

## **NRC Management Meeting**

## June 19, 2008



#### Agenda

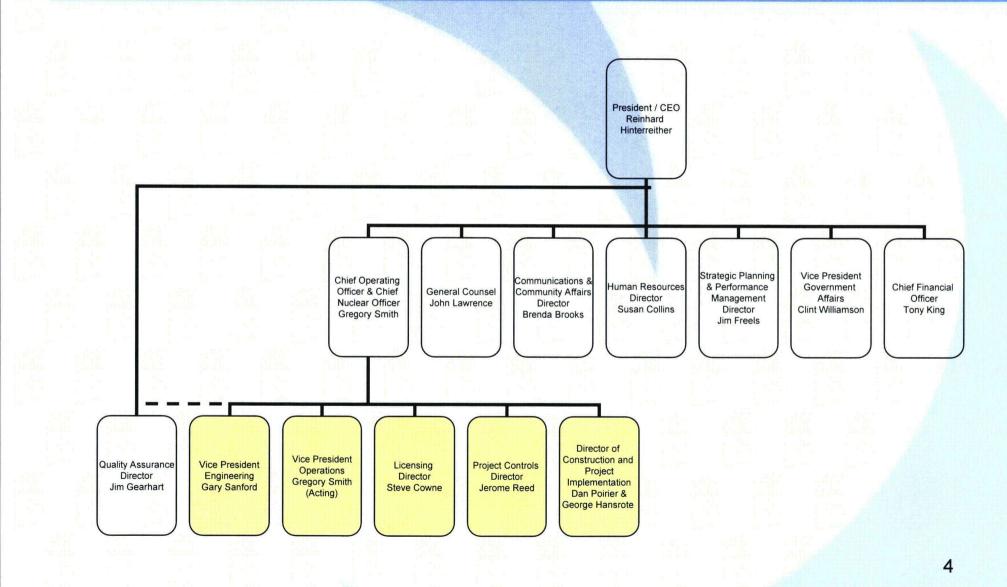
- Introduction & Opening Remarks
- Reorganization and its Impact
- Staffing
- Engineering Activities
- Construction Activities
- Operations Activities
- Regulatory Affairs
- Potential Site Expansion Plans
- Questions & Answers

