

(Page 2 of 3)

Radionuclide	Design Basis Liquid		Design Basis Steam		Realistic Source Term-Liquid <sup>(e)</sup>		Realistic Source Term-Steam <sup>(e)</sup>	
	μCi/gm	Bq/gm	μCi/gm	Bq/gm	μCi/gm	Bq/gm	μCi/gm	Bq/gm
Nb-95	4.2E-07	1.5E-02	2.1E-09	7.7E-05	5.5E-09	2.0E-04	2.9E-11	1.1E-06
Mo-99	4.6E-04	1.7E+01	2.3E-06	8.5E-02	1.3E-07	4.9E-03	6.3E-10	2.3E-05
Tc-99m	2.6E-04	9.8E+00	1.3E-06	4.9E-02	7.3E-08	2.7E-03	3.8E-10	1.4E-05
Ru-103	3.4E-07	1.3E-02	1.7E-09	6.4E-05	1.6E-07	5.8E-03	8.0E-10	3.0E-05
Ru-105	2.8E-07	1.0E-02	1.4E-09	5.2E-05				
Ru-106	1.2E-07	4.4E-03	6.0E-10	2.2E-05	1.9E-06	6.8E-02	9.0E-09	3.3E-04
Rh-103m	3.1E-07	1.1E-02	1.5E-09	5.7E-05				
Rh-105	2.0E-07	7.4E-03	1.0E-09	3.7E-05				
Rh-106	1.2E-07	4.4E-03	6.0E-10	2.2E-05	1.9E-06	6.8E-02	9.0E-09	3.3E-04
Ag-110	1.2E-11	4.4E-07	5.9E-14	2.2E-09				
Ag-110m	8.8E-10	3.3E-05	4.4E-12	1.6E-07	2.7E-08	9.8E-04	1.4E-10	5.0E-06
Sb-125	3.5E-09	1.3E-04	1.8E-11	6.6E-07				
Sb-127	2.2E-08	8.1E-04	1.1E-10	4.0E-06				
Sb-129	1.9E-08	7.1E-04	9.6E-11	3.6E-06				
Te-127	8.1E-06	3.0E-01	4.0E-08	1.5E-03				
Te-127m	2.0E-06	7.3E-02	9.8E-09	3.6E-04				
Te-129	6.3E-06	2.3E-01	3.1E-08	1.2E-03	1.7E-07	6.2E-03	8.3E-10	3.1E-05
Te-129m	6.4E-06	2.4E-01	3.2E-08	1.2E-03	3.9E-09	1.5E-04	2.0E-11	7.3E-07
Te-131	4.6E-06	1.7E-01	2.3E-08	8.5E-04	2.3E-08	8.4E-04	1.2E-10	4.3E-06
Te-131m	1.5E-05	5.7E-01	7.7E-08	2.8E-03	3.0E-08	1.1E-03	1.5E-10	5.6E-06
Te-132	1.8E-04	6.5E+00	8.8E-07	3.3E-02	3.5E-08	1.3E-03	1.7E-10	6.4E-06
Te-134	6.4E-06	2.4E-01	3.2E-08	1.2E-03				
Ba-137m	8.1E-04	3.0E+01	4.1E-06	1.5E-01	1.3E-09	4.8E-05	6.2E-12	1.9E-08
Ba-139	3.9E-05	1.4E+00	1.9E-07	7.2E-03				
Ba-140	2.7E-06	1.0E-01	1.4E-08	5.1E-04	2.6E-07	9.7E-03	1.3E-09	4.9E-05
La-140	8.4E-07	3.1E-02	4.2E-09	1.6E-04	5.1E-07	1.9E-02	2.5E-09	9.3E-05
La-141	1.5E-07	5.5E-03	7.4E-10	2.8E-05				
La-142	5.6E-08	2.1E-03	2.8E-10	1.0E-05				
Ce-141	3.9E-07	1.5E-02	2.0E-09	7.3E-05	3.1E-09	1.1E-04	1.6E-11	5.8E-07
Ce-143	3.1E-07	1.2E-02	1.6E-09	5.8E-05	5.5E-08	2.0E-03	2.8E-10	1.0E-05
Ce-144	3.1E-07	1.1E-02	1.5E-09	5.7E-05	8.0E-08	3.0E-03	4.1E-10	1.5E-05
Pr-143	3.9E-07	1.4E-02	2.0E-09	7.2E-05				
Pr-144	3.1E-07	1.1E-02	1.5E-09	5.7E-05	8.0E-08	3.0E-03	4.1E-10	1.5E-05
Nd-147	1.5E-07	5.6E-03	7.5E-10	2.8E-05				
Np-239	3.7E-06	1.4E-01	1.9E-08	6.9E-04	4.5E-08	1.7E-03	2.2E-10	8.3E-06
Pu-238	8.9E-10	3.3E-05	4.4E-12	1.6E-07				
Pu-239	9.0E-11	3.3E-06	4.5E-13	1.7E-08				
Pu-240	1.2E-10	4.6E-06	6.2E-13	2.3E-08				
Pu-241	3.1E-08	1.1E-03	1.5E-10	5.7E-06				
Am-241	3.5E-11	1.3E-06	1.7E-13	6.4E-09				
Cm-242	8.3E-09	3.1E-04	4.2E-11	1.5E-06				
Cm-244	4.5E-10	1.7E-05	2.3E-12	8.4E-08				
<b>Activation Products<sup>(d)</sup></b>								
Na-24	3.5E-05	1.3E+00	1.8E-07	6.5E-03	8.9E-07	3.3E-02	4.5E-09	1.7E-04
Cr-51	2.2E-06	8.2E-02	1.1E-08	4.1E-04	6.5E-08	2.4E-03	3.2E-10	1.2E-05
Mn-54	1.1E-06	4.1E-02	5.6E-09	2.1E-04	3.3E-08	1.2E-03	1.7E-10	6.1E-06
Fe-55	8.5E-07	3.1E-02	4.2E-09	1.6E-04	2.5E-08	9.1E-04	1.3E-10	4.6E-06

**Table 3.5-3—Secondary Coolant Radionuclide Concentrations**

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Radionuclide	Design Basis Liquid		Design Basis Steam		Realistic Source Term-Liquid <sup>(e)</sup>		Realistic Source Term-Steam <sup>(e)</sup>	
	μCi/gm	Bq/gm	μCi/gm	Bq/gm	μCi/gm	Bq/gm	μCi/gm	Bq/gm
Fe-59	2.1E-07	7.8E-03	1.1E-09	3.9E-05	6.0E-09	2.2E-04	3.1E-11	1.1E-06
Co-58	3.2E-06	1.2E-01	1.6E-08	6.0E-04	9.5E-08	3.5E-03	4.7E-10	1.7E-05
Co-60	3.8E-07	1.4E-02	1.9E-09	7.0E-05	1.1E-08	4.1E-04	5.5E-11	2.0E-06
Zn-65	3.6E-07	1.3E-02	1.8E-09	6.6E-05	1.1E-08	3.9E-04	5.0E-11	1.9E-06
W-187	1.8E-06	6.7E-02	9.1E-09	3.4E-04	4.9E-08	1.8E-03	2.5E-10	9.3E-06
<b>Nitrogen</b>								
N-16					6.9E-07	2.6E-02	6.9E-08	2.6E-03
<b>Tritium<sup>(d)</sup></b>								
H-3	4.0E+00	1.5E+05	4.0E+00	1.5E+05	1.0E-03	3.7E+01	1.0E-03	3.7E+01

## Notes:

For design basis concentrations, the following conditions apply:

- (a) The noble gases are assumed to enter the steam phase instantly.
- (b) The halogen concentrations are at the U.S. EPR Standard Technical Specification limit of 0.1 micro Ci/gm DE-I-131.
- (c) The concentrations for this group are based on 1.0% failed fuel fraction.
- (d) The concentration of activation products conservatively assumed to be same concentration as in primary coolant.
- (e) Normal operation coolant concentrations for the ANSI/ANS-18.1-1999 reference PWR with U tube steam generators

**Table 3.5-4—Principal Parameters Used In Estimating Realistic Releases of Radioactive Materials in Effluents (GALE Code Input Parameters)**

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Item	GALE Input Parameter	Value
0	Name and Type of Reactor	U.S. EPR PWR
1	Thermal Power Level (MWth) (4,590 MWth + 22 MWth measurement uncertainty)	4,612 MWth (4.612E9 J/sec)
2	Mass of Coolant in Primary System (RCS dry nominal volume - not including the pressurizer) (13,596 ft <sup>3</sup> /0.02290 ft <sup>3</sup> /lbm)	5.937E5 lbm (2.693E5 kg)
3	Primary System Letdown Rate (7.94E+04 lbm/h x 0.0229 ft <sup>3</sup> /lbm x 7.48 gal/ft <sup>3</sup> x 1 min/60 sec = 226.7 gpm)	226.7 gpm (0.858 m <sup>3</sup> /min)
4	Letdown Cation Demineralizer Flow Rate (No purification system cation demineralizer)	0 gpm (0 l/min)
5	Number of steam generators	4
6	Total steam flow (Nominal 4 x 5.168E+06 = 20.67E+06 lbm/hr Increase by 1.05 to account for higher thermal power = 21.71E+06 lbm/hr)	2.171E7 lbm/hr (9.845E6 kg/hr)
7	Mass of liquid in secondary side of each steam generator (SG)	1.6977E5 lbm (7.7006E5 kg)
8	SG Blowdown rate (Nominal 4 x 0.052E+06 lbm/hr = 208E+03 lbm/hr Adjust by 1.05 to account for higher thermal power 208 x 1.05 = 218.4E+03)	2.184E5 lbm/hr (9.8901E4 kg/hr)
9	Blowdown Treatment Method (Full blowdown flow processed by Blowdown System and recycled to condensate system.)	0
10	Condensate Demineralizer Regeneration Time (days) (Regeneration not used)	0
11	Condensate Demineralizer Flow Fraction	0.33
12	Shim Bleed Flow Rate (gpd) (Shim bleed is letdown flow for boron control and the liquid is recycled. The nominal flow is: 500 lbm/hr x 0.0229 ft <sup>3</sup> /lbm x 7.48 gal/ft <sup>3</sup> x 24 hr/day = 2,056 gpd Adjusting by 1.05 to account for higher thermal power yields 2,158 gpd. The analysis will conservatively assume that 5 percent of the processed shim bleed flow 2,158 x 0.05 = 107.9 rounded to 110 gpd is liquid waste)	110 gpd (416 l/day)
13	Shim Bleed DF for Iodine (With Liquid Waste Storage and Processing System Demineralizer)	1.0E4
14	Shim Bleed DF for Cesium and Rubidium (With Liquid Waste Storage and Processing System Demineralizer)	1.0E7
15	Shim Bleed DF for Other Nuclides (With Liquid Waste Storage and Processing System Demineralizer)	1.0E7
16	Shim Bleed Collection Time (days) $\frac{18500 \text{ gal}}{\left(\frac{110 + 1728 \text{ gal}}{\text{day}}\right)} * 0.8 = 8.05 = 8.1 \text{ days}$ (The collection time is for one tank. The collection time includes 1,728 gpd (6,541 lpd) from equipment drains.)	8.1 days
17	Shim Bleed Processing and Discharge Times (days) $\frac{18500 \text{ gal}}{\left(\frac{1.1 \text{ kg}}{\text{sec}}\right) * \left(\frac{1 \text{ E} - 3 \text{ m}^3}{1 \text{ kg}}\right) * \left(\frac{8.64 \text{ E}4 \text{ sec}}{\text{d}}\right)} * 0.8 = 0.589 \text{ days}$	0.589 days
18	Shim Bleed Average Fraction of Waste to be Discharged (Shim Bleed liquid is recycled.)	0.0

**Table 3.5-4—Principal Parameters Used In Estimating Realistic Releases of Radioactive Materials in Effluents (GALE Code Input Parameters)**

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Item	GALE Input Parameter	Value
19	Equipment Drains Input (gpd) (Based on U.S. EPR Standard Technical Specification limit on unidentified leakage of 1 gpm (3.79 lpm). Assumes collected by floor drains. Twenty percent added for conservatism.)	1,728 gal/day 6,541 l/day
20	Equipment Drains Primary Coolant Activity (PCA)	1.0
21	Equipment Drains DF for Iodine (With Liquid Waste Storage and Processing System Demineralizer)	1.0E4
22	Equipment Drains DF for Cesium and Rubidium (With Liquid Waste Storage and Processing System Demineralizer)	1.0E7
23	Equipment Drains DF for Other Nuclides (With Liquid Waste Storage and Processing System Demineralizer)	1.0E7
24	Equipment Drains Collection Time (days) (Includes 110 gpd (416.4 lpd) from shim bleed.) $\frac{70 \text{ m}^3}{\left(\frac{110 + 1728 \text{ gal}}{\text{day}}\right) * \left(\frac{\text{m}^3}{264.17 \text{ gal}}\right)} * 0.8 = 8.1 \text{ days}$ (Includes 110 gpd (416.4 lpd) from shim bleed.)	8.1 days
25	Equipment Drains Processing and Discharge Times (days) $\frac{70 \text{ m}^3}{\left(\frac{1.1 \text{ kg}}{\text{sec}}\right) * \left(\frac{1\text{E} - 3 \text{ m}^3}{1 \text{ kg}}\right) * \left(\frac{8.64\text{E}4 \text{ sec}}{\text{d}}\right)} * 0.8 = 0.589 \text{ days}$	0.589 days
26	Equipment Drains Average Fraction of Waste to be Discharged (There is no recycling of liquid radioactive waste.)	1.0
27	Clean Waste Input (gpd) (Clean Waste included as Group II.) (Conservative – 66,000 gal/week / 7 day/week = 9,428 gallons per day)	9,428 gal/day 35,690 l/day
28	Clean Waste PCA	0.001
29	Clean Waste DF for Iodine (With Liquid Waste Storage and Processing System Demineralizer)	1.0E2
30	Clean Waste DF for Cesium and Rubidium (With Liquid Waste Storage and Processing System Demineralizer)	1.0E2
31	Clean Waste DF for Other Nuclides (With Liquid Waste Storage and Processing System Demineralizer)	1.0E2
32	Clean Waste Collection Time (days) $\frac{70 \text{ m}^3}{\left(\frac{250 \text{ m}^3}{\text{week}}\right) * \left(\frac{\text{week}}{7 \text{ d}}\right)} * 0.8 = 1.6 \text{ days}$	1.6 days
33	Clean Waste Processing and Discharge Times (days) $\frac{70 \text{ m}^3}{\left(\frac{1.4 \text{ kg}}{\text{sec}}\right) * \left(\frac{1\text{E} - 3 \text{ m}^3}{1 \text{ kg}}\right) * \left(\frac{8.64\text{E}4 \text{ sec}}{\text{d}}\right)} * 0.8 = 0.463 \text{ days}$	0.463
34	Clean Waste Average Fraction of Waste to be Discharged (There is no recycling of liquid radioactive waste.)	1.0
35	Dirty Waste Input (gpd) (Group III waste is normally not radioactive and it is neglected to maximize concentrations)	0 gal/day (0 l/day)

**Table 3.5-4—Principal Parameters Used In Estimating Realistic Releases of Radioactive Materials in Effluents (GALE Code Input Parameters)**

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Item	GALE Input Parameter	Value
36	Dirty Waste PCA (N/A since input is 0 gallons per day)	0.1
37	Dirty Waste DF for Iodine (N/A since input is 0 gallons per day)	1.0E2
38	Dirty Waste DF for Cesium and Rubidium (N/A since input is 0 gallons per day)	1.0E3
39	Dirty Waste DF for Other Nuclides (N/A since input is 0 gallons per day)	1.0E3
40	Dirty Waste Collection Time (days) (N/A since input is 0 gallons per day)	0
41	Dirty Waste Processing and Discharge Times (days) (N/A since input is 0 gallons per day)	0
42	Dirty Waste Average Fraction of Waste to be Discharged (There is no recycling of liquid radioactive waste.)	1.0
43	Blowdown Fraction Processed	1.0
44	Blowdown DF for Iodine (1 in the cation bed x 100 in the mixed bed = 100 overall)	1.0E+02
45	Blowdown DF for Cesium and Rubidium (10 in the cation bed x 10 in the mixed bed = 100 overall)	1.0E+02
46	Blowdown DF for Other Nuclides (10 in the cation bed x 100 in the mixed bed = 100 overall)	1.0E+03
47	Blowdown Collection Time (days)	0 days
48	Blowdown Processing and Discharge Times (days)	0 days
49	Blowdown Average Fraction of Waste to be Discharged	0.0
50	Regenerant Flow Rate (gpd) (Regeneration not used)	0.0
51	Regenerant DF for Iodine	1.0
52	Regenerant DF for Cesium and Rubidium	1.0
53	Regenerant DF for Other Nuclides	1.0
54	Regenerant Collection Time (days)	0.0
55	Regenerant Processing and Discharge Times (days)	0.0
56	Regenerant Average Fraction of Waste to be Discharged	0.0
57	Is There Continuous Stripping of Full Letdown Flow? (The degasification is normally operated prior to refueling, prior to maintenance of the reactor coolant circuit or if required to decrease the concentration of gaseous reactivity. Value of 'Y' for card 30 is ratio of total amount of noble gases routed to gaseous radwaste from the purification system to total routed from the primary coolant system. Options are 0, 0.25, 1. This is a recycled loop during normal operations, and very little of the flow ends up in delay beds, the value of 0 best represents system.)	No
58	Holdup Time for Xenon (days)	27.7 days
59	Holdup Time for Krypton (days)	1.67 days
60	Fill Time of Decay Tanks for the Gas Stripper (Days) (Discharged directly to the stack.)	0 days
61	Waste Gas System Particulate Releases HEPA Efficiency (%)	99 %
62	Fuel Handling Building Releases: Charcoal Efficiency (%) (HEPA and Charcoal efficiencies for non-ESF systems taken to be the same as Gaseous Waste Processing System)	90 %
63	Fuel Handling Building Releases: HEPA Efficiency (%) (HEPA and Charcoal efficiencies for non-ESF systems taken to be the same as Gaseous Waste Processing System)	99 %
64	Auxiliary Building Releases: Charcoal Efficiency (%) (HEPA and Charcoal efficiencies for non-ESF systems taken to be the same as Gaseous Waste Processing System)	90 %
65	Auxiliary Building Releases: HEPA Efficiency (%) (HEPA and Charcoal efficiencies for non-ESF systems taken to be the same as Gaseous Waste Processing System)	99 %

**Table 3.5-4—Principal Parameters Used In Estimating Realistic Releases of Radioactive Materials in Effluents (GALE Code Input Parameters)**

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Item	GALE Input Parameter	Value
66	Containment Free Volume.	2.8E+06 ft <sup>3</sup> (7.9E+4 m <sup>3</sup> )
67	Containment Internal Cleanup System: Charcoal Efficiency (%) (HEPA and Charcoal efficiencies for non-ESF systems taken to be the same as Gaseous Waste Processing System)	90 %
68	Containment Internal Cleanup System: HEPA Efficiency (%) (HEPA and Charcoal efficiencies for non-ESF systems taken to be the same as Gaseous Waste Processing System)	99 %
69	Containment Internal Cleanup System: Flow Rate	4.1 E+03 cfm (1.9 m <sup>3</sup> /sec)
70	Containment High Volume Purge: Charcoal Efficiency (%) (HEPA and Charcoal efficiencies for non-ESF systems taken to be the same as Gaseous Waste Processing System)	90 %
71	Containment High Volume Purge: HEPA Efficiency (%) (HEPA and Charcoal efficiencies for non-ESF systems taken to be the same as Gaseous Waste Processing System)	99 %
72	Containment High Volume Purge: Purges per Year	0
73	Containment Low Volume Purge: Charcoal Efficiency (%)	90 %
74	Containment Low Volume Purge: HEPA Efficiency (%)	99 %
75	Containment Low Volume Purge: Flow Rate (cfm)	2,970 cfm (1.40 m <sup>3</sup> /sec)
76	Percent of Iodine Released from Blowdown Tank Vent	0.0 %
77	Percent of Iodine Removed from Air Ejector Release (No condenser air ejectors, mechanical vacuum pumps vent to stack without treatment)	0.0 %
78	Detergent Waste PF (No on-site laundry)	0.0
79	SG blowdown flash tank gases vented via main condenser air ejector?	No
80	Condenser air ejector offgas released without treatment? (No condenser air ejectors, mechanical vacuum pumps vent to stack without treatment)	Yes
81	Condenser air ejector offgas processed via charcoal adsorbers prior to release? (No condenser air ejectors, mechanical vacuum pumps vent to stack without treatment)	No
82	Average flow rate of water used to dilute liquid waste discharged to the environment.	100 cfs (2.83 m <sup>3</sup> /sec)
83	Number of Main Condenser Water Boxes	3
84	Main Condenser Water Box liquid volume (each ) (nominal operating conditions) (ft <sup>3</sup> ) (m <sup>3</sup> )	6,357 ft <sup>3</sup> (180 m <sup>3</sup> )
85	Main Condenser Water Box temperature (nominal operating conditions) (°F) (°C)	69.4 °F (20.8 °C)
86	Main Condenser Water Box pressure (nominal operating conditions) (millibars)	24.7

**Table 3.5-5—Average Radioactivity Concentrations in the Spent Fuel Pool (SFP) Area**

Nuclide	SFP Water Activity		SFP Airborne Activity	
	( $\mu\text{Ci}/\text{cm}^3$ )	( $\text{MBq}/\text{cm}^3$ )	( $\mu\text{Ci}/\text{cm}^3$ )	( $\text{MBq}/\text{cm}^3$ )
H-3	5.90E-01	2.18E-02	2.67E-06	9.88E-08
Na-24	1.13E-06	4.18E-08	5.10E-12	1.89E-13
Cr-51	6.01E-06	2.22E-07	2.72E-11	1.01E-12
Mn-54	3.40E-06	1.26E-07	1.54E-11	5.70E-13
Fe-55	2.57E-06	9.51E-08	1.17E-11	4.33E-13
Fe-59	6.06E-07	2.24E-08	2.75E-12	1.02E-13
Co-58	9.50E-06	3.52E-07	4.30E-11	1.59E-12
Co-60	1.14E-06	4.22E-08	5.15E-12	1.91E-13
Zn-65	1.08E-06	4.00E-08	4.91E-12	1.82E-13
Br-83	2.43E-17	8.99E-19	1.07E-22	3.96E-24
Kr-83m	4.87E-16	1.80E-17	2.13E-21	7.88E-23
Kr-85m	1.18E-10	4.37E-12	5.28E-16	1.95E-17
Kr-85	4.33E-03	1.60E-04	1.96E-08	7.25E-10
Kr-87	3.71E-26	1.37E-27	1.60E-31	5.92E-33
Kr-88	6.73E-14	2.49E-15	2.98E-19	1.10E-20
Rb-88	6.79E-14	2.51E-15	3.06E-19	1.13E-20
Sr-89	1.52E-07	5.62E-09	6.89E-13	2.55E-14
Sr-90	1.69E-08	6.25E-10	7.67E-14	2.84E-15
Sr-91	1.42E-10	5.25E-12	6.39E-16	2.36E-17
Sr-92	4.58E-18	1.69E-19	2.02E-23	7.47E-25
Y-90	4.69E-09	1.74E-10	2.13E-14	7.88E-16
Y-91m	7.84E-11	2.90E-12	3.56E-16	1.32E-17
Y-91	3.01E-08	1.11E-09	1.36E-13	5.03E-15
Y-92	8.42E-16	3.12E-17	3.75E-21	1.39E-22
Y-93	3.95E-11	1.46E-12	1.78E-16	6.59E-18
Zr-95	3.50E-08	1.30E-09	1.59E-13	5.88E-15
Nb-95	3.67E-08	1.36E-09	1.66E-13	6.14E-15
Mo-99	1.75E-05	6.48E-07	7.92E-11	2.93E-12
Tc-99m	9.60E-06	3.55E-07	4.38E-11	1.62E-12
Ru-103	3.59E-08	1.33E-09	1.63E-13	6.03E-15
Ru-106	2.27E-08	8.40E-10	1.03E-13	3.81E-15
Rh-103m	3.24E-08	1.20E-09	1.47E-13	5.44E-15
Rh-106	2.27E-08	8.40E-10	1.03E-13	3.81E-15
Ag-110m	3.83E-10	1.42E-11	1.74E-15	6.44E-17
Te-127m	2.41E-07	8.92E-09	1.09E-12	4.03E-14
Te-129m	6.52E-07	2.41E-08	2.95E-12	1.09E-13
Te-129	4.24E-07	1.57E-08	1.92E-12	7.10E-14
Te-131m	1.92E-07	7.10E-09	8.70E-13	3.22E-14
Te-131	4.33E-08	1.60E-09	1.96E-13	7.25E-15
Te-132	7.92E-06	2.93E-07	3.59E-11	1.33E-12
Te-134	2.09E-45	7.73E-47	8.64E-51	3.20E-52
I-129	1.08E-11	4.00E-13	4.87E-17	1.80E-18
I-130	6.09E-08	2.25E-09	2.74E-13	1.01E-14
I-131	1.26E-04	4.66E-06	5.72E-10	2.12E-11
I-132	2.87E-05	1.06E-06	1.27E-10	4.70E-12
I-133	1.29E-05	4.77E-07	5.83E-11	2.16E-12
I-134	1.67E-35	6.18E-37	7.03E-41	2.60E-42
I-135	1.11E-08	4.11E-10	4.96E-14	1.84E-15

**Table 3.5-5—Average Radioactivity Concentrations in the Spent Fuel Pool (SFP) Area**

Nuclide	SFP Water Activity		SFP Airborne Activity	
	( $\mu\text{Ci}/\text{cm}^3$ )	( $\text{MBq}/\text{cm}^3$ )	( $\mu\text{Ci}/\text{cm}^3$ )	( $\text{MBq}/\text{cm}^3$ )
Xe-131m	2.81E-04	1.04E-05	1.27E-09	4.70E-11
Xe-133m	1.39E-04	5.14E-06	6.30E-10	2.33E-11
Xe-133	1.67E-02	6.18E-04	7.54E-08	2.79E-09
Xe-135m	3.39E-09	1.25E-10	1.37E-14	5.07E-16
Xe-135	4.68E-06	1.73E-07	2.11E-11	7.81E-13
Cs-134	1.64E-04	6.07E-06	7.44E-10	2.75E-11
Cs-136	3.16E-05	1.17E-06	1.43E-10	5.29E-12
Cs-137	6.29E-05	2.33E-06	2.85E-10	1.05E-11
Ba-137m	5.92E-05	2.19E-06	2.69E-10	9.95E-12
Ba-140	2.00E-07	7.40E-09	9.04E-13	3.34E-14
La-140	6.93E-08	2.56E-09	3.15E-13	1.17E-14
Ce-141	3.29E-08	1.22E-09	1.49E-13	5.51E-15
Ce-143	4.26E-09	1.58E-10	1.93E-14	7.14E-16
Ce-144	2.70E-08	9.99E-10	1.22E-13	4.51E-15
Pr-143	3.19E-08	1.18E-09	1.44E-13	5.33E-15
Pr-144	2.70E-08	9.99E-10	1.22E-13	4.51E-15
W-187	3.17E-07	1.17E-08	1.43E-12	5.29E-14
Np-239	1.73E-07	6.40E-09	7.81E-13	2.89E-14
<b>Total (Excluding Tritium)</b>	2.20E-02	8.14E-04	9.94E-08	3.68E-09
<b>Iodines</b>	1.68E-04	6.22E-06	7.58E-10	2.80E-11
<b>Particulates</b>	2.58E-05	9.55E-07	1.17E-10	4.33E-12
<b>Noble Gases</b>	2.14E-02	7.92E-04	9.70E-08	3.59E-09

