Florida Power & Light Company, 6501 S. Ocean Drive, Jensen Beach, FL 34957



June 26, 2008

L-2008-149 10 CFR 50.4

U. S. Nuclear Regulatory Commission Attn: Document Control Desk Washington, DC 20555

RE: St. Lucie Unit 2 Docket No. 50-389 Technical Specification Bases Control Program Periodic Report of Bases Changes TS 6.8.4.j.4

Pursuant to Technical Specification (TS) 6.8.4.j.4, Florida Power & Light Company (FPL) is submitting the periodic report of changes made to the St. Lucie Unit 2 TS Bases without prior NRC approval. The requirement for the periodic report was added by St. Lucie Unit 2 License Amendment 117 on July 12, 2001 and is required on a frequency consistent with 10 CFR 50.71(e) for UFSAR updates. FPL submits the 10 CFR 50.71(e) reports within six months of the completion of each refueling outage. This periodic report covers the period from June 12, 2006 to the startup from the fall 2007 Unit 2 refueling outage (SL2-17).

FPL is submitting the current revision of ADM-25.04, St. Lucie Unit 2 Technical Specification Bases Attachments 1 through 13. Each attachment summarizes the revisions on the attachment cover page.

Please contact us if there are any questions regarding this submittal.

Very truly yours,

tongluð Gordon L. Johnston Site Vice President St. Lucie Plant

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Attachments

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ST. LUCIE UNIT 2

TECHNICAL SPECIFICATIONS BASES ATTACHMENT 1 OF ADM-25.04

Section	No.

2.0

Attachment No. 1

Current Revision No. 4

SAFETY RELATED

Effective Date 02/01/05

Title:

SAFETY LIMITS AND LIMITING SAFETY SETTINGS

Responsible Department: Licensing

REVISION SUMMARY:

Revision 4 - Incorporated PCR 05-0059 for PCM 04078 and Tech Spec Amendment No. 138 NRC Letter dated 01/31/05 regarding WCAP-9272 Reload Methodology and Implementing 30% SG Tube Plugging Limit. (George Madden, 01/27/05)

Revision 3 - Incorporated PCR 03-1731 to change pressure to steam generator and reflect technical specification setpoint value. (Edgard Hernandez, 07/18/03)

Revision 2 – Incorporated PCR 03-1249 to revise Section 2.1.1, Figure B2.1-1 and Section 2.2.1 in accordance with Tech Spec Amendment 131; LAR 2002-06; NRC letter dated 4/18/03 regarding reduction in minimum RCS flow. (M. DiMarco, 05/02/03)

Revision 1 – Modified to reflect use of the ABB-NV critical heat flux correlation in satisfying the departure from nucleate boiling reactor core safety limit approved by License Amendment No. 118. (M. DiMarco, 11/08/01)

Revision 0 – Bases for Technical Specifications. (E. Weinkam, 08/30/01)

Revision 0	FRG Review Date 08/30/01	Approved By R.G. West	Approval Date 08/30/01	S_ DATE	2_OPS
		Plant General Manager		DOCT	PROCEDURE
Revision	FRG Review Date	Approved By	Approval Date	DOCN	SECTION 2.0
4	01/27/04	G. L. Johnston	01/27/05	SYS	
		Plant General Manager		СОМ	COMPLETED
				ІТМ	4

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BASES FOR SECTION 2.0

2.1 SAFETY LIMITS

BASES

2.1.1 REACTOR CORE

The restrictions of this safety limit prevent overheating of the fuel cladding and possible cladding perforation which would result in the release of fission products to the reactor coolant. Overheating of the fuel is prevented by maintaining the steady-state peak linear heat rate below the level at which centerline fuel melting will occur. Overheating of the fuel cladding is prevented by restricting fuel operation to within the nucleate boiling regime where the heat transfer coefficient is large and the cladding surface temperature is slightly above the coolant saturation temperature.

Operation above the upper boundary of the nucleate boiling regime could result in excessive cladding temperatures because of the onset of departure from nucleate boiling (DNB) and the resultant sharp reduction in heat transfer coefficient. DNB is not a directly measurable parameter during operation and therefore THERMAL POWER and Reactor Coolant Temperature and Pressure have been related to DNB through the CE-1 or ABB-NV correlation. The CE-1 and ABB-NV DNB correlations have been developed to predict the DNB heat flux and the location of DNB for axially uniform and non-uniform heat flux distributions. The local DNB heat flux ratio, DNBR, defined as the ratio of the heat flux that would cause DNB at a particular core location to the local heat flux, is indicative of the margin to DNB.

The minimum value of the DNBR during steady state operation, normal operational transients, and anticipated transients is limited to the appropriate correlation limit for DNB-SAFDL in conjunction with the Extended Statistical Combination of Uncertainties (ESCU) or the revised Thermal Design Procedure (RTDP). This value is derived through a statistical combination of the system parameter probability distribution functions with the CE-1 or ABB-NV DNB correlation uncertainties. This value corresponds to a 95% probability at a 95% confidence level that DNB will not occur and is chosen as an appropriate margin to DNB for all operating conditions.

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2.1.1	REACTOR	CORE (continued)		
	The curves POWER, F with four R violated ba Cosine Axi dashed line possible be the maximu POWER le the high po transient co	of Figure 2.1-1 show conservative loci of points of THE Reactor Coolant System pressure and maximum cold leg eactor Coolant Pumps operating for which the DNB-SAI sed on the ABB-NV CHF correlation for the reference 1 al Shape and Design Limit F_r^T limit shown in Figure B 2 e is not a safety limit; however, operation above this line ecause of the actuation of the main steam line safety val- um value of reactor inlet temperature. Reactor operation vels higher than 107% of RATED THERMAL POWER is ower level trip setpoint specified in Table 2.2-1. The are condition is below and to the left of these lines.	RMAL g temperature FDL is not .55 Chopped .1-1. The e is not lves which limit n at THERMAL s prohibited by a of safe	
	The conditions for the Thermal Margin Safety Limit curves in Figure 2.1-1 to be valid are shown on the figure.			
	The Therm conjunction and the Po Acceptable exceeded o Occurrence appropriate satisfied.	al Margin/Low Pressure and Local Power Density Trip S with Limiting Conditions for Operation, the Variable Over wer Dependent Insertion Limits, assure that the Specific Fuel Design Limits on DNB and Fuel Centerline Melt a during normal operation and design basis Anticipated O es. Specific verification of the DNB-SAFDL limit using a be DNB correlation ensures that the reactor core safety limit	Systems, in verpower Trip ed re not perational n mit is	
2.1.2	REACTOR	COOLANT SYSTEM PRESSURE		
	The restric System fro	tion of this Safety Limit protects the integrity of the Read m overpressurization and thereby prevents the release	of Coolant	

System from overpressurization and thereby prevents the release of radionuclides contained in the reactor coolant from reaching the containment atmosphere.

The Reactor Coolant System components are designed to Section III, 1971 Edition including Addenda to the Summer, 1973, of the ASME Code for Nuclear Power Plant Components which permits a maximum transient pressure of 110% (2750 psia) of design pressure. The Safety Limit of 2750 psia is therefore consistent with the design criteria and associated code requirements.

The entire Reactor Coolant System was hydrotested at 3125 psia to demonstrate integrity prior to initial operation.



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2.2 LIMITING SAFETY SYSTEM SETTINGS

BASES

2.2.1 REACTOR TRIP SETPOINTS

The Reactor Trip Setpoints specified in Table 2.2-1 are the values at which the Reactor Trips are set for each functional unit. The Trip Setpoints have been selected to ensure that the reactor core and reactor coolant system are prevented from exceeding their Safety Limits during normal operation and design basis anticipated operational occurrences and to assist the Engineered Safety Features Actuation System in mitigating the consequences of accidents. Operation with a trip set less conservative than its Trip Setpoint but within its specified Allowable Value is acceptable on the basis that the difference between each Trip Setpoint and the Allowable Value is equal to or less than the drift allowance assumed for each trip in the safety analyses.

Manual Reactor Trip

The Manual Reactor Trip is a redundant channel to the automatic protective instrumentation channels and provides manual reactor trip capability.

Variable Power Level-High

A Reactor trip on Variable Overpower is provided to protect the reactor core during rapid positive reactivity addition excursions which are too rapid to be protected by a Pressurizer Pressure – High or Thermal Margin/Low Pressure Trip.

The Variable Power Level High trip setpoint is operator adjustable and can be set no higher than 9.61% above the indicated THERMAL POWER level. Operator action is required to increase the trip setpoint as THERMAL POWER is increased. The trip setpoint is automatically decreased as THERMAL POWER decreases. The trip setpoint has a maximum value of 107.0% of RATED THERMAL POWER and a minimum setpoint of 15.0% of RATED THERMAL POWER. Adding to this maximum value the possible variation in trip point due to calibration and instrument errors, the maximum actual steadystate THERMAL POWER level at which a trip would be actuated is higher than 107% of RATED THERMAL POWER, which is the value used in the safety analysis.

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BASES (continued)

2.2.1 REACTOR TRIP SETPOINTS (continued)

Pressurizer Pressure-High

The Pressurizer Pressure-High trip, in conjunction with the pressurizer safety valves and main steam line safety valves, provides Reactor Coolant System protection against overpressurization in the event of loss without reactor trip. This trip's setpoint is at less than or equal to 2375 psia which is below the nominal lift setting 2500 psia of the pressurizer safety valves and its operation minimizes the undesirable operation of the pressurizer safety valves.

Thermal Margin/Low Pressure

The Thermal Margin/Low Pressure trip is provided to prevent operation when the DNBR is less than the appropriate correlation limit for DNB-SAFDL, in conjunction with ESCU methodology.

The trip is initiated whenever the Reactor Coolant System pressure signal drops below either 1900 psia or a computed value as described below, whichever is higher. The computed value is a function of the higher of ΔT power or neutron power, reactor inlet temperature, the number of reactor coolant pumps operating and the AXIAL SHAPE INDEX. The minimum value of reactor coolant flow rate, the maximum AZIMUTHAL POWER TILT and the maximum CEA deviation permitted for continuous operation are assumed in the generation of this trip function. In addition, CEA group sequencing in accordance with Specifications 3.1.3.5 and 3.1.3.6 is assumed. Finally, the maximum insertion of CEA banks which can occur during any anticipated operational occurrence prior to a Power Level-High trip is assumed.

The Thermal Margin/Low Pressure trip setpoints are derived from the core safety limits through application of appropriate allowances for equipment response time, measurement uncertainties and processing error. The allowances include: a variable (power dependent) allowance to compensate for potential power measurement error, an allowance to compensate for potential temperature measurement uncertainty; an allowance to compensate for pressure measurement error; and an allowance to compensate for the time delay associated with providing effective termination of the occurrence that exhibits the most rapid decrease in margin to the safety limit.

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BASES (continued)

2.2.1 **REACTOR TRIP SETPOINTS** (continued)

Containment Pressure-High

The Containment Pressure-High trip provides assurance that a reactor trip is initiated prior to or concurrently with a safety injection (SIAS). This also provides assurance that a reactor trip is initiated prior to or concurrently with an MSIS.

Steam Generator Pressure-Low

The Steam Generator Pressure-Low trip provides protection against an excessive rate of heat extraction from the steam generators and subsequent cooldown of the reactor coolant. The setting of 626 psia is sufficiently below the full load operating point so as not to interfere with normal operation, but still high enough to provide the required protection in the event of excessively high steam flow. This setting was used with an uncertainty factor of 30 psi in the safety analyses.

