



Savannah River
Nuclear Solutions, LLC
A Fluor Daniel Partnership

Overview of Savannah River Site F-Tank Farm

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SRNS-J2100-2008-00005

F-Tank Farm Overview

Savannah River Site encompasses 310 square miles (198,344 acres) in South Carolina on the Savannah River.

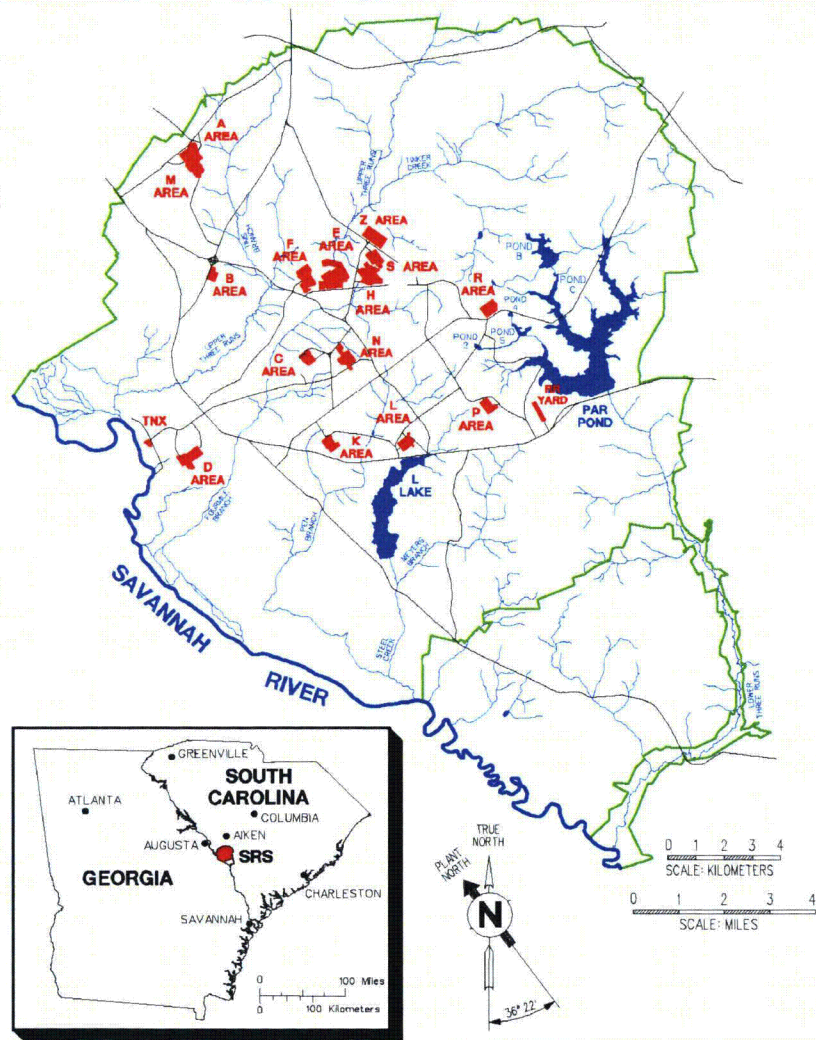
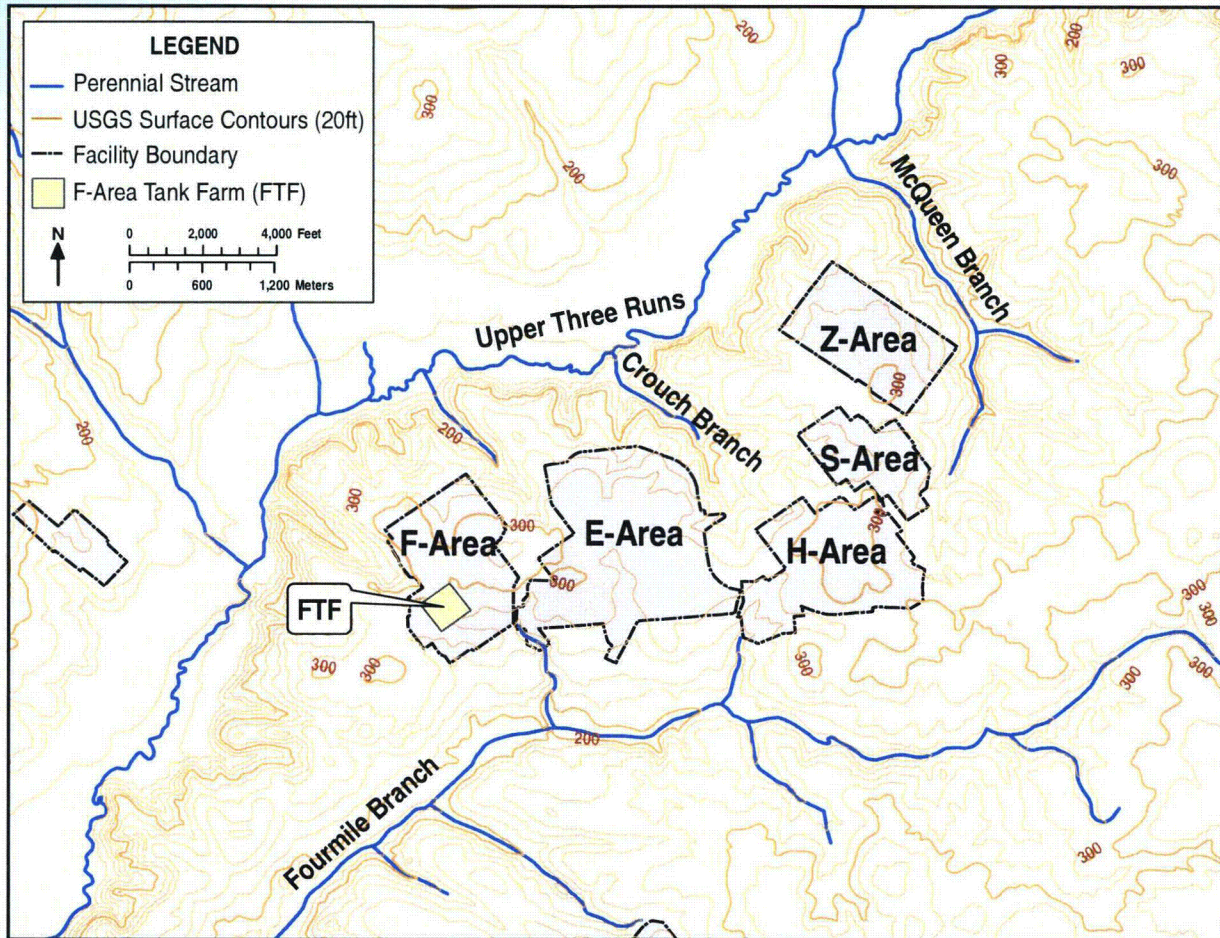