Note:

$$\text{MBq}/\text{cm}^3 = 1.0\text{E}6 \text{ Bq}/\text{cm}^3$$

$$1 \text{ microCi}/\text{cm}^3 = 3.7\text{E}+4 \text{ Bq}/\text{cm}^3$$

$$1 \text{ microCi}/\text{cm}^3 = 3.7\text{E}-2 \text{ MBq}/\text{cm}^3$$

**Table 3.5-6—Liquid Waste Release Source Term Inputs**

Liquid Waste Inputs								
Stream	Flow Rate (gal/day) (L/day)	Fraction of PCA	Fraction Discharged	Collection Time (days)	Decay Time (days)	Decontamination Factors		
						I	Cs	Others
Shim Bleed Rate	1.10E+02 (4.16 E+02)	1.0	1.0	8.1	0.589	1.0E+04	1.0E+07	1.0E+07
Equipment Drains	1.73E+03 (6.55E+03)	1.0	1.0	8.1	0.589	1.0E+04	1.0E+07	1.0E+07
Clean Waste Input	9.43E+03 (3.57E+04)	0.001	1.0	1.6	0.463	1.0E+02	1.0E+02	1.0E+02
Dirty Wastes	0.00E+00 (0.00E+00)	0.1	1.0	0.0	0.0	1.0E+02	1.0E+03	1.0E+03
Blowdown	6.28E+05 (2.38E+06)		0.0	0.0	0.0	1.0E+02	1.0E+02	1.0E+03
Untreated Blowdown	0.00E+00 (0.00E+00)		1.0	0.0	0.0	1.0E+00	1.0E+00	1.0E+00
Regenerant Sols.	0.00E+00 (0.00E+00)		0.0	0.0	0.0	1.0E+00	1.0E+00	1.0E+00

**Table 3.5-7—Annual Expected Liquid Waste Releases**

(English Units)

(Page 1 of 2)

Nuclide	Half-Life (days)	Primary (mCi/ml)	Secondary (mCi/ml)	Boron Recovery System (Ci)	Misc Wastes (Ci)	Secondary (Ci)	Turbine Building (Ci)	Total Liquid Waste Sources (Ci)	Adjusted Total (Ci/yr)	Detergent Wastes (Ci/yr)	Total (Ci/yr)
<b>Activated Corrosion Products</b>											
Na-24	6.25E-01	2.84E-02	3.40E-07	0.00000	0.00104	0.00000	0.00001	0.00105	0.00613	0.00000	0.00610
Cr-51	2.78E+01	1.39E-03	1.96E-08	0.00000	0.00018	0.00000	0.00000	0.00018	0.00103	0.00000	0.00100
Mn-54	3.03E+02	7.09E-04	9.66E-09	0.00000	0.00009	0.00000	0.00000	0.00009	0.00054	0.00000	0.00054
Fe-55	9.50E+02	5.32E-04	7.28E-09	0.00000	0.00007	0.00000	0.00000	0.00007	0.00041	0.00000	0.00041
Fe-59	4.50E+01	1.34E-04	1.80E-09	0.00000	0.00002	0.00000	0.00000	0.00002	0.00010	0.00000	0.00010
Co-58	7.13E+01	2.04E-03	2.84E-08	0.00000	0.00026	0.00000	0.00000	0.00027	0.00155	0.00000	0.00150
Co-60	1.92E+03	2.35E-04	3.27E-09	0.00000	0.00003	0.00000	0.00000	0.00003	0.00018	0.00000	0.00018
Zn-65	2.45E+02	2.26E-04	3.12E-09	0.00000	0.00003	0.00000	0.00000	0.00003	0.00017	0.00000	0.00017
W-187	9.96E-01	1.38E-03	1.73E-08	0.00000	0.00008	0.00000	0.00000	0.00008	0.00046	0.00000	0.00046
Np-239	2.35E+00	1.08E-03	1.44E-08	0.00000	0.00010	0.00000	0.00000	0.00010	0.00058	0.00000	0.00058
<b>Fission Products</b>											
Sr-89	5.20E+01	6.23E-05	8.52E-10	0.00000	0.00001	0.00000	0.00000	0.00001	0.00005	0.00000	0.00005
Sr-91	4.03E-01	6.41E-04	7.35E-09	0.00000	0.00001	0.00000	0.00000	0.00001	0.00008	0.00000	0.00008
Y-91M	3.47E-02	5.09E-04	2.01E-09	0.00000	0.00001	0.00000	0.00000	0.00001	0.00005	0.00000	0.00005
Y-93	4.25E-01	2.77E-03	3.09E-08	0.00000	0.00006	0.00000	0.00000	0.00006	0.00036	0.00000	0.00036
Zr-95	6.50E+01	1.73E-04	2.39E-09	0.00000	0.00002	0.00000	0.00000	0.00002	0.00013	0.00000	0.00013
Nb-95	3.50E+01	1.25E-04	1.65E-09	0.00000	0.00002	0.00000	0.00000	0.00002	0.00010	0.00000	0.00010
Mo-99	2.79E+00	3.11E-03	4.19E-08	0.00000	0.00030	0.00000	0.00000	0.00030	0.00175	0.00000	0.00180
Tc-99M	2.50E-01	3.54E-03	3.47E-08	0.00000	0.00029	0.00000	0.00000	0.00029	0.00170	0.00000	0.00170
Ru-103	3.96E+01	3.34E-03	4.65E-08	0.00000	0.00043	0.00000	0.00000	0.00043	0.00251	0.00000	0.00250
Rh-103M	3.96E-02	0.00E+00	0.00E+00	0.00000	0.00043	0.00000	0.00000	0.00043	0.00251	0.00000	0.00250
Ru-106	3.67E+02	3.99E-02	5.50E-07	0.00001	0.00518	0.00000	0.00003	0.00522	0.03050	0.00000	0.03100
Rh-106	3.47E-04	0.00E+00	0.00E+00	0.00001	0.00518	0.00000	0.00003	0.00522	0.03050	0.00000	0.03100
Ag-110M	2.53E+02	5.76E-04	7.88E-09	0.00000	0.00007	0.00000	0.00000	0.00008	0.00044	0.00000	0.00044
Ag-110	2.82E-04	0.00E+00	0.00E+00	0.00000	0.00001	0.00000	0.00000	0.00001	0.00006	0.00000	0.00006
Te-129M	3.40E+01	8.48E-05	1.17E-09	0.00000	0.00001	0.00000	0.00000	0.00001	0.00006	0.00000	0.00006
Te-129	4.79E-02	2.55E-02	1.28E-07	0.00000	0.00001	0.00000	0.00000	0.00001	0.00004	0.00000	0.00004
Te-131M	1.25E+00	7.98E-04	1.02E-08	0.00000	0.00005	0.00000	0.00000	0.00005	0.00031	0.00000	0.00031

**Table 3.5-7—Annual Expected Liquid Waste Releases**

(English Units)

(Page 2 of 2)

Nuclide	Half-Life (days)	Primary (mCi/ml)	Secondary (mCi/ml)	Boron Recovery System (Ci)	Misc Wastes (Ci)	Secondary (Ci)	Turbine Building (Ci)	Total Liquid Waste Sources (Ci)	Adjusted Total (Ci/yr)	Detergent Wastes (Ci/yr)	Total (Ci/yr)
Te-131	1.74E-02	9.04E-03	2.07E-08	0.00000	0.00001	0.00000	0.00000	0.00001	0.00006	0.00000	0.00006
I-131	8.05E+00	2.07E-02	2.49E-07	0.00341	0.00243	0.00000	0.00002	0.00586	0.03424	0.00000	0.03400
Te-132	3.25E+00	8.15E-04	1.09E-08	0.00000	0.00008	0.00000	0.00000	0.00008	0.00048	0.00000	0.00048
I-132	9.58E-02	1.98E-01	1.34E-06	0.00001	0.00016	0.00000	0.00002	0.00020	0.00115	0.00000	0.00120
I-133	8.75E-01	7.92E-02	8.87E-07	0.00185	0.00405	0.00000	0.00007	0.00597	0.03488	0.00000	0.03500
Cs-134	7.49E+02	3.46E-03	4.87E-08	0.00000	0.00045	0.00000	0.00000	0.00045	0.00265	0.00000	0.00260
I-135	2.79E-01	1.90E-01	1.81E-06	0.00052	0.00194	0.00000	0.00010	0.00256	0.01496	0.00000	0.01500
Cs-136	1.30E+01	4.38E-04	6.16E-09	0.00000	0.00005	0.00000	0.00000	0.00005	0.00031	0.00000	0.00031
Cs-137	1.10E+04	4.57E-03	6.49E-08	0.00000	0.00060	0.00000	0.00000	0.00060	0.00351	0.00000	0.00350
Ba-137M	1.77E-03	0.00E+00	0.00E+00	0.00000	0.00056	0.00000	0.00000	0.00056	0.00328	0.00000	0.00330
Ba-140	1.28E+01	5.88E-03	7.94E-08	0.00000	0.00072	0.00000	0.00000	0.00072	0.00421	0.00000	0.00420
La-140	1.67E+00	1.28E-02	1.67E-07	0.00000	0.00130	0.00000	0.00001	0.00131	0.00763	0.00000	0.00760
Ce-141	3.24E+01	6.70E-05	9.16E-10	0.00000	0.00001	0.00000	0.00000	0.00001	0.00005	0.00000	0.00005
Ce-143	1.38E+00	1.47E-03	1.86E-08	0.00000	0.00010	0.00000	0.00000	0.00010	0.00061	0.00000	0.00061
Pr-143	1.37E+01	0.00E+00	0.00E+00	0.00000	0.00001	0.00000	0.00000	0.00001	0.00005	0.00000	0.00005
Ce-144	2.84E+02	1.73E-03	2.38E-08	0.00000	0.00022	0.00000	0.00000	0.00023	0.00132	0.00000	0.00130
Pr-144	1.20E-02	0.00E+00	0.00E+00	0.00000	0.00022	0.00000	0.00000	0.00023	0.00132	0.00000	0.00130
<b>All Others</b>		6.25E-01	1.89E-06	0.00000	0.00000	0.00000	0.00000	0.00000	0.00002	0.00000	0.00002
<b>Total (Except Tritium)</b>		1.27E+00	7.93E-06	0.00582	0.02690	0.00000	0.00033	0.03304	0.19304	0.00000	0.19000
<b>Tritium Release</b>		1.66E+03 Curies per year									

Note:

0.00000 indicates that the value is less than 1.0E-05.

**Table 3.5-7—Annual Expected Liquid Waste Releases**

(SI Units)

Nuclide	Half-Life (days)	Primary Bq/ml	Secondary Bq/ml	Boron Recovery System (Bq)	Misc Wastes (Bq)	Secondary (Bq)	Turbine Building (Bq)	Total Liquid Waste Sources (Bq)	Adjusted Total (Bq/yr)	Detergent Wastes (Bq/yr)	Total (Bq/yr)
<b>Activated Corrosion Products</b>											
Na-24	6.25E-01	1.05E+03	1.26E-02	0.00E+00	3.85E+07	0.00E+00	3.70E+05	3.89E+07	2.27E+08	0.00E+00	2.26E+08
Cr-51	2.78E+01	5.14E+01	7.25E-04	0.00E+00	6.66E+06	0.00E+00	0.00E+00	6.66E+06	3.81E+07	0.00E+00	3.70E+07
Mn-54	3.03E+02	2.62E+01	3.57E-04	0.00E+00	3.33E+06	0.00E+00	0.00E+00	3.33E+06	2.00E+07	0.00E+00	2.00E+07
Fe-55	9.50E+02	1.97E+01	2.69E-04	0.00E+00	2.59E+06	0.00E+00	0.00E+00	2.59E+06	1.52E+07	0.00E+00	1.52E+07
Fe-59	4.50E+01	4.96E+00	6.66E-05	0.00E+00	7.40E+05	0.00E+00	0.00E+00	7.40E+05	3.70E+06	0.00E+00	3.70E+06
Co-58	7.13E+01	7.55E+01	1.05E-03	0.00E+00	9.62E+06	0.00E+00	0.00E+00	9.99E+06	5.74E+07	0.00E+00	5.55E+07
Co-60	1.92E+03	8.70E+00	1.21E-04	0.00E+00	1.11E+06	0.00E+00	0.00E+00	1.11E+06	6.66E+06	0.00E+00	6.66E+06
Zn-65	2.45E+02	8.36E+00	1.15E-04	0.00E+00	1.11E+06	0.00E+00	0.00E+00	1.11E+06	6.29E+06	0.00E+00	6.29E+06
W-187	9.96E-01	5.11E+01	6.40E-04	0.00E+00	2.96E+06	0.00E+00	0.00E+00	2.96E+06	1.70E+07	0.00E+00	1.70E+07
Np-239	2.35E+00	4.00E+01	5.33E-04	0.00E+00	3.70E+06	0.00E+00	0.00E+00	3.70E+06	2.15E+07	0.00E+00	2.15E+07
<b>Fission Products</b>											
Sr-89	5.20E+01	2.31E+00	3.15E-05	0.00E+00	3.70E+05	0.00E+00	0.00E+00	3.70E+05	1.85E+06	0.00E+00	1.85E+06
Sr-91	4.03E-01	2.37E+01	2.72E-04	0.00E+00	3.70E+05	0.00E+00	0.00E+00	3.70E+05	2.96E+06	0.00E+00	2.96E+06
Y-91M	3.47E-02	1.88E+01	7.44E-05	0.00E+00	3.70E+05	0.00E+00	0.00E+00	3.70E+05	1.85E+06	0.00E+00	1.85E+06
Y-93	4.25E-01	1.02E+02	1.14E-03	0.00E+00	2.22E+06	0.00E+00	0.00E+00	2.22E+06	1.33E+07	0.00E+00	1.33E+07
Zr-95	6.50E+01	6.40E+00	8.84E-05	0.00E+00	7.40E+05	0.00E+00	0.00E+00	7.40E+05	4.81E+06	0.00E+00	4.81E+06
Nb-95	3.50E+01	4.63E+00	6.11E-05	0.00E+00	7.40E+05	0.00E+00	0.00E+00	7.40E+05	3.70E+06	0.00E+00	3.70E+06
Mo-99	2.79E+00	1.15E+02	1.55E-03	0.00E+00	1.11E+07	0.00E+00	0.00E+00	1.11E+07	6.48E+07	0.00E+00	6.66E+07
Tc-99m	2.50E-01	1.31E+02	1.28E-03	0.00E+00	1.07E+07	0.00E+00	0.00E+00	1.07E+07	6.29E+07	0.00E+00	6.29E+07
Ru-103	3.96E+01	1.24E+02	1.72E-03	0.00E+00	1.59E+07	0.00E+00	0.00E+00	1.59E+07	9.29E+07	0.00E+00	9.25E+07
Rh-103m	3.96E-02	0.00E+00	0.00E+00	0.00E+00	1.59E+07	0.00E+00	0.00E+00	1.59E+07	9.29E+07	0.00E+00	9.25E+07
Ru-106	3.67E+02	1.48E+03	2.04E-02	3.70E+05	1.92E+08	0.00E+00	1.11E+06	1.93E+08	1.13E+09	0.00E+00	1.15E+09
Rh-106	3.47E-04	0.00E+00	0.00E+00	3.70E+05	1.92E+08	0.00E+00	1.11E+06	1.93E+08	1.13E+09	0.00E+00	1.15E+09
Ag-110m	2.53E+02	2.13E+01	2.92E-04	0.00E+00	2.59E+06	0.00E+00	0.00E+00	2.96E+06	1.63E+07	0.00E+00	1.63E+07
Ag-110	2.82E-04	0.00E+00	0.00E+00	0.00E+00	3.70E+05	0.00E+00	0.00E+00	3.70E+05	2.22E+06	0.00E+00	2.22E+06
Te-129m	3.40E+01	3.14E+00	4.33E-05	0.00E+00	3.70E+05	0.00E+00	0.00E+00	3.70E+05	2.22E+06	0.00E+00	2.22E+06
Te-129	4.79E-02	9.44E+02	4.74E-03	0.00E+00	3.70E+05	0.00E+00	0.00E+00	3.70E+05	1.48E+06	0.00E+00	1.48E+06
Te-131m	1.25E+00	2.95E+01	3.77E-04	0.00E+00	1.85E+06	0.00E+00	0.00E+00	1.85E+06	1.15E+07	0.00E+00	1.15E+07
Te-131	1.74E-02	3.34E+02	7.66E-04	0.00E+00	3.70E+05	0.00E+00	0.00E+00	3.70E+05	2.22E+06	0.00E+00	2.22E+06
I-131	8.05E+00	7.66E+02	9.21E-03	1.26E+08	8.99E+07	0.00E+00	7.40E+05	2.17E+08	1.27E+09	0.00E+00	1.26E+09

**Table 3.5-7—Annual Expected Liquid Waste Releases**  
(SI Units)

Nuclide	Half-Life (days)	Primary Bq/ml	Secondary Bq/ml	Boron Recovery System (Bq)	Misc Wastes (Bq)	Secondary (Bq)	Turbine Building (Bq)	Total Liquid Waste Sources (Bq)	Adjusted Total (Bq/yr)	Detergent Wastes (Bq/yr)	Total (Bq/yr)
Te-132	3.25E+00	3.02E+01	4.03E-04	0.00E+00	2.96E+06	0.00E+00	0.00E+00	2.96E+06	1.78E+07	0.00E+00	1.78E+07
I-132	9.58E-02	7.33E+03	4.96E-02	3.70E+05	5.92E+06	0.00E+00	7.40E+05	7.40E+06	4.26E+07	0.00E+00	4.44E+07
I-133	8.75E-01	2.93E+03	3.28E-02	6.85E+07	1.50E+08	0.00E+00	2.59E+06	2.21E+08	1.29E+09	0.00E+00	1.30E+09
Cs-134	7.49E+02	1.28E+02	1.80E-03	0.00E+00	1.67E+07	0.00E+00	0.00E+00	1.67E+07	9.81E+07	0.00E+00	9.62E+07
I-135	2.79E-01	7.03E+03	6.70E-02	1.92E+07	7.18E+07	0.00E+00	3.70E+06	9.47E+07	5.54E+08	0.00E+00	5.55E+08
Cs-136	1.30E+01	1.62E+01	2.28E-04	0.00E+00	1.85E+06	0.00E+00	0.00E+00	1.85E+06	1.15E+07	0.00E+00	1.15E+07
Cs-137	1.10E+04	1.69E+02	2.40E-03	0.00E+00	2.22E+07	0.00E+00	0.00E+00	2.22E+07	1.30E+08	0.00E+00	1.30E+08
Ba-137m	1.77E-03	0.00E+00	0.00E+00	0.00E+00	2.07E+07	0.00E+00	0.00E+00	2.07E+07	1.21E+08	0.00E+00	1.22E+08
Ba-140	1.28E+01	2.18E+02	2.94E-03	0.00E+00	2.66E+07	0.00E+00	0.00E+00	2.66E+07	1.56E+08	0.00E+00	1.55E+08
La-140	1.67E+00	4.74E+02	6.18E-03	0.00E+00	4.81E+07	0.00E+00	3.70E+05	4.85E+07	2.82E+08	0.00E+00	2.81E+08
Ce-141	3.24E+01	2.48E+00	3.39E-05	0.00E+00	3.70E+05	0.00E+00	0.00E+00	3.70E+05	1.85E+06	0.00E+00	1.85E+06
Ce-143	1.38E+00	5.44E+01	6.88E-04	0.00E+00	3.70E+06	0.00E+00	0.00E+00	3.70E+06	2.26E+07	0.00E+00	2.26E+07
Pr-143	1.37E+01	0.00E+00	0.00E+00	0.00E+00	3.70E+05	0.00E+00	0.00E+00	3.70E+05	1.85E+06	0.00E+00	1.85E+06
Ce-144	2.84E+02	6.40E+01	8.81E-04	0.00E+00	8.14E+06	0.00E+00	0.00E+00	8.51E+06	4.88E+07	0.00E+00	4.81E+07
Pr-144	1.20E-02	0.00E+00	0.00E+00	0.00E+00	8.14E+06	0.00E+00	0.00E+00	8.51E+06	4.88E+07	0.00E+00	4.81E+07
<b>All Others</b>		2.31E+04	6.99E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.40E+05	0.00E+00	7.40E+05
<b>Total (Except Tritium)</b>		4.70E+04	2.93E-01	2.15E+08	9.95E+08	0.00E+00	1.22E+07	1.22E+09	7.14E+09	0.00E+00	7.03E+09
<b>Tritium Release</b>		6.14E+13 Becquerel per year									

Note:

0.00000 indicates that the value is less than 1.0E-05.

**Table 3.5-8—Annual Gaseous Effluent Releases**  
(English Units) (Page 1 of 2)

Nuclide	Primary Coolant (μCi/gm)	Secondary Coolant (μCi/gm)	Building Ventilation				Blowdown Vent Offgas (Ci/yr)	Main Condenser Removal (Ci/yr)	Total (Ci/yr)	
			Fuel Handling (Ci/yr)	Reactor (Ci/yr)	Auxiliary (Ci/yr)	Turbine (Ci/yr)				
I-131	2.070E-02	2.510E-07	2.7E-04	1.9E-03	6.6E-03	0.0E+00	0.0E+00	0.0E+00	8.8E-03	
I-133	7.917E-02	8.930E-07	1.0E-03	5.8E-03	2.5E-02	0.0E+00	0.0E+00	0.0E+00	3.2E-02	
Total H-3 Released via Gaseous Pathway = 180 Ci/yr										
C-14 Released via Gaseous Pathway = 7.3 Ci/yr										
Ar-41 Released via Gaseous Pathway = 34 Ci/yr										
Nuclide	Primary Coolant (μCi/gm)	Secondary Coolant (μCi/gm)	Gas Stripping		Building Ventilation			Blowdown Vent Offgas (Ci/yr)	Main Condenser Removal (Ci/yr)	Total (Ci/yr)
			Shutdown (Ci/yr)	Continuous (Ci/yr)	Reactor (Ci/yr)	Auxiliary (Ci/yr)	Turbine (Ci/yr)			
<b>Kr-85m</b>	2.021E-01	2.968E-08	0.0E+00	0.0E+00	1.4E+02	4.0E+00	0.0E+00	0.0E+00	2.0E+00	1.5E+02
<b>Kr-85</b>	6.836E+00	9.777E-07	3.7E+03	1.4E+04	1.6E+04	1.4E+02	0.0E+00	0.0E+00	6.8E+01	3.4E+04
<b>Kr-87</b>	1.888E-01	2.609E-08	0.0E+00	0.0E+00	4.7E+01	4.0E+00	0.0E+00	0.0E+00	2.0E+00	5.3E+01
<b>Kr-88</b>	3.530E-01	5.140E-08	0.0E+00	0.0E+00	1.7E+02	7.0E+00	0.0E+00	0.0E+00	4.0E+00	1.8E+02
<b>Xe-131m</b>	1.222E+00	1.735E-07	1.3E+02	4.9E+02	2.8E+03	2.6E+01	0.0E+00	0.0E+00	1.2E+01	3.5E+03
<b>Xe-133m</b>	9.368E-02	1.387E-08	0.0E+00	0.0E+00	1.8E+02	2.0E+00	0.0E+00	0.0E+00	0.0E+00	1.8E+02
<b>Xe-133</b>	3.760E+00	5.396E-07	5.3E+01	2.0E+02	8.2E+03	8.0E+01	0.0E+00	0.0E+00	3.7E+01	8.6E+03
<b>Xe-135m</b>	1.634E-01	2.345E-08	0.0E+00	0.0E+00	9.0E+00	3.0E+00	0.0E+00	0.0E+00	2.0E+00	1.4E+01
<b>Xe-135</b>	1.080E+00	1.580E-07	0.0E+00	0.0E+00	1.2E+03	2.3E+01	0.0E+00	0.0E+00	1.1E+01	1.2E+03
<b>Xe-137</b>	4.273E-02	6.165E-09	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
<b>Xe-138</b>	1.508E-01	2.171E-08	0.0E+00	0.0E+00	8.0E+00	3.0E+00	0.0E+00	0.0E+00	1.0E+00	1.2E+01
<b>Total Noble Gases</b>									4.8E+04	
Note: 0.0E+00 appearing in the table indicates release is less than 1.0 Ci/yr for Noble Gases, 0.0001 Ci/yr for Iodine										

**Table 3.5-8—Annual Gaseous Effluent Releases**

(English Units) (Page 2 of 2)

Nuclide	Airborne Particulate Release Rate - Ci/yr				
	Waste Gas System (Ci/yr)	Building Ventilation			Total (Ci/yr)
		Reactor (Ci/yr)	Auxiliary (Ci/yr)	Fuel Handling (Ci/yr)	
<b>Cr-51</b>	1.4E-07	9.2E-05	3.2E-06	1.8E-06	9.7E-05
<b>Mn-54</b>	2.1E-08	5.3E-05	7.8E-07	3.0E-06	5.7E-05
<b>Co-57</b>	0.0E+00	8.2E-06	0.0E+00	0.0E+00	8.2E-06
<b>Co-58</b>	8.7E-08	2.5E-04	1.9E-05	2.1E-04	4.8E-04
<b>Co-60</b>	1.4E-07	2.6E-05	5.1E-06	8.2E-05	1.1E-04
<b>Fe-59</b>	1.8E-08	2.7E-05	5.0E-07	0.0E+00	2.8E-05
<b>Sr-89</b>	4.4E-07	1.3E-04	7.5E-06	2.1E-05	1.6E-04
<b>Sr-90</b>	1.7E-07	5.2E-05	2.9E-06	8.0E-06	6.3E-05
<b>Zr-95</b>	4.8E-08	0.0E+00	1.0E-05	3.6E-08	1.0E-05
<b>Nb-95</b>	3.7E-08	1.8E-05	3.0E-07	2.4E-05	4.2E-05
<b>Ru-103</b>	3.2E-08	1.6E-05	2.3E-07	3.8E-07	1.7E-05
<b>Ru-106</b>	2.7E-08	0.0E+00	6.0E-08	6.9E-07	7.8E-07
<b>Sb-125</b>	0.0E+00	0.0E+00	3.9E-08	5.7E-07	6.1E-07
<b>Cs-134</b>	3.3E-07	2.5E-05	5.4E-06	1.7E-05	4.8E-05
<b>Cs-136</b>	5.3E-08	3.2E-05	4.8E-07	0.0E+00	3.3E-05
<b>Cs-137</b>	7.7E-07	5.5E-05	7.2E-06	2.7E-05	9.0E-05
<b>Ba-140</b>	2.3E-07	0.0E+00	4.0E-06	0.0E+00	4.2E-06
<b>Ce-141</b>	2.2E-08	1.3E-05	2.6E-07	4.4E-09	1.3E-05

Note:

0.0E+00 appearing in the table indicates release is less than 1.0 Ci/yr for Noble Gases, 0.0001 Ci/yr for Iodine.