Steam Generator Level-Low

The Steam Generator Level-Low trip provides protection against a loss of feedwater flow incident and assures that the design pressure of the Reactor Coolant System will not be exceeded due to loss of the steam generator heat sink. This specified setpoint provides allowance that there will be sufficient water inventory in the steam generator at the time of the trip to provide sufficient time for any operator action to initiate auxiliary feedwater before reactor coolant system subcooling is lost. This trip also protects against violation of the specified acceptable fuel design limits (SAFDL) for DNBR, offsite dose and the loss of shutdown margin for asymmetric steam generator transients such as the opening of a main steam safety valve or atmospheric dump valve.

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BASES (continued)

2.2.1 REACTOR TRIP SETPOINTS (continued)

Local Power Density-High

The Local Power Density-High trip, functioning from AXIAL SHAPE INDEX monitoring, is provided to ensure that the peak local power density in the fuel which corresponds to fuel centerline melting will not occur as a consequence of axial power maldistributions. A reactor trip is initiated whenever the AXIAL SHAPE INDEX exceeds the allowable limits of Figure 2.2-2. The AXIAL SHAPE INDEX is calculated from the upper and lower excore neutron detector channels. The calculated setpoints are generated as a function of THERMAL POWER level with the allowed CEA group position being inferred from the THERMAL POWER level. The trip is automatically bypassed below 15% power.

The maximum AZIMUTHAL POWER TILT and maximum CEA misalignment permitted for continuous operation are assumed in generation of the setpoints. In addition, CEA group sequencing in accordance with the Specifications 3.1.3.5 and 3.1.3.6 is assumed. Finally, the maximum insertion of CEA banks which can occur during any anticipated operational occurrence prior to a Power Level-High trip is assumed.

RCP Loss of Component Cooling Water

A loss of component cooling water to the reactor coolant pumps causes a delayed reactor trip. This trip provides protection to the reactor coolant pumps by ensuring that plant operation is not continued without cooling water available. The trip is delayed 10 minutes following a reduction in flow to below the trip setpoint and the trip does not occur if flow is restored before 10 minutes elapses. No credit was taken for this trip in the safety analysis. Its functional capability at the specified trip setting is required to enhance the overall reliability of the Reactor Protective System.

Rate of Change of Power-High

The Rate of Change of Power-High trip is provided to protect the core during startup operations and its use serves as a backup to the administratively enforced startup rate limit. The trip is not credited in any design basis accident evaluated in UFSAR Chapter 15; however, the trip is considered in the safety analysis in that the presence of this trip function precluded the need for specific analyses of other events initiated from subcritical conditions.

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BASES (continued)

2.2.1 REACTOR TRIP SETPOINTS (continued)

Reactor Coolant Flow-Low

The Reactor Coolant Flow-Low trip provides core protection against DNB in the event of a sudden significant decrease in RCS flow. The Reactor trip setpoint on low RCS flow is calculated by a relationship between steam generator differential pressure, core inlet temperature, instrument errors and response times. When the calculated RCS flow falls below the trip setpoint in an automatic reactor trip signal is initiated. The trip setpoint and allowable values ensure that for a degradation of RCS flow resulting from expected transients, a reactor trip occurs to prevent violation of local power density or DNBR safety limits.

Loss of Load (Turbine)

The Loss of Load (Turbine) trip is provided to trip the reactor when the turbine is tripped above a predetermined power level. This trip is an equipment protective trip only and is not required for plant safety. This trip's setpoint does not correspond to a Safety Limit and no credit was taken in the safety analyses for operation of this trip. Its functional capability at the specified trip setting is required to enhance the overall reliability of the Reactor Protection System.

Asymmetric Steam Generator Transient Protective Trip Function (ASGTPTF)

The ASGTPTF utilizes steam generator pressure inputs to the TM/LP calculator, which causes a reactor trip when the difference in pressure between the two steam generators exceeds the trip setpoint. The ASGTPTF is designed to provide a reactor trip for those Anticipated Operational Occurrences associated with secondary system malfunctions which result in asymmetric primary loop coolant temperatures. The most limiting event is the loss of load to one steam generator caused by a single Main Steam Isolation Valve closure.

The equipment trip setpoint and allowable values are calculated to account for instrument uncertainties, and will ensure a trip at or before reaching the analysis setpoint.

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REVISION SU	IMMARY:			
Revision 1 – ((Larry Donghia	Updated TS Ba a, 01/03/03)	ises for TS Amendment No.	129 - missed s	surveillances.
Revision 0 – I	Bases for Tech	nical Specifications. (E. We	einkam, 08/30/0)1)
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SECTION NO.: 3.0 & 4.0 REVISION NO.: 1		TECHNICAL SPECIFICATIONS BASES ATTACHMENT 2 OF ADM-25.04 LIMITING CONDITIONS FOR OPERATION AND SURVEILLANCE REQUIREMENTS ST. LUCIE UNIT 2	PAGE: 2 of 12
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	BASES FOR SECTIONS 3.0 & 4.0
3/4.0	APPLICABILITY
	BASES
	The specifications of this section establish the general requirements applicable to Limiting Conditions for Operation. These requirements are based on the requirements for Limiting Conditions for Operation stated in the Code of Federal Regulations, 10 CFR 50.36(c)(2):
	"Limiting conditions for operation are the lowest functional capability or performance levels of equipment required for safe operation of the facility. When a limiting condition for operation of a nuclear reactor is not met, the licensee shall shut down the reactor or follow any remedial action permitted by the technical specification until the condition can be met."
3.0.1	This specification establishes the Applicability statement within each individual specification as the requirement for when (i.e., in which OPERATIONAL MODES or other specified conditions) conformance to the Limiting Conditions for Operation is required for safe operation of the facility. The ACTION requirements establish those remedial measures that must be taken within specified time limits when the requirements of a Limiting Condition for Operation are not met.
,	There are two basic types of ACTION requirements. The first specifies the remedial measures that permit continued operation of the facility which is not further restricted by the time limits of the ACTION requirements. In this case, conformance to the ACTION requirements provides an acceptable level of safety for unlimited continued operation as long as the ACTION requirements continue to be met. The second type of ACTION requirement specifies a time limit in which conformance to the conditions of the Limiting Condition for Operation must be met. This time limit is the allowable outage time to restore an inoperable system or component to OPERABLE status or for restoring parameters within specified limits. If these actions are not completed within the allowable outage time limits, a shutdown is required to place the facility in a MODE or condition in which the specification no longer applies. It is not intended that the shutdown ACTION requirements be used as an operational convenience which permits (routine) voluntary removal of a system(s) or component(s) from service in lieu of other alternatives that would not result in redundant systems or components being inoperable.

3.0 & 4.0 BASES ATTACHMENT 2 OF ADM-25.04 LIMITING CONDITIONS FOR OPERATION AND SURVEILLANCE REQUIREMENTS ST. LUCIE UNIT 2 4 of 12 3/4.0 APPLICABILITY (continued) BASES (continued) 3.01 (continued) Continued) 3.01 (continued) The specified time limits of the ACTION requirements are applicable from the point in time it is identified that a Limiting Condition for Operation is not met. The time limits of the ACTION requirements are also applicable when a system or component is removed from service for surveillance testing or investigation of operational problems. Individual specifications may include a specified time limit for the completed. When a shutdown is required to comply with ACTION requirements are applicable when this limit expires if the surveillance has not been completed. When a shutdown is required to comply with ACTION requirements when a publicable. In this case, the allowable outget time limits of the ACTION requirements are applicable when this limit expires if the surveillance has not been completed. When a shutdown is required to comply with ACTION requirements would apply from the point in time that the new specification becomes applicable. In this case, the time limits of the ACTION requirements have not been implemented within the specification exists when the requirements of the Limiting Condition for Operation are not met. 3.0.2 This specification establishes that noncompliance with a specification exists when the requirements of the ACTION requirements have not been implemented within the specified time interval. The purpose of this specification is to clarify that (1) implementation of the ACTION requirements is not requirements with the specified time interval constitutes compliance with a	SECTION	NO.:	TITLE: TECHNICAL SPECIFICATIONS	PAGE:
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BASES (continued)

3.0.3 This specification establishes the shutdown ACTION requirements that must be implemented when a Limiting Condition for Operation is not met and the condition is not specifically address by the associated ACTION requirements. The purpose of this specification is to delineate the time limits for placing the unit in a safe shutdown MODE when plant operation cannot be maintained within the limits for safe operation defined by the Limiting Conditions for Operation and its ACTION requirements. It is not intended to be used as an operational convenience which permits (routine) voluntary removal of redundant systems or components from service in lieu of other alternatives that would not result in redundant systems or components being inoperable. One hour is allowed to prepare for an orderly shutdown before initiating a change in plant operation. This time permits the operator to coordinate the reduction in electrical generation with the load dispatcher to ensure the stability and availability of the electrical grid. The time limits specified to reach lower MODES of operation permit the shutdown to proceed in a controlled and orderly manner that is well within the specified maximum cooldown rate and within the cooldown capabilities of the facility assuming only the minimum required equipment is OPERABLE. This reduces thermal stresses on components of the primary coolant system and the potential for a plant upset that could challenge safety systems under conditions for which this specification applies.

If remedial measures permitting limited continued operation of the facility under the provisions of the ACTION requirements are completed, the shutdown may be terminated. The time limits of the ACTION requirements are applicable from the point in time there was a failure to meet a Limiting Condition for Operation. Therefore, the shutdown may be terminated if the ACTION requirements have been met or the time limits of the ACTION requirements have not expired, thus providing an allowance for the completion of the required actions.

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BASES (continued)

3.03 (continued)

The time limits of Specification 3.0.3 allow 37 hours for the plant to be in the COLD SHUTDOWN MODE when a shutdown is required during the POWER MODE of operation. If the plant is in a lower MODE of operation when a shutdown is required, the time limit for reaching the next lower MODE of operation applies. However, if a lower MODE of operation is reached in less time than allowed, the total allowable time to reach COLD SHUTDOWN, or other applicable MODE, is not reduced. For example, if HOT STANDBY is reached in 2 hours, the time allowed to reach HOT SHUTDOWN is the next 11 hours because the total time to reach HOT SHUTDOWN is not reduced from the allowable limit of 13 hours. Therefore, if remedial measures are completed that would permit a return to POWER operation, a penalty is not incurred by having to reach a lower MODE of operation in less than the total time allowed.

The same principle applies with regard to the allowable outage time limits of the ACTION requirements, if compliance with the ACTION requirements for one specification results in entry into a MODE or condition of operation for another specification in which the requirements of the Limiting Condition for Operation are not met. If the new specification becomes applicable in less time than specified, the difference may be added to the allowable outage time limits of the second specification. However, the allowable outage time limits of ACTION requirements for a higher MODE of operation may not be used to extend the allowable outage time that is applicable when a Limiting Condition for Operation is not met in a lower MODE of operation.

The shutdown requirements of Specification 3.0.3 do not apply in MODES 5 and 6, because the ACTION requirements of individual specifications define the remedial measures to be taken.

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BASES (continued)

3.0.4 This specification establishes limitations on MODE changes when a Limiting Condition for Operation is not met. It precludes placing the facility in a higher MODE of operation when the requirements for a Limiting Condition for Operation are not met and continued noncompliance to these conditions would result in a shutdown to comply with the ACTION requirements if a change in MODES were permitted. The purpose of this specification is to ensure that facility operation is not initiated or that higher MODES of operation are not entered when corrective action is being taken to obtain compliance with a specification by restoring equipment to OPERABLE status or parameters to specified limits. Compliance with ACTION requirements that permit continued operation of the facility for an unlimited period of time provides an acceptable level of safety for continued operation without regard to the status of the plant before or after a MODE change. Therefore, in this case, entry into an OPERATIONAL MODE or other specified condition may be made in accordance with the provisions of the ACTION requirements. The provisions of this specification should not, however, be interpreted as endorsing the failure to exercise good practice in restoring systems or components to OPERABLE status before plant startup.

When a shutdown is required to comply with the ACTION requirements, the provisions of Specification 3.0.4 do not apply because they would delay placing the facility in a lower MODE of operation.

