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U. S. Nuclear Regulatory Commission
Attention: Document Control Desk
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Serial No. 08-0615
NLOS /ETS
Docket No. 50-339
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VIRGINIA ELECTRIC AND POWER COMPANY
NORTH ANNA POWER STATION UNIT 2
CYCLE 20 CORE OPERATING LIMITS REPORT

Pursuant to North Anna Technical Specification 5.6.5.d, attached is a copy of the Virginia Electric and Power Company Core Operating Limits Report for North Anna Unit 2 Cycle 20 Pattern SIX.

If you have any questions regarding this submittal, please contact Mr. Thomas Shaub at (804) 273-2763.

Sincerely,

C. L. Funderburk, Director
Nuclear Licensing and Operations Support
Dominion Resources Services, Inc.
for Virginia Electric and Power Company

Attachment: CORE OPERATING LIMITS REPORT, North Anna 2 Cycle 20 Pattern SIX

Commitments made in this letter: None

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ATTACHMENT

(Serial No. 08-0615)

**CORE OPERATING LIMITS REPORT FOR NORTH ANNA UNIT 2
CYCLE 20 PATTERN SIX**

**NORTH ANNA POWER STATION UNIT 2
VIRGINIA ELECTRIC AND POWER COMPANY (DOMINION)**

N2C20 CORE OPERATING LIMITS REPORT

INTRODUCTION

The Core Operating Limits Report (COLR) for North Anna Unit 2 Cycle 20 has been prepared in accordance with North Anna Technical Specification 5.6.5. The technical specifications affected by this report are listed below:

TS 2.1.1	Reactor Core Safety Limits
TS 3.1.1	Shutdown Margin (SDM)
TS 3.1.3	Moderator Temperature Coefficient (MTC)
TS 3.1.5	Shutdown Bank Insertion Limit
TS 3.1.6	Control Bank Insertion Limits
TS 3.2.1	Heat Flux Hot Channel Factor
TS 3.2.2	Nuclear Enthalpy Rise Hot Channel Factor ($F_{\Delta H}^N$)
TS 3.2.3	Axial Flux Difference (AFD)
TS 3.3.1	Reactor Trip System (RTS) Instrumentation
TS 3.4.1	RCS Pressure, Temperature, and Flow DNB Limits
TS 3.9.1	Boron Concentration

In addition, a technical requirement (TR) in the NAPS Technical Requirements Manual (TRM) refers to the COLR:

TR 3.1.1	Boration Flow Paths – Operating
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The analytical methods used to determine the core operating limits are those previously approved by the NRC and discussed in the documents listed in the References Section.

Cycle-specific values are presented in **bold**. Text in *italics* is provided for information only.

REFERENCES

1. VEP-FRD-42 Rev 2.1-A, Reload Nuclear Design Methodology, August 2003.

(Methodology for TS 3.1.1 – Shutdown Margin, TS 3.1.3 – Moderator Temperature Coefficient, TS 3.1.5 – Shutdown Bank Insertion Limit, TS 3.1.6 - Control Bank Insertion Limits, TS 3.2.1 - Heat Flux Hot Channel Factor, TS 3.2.2 – Nuclear Enthalpy Rise Hot Channel Factor and TS 3.9.1- Boron Concentration)
2. VEP-NE-2-A, Statistical DNBR Evaluation Methodology, June 1987.

(Methodology for TS 3.2.2 – Nuclear Enthalpy Rise Hot Channel Factor and TS 3.4.1 – RCS Pressure, Temperature and Flow DNB Limits)
3. VEP-NE-1- Rev. 0.1-A, Relaxed Power Distribution Control Methodology and Associated FQ Surveillance Technical Specifications, August 2003.

(Methodology for TS 3.2.1 – Heat Flux Hot Channel Factor and TS 3.2.3 – Axial Flux Difference)
4. WCAP-8745-P-A, Design Bases for the Thermal Overpower ΔT and Thermal Overtemperature ΔT Trip Functions, September 1986.

(Methodology for TS 2.1.1 – Reactor Core Safety Limits and TS 3.3.1 – Reactor Trip System Instrumentation)
5. WCAP-14483-A, Generic Methodology for Expanded Core Operating Limits Report, January 1999.

(Methodology for TS 2.1.1 – Reactor Core Safety Limits, TS 3.1.1 – Shutdown Margin, TS 3.3.1 – Reactor Trip System Instrumentation, TS 3.4.1 – RCS Pressure, Temperature, and Flow DNB Limits and TS 3.9.1 – Boron Concentration)
6. BAW-10227P-A, “Evaluation of Advanced Cladding and Structural Material (M5) in PWR Reactor Fuel.”

(Methodology for TS 2.1.1 – Reactor Core Safety Limits, TS 3.2.1 - Heat Flux Hot Channel Factor)
7. EMF-2103 (P) (A), “Realistic Large Break LOCA Methodology for Pressurized Water Reactors.”

(Methodology for TS 3.2.1 - Heat Flux Hot Channel Factor)
8. EMF-96-029 (P) (A), “Reactor Analysis System for PWRs.”