**Table 3.5-8—Annual Gaseous Effluent Releases**

(SI Units) (Page 1 of 2)

Nuclide	Primary Coolant (μCi/gm)	Secondary Coolant (μCi/gm)	Building Ventilation				Blowdown Vent Offgas (Ci/yr)	Main Condenser Removal (Ci/yr)	Total (Ci/yr)	
			Fuel Handling (Ci/yr)	Reactor (Ci/yr)	Auxiliary (Ci/yr)	Turbine (Ci/yr)				
I-131	7.659E+02	9.287E-03	1.0E+07	7.0E+07	2.4E+08	0.0E+00	0.0E+00	0.0E+00	3.3E+08	
I-133	2.929E+03	3.304E-02	3.7E+07	2.1E+08	9.3E+08	0.0E+00	0.0E+00	0.0E+00	1.2E+09	
Total H-3 Released via Gaseous Pathway = 6.7E+12 Bq/yr										
C-14 Released via Gaseous Pathway = 2.7E+11 Bq/yr										
Ar-41 Released via Gaseous Pathway = 1.3E+12 Bq /yr										
Nuclide	Primary Coolant (μCi/gm)	Secondary Coolant (μCi/gm)	Gas Stripping		Building Ventilation			Blowdown Vent Offgas (Ci/yr)	Main Condenser Removal (Ci/yr)	Total (Ci/yr)
			Shutdown (Ci/yr)	Continuous (Ci/yr)	Reactor (Ci/yr)	Auxiliary (Ci/yr)	Turbine (Ci/yr)			
<b>Kr-85m</b>	7.478E+03	1.098E-03	0.0E+00	0.0E+00	5.2E+12	1.5E+11	0.0E+00	0.0E+00	7.4E+10	5.6E+12
<b>Kr-85</b>	2.529E+05	3.617E-02	1.4E+14	5.2E+14	5.9E+14	5.2E+12	0.0E+00	0.0E+00	2.5E+12	1.3E+15
<b>Kr-87</b>	6.986E+03	9.653E-04	0.0E+00	0.0E+00	1.7E+12	1.5E+11	0.0E+00	0.0E+00	7.4E+10	2.0E+12
<b>Kr-88</b>	1.306E+04	1.902E-03	0.0E+00	0.0E+00	6.3E+12	2.6E+11	0.0E+00	0.0E+00	1.5E+11	6.7E+12
<b>Xe-131m</b>	4.521E+04	6.420E-03	4.8E+12	1.8E+13	1.0E+14	9.6E+11	0.0E+00	0.0E+00	4.4E+11	1.3E+14
<b>Xe-133m</b>	3.466E+03	5.132E-04	0.0E+00	0.0E+00	6.7E+12	7.4E+10	0.0E+00	0.0E+00	0.0E+00	6.7E+12
<b>Xe-133</b>	1.391E+05	1.997E-02	2.0E+12	7.4E+12	3.0E+14	3.0E+12	0.0E+00	0.0E+00	1.4E+12	3.2E+14
<b>Xe-135m</b>	6.046E+03	8.677E-04	0.0E+00	0.0E+00	3.3E+11	1.1E+11	0.0E+00	0.0E+00	7.4E+10	5.2E+11
<b>Xe-135</b>	3.996E+04	5.846E-03	0.0E+00	0.0E+00	4.4E+13	8.5E+11	0.0E+00	0.0E+00	4.1E+11	4.4E+13
<b>Xe-137</b>	1.581E+03	2.281E-04	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00
<b>Xe-138</b>	5.580E+03	8.033E-04	0.0E+00	0.0E+00	3.0E+11	1.1E+11	0.0E+00	0.0E+00	3.7E+10	4.4E+11
<b>Total Noble Gases</b>									<b>1.8E+15</b>	
Note:										
0.0E+00 appearing in the table indicates release is less than 1.0 Ci/yr for Noble Gases, 0.0001 Ci/yr for Iodine										

**Table 3.5-8—Annual Gaseous Effluent Releases**  
(SI Units) (Page 2 of 2)

Nuclide	Airborne Particulate Release Rate - Ci/yr				
	Waste Gas System (Ci/yr)	Building Ventilation			Total (Ci/yr)
		Reactor (Ci/yr)	Auxiliary (Ci/yr)	Fuel Handling (Ci/yr)	
<b>Cr-51</b>	5.2E+03	3.4E+06	1.2E+05	6.7E+04	3.6E+06
<b>Mn-54</b>	7.8E+02	2.0E+06	2.9E+04	1.1E+05	2.1E+06
<b>Co-57</b>	0.0E+00	3.0E+05	0.0E+00	0.0E+00	3.0E+05
<b>Co-58</b>	3.2E+03	9.3E+06	7.0E+05	7.8E+06	1.8E+07
<b>Co-60</b>	5.2E+03	9.6E+05	1.9E+05	3.0E+06	4.1E+06
<b>Fe-59</b>	6.7E+02	1.0E+06	1.9E+04	0.0E+00	1.0E+06
<b>Sr-89</b>	1.6E+04	4.8E+06	2.8E+05	7.8E+05	5.9E+06
<b>Sr-90</b>	6.3E+03	1.9E+06	1.1E+05	3.0E+05	2.3E+06
<b>Zr-95</b>	1.8E+03	0.0E+00	3.7E+05	1.3E+03	3.7E+05
<b>Nb-95</b>	1.4E+03	6.7E+05	1.1E+04	8.9E+05	1.6E+06
<b>Ru-103</b>	1.2E+03	5.9E+05	8.5E+03	1.4E+04	6.3E+05
<b>Ru-106</b>	1.0E+03	0.0E+00	2.2E+03	2.6E+04	2.9E+04
<b>Sb-125</b>	0.0E+00	0.0E+00	1.4E+03	2.1E+04	2.3E+04
<b>Cs-134</b>	1.2E+04	9.3E+05	2.0E+05	6.3E+05	1.8E+06
<b>Cs-136</b>	2.0E+03	1.2E+06	1.8E+04	0.0E+00	1.2E+06
<b>Cs-137</b>	2.8E+04	2.0E+06	2.7E+05	1.0E+06	3.3E+06
<b>Ba-140</b>	8.5E+03	0.0E+00	1.5E+05	0.0E+00	1.6E+05
<b>Ce-141</b>	8.1E+02	4.8E+05	9.6E+03	1.6E+02	4.8E+05

**Table 3.5-9—Annual Solid Waste Generation Volumes**  
(English Units)

Waste Type	Quantity (ft <sup>3</sup> )	Curie Content		Shipping Volume (ft <sup>3</sup> )		Average Curies per Package		Maximum Number of Containers
		Expected	Maximum	Expected	Maximum	Expected	Maximum	
Evaporator Concentrates	710	1.50E+02	9.12E+03	-	140	7.81E+00	4.75E+02	19.2 (a)
Spent Resins (other)	90	1.07E+03	5.23E+04	90	90	1.07E+03	5.23E+04	1.0 (b)
Spent Resins (Rad Waste Demineralizer System)	140	1.50E+02	9.12E+03	140	140	9.38E+01	5.70E+03	1.6 (b)
Wet Waste from Demineralizers	8	1.50E+02	9.12E+03	8	8	1.50E+03	9.12E+04	0.1 (b)
Waste Drum for Solids Collection from Centrifuge System of Liquid Waste Processing System	8	1.50E+02	9.12E+03	-	8	1.36E+02	8.29E+03	1.1 (a)
Filters	120	6.86E+02	6.86E+02	120	120	5.28E+02	5.28E+02	1.3 (b)
Sludge	70	1.50E+02	9.12E+03	-	35	3.75E+02	2.28E+04	0.4 (b)
Total Solid Waste Stored in Drums	1,146	2.51E+03	9.86E+04	358	541			
Mixed Waste	2	0.04	2.43	2	2	0.13	8.10	0.3 (a)
Non-Compressible Dry Active Waste (DAW)	70	2.97E-01	1.81E+01	70	70	2.97E+00	1.81E+02	0.1 (c)
Compressible DAW	1,415	6.01E+00	3.66E+02	1,415	1,415	4.29E+00	2.61E+02	1.4 (c)
Combustible DAW	5,300	3.19E+01	1.94E+03	5,300	5,300	6.02E+00	3.66E+02	5.3 (c)
Total DAW	6,785	3.82E+01	2.32E+03	varies	varies	varies	varies	varies
Overall Totals	7,933	2.55E+03	1.01E+05	Varies	varies	varies	varies	varies

Notes:  
(a) 55 gal drum  
(b) 8-120 HIC  
(c) SEALAND

Table 3.5-9—Annual Solid Waste Generation Volumes

(SI Units)

Waste Type	Quantity (m <sup>3</sup> )	Becquerel Content		Shipping Volume (m <sup>3</sup> )		Average Becquerels per Package		Maximum Number of Containers
		Expected	Maximum	Expected	Maximum	Expected	Maximum	
Evaporator Concentrates	20.1	5.55E+12	3.37E+14	-	4.0	2.89E+11	1.76E+13	19.2 (a)
Spent Resins (other)	2.5	3.96E+13	1.94E+15	2.5	2.5	3.96E+13	1.94E+15	1.0 (b)
Spent Resins (Rad Waste Demineralizer System)	4.0	1.10E+12	6.66E+13	4.0	4.0	6.85E+11	4.18E+13	1.6 (b)
Wet Waste from Demineralizers	0.2	6.25E+10	3.81E+12	0.2	0.2	6.25E+11	3.81E+13	0.1 (b)
Waste Drum for Solids Collection from Centrifuge System of Liquid Waste Processing System	0.2	6.25E+10	3.81E+12	-	0.2	5.70E+10	3.46E+12	1.1 (a)
Filters	3.4	2.54E+13	2.54E+13	3.4	3.4	1.95E+13	1.95E+13	1.3 (b)
Sludge	2.0	5.48E+11	3.33E+13	-	1.0	1.37E+12	8.33E+13	0.4 (b)
Total Solid Waste Stored in Drums	32.5	7.22E+13	2.41E+15	10.1	15.3	0.00E+00	0.00E+00	
Mixed Waste	0.1	1.48E+09	8.99E+10	0.1	0.1	4.92E+09	3.00E+11	0.3 (a)
Non-Compressible Dry Active Waste	2.0	1.10E+10	6.70E+11	2.0	2.0	1.10E+11	6.70E+12	0.1 (c)
Compressible Dry Active Waste	40.1	2.22E+11	1.35E+13	40.1	40.1	1.59E+11	9.66E+12	1.4 (c)
Combustible Dry Active Waste	150.1	1.18E+12	7.18E+13	150.1	150.1	2.23E+11	1.35E+13	5.3 (c)
Total Dry Active Waste (DAW)	192.1	1.41E+12	8.58E+13	varies	varies	varies	varies	varies
Overall Totals	224.6	7.36E+13	2.49E+15	varies	varies	varies	varies	varies

Notes:

- (a) 55 gal drum
- (b) 8-120 HIC
- (c) SEALAND

**Table 3.5-10—Liquid Waste Management System Tank Capacity**

<b>Description</b>	<b>Number of Tanks</b>	<b>Capacity per Tank gallons (liters)</b>	<b>Total Capacity Gallons (liters)</b>
Liquid Waste Storage	2 (Group I waste)	18,500 (70,028)	37,000 (140,056)
	2 (Group II waste)	18,500 (70,028)	37,000 (140,056)
	1 (Group III waste)	18,500 (70,028)	18,500 (70,028)
Concentrate Tanks	3	9,000 (34,068)	27,000 (102,203)
Monitor Tanks	2	18,500 (70,028)	37,000 (140,056)

**Table 3.5-11—Liquid Waste Management System Process Parameters**

<b>Parameter</b>	<b>Process Value</b>
Design Process Capacity (Nominal) - Evaporator Section	~1,050 gal/hr (3,975 liters/hr)
Design Process Capacity (Nominal) - Centrifuge Section	~ 1,300 gal/hr (4,920 liters/hr)
Design Process Capacity (Nominal) - Demineralizer & Filtration Section	~2,400 gal/hr (9,085 liters/hr)
Maximum Group I Waste Influent Waste Stream	~26,500 gal/wk (100,310 liters/wk)
Maximum Group II Waste Influent Waste Stream	~66,000 gal/wk (249,208 liters/wk)
Maximum Group III Waste Influent Waste Stream	~17,200 gal/wk (65,107 liters/wk)

**Table 3.5-12—Radioactivity Input to the Liquid Waste System**

Source	Flow Rate	Activity
Shim Bleed	110 gpd (416 liters/day)	Primary Coolant Activity (PCA)
Equipment Drains	1,728 gpd (6,541 liters/day)	PCA
Clean Wastes	9,428gpd (35,690 liters/day)	0.001 PCA
Dirty Wastes	0.0*	Not Applicable*
Steam Generator Blowdown	218,400 lbm/hr 852,3000 gpd (3,226,306 liters/day)	Steam Activity in the Secondary System (Table 3.5-3)
Primary to Secondary Leak Rate	75 lbm/day (34 kg/day)	Activity in the Secondary System (Table 3.5-3)
Condensate Demineralizer Flow Fraction	0.33	Activity in the Secondary System (Table 3.5-3)

Note:

\* Group III waste is not normally radioactive and is being neglected to maximize concentrations.

**Table 3.5-13—Radioactive Liquid Releases Due to Anticipated Operational Occurrences**

(Page 1 of 2)

Nuclide	Adjusted Total	
	(Ci/yr)	(Bq/yr)
<b>Activated Corrosion Products</b>		
Na-24	0.00613	2.27E+08
Cr-51	0.00103	3.81E+07
Mn-54	0.00054	2.00E+07
Fe-55	0.00041	1.52E+07
Fe-59	0.00010	3.70E+06
Co-58	0.00155	5.74E+07
Co-60	0.00018	6.66E+06
Zn-65	0.00017	6.29E+06
W-187	0.00046	1.70E+07
Np-239	0.00058	2.15E+07
<b>Fission Products</b>		
Sr-89	0.00005	1.85E+06
Sr-91	0.00008	2.96E+06
Y-91m	0.00005	1.85E+06
Y-93	0.00036	1.33E+07
Zr-95	0.00013	4.81E+06
Nb-95	0.00010	3.70E+06
Mo-99	0.00175	6.48E+07
Tc-99m	0.00170	6.29E+07
Ru-103	0.00251	9.29E+07
Rh-103m	0.00251	9.29E+07
Ru-106	0.03050	1.13E+09
Rh-106	0.03050	1.13E+09
Ag-110m	0.00044	1.63E+07
Ag-110	0.00006	2.22E+06
Te-129m	0.00006	2.22E+06
Te-129	0.00004	1.48E+06
Te-131m	0.00031	1.15E+07
Te-131	0.00006	2.22E+06
Te-131	0.00006	2.22E+06
I131	0.03424	1.27E+09
Te132	0.00048	1.78E+07
I132	0.00115	4.26E+07
I133	0.03488	1.29E+09
Cs134	0.00265	9.81E+07
I135	0.01496	5.54E+08
Cs136	0.00031	1.15E+07
Cs137	0.00351	1.30E+08
Ba137M	0.00328	1.21E+08
Ba140	0.00421	1.56E+08
La140	0.00763	2.82E+08

**Table 3.5-13—Radioactive Liquid Releases Due to Anticipated Operational Occurrences**

(Page 2 of 2)

Nuclide	Adjusted Total	
	(Ci/yr)	(Bq/yr)
Ce141	0.00005	1.85E+06
Ce143	0.00061	2.26E+07
Pr143	0.00005	1.85E+06
Ce144	0.00132	4.88E+07
Pr144	0.00132	4.88E+07
<b>All Others</b>	0.00002	7.40E+05
<b>Total (except H-3)</b>	0.19304	7.14E+09
<b>H-3</b>	1.66E+03	6.14E+13

**Table 3.5-14—Summary of Radioactive Liquid Releases Including Anticipated Operational Occurrences**

Nuclide	Total		Discharge Concentration		10CFR20 Appendix B Limits		Discharge Fraction of Limit
	(Ci/yr)	(Bq/yr)	( $\mu$ Ci/ml)	(Bq/ml)	( $\mu$ Ci/ml)	(Bq/ml)	
<b>Corrosion and Activation Products</b>							
Na-24	6.1E-03	2.3E+08	3.6E-10	1.3E-05	5.0E-05	1.9E+00	7.1E-06
Cr-51	1.0E-03	3.7E+07	5.9E-11	2.2E-06	5.0E-04	1.9E+01	1.2E-07
Mn-54	5.4E-04	2.0E+07	3.2E-11	1.2E-06	3.0E-05	1.1E+00	1.1E-06
Fe-55	4.1E-04	1.5E+07	2.4E-11	8.9E-07	1.0E-04	3.7E+00	2.4E-07
Fe-59	1.0E-04	3.7E+06	5.9E-12	2.2E-07	1.0E-05	3.7E-01	5.9E-07
Co-58	1.5E-03	5.6E+07	8.8E-11	3.3E-06	2.0E-05	7.4E-01	4.4E-06
Co-60	1.8E-04	6.7E+06	1.1E-11	3.9E-07	3.0E-06	1.1E-01	3.5E-06
Zn-65	1.7E-04	6.3E+06	1.0E-11	3.7E-07	5.0E-06	1.9E-01	2.0E-06
W-187	4.7E-04	1.7E+07	2.8E-11	1.0E-06	3.0E-05	1.1E+00	9.2E-07
Np-239	5.8E-04	2.1E+07	3.4E-11	1.3E-06	2.0E-05	7.4E-01	1.7E-06
<b>Fission Products</b>							
Sr-89	5.0E-05	1.9E+06	2.9E-12	1.1E-07	8.0E-06	3.0E-01	3.7E-07
Sr-91	8.0E-05	3.0E+06	4.7E-12	1.7E-07	2.0E-05	7.4E-01	2.3E-07
Y-91M	5.0E-05	1.9E+06	2.9E-12	1.1E-07	2.0E-03	7.4E+01	1.5E-09
Y-93	3.6E-04	1.3E+07	2.1E-11	7.8E-07	2.0E-05	7.4E-01	1.1E-06
Zr-95	1.3E-04	4.8E+06	7.6E-12	2.8E-07	2.0E-05	7.4E-01	3.8E-07
Nb-95	1.0E-04	3.7E+06	5.9E-12	2.2E-07	3.0E-05	1.1E+00	2.0E-07
Mo-99	1.8E-03	6.7E+07	1.1E-10	3.9E-06	2.0E-05	7.4E-01	5.3E-06
Tc-99m	1.7E-03	6.3E+07	1.0E-10	3.7E-06	1.0E-03	3.7E+01	1.0E-07
Ru-103	2.5E-03	9.3E+07	1.5E-10	5.4E-06	3.0E-05	1.1E+00	4.9E-06
Rh-103m	2.5E-03	9.3E+07	1.5E-10	5.4E-06	6.0E-03	2.2E+02	2.4E-08
Ru-106	3.1E-02	1.1E+09	1.8E-09	6.7E-05	3.0E-06	1.1E-01	6.1E-04
Ag-110m	4.4E-04	1.6E+07	2.6E-11	9.5E-07	6.0E-06	2.2E-01	4.3E-06
Te-129m	6.0E-05	2.2E+06	3.5E-12	1.3E-07	7.0E-06	2.6E-01	5.0E-07
Te-129	4.0E-05	1.5E+06	2.3E-12	8.7E-08	4.0E-04	1.5E+01	5.9E-09
Te-131m	3.1E-04	1.1E+07	1.8E-11	6.7E-07	8.0E-06	3.0E-01	2.3E-06
Te-131	6.0E-05	2.2E+06	3.5E-12	1.3E-07	8.0E-05	3.0E+00	4.4E-08
I-131	3.4E-02	1.3E+09	2.0E-09	7.4E-05	1.0E-06	3.7E-02	2.0E-03
Te-132	4.8E-04	1.8E+07	2.8E-11	1.0E-06	9.0E-06	3.3E-01	3.1E-06
I-132	1.2E-03	4.4E+07	7.0E-11	2.6E-06	1.0E-04	3.7E+00	7.0E-07
I-133	3.5E-02	1.3E+09	2.1E-09	7.6E-05	7.0E-06	2.6E-01	2.9E-04
Cs-134	2.6E-03	9.6E+07	1.5E-10	5.6E-06	9.0E-07	3.3E-02	1.7E-04
I-135	1.5E-02	5.6E+08	8.8E-10	3.3E-05	3.0E-05	1.1E+00	2.9E-05
Cs-136	3.1E-04	1.1E+07	1.8E-11	6.7E-07	6.0E-06	2.2E-01	3.0E-06
Cs-137	3.5E-03	1.3E+08	2.1E-10	7.6E-06	1.0E-06	3.7E-02	2.1E-04
Ba-140	4.2E-03	1.6E+08	2.5E-10	9.1E-06	8.0E-06	3.0E-01	3.1E-05
La-140	7.6E-03	2.8E+08	4.5E-10	1.6E-05	9.0E-06	3.3E-01	4.9E-05
Ce-141	5.0E-05	1.9E+06	2.9E-12	1.1E-07	3.0E-05	1.1E+00	9.8E-08
Ce-143	6.1E-04	2.3E+07	3.6E-11	1.3E-06	2.0E-05	7.4E-01	1.8E-06
Pr-143	5.0E-05	1.9E+06	2.9E-12	1.1E-07	2.0E-05	7.4E-01	1.5E-07
Ce-144	1.3E-03	4.8E+07	7.6E-11	2.8E-06	3.0E-06	1.1E-01	2.5E-05
Pr-144	1.3E-03	4.8E+07	7.6E-11	2.8E-06	6.0E-04	2.2E+01	1.3E-07
H-3	1.66E+03	6.1E+13	9.7E-05	3.6E+00	1.0E-03	3.7E+01	9.7E-02

**Table 3.5-15— Obtainable Dose Benefits for Liquid Waste System Augment**

<b>Cases</b>	<b>Population Total Body Dose - Person-Rem (Person-Sievert)<sup>(1)</sup></b>	<b>Population Thyroid Dose Person-Rem (Person-Sievert)<sup>(1)</sup></b>
Base Case Evaporator/Centrifuge only, no Waste Demineralizer	0.891 (0.00891)	1.45 (0.0145)
Additional Waste Demineralizer	0.873 (0.00873)	0.946 (0.00946)
Obtainable dose benefit	0.018 (0.00018)	0.464 (0.00464)

Note:

- (1) Population dose estimates described in Section 5.4.

**Table 3.5-16—Liquid Waste System Augment Total-Body Dose Cost-Benefit Analysis**

<b>Parameter</b>	<b>Value</b>
Annual Total-body collective dose benefit to the population within 50 miles of the NMP3NPP site.	0.018 person-rem (0.00018 person-sievert)
Nominal total collective dose over 60 years of operation (0.018 person-rem x 60 yr = 1.08 person-rem)	1.08 person-rem (0.0108 person-sievert)
Value for estimating impact based on NUREG1530	\$2,000 per person-rem (\$200,000 per person-sievert)
Obtainable benefit from addition of radwaste processing and control option (1.08 person-rem x \$2,000/person-rem = \$2,160)	\$2,160
Cost Options for radwaste processing and control technology upgrade from Regulatory Guide 1.110	400 gpm demineralizer for clean waste processing <sup>(1)</sup>
Direct cost for option using methodology in Regulatory Guide 1.110, Table A-1 based on 1975 Dollars	\$146,200
Total O&M Annual Cost (From Regulatory Guide 1.110, Table	\$9,700
Total cost over 60 years of operation (direct cost + O&M 60 years	\$728,200
Benefit/Cost Ratio (Values greater than 1 should be included in plant system design) \$2,160 / \$728,200 = 0.003)	0.003

Note:

- (1) The clean waste reflects the nomenclature in GALE and the sizing is based on the EPR GALE input Table 3.5-4.

**Table 3.5-17—Liquid Waste System Augment Thyroid Dose Cost-Benefit Analysis**

<b>Parameter</b>	<b>Value</b>
Annual thyroid collective dose benefit to the population within 50 miles of the NMP3NPP site.	0.464 person-rem (0.00464 person-sievert)
Nominal total collective dose over 60 years of operation (0.46 person-rem x 60 yr = 27.84 person-rem)	27.84 person-rem (0.2784 person-sievert)
Value for estimating impact based on NUREG-1530 (Note: 10 CFR Part 50, Appendix I has \$1,000 per person-rem)	\$2,000 per person-rem (\$200,000 per person-sievert)
Obtainable benefit from addition of radwaste processing and control options (27.84 person-rem x \$2,000/person-rem = \$55,680)	\$55,680
Cost Options for radwaste processing and control technology upgrade from Regulatory Guide 1.110	400 gpm demineralizer for clean waste processing <sup>(1)</sup>
Direct cost for option using methodology in Regulatory Guide 1.110 based on 1975 Dollars	\$146,000
Total O&M Annual Cost (From Regulatory Guide 1.110, Table A-2 based on 1975 Dollars)	\$9,700
Total cost over 60 years of operation (Direct cost + O&M x 60 years)	\$728,200
Benefit/Cost Ratio (Values greater than 1 should be included in plant system design) \$55,680 / \$728,200 = 0.10)	0.08

Note:

- (1) The clean waste reflects the nomenclature in GALE and the sizing is based on the EPR GALE input Table 3.5-4.

**Table 3.5-18—Gaseous Waste Release Source Term Input**

	<b>Parameter</b>	<b>Value</b>
<b>1.</b>	<b>Containment Purge:</b>	
	Purge Time of Containment	16 hours
	Frequency of Containment Building High Volume Purge	2 times/year
	Containment Volume	2.8 million ft <sup>3</sup> (79,287 m <sup>3</sup> )
	Containment High Volume Purge:	
	Iodide Release Fraction	0.1
	Particulate Release Fraction	0.01
	Charcoal Filter	90%
	HEPA Filter	99%
	<b>Containment Low Volume Purge:</b>	
	Flow Rate	2,970 cfm(84,100 liters/min)
	Iodide Release Fraction	0.1
	Particulate Release Fraction	0.01
	Charcoal Filter	90%
	HEPA Filter	99%
	<b>Containment Atmospheric Cleanup:</b>	
	Flow Rate	4,100 cfm(116,100 liters/min)
Charcoal Filter	90%	
HEPA Filter	99%	
<b>2.</b>	<b>Nuclear Auxiliary Building:</b>	
	Primary Coolant Leakage to Auxiliary Building	160 lb <sub>m</sub> /day(73 kg/day)
	Iodide Release Fraction	0.1
	Particulate Release Fraction	0.01
	HEPA Filter	99%
<b>3.</b>	<b>Fuel Building</b>	
	Iodide Release Fraction	0.1
	Particulate Release Fraction	0.01
	HEPA Filter	99%
<b>4.</b>	<b>Turbine Building:</b>	
	Steam Leakage to Turbine Building	1,700 lb <sub>m</sub> /hr(771 kg/hr)
	Primary to Secondary Leak Rate	75 lb <sub>m</sub> /hr(34 kg/hr)
	Iodine Partition Factor (Gas/Liquid) in Steam Generator	0.01
	Fraction of Iodine Released from Blowdown Tank Vent	0.0
	Percent of Iodine Removed from Air Ejector Release	0.0
	Fraction of Iodine Bypassing condensate Demineralizer	0.67
<b>5.</b>	<b>Gaseous Waste Processing System:</b>	
	Flow Rate through Gas Stripper	1.276 gpm(4.832 liters/min)
	Holdup Time for Xenon	27.7 days
	Holdup Time for Krypton	1.67 days
	Frequency of Primary Coolant Degassing	2 times/year
<b>6.</b>	<b>Laundry:</b>	
There is no on-site laundry.		

