



Westinghouse Electric Company, LLC  
Nuclear Services  
P. O. Box 355  
Pittsburgh, Pennsylvania 15230-0355  
USA

Mr. William H. Ruland, Director  
Division of Safety Systems  
Office of Nuclear Reactor Regulation  
U. S. Nuclear Regulatory Commission  
Washington, DC 20555-0001

Direct tel: (412) 374-4643  
Direct fax: (412) 374-3846  
e-mail: greshaja@westinghouse.com

Our ref: LTR-NRC-09-8

February 5, 2009

Reference:

1. Letter from W. H. Ruland (NRC) to J. A. Gresham (Westinghouse), November 24, 2008.

Subject: Response to NRC Request for Information Regarding Proposed Treatment of Double-Sided Cladding Oxidation in 10 CFR 50.46(b) (Non-Proprietary)

Attached is Westinghouse's response to the NRC's request for information regarding the proposed treatment of double-sided cladding oxidation in 10 CFR 50.46(b). Correspondence with respect to this letter should reference LTR-NRC-09-8 and should be addressed to J. A. Gresham, Manager, Regulatory Compliance and Plant Licensing, Westinghouse Electric Company, LLC, P. O. Box 355, Pittsburgh, Pennsylvania, 15230-0355.

Very truly yours,

A handwritten signature in black ink, appearing to read "J. A. Gresham".

J. A. Gresham, Manager  
Regulatory Compliance and Plant Licensing

Enclosures

cc: G. Bacuta (NRC OWFN 12 E1)

## **COPYRIGHT NOTICE**

The reports transmitted herewith each bear a Westinghouse copyright notice. The NRC is permitted to make the number of copies of the information contained in these reports which are necessary for its internal use in connection with generic and plant-specific reviews and approvals as well as the issuance, denial, amendment, transfer, renewal, modification, suspension, revocation, or violation of a license, permit, order, or regulation subject to the requirements of 10 CFR 2.390 regarding restrictions on public disclosure to the extent such information has been identified as proprietary by Westinghouse, copyright protection notwithstanding. With respect to the non-proprietary versions of these reports, the NRC is permitted to make the number of copies beyond those necessary for its internal use which are necessary in order to have one copy available for public viewing in the appropriate docket files in the public document room in Washington, DC and in local public document rooms as may be required by NRC regulations if the number of copies submitted is insufficient for this purpose. Copies made by the NRC must include the copyright notice in all instances and the proprietary notice if the original was identified as proprietary.

**Response to NRC Request for Information Regarding  
Proposed Treatment of Double-Sided Cladding Oxidation in  
10 CFR 50.46(b)**

**February 5, 2009**

---

Westinghouse Electric Company, LLC  
P.O. Box 355  
Pittsburgh, Pennsylvania 15230-0355

©2009 Westinghouse Electric Company, LLC  
All Rights Reserved

---

## Response to NRC Request for Information Regarding Proposed Treatment of Double-Sided Cladding Oxidation in 10 CFR 50.46(b)

### 1.0 Purpose

Provide a response to a request from the Nuclear Regulatory Commission (NRC) for information regarding the proposed treatment of double-sided cladding oxidation in 10 CFR 50.46(b) (Reference 1).

### 2.0 Request for Information

The following text is from Reference 1 and summarizes the requested information:

*It would be very helpful if you could provide relevant information for several cores in which your fuel is used. The information that is needed is identified in the following list and should come from existing licensing analyses that have been accepted by NRC in support of a plant license. No new analyses are needed. The plants do not need to be identified, but it would be helpful if the plant types were identified and the information provided in non-proprietary form.*

#### Desired Information

*Outside diameter of the as-fabricated cladding*

*Thickness of the as-fabricated cladding*

*Peak cladding temperature in the peak-cladding-temperature node*

*Maximum transient cladding oxidation in the peak-cladding-temperature node*

*Peak cladding temperature in the rupture node*

*Maximum transient cladding oxidation in the rupture node*

*Strain used to calculate wall thinning in the rupture node*

*Flow area reduction due to ballooning in the rupture node*

*The several cores selected should span the range found in your licensing analyses of the ratio of maximum cladding oxidation in the peak-cladding-temperature node to that in the rupture node.*

### 3.0 Response

Results have been collected from 11 Large Break LOCA analyses using the Automated Statistical Treatment of Uncertainty Method (ASTRUM; Reference 2) that have been accepted by the NRC in support of a plant license. The results are based on the ASTRUM uncertainty cases that produced the highest peak cladding temperature (PCT) and maximum local oxidation (MLO) from the 124-run set, prior to any supplemental assessments. The results do not necessarily span the range of the ratio of the maximum cladding oxidation in the PCT and rupture nodes, as this information is not readily available for all NRC-accepted analyses using all NRC-accepted Evaluation Models. Table 1 provides selected plant and fuel design information for each analysis including the number of reactor coolant system loops ( $N_{\text{LOOPS}}$ ); the fuel assembly array size; and the as-fabricated cladding outer diameter ( $D_{\text{O,CLAD}}$ ) and thickness ( $t_{\text{CLAD}}$ ).

