

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED:

The Pillsbury Company
707 Pillsbury Lane
New Albany, IN 47150

REPORT NUMBER(S)

2. NRC/REGIONAL OFFICE

U.S. Nuclear Regulatory Commission
Region III
2443 Warrenton Road
Suite 210
Lisle, Illinois 60532-4351

3. DOCKET NUMBER(S)
030-14305

4. LICENSEE NUMBER(S)
13-18883-01

5. DATE(S) OF INSPECTION
November 21, 2008

LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

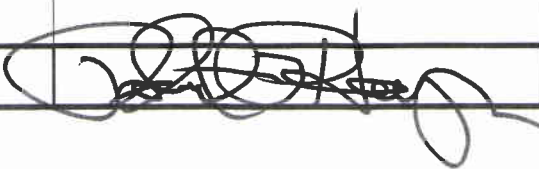
- ☒ 1. Based on the inspection findings, no violations were identified.
- ☐ 2. Previous violation(s) closed.
- ☐ 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, NUREG-1600, to exercise discretion, were satisfied.

_____ Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):

- ☐ 4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
(Violations and Corrective Actions)

Licensee's Statement of Corrective Actions for Item 4, above.

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Robert P. Hays		11/21/08

SAFETY INSPECTION REPORT
AND COMPLIANCE INSPECTION

1. LICENSEE

The Pillsbury Company

REPORT

NUMBER(S) **2008-001**

2. NRC/REGIONAL OFFICE

Region III**2443 Warrenville Road, Suite 210****Lisle, IL 60532**

3. DOCKET NUMBER(S)

03014305

4. LICENSE NUMBER(S)

13-18883-01

5. DATE(S) OF INSPECTION

November 21, 2008

6. INSPECTION PROCEDURES USED

87124 (11/25/03)

7. INSPECTION FOCUS AREAS

03.01-03.07

SUPPLEMENTAL INSPECTION INFORMATION

1. PROGRAM CODE(S)

03120

2. PRIORITY

5

3. LICENSEE CONTACT

John Hayes, RSO

4. TELEPHONE NUMBER

812-246-5472

Main Office Inspection

Next Inspection Date: **November 2013**

Field Office

Temporary Job Site
Inspection

PROGRAM SCOPE

The licensee is a retail bakery products manufacturer authorized to use cesium-137 in sealed sources for level/fill measurements. The licensee currently possesses gauges as indicated in the license file. Maintenance staff and the RSO perform shutter testing and inventory of the gauges as required. The licensee is also authorized to remove, install, or relocate gauges as needed with surveys performed as required by the license. A Bicron survey meter is available and calibrated as required. Any other maintenance or service is conducted by the manufacturer. Leak tests are required every 36 months and are performed by Thermo on a staggered schedule. No change in RSO since the previous inspection. Ambient surveys of a select number of gauges including gauges "in storage" did not reveal any exposure concerns for employees. The licensee has submitted a license amendment to change the licensee's name to General Mills (parent owner of Pillsbury).

Performance Observations

During the inspection, the licensee's RSO demonstrated/discussed: (1) survey meter use and calibration; (2) tag out procedures; (3) signage (4) security of licensed material; (5) gauge maintenance and surveys; (6) annual and new maintenance staff training; (7) leak test results; and (8) any incidents involving licensed material (none).