TABLE OF CONTENTS

Section	Title	Page
CHAPTER 4	REACTOR	4.1-1
4.1	Summary Description	4.1-1
4.1.1	Principal Design Requirements	4.1-4
4.1.2	Combined License Information	4.1-5
4.1.3	References	4.1-5
4.2	Fuel System Design	4.2-1
4.2.1	Design Basis	4.2-2
4.2.1.1	Cladding	4.2-2
4.2.1.2	Fuel Material	4.2-4
4.2.1.3	Fuel Rod Performance	4.2-4
4.2.1.4	Spacer Grids	4.2-5
4.2.1.5	Fuel Assembly Structural Design	4.2-5
4.2.1.6	In-core Control Components	4.2-7
4.2.1.7	Surveillance Program	4.2-9
4.2.2	Description and Design Drawings	4.2-9
4.2.2.1	Fuel Rods	4.2-10
4.2.2.2	Fuel Assembly Structure	4.2-11
4.2.2.3	In-core Control Components	4.2-15
4.2.3	Design Evaluation	4.2-20
4.2.3.1	Cladding	4.2-20
4.2.3.2	Fuel Materials Considerations	4.2-22
4.2.3.3	Fuel Rod Performance	4.2-23
4.2.3.4	Spacer Grids	4.2-27
4.2.3.5	Fuel Assembly	4.2-27
4.2.3.6	Reactivity Control Assemblies and Burnable Absorber Rods	4.2-29
4.2.4	Testing and Inspection Plan	4.2-31
4.2.4.1	Quality Assurance Program	4.2-31
4.2.4.2	Quality Control	4.2-32
4.2.4.3	Letdown Radiation Monitoring	4.2-34
4.2.4.4	In-core Control Component Testing and Inspection	4.2-34
4.2.4.5	Tests and Inspections by Others	4.2-35
4.2.4.6	Inservice Surveillance	4.2-35
4.2.4.7	Onsite Inspection	4.2-35
4.2.5	Combined License Information	4.2-36
4.2.6	References	4.2-36
4.3	Nuclear Design	4.3-1
4.3.1	Design Basis	4.3-1
4.3.1.1	Fuel Burnup	4.3-2
4.3.1.2	Negative Reactivity Feedbacks (Reactivity Coefficients)	4.3-2
4.3.1.3	Control of Power Distribution	4.3-3
4.3.1.4	Maximum Controlled Reactivity Insertion Rate	4.3-4

TABLE OF CONTENTS (Cont.)

Section		Title	Page
	4.3.1.5	Shutdown Margins	4.3-4
	4.3.1.6	Stability	4.3-5
	4.3.1.7	Anticipated Transients Without Scram (ATWS)	4.3-6
4.3.2		Description	4.3-7
	4.3.2.1	Nuclear Design Description	4.3-7
	4.3.2.2	Power Distribution	4.3-8
	4.3.2.3	Reactivity Coefficients	4.3-19
	4.3.2.4	Control Requirements	4.3-22
	4.3.2.5	Control Rod Patterns and Reactivity Worth	4.3-27
	4.3.2.6	Criticality of the Reactor During Refueling	4.3-29
	4.3.2.7	Stability	4.3-31
	4.3.2.8	Vessel Irradiation	4.3-36
4.3.3		Analytical Methods	4.3-36
	4.3.3.1	Fuel Temperature (Doppler) Calculations	4.3-36
	4.3.3.2	Macroscopic Group Constants	4.3-37
	4.3.3.3	Spatial Few-Group Diffusion Calculations	4.3-38
4.3.4		Combined License Information	4.3-39
4.3.5		References	4.3-39
4.4		Thermal and Hydraulic Design	4.4-1
4.4.1		Design Basis	4.4-1
	4.4.1.1	Departure from Nucleate Boiling Design Basis	4.4-1
	4.4.1.2	Fuel Temperature Design Basis	4.4-2
	4.4.1.3	Core Flow Design Basis	4.4-3
	4.4.1.4	Hydrodynamic Stability Design Basis	4.4-3
	4.4.1.5	Other Considerations	4.4-3
4.4.2		Description of Thermal and Hydraulic Design of the Reactor Core	4.4-4
	4.4.2.1	Summary Comparison	4.4-4
	4.4.2.2	Critical Heat Flux Ratio or DNBR and Mixing Technology	4.4-4
	4.4.2.3	Linear Heat Generation Rate	4.4-10
	4.4.2.4	Void Fraction Distribution	4.4-10
	4.4.2.5	Core Coolant Flow Distribution	4.4-10
	4.4.2.6	Core Pressure Drops and Hydraulic Loads	4.4-10
	4.4.2.7	Correlation and Physical Data	4.4-11
	4.4.2.8	Thermal Effects of Operational Transients	4.4-13
	4.4.2.9	Uncertainties in Estimates	4.4-13
	4.4.2.10	Flux Tilt Considerations	4.4-15
	4.4.2.11	Fuel and Cladding Temperatures	4.4-16
4.4.3		Description of the Thermal and Hydraulic Design of the Reactor Coolant System	4.4-18
	4.4.3.1	Plant Configuration Data	4.4-18
	4.4.3.2	Operating Restrictions on Pumps	4.4-19

TABLE OF CONTENTS (Cont.)