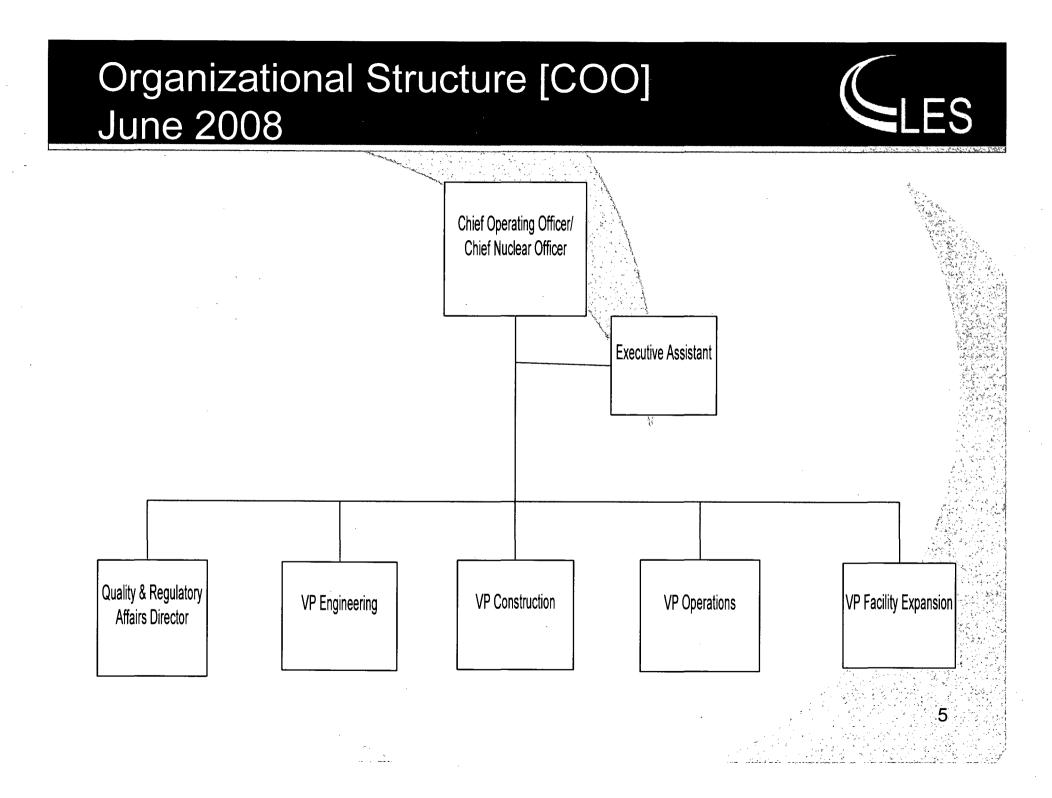


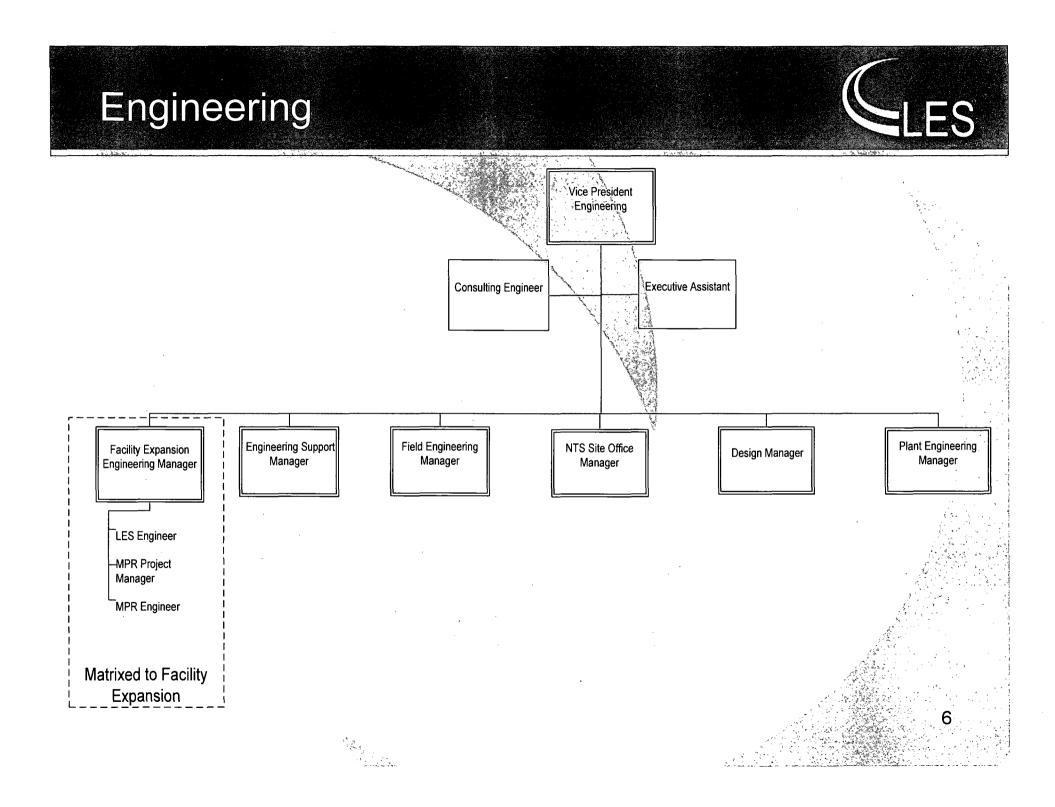
Opening Remarks

## Organizational Structure December 2007

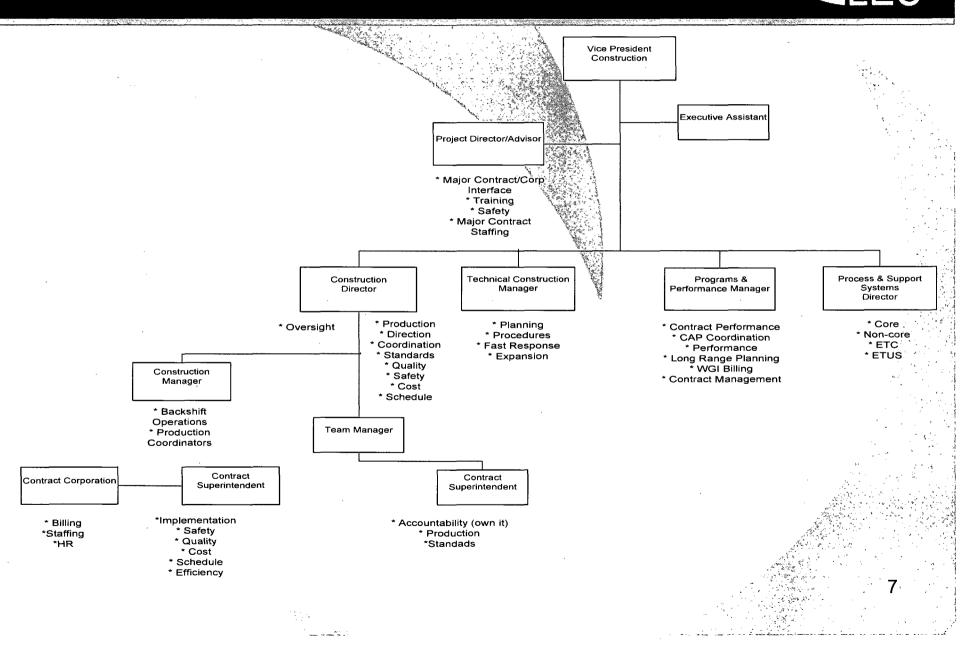




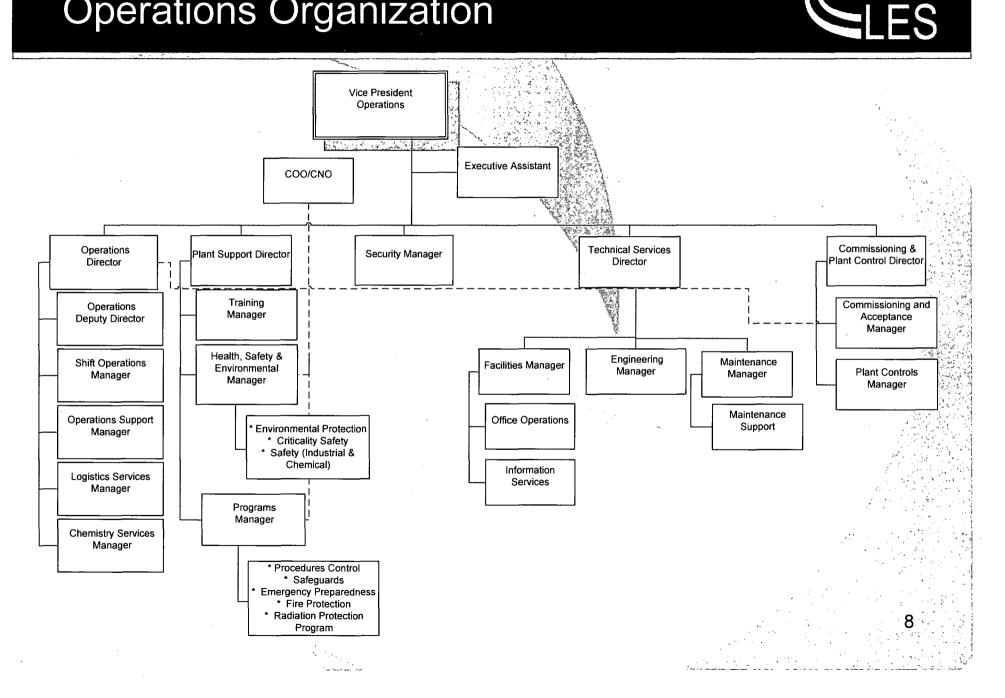




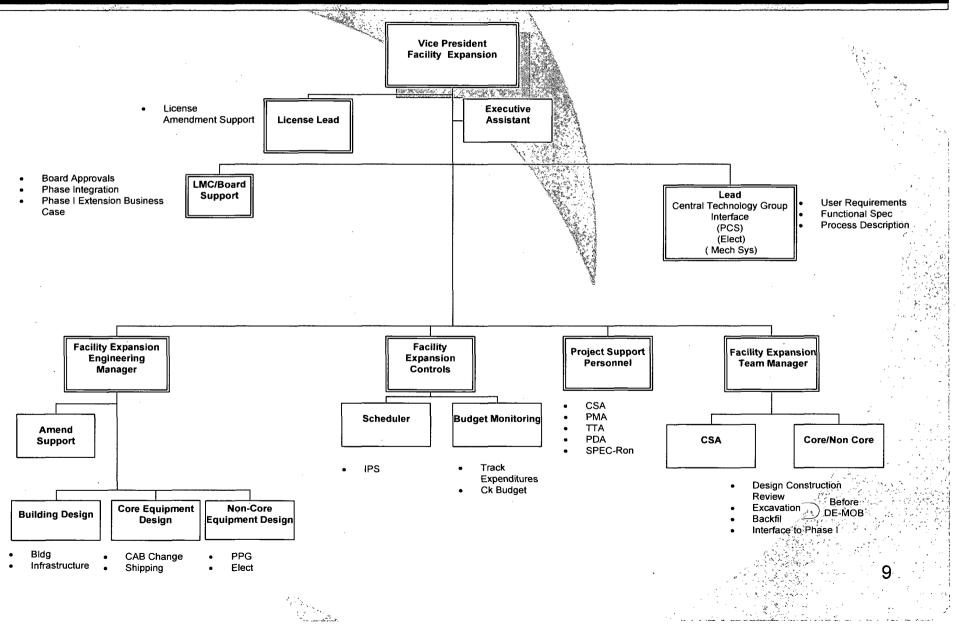
## **Construction Organization**



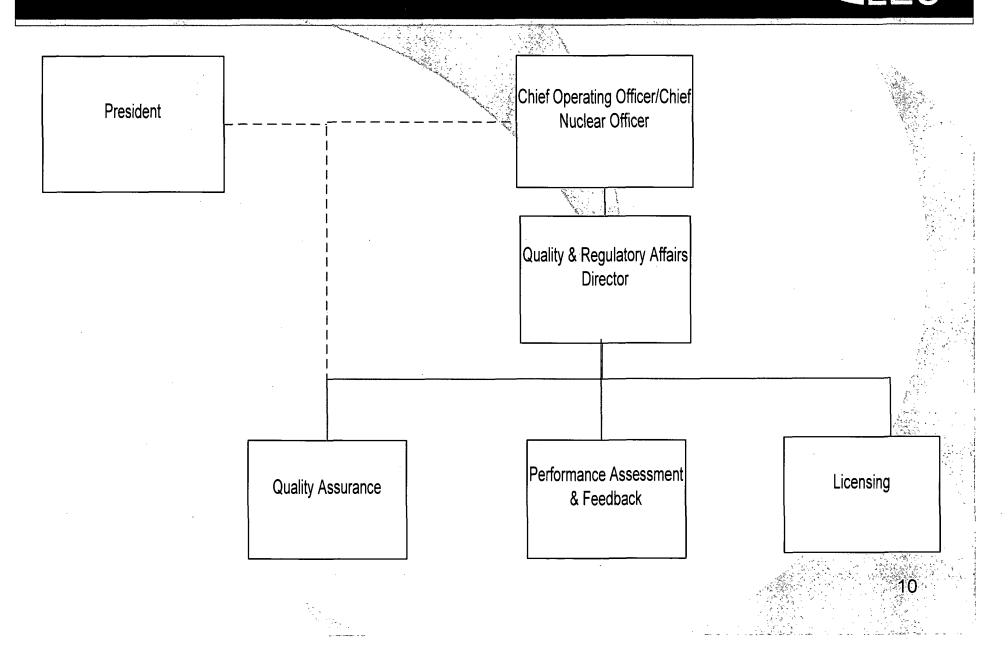
## **Operations Organization**



#### Site Expansion Organization



## Quality & Regulatory Affairs



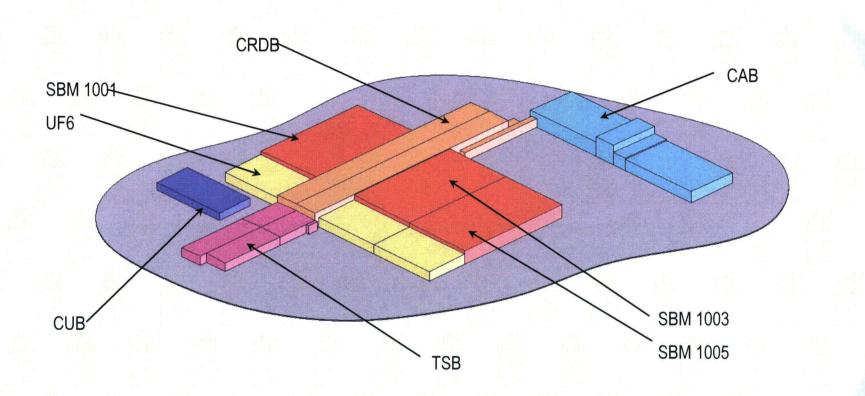
## Staffing



- Employment as of the end of May:
  - 225 regular employees
  - Our current annual payroll is over \$16 million
  - 1450 Contractors [approximate]

