

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED: Hayes/Lemmerz International Cadillac, Inc. 1500 Fourth Avenue Cadillac, Michigan 49601 REPORT NUMBER(S) 2008-001		2. NRC/REGIONAL OFFICE U.S. Nuclear Regulatory Commission Region III 2443 Warrenville Road Suite 210 Lisle, Illinois 60532-4351	
3. DOCKET NUMBER(S) 030-32072	4. LICENSEE NUMBER(S) 21-26282-01	5. DATE(S) OF INSPECTION July 24, 2008	

LICENSEE:
 The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

1. Based on the inspection findings, no violations were identified.

2. Previous violation(s) closed.

3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, NUREG-1600, to exercise discretion, were satisfied.

_____ Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):

4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
 (Violations and Corrective Actions)

Licensee's Statement of Corrective Actions for Item 4, above.

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Geoffrey M. Warren	<i>Geoffrey M. Warren</i>	7/30/08

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6. INSPECTION PROCEDURES USED 87124	7. INSPECTION FOCUS AREAS 03.01 – 03.07		

SUPPLEMENTAL INSPECTION INFORMATION

1. PROGRAM CODE(S) 03120	2. PRIORITY 5	3. LICENSEE CONTACT Erik Olson, RSO	4. TELEPHONE NUMBER 231-119-9638
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Main Office Inspection Next Inspection Date: July 2013

Field Office _____

Temporary Job Site Inspection _____

PROGRAM SCOPE

The licensee was a foundry in Cadillac, Michigan, that produced a variety of automobile parts. The licensee possessed one specifically-licensed Texas Nuclear level gauge containing a cesium-137 source in accordance with the license. Five individuals including the RSO and three supervisors were routinely involved in use and oversight of the devices. Inventories, shutter checks, and leak tests were performed at required frequencies. The licensee did not perform any maintenance or installation activities on the gauge; these services would be performed by the manufacturer.

Performance Observations

The inspector toured the plant facility and observed the gauge in conjunction with the licensee's current inventory. Licensee personnel described proper lock-out/tag-out and leak test procedures. Interviews with licensee staff indicated adequate knowledge of radiation safety procedures and concepts. The inspector performed independent and confirmatory radiation measurements which indicated similar results as noted in the licensee's survey records.

The inspector identified a violation of 10 CFR 30.34(b), concerning the licensee's failure to get NRC approval before a change of ownership from Hayes/Lemmerz to a group of investors in December 2005. However, based on discussions with EICS and the acting MIB branch chief, it was decided that the violation could be characterized as a minor violation because there had been no changes in the radiation safety program or personnel as a result of the change of ownership and no additional issues were identified during the inspection.