**Table 3.5-19—Annual Radioactive Gaseous Releases Due to Anticipated Operational Occurrences**

Radionuclide	Condition 1		Condition 2		Condition 3		Condition 4	
	Total Off Normal for 0.5% Failed Fuel		Total Off Normal 500 gpd Primary-Secondary Tube Leak for 90 Days		Total Off Normal 1 gpm Reactor Coolant Leakage for 10 Days		Total Off Normal 200 gpd Reactor Coolant leakage to Aux. Building for 90 days	
	(Ci/yr)	(Bq/yr)	(Ci/yr)	(Bq/yr)	(Ci/yr)	(Bq/yr)	(Ci/yr)	(Bq/yr)
I-131	3.7E-02	1.4E+09	8.8E-03	3.2E+08	1.8E-02	6.5E+08	1.9E-02	7.0E+08
I-133	1.3E-01	4.9E+09	3.2E-02	1.2E+09	5.9E-02	2.2E+09	7.1E-02	2.6E+09
Kr-85M	6.1E+02	2.3E+13	1.6E+02	5.9E+12	8.0E+02	3.0E+13	1.5E+02	5.6E+12
Kr-85	1.4E+05	5.2E+15	3.4E+04	1.3E+15	1.1E+05	4.0E+15	3.4E+04	1.3E+15
Kr-87	2.2E+02	8.2E+12	6.7E+01	2.5E+12	2.7E+02	1.0E+13	5.9E+01	2.2E+12
Kr-88	7.5E+02	2.8E+13	2.1E+02	7.8E+12	9.8E+02	3.6E+13	1.9E+02	7.1E+12
Xe-131M	1.4E+04	5.3E+14	3.5E+03	1.3E+14	1.7E+04	6.2E+14	3.5E+03	1.3E+14
Xe-133M	7.6E+02	2.8E+13	1.8E+02	6.7E+12	1.0E+03	3.8E+13	1.9E+02	6.8E+12
Xe-133	3.6E+04	1.3E+15	8.8E+03	3.3E+14	4.7E+04	1.7E+15	8.7E+03	3.2E+14
Xe-135M	5.8E+01	2.2E+12	2.8E+01	1.0E+12	5.6E+01	2.1E+12	1.9E+01	6.9E+11
Xe-135	5.1E+03	1.9E+14	1.3E+03	4.9E+13	6.9E+03	2.5E+14	1.3E+03	4.7E+13
Xe-137	a	a	a	a	a	a	a	a
Xe-138	5.0E+01	1.9E+12	1.9E+01	7.1E+11	5.0E+01	1.8E+12	1.7E+01	6.2E+11
Cr-51	4.0E-04	1.5E+07	9.7E-05	3.6E+06	5.3E-04	2.0E+07	1.0E-04	3.8E+06
Mn-54	2.4E-04	8.8E+06	5.7E-05	2.1E+06	3.1E-04	1.1E+07	5.8E-05	2.1E+06
Co-57	3.4E-05	1.3E+06	8.2E-06	3.0E+05	4.7E-05	1.7E+06	8.2E-06	3.0E+05
Co-58	2.0E-03	7.4E+07	4.8E-04	1.8E+07	1.7E-03	6.1E+07	5.1E-04	1.9E+07
Co-60	4.7E-04	1.7E+07	1.1E-04	4.2E+06	2.4E-04	8.7E+06	1.2E-04	4.5E+06
Fe-59	1.1E-04	4.2E+06	2.8E-05	1.0E+06	1.5E-04	5.7E+06	2.8E-05	1.0E+06
Sr-89	6.6E-04	2.5E+07	1.6E-04	5.9E+06	7.7E-04	2.8E+07	1.7E-04	6.3E+06
Sr-90	2.6E-04	9.7E+06	6.3E-05	2.3E+06	3.1E-04	1.1E+07	6.8E-05	2.5E+06
Zr-95	4.2E-05	1.6E+06	1.0E-05	3.7E+05	1.0E-05	3.7E+05	2.6E-05	9.5E+05
Nb-95	1.8E-04	6.5E+06	4.2E-05	1.6E+06	1.3E-04	4.7E+06	4.3E-05	1.6E+06
Ru-103	6.9E-05	2.6E+06	1.7E-05	6.2E+05	9.2E-05	3.4E+06	1.7E-05	6.3E+05
Ru-106	3.2E-06	1.2E+05	7.8E-07	2.9E+04	7.8E-07	2.9E+04	8.7E-07	3.2E+04
Sb-125	2.5E-06	9.4E+04	6.1E-07	2.3E+04	6.1E-07	2.3E+04	6.7E-07	2.5E+04
Cs-134	2.0E-04	7.4E+06	4.8E-05	1.8E+06	1.7E-04	6.1E+06	5.6E-05	2.1E+06
Cs-136	1.4E-04	5.0E+06	3.3E-05	1.2E+06	1.8E-04	6.8E+06	3.3E-05	1.2E+06
Cs-137	3.7E-04	1.4E+07	9.0E-05	3.3E+06	3.5E-04	1.3E+07	1.0E-04	3.7E+06

**Table 3.5-19—Annual Radioactive Gaseous Releases Due to Anticipated Operational Occurrences**

Radionuclide	Condition 1		Condition 2		Condition 3		Condition 4	
	Total Off Normal for 0.5% Failed Fuel		Total Off Normal 500 gpd Primary-Secondary Tube Leak for 90 Days		Total Off Normal 1 gpm Reactor Coolant Leakage for 10 Days		Total Off Normal 200 gpd Reactor Coolant leakage to Aux. Building for 90 days	
	(Ci/yr)	(Bq/yr)	(Ci/yr)	(Bq/yr)	(Ci/yr)	(Bq/yr)	(Ci/yr)	(Bq/yr)
Ba-140	1.8E-05	6.5E+05	4.2E-06	1.6E+05	4.2E-06	1.6E+05	1.0E-05	3.9E+05
Ce-141	5.5E-05	2.0E+06	1.3E-05	4.9E+05	7.4E-05	2.8E+06	1.4E-05	5.1E+05
Note: (a) Less than 1.0 Ci/yr for noble gases								

**Table 3.5-20— Obtainable Dose Benefits for Gaseous Waste System Augment**

<b>Cases</b>	<b>Population Total Body Dose<sup>1</sup>- Person-Rem (Person-Sievert)</b>	<b>Population Thyroid Dose<sup>(1)</sup> Person-Rem (Person-Sievert)</b>
Baseline Configuration	0.390 (0.0039)	0.567 (0.00567)
Extra Carbon Delay Bed	0.386 (0.00386)	0.564 (0.00564)
Obtainable dose benefit by augment	0.004 (0.00004)	0.003 (0.00003)

Note:

(1) Population dose estimates described in Section 5.4

**Table 3.5-21—Gaseous Waste System Augment Total-Body Dose  
Cost-Benefit Analysis**

<b>Parameter</b>	<b>Value</b>
Annual whole-body / Thyroid collective dose benefit to the population within 50 miles of the NMP3NPP site.	0.004 person-rem (0.00004 person-sievert)
Nominal total collective dose over 60 years of operation (0.004 person-rem x 60 yr = 0.24 person-rem)	0.24 person-rem (0.00024 person-sievert)
Value for estimating impact based on NUREG-1530	\$2,000 per person-rem (\$200,000 per person-sievert)
Obtainable benefit from addition of radwaste processing and control option (0.24 person-rem x \$2000/person-rem = \$480)	\$480
Cost Options for radwaste processing and control technology upgrade from Regulatory Guide 1.110	3-ton charcoal absorber
Direct cost for option (using methodology in Regulatory Guide 1.110, Table A-1 based on 1975 Dollars)	\$67,500
Total O&M Annual Cost (From Regulatory Guide 1.110, Table A-2 based on 1975 Dollars)	Negligible
Total cost over 60 years of operation (direct cost + O&M x 60 years)	\$67,500
Benefit/Cost Ratio (Values greater than 1 should be included in plant system design) \$480 / \$67,000 = 0.007)	0.007

**Table 3.5-22— Gaseous Waste System Augment Thyroid Dose Cost-Benefit Analysis**

<b>Parameter</b>	<b>Value</b>
Annual thyroid collective dose benefit to the population within 50 miles of the NMP3NPP site.	0.003 person-rem (0.00003 person-sievert)
Nominal total collective thyroid dose over 60 years of operation (0.003 person-rem x 60 yr = 0.18 person-rem)	0.18 person-rem (0.0018 person-sievert)
Value for estimating impact based on NUREG-1530	\$2,000 per person-rem (\$200,000 per person-sievert)
Obtainable benefit from addition of radwaste processing and control option (0.18 person-rem x \$2000/person-rem = \$360)	\$360
Cost Options for radwaste processing and control technology upgrade from Regulatory Guide 1.110	3-ton charcoal absorber
Direct cost for option (using methodology in Regulatory Guide 1.110, Table A-1 based on 1975 Dollars)	\$67,500
Total O&M Annual Cost (From Regulatory Guide 1.110, Table A-2 based on 1975 Dollars)	Negligible
Total cost over 60 years of operation (direct cost + O&M×60 years)	\$67,500
Benefit/Cost Ratio (Values greater than 1 should be included in plant system design) $\$360 / \$67,500 = 0.005$	0.005

Table 3.5-23—Radiation Monitors

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Method	Monitoring Task	Radioisotopes	Range
<b>Noble Gas Effluent Monitors</b>			
Beta-sensitive detector ( $\beta$ )	Primary coolant noble gas activity concentration downstream of the nuclear sampling system degasifier in the Nuclear Auxiliary Building.	Kr-85, Xe-133	3E-4 – 3E+2 microCi/cc (1E+1 – 1E+7 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Noble gas radioactivity in the exhaust air of cell 1 ventilation systems of the Nuclear Auxiliary Building.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Noble gas radioactivity in the exhaust air of cell 2 ventilation systems of the Nuclear Auxiliary Building.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Noble gas radioactivity in the exhaust air of cell 3 ventilation systems of the Nuclear Auxiliary Building.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Noble gas radioactivity in the exhaust air of cell 4 ventilation systems of the Fuel Building.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Noble gas radioactivity in the exhaust air of cell 5 ventilation systems of the Fuel Building.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Noble gas radioactivity in the exhaust air of cell 6 ventilation systems of the Safeguard Building.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Beta-sensitive detector ( $\beta$ )	Noble gas radioactivity in the exhaust air of the containment ventilation system that exhausts to the stack.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Beta-sensitive detector ( $\beta$ )	Noble gas activity in the region of the refueling machine within the containment while moving fuel assemblies.	Kr-85, Xe-133	1E-6 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Beta-sensitive detector ( $\beta$ )	Noble gas activity in the region of the spent fuel mast bridge within the Fuel Building while moving fuel assemblies.	Kr-85, Xe-133	1E-6 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Beta-sensitive detector ( $\beta$ )	Two (2) noble gas activity monitors (redundant) in the vent stack associated with air flow monitors	Kr-85, Xe-133	1E-6 – 1E+2 microCi/cc, 3E+4 – 1E+9 microCi/hr
Calculated	Two (2) noble gas activity release rate calculation modules (redundant) using the measured values from a noble gas monitor and the air flow through the vent stack.	Kr-85, Xe-133	3E-6 – 1E-2 microCi/cc, 3E+4 – 1E+9 microCi/hr
Gamma-sensitive multi-channel analyzer ( $\gamma$ )	Noble gas activity monitor in the vent stack associated with an air flow monitor	Xe-133	1 – 50000 cps
Calculated	The noble gas activity release rate is calculated using the measured values from the multi-channel analyzer and the air flow through the vent stack.	Xe-133	3E-6 – 1E-2 microCi/cc (1E-1 – 4E+2 Bq/cc) 3E+4 – 1E+9 microCi/hr (1E+9 – 4E+13 Bq/hr)
Laboratory evaluation of samples.	Vent stack exhaust air sampler drawn on demand using a mobile high pressure compressor unit. The filtered air sample is filled into a gas bottle. The samples are analyzed in the radiochemical laboratory by gamma spectroscopic evaluation of the nuclide specific composition of the noble gases.	Kr-85, Xe-133	–

**Table 3.5-23—Radiation Monitors**

(Page 2 of 9)

Method	Monitoring Task	Radioisotopes	Range
Laboratory evaluation of samples.	Two (2) vent stack exhaust air samplers (redundant) for use during and after accidents using a small sample cylinder drawn on demand. The samples are analyzed in the radiochemical laboratory by gamma spectroscopic evaluation of the nuclide specific composition of the noble gases.	Kr-85, Xe-133	–
Gamma-sensitive detectors adjacent to the monitored air duct ( $\gamma$ )	Two (2) air duct monitors (redundant) of the annulus air extraction system downstream of the filters. The instrument is to function also during a severe accident.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Gamma-sensitive detectors adjacent to the monitored air duct ( $\gamma$ )	Two (2) air duct monitors (redundant) of the Safeguard Building controlled-area ventilation system downstream of the filters. The instrument is intended to function also during a severe accident.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Gamma-sensitive detectors inside the stack ( $\gamma$ )	Two (2) gas activity monitors in the stack (redundant) that detect discharges during accidents. The instrument is intended to function also during a severe accident.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
Beta-sensitive detector ( $\beta$ )	Noble gas radioactivity in the exhaust air of the containment recirculation ventilation system.	Kr-85, Xe-133	3E-7 – 1E-2 microCi/cc (1E-2 – 4E+2 Bq/cc)
<b>Iodine and Aerosol (Halogen and Particulate) Monitoring</b>			
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity in the air of the annulus air extraction system downstream of the filters. The filter cartridge is evaluated in the laboratory .	–	
Laboratory evaluation of samples.	Filter cartridge sampler for gaseous iodine radioactivity in the air of the annulus air extraction system downstream of the filters. The filter cartridge is evaluated in the laboratory .	–	
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity in the air of the Safeguard Building controlled-area ventilation system down-stream of the filters. The filter cartridge is evaluated in the laboratory .	–	
Laboratory evaluation of samples.	Filter cartridge sampler for gaseous iodine radioactivity in the air of the Safeguard Building controlled-area ventilation system down-stream of the filters. The filter cartridge is evaluated in the laboratory .	–	
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity in the exhaust air of the Access Building. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Filter cartridge sampler for gaseous iodine radioactivity in the exhaust air of the Access Building. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity down-stream of filters of the laboratory exhaust air in the Nuclear Auxiliary Building. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Filter cartridge sampler for gaseous iodine radioactivity down-stream of filters of the laboratory exhaust air in the Nuclear Auxiliary Building. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity in the filtered system exhaust air of the Radioactive Waste Processing Building. The filter cartridge is evaluated in the laboratory .	–	

**Table 3.5-23—Radiation Monitors**

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Method	Monitoring Task	Radioisotopes	Range
Laboratory evaluation of samples.	Filter cartridge sampler for gaseous iodine radioactivity in the filtered system exhaust air of the Radioactive Waste Processing Building. The filter cartridge is evaluated in the laboratory .	-	
Gamma-sensitive detector ( $\gamma$ )	Filter cartridge sampler for aerosol radioisotopes by continuous collection from a sample of the exhaust air on a particulate air filter and on a filter for gaseous iodine during and after accidents. Monitor the entire activity accumulated on the filters, the change of the entire activity accumulated on the filters with time and the change of the entire iodine 131 activity accumulated on the filters with time.	I-131	5E-10 – 3E-2 microCi (2E-5 – 1E+3 Bq) (entire activity) 5E-10 – 5E-4 microCi/cc (2E-5 – 2E+1 Bq/cc) (I-131) 3E-9 – 5E-3 microCi/cc (1E-4 – 2E+1 Bq/cc) (Iodine less I-131)
Gamma-sensitive detector ( $\gamma$ )	Filter cartridge sampler for radioactive gaseous iodine by continuous collection from a sample of the exhaust air on a particulate air filter and on a filter for gaseous iodine during and after accidents. Monitor the entire activity accumulated on the filters, the change of the entire activity accumulated on the filters with time and the change of the entire iodine 131 activity accumulated on the filters with time.	I-131	5E-10 – 3E-2 microCi (2E-5 – 1E+3 Bq) (entire activity) 5E-10 – 5E-4 microCi/cc (2E-5 – 2E+1 Bq/cc) (I-131) 3E-9 – 5E-3 microCi/cc (1E-4 – 2E+1 Bq/cc) (Iodine less I-131)
Laboratory evaluation of samples.	Two filter cartridge samplers (redundant) for aerosol radioactivity in the vent stack exhaust air. Each cartridge is to contain a particle filter and a dual element for organic and elemental iodine.	I-131	
Laboratory evaluation of samples.	Two filter cartridge samplers (redundant) for gaseous iodine radioactivity in the vent stack exhaust air. Each cartridge is to contain a particle filter and a dual element for organic and elemental iodine.	I-131	
Laboratory evaluation of samples.	Two filter cartridge samplers (redundant) for aerosol radioactivity in the vent stack exhaust air. Each cartridge is to contain a particle filter and a dual element for organic and elemental iodine. The instruments are intended to function before, during, and after an abnormal event.	I-131	
Laboratory evaluation of samples.	Two filter cartridge samplers (redundant) for gaseous iodine radioactivity in the vent stack exhaust air. Each cartridge is to contain a particle filter and a dual element for organic and elemental iodine. The instrument is intended to function before, during, and after an abnormal event.	I-131	
Laboratory evaluation of samples.	Two filter cartridge samplers (redundant) for the vent stack exhaust air including vapor, carbon dioxide and the other carbon compounds continuously. Redundant samples are evaluated in the laboratory for H <sup>3</sup> and C <sup>14</sup> .	I-131	

**Table 3.5-23—Radiation Monitors**

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Method	Monitoring Task	Radioisotopes	Range
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity in the exhaust air of the containment recirculation ventilation system. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity in the exhaust air of the containment exhaust ventilation system. The filter cartridge which is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Three filter cartridge samplers (one for each cell) for aerosol radioactivity in the exhaust air of the ventilation systems of the Nuclear Auxiliary Building. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity in the exhaust air of the hot workshop in the Nuclear Auxiliary Building. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Two filter cartridge samplers (one for each cell) for aerosol radioactivity in the exhaust air of the ventilation systems of the Fuel Building. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity in the exhaust air of the ventilation systems of the Safeguard Building. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Filter cartridge sampler for aerosol radioactivity in the exhaust air of the laboratory in the Nuclear Auxiliary Building. The filter cartridge is evaluated in the laboratory .	I-131	
Laboratory evaluation of samples.	Four filter cartridge samplers for aerosol radioactivity in the exhaust air of the ventilation systems of the Radioactive Waste Processing Building. The filter cartridge is evaluated in the laboratory .	I-131	
<b>Process Monitors</b>			
Gamma-sensitive detector ( $\gamma$ )	General area radiation level of the fuel pool floor. Assessing accessibility after abnormal events in the Fuel Building.		1E-4 – 1E+4 rem/hr (1E-6 – 1E+2 Sv/hr)
Gamma-sensitive detector ( $\gamma$ )	All small items, tools etc. brought out of the controlled area are measured and released by an automatic release box (4 redundant monitors) in the Access Building.	Co-60, Cs-137	
Alpha- and beta- sensitive contamination detectors and gamma-sensitive detectors. ( $\alpha, \beta, \gamma$ )	Five exit portal monitors in the Access Building.	Co-60, Cs-137	
Alpha- and beta- sensitive contamination detectors and gamma-sensitive detectors. ( $\alpha, \beta, \gamma$ )	Three pre-exit portal monitors in the Access Building.	Co-60, Cs-137	
Gamma-sensitive electronic personnel dosimeter. ( $\gamma$ )	At the entrance and exit of the controlled area the personnel dosimeters are read by dosimeter readers (total of 4). The measured dose values together with personal identification codes are evaluated by the dosimetry system of the plant in the Access Building.		60 keV – 6 MeV Energy range 1E-4 – 1E+3 rem (1E-6 – 1E+1 Sv) Dose range
Gamma-sensitive detector ( $\gamma$ )	Radioactive Waste Processing Building decontamination room radiation monitor.		1E-4 – 1E+1 rem/hr (1E-6 – 1E-1 Sv/hr)

**Table 3.5-23—Radiation Monitors**

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Method	Monitoring Task	Radioisotopes	Range
Integral gamma-sensitive detector (threshold 100 keV) ( $\gamma$ )	Component cooling loop radiation monitor (4 - one on each component cooling loop) in the Reactor Building.		1E-6 – 1E-3 microCi/ml (4E-2 – 4E+1 Bq/ml)
Measurement with gamma-sensitive detectors ( $\gamma$ )	High-pressure coolers of the volume control system radiation monitor (4 - one on each component cooling loop). The detectors are installed at the component cooling water inlet and outlet of each HP cooler in the Reactor Building. The purpose is to detect a leak from the primary side to the component cooling water side.		3E-5 – 3E+0 microCi/ml (1E+0 – 1E+5 Bq/ml)
Measuring arrangement of gamma detectors ( $\gamma$ )	Dose rate at the top of the drum (in 10 cm distance) while the drum is rotated slowly in the Radioactive Waste Processing Building.		1E-4 – 1 rem/hr (1E-6 – 1E-2 Sv/hr)
Measuring arrangement of gamma detectors ( $\gamma$ )	Dose rate at the bottom of the drum (in 10 cm distance) while the drum is rotated slowly in the Radioactive Waste Processing Building.		1E-4 – 1 rem/hr (1E-6 – 1E-2 Sv/hr)
Measuring arrangement of gamma detectors ( $\gamma$ )	Dose rate at the shell of the drum (upper area, in 10 cm distance) while the drum is rotated slowly in the Radioactive Waste Processing Building.		1E-4 – 1 rem/hr (1E-6 – 1E-2 Sv/hr)
Measuring arrangement of gamma detectors ( $\gamma$ )	Dose rate at the shell of the drum (middle area, in 10 cm distance) while the drum is rotated slowly in the Radioactive Waste Processing Building.		1E-4 – 1 rem/hr (1E-6 – 1E-2 Sv/hr)
Measuring arrangement of gamma detectors ( $\gamma$ )	Dose rate at the shell of the drum (lower area, in 10 cm distance) while the drum is rotated slowly in the Radioactive Waste Processing Building.		1E-4 – 1 rem/hr (1E-6 – 1E-2 Sv/hr)
Measuring arrangement of gamma detectors ( $\gamma$ )	Dose rate at 1 m distance of the drum while the drum is rotated slowly in the Radioactive Waste Processing Building.		1E-4 – 1 rem/hr (1E-6 – 1E-2 Sv/hr)
Measuring arrangement of gamma detectors ( $\gamma$ )	Dose rate in the vicinity of the drum measuring equipment as back ground measurement (in absence of a waste drum) in the Radioactive Waste Processing Building.		1E-4 – 1 rem/hr (1E-6 – 1E-2 Sv/hr)
Gamma spectrometer with multi channel analyzer.	Gamma spectroscopy system for 200 liters drums in the Radioactive Waste Processing Building.		
Gamma-sensitive detector ( $\gamma$ )	Upstream activity entering the delay beds of the gaseous waste processing system in the Nuclear Auxiliary Building.		1E+0 – 1E+4 cps
Beta-sensitive detector ( $\beta$ )	Activity concentration in the pipe leading from the gas delay line to the vent stack.		1E-6 – 1E+2 microCi/cc (4E-2 – 4E+6 Bq/cc)
Gamma sensitive detectors ( $\gamma$ )	N-16 radiation monitor on main steam to detect leakage in the steam generator. This is monitored by four redundant instruments on each main steam line (16 total). The detectors are mounted adjacent to the monitored main steam lines within the main steam and feedwater valve compartments.	N-16	1E-1 – 1E+4 cps
Gamma spectrometer with multi channel analyzer. ( $\gamma$ )	Gamma spectroscopy system for 200 liters drums in the Radioactive Waste Processing Building.		
Integral measurement with gamma-sensitive detector (threshold 100 keV) and ring vessel ( $\gamma$ )	Blowdown water line of each individual steam generator (4 - one on each steam generator) in the Nuclear Auxiliary Building.		3E-6 – 1E-2 microCi/ml 1E-1 – 4E+2 Bq/ml
Gamma-sensitive detector ( $\gamma$ )	Containment high-range dose rate monitor (4 independent instruments) in the Reactor Building	-	1E-1 – 1E+7 rad/hr 1E-3 – 1E+5 Gy/hr

**Table 3.5-23—Radiation Monitors**

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Method	Monitoring Task	Radioisotopes	Range
Beta-sensitive detector ( $\beta$ )	Turbine Building Main Condenser monitor	–	3E-6 – 1E-2 microCi/cc 1E-1 – 4E+2 Bq/cc
Gamma-sensitive detector (threshold 100 keV). ( $\gamma$ )	Liquid radwaste release line from the monitor tanks. Two redundant instruments provide input to a control function in the Radioactive Waste Processing Building.		5E-6 – 1E-3 microCi/ml 2E-1 – 4E+1 Bq/ml
Gamma-sensitive detector ( $\gamma$ )	Liquid effluent from the Plant Drainage System before discharge.		3E-6 – 1E-2 microCi/ml (1E-1 – 4E+2 Bq/ml)
<b>Airborne Monitoring</b>			
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta, \gamma$ )	Aerosol in the exhaust air of containment ventilation.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 $\mu$ Ci /cc (1E-5 – 4E-2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Gaseous iodine in the exhaust air of containment ventilation.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 5E-8 microCi /cc (1E-5 – 2E-3 Bq/cc)
Beta-sensitive detector ( $\beta$ )	Tritium in the exhaust air of containment ventilation.		3E-9 – 3E-4 microCi /cc (1E-4 – 1E+1 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Air leaving the containment adjacent to monitored air duct by 2 redundant instruments. These redundant instruments provide input to a control function.		1E-5 – 1E+0 rad/hr (1E-7 – 1E-2 Gy/hr)
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta, \gamma$ )	Aerosol in the exhaust air of the cell 1 ventilation system in the Nuclear Auxiliary Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Gaseous iodine in the exhaust air of the cell 1 ventilation system in the Nuclear Auxiliary Building.	I-131	5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 5E-8 microCi/cc (1E-5 – 2E-3 Bq/cc)
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta, \gamma$ )	Aerosol in the exhaust air of the cell 2 ventilation system in the Nuclear Auxiliary Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Gaseous iodine in the exhaust air of the cell 2 ventilation system in the Nuclear Auxiliary Building.	I-131	5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 5E-8 microCi/cc (1E-5 – 2E-3 Bq/cc)

**Table 3.5-23—Radiation Monitors**

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Method	Monitoring Task	Radioisotopes	Range
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta,\gamma$ )	Aerosol in the exhaust air of the cell 3 ventilation system in the Nuclear Auxiliary Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Gaseous iodine in the exhaust air of the cell 3 ventilation system in the Nuclear Auxiliary Building.	I-131	5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 5E-8 microCi/cc (1E-5 – 2E-3 Bq/cc)
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta,\gamma$ )	Aerosol in the exhaust air of the cell 4 ventilation system in the Fuel Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Gaseous iodine in the exhaust air of the cell 4 ventilation system in the Fuel Building.	I-131	5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 5E-8 microCi/cc (1E-5 – 2E-3 Bq/cc)
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta,\gamma$ )	Aerosol in the exhaust air of the cell 5 ventilation system in the Fuel Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Gaseous iodine in the exhaust air of the cell 5 ventilation system in the Fuel Building.	I-131	5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 5E-8 microCi/cc (1E-5 – 2E-3 Bq/cc)
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta,\gamma$ )	Aerosol in the exhaust air of the cell 6 ventilation system in the Safeguard Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Gaseous iodine in the exhaust air of the cell 6 ventilation system in the Safeguard Building.	I-131	5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 5E-8 microCi/cc (1E-5 – 2E-3 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Air leaving the fuel handling area adjacent to the monitored air duct by 2 redundant instruments. These redundant instruments provide input to a control function.		1E-5 – 1E+0 rad/hr (1E-7 – 1E-2 Gy/hr) Must be capable of detecting 10 DAC-hrs

**Table 3.5-23—Radiation Monitors**

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Method	Monitoring Task	Radioisotopes	Range
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta, \gamma$ )	Aerosol in the laboratory room exhaust air before the filters in the Nuclear Auxiliary Building.		1E-5 – 1E+0 rad/hr (1E-7 – 1E-2 Gy/hr) Must be capable of detecting 10 DAC-hrs
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta, \gamma$ )	Aerosol in the exhaust air of the hot workshop before the filters Nuclear Auxiliary Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc) Must be capable of detecting 10 DAC-hrs
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta, \gamma$ )	Aerosol in 2 separate locations of the exhaust air of the Radioactive Waste Processing Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Gaseous iodine in 2 separate locations of the exhaust air of the Radioactive Waste Processing Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 5E-8 microCi/cc (1E-5 – 2E-3 Bq/cc)
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta, \gamma$ )	Aerosol in the exhaust air of the decontamination room in the Radioactive Waste Processing Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc) Must be capable of detecting 10 DAC-hrs
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta, \gamma$ )	Aerosol in the exhaust air of the mechanical workshop in the Radioactive Waste Processing Building.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc) Must be capable of detecting 10 DAC-hrs