#### NEF Facility – General Plant Layout





CAB – Centrifuge Assembly Building CUB – Central Utility Building TSB – Technical Services Building SBM 1001 – Separation Building 1 SBM 1003 and 1005 – Separation Building 2 & 3 CRDB – Cylinder Receipt & Dispatch Building

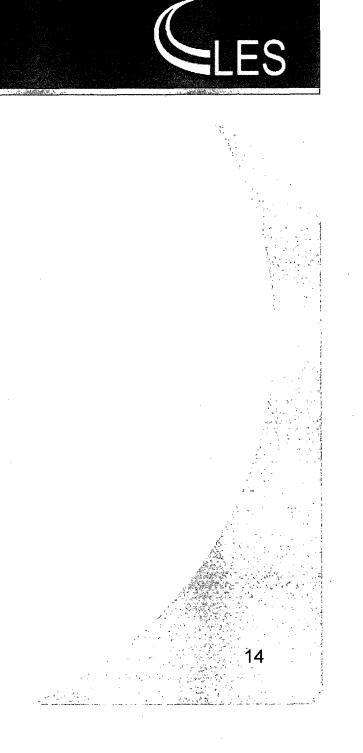
## **Engineering Design Activities**



- All LES Design Management personnel now reside onsite.
- Engineering is on track to:
  - Complete all initial design (other than small design/build projects inside buildings) by mid 2008
  - Complete all owner acceptance reviews of design by 7/31/08
  - Transfer all NTS design agency responsibilities to NTS Site Office
  - Begin issuance of LES drawings and specifications on site