Exceptions to this provision have been provided for a limited number of specifications when startup with inoperable equipment would not affect plant safety. These exceptions are stated in the ACTION statements of the appropriate specifications.

The specifications of this section establish the general requirements applicable to Surveillance Requirements. These requirements are based on the Surveillance Requirements stated in the Code of Federal Regulations, 10 CFR 50.36(c)(3):

"Surveillance requirements are requirements relating to test, calibration, or inspection to ensure that the necessary quality of systems and components is maintained, that facility operation will be within safety limits, and that the limiting conditions of operation will be met."

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4.0.1	SR 4.0.1 es must be me for which th otherwise s SRs are per and that var specified fre Limiting Cor	tablishes the requirement that Surveillance Requirement of during the MODES or other specified conditions in the e requirements of the Limiting Condition for Operation a pecified in the individual SRs. This Specification is to er formed to verify the OPERABILITY of systems and con- riables are within specified limits. Failure to meet a SR v equency, in accordance with SR 4.0.2, constitutes a failu- ndition for Operation (except as allowed by SR 4.0.3).	nts (SR) applicability apply, unless asure that apponents, vithin the ure to meet a
	Systems an associated be construe either:	nd components are assumed to be OPERABLE when th SRs have been met. Nothing in this Specification, howe ad as implying that systems or components are OPERA	e ver, is to BLE when
	a. the alth	systems or components are known to be inoperable, hough still meeting the SRs, or	
	b. the bet	requirements of the SR(s) are known to be not met ween required SR performances.	
	SRs do not specified co Condition fo SRs associa applicable v requirement	have to be performed when the unit is in a MODE or ot ondition for which the requirements of the associated Lir or Operation are not applicable, unless otherwise specifi ated with a SPECIAL TEST EXCEPTION (STE) are onl when the STE is used as an allowable exception to the ts of a Specification.	her niting ied. The y
	Unplanned acceptance credited as SRs whose specified co	events may satisfy the requirements (including applicat criteria) for a given SR. In this case, the unplanned eve fulfilling the performance of the SR. This allowance incl performance is normally precluded in a given MODE or ondition.	ent may be udes those other
	SRs, includi performed c remedial me accordance	ing SRs invoked by Required Actions, do not have to be on inoperable equipment because the ACTIONS define easures that apply. SRs have to be met and performed with SR 4.0.2, prior to returning equipment to OPERAE	the in BLE status.

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4.01	(continued)		
	Upon comp required to SRs are no SR 4.0.2. F or other sp parameters may be con completed to be incap to a MODE maintenance	bletion of maintenance, appropriate post maintenance te declare equipment OPERABLE. This includes ensuring of failed and their most recent performance is in accorda Post maintenance testing may not be possible in the cur ecified conditions in the applicability due to the necessa a not having been established. In these situations, the ec- nsidered OPERABLE provided testing has been satisfac to the extent possible and the equipment is not otherwis able of performing its function. This will allow operation to other specified condition where other necessary pos- ce tests can be completed.	esting is applicable ince with rent MODE ry unit quipment ctorily se believed to proceed st
	Some exar	nples of this process follow.	
	a. Au ref Ho co Th un the	exiliary feedwater (AFW) pump turbine maintenance during fueling that requires testing at steam pressures > 800 ps wever, if other appropriate testing is satisfactorily mpleted, the AFW System can be considered OPERAB is allows startup and other necessary testing to proceed til the plant reaches the steam pressure required to perfect testing.	ing si. LE. J form
	b. Hig sh pre co OF pre	gh pressure safety injection (HPSI) maintenance during utdown that requires system functional tests at a specifi essure. Provided other appropriate testing is satisfactori mpleted, startup can proceed with HPSI considered PERABLE. This allows operation to reach the specified essure to complete the necessary post maintenance tes	ed ly ting.

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BASES (continued)

- **4.0.2** This specification establishes the limit for which the specified time interval for Surveillance Requirements may be extended. It permits an allowable extension of the normal surveillance interval to facilitate surveillance scheduling and consideration of plant operating conditions that may not be suitable for conducting the surveillance; e.g., transient conditions or other ongoing surveillance or maintenance activities. It also provides flexibility to accommodate the length of a fuel cycle for surveillances that are performed at each refueling outage and are specified within an 18-month surveillance interval. It is not intended that this provision be used repeatedly as a convenience to extend the surveillance intervals beyond that specified for surveillances that are not performed during refueling outages. The limitation of Specification 4.0.2 is based on engineering judgment and the recognition that most probable result of any particular surveillance being performed is the verification of conformance with the Surveillance Requirements. This provision is sufficient to ensure that the reliability ensured through surveillance activities is not significantly degraded beyond that obtained from the specified surveillance interval.
- **4.0.3** SR 4.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a SR has not been completed within the specified frequency. A delay period of up to 24 hours or up to the limit of the specified frequency, whichever is greater, applies from the point in time that it is discovered that the SR has not been performed in accordance with SR 4.0.2, and not at the time that the specified frequency was not met.

This delay period provides adequate time to complete SRs that have been missed. This delay period permits the completion of a SRs requirement before complying with required ACTION(s) or other remedial measures that might preclude completion of the SR.

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the SR, the safety significance of the delay in completing the required SR, and the recognition that the most probable result of any particular SR being performed is the verification of conformance with the requirements.

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BASES (continued)

4.03 (continued)

When a SR with a frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 4.0.3 allows for the full delay period of up to the specified frequency to perform the SR. However, since there is not a time interval specified, the missed SR should be performed at the first reasonable opportunity.

SR 4.0.3 provides a time limit for, and allowances for the performance of, a SR that becomes applicable as a consequence of MODE changes imposed by required ACTION(s).

Failure to comply with the specified frequency for a SR is expected to be an infrequent occurrence. Use of the delay period established by SR 4.0.3 is a flexibility which is not intended to be used as an operational convenience to extend surveillance intervals. While up to 24 hours or the limit of the specified frequency is provided to perform the missed surveillance, it is expected that the missed SR will be performed at the first reasonable opportunity. The determination of the first reasonable opportunity should include consideration of the impact on plant risk (from delaying the surveillance as well as any plant configuration changes required or shutting the plant down to perform the SR) and impact on any analysis assumptions, in addition to unit conditions, planning, availability of personnel, and the time required to perform the SR. This risk impact should be managed through the program in place to implement 10 CFR 50.65(a)(4) and its implementation guidance, NRC Regulatory Guide 1.182, Assessing and Managing Risk Before Maintenance Activities at Nuclear Power Plants. This Regulatory Guide addresses consideration of temporary and aggregate risk impacts, determination of risk management action thresholds, and risk management action up to and including plant shutdown. The missed surveillance should be treated as an emergent condition as discussed in the Regulatory Guide. The risk evaluation may use quantitative, qualitative, or blended methods. The degree of depth and rigor of the evaluation should be commensurate with the importance of the component. Missed SRs for important components should be analyzed quantitatively. If the results of the risk evaluation determine the risk increase is significant, this evaluation should be used to determine the course of action. All cases of a missed SR will be placed in the licensee's Corrective Action Program.

SECTION NO: TITLE: TECHNICAL SPECIFICATIONS PAGE: 1 BASES ATTACHMENT 2 OF ADM-25.04 12 of 12 1 AND SURVEILLANCE REQUIREMENTS 12 of 12 3/4.0 APPLICABILITY (continued) BASES (continued) 1 4.03 (continued) If a SR is not completed within the allowed delay period, then the equipment is considered inoperable or the variable is considered outside the specified limits and the completion times of the required ACTION(s) for the applicable Limiting Condition for Operation begin immediately upon expiration of the delay period. If a surveillance is failed within the delay period, then the equipment is inoperable, or the variable is outside the specified limits and the completion times of the required ACTION(s) for the applicable Limiting Condition for Operation begin immediately upon expiration of the surveillance. Completion of the SR within the delay period allowed by this specification, or within the completion time of the ACTIONS, restores compliance with SR 4.0.1. 4.0.4 This specification establishes the requirement that all applicable surveillances must be met before entry into an OPERATIONAL MODE or other condition or operation specified in the Applicability statement. The purpose of this specification is to ensure that system and component OPERABILITY requirements or parameter limits are met before entry into a MODE or condition for which these systems and component OPERABILITY the provision applies to changes in OPERATIONAL MODES or other specified conditions associated with plant shutdown as well as startup. Under the provis	Section No: Intre TECHNICAL SPECIFICATIONS PAGE 30.8 4.0 Intre TECHNICAL SPECIFICATIONS PAGE REVISION NO: 1 Istess ATTACHMENT 2 OF ADM-25.04 12 of 12 1 Intre Continued Istess ATTACHMENT 2 OF ADM-25.04 12 of 12 34.0 APPLICABILITY (continued) BASES (continued) Istess ATTACHMENT 2 OF ADM-25.04 12 of 12 4.03 (continued) If a SR is not completed within the allowed delay period, then the equipment is considered noperable or the variable is considered outside the specified limits and the completion times of the required ACTION(s) for the applicable Limiting Condition for Operation begin immediately upon expiration of the delay period. If a surveillance is failed within the delay period, then the equipment is inoperable, or the variable is outside the specifical limits and the completion times of the requirement that all applicable surveillance. Completion of the SR within the delay period allowed by this specification, or within the completion time of the ACTIONAL MODE or other condition or operation specified in the Applicability statement. The purpose of this specification is to ensure that system and component OPERABILITY Fequirements or parameter limits are met before entry into a MODE or condition for which these systems and component OPERABILITY Trequirements or parameter limits are met before entry into a MODE or condition for which these systems and components ensure sate operation of the facility. This provision applies to changes in OPERATIONAL M				
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ST. LUCIE UNIT 2

TECHNICAL SPECIFICATIONS BASES ATTACHMENT 3 OF ADM-25.04

Section No.
3/4.1
Attachment No.
3
Current Revision No.
3
Effective Date
05/29/06

SAFETY RELATED

Title:

REACTIVITY CONTROL SYSTEMS

Responsible Department:

Licensing

REVISION SUMMARY:

Revision 3 - Incorporated PCR 06-1727 for PCM 05197, CR 2006-15180 to update reactivity controls and RCS bases, and make corrections per CR. (Ken Frehafer, 05/25/06)

Revision 2 – Incorporated PCR 04-3132 to implement amendments 194/136. (K. W. Frehafer, 11/24/04)

Revision 1 – Changes made to reflect TS Amendment #122. (K.W. Frehafer, 11/30/01)

Revision 0 – Bases for Technical Specifications. (E. Weinkam, 08/30/01)

Revision	FRG Review Date	Approved By	Approval Date	S	2 OPS
0	08/30/01	R.G. West	08/30/01	DATE	
		Plant General Manager		DOCT	PROCEDURE
Revision	FRG Review Date	Approved By	Approval Date	DOCN	Section 3/4.1
3	05/25/06	C. Costanzo	05/25/06	SYS	
		Plant General Manager		COM	COMPLETED
				ITM	3

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BASES FOR SECTION 3/4.1

3/4.1 REACTIVITY CONTROL SYSTEMS

BASES

3/4.1.1 BORATION CONTROL

3/4.1.1.1 and 3/4.1.1.2 SHUTDOWN MARGIN

A sufficient SHUTDOWN MARGIN ensures that 1) the reactor can be made subcritical from all operating conditions, 2) the reactivity transients associated with postulated accident conditions are controllable within acceptable limits, and 3) the reactor will be maintained sufficiently subcritical to preclude inadvertent criticality in the shutdown condition.