**Table 3.5-23—Radiation Monitors**

(Page 9 of 9)

Method	Monitoring Task	Radioisotopes	Range
Gamma-sensitive detector ( $\gamma$ )	Intake air of the main control room MCR inside each of the two MCR intake air ventilation ducts.		1E-5 – 1E+1 rad/hr (1E-7 – 1E-1 Gy/hr) Must be capable of detecting 10 DAC-hrs
Gamma-sensitive detector (threshold 350 keV). Alternatively uses a beta-sensitive detector ( $\beta, \gamma$ )	Aerosol in the exhaust air of containment ventilation.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 1E-6 microCi/cc (1E-5 – 4E-2 Bq/cc)
Gamma-sensitive detector ( $\gamma$ )	Gaseous iodine in the exhaust air of containment ventilation.		5E-4 – 3E+0 microCi (2E+1 – 1E+5 Bq) 3E-10 – 5E-8 microCi/cc (1E-5 – 2E-3 Bq/cc)

Figure 3.5-1— Radwaste Effluent Flow Paths

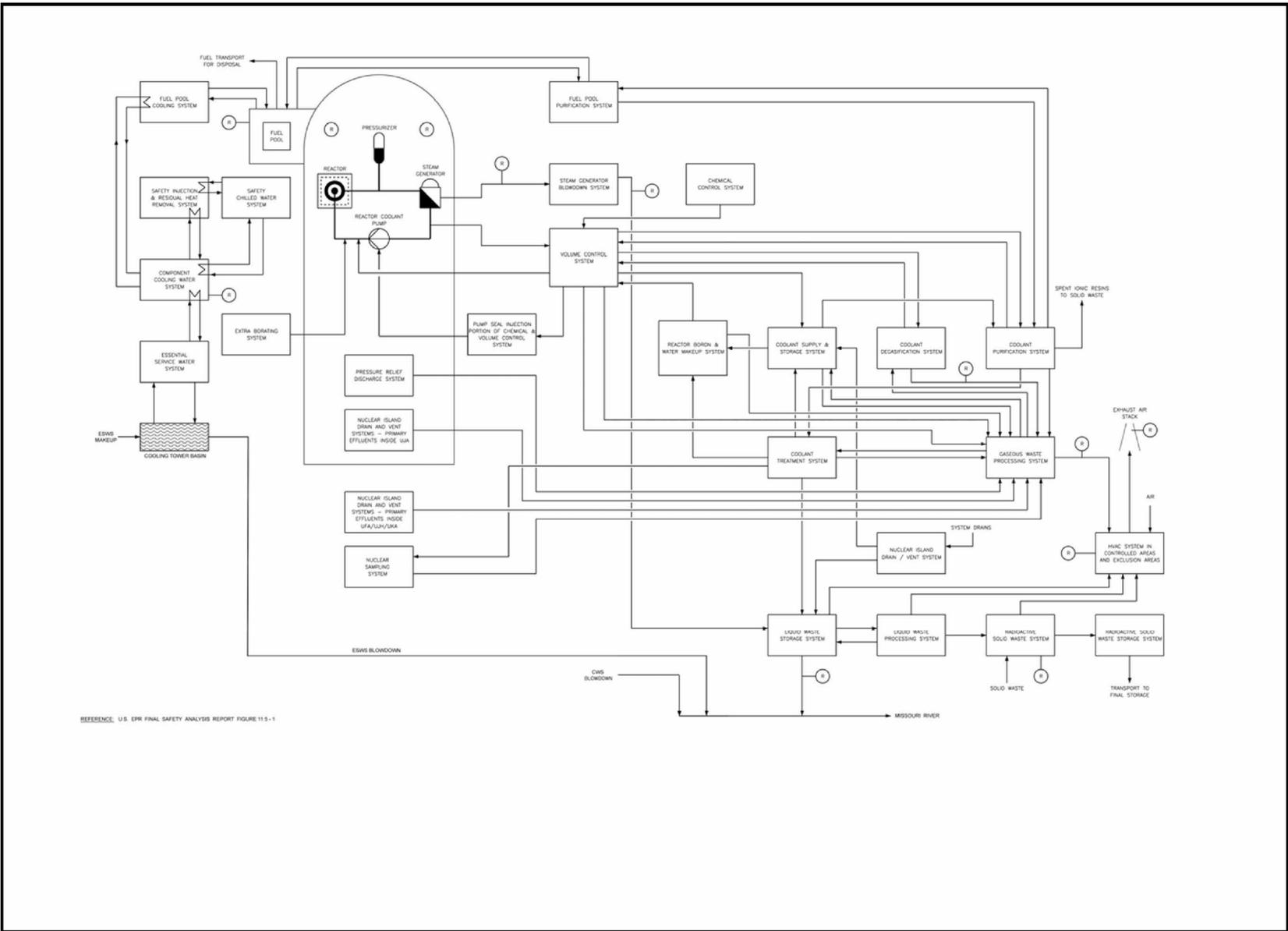


Figure 3.5-2— Liquid Radwaste Storage and Processing

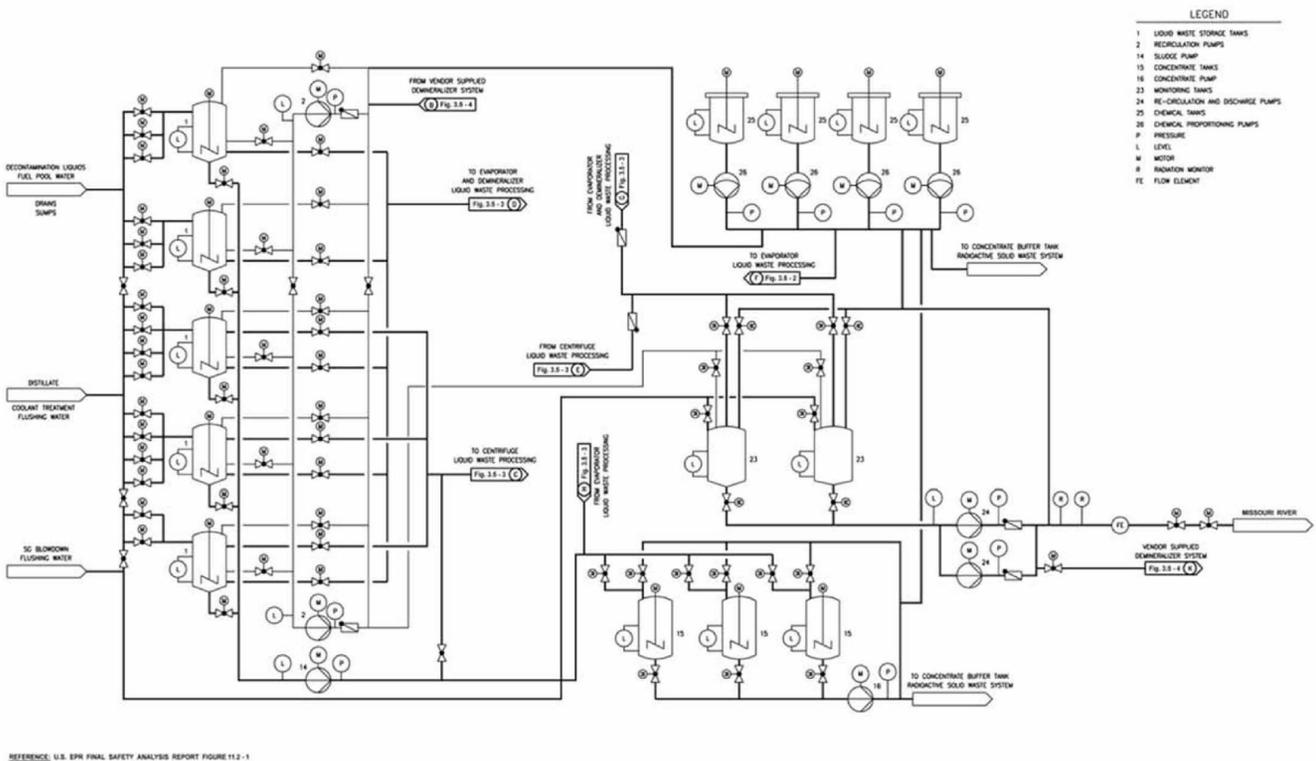
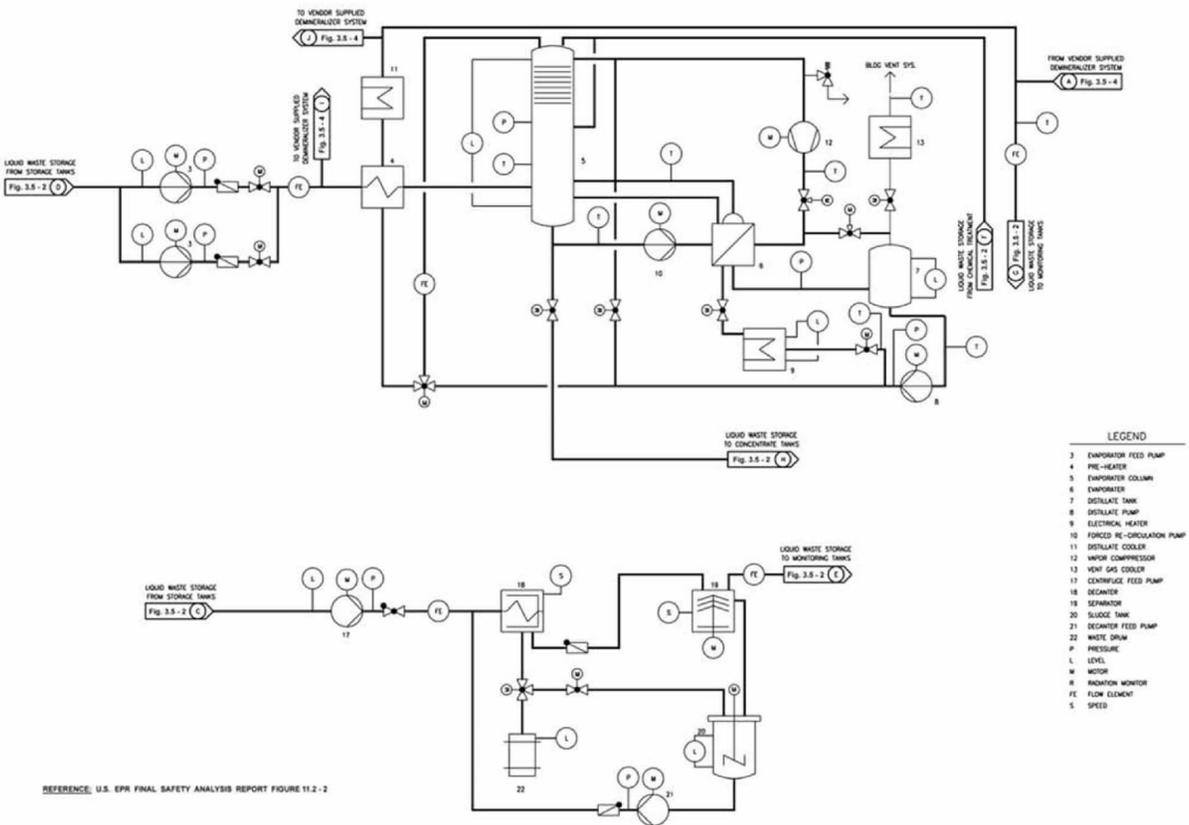
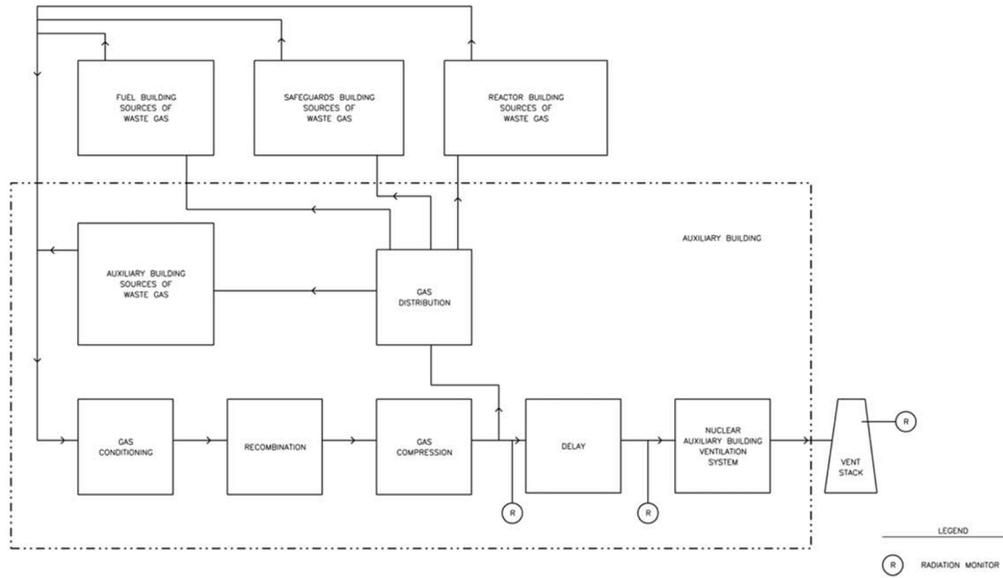


Figure 3.5-3— Liquid Waste Treatment Evaporator and Centrifuge



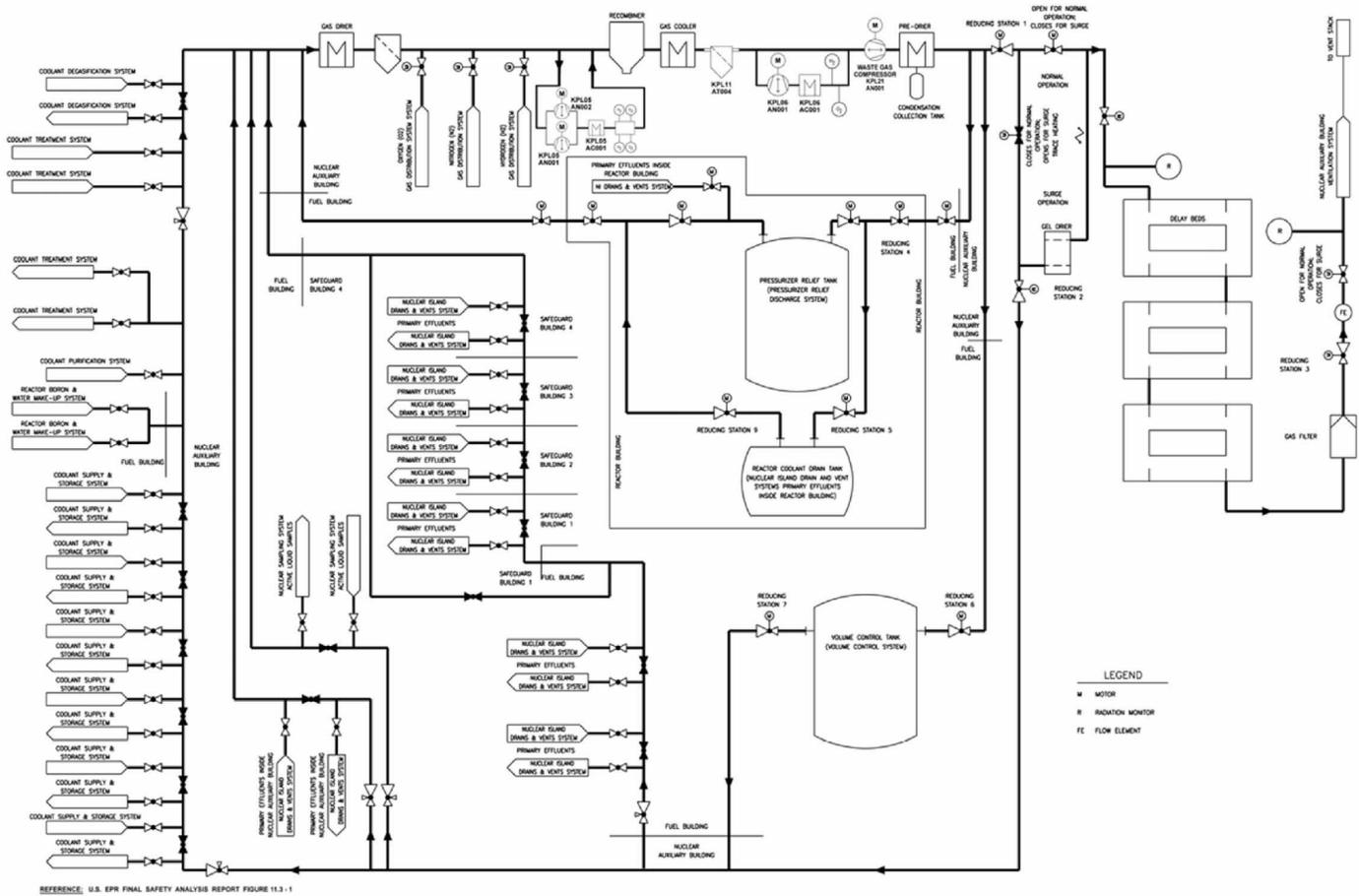


**Figure 3.5-5—Gaseous Waste Processing and Sources**



REFERENCE: U.S. EPR FINAL SAFETY ANALYSIS REPORT FIGURE 11.3-2

Figure 3.5-6— Gas Waste Treatment



REFERENCE: U.S. EPR Final Safety Analysis

Figure 3.5-7—Controlled Area Ventilation Flow Diagram (1 of 6)

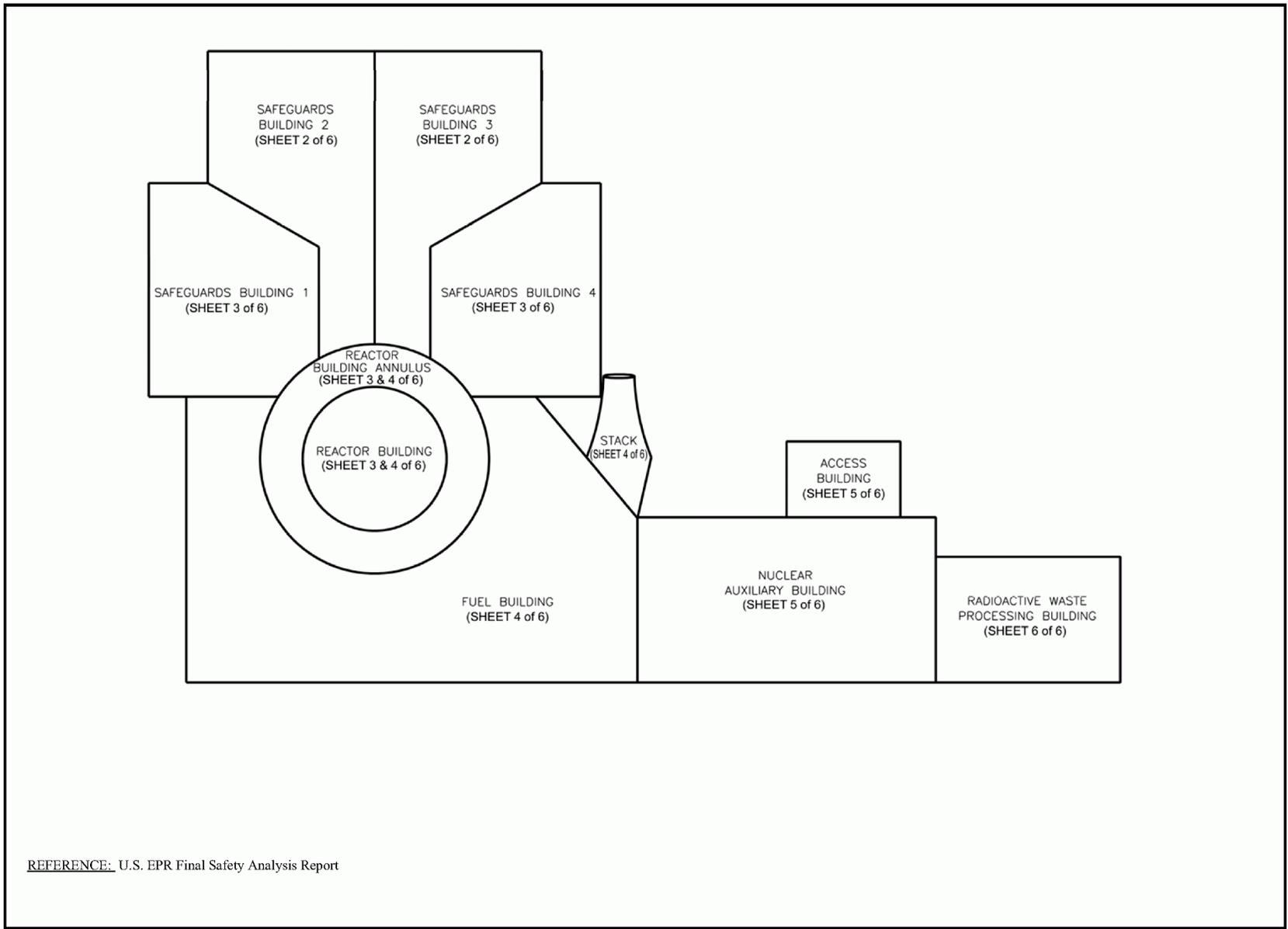
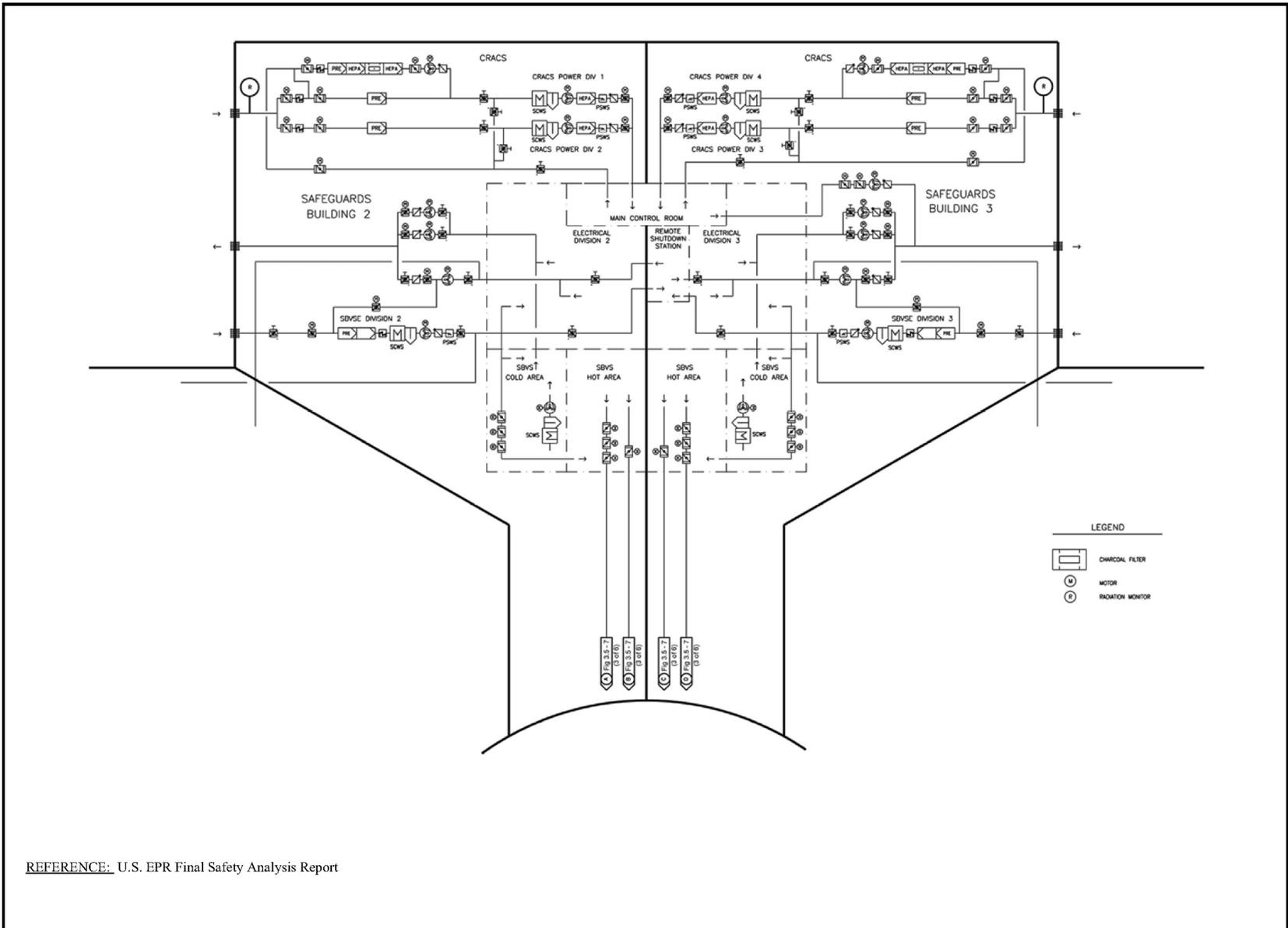


Figure 3.5-8—Controlled Area Ventilation Flow Diagram (2 of 6)



REFERENCE: U.S. EPR Final Safety Analysis Report

Figure 3.5-9—Controlled Area Ventilation Flow Diagram (3 of 6)

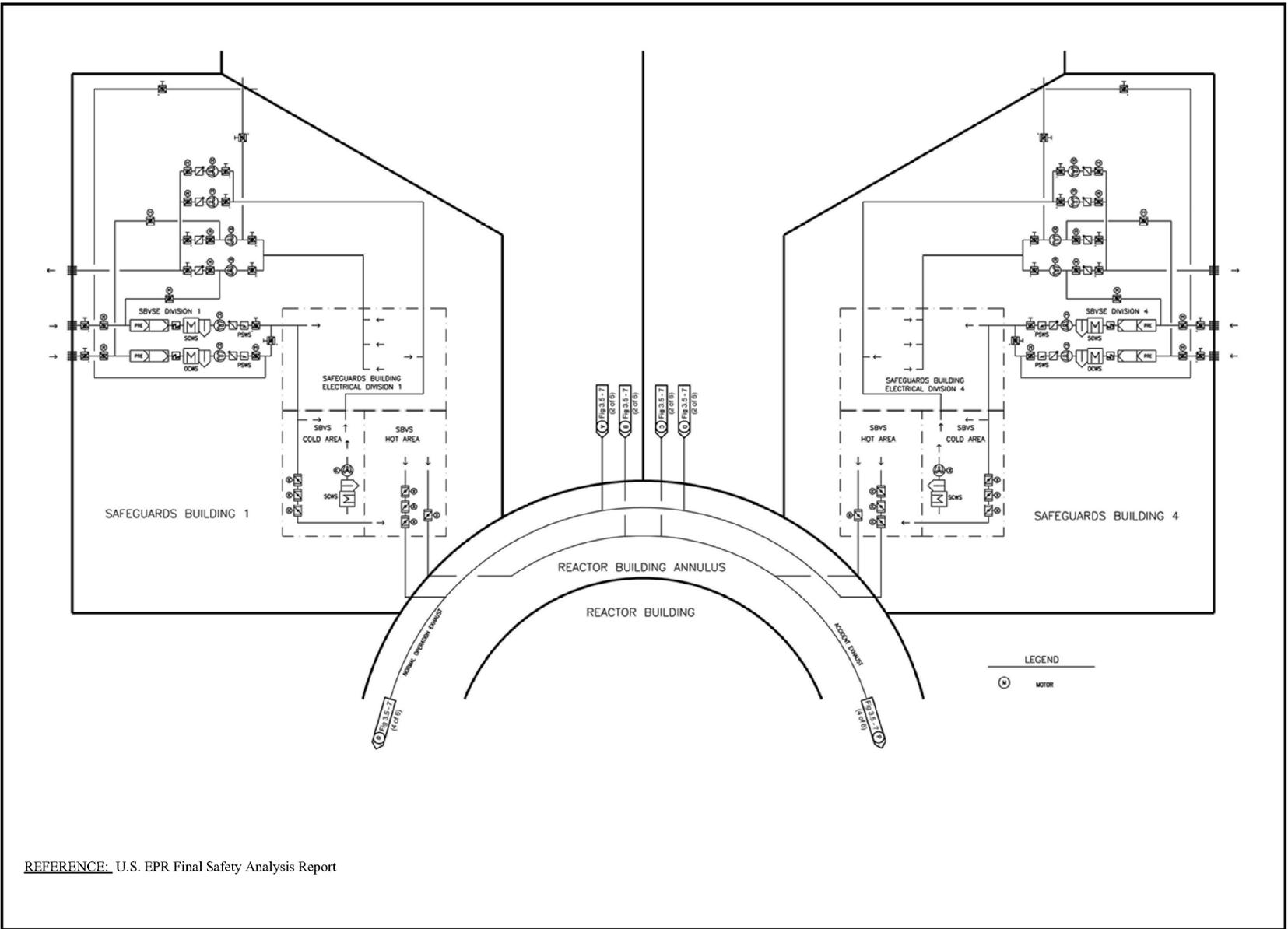




Figure 3.5-11—Controlled Area Ventilation Flow Diagram (5 of 6)