- Recent accomplishments include:
  - Organization staffed to approximately 180 with plan to downsize as work is completed, includes
    - Design Engineering
    - Design Management
    - Field Engineering
    - Procurement Engineering
  - Convening in-house ISA Team Reviews
  - Completing classified 70.72 reviews (documents to be transferred to NEF)

## **Construction Activities/Progress**

- 115 KV Substation Energized
- 12,000 sq ft Warehouse complete
- 30,000 sq ft Warehouse complete
- ISO Freight Storage Pad complete
- Domestic Water Loop Complete
- Fire Protection Loop 95% Complete



#### **Construction Activities/Progress**

- Central Utilities Building
  - Structure Essentially Complete
  - Diesel Generators Set
  - Electrical Cable Trays In progress
- Centrifuge Assembly Building
  - Structure Essentially Complete
  - Interior Walls, Mechanical & HVAC In Progress
  - Electrical cable Trays, Lighting & Conduit in Progress

### **Construction Activities**

- Separation Building Module
  - Structure 80% Complete
  - Thermal Enclosure & HVAC Ducting In Progress
  - Electrical Conduit & lighting In Progress
- Cylinder Receipt & Dispatch Building
  - Backfill Complete
  - Excavation For Footings In progress
- Technical Services Building
  - Foundation Concrete 85% Complete
  - Slab On-Grade & Steel Erection In Progress