Section		Title	Page
	4.4.3.3	Power-Flow Operating Map (Boiling Water Reactor BWR)	4.4-19
	4.4.3.4	Temperature-Power Operating Map (PWR)	4.4-19
	4.4.3.5	Load Following Characteristics	4.4-19
	4.4.3.6	Thermal and Hydraulic Characteristics Summary Table	4.4-19
4.4.4		Evaluation	4.4-19
	4.4.4.1	Critical Heat Flux	4.4-19
	4.4.4.2	Core Hydraulics	4.4-20
	4.4.4.3	Influence of Power Distribution	4.4-21
	4.4.4.4	Core Thermal Response	4.4-23
	4.4.4.5	Analytical Methods	4.4-23
	4.4.4.6	Hydrodynamic and Flow Power Coupled Instability	4.4-24
	4.4.4.7	Fuel Rod Behavior Effects from Coolant Flow Blockage	4.4-26
4.4.5		Testing and Verification	4.4-27
	4.4.5.1	Tests Prior to Initial Criticality	4.4-27
	4.4.5.2	Initial Power and Plant Operation	4.4-27
	4.4.5.3	Component and Fuel Inspections	4.4-28
4.4.6		Instrumentation Requirements	4.4-28
	4.4.6.1	Incore Instrumentation	4.4-28
	4.4.6.2	Overtemperature and Overpower ΔT Instrumentation	4.4-29
	4.4.6.3	Instrumentation to Limit Maximum Power Output	4.4-29
	4.4.6.4	Digital Metal Impact Monitoring System	4.4-30
4.4.7		Combined License Information	4.4-31
4.4.8		References	4.4-32
4.5		Reactor Materials	4.5-1
4.5.1		Control Rod and Drive System Structural Materials	4.5-1
	4.5.1.1	Materials Specifications	4.5-1
	4.5.1.2	Fabrication and Processing of Austenitic Stainless Steel Components	4.5-2
	4.5.1.3	Other Materials	4.5-2
	4.5.1.4	Contamination Protection and Cleaning of Austenitic Stainless Steel	4.5-3
4.5.2		Reactor Internal and Core Support Materials	4.5-3
	4.5.2.1	Materials Specifications	4.5-3
	4.5.2.2	Controls on Welding	4.5-4
	4.5.2.3	Nondestructive Examination of Tubular Products and Fittings	4.5-4
	4.5.2.4	Fabrication and Processing of Austenitic Stainless Steel Components	4.5-4
	4.5.2.5	Contamination Protection and Cleaning of Austenitic Stainless Steel	4.5-4
4.5.3		Combined License Information	4.5-4

TABLE OF CONTENTS (Cont.)

Section	Title	Page
4.6	Functional Design of Reactivity Control Systems	4.6-1
4.6.1	Information for Control Rod Drive System	4.6-1
4.6.2	Evaluations of the Control Rod Drive System	4.6-1
4.6.3	Testing and Verification of the Control Rod Drive System	4.6-2
4.6.4	Information for Combined Performance of Reactivity Systems	4.6-2
4.6.5	Evaluation of Combined Performance	4.6-3
4.6.6	Combined License Information	4.6-4

LIST OF TABLES

Table No.	Title	Page
4.1-1	Reactor Design Comparison Table (Sheets 1 – 3)	4.1-7
4.1-2	Analytical Techniques in Core Design (Sheets 1 – 2)	4.1-10
4.1-3	Design Loading Conditions for Reactor Core Components	4.1-12
4.3-1	Reactor Core Description (First Cycle) (Sheets 1 – 3)	4.3-45
4.3-2	Nuclear Design Parameters (First Cycle) (Sheets 1 – 2)	4.3-48
4.3-3	Reactivity Requirements for Rod Cluster Control Assemblies	4.3-50
4.3-4	Benchmark Critical Experiments	4.3-51
4.3-5	Stability Index for Pressurized Water Reactor Cores With a 12-Foot Height	4.3-52
4.3-6	Typical Neutron Flux Levels ($n/cm^2/s$) at Full Power	4.3-53
4.3-7	Comparison of Measured and Calculated Doppler Defects	4.3-54
4.3-8	Comparison of Measured and Calculated AG-IN-CD Rod Worth	4.3-55
4.3-9	Comparison of Measured and Calculated Moderator Coefficients at HZP, BOL	4.3-56
4.4-1	Thermal and Hydraulic Comparison Table (AP1000, AP600 and a Typical Westinghouse XL Plant) (Sheets 1 – 2)	4.4-38
4.4-2	Void Fractions at Nominal Reactor Conditions With Design Hot Channel Factors	4.4-40