Figure 3.1-3

F-Tank Farm Overview



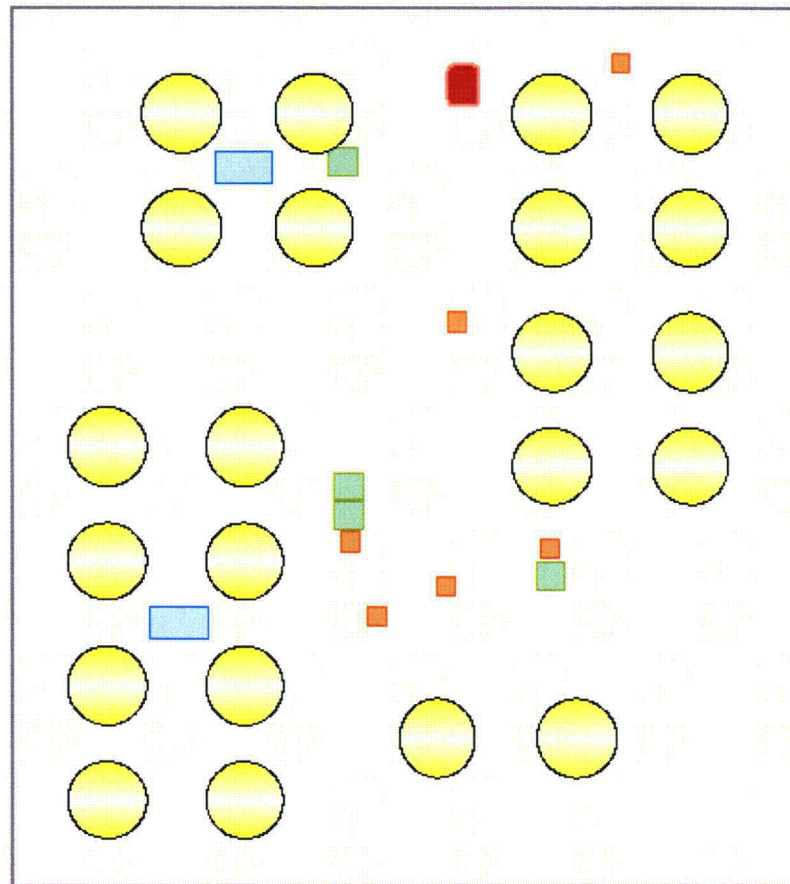
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Figure 3.1-4

F-Tank Farm Overview

F-Tank Farm consists of:

- 22 underground liquid waste storage tanks
- 2 Evaporator systems
- 6 Diversion boxes
- 3 Pump tanks
- 1 Catch tank
- 1 Concentrate Transfer Tank
- ~45,000 linear feet of transfer lines
- Plus numerous support equipment and facilities



[NOT TO SCALE]

Figure 3.2-1

F-Tank Farm Overview

Sketch of Typical Type I Tank (Cross-sectional View)