#### **Aerial View June 2008**





## **Separations Building Module 1001**



### Inside Mini Hall 1





## Inside Mini Hall 2



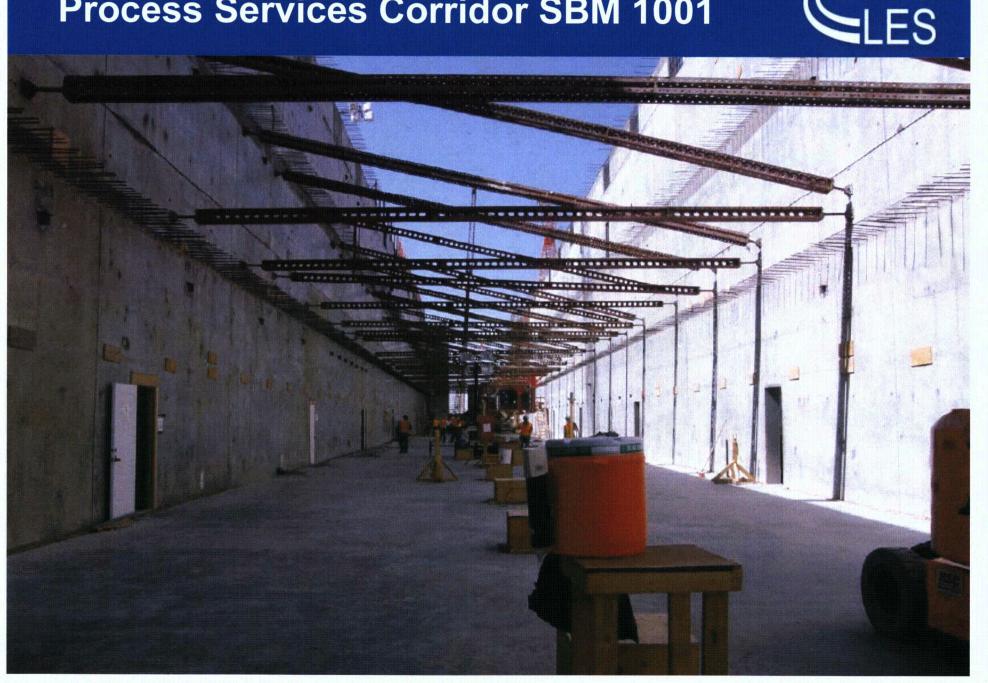


## **SBM 1001 Wall Construction**





### **Process Services Corridor SBM 1001**



## **Centrifuge Assembly Building [CAB]**



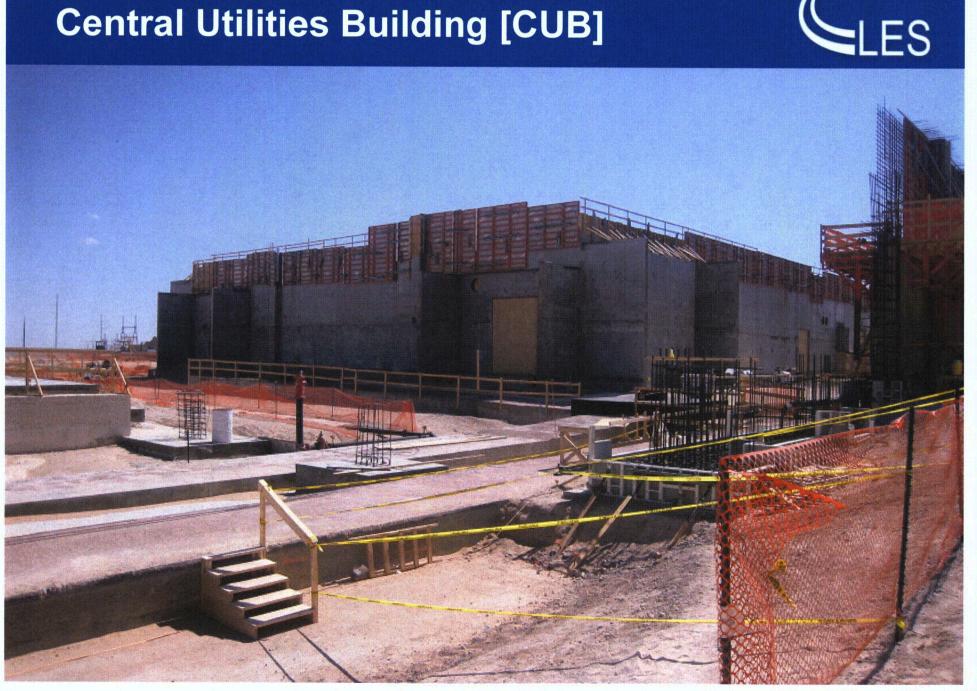


#### Inside the CAB





## **Central Utilities Building [CUB]**



## **Central Utilities Building**





### **115 Kv Substation**





## Facilities/Maintenance Activities

#### • Facilities

- All LES personnel will be on site in temporary office space by the end of June.
- Engineering is being relocated to the site from Cherry Hill
  NJ. Completion of this is scheduled for the end of June.

#### Maintenance

- Drafts of CAB IROFS surveillance procedures have been completed.
- Maintenance is supporting factory acceptance testing as needed.
- Maintenance has been supporting construction activities as a learning opportunity, and to assist.

28

FFD Program Implemented

### **Operations/Maintenance Training**



29

- Operator Class 1 and 2 completed Fundamentals Training, Almelo Systems Training, and 33 have completed Almelo Onthe-Job Training.
- Almelo and Capenhurst operators have arrived and are being integrated into the shifts and receiving site-specific training.
- Hot Acceptance Test training for operators to be conducted during the summer of 2008.
- Maintenance Class 1 (20 technicians) completed Fundamentals training in December 2007.
- Mechanical Maintenance completed Maintenance Basic Skills (Level 100) in April 2008.
- Electrical & I & C Maintenance completed all but two Basic Skills courses in April 2008. Remaining courses awaiting delivery of Process Trainer for practical exercises, delivery June 2008
- Advanced Maintenance Skills training begins June 2008.