(Methodology for TS 3.2.1 - Heat Flux Hot Channel Factor)

9. BAW-10168P-A, "RSG LOCA - BWNT Loss-of-Coolant Accident Evaluation Model for Recirculating Steam Generator Plants." Volume II only (SBLOCA models).

(Methodology for TS 3.2.1 - Heat Flux Hot Channel Factor)

10. DOM-NAF-2-A, "Reactor Core Thermal-Hydraulics Using the VIPRE-D Computer Code," including Appendix A, "Qualification of the F-ANP BWU CHF Correlations in the VIPRE-D Computer Code."

(Methodology for TS 3.2.2 - Nuclear Enthalpy Rise Hot Channel Factor and TS 3.4.1 - RCS Pressure, Temperature and Flow DNB Limits)

2.0 SAFETY LIMITS (SLs)

2.1 SLs

2.1.1 Reactor Core SLs

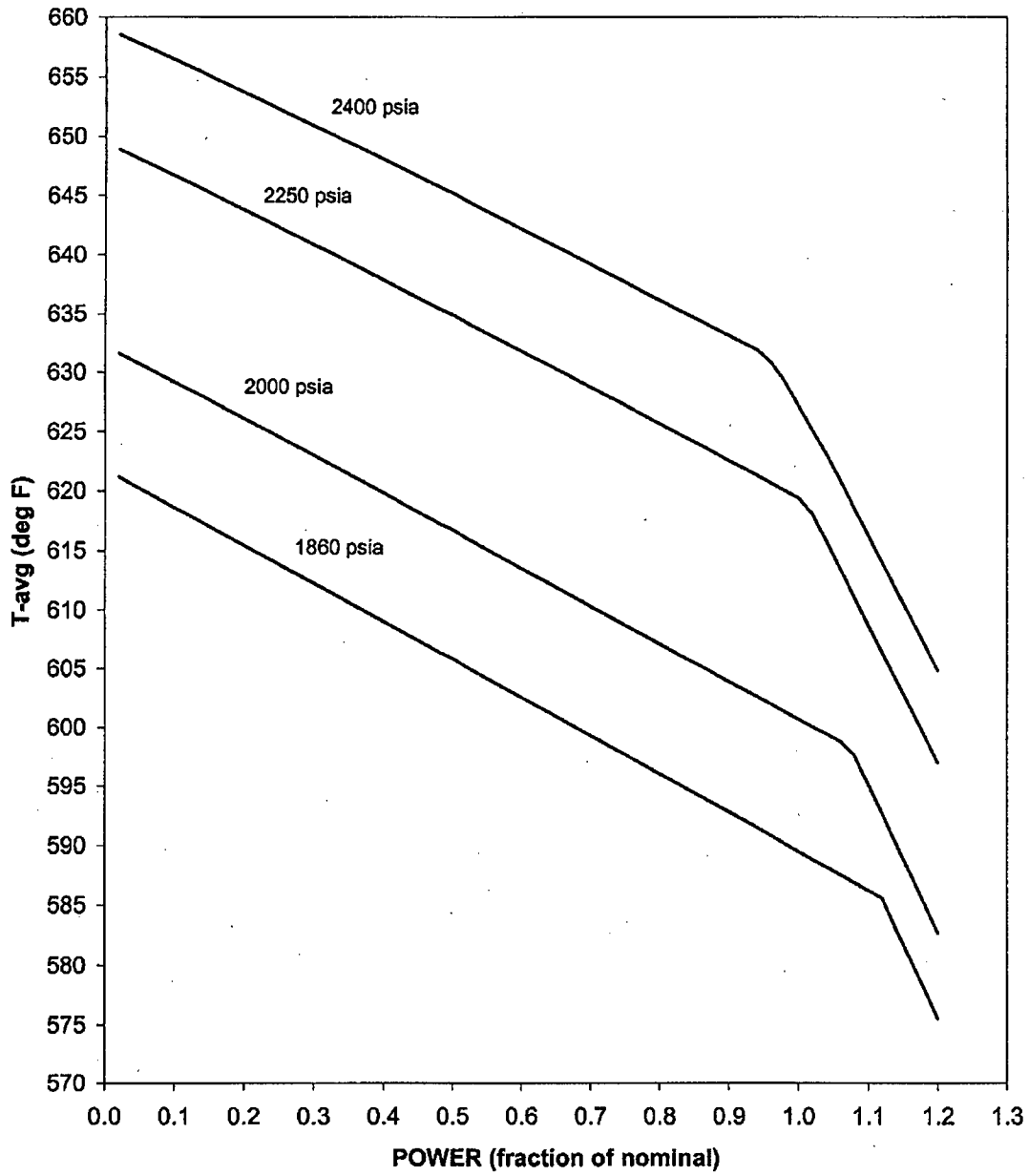
In MODES 1 and 2, the combination of THERMAL POWER, Reactor Coolant System (RCS) highest loop average temperature, and pressurizer pressure shall not exceed the limits specified in **COLR Figure 2.1-1**; and the following SLs shall not be exceeded.

2.1.1.1 The departure from nucleate boiling ratio (DNBR) shall be maintained greater than or equal to the 95/95 DNBR criterion for the DNB correlations and methodologies specified in the References Section.