SHUTDOWN MARGIN requirements vary throughout core life as a function of fuel depletion, RCS boron concentration, and RCS T_{avg} . The most restrictive condition occurs at EOL, with T_{avg} at no load operating temperature, and is associated with a postulated steam line break accident and resulting uncontrolled RCS cooldown. In the analysis of this accident, a minimum SHUTDOWN MARGIN as specified in the COLR for Specification 3.1.1.1 is required to control the reactivity transient. Accordingly, the SHUTDOWN MARGIN requirement is based upon this limiting condition and is consistent with FSAR safety analysis assumptions. At earlier times in core life, the minimum SHUTDOWN MARGIN required for the most restrictive conditions is less than that at EOL. With T_{avg} less than or equal to 200°F, the reactivity transients resulting from any postulated accident are minimal and a SHUTDOWN MARGIN as specified in the COLR for Specification 3.1.1.2 provides adequate protection.

3/4.1.1.3 BORATION DILUTION

A minimum flow rate of at least 3000 gpm provides adequate mixing, prevents stratification and ensures that reactivity changes will be gradual during boron concentration reductions in the Reactor Coolant System. A flow rate of at least 3000 gpm will circulate an equivalent Reactor Coolant System volume of 10,931 cubic feet in approximately 26 minutes. The reactivity change rate associated with boron concentration reductions will therefore be within the capability of operator recognition and control.

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3/4.1.1	BORAT	ON CONTROL (continued)	
3/4.1.1.4	MODER	ATOR TEMPERATURE COEFFICIENT	
	The limit ensure to remain v measure MTC val reductio confirma assuran througho	tations on moderator temperature coefficient (MTC) are hat the assumptions used in the accident and transient valid through each fuel cycle. The surveillance requiren ement of the MTC during each fuel cycle are adequate to ue since this coefficient changes slowly due principally n in RCS boron concentration associated with fuel burn ation that the measured MTC value is within its limit pro- ces that the coefficient will be maintained within accept but each fuel cycle.	provided to analysis nents for to confirm the to the up. The vides able values

3/4.1.1.5 MINIMUM TEMPERATURE FOR CRITICALITY

This specification ensures that the reactor will not be made critical with the Reactor Coolant System average temperature less than 515° F. This limitation is required to ensure (1) the moderator temperature coefficient is within its analyzed temperature range, (2) the protective instrumentation is within its normal operating range, (3) the pressurizer is capable of being in an OPERABLE status with a steam bubble, and (4) the reactor pressure vessel is above its minimum RT_{NDT} temperature.

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3/4.1.2	BORAT	ON SYSTEMS		
	The bor availabl perform (3) sepa power s	n injection system ensur during each mode of fac his function include (1) b ate flow paths, (4) boric pply from OPERABLE d	es that negative reactivity cility operation. The comp oorated water sources, (2) acid makeup pumps, and iesel generators.	control is conents required to charging pumps, (5) an emergency
	With the and red function systems compon overall f	RCS average temperatundant boron injection syst I capability in the event a inoperable. Allowable of nt repair or corrective ac cility safety from injectio	re above 200°F, a minimustems are provided to ens an assumed failure render ut-of-service periods ensu ction may be completed wi n system failures during th	im of two separate ure single is one of the re that minor ithout undue risk to ne repair period.
	The bor MARGII COLR a boration xenon c concent Tank (R (6119 p water fro boric ac the RW the RW	tion capability of either s from expected operating ter xenon decay and coc capability requirement of nditions. This requirement ations in the Boric Acid M VT). This range is bound m boron) from the BAMT m the RWT to 8650 gallo I from BAMT and 12,000 A minimum of 35,000 g if it is to be used to bora	ystem is sufficient to provi g conditions of the limit sp oldown to 200°F. The max ccurs at EOL from full pow ent can be met for a range Makeup Tank (BAMT) and ded by 5350 gallons of 3.5 and 16,000 gallons of 3.5 and 16,000 gallons of 17 ons of 2.5 weight percent () gallons of 1720 ppm boror gallons of 1720 ppm boror ite the RCS alone.	ide a SHUTDOWN ecified in the kimum expected ver equilibrium e of boric acid Refueling Water 5 weight percent 20 ppm borated (4371 ppm boron) ated water from n is required from
	With the without conditio ALTERA injection	RCS temperature below ngle failure consideratio of the reactor and the a FIONS and positive reac system becomes inopera	200°F one injection syste n on the basis of the stabl dditional restrictions prohi tivity changes in the even able.	m is acceptable le reactivity biting CORE t the single

3/4 REVISION NO.: 3	.1	TITLE: TECHNICAL SPECIFICATIONS BASES ATTACHMENT 3 OF ADM-25.04 REACTIVITY CONTROL SYSTEMS ST. LUCIE UNIT 2	6 of 9
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	BASES ((continued)	
3/4.1.2	BORATI	ON SYSTEMS (continued)	
	Tempera moderate provided Small ch required additions changes SDM.	ature changes in the RCS impose reactivity changes by or temperature coefficient. Plant temperature changes the temperature change is accounted for in the calcul anges in RCS temperature are unavoidable and so lor SDM is maintained during these changes, any positive s will be limited to acceptable levels. Introduction of te must be evaluated to ensure they do not result in a los	y means of the are allowed ated SDM. Ing as the reactivity mperature ss of required
	The bord SHUTDO cooldown 1720 ppr gallons o makeup	on capability required below 200°F is based upon provi DWN MARGIN corresponding to its COLR limit after xe n from 200°F to 140°F. This condition requires either 6 m – 2100 ppm borated water from the refueling water t of 2.5 to 3.5 weight percent boric acid solution from the tanks.	ding a enon decay and 6750 gallons of ank or 3550 boric acid
	The cont because	tained water volume limits includes allowance for wate of discharge line location and other physical character	r not available ristics.
	The OPE ensures	ERABILITY of one boron injection system during REFL that this system is available for reactivity control while	JELING in MODE 6.
	The limit also ense within co iodine ar mechani	is on contained water volume and boron concentration ure a pH value of between 7.0 and 8.0 for the solution ontainment after a LOCA. This pH band minimizes the nd minimizes the effect of chloride and caustic stress c cal systems and components.	of the RWT recirculated evolution of orrosion on
	Ensuring surveillar structura requirem at one por performa to the pe Requirem encompa provides	that the BAM pump discharge pressure is met satisfie ince requirement to detect gross degradation caused be al damage or other hydraulic component problems. Alco nent, Section XI of the ASME Code verifies the pump d bint on the pump characteristic curve to verify both that ance is within an acceptable tolerance of the original put ance and that the performance at the test flow is greater formance assumed in the unit safety analysis. Surve ments are specified in the In-service Testing Program, asses Section XI of the ASME Code. Section XI of the the activities and frequencies necessary to satisfy the	es the periodic y impeller ong with this eveloped head t the measured ump baseline er than or equal illance which ASME Code requirements.

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3/4.1 REACTIVITY CONTROL SYSTEMS (continued)

BASES (continued)

3/4.1.3 MOVABLE CONTROL ASSEMBLIES

The specifications of this section ensure that (1) acceptable power distribution limits are maintained, (2) the minimum SHUTDOWN MARGIN is maintained, and (3) the potential effects of CEA misalignments are limited to acceptable levels.

The ACTION statements which permit limited variations from the basic requirements are accompanied by additional restrictions which ensure that the original design criteria are met.

The ACTION statements applicable to a stuck or untrippable CEA, to two or more inoperable CEAs and to a large misalignment (greater than or equal to 15 inches) of two or more CEAs, require a prompt shutdown of the reactor since either of these conditions may be indicative of a possible loss of mechanical functional capability of the CEAs and in the event of a stuck or untrippable CEA, the loss of SHUTDOWN MARGIN.

For small misalignments (less than 15 inches) of the CEAs, there is (1) a small effect on the time-dependent long-term power distributions relative to those used in generating LCOs and LSSS setpoints, (2) a small effect on the available SHUTDOWN MARGIN, and (3) a small effect on the ejected CEA worth used in the safety analysis. Therefore, the ACTION statement associated with small misalignments of CEAs permits a 63-minute time interval during which attempts may be made to restore the CEA to within its alignment requirements. The 63-minute time limit is sufficient to (1) identify causes of a misaligned CEA, (2) take appropriate corrective action to realign the CEAs, and (3) minimize the effects of xenon redistribution.

Overpower margin is provided to protect the core in the event of a large misalignment (\geq 15 inches) of a CEA. However, this misalignment would cause distortion of the core power distribution. This distribution may, in turn, have a significant effect on (1) the available SHUTDOWN MARGIN, (2) the time-dependent long-term power distributions relative to those used in generating LCOs and LSSS setpoints, and (3) the ejected CEA worth used in the safety analysis. Therefore, the ACTION statement associated with the large misalignment of a CEA requires a prompt realignment of the misaligned CEA.

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3/4.1	REACI	FIVITY CONTROL SYSTEMS (continued)		
	BASES	6 (continued)		
3/4.1.3	MOVA	BLE CONTROL ASSEMBLIES (continued)		
	The AC require inoperation operation perturb shutdow exist in Therefore to precion CEA has DNBR require limiting are req been do reduced	CTION statements applicable to misaligned or inoperable ments to align the OPERABLE CEAs in a given group we able CEA. Conformance with these alignment requiremen- rithin a short period of time, to a configuration consistent ed in generating LCO and LSSS setpoints. However, ex- on with CEAs significantly inserted in the core may lead ations in (1) local burnup, (2) peaking factors, and (3) av- wn margin which are more adverse than the conditions a the safety analyses and LCO and LSSS setpoints deter- ore, time limits have been imposed on operation with ino lude such adverse conditions from developing. quirement to reduce power in certain time limits dependir as been declared inoperable. A worst-case analysis has SAFDL violation may occur after the CEA misalignment ment is not met. This potential DNBR SAFDL violation is the time operation is permitted at full power before power uired. These reductions will be necessary once the devi- eclared inoperable. This time allowed to continued oper- d power level can be permitted for the following reasons	e CEAs include ith the ents brings the with that tended to vailable assumed to mination. perable CEAs ng upon the ations when a shown that a if this time s eliminated by er reductions iated CEA has ation at a	
	1.	The margin calculations that support the Technical Spec based on a steady-state radial peak of F_r^T = the limits of 3.2.3.	ifications are Specification	
	2 .	When the actual F_r^T < the limits of Specification 3.2.3, signadditional margin exists.	nificant	
	3 . t	This additional margin can be credited to offset the incre- time that can occur following a CEA misalignment.	ase in F_r^T with	
	4.	This increase in F_r^T is caused by xenon redistribution.		
	5 \ 	The present analysis can support allowing a misalignment without correction, if the time constraints and initial F_r^T lin Figure 3.1-1a are met.	nt to exist nits of COLR	

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	BASES	(continued)	
3/4.1.3	MOVAB	LE CONTROL ASSEMBLIES (continued)	
	Operabi determin alignme an addit CEAs au the ACT permit c position	lity of at least two CEA position indicator channels is re- ne CEA positions and thereby ensure compliance with nt and insertion limits. The CEA "Full In" and "Full Out ional independent means for determining the CEA pos- re at either their fully inserted or fully withdrawn position ION statements applicable to inoperable CEA position ontinued operations when the positions of CEAs with in indicators can be verified by the "Full In" or "Full Out" I	equired to the CEA " limits provide itions when the ns. Therefore, indicators noperable imits.
	CEA pos to be ve verificati verificati are satis	sitions and OPERABILITY of the CEA position indicato rified on a nominal basis of once per 12 hours with mo- ions required if an automatic monitoring channel is inop ion frequencies are adequate for assuring that the appl sfied.	rs are required re frequent perable. These licable LCOs
	The max drop tim equal to measure during a	ximum CEA drop time restriction is consistent with the e used in the safety analyses. Measurement with T _{avg} 515°F and with all reactor coolant pumps operating er ed drop times will be representative of insertion times e reactor trip at operating conditions.	assumed CEA greater than or sures that the experienced
	The LSS upon a c essentia specifica nearly fu Term St significa sufficien Specifica distributi maintain to accep could ha operatio	SS setpoints and the power distribution LCOs were gen core burnup which would be achieved with the core ope ally unrodded configuration. Therefore, the CEA inserti- ations require that during MODES 1 and 2, the full leng ally withdrawn. The amount of CEA insertion permitted eady State Insertion Limits of Specification 3.1.3.6 will nt effect upon the unrodded burnup assumption but will t reactivity control. The Power Dependent Insertion Lin ation 3.1.3.6 are provided to ensure that (1) acceptable ion limits are maintained, (2) the minimum SHUTDOW hed, and (3) the potential effects of a CEA ejection acci- bable levels; however, long-term operation at these ins- ive adverse effects on core power distribution during su n in an unrodded configuration.	nerated based erating in an on limit th CEAs be I by the Long not have a II still provide mits of e power N MARGIN is dent are limited sertion limits ubsequent