## **UPCOMING MILESTONES**

- First UF6 Onsite
- CAB Operational
- First cascade online in SBM 1001
- First Feed Cylinder Receipt
- Centrifuge placements in SBM 1001begins

#### **Licensing Activities**

LES

31

- CAB License Amendment Approved by NRC April 2008
- NRC Insp. of Construction Activities Jan. & April 2008
- NRC Inspection of QA February 2008<sup>5</sup>
- NRC Inspection of ETUS Security February 2008
- Transportation Security Plan Approved 2008
- LES SPPP for ISO Pad submitted February 2008
- License Amendment Request for SBM Re-Design Submitted May 2008

#### Licensing Activities



- NRC Inspection of CROON Training System March 2008
- NRC Application for Byproduct Processing, Decommissioning Funding & Liability Insurance Amendment Mar 2008
- Physical Security Plan Submitted February 12, 2008
- ETUS SPPP for CAB Submitted April 2008
- NRC Initial Inspection of Selected Electrical IROFS
  April 2008
- NRC Security Inspection of ISO Pad May 2008

#### **Corrective Action Program**

- Electronic Corrective Action Database operating for personnel at NEF
  - LES and Contractor Personnel have access
  - Operating Experience Database obtain INPO and NRC information daily
    - Developing URENCO and DOE database links
  - Trending Manager determines trends on a monthly basis for analysis and performance improvement initiatives
- Root Cause Training established with New Mexico Junior College
  - Professor has Root Cause certifications
  - First new analyst class completed in May 2008

#### **Potential Site Expansion Plans**

- Phase 1 SBM 1001 24 Cascades,TC-12, 1.6M SWU
  Approved by URENCO Board
- Phase 2 SBM 1003 & CAB Mod Requires URENCO Board Approval
- Phase 3 SBM 1005 & CUB Mod Requires URENCO Board Approval
- Phase 4 SBM 1007
  Requires URENCO Board Approval

# Gregory Smith



35

Closing Remarks