2.1.1.2 The peak fuel centerline temperature shall be maintained < 5173°F, decreasing by 65°F per 10,000 MWD/MTU of burnup.

COLR Figure 2.1-1

NORTH ANNA REACTOR CORE SAFETY LIMITS



3.1 REACTIVITY CONTROL SYSTEMS

3.1.1 SHUTDOWN MARGIN (SDM)

LCO 3.1.1 SDM shall be $\geq 1.77\%$ $\Delta k/k$.

3.1.3 Moderator Temperature Coefficient (MTC)

LCO 3.1.3 The MTC shall be maintained within the limits specified below. The upper limit of MTC is $+0.6 \times 10^{-4} \Delta k/k/^\circ F$, when $< 70\%$ RTP, and $0.0 \Delta k/k/^\circ F$ when $\geq 70\%$ RTP.

The BOC/ARO-MTC shall be $\leq +0.6 \times 10^{-4} \Delta k/k/^\circ F$ (upper limit), when $< 70\%$ RTP, and $\leq 0.0 \Delta k/k/^\circ F$ when $\geq 70\%$ RTP.

The EOC/ARO/RTP-MTC shall be less negative than $-5.0 \times 10^{-4} \Delta k/k/^\circ F$ (lower limit).

The MTC surveillance limits are:

The 300 ppm/ARO/RTP-MTC should be less negative than or equal to $-4.0 \times 10^{-4} \Delta k/k/^\circ F$ [Note 2].

The 60 ppm/ARO/RTP-MTC should be less negative than or equal to $-4.7 \times 10^{-4} \Delta k/k/^\circ F$ [Note 3].

SR 3.1.3.2 Verify MTC is within $-5.0 \times 10^{-4} \Delta k/k/^\circ F$ (lower limit).

Note 2: If the MTC is more negative than $-4.0 \times 10^{-4} \Delta k/k/^\circ F$, SR 3.1.3.2 shall be repeated once per 14 EFPD during the remainder of the fuel cycle.

Note 3: SR 3.1.3.2 need not be repeated if the MTC measured at the equivalent of equilibrium RTP-ARO boron concentration of ≤ 60 ppm is less negative than $-4.7 \times 10^{-4} \Delta k/k/^\circ F$.

3.1.4 Rod Group Alignment Limits

Required Action A.1.1 Verify SDM to be $\geq 1.77\%$ $\Delta k/k$.

Required Action B.1.1 Verify SDM to be $\geq 1.77\%$ $\Delta k/k$.

Required Action D.1.1 Verify SDM to be $\geq 1.77\%$ $\Delta k/k$.

3.1.5 Shutdown Bank Insertion Limits

LCO 3.1.5 Each shutdown bank shall be withdrawn to at least **229** steps.

Required Action A.1.1 Verify SDM to be $\geq 1.77\% \Delta k/k$.

Required Action B.1 Verify SDM to be $\geq 1.77\% \Delta k/k$.

SR 3.1.5.1 Verify each shutdown bank is withdrawn to at least **229** steps.

3.1.6 Control Bank Insertion Limits

LCO 3.1.6 Control banks shall be limited in physical insertion as shown in **COLR Figure 3.1-1**. Sequence of withdrawal shall be A, B, C and D, in that order; and the overlap limit during withdrawal shall be **101** steps.

Required Action A.1.1 Verify SDM to be $\geq 1.77\% \Delta k/k$.

Required Action B.1.1 Verify SDM to be $\geq 1.77\% \Delta k/k$.

Required Action C.1 Verify SDM to be $\geq 1.77\% \Delta k/k$.

SR 3.1.6.1 Verify estimated critical control bank position is within the insertion limits specified in **COLR Figure 3.1-1**.

SR 3.1.6.2 Verify each control bank is within the insertion limits specified in **COLR Figure 3.1-1**.

SR 3.1.6.3 Verify each control bank not fully withdrawn from the core is within the sequence and overlap limits specified in **LCO 3.1.6** above.