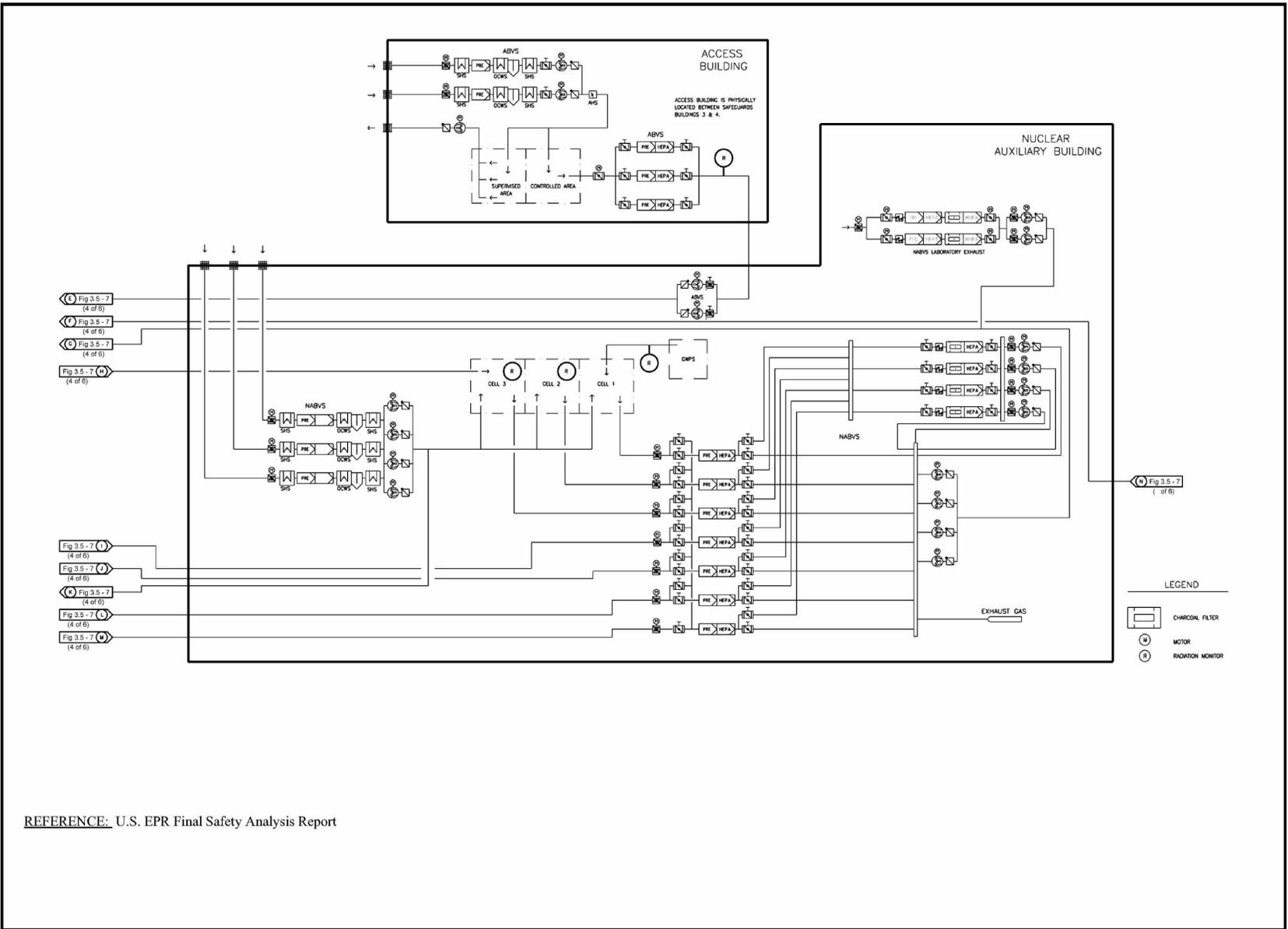
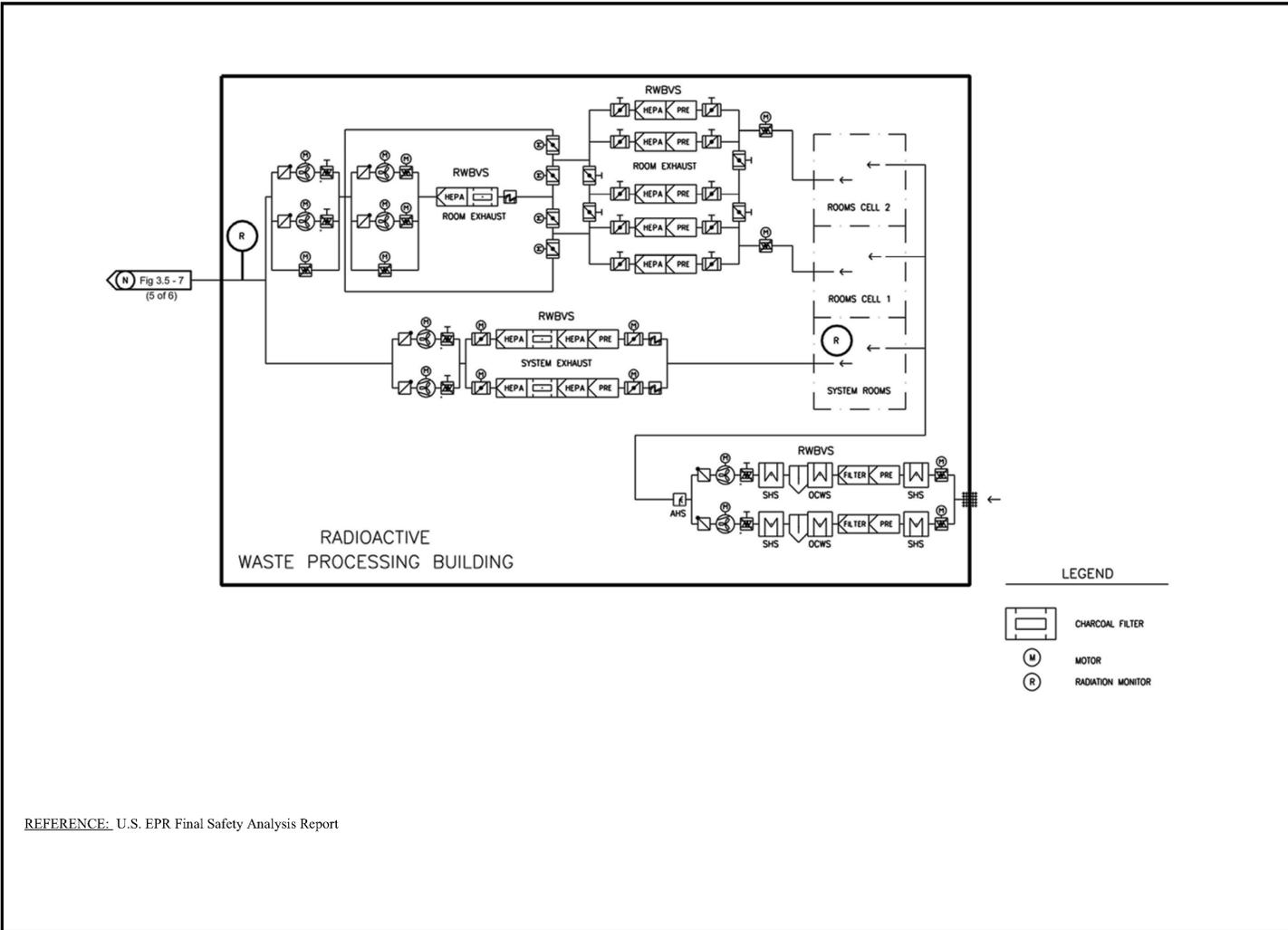
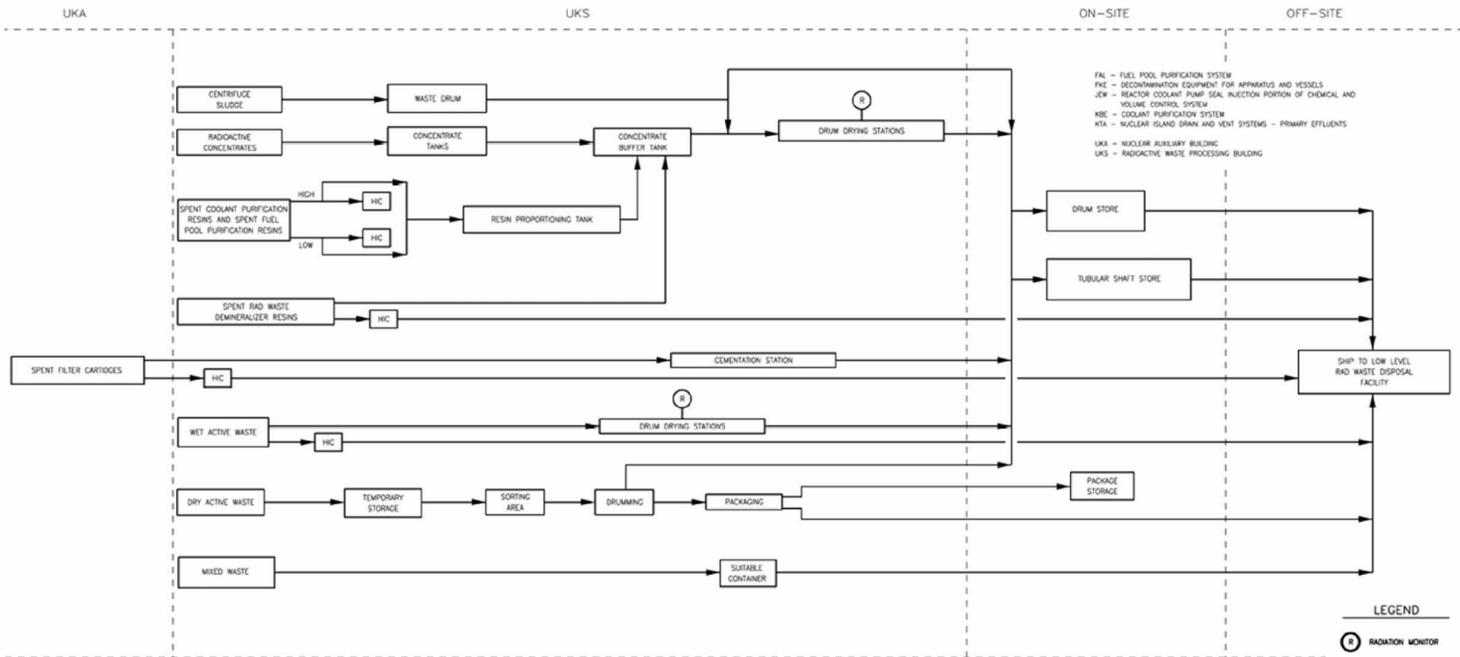


Figure 3.5-12—Controlled Area Ventilation Flow Diagram (6 of 6)



REFERENCE: U.S. EPR Final Safety Analysis Report

Figure 3.5-13— Solid Waste System Flow Diagram



REFERENCE: U.S. EPR FINAL SAFETY ANALYSIS REPORT FIGURE 11.4-1

### 3.6 NON-RADIOACTIVE WASTE SYSTEMS

This section provides a description of non-radioactive waste systems for NMP3NPP and the chemical and biocidal characteristics of each non-radioactive waste stream discharged from the unit. The non-radioactive waste streams include: (1) effluents containing chemicals or biocides; (2) sanitary system effluents; and (3) other effluents.

#### 3.6.1 EFFLUENTS CONTAINING CHEMICALS OR BIOCIDES

Chemicals are typically used to control water quality, scale, corrosion and biological fouling. Sources of non-radioactive effluents include plant blowdown, sanitary wastes, floor and equipment drains, and storm water runoff.

As described in Section 3.3.2, the treatment of non-radioactive effluents will be performed by the Circulating Water Treatment System, the Essential Service Water (Ultimate Heat Sink) Treatment System, the Liquid Waste Processing System and the Waste Water Treatment Plant. Table 3.6-1 lists the various chemicals processed through these systems. Estimated chemical parameters in the effluent streams discharging to the retention basin are shown on Table 3.6-2. Chemical concentrations within effluent streams from the plant will be controlled through engineering and operational/administrative controls in order to meet SPDES requirements at the time of construction and operation.

Naturally occurring substances (e.g., aquatic growth) will not be changed in form or concentration by plant operations. These naturally occurring substances will be removed to a landfill, and not discharged in the effluent stream.

Lake Ontario will supply cooling and plant make-up water for NMP3NPP. Table 3.6-3 identifies the principal constituents found in lake water. Lake Ontario water quality is discussed in Section 2.3.3.1.2.

Evaporative cooling systems include the Circulating Water Supply System and the Essential Service Water System (ESWS) (Ultimate Heat Sink). Some of the cooling water associated with these systems is lost through evaporation via their cooling towers as discussed in Section 3.3. During warm weather, when the difference between the air temperature and the water temperature is relatively small, cooling of the water is almost entirely the result of the extraction of heat through evaporation of water to the air. Under extreme winter conditions (e.g., below zero), when the air is much colder than the water, as much as half of the cooling may be the result of sensible heat transfer from the water to the air with the remainder of the cooling being through evaporation. The Circulating Water System and ESWS cooling towers will be based on three cycles of concentration. No seasonal variations in cycles of concentration are expected.

Section 3.6.3.2 describes the effluent water chemical concentrations from other sources and the water treatment for general plant use and effluents from the resultant waste stream.

#### 3.6.2 SANITARY SYSTEM EFFLUENTS

The purpose of this section is to identify the anticipated volume and type of sanitary waste effluents generated during construction and operation of NMP3NPP. Sanitary waste systems installed during pre-construction and construction activities will likely include portable toilets supplied and serviced by a licensed sanitary waste treatment contractor. Based on an anticipated construction work force of 1000 people in the first year of construction activities and 3000 people in the second through fifth year of construction activities, the quantity of sanitary waste expected to be generated is 6,500 gpd (24,605 lpd) for the first year, and 19,500

gpd (73,816 lpd) for years 2 through 5. Sanitary waste will be removed off-site during pre-construction and construction activities and will not add to the existing on-site discharge effluents.

During the Operations phase for NMP3NPP, a Waste Water Treatment Plant will collect sanitary wastes. It will be designed for domestic waste only and exclude industrial materials, such as chemical laboratory wastes, and will be sized to accommodate the needs of personnel associated with the unit. The Waste Water Treatment Plant will be monitored and controlled by trained operators. The NMP3NPP Waste Water Treatment Plant will be dedicated to NMP3NPP and will not process waste from NMP Unit 1 and Unit 2.

The NMP3NPP Waste Water Treatment Plant is expected to treat sanitary waste the same as other sewage treatment plants in New York and meet similar limitations. Therefore, effluent characteristics for the NMP3NPP Waste Water Treatment Plant are expected to be similar to those for the existing NMP Unit 1 Treatment Plant, which treats waste from the Unit 1 and Unit 2 facilities. Similar to the NMP Unit 1 and Unit 2 Treatment Plant, the NMP3NPP Waste Water Treatment Plant will not impact storm water runoff.

Operation of the NMP3NPP Waste Water Treatment Plant will be contracted to a private company whose personnel are licensed by the State of New York as Waste Water Treatment Plant Operators. NMP3NPP environmental personnel will have oversight of this company to ensure the new plant meets required effluent parameters. The waste sludge from the new plant will be removed by a private company and transported to a waste processing plant. All sludge will be checked for radiological contaminants prior to release. If any plant related radionuclides are identified, the sludge will be disposed of as low-level radioactive waste.

Liquid effluent discharges are regulated under the provisions of the Clean Water Act and the conditions of discharge for the plant would be specified in the SPDES permit. The effluent limits are expected to be similar to those for the existing plant's sanitary system effluents. Table 3.6-4 lists anticipated NMP3NPP liquid and solid effluents associated with the Waste Water Treatment Plant. It includes flow rates, pollutant concentrations, and the biochemical oxygen demand at the point of discharge to the retention basin.

The New York State Department of Environmental Conservation (NYSDEC) has authority from the U.S. Environmental Protection Agency (EPA) to issue SPDES permits. Table 1.3-1 lists the environmental-related permits and authorizations for the new unit.

### 3.6.3 OTHER EFFLUENTS

This section describes miscellaneous non-radioactive gaseous, liquid, or solid effluents not addressed in Sections 3.6.1 or 3.6.2.

#### 3.6.3.1 Gaseous Effluents

Non-radioactive gaseous effluents result from testing and operating the diesel generators and from their related fuel storage tanks. These effluents commonly include particulates, sulfur oxides, carbon monoxide, hydrocarbons and nitrogen oxides. Gaseous effluent releases will comply with Federal, State, and local emissions standards and requirements. Table 1.3-1 lists the environmental-related permits and authorizations for NMP3NPP.

NMP3NPP will have six standby diesel generators (four Emergency Diesel Generators (EDGs), and two Station Blackout (SBO) diesel generators). The auxiliary boilers will use electric heating, and do not contribute directly to air emissions.

It is estimated that each EDG will be tested approximately 4 hours every month, plus an additional 24 to 48 hours once every 2 years. It is estimated that each SBO diesel generator will be tested approximately 4 hours every quarter, plus an additional 12 hours every year for maintenance activities. The SBO diesels will also be tested for an extended period of about 12 hours every 18 months.

The products of diesel fuel combustion exhausted from the EDGs represent emissions to the atmosphere. The exhaust stream emitted from the EDGs contains various pollutants. The emissions commonly include particulates, sulfur oxides, carbon monoxide, hydrocarbons, and nitrogen oxides. Diesel generator emissions will be released from an exhaust stack located on top of the diesel generator buildings at an elevation of 78 ft (23.8 m). Pre treatment of diesel generator exhaust will depend on future diesel technology that has yet to be determined. Diesel generator exhaust will meet Environmental Protection Agency (EPA) Tier 4 requirements when NMP3NPP Unit 3 is operational. Yearly emissions anticipated from the standby diesel generators are provided in Table 3.6-5 and assume a conservative run time for each diesel of 100 hours per year.

### 3.6.3.2 Liquid Effluents

Lake water will serve as the source of cooling water for the Circulating Water Supply System (CWS) and the Essential Service Water System (ESWS) and for power plant make-up water.

Under normal operating conditions, the Raw Water Supply System (RWSS) will supply the ESWS and power plant with make-up water. Municipal water provided from the Oswego Water Treatment Plant via the Town of Scriba will serve as the source of water for potable and sanitary purposes. Raw lake water will be taken from Lake Ontario through an intake structure to a pump house where it will be passed through trash rakes, traveling screens, and strainers. Water intake pumps will supply the CWS and RWSS with feed water from the pumphouse. The CWS will be designed to provide a feed water output of up to 25,296 gallons per minute (gpm).

The CWS conveys Lake Ontario water into a closed cooling system, which utilizes a cooling tower to cool the water after it has cooled the plant's condensate. Evaporation in the cooling tower increases the level of solids in the circulating water. To control solids, a portion of the recirculated water is removed through the CWS blowdown and replaced with water through the CWS makeup.

In addition to supplying the power plant with make-up water, the RWSS conveys Lake Ontario water into the ESWS, which features four, closed cooling systems, which each utilize a ESWS cooling tower to dissipate heat from the ESWS. A portion of the ESWS water flow is constantly blown back down to a retention basin to control solids build-up in the ESWS.

Because of evaporative water losses in the cooling towers, the concentration of constituents in the raw lake water influent to the cooling towers will increase, increasing the concentration of these constituents in the blowdown that will be discharged to the retention basin where it will be mixed with other wastewater discharges. Table 3.6-6 provides the estimated blowdown discharge concentrations in the effluent from the cooling tower systems (based on three cycles of concentration). The effluent from the cooling tower systems will also contain residual treatment chemicals used to prevent fouling and scaling. The estimated concentrations of these residual chemicals, based on vendor recommended treatment concentrations and three cycles of concentration are provided in Table 3.6-2.

A portion of the power plant makeup water will be treated to supply the demineralized water distribution system (DWDS), which is used to produce pure water for the power plant.

Constituents found in the raw feed water to the DWDS will be concentrated in the reject water from the DWDS reverse osmosis (RO) unit. The RO reject water will be discharged to the retention basin. The estimated concentrations of constituents in the RO reject water, based on the reject rate, are provided in Table 3.6-7.

Non-radioactive liquid effluents that could potentially drain to Lake Ontario are limited under the SPDES permit. There are three anticipated regulated outfalls for release of non-radioactive liquid effluents from NMP3NPP: one outfall for the pumped discharge from the retention basin for plant effluents (e.g., cooling tower blowdown, effluent from sanitary wastewater treatment, effluent from water treatment, reject water from the DWDS, and miscellaneous low volume flows) via the offshore submerged diffuser; one outfall for stormwater via various surface outlets through the NMP3NPP site, and one outfall for intake screen backwash. Anticipated effluent water chemical concentrations from NMP3NPP are included in Table 3.6-8.

These outfalls will be controlled under the NMP3NPP SPDES permit. Anticipated effluent water chemical concentrations from NMP3NPP are included in Table 3.6-8.

Other non-radioactive liquid waste effluents from plant sources (i.e., Steam Generator Slowdown Demineralizing System) are managed and processed by the Liquid Waste Storage System and the Liquid Waste Processing System. These systems also manage and process radioactive liquid wastes. Similar to NMP Unit 1 and Unit 2, NMP3NPP non-radioactive liquid waste effluents will not be directly discharged. Non-radioactive liquid waste is first stored in a tank where it is pre-treated chemically or biologically. Chemical pre-treatment gives the waste an optimum pH value; biological pre-treatment allows organics to be consumed. If deemed cleaned, it can be routed directly to one of the monitoring tanks; otherwise, once pre-treated, the wastes are forwarded to the Liquid Waste Processing System for treatment. Treatment may consist of evaporation, centrifugation, demineralization/filtration, chemical precipitation (in connection with centrifugation), or organic decomposition (in connection with centrifugation). After the waste water has been treated, it is received in one of two monitoring tanks, which also receive treated liquid radwaste. Waste water is then sampled and analyzed and if within the limits for discharge, it can be released.

### 3.6.3.3 Hazardous Wastes

Hazardous wastes are materials with properties that make them dangerous or potentially harmful to human health or the environment, or that exhibit at least one of the following characteristics: ignitability, corrosivity, reactivity or toxicity. Federal Resource Conservation and Recovery Act regulations govern the generation, treatment, storage and disposal of hazardous wastes. Hazardous waste is defined as any solid, liquid or gaseous waste that is not mixed waste, is listed as hazardous by any federal or state regulatory agency or meets the criteria of Subpart D of 40 CFR 261 (CFR, 2007) or Code of New York Regulation 6 NYCRR 371.

A Hazardous Waste Minimization Plan will be developed and maintained that documents the current and planned efforts to reduce the amount or toxicity of the hazardous waste to be generated at NMP3NPP. Hazardous wastes will be collected and stored in a controlled access temporary storage area (TSA). A Hazardous Material and Oil Spill Response guideline will be maintained that defines HAZMAT team positions and duties. Procedures will be put in place to minimize the impact of any hazardous waste spills in the unlikely event of a spill. Containers of known hazardous waste received at a TSA will be transported off-site within 90 days of the containers accumulation date according to the applicable section/unit procedures. The Radiation Protection and Chemistry Manager will be responsible for coordinating the activities of waste transport disposal vendors or contractors while they are on site, ensuring that the transporter is authorized to deliver the waste under manifest or bill of lading to the designated

facility, has a current Transportation Security Plan per 49 CFR 172.800, and has a current permit issued by NYSDEC.

Table 3.6-9 lists the types and quantities of hazardous waste generated at NMP Unit 1 and Unit 2. The table is based on the NMPNS annual hazardous waste reports submitted to NYDEC for the years from 2001 through 2007. The quantity of hazardous wastes generated at the new unit is expected to be similar to or less than the existing plant.

#### **3.6.3.4 Mixed Wastes**

Mixed waste includes hazardous waste that is intermixed with a low level radioactive source, special nuclear material, or byproduct material. Federal regulations governing generation, management, handling, storage, treatment, disposal, and protection requirements associated with these wastes are contained in 10 CFR (NRC regulations) and 40 CFR (Environmental Protection Agency regulations). Mixed waste is generated during routine maintenance activities, refueling outages, radiation and health protection activities and radiochemical laboratory practices. Section 5.5.2 discusses mixed waste impacts, including quantities of mixed waste generated. The quantity of mixed waste generated at NMP3NPP is expected to be small, as it is at other nuclear power plants.

Similar to NMP Unit 1 and Unit 2, the management of mixed waste for NMP3NPP will comply with the requirements of EPA's Mixed Waste Enforcement Policy and the State of New York Regulations until an approved EPA permitted disposal facility becomes available. The existing plant currently ships mixed waste off-site, to a permitted facility. This occurs infrequently, and is dependent on the waste matrix. Mixed waste streams include laboratory chemicals, dilute acid from heat exchanger cleanings, and lead paint debris. It is expected that the new unit will also infrequently ship some mixed waste to permitted facilities.

Mixed wastes stored in the TSA will be inventoried and a list will be maintained according to NMP3NPP procedures, and periodic inspections of mixed waste will be conducted according to these same procedures.

#### **3.6.3.5 Solid Effluents**

Operation of an industrial waste facility for private use at the NMP3NPP site does not require a permit but must comply with the regulations imposed by the State of New York for construction, installation and operation of solid waste facilities. Acceptable wastes for a landfill containing land clearing debris generated during construction of the unit include earthen material such as clays, sands, gravels and silts, topsoil, tree stumps, root mats, brush and limbs, logs, vegetation, and rock (NY, 2008a).

Other waste materials such as office paper and aluminum cans will be recycled locally. Putrescible wastes will be disposed in a permitted off-site disposal facility.

The types of solid effluents that would be expected generated by NMP3NPP include hazardous waste; mixed wastes; and cooling water intake debris, trash, and solid effluents. Hazardous waste generation is discussed in Section 3.6.3.3, and mixed waste generation is discussed in Section 3.6.3.4.