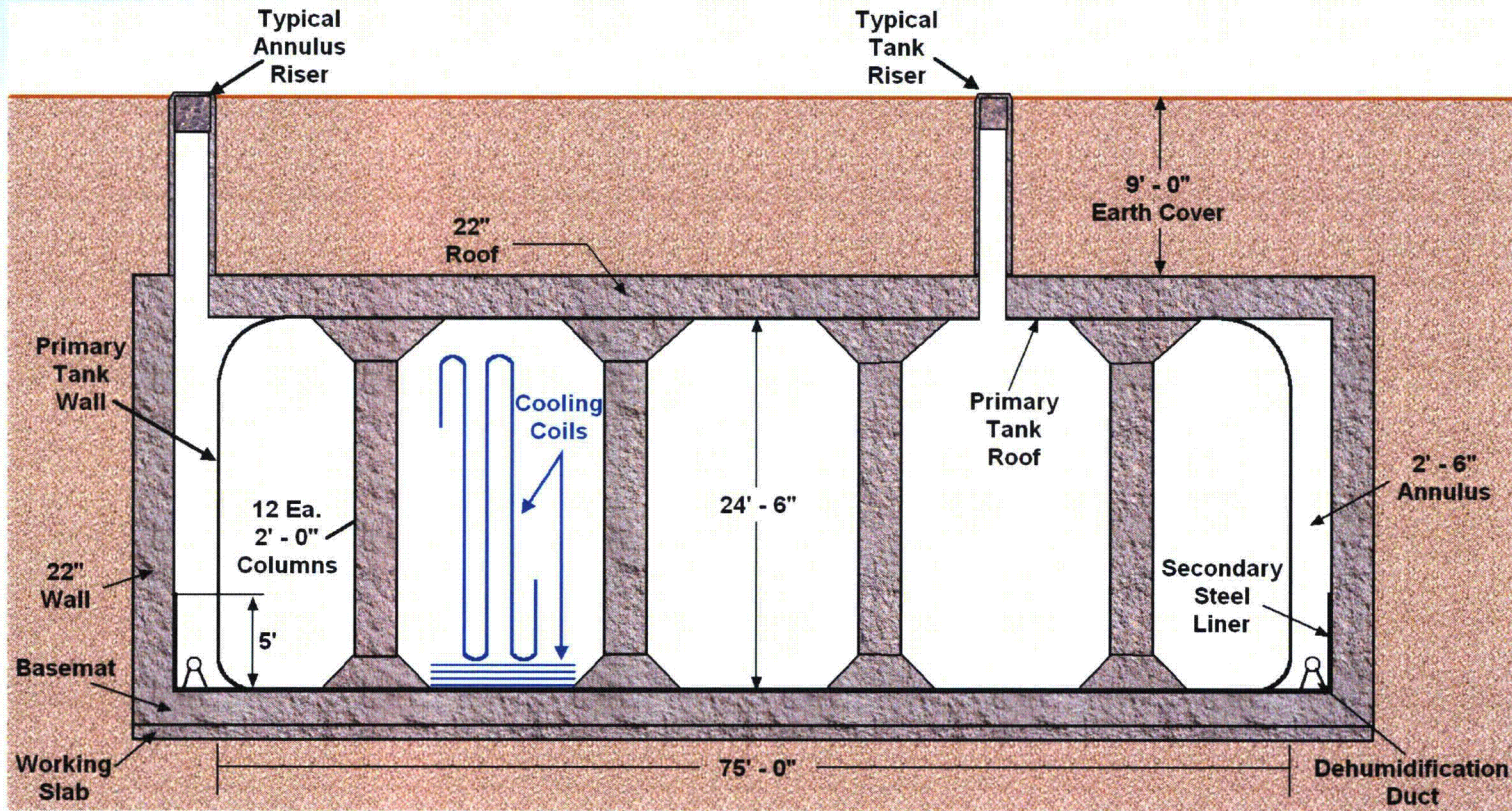
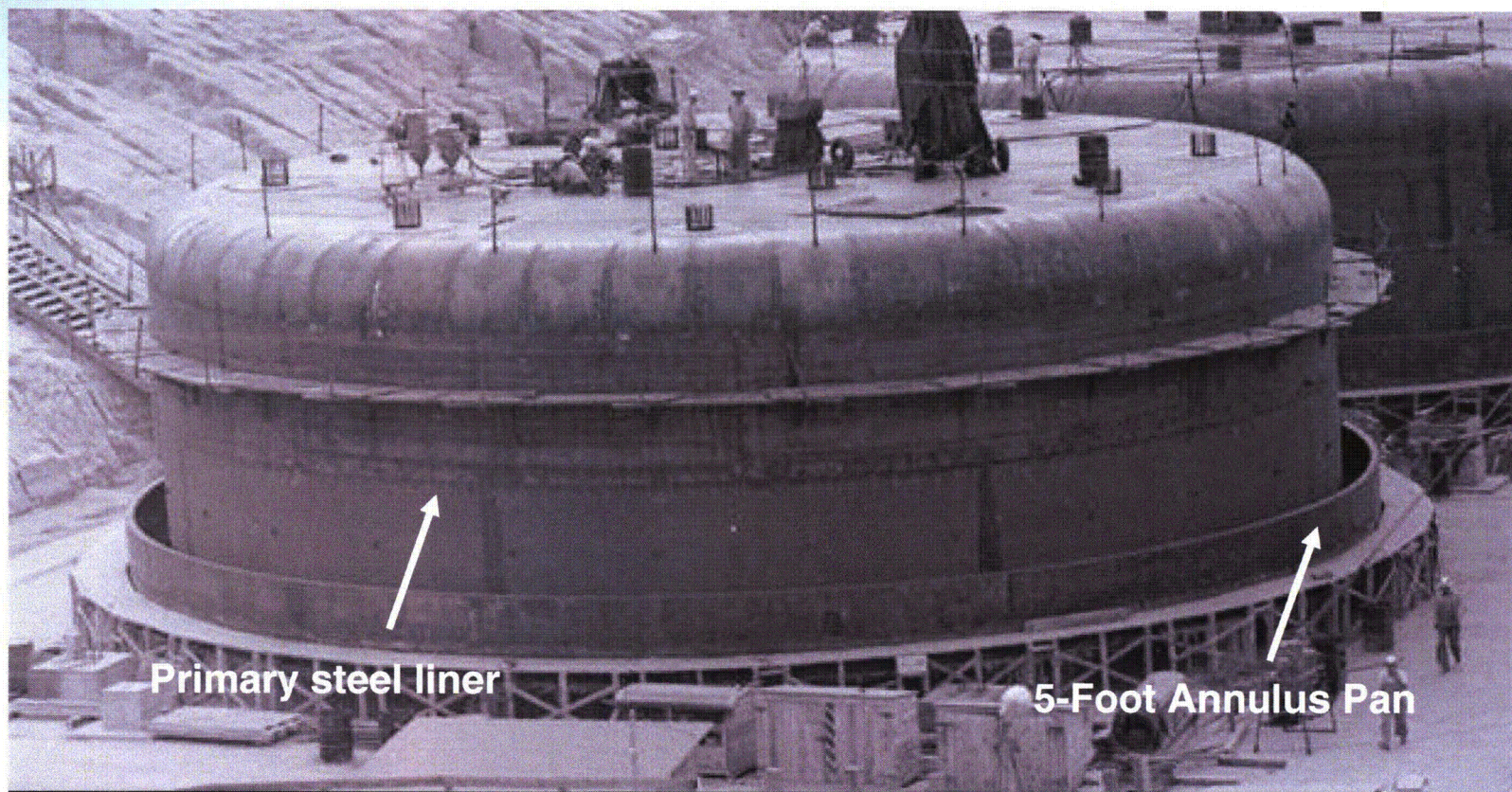