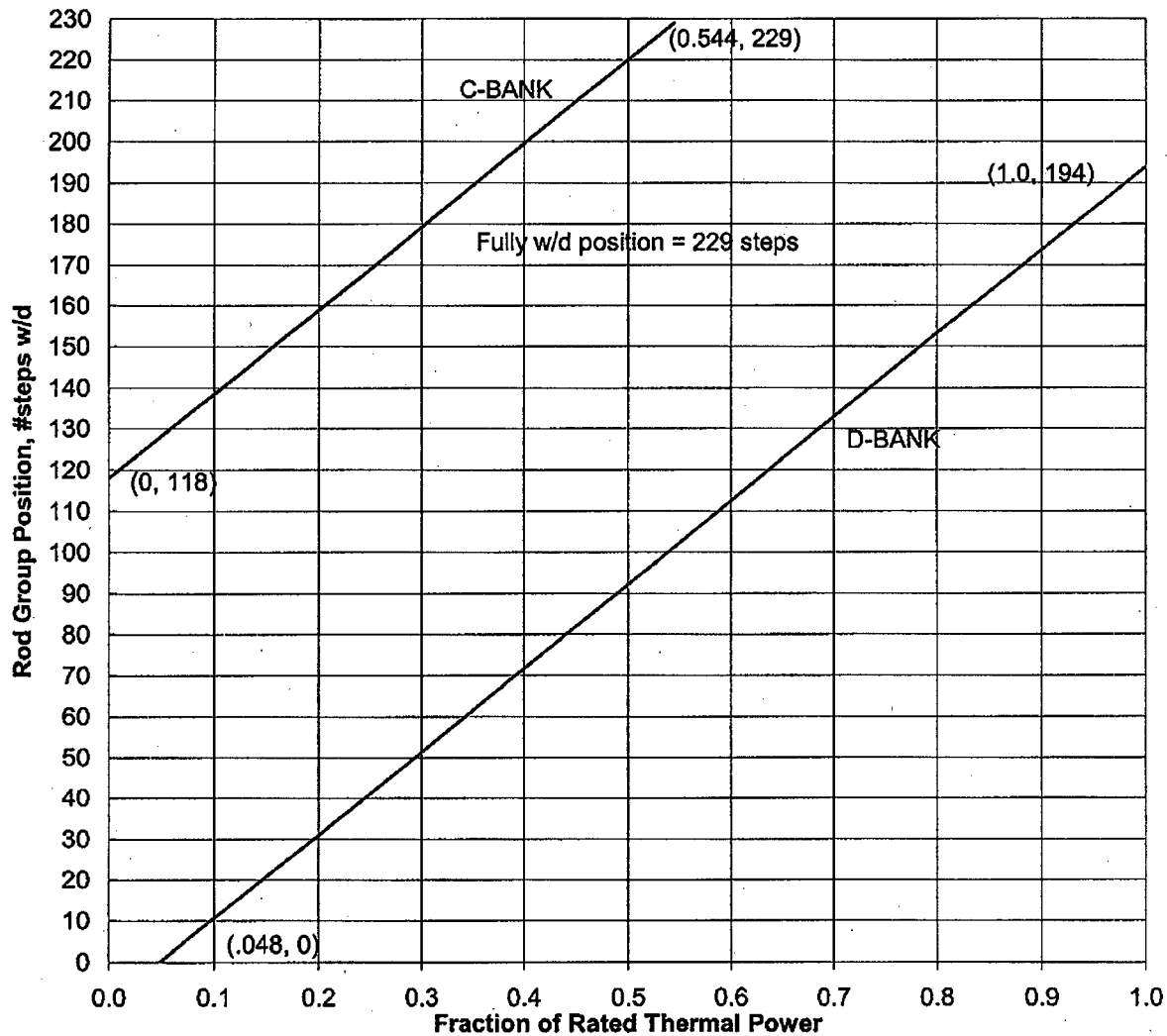
3.1.9 PHYSICS TESTS Exceptions – MODE 2

LCO 3.1.9.b SDM is $\geq 1.77\% \Delta k/k$.

SR 3.1.9.4 Verify SDM to be $\geq 1.77\% \Delta k/k$.

COLR Figure 3.1-1

North Anna 2 Cycle 20
Control Rod Bank Insertion Limits



3.2 POWER DISTRIBUTION LIMITS

3.2.1 Heat Flux Hot Channel Factor ($F_Q(Z)$)

LCO 3.2.1 $F_Q(Z)$, as approximated by $F_Q^M(Z)$, shall be within the limits specified below.

The change in the $F_Q(Z)$ limit for coastdown operation is accommodated by defining a variable quantity, CFQ as indicated below. Then, the following expressions apply to both normal operation and Tavg coastdown regimes.

$$\text{CFQ} = 2.32$$

The Measured Heat Flux Hot Channel Factor, $F_Q^M(Z)$, shall be limited by the following relationships:

$$F_Q^M(Z) \leq \frac{\text{CFQ}}{P} \frac{K(Z)}{N(Z)} \quad \text{for } P > 0.5$$

$$F_Q^M(Z) \leq \frac{\text{CFQ}}{0.5} \frac{K(Z)}{N(Z)} \quad \text{for } P \leq 0.5$$

where: $P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$; and

$K(Z)$ is provided in **COLR Figure 3.2-1**,

$N(Z)$ is a cycle-specific non-equilibrium multiplier on $F_Q^M(Z)$ to account for power distribution transients during normal operation, provided in **COLR Table 3.2-1**.