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Spec Ameno minimum RO Revision 0	dment 131; LAR 20 CS flow. (M. DiMa – Bases for Techn	002-06; NRC letter dated 4 rco, 05/02/03) ical Specifications. (E. W	4/18/03 regardii einkam, 08/30/(ng reduction in
Spec Ameno minimum RO Revision 0	dment 131; LAR 20 CS flow. (M. DiMa – Bases for Techn	002-06; NRC letter dated (rco, 05/02/03) ical Specifications. (E. W	4/18/03 regardii einkam, 08/30/0	ng reduction in
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3/4.2 POWER		DISTRIBUTION LIMITS		
	BASES			
3/4.2.1	LINEAR HEAT RATE			
The lim peak te		itation on linear heat rate ensures that in the event of a LOCA, the mperature of the fuel cladding will not exceed 2200°F.		
	Either o Detecto	f the two core power distribution monitoring systems, the r Monitoring System and the Incore Detector Monitoring	e Excore System,	

provides adequate monitoring of the core power distribution and are capable of verifying that the linear heat rate does not exceed its limits. The Excore Detector Monitoring System performs this function by continuously monitoring the AXIAL SHAPE INDEX with the OPERABLE quadrant symmetric excore neutron flux detectors and verifying that the AXIAL SHAPE INDEX is maintained within the allowable limits of COLR Figure 3.2-2. In conjunction with the use of the excore monitoring system and in establishing the AXIAL SHAPE INDEX limits, the following assumptions are made: (1) the CEA insertion limits of Specifications 3.1.3.5 and 3.1.3.6 are satisfied, (2) the AZIMUTHAL POWER TILT restrictions of Specification 3.2.4 are satisfied, and (3) the measured linear heat rate obtained from a previous power distribution map using incore detectors meets the criteria of Specification 3.2.1.

Although linear heat rate is continuously monitored when using the Incore Detector Monitoring System, the formal measurement of LHR^M(z) is normally made under steady state conditions. Should the Incore Detector Monitoring System become inoperable, the last measurement of linear heat rate, LHR^M(z), would remain applicable, but only under steady state conditions. With the Incore Detector Monitoring System inoperable, and using only the Excore Detector Monitoring System, variations in power distributions resulting from normal operation maneuvers cannot be directly monitored. Variations from the steady state power distribution are, however, conservatively calculated by considering a wide range of unit maneuvers in normal operation. The maximum peaking factor increase over steady state values, calculated as a function of core elevation, z, is called W(z).

To account for power distribution transients encountered during normal operation, the transient limits for LHR(z) are established utilizing the cycle dependent function W(z).

 $LHR^{M}(z)$ is the measured LHR(z) increased by the allowances for manufacturing tolerances and calorimetric uncertainty.
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	BASES	(continued)			
The W(z) table is provided in the COLR for discrete core elevations. LHR(z evaluations for comparison to the transient limits are not applicable for the axial core regions, measured in percent of core height:					
	a. Lowe b. Uppe	er core region, from 0 to 15% inclusive; and er core region, from 85 to 100% inclusive.			
	The top a low proba because	and bottom 15% of the core are excluded from the evaluation ability that these regions would be more limiting in the safet of the difficulty of making a precise measurement in these	on because of the y analyses and regions.		
	If the two most recent LHR(z) evaluations show an increase in the quantity:				
	[LHR ^M (z)] normalized to 100% RATED THERMAL POWER				
	it is not g following specified	juaranteed that LHR(z) will remain within the transient limit surveillance interval. Therefore, LHR(z) is increased by the in the COLR and compared to the transient LHR(z) limit.	during the e penalty factor		
	If the rela	ationship:			
	LHR [™]	$f(z) \le \frac{LHR}{W(z)}$			
	is not sat exceedin	tisfied, comply with the requirements of Specification 3.2.1 for a second state of the	for LHR ^M (z)		
	Reduce ⁻ each det	THERMAL POWER at least 1% for each 1% LHR(z) exceed ermination of LHR(z).	ds the limit after		
	The Inco measure for the ir rates wil setpoint for (1) a uncertai expansio	bre Detector Monitoring System continuously provides of the peaking factors and the alarms which have be individual incore detector segments ensure that the pea ll be maintained within the allowable limits of COLR Fig s for these alarms include allowances, set in conserva measurement-calculational uncertainty factor, (2) and nty factor, (3) an allowance for axial fuel densification on, and (4) a THERMAL POWER measurement uncer	a direct en established ak linear heat gure 3.2-1. The tive directions, engineering and thermal tainty factor.		

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DASE	<u>s</u> (continued)	· ·
3/4.2.3 and 3/4.2.4	I TOTAL INTEGRATED RADIAL PEAKING FACTOR AZIMUTHAL POWER TILT - Tq	t - Fr AND
The lin analys LCOs	nitation on T_q is provided to ensure that the assumption is for establishing the Linear Heat Rate and Local Pow and LSSS setpoints remain valid during operation at the blo CEA group incortion limits. The limitations on E^T of	ns used in the er Density - High le various

allowable CEA group insertion limits. The limitations on F_r^T and T_q are provided to ensure that the assumptions used in the analysis establishing the DNB Margin LCO, the Thermal Margin/Low Pressure LSSS setpoints remain valid during operation at the various allowable CEA group insertion limits. If F_r^T or T_q exceed their basic limitations, operation may continue under the additional restrictions imposed by the ACTION statements since these additional restrictions provide adequate provisions to assure that the assumptions used in establishing the Linear Heat Rate, Thermal Margin/Low Pressure and Local Power Density – High LCOs and LSSS setpoints remain valid.

An AZIMUTHAL POWER TILT > 0.10 is not expected and if it should occur, subsequent operation would be restricted to only those operations required to identify the cause of this unexpected tilt.

The requirement that the measured value of T_q be multiplied by the calculated values of F_r to determine F_r^T is applicable only when F_r is calculated with a non-full core power distribution analysis code. When monitoring a reactor core power distribution, F_r with a full core power distribution analysis code the azimuthal tilt is explicitly accounted for as part of the radial power distribution used to calculate F_r .

The Surveillance Requirements for verifying that F_r^T and T_q are within their limits provide assurance that the actual values of F_r and T_q do not exceed the assumed values. Verifying F_r^T after each fuel loading prior to exceeding 75% of RATED THERMAL POWER provides additional assurance that the core was properly loaded.

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	BASES	(continued)				
3/4.2.5		DNB PARAMETERS				
·	The limit are main in the tra analyses maintain correlati methodo	The limits on the DNB-related parameters assure that each of the parameters are maintained within the normal steady-state envelope of operation assumed in the transient and safety analyses. The limits are consistent with the safety analyses assumptions and have been analytically demonstrated adequate to maintain a minimum DNBR of greater than or equal to the appropriate correlation limit for DNB-SAFDL in conjunction with ESCU or RTDP methodology throughout each analyzed transient.				
	These v flexibility maximu LCO. O the ever	ariables are contained in the COLR to provide operati from cycle to cycle. However, the minimum RCS flo m analyzed steam generator tube plugging, is retaine perating within these limits will result in meeting the E it of a DNB limited transient.	ng and analysis w based on d in the TS)NBR criterion in			

The 12-hour periodic surveillance of these parameters through instrument readout is sufficient to ensure that the parameters are restored within their limits following load changes and other expected transient operation. The 18-month periodic measurement of the RCS total flow rate is adequate to detect flow degradation and ensure correlation of the flow indication channels with measured flow such that the indicated percent flow will provide sufficient verification of flow rate on a 12-hour basis.

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ST. LUCIE UNIT 2

TECHNICAL SPECIFICATIONS BASES ATTACHMENT 5 OF ADM-25.04

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3/4.3

Attachment No.

5

Current Revision No. **1**

SAFETY RELATED

Effective Date 12/28/04

Title:

INSTRUMENTATION

Responsible Department:

Licensing

REVISION SUMMARY:

Revision 1 – Bases for Technical Specifications 137. (M. DiMarco, 12/21/04)

Revision 0 – Bases for Technical Specifications. (E. Weinkam, 08/30/01)

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Revision	FRG Review Date	Approved By	Approval Date	S	2 OPS
0	08/30/01	R.G. West	08/30/01	DATE	
-		Plant General Manager		DOCT	PROCEDURE
Revision	FRG Review Date	Approved By	Approval Date	DOCN	Section 3/4.3
1	12/21/04	G.L. Johnston	12/21/04	SYS	
		Plant General Manager		СОМ	COMPLETED
				ТМ	1

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BASES FOR SECTION 3/4.3

3/4.3 INSTRUMENTATION

BASES

3/4.3.1 and 3/4.3.2 REACTOR PROTECTIVE AND ENGINEERED SAFETY FEATURES ACTUATION SYSTEMS INSTRUMENTATION

The OPERABILITY of the reactor protective and Engineered Safety Features Actuation Systems instrumentation and bypasses ensure that (1) the associated Engineered Safety Features Actuation action and/or reactor trip will be initiated when the parameter monitored by each channel or combination thereof reaches its setpoint, (2) the specified coincidence logic is maintained, (3) sufficient redundancy is maintained to permit a channel to be out of service for testing or maintenance, and (4) sufficient system functional capability is available from diverse parameters.

The OPERABILITY of these systems is required to provide the overall reliability, redundancy, and diversity assumed available in the facility design for the protection and mitigation of accident and transient conditions. The integrated operation of each of these systems is consistent with the assumptions used in the safety analyses.

The Surveillance Requirements specified for these systems ensure that the overall system functional capability is maintained comparable to the original design standards. The periodic surveillance tests performed at the minimum frequencies are sufficient to demonstrate this capability.

CE Owners Group topical report CEN-403, Revision 1-A, March 1996, provides the basis to allow ESFAS subgroup relay testing on a STAGGERED TEST BASIS. Such testing requires each subgroup relay to be tested at least once per 18 months (refueling cycle), with approximately equal numbers of relays being tested at 6 month subintervals. Subgroup relays which cannot be tested with the unit at power should be scheduled for testing during plant shutdowns. If two or more ESFAS subgroup relays fail in a 12-month period, the design, maintenance, and testing of all ESFAS subgroup relays should be considered to evaluate the adequacy of the surveillance interval. If it is determined that the surveillance interval is inadequate for detecting a single relay failure, the surveillance interval should be decreased such that an ESFAS subgroup relay failure prior to occurrence of a second failure can be detected.

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3/4.3 **INSTRUMENTATION** (continued)

BASES (continued)

3/4.3.1 and 3/4.3.2 (continued)

The measurement of response time at the specified frequencies provides assurance that the protective and ESF action function associated with each channel is completed within the time limit assumed in the safety analyses. No credit was taken in the analyses for those channels with response times indicated as not applicable.