Figure 3.2-2

F-Tank Farm Overview

Typical Type I Tank Construction



F-Tank Farm Overview

Typical Type I Tank Support Column

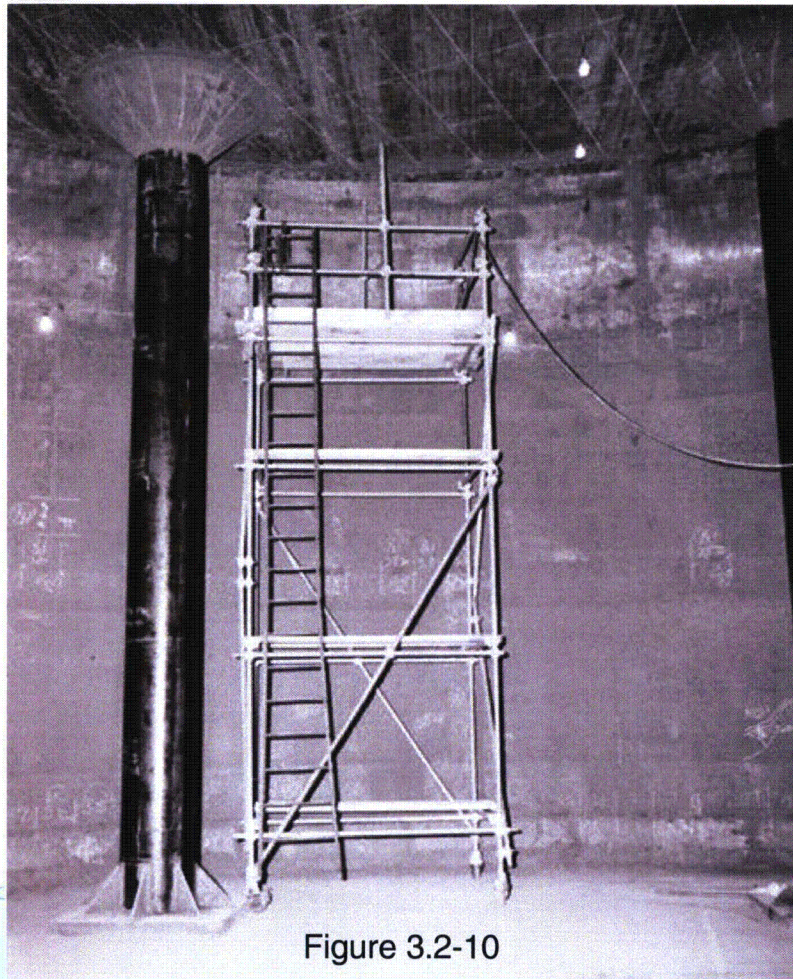


Figure 3.2-10



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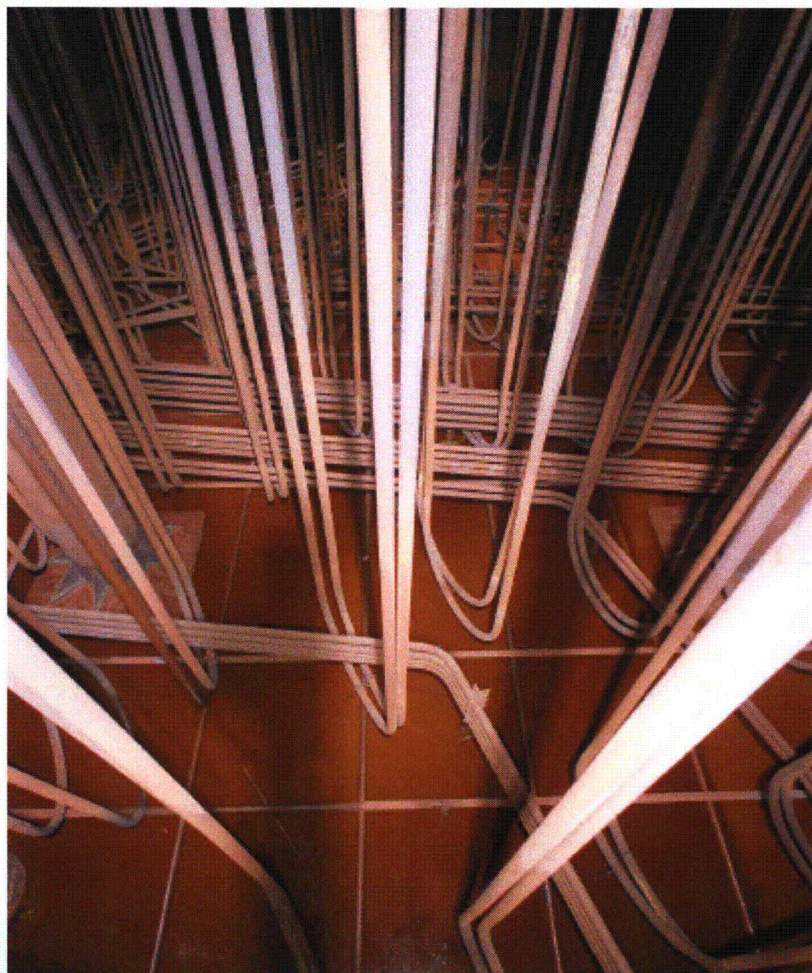
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F-Tank Farm Overview

Typical Type I Tank Interior

Cooling coil
piping is 2"
diameter



F-Tank Farm Overview

Sketch of Typical Type III Tank (Cross-sectional View)