*The discussion in the Bases Section B 3.2.1 for this LCO requires the application of a cycle dependent non-equilibrium multiplier, $N(Z)$, to the measured peaking factor, $F_Q^M(Z)$, before comparing it to the limit. $N(Z)$ accounts for power distribution transients encountered during normal operation. As function $N(Z)$ is dependent on the predicted equilibrium $F_Q(Z)$ and is sensitive to the axial power distribution, it is typically generated from the actual EOC burnup distribution that can only be obtained after the shutdown of the previous cycle. The cycle-specific $N(Z)$ function is presented in **COLR Table 3.2-1**.*

COLR Table 3.2-1

N2C20 Normal Operation N(Z)

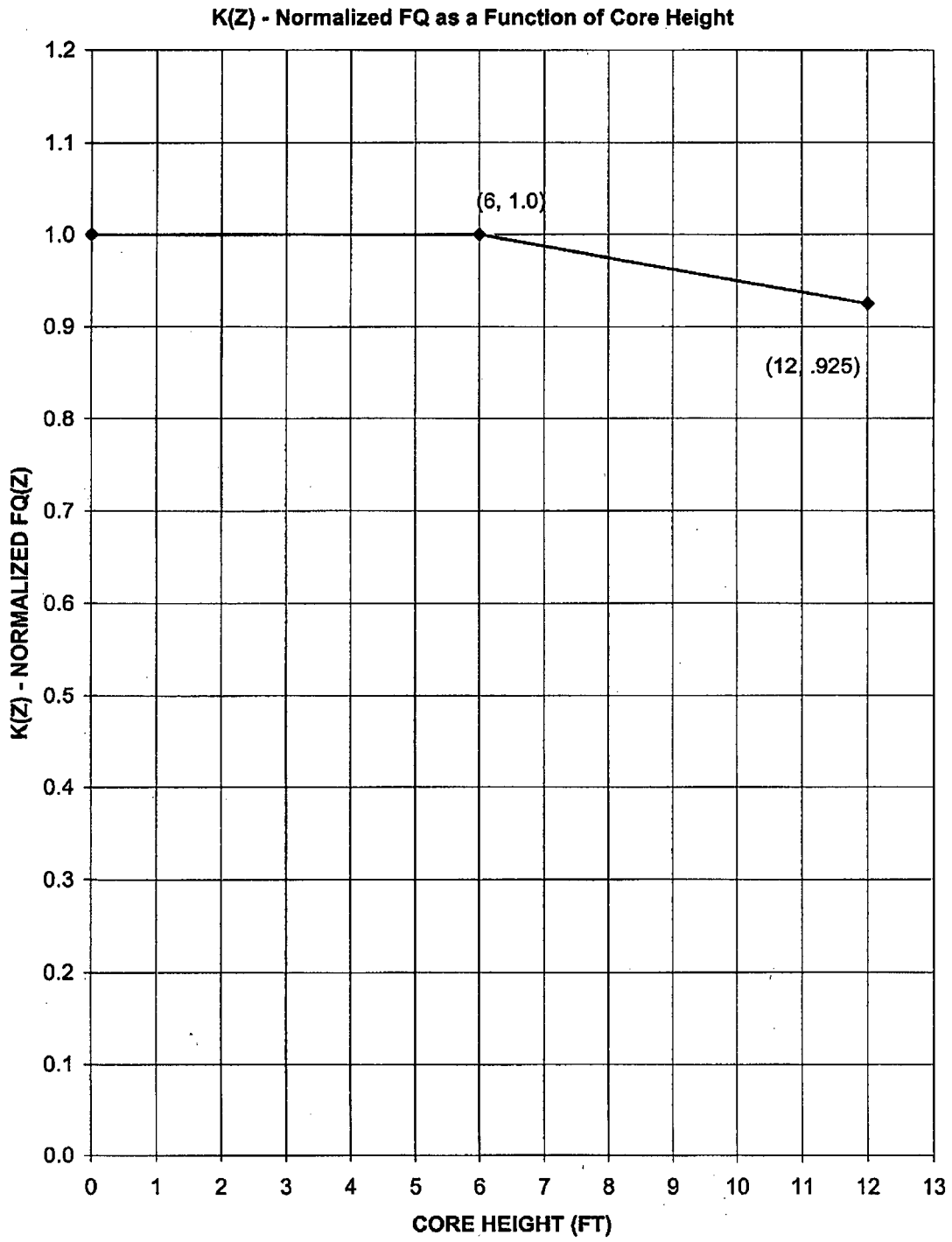
NODE	HEIGHT (FEET)	0 to 1000 MWD/MTU	1000 to 3000 MWD/MTU	3000 to 5000 MWD/MTU	5000 to 7000 MWD/MTU	7000 to 9000 MWD/MTU	9000 to 11000 MWD/MTU
10	10.2	1.090	1.113	1.113	1.140	1.143	1.143
11	10.0	1.092	1.111	1.111	1.139	1.142	1.142
12	9.8	1.096	1.114	1.114	1.136	1.140	1.140
13	9.6	1.101	1.119	1.119	1.135	1.139	1.139
14	9.4	1.103	1.121	1.121	1.132	1.137	1.137
15	9.2	1.106	1.125	1.125	1.134	1.139	1.139
16	9.0	1.114	1.137	1.137	1.144	1.146	1.144
17	8.8	1.122	1.148	1.148	1.155	1.155	1.151
18	8.6	1.125	1.152	1.152	1.160	1.159	1.155
19	8.4	1.127	1.152	1.152	1.162	1.162	1.158
20	8.2	1.129	1.153	1.153	1.167	1.167	1.165
21	8.0	1.130	1.152	1.152	1.169	1.169	1.169
22	7.8	1.130	1.151	1.151	1.169	1.169	1.171
23	7.6	1.129	1.151	1.151	1.170	1.170	1.170
24	7.4	1.129	1.153	1.153	1.173	1.173	1.169
25	7.2	1.128	1.153	1.153	1.175	1.175	1.169
26	7.0	1.127	1.152	1.152	1.174	1.174	1.168
27	6.8	1.126	1.152	1.152	1.174	1.174	1.169
28	6.6	1.124	1.151	1.151	1.173	1.173	1.169
29	6.4	1.121	1.149	1.149	1.170	1.170	1.168
30	6.2	1.116	1.143	1.143	1.163	1.163	1.165
31	6.0	1.115	1.140	1.139	1.162	1.161	1.166
32	5.8	1.113	1.132	1.132	1.155	1.155	1.162
33	5.6	1.104	1.114	1.118	1.136	1.139	1.148
34	5.4	1.098	1.103	1.109	1.119	1.124	1.134
35	5.2	1.095	1.105	1.108	1.112	1.118	1.129
36	5.0	1.096	1.114	1.114	1.109	1.115	1.121
37	4.8	1.100	1.121	1.121	1.108	1.110	1.107
38	4.6	1.104	1.128	1.128	1.110	1.110	1.101
39	4.4	1.108	1.132	1.132	1.114	1.113	1.105
40	4.2	1.116	1.136	1.136	1.119	1.119	1.109
41	4.0	1.128	1.140	1.140	1.125	1.125	1.113
42	3.8	1.141	1.145	1.145	1.127	1.127	1.115
43	3.6	1.152	1.150	1.150	1.128	1.128	1.118
44	3.4	1.160	1.150	1.151	1.132	1.132	1.122
45	3.2	1.166	1.152	1.152	1.139	1.139	1.128
46	3.0	1.174	1.155	1.156	1.148	1.148	1.135
47	2.8	1.182	1.164	1.164	1.158	1.158	1.141
48	2.6	1.189	1.173	1.171	1.163	1.163	1.144
49	2.4	1.197	1.186	1.183	1.172	1.172	1.150
50	2.2	1.210	1.204	1.201	1.190	1.190	1.164
51	2.0	1.219	1.216	1.213	1.202	1.202	1.173
52	1.8	1.221	1.219	1.215	1.204	1.204	1.174

