



BERGEN-PATERSON
PIPESUPPORT CORP.

13855 COURT STREET
MOULTON, AL 35650
(205) 974-9225

91 NOV 26

TO: ADMINISTRATOR, REGION II
UNITED STATES NUCLEAR REGULATORY COMMISSION
101 MARIETTA ST. NW
ATLANTA, GA 30323

SUBJECT: 10 CFR PART 21 REPORT
REF: FAX DATED 10/31/91 TO
NRC, VENDOR INSPECTION
ATTN: ULDIS POTATOUS
DATE: November 20, 1991

Dear Sir,

This report is a follow-up of a fax and phonecalls to report a potential Part 21 finding.

Initial report: We feel that based upon a report from one of our vendors that we were supplied hex nuts that came from commercial sources rather than to their nuclear program requirements. These items were subsequently incorporated into our products and supplied to various nuclear power plants.

The following additional information is submitted:

Name and address: Bergen-Paterson Pipesupport Corp.
Manufacturing Facility
13855 Court Street
Moulton, AL 35603
Contact: Eugene Cloutier,
Quality Assurance Manager

Administration Offices
225 Merrimac Street
Woburn, MA 01888
Contact: Gerald Quinn,
Director of Quality Assurance

Identification of the basic components supplied:
The items in question are 15000, 1/4"-20 hex nuts (type

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SA 307 Grade B) ordered under Bergen-Paterson purchase order #MD-67541 dated 4/13/89 issued to Interstate Bolt and Nut Inc., 65 Mathewson Drive, Weymouth, MA 02189 and received 5/1/89 at our manufacturing plant in Moulton, AL. These nuts were ordered to their nuclear quality program and 10CFR Part 21 was referenced. A Certificate of Compliance was supplied with the order.

Approximately 6400 of these nuts were subsequently incorporated into the following products by Bergen-Paterson for nuclear use:

Bergen-Paterson Part #	6502-1/2"	U-bolt for	1/2"	pipe size		
	6502-3/4"	"	3/4"	"	"	"
	6502-1"	"	1"	"	"	"
	6510-1/2"	"	1/2"	"	"	"
	6510-3/4"	"	3/4"	"	"	"
	6510-1"	"	1"	"	"	"
	6750-1/2"	Clevis Hanger,	1/2"	pipe size		
	6750-3/4"	"	3/4"	"	"	"
	6750-1"	"	1"	"	"	"
	6750-1-1/2"	"	1-1/2"	"	"	"
	6750-2"	"	2"	"	"	"
	5400-1/4"	Hex nut				

Date on which information was obtained regarding actual usage on a nuclear safety system: 10/29/91 via GE letter.

Bergen-Paterson notified all of the Customers who received these components by letter dated October 15, 1991.

Number and location of all such components:

<u>Customer</u>	<u>Plant</u>	<u>Quantity</u>
Boston Edison	Pilgrim ✓	36
Con Edison		12
Carolina P&L	Shearon Harris	20
Florida P&L	Turkey Point ✓	53
*General Electric	Duane Arnold ✓	15
Georgia Power	E.I. Hatch ✓	672
GPU Nuclear	Oyster Creek ✓	293
+Mercury of Norwood		2
Northern States Power	Monticello ✓	229
NY Power Authority	Fitzpatrick ✓	122
Tenn. Valley Auth.	Watts Bar ✓	100
Tenn. Valley Auth.	Browns Ferry ✓	901

Total

2455

*Note: B-P notified by letter of safety system use.

+Note: B-P notified by letter of non-safety system use.

No other written communications have been received to date, although there have been several requests for additional information.



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The total number of nuts supplied to nuclear plants on the above standard components was 6400.

Bergen-Paterson has taken steps to resupply proper nuts to all of these Customers or to allow return of the components.

Sincerely,

Eugene R. Cloutier

Eugene R. Cloutier
Manager of Quality Assurance

cc: G. Quinn, Woburn
R. Baird, Woburn