Disposal, recycling, and recover of solid wastes (e.g., scrap metal, petroleum product waste, etc.) is described in Section 5.5.1. In summary:

- ◆ Non radioactive solid wastes (e.g., office wastes, recyclables) are collected temporarily on the NMP3NPP site and disposed of at off-site, licensed disposal and recycling facilities.
- ◆ Debris (e.g., vegetation) collected on trash racks and screens at the water intake structure are disposed of as solid waste.
- ◆ Scrap metal, used oil, antifreeze (ethylene or propylene glycol), and universal waste will be collected and stored temporarily on the NMP3NPP site and recycled or recovered at an off-site permitted recycling or recovery facility, as appropriate. Used oil is not a hazardous waste in New York unless it has been combined or mixed with characteristic or listed hazardous wastes and the resulting mixture exhibits the hazardous waste characteristic (NY, 2008c). Used oil and antifreeze are regulated hazardous substances in New York. (NY, 2008b) Typically, used oil and antifreeze are recycled. If they are not, they will disposed of as solid or hazardous waste in accordance with the applicable regulations.

The quantities of solid wastes generated during operation of NMP3NPP are expected to be similar to those for NMP Unit 1 and Unit 2. The following quantities of solid wastes based on current generation rates are estimated:

- ◆ 24 tons per year of office and kitchen waste,
- ◆ 242 tons per year of C&D waste,
- ◆ 79 tons per year of metal and wood for recycle,
- ◆ 3 tons per year of cooling waste intake debris, and
- ◆ 68 tons of cooling tower basin silt.

#### 3.6.4 REFERENCES

**CFR, 2007.** Title 40, Code of Federal Regulations, Part 261, Identification and Listing of Hazardous Waste, 2007.

**CFR, 2008,** Title 40, Code of Federal Regulations, Part 60.4202(c) Standardized permit Conditions.

**NY, 2008a.** Title 6 Code of New York State Regulations Part 360.

**NY, 2008b.** Title 6 Code of New York State Regulations Part 597.

**NY, 2008c.** Title 6 Code of New York State Regulations Part 374-2.

**USC, 2007.** Title 33, United States Code, Part 1251, Federal Water Pollution Control Act, 2007.

**USACOE, 1994.** Zebra Mussel Research Technical Notes, Technical Note ZMR-2-14

**Table 3.6-1—Treatment System Processing Chemicals**

System	Operating Cycle(s)	Points of Addition	Chemical Processed	Estimated Total Amount Used per Year	Frequency Of Use
Circulating Water Treatment System (CWS) <sup>a</sup>	Normal Operating Conditions and Normal Shutdown/Cooldown	CWS Makeup CWS Piping CWS Blowdown	Oxidizing Biocide <sup>c</sup>	248,033 gal (938,805 l)	Continuous
			Deposit Control Agent	172,929 lbs (78,440 kg)	Continuous
			Biofilm Control Agent	172,929 lbs (78,440 kg)	Continuous
			Sulfuric Acid	3.43 million lbs (1.56 million kg)	Continuous
			Dechlorinator	86,464 lbs (39,220 kg)	Continuous
UHS Water Treatment System (UHS System) <sup>b</sup>	Normal Operating Conditions and Normal Shutdown/Cooldown	UHS Makeup UHS Piping UHS Blowdown	Oxidizing Biocide <sup>c</sup>	17,855 gal (67,581 l)	Continuous
			Deposit Control Agent	12,411 lbs (5,630 kg)	Continuous
			Biofilm Control Agent	12,411 lbs (5,630 kg)	Continuous
			Sulfuric Acid	246,740 lbs (112,154 kg)	Continuous
			Dechlorinator	6,205 lbs (3,373 kg)	Continuous
Sewage Treatment Plant System	Normal Operating Conditions and Normal Shutdown/Cooldown	Disinfectant	Sodium Hypochlorite	800 gal (3,028 l)	1/month
			Sodium Thiosulfate	1,000 lbs (454 kg)	1/month
		pH Adjust	Soda Ash	12,000 lbs (5,443 kg)	1/month
		Flocculant	Alum/Polymer	200 gal (757 l)	1/month
Raw Water Intake	Normal Operating Conditions and Normal Shutdown/Cooldown	Intake Piping	Non-Oxidizing Biocide	2,391 lbs (1,300 kg) Spectrus CT 1300 <sup>®</sup>	24-hr 4 times / yr
				43 lbs (19.5 kg) EVAC <sup>®</sup>	48-hr 2 times / yr
Liquid Waste Storage System and Liquid Waste Processing System	Normal Operating Conditions and Normal Shutdown/Cooldown	Influent Waste Water	Sulfuric Acid	22,900 gal (86,686 l)	Intermittent
			Sodium Hydroxide	2,400 gal (9,085 l)	Intermittent
Demineralized Water Treatment System	Normal Operating Conditions and Normal Shutdown/Cooldown	Demineralized Water Distribution System Makeup	Sulfuric Acid	2,650 gal (10,031 l)	Intermittent
			Sodium Hydroxide	2,400 gal (9,085 l)	Intermittent

Key:

gal - gallons  
l - liters  
kg - kilograms  
lbs - pounds  
CWS - Circulating Water System

## UHS - Ultimate Heat Sink

## Notes:

- a. The estimated dosage rates were calculated from vendor recommended values.
- b. Molluscicides ((EVAC®) Program is used for zebra mussels control and is limited to a maximum of two treatments per year during the summer months (two, 48-hour treatments).Spectrus CT1300® treatments limited to four, 24-hour treatments .
- c. Oxidizing biocide is 15% sodium hypochlorite solution applied at a dosage of 3.6 ppm.

**Table 3.6-2—Estimated Chemical Parameters in Discharge to Retention Basin**  
(Page 1 of 2)

System	Discharge Flow (gpm)	Chemical Treatment	Chemical Additive	Concentration	Parameter	Anticipated Discharge Limits <sup>d</sup>
CWS Blowdown <sup>a</sup>	7,928	Oxidizing Biocide	Sodium Hypochlorite	11 ppm <sup>a</sup>	TRO - 0.5 ppm <sup>b</sup> FAC - 0.5 ppm TDS - 21 mg/l <sup>c</sup>	TRO - 0.2 mg/l daily max FAC - 0.2 mg/l daily ave FAC - 0.5 mg/l Daily max
		Deposit Control Agent	HEDP	5 ppm <sup>a</sup>	HEDP - 5 ppm TDS - 5 mg/l	
		Biofilm Control Agent	Spectrus BD1500 <sup>®</sup>	5 ppm	TDS - 5 mg/l	
		Dechlorinator <sup>e</sup>	Sodium Bisulfite	2.5 ppm <sup>a</sup>	Sulfate - 7 mg/l TDS - 4 mg/l	
		pH Adjust	Sulfuric Acid	33 ppm	Sulfate - 96 mg/l <sup>c</sup> TDS - 40 mg/l <sup>c</sup>	
		Non-Oxidizing Biocide <sup>g</sup>	Spectrus CT 1300 <sup>®</sup> Didecyl Dimethyl Ammonium Chloride	1.95 ppm <sup>f</sup>	5.85 ppm <sup>c</sup> TDS - 5.85 mg/l <sup>c</sup>	Biocide 50 mg/l - daily max
EVAC <sup>®</sup>	35 ppb <sup>d</sup>		EVAC <sup>®</sup> -105 ug/l <sup>c</sup> TDS - 105 ug/l <sup>c</sup>	Biocide 1 mg/l - daily max		

**Table 3.6-2—Estimated Chemical Parameters in Discharge to Retention Basin**

(Page 2 of 2)

System	Discharge Flow (gpm)	Chemical Treatment	Chemical Additive	Concentration	Parameter	Anticipated Discharge Limits <sup>d</sup>
UHS Blowdown	569	Oxidizing Biocide	Sodium Hypochlorite	11 ppm	TRO - 0.5 ppm FAC - 0.5 ppm TDS - 21 mg/l	TRO - 0.2 mg/l daily max FAC - 0.2 mg/l daily ave FAC - 0.5 mg/l daily max
		Deposit Control Agent	HEDP	5 ppm	HEDP - 5 ppm TDS - 5 mg/l	
		Biofilm Control Agent	Spectrus BD1500®	5 ppm	TDS - 5 mg/l	
		Dechlorinator	Sodium Bisulfite	2.5 ppm	Sulfate - 2.3 mg/l TDS - 2.5 mg/l	
		pH Adjust / Alkalinity Control	Sulfuric Acid	33 ppm	Sulfate - 96 mg/l <sup>c</sup> TDS - 40 mg/l <sup>c</sup>	
		Non-Oxidizing Biocide	Spectrus CT 1300 ®Didecyl Dimethyl Ammonium Chloride	1.95 ppm	5.85 ppm <sup>c</sup> TDS - 5.85 mg/l <sup>c</sup>	Biocide 50 mg/l - daily max
EVAC™	35 ppb		105 ug/l <sup>c</sup> TDS - 105 ug/l <sup>c</sup>	Biocide 1 mg/l - daily max		
Demineralized Water Treatment System	27	Ion Exchange Resin Regeneration And Neutralization	Sulfuric Acid S	NA	Sulfate - 1.0 mg/l <sup>h</sup> Sodium - 0.5 mg/l <sup>h</sup> TSDS - 1.5 mg/l <sup>h</sup>	pH 6.0 - 9.0 TSS - 30 mg/l daily average 100 mg/l max O&G - 20 mg/l max
Treated Liquid Radwaste	11	Neutralization	Sulfuric Acid Sodium Hypochlorate	N/A N/A	Sulfate - 8.8 mg/l <sup>h</sup> Sodium - 0.5 mg/l <sup>h</sup> TSDS - 9.3 mg/l <sup>h</sup>	

Key:

FAC - Free Available Chlorine  
 TOC - Total Organic Carbon  
 TRC - Total Residual Chlorine  
 TRO - Total Residual Oxidant  
 TSS - Total Suspended Solids

Notes:

- Concentration calculated based on vendor recommendations. The concentration of sodium hypochlorite was calculated from the recommended dosage of 1,500 gallons of a 15% sodium hypochlorite solution to the reference flow of 17,500 gpm.
- TRO and FAC concentrations based on assumptions in vendor letter.
- Concentration based on dosage concentration times 3 cycles of concentration
- Based on existing SPDES permit for NMP Unit 1 and Unit 2.

- e. Sodium bisulfite (dechlorination chemical) added to Retention Basin.
- f. Concentration of Spectrus CT 1300 molluscicide based on Table 4 of USACOE, 1994.
- g. Molluscicides ((EVAC®) Program is used for zebra mussels control and is limited to a maximum of two treatments per year during the summer months (two, 48-hour treatments). Spectrus CT1300® treatments limited to four, 24-hour treatments Reference SPDES permit Special Conditions.
- h. As measured in discharge from Waste Water Retention Basin.

**Table 3.6-3—Intake Source Water Quality**

<b>Constituents</b>	<b>Values in Feed Water(max)</b>	<b>Values in Feed Water(mean)</b>
Calcium, mg/l	54	45.64
Copper (as Cu), mg/l	0.41	0.0667
Magnesium, mg/l	9.6	6.67
Iron (as Fe), mg/l	0.36	0.134
Zinc, mg/l	0.638	0.0628
Ortho-P, mg/l (as P)	0.05	0.0106
Ortho-P, mg/l (as PO <sub>4</sub> )	0.15	0.0325
M Alkalinity, mg/l (as CaCO <sub>3</sub> )	106	88.5
Chlorides, mg/l	70	37.78
pH, standard units	8.8	8
Silica, mg/l (as Si)	5	0.25
Silica, mg/l (as SiO <sub>2</sub> ), mg/l	10.71	0.56
Sulfates, mg/l	39	29.4
Total Dissolved Solids, mg/l	370	175
Suspended Solids, mg/l	44	10.5

Note:

- a. These values are based on screened lake water.

**Table 3.6-4—Waste Water Treatment Plant Effluents**

Parameter <sup>b</sup>	Concentrations	
	Daily Maximum	Monthly Average
Biochemical Oxygen Demand	45 mg/l	25 mg/l
Total Suspended Solids	45 mg/l	25 mg/l
pH	6.0 - 9.0	--
Solids, Settable	0.1 ml/l	--
Flow		See Table 3.3-1
Total Residual Chlorine	0.5 mg/l	--
Fecal Coliform	--	200/100 ml
Oil and Grease	15 mg/l	--

## Key:

mg/l - milligrams per liter  
ml/l - milliliters per liter  
gpd - gallons per day  
µg/l - micrograms per liter

## Note:

- a. The above indicated parameters and concentrations are based on effluent for the existing Sewage Treatment Plant (STP) and the existing SPDES Permit Limits. Effluent characteristics for the new Waste Water Treatment Plant are anticipated to be similar.

**Table 3.6-5—Non-Radioactive Gaseous Effluents**

Emission Source	Engine Power (Kw)	Emission (g/Kw-hr)	EPA Tier Emission Data			(Notes 1 & 2)		
			NOx	PM	CO	SOx	Fuel Rate (gal/hr)	
<b>EDG</b>	10130	(Note 3)	1.60	0.15	N/A	500	630	
<b>SBO diesel</b>	5000	(Note 4 & 6)	9.80	0.50	5.00	15	332	
<b>Number of Hours per Year Each Generator is Operated =</b>							100	(Note 5)
<b>per EDG</b>		Lb/hr	35.73	3.35	N/A	2.63		
		Lb/yr	3,573.19	334.99	N/A	262.93		
		Tpy	1.79	0.17	N/A	0.13		
<b>per SBO</b>		Lb/hr	108.02	5.51	55.11	0.04		
		lb/yr	10,802.47	551.15	5,511.46	4.16		
		Tpy	5.40	0.28	2.76	0.00		
<b>Total (4xEDG)</b>		Lbs/yr	14,293	1,340	N/A	1,052		
		Tpy	7.15	0.67	N/A	0.53		
<b>(2xSBO)</b>		Lbs/yr	21,605	1,102	11,023	8.31		
		Tpy	10.80	0.55	5.51	0.00		
<b>(4xEDG+2xSBO)</b>		Lbs/yr	35,898	2,442	11,023	1,060		
		Tpy	17.95	1.22	5.51	0.53		

Key:

EDG - Emergency Diesel Generator  
SBO - Station Blackout Diesel Generator

Notes:

- 1: NOx and PM for EDG and SBO and THC+HC and CO for SBO only.
- 2: SOx based on fuel sulfur content.
- 3: at 10,130 kWe.
- 4: at 5,000 kWe.
- 5: Limit for EDG; no limit for SBO.
- 6: emission is for THC+NOx

Table 3.6-6—Anticipated Blowdown Concentrations

Constituent In Raw Feed Water		Influent Conc Max (mg/l)	Influent Conc Mean (mg/l)	CWS Blowdown Discharge Rate (gpm)	CWS Blowdown Conc Max (1) (mg/l)	CWS Blowdown Conc Mean (1) (mg/l)	ESWS Blowdown Discharge Rate (gpm)	ESWS Blowdown Conc Max (1) (mg/l)	ESWS Blowdown Conc Mean (1) (mg/l)
Alkalinity	(as CaCO <sub>3</sub> )	106	88.5	8,424	318	265.5	569	318	265.5
Calcium	(as Ca)	54	45.64	8,424	162	136.92	569	162	136.92
Magnesium	(as Mg)	9.6	6.67	8,424	28.8	20.01	569	28.8	20.01
Chloride	(as Cl)	70	37.78	8,424	210	113.34	569	210	113.34
Iron	(as Fe)	0.36	0.134	8,424	1.08	0.402	569	1.08	0.402
Ortho-P	(as P)	0.05	0.0106	8,424	0.15	0.0318	569	0.15	0.0318
	(as PO <sub>4</sub> )	0.15	0.0325	8,424	0.45	0.0975	569	0.45	0.0975
Sulfate	(as SO <sub>4</sub> )	39	29.4	8,424	117	88.2	569	117	88.2
Suspended solids		44	10.5	8,424	132	32	569	132	32
Silica	(as Si)	5	0.25	8,424	15	0.75	569	15	0.75
	(as SiO <sub>2</sub> )	10.71	0.56	8,424	32.13	1.68	569	32.13	1.68
Total dissolved solids		370	175	8,424	1110	525	569	1110	525
Copper	(as Cu)	0.41	0.0667	8,424	1.23	0.2001	569	1.23	0.2001
Zinc	(as Zn)	0.638	0.0628	8,424	1.914	0.1884	569	1.914	0.1884

Note:

- (1) Calculated by Multiplying Raw Lake Water Concentrations by 3 (for 3 Cycles of Concentration)
- (2) Influent values are based on raw lake water.

**Table 3.6-7—Anticipated Reverse Osmosis Reject Concentrations**

<b>Constituent In Raw Feed Water</b>		<b>RO Reject Discharge Rate (gpm)</b>	<b>RO Reject Conc Max (2) (mg/l)</b>	<b>RO Reject Conc Mean (2) (mg/l)</b>
Alkalinity	(as CaCO <sub>3</sub> )	27	420	350.7
Calcium	(as Ca)	27	214	180.87
Magnesium	(as Mg)	27	38	26.43
Chloride	(as Cl)	27	277	149.72
Iron	(as Fe)	27	1.43	0.53
Ortho-P	(as P)	27	0.20	0.04
	(as PO <sub>4</sub> )	27	0.59	0.13
Sulfate	(as SO <sub>4</sub> )	27	154	116.5
Suspended solids		27	N/A	N/A
Silica	(as Si)	27	20	0.99
	(as SiO <sub>2</sub> )	27	42	2.22
Total dissolved solids		27	1466	694
Copper	(as Cu)	27	1.62	0.26
Zinc	(as Zn)	27	2.53	0.25

Note:

- (1) Calculated by Multiplying Raw Lake Water Concentrations by 107/27 (based on the Reverse Osmosis (RO) Reject Rate)
- (2) Influent values are based on raw lake water.

**Table 3.6-8—Anticipated Effluent Water Chemical Concentrations**

<b>Outfall</b>	<b>Parameter(s)</b>	<b>Daily Maximum</b>	<b>Daily Average</b>	
<b>Plant Effluent via Submerged Diffuser<sup>b</sup></b>	Total Residual Chlorine	0.2 mg/l	N/A	
	Free Available Chlorine	0.5 mg/l	0.2 mg/l	
	Spectrus CT 1300 <sup>®</sup>	50 ug/ml	N/A	
	EVAC <sup>®</sup>	1.0 mg/l	N/A	
			Mean	
		ph	8 to 8.5	
		HEDP	5 mg/l	
		Total Dissolved Solids	532 mg/l	
		Alkalinity (as CaCO <sub>3</sub> )	249 mg/l	
		Calcium (as Ca)	137 mg/l	
		Magnesium (as Mg)	20 mg/l	
		Chloride (as Cl)	113 mg/l	
		Sulfate (as SO <sub>4</sub> )	88.2 mg/l	
	Ortho-P (as PO <sub>4</sub> )	0.10 mg/l		
	Silica (as SiO <sub>2</sub> )	1.68 mg/l		
	Iron (as Fe)	0.40 mg/l		
	Copper (as Cu)	0.20 mg/l		
	Zinc as (Zn)	0.19 mg/l		
		<b>Benchmark level</b>		
<b>Storm Water Runoff</b>	Total Iron	1.0 mg/l		
<b>Intake Screen Backwash<sup>c</sup></b>	N/A		N/A	

## Key:

mg/l - milligrams per liter  
 ug/l - micrograms per liter  
 N/A - Not applicable

## Notes:

- Effluent from retention basin that includes combined effluents for CWS cooling tower blowdown, UHS cooling tower blowdown, miscellaneous low volume waste, treated sanitary waste, and RO wastewater. For effluent concentrations associated with direct monitoring of cooling tower blowdown, refer to Table 3.6-1. For effluent concentrations associated with direct monitoring of treated sanitary waste, refer to Table 6.6-4. For effluent concentrations associated with direct monitoring of RO wastewater, refer to Table 3.6-7. No direct monitoring of miscellaneous low volume waste is anticipated.
- The parameters and concentrations are based on current SPDES Permit limitations for the existing plant at outfalls monitoring similar system effluents. Similar to the existing plant, no quantity limitations on the above indicated parameters are anticipated.
- Since the water will not be changed by the screen backwash process, no limitations are anticipated.

**Table 3.6-9—Annual Hazardous Waste Management (NMP Unit 1 and Unit 2)**

(Page 1 of 3)

Hazardous Waste	Year/Quantity (lbs/kg)													
	2001		2002		2003		2004		2005		2006		2007	
	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)
PCB Oil and Debris From PCB Collection and Cleanup	6.6	3.0	4.4	2.0	6.4	2.9	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Debris Contaminated With Mercury From Spills, Cleanup, Laboratory	5.0	2.3	25.0	11.3	N/A	N/A	N/A	N/A	50	23	N/A	N/A	N/A	N/A
Film Developer Solution with Silver From Film Processing	450.0	204.1	3,500.0	1587.3	1,300.0	589.6	N/A	N/A	N/A	N/A	50	23	N/A	N/A
Diesel Oil and Water from Equipment Cleaning Operations	975.0	442.2	850.0	385.5	1,500.0	680.3	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Acid Rinse Water From Equipment Cleaning	2,700.0	1,224.5	900.0	408.2	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Ignitable Waste Aerosols From Maintenance	625.0	283.4	1,500.0	680.3	N/A	N/A	550.0	249.4	N/A	N/A	N/A	N/A	N/A	N/A
Waste Flammable Liquids From Cleaning Degreasing Operations	585.0	265.3	1,419.0	643.5	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Waste Paint From Maintenance Operations	575.0	260.8	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Paint Related Materials From Maintenance Operations	275.0	124.7	775.0	351.5	300.0	136.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Waste Flammable Solids From Equipment Change Out	65.0	29.5	370.0	167.8	468.0	212.2	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Lab Pack, Lab Chemicals - Out of Date	21.0	9.5	134.0	60.8	60.0	27.2	1,818.0	824.5	746	338	564	256	1,837.0	833.5
Corrosive Liquid Waste, Old Used Laboratory Chemicals	340.0	154.2	680.0	308.4	1,095.0	496.6	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Diesel Jacket Cooling Water Solution From Cooling Water Changeout	N/A	N/A	1,350.0	612.2	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Waste Sodium Hypochlorite Solution From Water Treatment Process	N/A	N/A	375.0	170.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Corrosive Liquid Waste, Old Used Laboratory Chemicals	N/A	N/A	85.0	38.5	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Broken Mercury Lamps From Building Maintenance	N/A	N/A	40.0	18.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

**Table 3.6-9—Annual Hazardous Waste Management (NMP Unit 1 and Unit 2)**

(Page 2 of 3)

Hazardous Waste	Year/Quantity (lbs/kg)													
	2001		2002		2003		2004		2005		2006		2007	
	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)
Waste Mercury From Equipment Changeout/Breakage	N/A	N/A	N/A	N/A	30.0	13.6	10.0	4.5	13	6	N/A	N/A	8.0	3.6
Waste Flammable Liquids From Maintenance Operations	N/A	N/A	N/A	N/A	349.0	158.3	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Corrosive Liquid Waste - Old Chemicals From Maintenance Operations	N/A	N/A	N/A	N/A	4.0	1.8	N/A	N/A	N/A	N/A	85	39	N/A	N/A
Sulfuric Acid / Lead From leaking Acid Batteries	N/A	N/A	N/A	N/A	25.0	11.3	30.0	13.6	N/A	N/A	N/A	N/A	N/A	N/A
Waste Solvents From Laboratory and Maintenance Operations	N/A	N/A	N/A	N/A	150.0	68.0	400.0	181.4	N/A	N/A	N/A	N/A	N/A	N/A
Waste Solvents From Laboratory and Maintenance Operations	N/A	N/A	N/A	N/A	850.0	385.5	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Waste Corrosive Liquids From Maintenance Ops.	N/A	N/A	N/A	N/A	300.0	136.1	3,550.0	1,610.0	N/A	N/A	N/A	N/A	N/A	N/A
Waste Flammable Liquids From Equipment Cleaning and Fluid Removal Operations	N/A	N/A	N/A	N/A	N/A	N/A	2,100.0	952.4	N/A	N/A	N/A	N/A	N/A	N/A
Waste Flammable Liquids From Equipment Cleaning and Fluid Removal Ops.	N/A	N/A	N/A	N/A	N/A	N/A	250.0	113.4	N/A	N/A	N/A	N/A	N/A	N/A
Hazardous Waste With Trace Organics From Laboratory Operations	N/A	N/A	N/A	N/A	N/A	N/A	400.0	181.4	N/A	N/A	N/A	N/A	N/A	N/A
Unused/Offspec. Flammable Loose Pack From Maintenance Operations	N/A	N/A	N/A	N/A	N/A	N/A	1,250.0	566.9	N/A	N/A	N/A	N/A	N/A	N/A
Paint Loose Pack	N/A	N/A	N/A	N/A	N/A	N/A	1,225.0	555.6	N/A	N/A	N/A	N/A	N/A	N/A
Lab Pack: Wastes Generated From Laboratory Operations	N/A	N/A	N/A	N/A	N/A	N/A	103.0	46.7	N/A	N/A	N/A	N/A	N/A	N/A
Mixed Waste Lab Pack: Unused/Outdated Products from Laboratory and Maintenance	N/A	N/A	N/A	N/A	N/A	N/A	2,985.0	1,353.7	N/A	N/A	N/A	N/A	N/A	N/A
Waste Sulfuric Acid	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	200.0	91	N/A	N/A	N/A	N/A
Waste Carbon	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	9	4			48.0	21.8
Waste Flammable Liquid	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	945	429	N/A	N/A	N/A	N/A

NMP3NPP

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Non-radioactive Waste Systems

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**Table 3.6-9—Annual Hazardous Waste Management (NMP Unit 1 and Unit 2)**

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Hazardous Waste	Year/Quantity (lbs/kg)														
	2001		2002		2003		2004		2005		2006		2007		
	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	(lbs)	(kg)	
Fuel Spill Cleanup Debris	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	125	57	N/A	N/A	N/A	N/A
Lead Contaminated Debris	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1,000	454	N/A	N/A	N/A	N/A
Waste Paint	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	2,765	1,254	897	407	600.0	272.2
PCB-Contaminated Insulating Oil	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	50,718	23,012	N/A	N/A	N/A	N/A
Waste Solvents	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	3,525	1,599	N/A	N/A	N/A	N/A
Waste Chromated Water	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1,350	612	N/A	N/A	N/A	N/A
Explosive Device	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	5	2	N/A	N/A
Waste Flammable Liquids	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	300	136	N/A	N/A
Waste Mercury Vapor Lamps	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	5	2	N/A	N/A
Waste Paint Related Mat'l	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1,416	642	820.0	372.0
Waste Sodium Hydroxide Solution	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	800	363	1,711.0	776.3
Waste Corrosive Liquid	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	5,265.0	2,388.8
Waste Lead Paint Material	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	750.0	340.3
Waste Titanium Chloride	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1.0	0.4
Waste Ammonium Persulfate	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	2.0	0.9
Waste Propane Cylinders	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	9.0	4.1
<b>Total</b>															

Key:

N/A - Not Applicable

(lbs) - pounds

(kg) - kilogram

### 3.7 POWER TRANSMISSION SYSTEM

The NRC criteria for review of power transmission systems are presented in Section 3.7 of NUREG-1555 (NRC, 1999). To address these criteria, this section of the Environmental Report describes the transmission system from the NMP3NPP substation to its connections with the existing NMP Unit 1 and Unit 2 transmission systems, including lines, corridors, towers, substations, and communication stations. NMP3NPP, with an additional 1,562 MWe net rating, would require the following new facilities and upgrades to connect to the existing transmission system:

- ◆ One new 345 kV, breaker-and-a-half/double-breaker switchyard to transmit power from NMP3NPP located in close proximity of the Turbine Building;
- ◆ Three new 345 kV circuits connecting the new NMP3NPP switchyard to the existing NMP Unit 1 Switchyard, the existing Clay Line #8, and the existing Scriba Switchyard; and
- ◆ a switchyard control building located on the east side of the switchyard.

