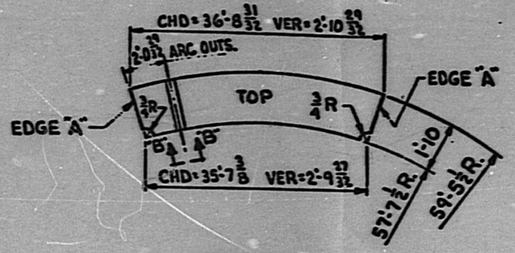
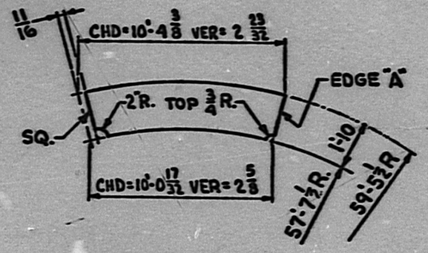


DET. OF (1)
DWG. 91 ____ 1 REQ'D.



DET. OF (2)
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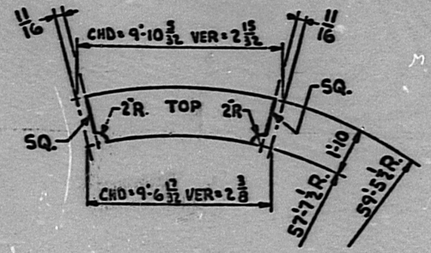

DET. OF (3)
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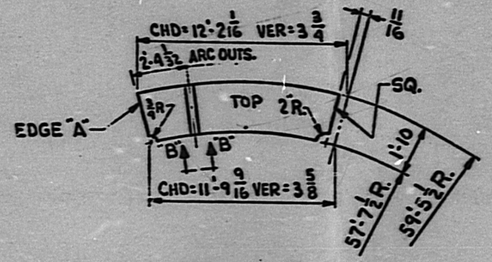

DET. OF (4)
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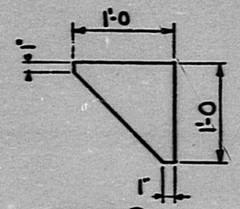
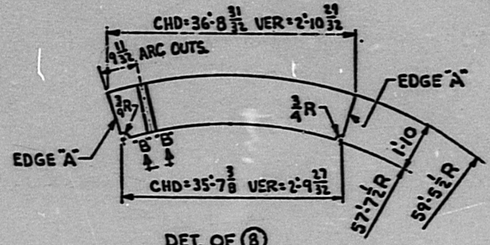


DET. OF (9)
DWG. 91 ____ 2 REQD.



DET. OF (8)
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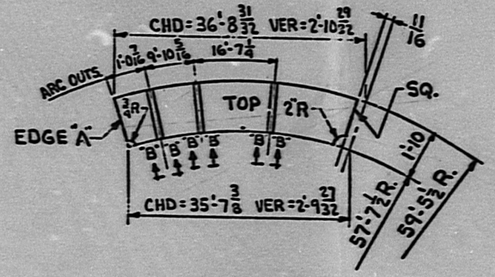

DET. OF (6)
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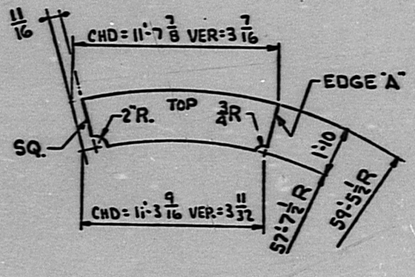

DET. OF (7)
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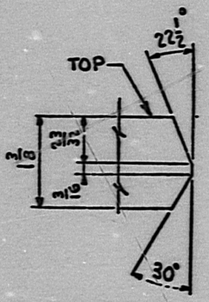

EDGE "A"

VIEW "B-B"

SHIP PC	MARK	ASSM PC	DESCRIPTION	LENGTH FT	LENGTH IN	SPEC	TD	WT
1	92-1		R SK x 1 3/8 (C/W 93-2			MS6003	A	3782
			SEE C.S. C7)					
1	92-2		R-SK x 1 3/8 (C/W-55-7 SEE C.S. C-12)			MS6003	A	1,040
1	92-3		R-SK x 1 3/8 (C/W-55-6 SEE C.S. C-12)			MS6003	A	1,013
1	92-4		R-SK x 1 3/8 (C/W-55-7 SEE C.S. C-12)			MS6003	A	1,219
61	53-1		R-2 x 3/16 (C/W-53-1 & DWG 53) ROLL (SEE C.S. C8)	15	2 1/2	SA516 GR.70	C	1,184
18	53-2		1" Φ 3,000# HALF CPLP (THD)			SA234 GR.WPB	C	9 33/S
1	92-6		R-SK x 1 3/8 (C/W-55-6 SEE C.S. C12)			MS6003	A	3,782
1	92-7		R-SK x 1 3/8 (C/W-55-7 SEE C.S. C12)			MS6003	A	1,199
1	92-8		R-SK x 1 3/8 (C/W-55-7 SEE C.S. C12)			MS6003	A	3,782
2	92-9		R-SK x 1/4 (R 14 1/2 x 1'-2 1/2 C/2)			A36	D	10
4	65-1		R 1 5/8 Φ x 1/4 (C F L.Q.)			A182 GR.F304	D	1 MF

MS 6003 _____ SA516 GR.70

APPROVED
This approval does not relieve the Contractor from any part of his responsibility for the correctness of design, details and dimensions.
TENNESSEE VALLEY AUTHORITY
Date JUL 17 1975
(CIVIL ENGG. BR.) BY: R. G. DOMER

TVA CONTRACT NO. 73C61-75320
WATTS BAR NUCLEAR PLANT
TENNESSEE VALLEY AUTHORITY
UNIT NO. 1 SPRING CITY, TENNESSEE

APPROVED PER NUCLEAR Q.A. MANUAL RELEASED FOR USE
Roger Bates 9-21-75 Rev. 1
UPDATED BY ADD. REV. 2 DATE 5-28-75

▶ INDICATES CHANGE FROM PREVIOUS ISSUE

Chicago Bridge & Iron Company CBI

SHELL RING #6, 7, & 8
STIFFENER & PLATFORM
DETAILS

Purchaser's No. WBC Cust. GER Date 1-8-75
Roger Bates

72-4333
Dwg. 92 Rev. 2

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Drawing Released for Fabrication @ CBI

Rev.	By	Date	Checked	Date	Engr.	Date
1		8-28-75				
2		9-21-75				

Released for Use

TERA APERTURE CARD

8103120570