LIST OF FIGURES

Figure No.	Title	Page
4.2-1	Fuel Assembly Cross-Section	4.2-39
4.2-2	Fuel Assembly Outline	4.2-41
4.2-3	Fuel Rod Schematic	4.2-43
4.2-4	Top Grid Sleeve Detail	4.2-44
4.2-5	Intermediate Grid to Thimble Attachment Joint	4.2-45
4.2-6	Intermediate Flow Mixer Grid to Thimble Attachment	4.2-46
4.2-7	Grid Thimble to Bottom Nozzle Joint	4.2-47
4.2-8	Rod Cluster Control and Drive Rod Assembly With Interfacing Components	4.2-48
4.2-9	Rod Cluster Control Assembly	4.2-49
4.2-10	Absorber Rod Detail	4.2-50
4.2-11	Gray Rod Cluster Assembly	4.2-51
4.2-12	Discrete Burnable Absorber Assembly	4.2-52
4.2-13	Burnable Absorber Rod Assembly (Pyrex) Borosilicate Glass	4.2-53
4.2-14	Primary Source Assembly	4.2-54
4.2-15	Secondary Source Assembly	4.2-55
4.3-1	Fuel Loading Arrangement	4.3-57
4.3-2	Typical Production and Consumption of Higher Isotopes	4.3-58
4.3-3	Cycle 1 Soluble Boron Concentration Versus Burnup	4.3-59
4.3-4a	Cycle 1 Assembly Burnable Absorber Patterns	4.3-60
4.3-4b	Cycle 1 Assembly Burnable Absorber Patterns (Sheets 1 – 2)	4.3-61
4.3-5	Burnable Absorber, Primary, and Secondary Source Assembly Locations	4.3-63
4.3-6	Normalized Power Density Distribution Near Beginning of Life, Unrodded Core, Hot Full Power, No Xenon	4.3-64
4.3-7	Normalized Power Density Distribution Near Beginning of Life, Unrodded Core, Hot Full Power, Equilibrium Xenon	4.3-65
4.3-8	Normalized Power Density Distribution Near Beginning of Life, Gray Bank MA+MB Inserted, Hot Full Power, Equilibrium Xenon	4.3-66
4.3-9	Normalized Power Density Distribution Near Middle of Life, Unrodded Core, Hot Full Power, Equilibrium Xenon	4.3-67
4.3-10	Normalized Power Density Distribution Near End of Life, Unrodded Core, Hot Full Power, Equilibrium Xenon	4.3-68
4.3-11	Normalized Power Density Distribution Near End of Life, Gray Bank MA+MB Inserted, Hot Full Power, Equilibrium Xenon	4.3-69
4.3-12	Rodwise Power Distribution in a Typical Assembly (G-9) Near Beginning of Life Hot Full Power, Equilibrium Xenon, Unrodded Core	4.3-70
4.3-13	Rodwise Power Distribution in a Typical Assembly (G-9) Near End of Life Hot Full Power, Equilibrium Xenon, Unrodded Core	4.3-71
4.3-14	Maximum F_Q x Power versus Axial Height During Normal Operation	4.3-72
4.3-15	Typical Comparison Between Calculated and Measured Relative Fuel Assembly Power Distribution	4.3-73
4.3-16	Typical Calculated versus Measured Axial Power Distribution	4.3-74
4.3-17	Measured F_Q Values versus Axial Offset for Full Power Rod Configurations	4.3-75

LIST OF FIGURES (Cont.)

Figure No.	Title	Page
4.3-18	Typical Doppler Temperature Coefficient at BOL and EOL	4.3-76
4.3-19	Typical Doppler-Only Power Coefficient at BOL and EOL	4.3-77
4.3-20	Typical Doppler-Only Power Defect at BOL and EOL	4.3-78
4.3-21	Typical Moderator Temperature Coefficient at BOL, Unrodded	4.3-79
4.3-22	Typical Moderator Temperature Coefficient at EOL	4.3-80
4.3-23	Typical Moderator Temperature Coefficient as a Function of Boron Concentration at BOL, Unrodded	4.3-81
4.3-24	Typical Hot Full Power Temperature Coefficient versus Cycle Burnup	4.3-82
4.3-25	Typical Total Power Coefficient at BOL and EOL	4.3-83
4.3-26	Typical Total Power Defect at BOL and EOL	4.3-84
4.3-27	Rod Cluster Control Assembly Pattern	4.3-85
4.3-28	Typical Accidental Simultaneous Withdrawal of Two Control Banks at EOL, HZP, Moving in the Same Plane	4.3-86
4.3-29	Typical Design Trip Curve	4.3-87
4.3-30	Typical Normalized Rod Worth Versus Percent Insertion All Rods Inserting Less Most Reactive Stuck Rod	4.3-88
4.3-31	X-Y Xenon Test Thermocouple Response Quadrant Tilt Difference Versus Time	4.3-89
4.3-32	Calculated and Measured Doppler Defect and Coefficients at BOL, 2-Loop Plant, 121 Assemblies, 12-Foot Core	4.3-90
4.4-1	Thermal Diffusion Coefficient (TDC) as a Function of Reynolds Number	4.4-41
4.4-2	Thermal Conductivity of Uranium Dioxide (Data Corrected to 95% Theoretical Density)	4.4-42