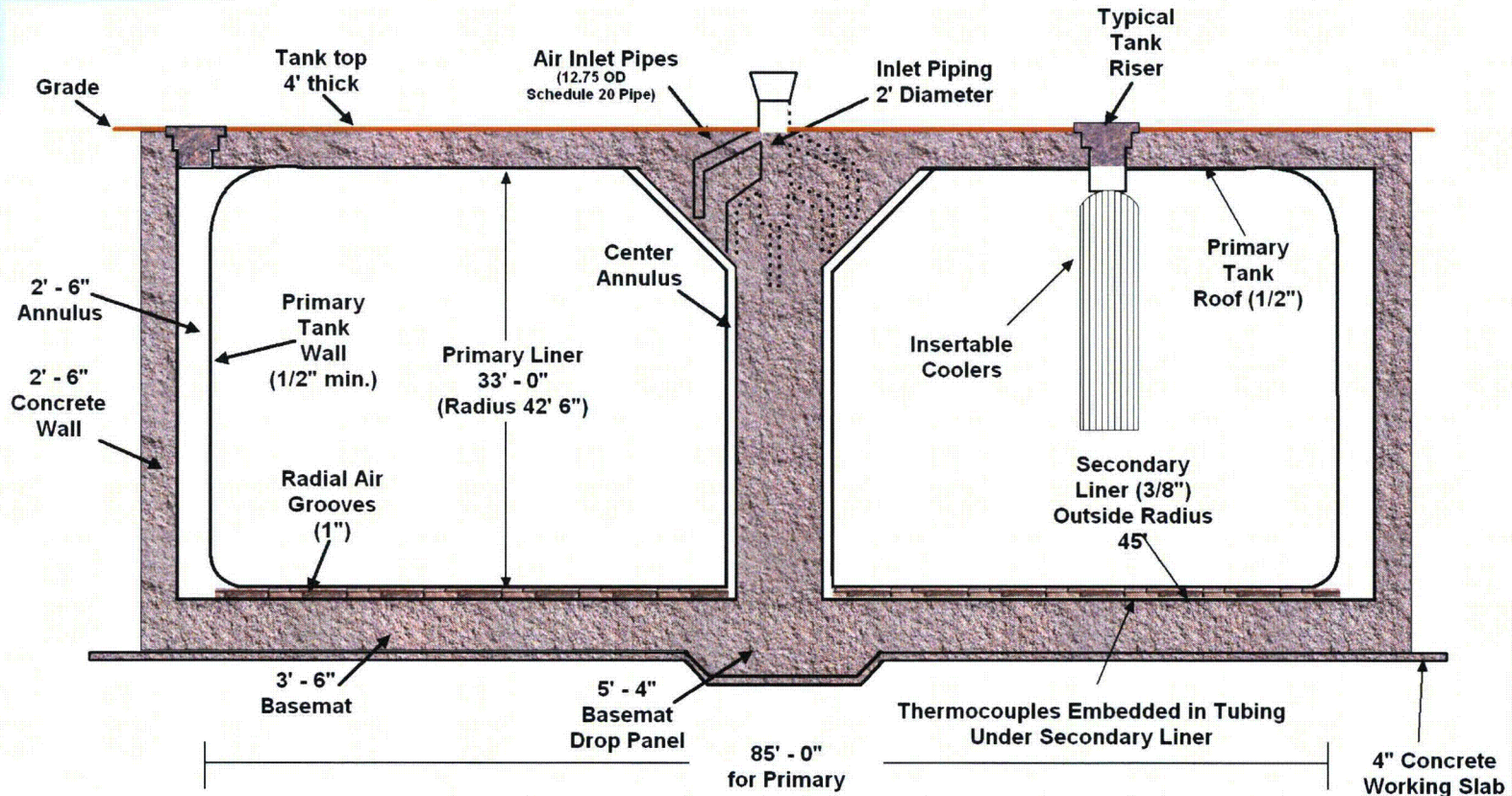


Figure 3.2-13

F-Tank Farm Overview

Sketch of Typical Type IIIA Tank (Cross-sectional View)