COLR Table 3.2-1 (continued)

N2C20 Normal Operation N(Z)

NODE	HEIGHT (FEET)	11000 to 13000 MWD/MTU	13000 to 15000 MWD/MTU	15000 to 17000 MWD/MTU	17000 to 19000 MWD/MTU	19000 to EOR MWD/MTU
10	10.2	1.137	1.137	1.108	1.113	1.117
11	10.0	1.134	1.135	1.106	1.113	1.117
12	9.8	1.132	1.132	1.105	1.111	1.115
13	9.6	1.131	1.130	1.106	1.110	1.114
14	9.4	1.130	1.126	1.105	1.104	1.109
15	9.2	1.133	1.128	1.110	1.107	1.111
16	9.0	1.142	1.138	1.130	1.128	1.130
17	8.8	1.152	1.150	1.151	1.152	1.152
18	8.6	1.155	1.155	1.157	1.158	1.158
19	8.4	1.158	1.160	1.161	1.163	1.163
20	8.2	1.165	1.171	1.172	1.176	1.176
21	8.0	1.169	1.178	1.178	1.185	1.185
22	7.8	1.170	1.180	1.180	1.186	1.186
23	7.6	1.171	1.181	1.181	1.190	1.190
24	7.4	1.172	1.183	1.183	1.198	1.198
25	7.2	1.172	1.186	1.186	1.204	1.204
26	7.0	1.171	1.187	1.187	1.204	1.204
27	6.8	1.171	1.189	1.189	1.206	1.206
28	6.6	1.170	1.190	1.190	1.206	1.206
29	6.4	1.168	1.190	1.190	1.206	1.206
30	6.2	1.165	1.188	1.188	1.202	1.202
31	6.0	1.166	1.190	1.190	1.202	1.202
32	5.8	1.162	1.184	1.184	1.195	1.195
33	5.6	1.149	1.171	1.171	1.178	1.179
34	5.4	1.137	1.157	1.156	1.161	1.164
35	5.2	1.133	1.152	1.151	1.155	1.161
36	5.0	1.127	1.144	1.146	1.151	1.159
37	4.8	1.117	1.129	1.138	1.144	1.152
38	4.6	1.114	1.119	1.131	1.139	1.143
39	4.4	1.118	1.119	1.125	1.134	1.135
40	4.2	1.122	1.121	1.124	1.129	1.132
41	4.0	1.125	1.124	1.126	1.128	1.135
42	3.8	1.125	1.127	1.132	1.131	1.136
43	3.6	1.124	1.129	1.141	1.141	1.139
44	3.4	1.121	1.130	1.149	1.148	1.145
45	3.2	1.120	1.131	1.155	1.155	1.153
46	3.0	1.123	1.134	1.162	1.161	1.158
47	2.8	1.128	1.138	1.165	1.165	1.163
48	2.6	1.128	1.138	1.167	1.166	1.162
49	2.4	1.133	1.142	1.168	1.168	1.166
50	2.2	1.146	1.154	1.172	1.174	1.179
51	2.0	1.155	1.163	1.174	1.181	1.192
52	1.8	1.156	1.166	1.174	1.186	1.198