Response time may be demonstrated by any series of sequential, overlapping or total channel measurements, including allocated sensor response time, provided that such tests demonstrate total channel response time as defined. CEOG Topical Report CE NPSD-1167, and FPL No Significant Hazards Evaluation PSL-ENG-SEIS-03-043 provide the basis and methodology for using allocated sensor response times in the overall verification of the channel response time for specific sensors identified in these documents. The allocated sensor response time must be verified prior to placing a new component in operation and re-verified after maintenance that may adversely affect the sensor response time (e.g., replacement of a transmitter DP cell or variable damping circuits). Sensor response time verification may be demonstrated by either 1) in place, onsite or offsite test measurements or 2) utilizing replacement sensors with certified response times.

The CEOG topical report and FPL evaluation only cover certain sensor model numbers. If sensors are replaced with types not previously evaluated, then periodic response time testing (RTT) for the new sensor must either be performed and the appropriate changes made to plant procedures, or an additional request for RTT elimination must be submitted and approved by the NRC. If, however, the replacement sensor is one for which RTT elimination has been approved, then FPL may modify the plant procedures, using an allocated response time based upon a vendor-supplied response time value, or upon statistical analysis of historical data for that transmitter type and model.

The Safety Injection Actuation Signal (SIAS) provides direct actuation of the Containment Isolation Signal (CIS) to ensure containment isolation in the event of a small break LOCA.

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3/4.3.3 MONITORING INSTRUMENTATION					
3/4.3.3.1	RADIATION MONITORING INSTRUMENTATION				
	The OPERABILITY of the radiation monitoring channels ensures that: (1) the radiation levels are continually measured in the areas served by the individual channels; and (2) the alarm or automatic action is initiated when the radiation level trip setpoint is exceeded; and (3) sufficient information is available on selected plant parameters to monitor and assess these variables following an accident. This capability is consistent with the recommendations of Regulatory Guide 1.97, "Instrumentation for Light-Water-Cooled Nuclear Power Plants to Assess Plant and Environs Conditions During and Following an Accident," December 1980 and NUREG-0737, "Clarification of TMI Action Plan Requirements," November 1980.				
3/4.3.3.2	DELETED				
3/4.3.3.3	DELET	ED			
3/4.3.3.4	3.4 DELETED				

3/4.3.3.5 REMOTE SHUTDOWN INSTRUMENTATION

The OPERABILITY of the remote shutdown instrumentation ensures that sufficient capability is available to permit shutdown and maintenance of HOT STANDBY of the facility from locations outside of the control room. This capability is required in the event control room habitability is lost and is consistent with General Design Criteria 19 of 10 CFR 50.

The OPERABILITY of the remote shutdown system instrumentation ensures that a fire will not preclude achieving safe shutdown. The remote shutdown system instrumentation, control circuits, and transfer switches are independent of areas where a fire could damage systems normally used to shut down the reactor. This capability is consistent with General Design Criterion 3 and Appendix R to 10 CFR Part 50.

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3/4.3 **INSTRUMENTATION** (continued)

BASES (continued)

3/4.3.3.6 ACCIDENT MONITORING INSTRUMENTATION

The OPERABILITY of the accident monitoring instrumentation ensures that sufficient information is available on selected plant parameters to monitor and assess these variables following an accident. This capability is consistent with the recommendations of Regulatory Guide 1.97, "Instrumentation for Light-Water-Cooled Nuclear Plants to Assess Plant Conditions During and Following an Accident," December 1975 and NUREG 0578, "TMI-2 Lessons Learned Task Force Status Report and Short-Term Recommendations."

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3/4.3.3.8 DELETED



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TECHNICAL SPECIFICATIONS BASES ATTACHMENT 6 OF ADM-25.04

SAFETY RELATED

INFORMATION USE

Section No. 3/4.4 Attachment No. 6 Current Revision No. 5 Effective Date 08/27/07

Title:

REACTOR COOLANT SYSTEM

Responsible Department: Licensing

REVISION SUMMARY:

Revision 5 – Incorporated PCR 07-2483 to implement TS Bases (3/4.4 Attachment 6) associated with the TSTF-449 SG Tube Integrity Program. (K.W. Frehafer, 08/16/07)

Revision 4 - Incorporated PCR 06-1935 for PCM 05197 to update Unit 2 tech spec bases sections 3/4.4 and 3/4.7. (Modesto Jimenez, 06/28/06)

Revision 3 - Incorporated PCR 06-1727 for PCM 05197, CR 2006-15180 to update reactivity controls and RCS bases, and make corrections per CR. (Ken Frehafer, 05/25/06)

Revision 2 – Incorporated PCR 03-0626 for PM 02-09-030 and PSL-ENG-SENS-02-044 R0 to include update from PCM 03021, Att. 4.9, R0, which updates Table B3/4.4-1, Reactor Vessel Toughness." (C.J. Wasik, 04/18/03)

Revision 1 – Changes made to reflect TS Amendment #122. (K.W. Frehafer, 11/30/01)

Revision 0 - Bases for Technical Specifications. (E. Weinkam, 08/30/01)

Revision	FRG Review Date	Approved By	Approval Date	S	2_OPS
0	08/30/01	R.G. West 08/30/01		DATE	
		Plant General Manager		DOCT	PROCEDURE
Revision	FRG Review Date	Approved By	Approval Date	DOCN	Section 3/4.4
5	08/14/07	C. Costanzo	08/16/07	SYS	
		Plant General Manager		СОМ	COMPLETED
				ITM	5

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BASES FOR SECTION 3/4.4

3/4.4 REACTOR COOLANT SYSTEM

BASES

3/4.4.1 REACTOR COOLANT LOOPS AND COOLANT CIRCULATION

The plant is designed to operate with both reactor coolant loops and associated reactor coolant pumps in operation, and maintain DNBR above 1.20 during all normal operations and anticipated transients. In MODES 1 and 2 with one reactor coolant loop not in operation, this specification requires that the plant be in at least HOT STANDBY within 1 hour.

In MODE 3, a single reactor coolant loop provides sufficient heat removal capability for removing decay heat; however, single failure considerations require that two loops be OPERABLE.

In MODE 4, and in MODE 5 with reactor coolant loops filled, a single reactor coolant loop or shutdown cooling loop provides sufficient heat removal capability for removing decay heat; but single failure considerations require that at least two loops (either shutdown cooling or RCS) be OPERABLE.

In MODE 5 with reactor coolant loops not filled, a single shutdown cooling loop provides sufficient heat removal capability for removing decay heat; but single failure considerations and the unavailability of the steam generators as a heat removing component, require that at least two shutdown cooling loops be OPERABLE.

The operation of one reactor coolant pump or one shutdown cooling pump provides adequate flow to ensure mixing, prevent stratification and produce gradual reactivity changes during boron concentration reductions in the Reactor Coolant System. The reactivity change rate associated with boron reductions will, therefore, be within the capability of operator recognition and control.

If no coolant loops are in operation during shutdown operations, suspending the introduction of coolant into the RCS with boron concentration less than required to meet the minimum SDM of LCO 3.1.1.1 or 3.1.1.2 is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than what would be required in the RCS for minimum SDM or refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operation.

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BASES (continued)

3/4.4.1 REACTOR COOLANT LOOPS AND COOLANT CIRCULATION (continued)

The restriction on starting a reactor coolant pump in MODES 4 and 5, with two idle loops and one or more RCS cold leg temperatures less than or equal to that specified in Table 3.4-3 is provided to prevent RCS pressure transients, caused by energy additions from the secondary system from exceeding the limits of Appendix G to 10 CFR 50. The RCS will be protected against overpressure transients by (1) sizing each PORV to mitigate the pressure transient of an inadvertent safety injection actuation in a water-solid RCS with pressurizer heaters energized, (2) restricting starting of the RCPs to when the secondary water temperature of each steam generator is less than 40°F above each of the RCS cold leg temperatures, (3) using SDCRVs to mitigate RCP start transients and the transients caused by inadvertent SIAS actuation and charging water, and (4) rendering one HPSI pump inoperable when the RCS is at low temperatures.

3/4.4.2 SAFETY VALVES

The pressurizer code safety valves operate to prevent the RCS from being pressurized above its Safety Limit of 2750 psia. Each safety valve is designed to relieve 212,182 lbs per hour of saturated steam at the valve setpoint. The relief capacity of a single safety valve is adequate to relieve any overpressure condition which could occur during shutdown. In the event that no safety valves are OPERABLE, an operating shutdown cooling loop, connected to the RCS, provides overpressure relief capability and will prevent RCS overpressurization. In addition, the Overpressure Protection System provides a diverse means of protection against RCS overpressurization at low temperatures.

During operation, all pressurizer code safety valves must be OPERABLE to prevent the RCS from being pressurized above its safety limit of 2750 psia. The combined relief capacity of these valves is sufficient to limit the system pressure to within its Safety Limit of 2750 psia following a complete loss of turbine generator load while operating at RATED THERMAL POWER and assuming no reactor trip until the first Reactor Protective System trip setpoint (Pressurizer Pressure-High) is reached (i.e., no credit is taken for a direct reactor trip on the loss of turbine) and also assuming no operation of the pressurizer power-operated relief valve or steam dump valves.

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BASES (continued)

3/4.4.2 SAFETY VALVES (continued)

Surveillance Requirements are specified in the Inservice Testing Program. Pressurizer code safety valves are to be tested in accordance with the requirements of Section XI of the ASME Code, which provides the activities and the frequency necessary to satisfy the Surveillance Requirements. No additional requirements are specified.

The pressurizer code safety valve as-found setpoint is 2500 psia +/- 2% for OPERABILITY; however, the valves are reset to 2500 psia +/- 1% during the Surveillance to allow for drift. The LCO is expressed in units of psig for consistency with implementing procedures.

3/4.4.3 PRESSURIZER

A OPERABLE pressurizer provides pressure control for the Reactor Coolant System during operations with both forced reactor coolant flow and with natural circulation flow. The minimum water level in the pressurizer assures the pressurizer heaters, which are required to achieve and maintain pressure control, remain covered with water to prevent failure, which could occur if the heaters were energized uncovered. The maximum water level in the pressurizer ensures that this parameter is maintained within the envelope of operation assumed in the safety analysis. The maximum water level also ensures that the RCS is not a hydraulically solid system and that a steam bubble will be provided to accommodate pressure surges during operation. The steam bubble also protects the pressurizer code safety valves against water relief. The requirement to verify that on an Engineered Safety Features Actuation test signal concurrent with a loss of offsite power the pressurizer heaters are automatically shed from the emergency power sources is to ensure that the non-Class 1E heaters do not reduce the reliability of or overload the emergency power source. The requirement that a minimum number of pressurizer heaters be OPERABLE enhances the capability to control Reactor Coolant System pressure and establish and maintain natural circulation.

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BASES (continued)

3/4.4.4 PORV BLOCK VALVES

The power-operated relief valves (PORVs) and steam bubble function to relieve RCS pressure during all design transients up to and including the design step load decrease with steam dump. Operation of the PORVs in conjunction with a reactor trip on a Pressurizer Pressure-High signal minimizes the undesirable opening of the spring-loaded pressurizer code safety valves. The opening of the PORVs fulfills no safety-related function and no credit is taken for their operation in the safety analysis for MODE 1, 2, or 3.

Each PORV has a remotely operated block valve to provide a positive shutoff capability should a relief valve become inoperable. Since it is impractical and undesirable to actually open the PORVs to demonstrate their reclosing, it becomes necessary to verify OPERABILITY of the PORV block valves to ensure capability to isolate a malfunctioning PORV. As the PORVs are pilot operated and require some system pressure to operate, it is impractical to test them with the block valve closed.

The PORVs are sized to provide low temperature overpressure protection (LTOP). Since both PORVs must be OPERABLE when used for LTOP, both block valves will be open during operation with the LTOP range. As the PORV capacity required to perform the LTOP function is excessive for operation in MODE 1, 2, or 3, it is necessary that the operation of more than one PORV be precluded during these MODES. Thus, one block valve must be shut during MODES 1, 2, and 3.