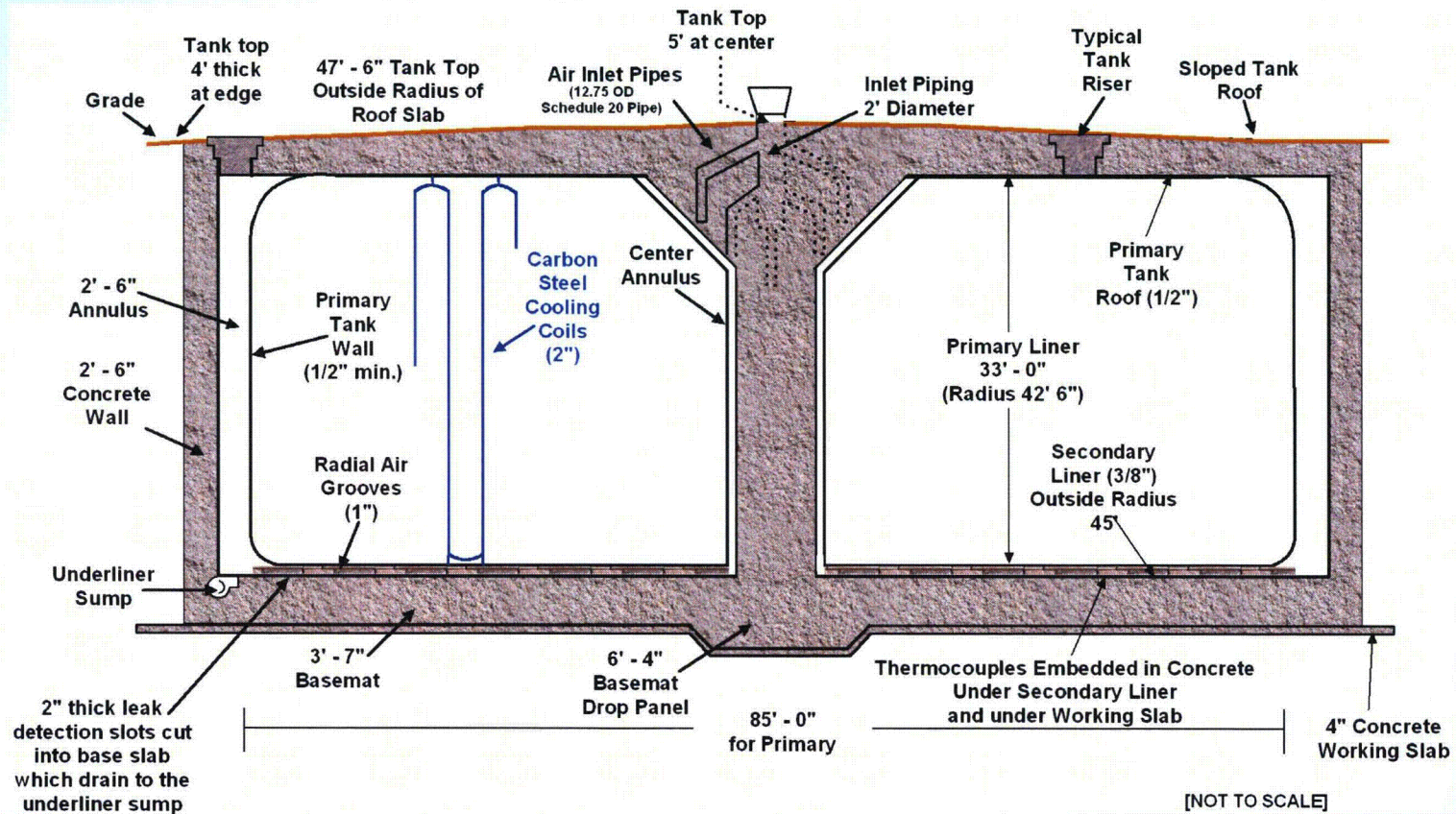


Figure 3.2-14

F-Tank Farm Overview

Typical Type III/IIIA Tank Construction

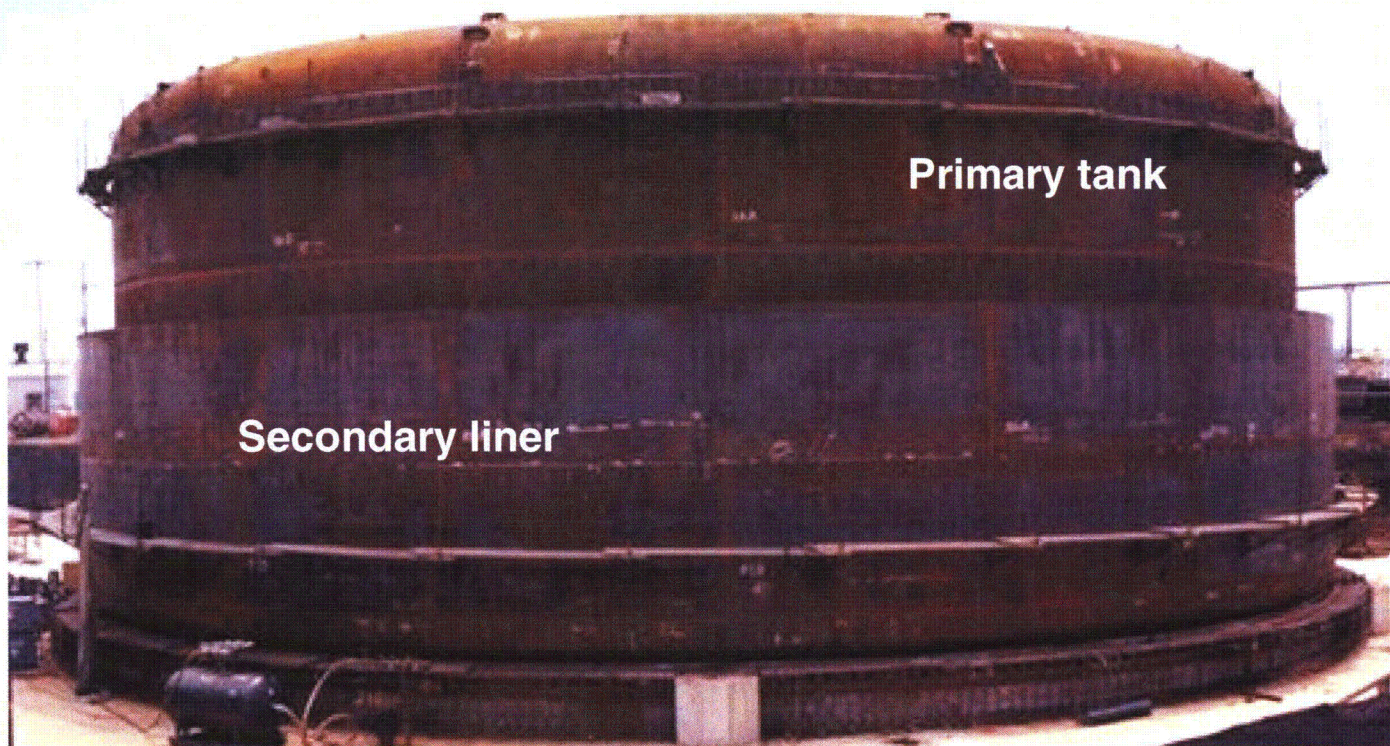


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Figure 3.2-21

F-Tank Farm Overview

Typical Type III/IIIA Tank Construction



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Figure 3.2-19

F-Tank Farm Overview

Typical Type IIIA Tank Interior



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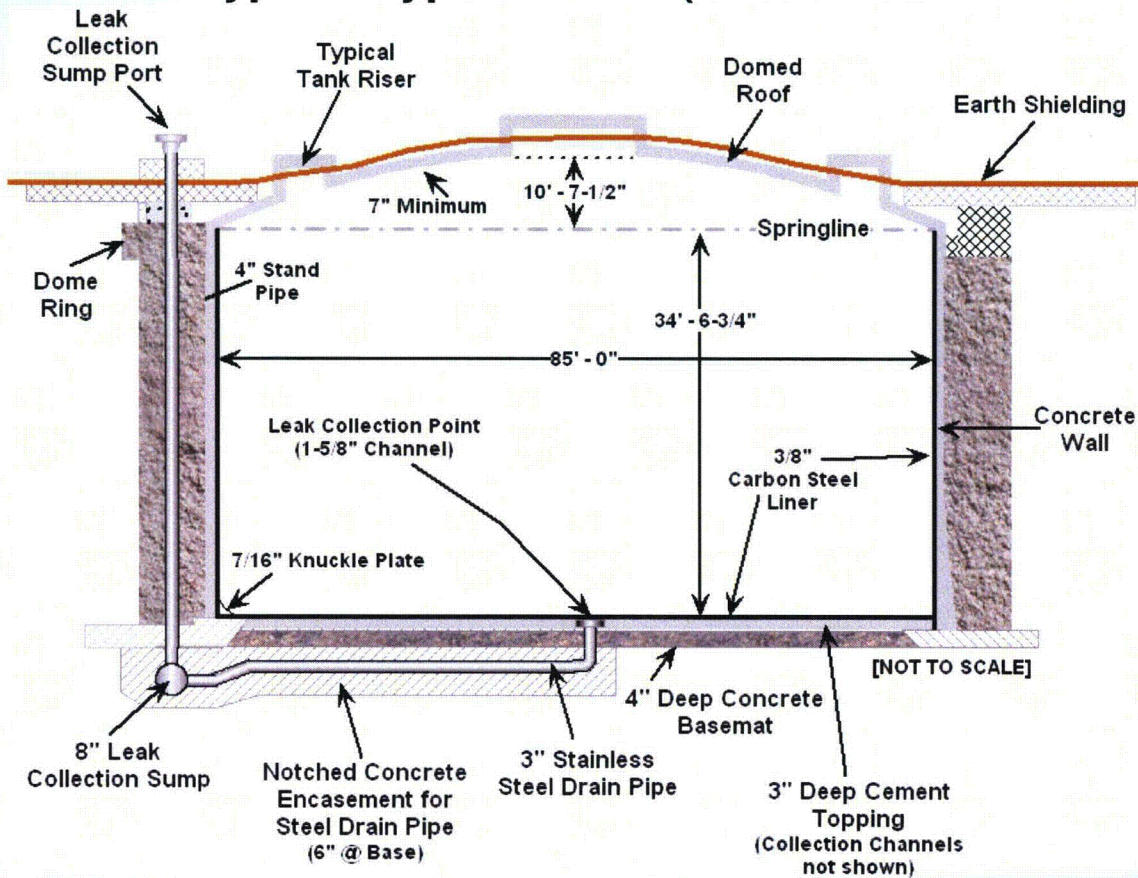
Figure 3.2-29