COLR Figure 3.2-1



3.2.2 Nuclear Enthalpy Rise Hot Channel Factor ($F_{\Delta H}^N$)

LCO 3.2.2 $F_{\Delta H}^N$ shall be within the limits specified below.

$$F_{\Delta H}^N \leq 1.587\{1 + 0.3(1 - P)\}$$

where: $P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$

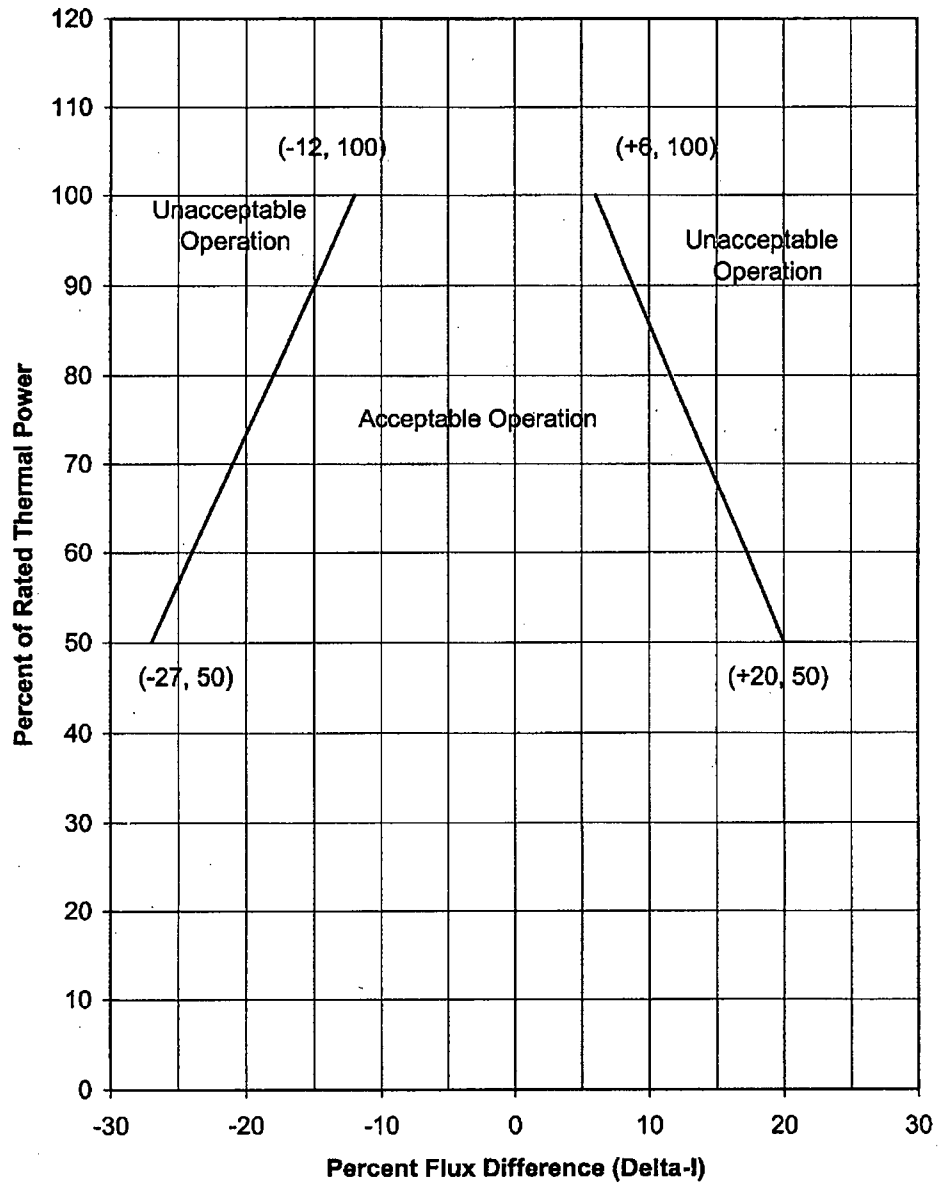
SR 3.2.2.1 Verify $F_{\Delta H}^N$ is within limits specified above.

3.2.3 AXIAL FLUX DIFFERENCE (AFD)

LCO 3.2.3 The AFD in % flux difference units shall be maintained within the limits specified in **COLR Figure 3.2-2**.

COLR Figure 3.2-2

North Anna 2 Cycle 20
Axial Flux Difference Limits



3.3 INSTRUMENTATION

3.3.1 Reactor Trip System (RTS) Instrumentation

TS Table 3.3.1-1 Note 1: Overtemperature ΔT

The Overtemperature ΔT Function Allowable Value shall not exceed the following nominal trip setpoint by more than 2% of ΔT span, with the numerical values of the parameters as specified below.

$$\Delta T \leq \Delta T_0 \left\{ K_1 - K_2 \frac{(1 + \tau_1 s)}{(1 + \tau_2 s)} [T - T'] + K_3 (P - P') - f_1(\Delta I) \right\}$$

where: ΔT is measured RCS ΔT , °F.