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3/4.4 REACTOR COOLANT SYSTEM (continued)

BASES (continued)

3/4.4.5 STEAM GENERATOR (SG) TUBE INTEGRITY

Background

Steam generator (SG) tubes are small diameter, thin walled tubes that carry primary coolant through the primary to secondary heat exchangers. The SG tubes have a number of important safety functions. SG tubes are an integral part of the reactor coolant pressure boundary (RCPB) and, as such, are relied on to maintain the primary system's pressure and inventory. The SG tubes isolate the radioactive fission products in the primary coolant from the secondary system. In addition, as part of the RCPB, the SG tubes are unique in that they act as the heat transfer surface between the primary and secondary systems to remove heat from the primary system. This Specification addresses only the RCPB integrity function of the SG. The SG heat removal function is addressed by LCO 3.4.1.1, "Reactor Coolant Loops and Coolant Circulation, Startup and Power Operation," LCO 3.4.1.2, "Hot Standby," LCO 3.4.1.3, "Hot Shutdown," LCO 3.4.1.4.1, "Cold Shutdown - Loops Filled," and LCO 3.4.1.4.2, "Cold Shutdown - Loops Not Filled."

SG tube integrity means that the tubes are capable of performing their intended RCPB safety function consistent with the licensing basis, including applicable regulatory requirements.

SG tubing is subject to a variety of degradation mechanism. SG tubes may experience tube degradation related to corrosion phenomena, such as wastage, pitting, intergranular attack, and stress corrosion cracking, along with other mechanically induced phenomena such as denting and wear. These degradation mechanisms can impair tube integrity if they are not managed effectively. The SG performance criteria are used to manage SG tube degradation.

Specification 6.8.4.1, "Steam Generator (SG) Program," requires that a program be established and implemented to ensure that SG tube integrity is maintained. Pursuant to Specification 6.8.4.1, tube integrity is maintained when the SG performance criteria are met. There are three SG performance criteria: structural integrity, accident induced leakage, and operational leakage. The SG performance criteria are described in Specification 6.8.4.1. Meeting the SG performance criteria provides reasonable assurance of maintaining tube integrity at normal and accident conditions.

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BASES (continued)

3/4.4.5 STEAM GENERATOR (SG) TUBE INTEGRITY (continued)

Background (continued)

Specification 6.8.4.I has two parts to address the replacement SG and original SG designs. Specification 6.8.4.I.1. applies to the replacement SG design. TS 6.8.4.I.2 applies to the original SGs and contains requirements such as a sleeving repair method, alternate repair criteria and additional inspection requirements, which apply only to the original SG design and can be removed following SG replacement.

The processes used to meet the SG performance criteria are defined by the Steam Generator Program Guidelines (Ref. 1).

Applicable Safety Analyses

The steam generator tube rupture (SGTR) accident is the limiting design basis event for SG tubes and avoiding a SGTR is the basis for this Specification. The analysis of a SGTR event assumes a bounding primary-to-secondary leakage rate equal to the operational leakage rate limits in LCO 3.4.6.2, "Reactor Coolant System Operational Leakage," plus the leakage rate associated with a double-ended rupture of a single tube. The accident analysis for a SGTR assumes that contaminated secondary fluid is released via the main steam safety valves and/or atmospheric dump valves. The majority of the activity released to the atmosphere results from the tube rupture.

The analysis for design basis accidents and transients other than a SGTR assume the SG tubes retain their structural integrity (i.e., they are assumed not to rupture). In these analyses the steam discharge to the atmosphere is based on the total primary-to-secondary leakage from all SGs of 0.3 gpm total and 216 gpd through any one SG or is assumed to increase to 0.3 gpm total through all SGs and 216 gpd through any one SG as a result of accident induced conditions. For accidents that do not involve fuel damage, the primary coolant activity level of DOSE EQUIVALENT I-131 is assumed to be equal to the limits in LCO 3.4.8, "Reactor Coolant System Specific Activity." For accidents that assume fuel damage, the primary coolant activity is a function of the amount of activity released from the damaged fuel. The dose consequences of these events are within the limits of GDC 19 (Ref. 2), 10 CFR 100 (Ref. 3), 10 CFR 50.67 (Ref. 7) or the NRC approved licensing basis (e.g., a small fraction of these limits).

Steam generator tube integrity satisfies Criterion 2 of 10 CFR 50.36(c)(2)(ii).

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BASES (continued)

3/4.4.5 STEAM GENERATOR (SG) TUBE INTEGRITY (continued)

Limiting Condition for Operation (LCO)

The LCO requires that SG tube integrity be maintained. The LCO also requires that all SG tubes that satisfy the repair criteria be plugged or repaired in accordance with the Steam Generator Program.

During a SG inspection, any inspected tube that satisfies the Steam Generator Program repair criteria is repaired or removed from service by plugging. If a tube was determined to satisfy the repair criteria but was not plugged or repaired, the tube may still have tube integrity. Tube repair (i.e., sleeving) is applicable only to the original SGs.

In the context of this Specification, a SG tube for the replacement SGs is defined as the entire length of the tube, including the tube wall, between the tube-to-tubesheet weld at the tube inlet and the tube-to-tubesheet weld at the tube outlet. For the original SGs, when the alternate repair criteria in TS Section 6.8.4.1.2.c.4 are applied a SG tube is defined as the length of the tube, including the tube wall and any repairs made to it, between 10.3 inches below the bottom of the hot leg expansion transition or top of the tubesheet (whichever is lower) and the tube-to-tubesheet weld at the tube outlet. If a portion of a tube sleeve extends below 10.3 inches from the bottom of the hot leg expansion transition or the top of the tubesheet (whichever is lower) a SG tube is defined as the length of the tube between the bottom of the sleeve to the tube-to-tubesheet weld at the tube outlet. The tube-to-tubesheet weld is not considered part of the tube.

A SG tube has tube integrity when it satisfies the SG performance criteria. The SG performance criteria are defined in Specification 6.8.4.1., "Steam Generator Program," and describe acceptable SG tube performance. The Steam Generator Program also provides the evaluation process for determining conformance with the SG performance criteria.

There are three SG performance criteria: structural integrity, accident induced leakage, and operational leakage. Failure to meet any one of these criteria is considered failure to meet the LCO.

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	Limiting	Condition for Operation (LCO) (continued)	
	The structura against i ensures included structura unstable constant material "For the the top of become guidance collapse loading i when the performa burst/co except fi seconda thermal case base	actural integrity performance criterion provides a margin tube burst or collapse under normal and accident condi- structural integrity of the SG tubes under all anticipate in the design specification. Tube burst is defined as, ' al failure of the tube wall. The condition typically corres e opening displacement (e.g., opening area increased in t pressure) accompanied by ductile (plastic) tearing of t at the ends of the degradation." Tube collapse is defir load displacement curve for a given structure, collapse of the load versus displacement curve where the slope s zero." The structural integrity performance criterion p e on assessing loads that have a significant effect on b e. In that context, the term "significant" is defined as "A condition other than differential pressure is considered e addition of such loads in the assessment of the struct ance criterion could cause a lower structural limit or lim llapse condition to be established." For tube integrity e or circumferential degradation, axial thermal loads are ary loads. For circumferential degradation, the classific loads as primary or secondary loads will be evaluated sis. The division between primary and secondary class d on detailed analysis and/or testing.	of safety tions, and d transients The gross ponds to an n response to the tube ned as, e occurs at of the curve provides urst or n accident significant tural integrity iting evaluations, classified as ation of axial on a case-by- sifications will
·	Structura tube not Level A condition safety fa Section	al integrity requires that the primary membrane stress i exceed the yield strength for all ASME Code, Section (normal operating conditions) and Service Level B (ups ns) transients included in the design specification. This actors and applicable design basis loads based on ASM III, Subsection NB (Ref. 4) and Draft Regulatory Guide	ntensity in a III, Service set or abnormal s includes IE Code, 1.121 (Ref. 5).
•	The acc primary- a SGTR assumes 216 gpd any prim primary-	ident induced leakage performance criterion ensures the to-secondary leakage caused by a design basis accide , is within the accident analysis assumptions. The accident s that accident induced leakage does not exceed 0.3 g through any one SG. The accident induced leakage ranary-to-secondary leakage existing prior to the accident to-secondary leakage induced during the accident.	hat the ent, other than ident analysis pm total and ate includes t in addition to

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BASES (continued)

3/4.4.5 STEAM GENERATOR (SG) TUBE INTEGRITY (continued)

Limiting Condition for Operation (LCO) (continued)

The operational leakage performance criterion provides an observable indication of SG tube conditions during plant operation. The limit on operational leakage is contained in LCO 3.4.6.2, "Reactor Coolant System operational leakage," and limits primary-to-secondary leakage through any one SG to 150 gpd at room temperature. This limit is based on the assumption that a single crack leaking this amount would not propagate to a SGTR under the stress conditions of a LOCA or a main steam line break. If this amount of leakage is due to more than one crack, the cracks are very small, and the above assumption is conservative.

Applicability

SG tube integrity is challenged when the pressure differential across the tubes is large. Large differential pressures across SG tubes can only be experienced in POWER OPERATION, STARTUP, HOT STANDBY and HOT SHUTDOWN.

RCS conditions are far less challenging in COLD SHUTDOWN and REFUELING than during POWER OPERATION, STARTUP, HOT STANDBY and HOT SHUTDOWN. In COLD SHUTDOWN and REFUELING, primary-to-secondary differential pressure is low, resulting in lower stresses and reduced potential for leakage.

ACTIONS

The ACTIONS are modified by a Note clarifying that the CONDITIONS may be entered independently for each SG tube. This is acceptable because the required ACTIONS provide appropriate compensatory actions for each affected SG tube. Complying with the required ACTIONS may allow for continued operation, and subsequently affected SG tubes are governed by subsequent Condition entry and application of associated required ACTIONS.

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3/4.4 **REACTOR COOLANT SYSTEM** (continued)

BASES (continued)

TITLE:

3/4.4.5 STEAM GENERATOR (SG) TUBE INTEGRITY (continued)

ACTIONS (continued)

a.1 and a.2

ACTIONS a.1 and a.2 apply if it is discovered that one or more SG tubes examined in an inservice inspection satisfy the tube repair criteria but were not plugged or repaired in accordance with the Steam Generator Program as required by Surveillance Requirement (SR) 4.4.5.2. Tube repair (i.e., sleeving) is applicable only to the original SGs. An evaluation of SG tube integrity of the affected tube(s) must be made. SG tube integrity is based on meeting the SG performance criteria described in the Steam Generator Program. The SG repair criteria define limits on SG tube degradation that allow for flaw growth between inspections while still providing assurance that the SG performance criteria will continue to be met. In order to determine if a SG tube that should have been plugged or repaired has tube integrity, an evaluation must be completed that demonstrates that the SG performance criteria will continue to be met until the next refueling outage or SG tube inspection. The tube integrity determination is based on the estimated condition of the tube at the time the situation is discovered and the estimated growth of the degradation prior to the next SG tube inspection. If it is determined that tube integrity is not being maintained, ACTION b applies.

An allowable completion time of seven days is sufficient to complete the evaluation while minimizing the risk of plant operation with a SG tube that may not have tube integrity.

If the evaluation determines that the affected tube(s) have tube integrity, ACTION a.2 allows plant operation to continue until the next refueling outage or SG inspection provided the inspection interval continues to be supported by an operational assessment that reflects the affected tubes. However, the affected tube(s) must be plugged or repaired prior to entering HOT SHUTDOWN following the next refueling outage or SG inspection. This allowable completion time is acceptable since operation until the next inspection is supported by the operational assessment.