The existing transmission system, constructed and operated for NMP Unit 1 and Unit 2, was addressed in the Environmental Report submitted with the original plant license application (Ref. NMP, 1986) and re-evaluated in the Environmental Report submitted with the license renewal application (NMP, 2004). NMP Unit 1 and Unit 2, and the James A. Fitzpatrick Nuclear Power Plant interconnect to a National Grid owned 345 kV substation named "Scriba Substation". NMP Unit 1 and the James A. Fitzpatrick Nuclear Power Plant also have additional 345 kV lines to more distant off-site substations. A 345 kV transmission line from the Clay substation (Approximately 26.5 miles or 43 kilometers) connects to NMP Unit 1, and a 345 kV transmission line to the EDIC substation connects to the James A. Fitzpatrick Nuclear Power Plant. Numerous 115 kV transmission lines also intersect the NMPNS site, but will not be utilized by NMP3NPP. The existing or planned NYISO transmission system will not be addressed in this section, except where it impacts or is impacted by the transmission facilities of NMP3NPP. The routes for the existing and planned circuits from the NMP3NPP Site are presented in Figure 3.7-1.

NMP3NPP will be located within the service area of the New York Independent System Operator (NYISO). NYISO manages New York's electricity transmission grid. NYISO's Open Access Transmission Tariff (OATT) specifies the procedures and process for interconnecting new generation projects to the NYISO system (NYISO, 2004). Within the NYISO system, various transmission owners own and operate segments of the transmission system under operating guidelines established by NYISO. In the proximity of the NMPNS Site, National Grid PLC owns and operates the transmission network.

Transmission line design and construction will be in compliance with all applicable state and local standards and regulations as well as 18 CFR 35, Code of Federal Regulations, Title 18, Conservation of Power and Water Resources, "Filing of Rate Schedules and Tariffs."

#### 3.7.1 SUBSTATION AND CONNECTING CIRCUITS

##### 3.7.1.1 NMP3NPP Substation

The 345 kV switchyard design for NMP3NPP will consist of a 345 kV air insulated, six bay, breaker-and-a-half/double-breaker scheme. The switchyard will have fifteen 345 kV circuit breakers and associated disconnect switches, bus work, and equipment. The switchyard will

provide for connections to the NMP3NPP generator main step-up transformer, the three Normal Auxiliary Transformers, the two Emergency Auxiliary Transformers, the new 345 kV transmission line to the existing Clay #8, and the two 345 kV transmission lines to the existing Scriba and NMP Unit 1 switchyards. A Control Building will be located along the east side of the NMP3NPP switchyard.

The NMP3NPP switchyard will occupy a land mass of approximately 570-ft (174-m) by 713-ft (217-m), or 9.3 acres (3.8 hectares). The switchyard is located approximately 300-ft (91.4-m) southeast of the plant transformer bay and approximately 1900-ft (579-m) from the southwest plant boundary.

The NMP3NPP substation would be electrically integrated with the three existing switchyards. These three independent circuits will be constructed on physically separated structures with adequate separation to minimize the risk of simultaneous failures. New towers and transmission infrastructure will be constructed to meet National Electric Safety Code, Transmission Owner (National Grid), and NYISO standards. Transmission lines will be routed to minimize crossing existing lines.

The NMP3NPP substation and transmission lines would be constructed within NMPNS land. The NMP3NPP substation area will be graded level with removal of any vegetation which might be present. Areas under the transmission lines would be cleared of any vegetation that could pose a safety risk to the transmission system, either through arcing or reducing the structural integrity of towers. Clearing vegetation and maintaining the corridors and right-of-ways are to be conducted in accordance with the existing National Grid, Transmission Right-Of-Way Management Program.

### **3.7.1.2 Connecting Circuits**

The NMP3NPP substation will interconnect to the transmission system at three separate points. A new transmission line approximately 0.4 (0.6 km) miles long will be constructed to tie NMP3NPP to the existing Scriba substation. The existing Clay - NMP Unit 1 Line #8 will be intercepted and looped through the NMP3NPP switchyard to create two additional points of interconnection; One being the Clay substation approximately 26.5 miles (42.6 km) to the south, and the other being NMP Unit 1. All interconnecting transmission circuits will be constructed on physically separated structures in separated right-of-ways. NMP3NPP will utilize 345 kV as its preferred off-site power source with no other sources required. A topographic map showing the location of the connecting circuits between the three substations is presented in Figure 3.7-2. The final design of the new transmission lines has not been completed, but the layout of the new lines will not have any impact on the existing transmission corridor, and all new line construction will be under NYISO jurisdiction.

No new off-site transmission corridors are required to facilitate the interconnection of NMP3NPP. Corridor construction through NMPNS land would be conducted to avoid or minimize impact on wetlands, or threatened and endangered species identified in the local area.

### **3.7.1.3 Corridors**

No new off-site transmission corridors are required to facilitate the interconnection of NMP3NPP. Corridor construction through NMP land would be conducted to avoid or minimize impact on wetlands, or threatened and endangered species identified in the local area. Clearing vegetation and maintaining the corridors and right-of-ways are to be conducted in accordance with the existing National Grid, Transmission Right-Of-Way Management Program.

Environmental (species/habitat), cultural and historic resources that may be affected by the design of transmission corridors on NMP land are addressed in Sections 2.4.1, 2.4.2, and 2.5.3.

## 3.7.2 ELECTRICAL DESIGN PARAMETERS

### 3.7.2.1 Circuit Design

The detailed design of the transmission lines has not begun but would include selection of the conductor and conductor configuration and the other design parameters specified by NUREG-1555 (NRC, 1999). Design and construction of transmission lines would be based on the guidance provided by the National Electric Safety Code (NESC) (ANSI/IEEE, applicable version), State and Local regulations NYISO procedures (NYISO, 2004), and any requirements of the approved Certificate of Public Convenience and Necessity (CPCN).

While the detailed design of the transmission circuits has not begun, the conductors would be selected to meet the power delivery requirements of NMP3NPP.

#### 3.7.2.1.1 Induced Current Analysis

The design of the new transmission circuits would consider the potential for induced current as a design criterion. The NESC has a provision that describes how to establish minimum vertical clearances to the ground for electric lines having voltages exceeding 98 kV alternating current to ground. The clearance must limit the induced current due to electrostatic effects to 5 mA if the largest anticipated truck, vehicle, or equipment were short-circuited to ground. For this determination, the NESC specifies that the lines be evaluated assuming a final unloaded sag at 120°F (49°C). The calculation is a two step process in which the analyst first calculates the average field strength at 1.0 m (3.3 ft) above the ground beneath the minimum line clearance, and second calculates the steady-state current value. The design and construction of the NMP3NPP substation and transmission circuits would comply with this NESC provision. At a minimum, conductor clearances over the ground would equal or exceed 29 ft (8.8 m) phase-to-ground over surfaces that could support a large truck or farm machinery, while clearance over railroad lines would equal or exceed 37 ft (11.3 m) phase-to-ground.

## 3.7.3 NOISE LEVELS

The noise impacts associated with the transmission system would be from three major sources: (1) corona from the transmission lines (a crackling or hissing noise); (2) operation of the substation transformers; and (3) maintenance work and vehicles.

### 3.7.3.1 Corona

Corona discharge is the electrical breakdown of air into charged particles caused by the electrical field at the surface of the conductors, and is increased by ambient weather conditions such as humidity, air density, wind, and precipitation and by irregularities on the energized surfaces. During wet conditions audible noise from the corona effect can exceed 50 dBA for a 500 kV line may range between 59 and 64 dBA. Corona noise for a 500 kV line has been estimated to be 59.3 dBA during a worst-case rain with heavy electrical loads (SCE, 2006). For reference, normal speech has a sound level of approximately 60 dB and a bulldozer idles at approximately 85 dB. The NMP3NPP 345 kV line noise is assumed to be bounded by the 500 kV line results.

As shown in Figure 3.7-2, the proposed NMP3NPP substation and transmission lines connecting the NMP3NPP substation and the three existing substations would be constructed

entirely on NMPNS land. The corona noise would be significantly reduced at the site boundary from approximately 60 dBA near the conductors.

### 3.7.3.2 Substation Noise

Substations include transformer banks and circuit breakers that create "hum," normally around 60 dBA, and occasional instantaneous sounds in the range of 70 to 90 dBA during activation of circuit breakers (SCE, 2006). The proposed NMP3NPP substation would introduce these new noise sources (transformers and circuit breakers) to its location. The noise levels surrounding the substation would likely be close to 60 dBA near the substation fence, but would be significantly reduced near the site boundary, approximately 1900-ft (579-m) to the southwest.

### 3.7.3.3 Maintenance Noise

Regular inspections and maintenance of the transmission system and right-of-ways are performed. A patrol is performed twice annually of all transmission corridors, while more comprehensive inspections are performed on a rotating 5 year schedule. Maintenance is performed on an as-needed basis as dictated by the results of the line inspections and are generally performed on a 5 year rotating schedule for tree trimming. The noise levels for maintenance activities would typically be those associated with tree trimming, spraying, mowing and vehicle driving. Noise levels for maintenance in the new on-site corridor are expected to be similar to those currently generated by maintenance activities.

## 3.7.4 STRUCTURE DESIGN

The existing 345 kV transmission towers are designed and constructed to National Electric Safety Code and current NMPNS site standards. New towers added to support NMP3NPP will also conform to these criteria. The new towers will be steel tubular or lattice designs, and will provide minimum clearances in accordance with the aforementioned standards. The three circuits connecting NMP3NPP to the three existing substations would be carried on separate towers. All structures would be grounded with a combination of ground rods and a ring counterpoise system. None of the transmission structures would exceed a height of 200 ft (61 m) above ground surface; thus, Federal Aviation Administration permits would not be required.

## 3.7.5 INSPECTION AND MAINTENANCE

Regular inspections and maintenance of the transmission system and right-of-ways will be performed. These inspections and maintenance include patrols and maintenance of transmission line hardware on a periodic and as-needed basis. Vegetation maintenance may include tree trimming and application of herbicide. Maintenance of the proposed on-site corridors including vegetation management will be implemented under the existing National Grid, Transmission Right-Of-Way Management Program.

## 3.7.6 REFERENCES

**ANSI/IEEE, applicable version.** National Electric Safety Code, ANSI/IEEE C2, version in effect at time of design, American National Standards Institute/Institute of Electrical and Electronics Engineers.

**NMP, 1984.** Nine Mile Point Nuclear Station, Unit 2 Environmental Report, Supplement 6, March, 1984.

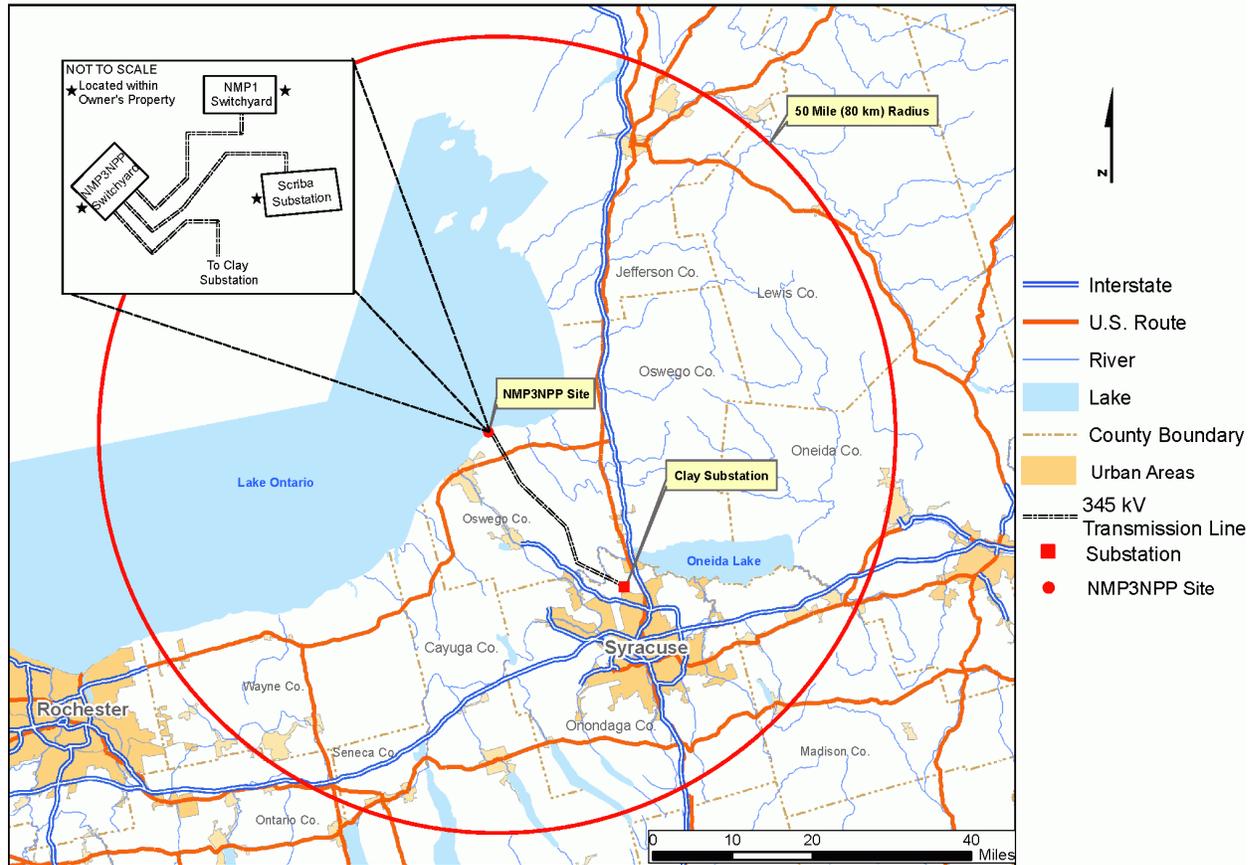
**NMP, 2004.** Nine Mile Point Nuclear Station, Nine Mile Point Nuclear Station Application for License Renewal, Appendix E-Applicant's Environmental Report. Lycoming, New York, 2004.

**NRC, 1999.** Environmental Standard Review Plan, NUREG-1555, Nuclear Regulatory Commission, October 1999.

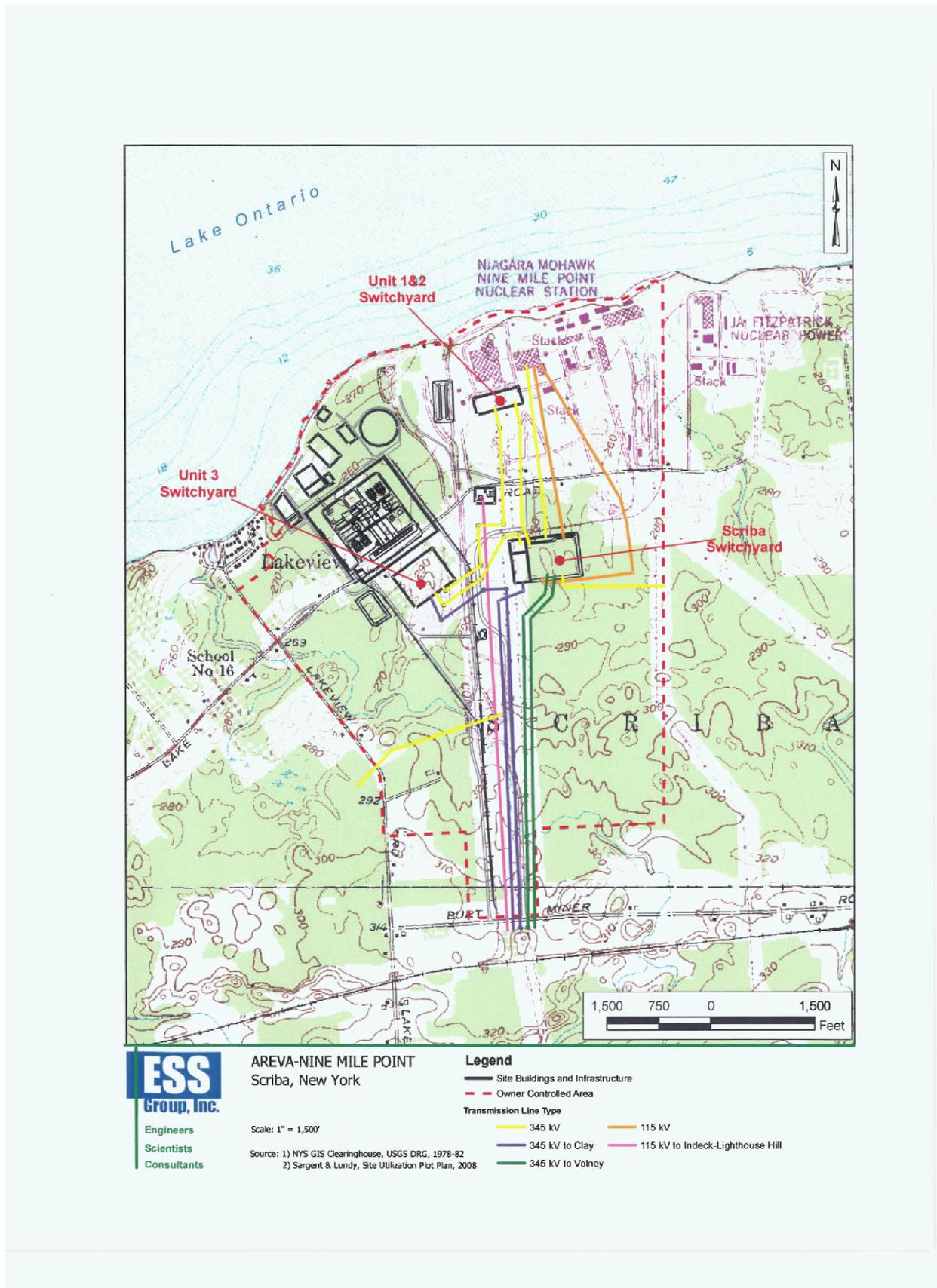
**NYISO, 2004.** NYISO, Standard Large Facility Interconnection Procedures (LFIP), Open Access Transmission Tariff (OATT), August 6, 2004

**SCE, 2006.** Devers-Palo Verde 500 kV No. Project (Application No. A.05-04-015), Final Environmental Impact Report/ Environmental Impact Statement, State of California Public Utilities Commission, Southern California Edison, October 2006.

Figure 3.7-1—NMP3NPP Map of Transmission Corridors



**Figure 3.7-2—NMP3NPP Site Topography and Generalized Transmission Line Corridor**



## **3.8 TRANSPORTATION OF RADIOACTIVE MATERIALS**

### **3.8.1 REACTOR DATA**

The reactor for NMP3NPP has a rated core thermal power of 4,590 (MWt). Although the U.S. EPR is to be licensed for 40 years, the proposed operating life of the U.S. EPR is 60 years.

The reactor core consists of 241 fuel assemblies. The fuel assembly structure supports the fuel rod bundles. Inside the assembly, the fuel rods are vertically arranged according to a square lattice with a 17x17 array. There are 265 fuel rods per assembly.

The fuel rods are composed of enriched uranium dioxide sintered pellets contained in a cladding tube made of M5® advanced zirconium alloy. The percentage of uranium enrichment and total quantities of uranium for the reactor core is as follows:

- ◆ Cycle 1 (initial) - average batch enrichment is between 2.23 to 3.14 weight percent U-235 and 2.66 weight percent U-235 for core reload with an enriched uranium weight of 285,483 lbs (129,493 kg).
- ◆ Cycle 2 (transition) - average batch enrichment is between 4.04 to 4.11 weight percent U-235 and 4.07 weight percent U-235 for core reload with an enriched uranium weight of 141,909 lbs (64,369 kg).
- ◆ Cycle 3 (transition) - average batch enrichment is between 4.22 to 4.62 weight percent U-235 and 4.34 weight percent U-235 for core reload with an enriched uranium weight of 113,395 lbs (51,435 kg).
- ◆ Cycle 4 (equilibrium ) - average batch enrichment is between 4.05 to 4.58 weight percent U-235 and 4.30 weight percent U-235 for core reload with an enriched uranium weight of 113,417 lbs (51,445 kg).

Average batch enrichment is the average enrichment for each fuel assembly comprising a batch of fuel. The enrichment for core reload is the average enrichment for all fuel assemblies loaded in the core which is derived from the mass weighted average for the batches of fuel. The above values are 'beginning of life' enrichment values. Discharged enrichment values will be less at the 'end of life' of the assembly. Assembly enrichment reduction is directly proportional to the assembly burnup.

Discharge burnups for equilibrium cores are approximately between 45,000 and 59,000 MWd/MTU. The batch average discharge burnup for equilibrium cores is about 52,000 MWd/MTU.

### **3.8.2 ON-SITE STORAGE FACILITIES FOR IRRADIATED FUEL**

The spent fuel pool will be sized to accommodate at least 10 calendar years of wet storage, plus a full core offload. NMP3NPP will utilize a 5 year minimum decay period between removal from the reactor and transportation off-site, as required by the Department of Energy (DOE) and as prescribed under 10 CFR 961, Appendix E, (CFR, 2007c).

### **3.8.3 TREATMENT AND PACKAGING OF RADIOACTIVE MATERIALS OTHER THAN IRRADIATED FUEL**

Solid low level waste (LLW) shipped off-site for processing and disposal include dry activated wastes (DAW), aqueous cartridge type filters, solidified evaporator concentrates, resin beads,

irradiated hardware, and small amounts of mixed wastes. The waste streams, annual generated volumes, and shipments are summarized in Table 3.8-1.

The NMP3NPP waste-streams identified in Table 3.8-1 will be packaged in solid form in accordance with the requirements of 10 CFR 51.52(a)(4), 10 CFR 71, 49 CFR 173, and 49 CFR 178, (CFR 2007a, 2007b, 2007d, and 2007e), and as required for acceptance by the processor and disposal site's waste acceptance criteria.

#### **3.8.4 TRANSPORTATION SYSTEM FOR FUEL AND OTHER RADIOACTIVE WASTES**

Unirradiated fuel will be shipped to NMP3NPP by truck.

The DOE is responsible for irradiated fuel shipments from NMP3NPP to the repository. The DOE will make the decision regarding the mode of transport. It is anticipated that irradiated fuel will be shipped by truck.

Radioactive waste from NMP3NPP will be shipped by truck.

NMP3NPP will operate in accordance with carrier procedures and policies that comply with the requirements of 10 CFR 51.52(a)(4), 10 CFR 71, 49 CFR 173, and 49 CFR 178, (CFR 2007a, 2007b, 2007d, and 2007e). The procedures will be similar to those established for NMP Unit 1 and Unit 2.

#### **3.8.5 TRANSPORTATION DISTANCE FROM THE PLANT TO THE STORAGE FACILITY**

The detailed analysis of the transportation of fuel and wastes to and from the facility is provided in Sections 5.11 and 7.4. The discussion of the analysis includes the assumptions regarding the transportation distances to the appropriate storage facilities.

#### **3.8.6 CONCLUSIONS**

Table 3.8-2 compares the conditions in 10 CFR 51.52(a) (CFR, 2007a) with the design parameters for NMP3NPP. As noted in Table 3.8-2, the design for NMP3NPP will not meet all of the conditions of 10 CFR 51.52(a) (CFR, 2007a). Therefore, the environmental impact from the transportation of fuel and wastes to and from the facility require detailed analyses as required in 10 CFR 51.52(b) (CFR, 2007a). Detailed analyses are presented in Sections 5.11 and 7.4.

#### **3.8.7 REFERENCES**

**CFR, 2007a.** Code of Federal Regulations, Title 10, 51.52, Environmental Effects of Transportation of Fuel and Waste - Table S-4, 2007.

**CFR, 2007b.** Code of Federal Regulations, Title 10, Part 71, Packaging and Transportation of Radioactive Material, 2007.

**CFR, 2007c.** Code of Federal Regulations, Title 10, Part 961, Standard Contract for Disposal of Spent Nuclear Fuel and/or High-Level Radioactive Waste, Appendix E, 2007.

**CFR, 2007d.** Code of Federal Regulations, Title 49, Part 173, Shippers - General Requirements for Shipments and Packagings, 2007.

**CFR, 2007e.** Code of Federal Regulations, Title 49, Part 178, Specifications for Packagings, 2007.

**Table 3.8-1—Annual Solid Radioactive Wastes**

Waste Type	Quantity <sup>a</sup> ft <sup>3</sup> (m <sup>3</sup> )	Activity Content <sup>a</sup> (Ci/Bq)		Shipping Volume <sup>b</sup> ft <sup>3</sup> (m <sup>3</sup> )	
		Expected	Maximum	Expected	Maximum
<b>Solid Waste Stored in Drums</b>					
Evaporator Concentrates	710 (210)	1.50E+02 5.5E+12	9.12E+03 3.37E+14	varies	140 (3.96)
Spent Resins (other)	90 (2.55)	1.07E+03 3.96E+13	5.23E+04 1.93E+15		90 (2.55)
Spent Resins (Rad Waste Demineralizer System)	140 (3.96)	2.96E+01 1.10E+12	1.80E+03 6.66E+13		140 (3.96)
Wet Waste from Demineralizers	8 (0.23)	1.69E+00 6.25E+10	1.03E+02 3.81E+12		8 (0.23)
Waste Drum for Solids Collection from Centrifuge System of KPF	8 (0.23)	1.69E+00 6.25E+10	1.03E+02 3.81E+12	varies	8 (0.23)
Filters	120		6.86E+02 2.54E+13		120 (3.40)
Sludge	70 (1.98)	1.48E+01 5.48E+12	9.00E+02 3.30E+13	varies	35 (0.99)
Total Solid Waste Stored in Drums	1,146 (32.5)	1.95E+03 7.22E+13	6.50E+04 2.41E+15	358 (10.1)	541 (15.3)
<b>Mixed Waste</b>					
Mixed Waste	2 (0.057)	4.0E-02 1.48E+09	2.43E+00 8.99E+10		2 (0.057)
<b>Dry Active Waste (DAW)</b>					
Non-Compressible DAW	70 (1.98)	2.97E-01 1.09E+10	1.81E+01 6.97E+11		70 (1.98)
Compressible DAW	1,415 (40.1)	6.01E+00 2.22E+13	3.66E+02 1.35E+13		707 (20.0)
Combustible DAW	5,300 (150.1)	3.19E+01 1.18E+12	1.94E+03 7.18E+13		5,300 (150.1)
Total Dry Active Waste	6,785 (192.1)	3.82E+01 1.43E+12	2.32E+03 8.58E+13		varies
Overall Totals	7,933 (224.6)	1.99E+03 7.63E+13	6.73E+04 2.49E+15		varies

## Notes:

- (a) Activity contents represent waste activity after a defined period (i.e., 6 months) that covers on-site storage before shipping.
- (b) The volume of evaporator concentrates and sludge, and the number of waste drums will be determined by the method of treatment.

**Table 3.8-2—Transportation Environmental Impact Comparison**

<b>10 CFR 51.52(a) Parameter</b>	<b>10 CFR 51.52(a) Condition</b>	<b>NMP3NPP</b>
(1) Reactor Power Level, MWt	3,800	4,590
(2) Fuel Form and U235 Enrichment, weight percent	Zircaloy encapsulated sintered uranium dioxide pellets at 4.0	M5® advanced zirconium alloy encapsulated sintered uranium dioxide pellets at 4.58
(3) Average Irradiation Level and Minimum Decay, MWd/MTU	33,000 at 90 days decay	52,000 at 5 years decay
(4) Radioactive Waste Physical Form	Packaged as Solid	Packaged as Solid
(5) Transport Mode	New Fuel: Truck Irradiated Fuel: Truck LLW: Truck	New Fuel: Truck Irradiated Fuel: Truck, LLW: Truck
(6) Environmental Impacts	Table S-4 of 10 CFR 51.52	Refer to Sections 5.11 and 7.4

Note:

LLW - Low Level Waste