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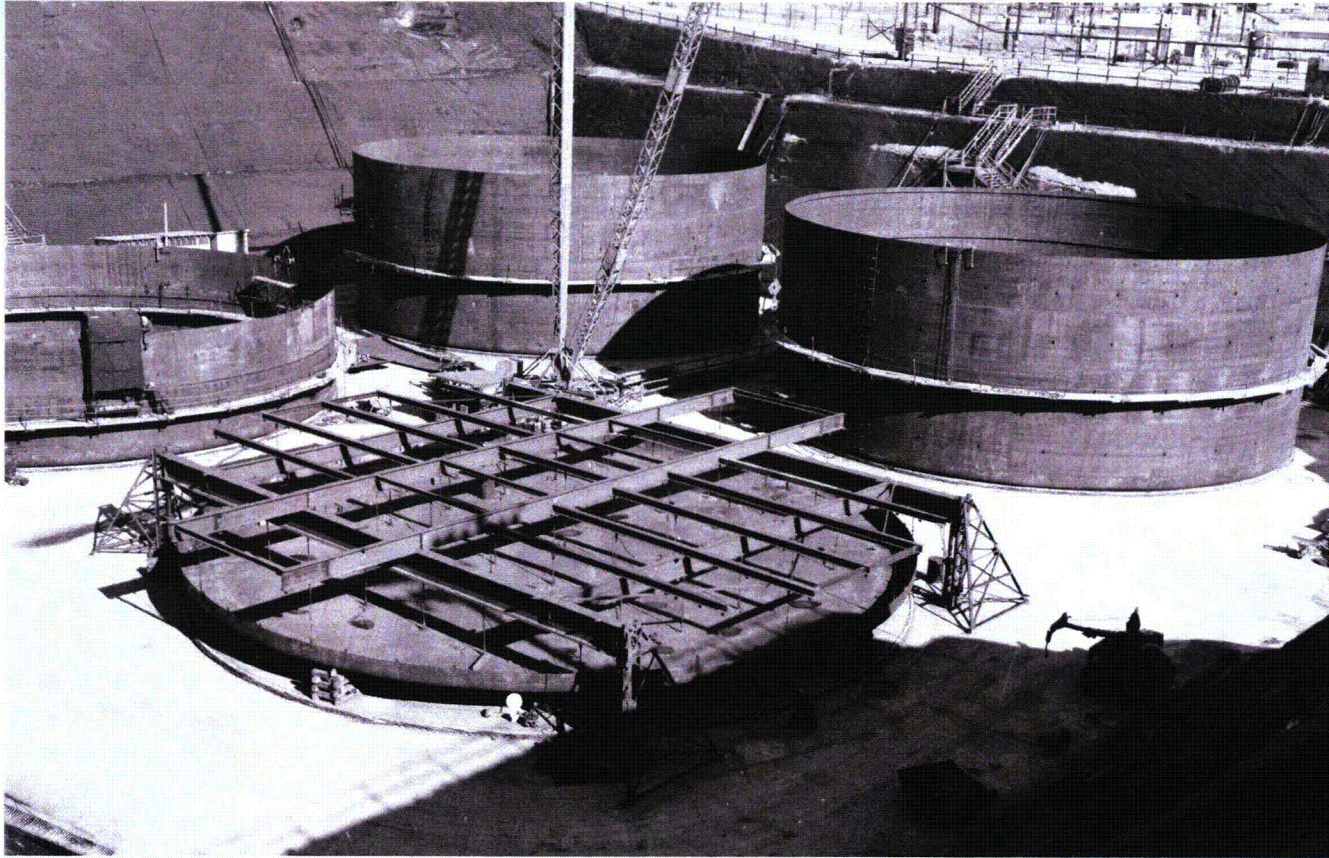
F-Tank Farm Overview

Sketch of Typical Type IV Tank (Cross-sectional View)