ΔT_0 is the indicated ΔT at RTP, °F.

s is the Laplace transform operator, sec^{-1} .

T is the measured RCS average temperature, °F.

T' is the nominal T_{avg} at RTP, ≤ 586.8 °F.

P is the measured pressurizer pressure, psig.

P' is the nominal RCS operating pressure, ≥ 2235 psig.

$$K_1 \leq 1.2715$$

$$K_2 \geq 0.02172 / ^\circ\text{F}$$

$$K_3 \geq 0.001144 / \text{psig}$$

$\tau_1, \tau_2 =$ time constants utilized in the lead-lag controller for T_{avg}

$$\tau_1 \geq 23.75 \text{ sec}$$

$$\tau_2 \leq 4.4 \text{ sec}$$

$(1 + \tau_1 s) / (1 + \tau_2 s) =$ function generated by the lead-lag controller for T_{avg} dynamic compensation

$$f_1(\Delta I) \geq \begin{cases} 0.0165 \{-35 - (q_t - q_b)\} & \text{when } (q_t - q_b) < -35\% \text{ RTP} \\ 0 & \text{when } -35\% \text{ RTP} \leq (q_t - q_b) \leq +3\% \text{ RTP} \\ 0.0198 \{(q_t - q_b) - 3\} & \text{when } (q_t - q_b) > +3\% \text{ RTP} \end{cases}$$

Where q_t and q_b are percent RTP in the upper and lower halves of the core, respectively, and $q_t + q_b$ is the total THERMAL POWER in percent RTP.

TS Table 3.3.1-1 Note 2: Overpower ΔT

The Overpower ΔT Function Allowable Value shall not exceed the following nominal trip setpoint by more than 2% of ΔT span, with the numerical values of the parameters as specified below.

$$\Delta T \leq \Delta T_0 \left\{ K_4 - K_5 \left[\frac{\tau_3 s}{1 + \tau_3 s} \right] T - K_6 [T - T'] - f_2(\Delta I) \right\}$$

where: ΔT is measured RCS ΔT , °F.

ΔT_0 is the indicated ΔT at RTP, °F.

s is the Laplace transform operator, sec^{-1} .

T is the measured RCS average temperature, °F.

T' is the nominal T_{avg} at RTP, ≤ 586.8 °F.

$$K_4 \leq 1.0865$$

$$K_5 \geq 0.0197 / ^\circ\text{F} \text{ for increasing } T_{\text{avg}} \\ 0 / ^\circ\text{F} \text{ for decreasing } T_{\text{avg}}$$

$$K_6 \geq 0.00162 / ^\circ\text{F} \text{ when } T > T' \\ 0 / ^\circ\text{F} \text{ when } T \leq T'$$

τ_3 = time constant utilized in the rate lag controller for T_{avg}

$$\tau_3 \geq 9.5 \text{ sec}$$

$\tau_3 s / (1 + \tau_3 s)$ = function generated by the rate lag controller for T_{avg} dynamic compensation

$$f_2(\Delta I) = 0, \text{ for all } \Delta I.$$

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.1 RCS Pressure, Temperature, and Flow Departure from Nucleate Boiling (DNB) Limits

LCO 3.4.1 RCS DNB parameters for pressurizer pressure, RCS average temperature, and RCS total flow rate shall be within the limits specified below:

- a. Pressurizer pressure is greater than or equal to **2205 psig**;
- b. RCS average temperature is less than or equal to **591 °F**; and
- c. RCS total flow rate is greater than or equal to **295,000 gpm**.

SR 3.4.1.1 Verify pressurizer pressure is greater than or equal to **2205 psig**.

SR 3.4.1.2 Verify RCS average temperature is less than or equal to **591 °F**.

SR 3.4.1.3 Verify RCS total flow rate is greater than or equal to **295,000 gpm**.

SR 3.4.1.4 -----NOTE-----

Not required to be performed until 30 days after $\geq 90\%$ RTP.

Verify by precision heat balance that RCS total flow rate is \geq **295,000 gpm**.

3.5 EMERGENCY CORE COOLING SYSTEMS (ECCS)

3.5.6 Boron Injection Tank (BIT)

Required Action B.2 Borate to an SDM $\geq 1.77\%$ $\Delta k/k$ at 200 °F.

3.9 REFUELING OPERATIONS

3.9.1 Boron Concentration

LCO 3.9.1 Boron concentrations of the Reactor Coolant System (RCS), the refueling canal, and the refueling cavity shall be maintained ≥ 2600 ppm.

SR 3.9.1.1 Verify boron concentration is within the limit specified above.

NAPS TECHNICAL REQUIREMENTS MANUAL

TRM 3.1 REACTIVITY CONTROL SYSTEMS

TR 3.1.1 Boration Flow Paths – Operating

Required Action D.2 Borate to a SHUTDOWN MARGIN $\geq 1.77\%$ $\Delta k/k$ at 200 °F,
after xenon decay.