**Table 1: Selected Plant and Fuel Design Information**

Analysis	N <sub>LOOPS</sub>	Fuel Array	D <sub>O,CLAD</sub> (in)	t <sub>CLAD</sub> (mils)	
A	2	14×14	0.400	24.3	
B					
C			0.422		
D	3	15×15	0.422	24.3	
E		17×17	0.360	22.5	
F	4	15×15	0.422	24.3	
G					
H					
I		17×17	0.360	22.5	
J					
K					0.374

Table 2 provides the PCT and the transient equivalent cladding reacted (ECR<sub>T</sub>) calculated by HOTSPOT for the axial nodes from the cases producing the highest PCT, the highest transient ECR among all non-burst nodes, and the highest transient ECR among all burst nodes; these cases are denoted as PCT<sub>MAX</sub>, (ECR<sub>T</sub>)<sub>MAX,NB</sub> and (ECR<sub>T</sub>)<sub>MAX,B</sub>, respectively. Also provided for the third case are the average burst strain calculated by HOTSPOT (if hot rod burst was predicted to occur) and the assembly blockage calculated by WCOBRA/TRAC (if hot assembly average rod burst was predicted to occur). PCT and ECR<sub>T</sub> values in bold represent the overall maximum values for the analysis, with "N/A" used to denote values that are not available since the corresponding rod was not predicted to burst.

**Table 2: Peak Cladding Temperature, Equivalent Cladding Reacted, Burst Strain and Assembly Blockage Results**

Analysis	PCT <sub>MAX</sub>		(ECR <sub>T</sub> ) <sub>MAX,NB</sub>		(ECR <sub>T</sub> ) <sub>MAX,B</sub>			
	PCT (°F)	ECR <sub>T</sub> (%)	PCT (°F)	ECR <sub>T</sub> (%)	PCT (°F)	ECR <sub>T</sub> (%)	Strain (in/in)	Blockage (%)
A	1593.1	0.16	1487.8	<b>0.19</b>	1501.8	0.18	0.52	N/A
B	1545.9	0.12	1525.2	<b>0.49</b>	1511.7	0.45	0.28	N/A
C	1869.9	1.60	<b>1869.9</b>	1.60	1852.7	<b>3.43</b>	0.32	17.6
D	2043.7	3.69	<b>2043.7</b>	3.69	1905.0	<b>5.26</b>	0.30	17.5
E	1835.5	1.29	1784.4	1.56	1702.4	<b>2.86</b>	0.26	22.4
F	2105.2	<b>9.98</b>	<2105.2	<4.99	<b>2105.2</b>	<b>9.98</b>	0.63	17.8
G	1962.2	<b>2.39</b>	<b>1962.2</b>	<b>2.39</b>	1684.7	2.35	0.39	16.9
H	1871.9	1.55	<b>1871.9</b>	1.55	1673.6	<b>1.64</b>	0.48	N/A
I	1491.5	0.14	1424.0	<b>0.23</b>	N/A	N/A	N/A	N/A
J	1631.9	0.64	<b>1631.9</b>	0.64	1482.3	<b>0.71</b>	0.40	N/A
K	1780.5	<b>3.50</b>	1716.9	1.23	<b>1780.5</b>	<b>3.50</b>	0.33	N/A

Table 3 summarizes the MLO results from the existing analyses (denoted as  $MLO_{CURRENT}$ ) and the results that would be obtained by doubling the highest transient ECR among all non-burst nodes regardless of burnup (denoted as  $MLO_{ALTERNATE}$ ). Several cases show an increase in MLO from the current method to the alternate method, which is generally consistent with results reported in Reference 3 and underscores the need to avoid an excessively conservative treatment of double-sided oxidation. This is particularly important for analyses that may produce more limiting MLO results than some of the relatively benign ones shown in Table 3; for example, results calculated using methods developed according to the requirements of 10 CFR 50 Appendix K.

**Table 3: Maximum Local Oxidation Results for Current and Alternate Methods**

Plant	$MLO_{CURRENT}$ (% ECR <sub>T</sub> )	$MLO_{ALTERNATE}$ (% ECR <sub>T</sub> )	$\frac{MLO_{ALTERNATE}}{MLO_{CURRENT}}$
A	0.19	0.38	2.0
B	0.49	0.98	2.0
C	3.43	3.43	1.0
D	5.26	7.38	1.40
E	2.86	3.12	1.09
F	9.98	9.98	1.0
G	2.39	4.78	2.0
H	1.64	3.10	1.89
I	0.23	0.46	2.0
J	0.71	1.28	1.80
K	3.50	3.50	1.0

#### 4.0 References

1. Letter from W. H. Ruland (NRC) to J. A. Gresham (Westinghouse), November 24, 2008.
2. WCAP-16009-P-A, "Realistic Large-Break LOCA Evaluation Methodology Using the Automated Statistical Treatment of Uncertainty Method (ASTRUM)," M. E. Nissley et al., January 2005.
3. Letter from R. L. Gardner (AREVA) to W. H. Ruland (NRC), "Comments for Proposed Rulemaking 10 CFR 50.46(b)," December 31, 2008.