F-Tank Farm Overview

Type IV Tank Construction



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Figure 3.2-32

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F-Tank Farm Overview

Type IV Tank Construction



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Figure 3.2-34

F-Tank Farm Overview

Typical Diversion Box and Pump Pit Design

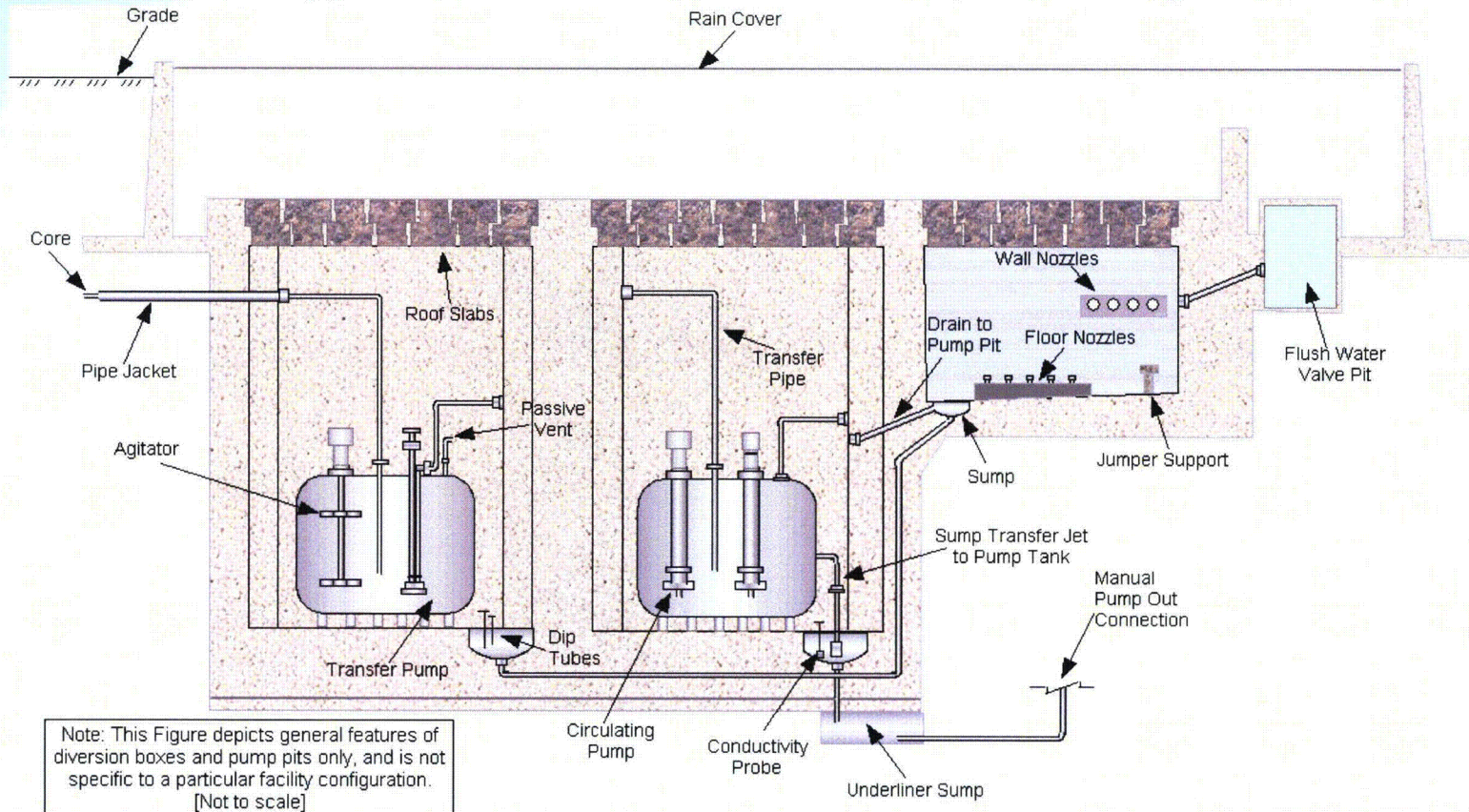
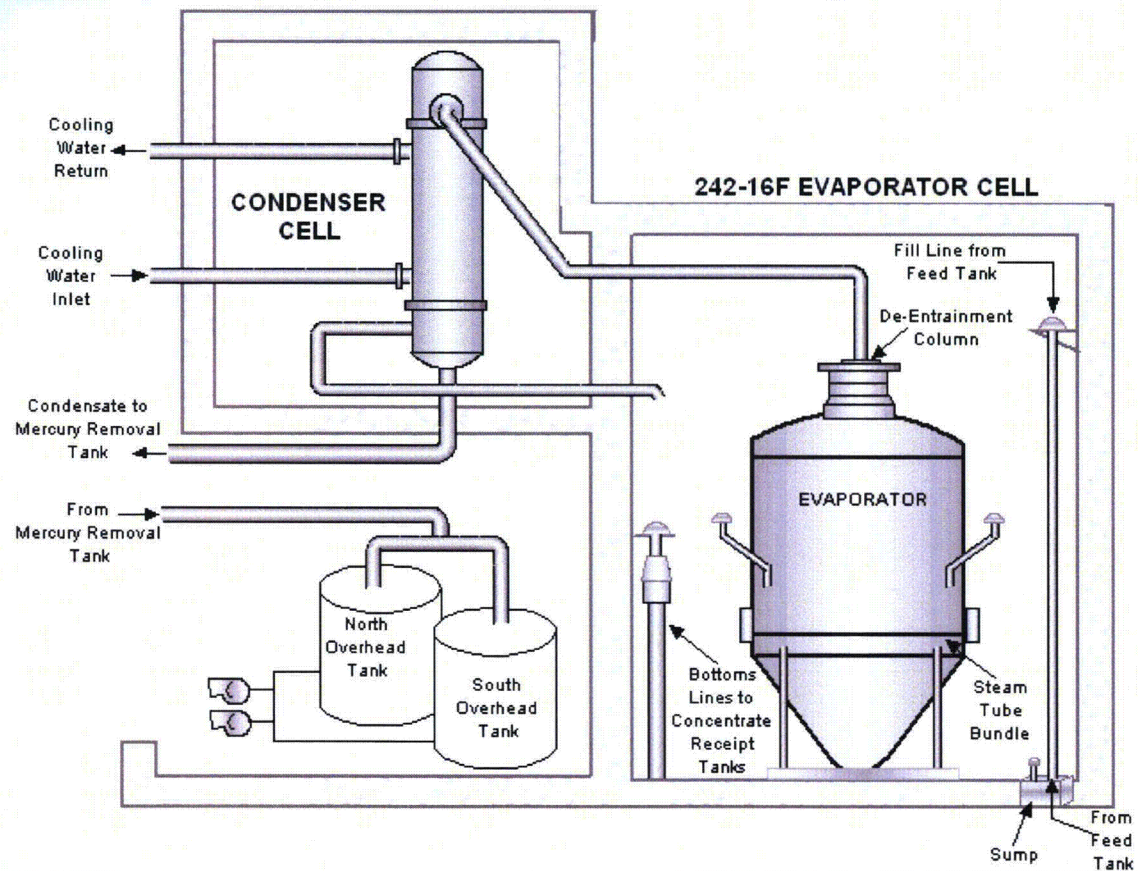


Figure 3.2-41

F-Tank Farm Overview

Typical Evaporator Design





F-Tank Farm Overview

Stakeholder Input Scoping Meetings

- **Provided forum for open technical discussions and interchange**
- **Eight meetings were held between February of 2007 and January of 2008 and minutes documented on DOE-HQ website:
<http://www.em.doe.gov/Pages/3116Summaries.aspx>**
- **Covered numerous topics including tank design, hydrogeology, closure cap design, exposure pathways and parameters, waste release, code integration, residual inventory, and integrated conceptual model**





Notes



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