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	BASES	(continued)
3/4.4.5	STEAM	GENERATOR (SG) TUBE INTEGRITY (continued)
	ACTION	<u>S</u> (continued)
	b.	
		If the requirements and associated completion time of ACTION a are not met or if SG tube integrity is not being maintained, the reactor must be brought to HOT STANDBY within 6 hours and COLD SHUTDOWN within the next 30 hours. The allowable completion times are reasonable, based on operating experience, to reach the desired plant conditions from full power conditions in an orderly manner and without challenging plant systems.
	Surveilla	ince Requirements
	SR 4.4.	5.1 During shutdown periods the SGs are inspected as required by this SR and the Steam Generator Program. NEI 97-06, "Steam Generator Program Guidelines" (Ref. 1), and its

by this SR and the Steam Generator Program. NEI 97-06, "Steam Generator Program Guidelines" (Ref. 1), and its referenced EPRI Guidelines, establish the content of the Steam Generator Program. Use of the Steam Generator program ensures that the inspection is appropriate and consistent with accepted industry practices.

During SG inspections a condition monitoring assessment of the SG tubes is performed. The condition monitoring assessment determines the "as found" condition of the SG tubes. The purpose of the condition monitoring assessment is to ensure that the SG performance criteria have been met for the previous operating period.

The Steam Generator Program determines the scope of the inspection and the methods used to determine whether the tubes contain flaws satisfying the tube repair criteria. Inspection scope (i.e., which tubes or areas of tubing within the SG are to be inspected) is a function of existing and potential degradation locations. The Steam Generator Program also specifies the inspection methods to be used to find potential degradation. Inspection methods are a function of degradation morphology, non-destructive examination (NDE) technique capabilities, and inspection locations.

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BASES (continued)

3/4.4.5 STEAM GENERATOR (SG) TUBE INTEGRITY (continued)

Surveillance Requirements (continued)

The Steam Generator Program defines the frequency of SR 4.4.5.1. The frequency is determined by the operational assessment and other limits in the SG examination guidelines (Ref. 6). The Steam Generator Program uses information on existing degradations and growth rates to determine an inspection frequency that provides reasonable assurance that the tubing will meet the SG performance criteria at the next scheduled inspection. In addition, Specification 6.8.4.I contains prescriptive requirements concerning inspection intervals to provide added assurance that the SG performance criteria will be met between scheduled inspections.

SR 4.4.5.2

During a SG inspection any inspected tube that satisfies the Steam Generator Program repair criteria is repaired or removed from service by plugging. The tube repair criteria delineated in Specification 6.8.4.1 are intended to ensure that tubes accepted for continued service satisfy the SG performance criteria with allowance for error in the flaw size measurement and for future flaw growth. In addition, the tube repair criteria, in conjunction with other elements of the Steam Generator Program, ensure that the SG performance criteria will continue to be met until the next inspection of the subject tube(s). Reference 1 provides guidance for performing operational assessments to verify that the tubes remaining in service will continue to meet the SG performance criteria.

Steam generator tube repairs are only performed using approved repair methods as described in the Steam Generator Program (Specification 6.8.4.1.2.). Tube repair (i.e., sleeving) is applicable only to original SGs.

The frequency of prior to entering HOT SHUTDOWN following a SG tube inspection ensures that the Surveillance has been completed and all tubes meeting the repair criteria are plugged or repaired prior to subjecting the SG tubes to significant primary-to-secondary pressure differential.

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3/4.4.5	STE	EAM (GENERATOR (SG) TUBE INTEGRITY (continued)
	Ref	erenc	es	
	1.	NEI	97-06, "Steam Generator Program Guidelines"	
	2.	10 C	CFR 50 Appendix A, GDC 19	
	3.	10 C	CFR 100	
	4.	ASN	IE Boiler and Pressure Vessel Code, Section III, S	Subsection NB
	5.	Draf Stea	t Regulatory Guide 1.121, "Bases for Plugging De am Generator Tubes," August 1976	graded PWR
	6.	EPF Guio	RI "Pressurized Water Reactor Steam Generator E delines"	xamination
	7.	10 C	CFR 50.67	<i>.</i>
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BASES (continued)

3/4.4.6 REACTOR COOLANT SYSTEM LEAKAGE

3/4.4.6.1 LEAKAGE DETECTION SYSTEMS

The RCS leakage detection systems required by this specification are provided to monitor and detect leakage from the Reactor Coolant Pressure Boundary. These detection systems are consistent with the recommendations of Regulatory Guide 1.45, "Reactor Coolant Pressure Boundary Leakage Detection Systems," May 1973. The LCO is consistent with NUREG-1432, Revision 1, and is satisfied when leakage detection monitors of diverse measurement means are OPERABLE in MODES 1, 2, 3, and 4. Monitoring the reactor cavity sump inlet flow rate, in combination with monitoring the containment particulate or gaseous radioactivity, provides an acceptable minimum to assure that unidentified leakage is detected in time to allow actions to place the plant in a safe condition when such leakage indicates possible pressure boundary degradation.

3/4.4.6.2 OPERATIONAL LEAKAGE

Background

Components that contain or transport the coolant to or from the reactor core make up the reactor coolant system (RCS). Component joints are made by welding, bolting, rolling, or pressure loading, and valves isolate connecting systems from the RCS.

During plant life, the joint and valve interfaces can produce varying amounts of reactor coolant leakage, through either normal operational wear or mechanical deterioration. The purpose of the RCS operational leakage LCO is to limit system operation in the presence of leakage from these sources to amounts that do not compromise safety. This LCO specifies the types and amounts of leakage.

10 CFR 50, Appendix A, GDC 30 (Ref. 1), requires means for detecting and, to the extent practical, identifying the sources of reactor coolant leakage. Regulatory Guide 1.45 (Ref. 2) describes acceptable methods for selecting leakage detection systems. SECTION NO.:TITLE:TECHNICAL SPECIFICATIONSPAGE:3/4.4BASES ATTACHMENT 6 OF ADM-25.0417 of 32REVISION NO.:REACTOR COOLANT SYSTEM17 of 325ST. LUCIE UNIT 217 of 32

3/4.4 REACTOR COOLANT SYSTEM (continued)

BASES (continued)

3/4.4.6 **REACTOR COOLANT SYSTEM LEAKAGE** (continued)

3/4.4.6.2 **OPERATIONAL LEAKAGE** (continued)

Background (continued)

The safety significance of RCS leakage varies widely depending on its source, rate, and duration. Therefore, detecting and monitoring reactor coolant leakage into the containment area is necessary. Quickly separating the IDENTIFIED LEAKAGE from the UNIDENTIFIED LEAKAGE is necessary to provide quantitative information to the operators, allowing them to take corrective action should a leak occur that is detrimental to the safety of the facility and the public.

A limited amount of leakage inside containment is expected from auxiliary systems that cannot be made 100% leaktight. Leakage from these systems should be detected, located, and isolated from the containment atmosphere, if possible, to not interfere with RCS leakage detection.

This LCO deals with protection of the reactor coolant pressure boundary (RCPB) from degradation and the core from inadequate cooling, in addition to preventing the accident analyses radiation release assumptions from being exceeded. The consequences of violating this LCO include the possibility of a loss of coolant accident (LOCA).

Applicable Safety Analyses

The safety analysis for an event resulting in steam discharge to the atmosphere assumes that primary to secondary leakage from all steam generators (SGs) is 0.3 gpm total through all SGs and 216 gpd through any one SG or is assumed to increase to 0.3 gpm total through all SGs and 216 gpd through any one SG as a result of accident induced conditions. The LCO requirements to limit primary-to-secondary leakage through any one steam generator to less than or equal to 150 gpd is based on room temperature conditions. When this value is adjusted for operating conditions, it is less than or equal to the leakage limit of 216 gpd (measured at operating temperature) through any one SG assumed in the accident analysis. St. Lucie Unit 2 procedures further administratively limit operational leakage with the intent that the accident induced leakage limits will not be exceeded.

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3/4.4 REACTOR COOLANT SYSTEM (continued)

BASES (continued)

TITLE:

3/4.4.6 **REACTOR COOLANT SYSTEM LEAKAGE** (continued)

3/4.4.6.2 OPERATIONAL LEAKAGE (continued)

Applicable Safety Analyses (continued)

Primary to secondary leakage is a factor in the dose releases outside containment resulting from a steam line break (SLB) accident. To a lesser extent, other accidents or transients involve secondary steam release to the atmosphere, such as a steam generator tube rupture (SGTR). The leakage contaminates the secondary fluid.

The FSAR (Ref. 3) analysis for SGTR assumes the contaminated secondary fluid is released mainly via the safety valves or atmospheric dump valves and only briefly steamed to the condenser. The 0.3 gpm total through all SGs and 216 gpd through any one SG primary to secondary leakage safety analysis assumption is relatively inconsequential.

The SLB is more limiting for site radiation releases. The safety analysis for the SLB accident assumes a value greater than 0.15 gpm primary to secondary leakage through each generator as an initial condition. The dose consequences resulting from the SLB accident are well within the limits defined in GDC 19, 10 CFR 100, 10 CFR 50.67 or the staff approved licensing basis (i.e., a small fraction of these limits).

The RCS operational leakage satisfies Criterion 2 of 10 CFR 50.36(c)(2)(ii).

Limiting Condition for Operation (LCO)

Reactor Coolant System operational leakage shall be limited to:

a. PRESSURE BOUNDARY LEAKAGE

No PRESSURE BOUNDARY LEAKAGE is allowed, being indicative of material deterioration. Leakage of this type is unacceptable as the leak itself could cause further deterioration, resulting in higher leakage. Violation of this LCO could result in continued degradation of the RCPB. Leakage past seals and gaskets is not PRESSURE BOUNDARY LEAKAGE.

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3/4.4.6.2	OPERA	TIONAL LEAKAGE (continued)	
	Limiting	Condition for Operation (LCO) (continued)	
	b. UN	IDENTIFIED LEAKAGE	
	On a re mo with cor bot	e gallon per minute (gpm) of UNIDENTIFIED LEAKAGE easonable minimum detectable amount that the contain initoring and containment sump level monitoring equipm hin a reasonable time period. Violation of this LCO count intinued degradation of the RCPB, if the leakage is from undary.	E is allowed as ment air nent can detect ld result in the pressure
	c. Prir	mary-to-Secondary Leakage Through Any One Steam	Generator
	The lea Gu per prir limi exp res cor an tub	e limit of 150 gpm per steam generator is based on the kage performance criterion in NEI 97-06, Steam Genera- idelines (Ref. 4). The Steam Generator Program opera- formance criterion in NEI 97-06 states, "The RCS oper- mary-to-secondary leakage through any one steam gen ited to 150 gallons per day." The limit is based on oper perience with steam generator tube degradation mecha- ult in tube leakage. The operational leakage rate criter njunction with the implementation of the Steam Generat effective measure for minimizing the frequency of stear e ruptures.	operational ator Program itional leakage ational erator shall be ating nisms that ion is or Program is n generator
	d. IDE	ENTIFIED LEAKAGE	
	Up bec det of t LE/ and LE/ fun	to 10 gpm of IDENTIFIED LEAKAGE is considered allo cause leakage is from known sources that do not interfe- ection of UNIDENTIFIED LEAKAGE and is well within the Reactor Coolant System Makeup System. IDENTIF AKAGE includes leakage to the containment from speci- d located sources, but does not include PRESSURE BC AKAGE or controlled reactor coolant pump seal leakoff ction not considered leakage). Violation of this LCO con- tinued degradation of a component or system.	owable ere with he capability IED fically know DUNDARY (a normal uld result in

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	Limiting	Condition for Operation (LCO) (continued)	
	e. Re	actor Coolant System Pressure Isolation Valve Leakag	e
	Lea LC thru lea the	akage is measured through each individual PIV and car O. Of the two PIVs in series in each isolated line, leaka ough one PIV does not result in RCS Leakage when the aktight. If both valves leak and result in a loss of mass f e loss must be included in the allowable IDENTIFIED LE	n impact this age measured e other is rom the RCS, EAKAGE.
	Applicability		
	In POW SHUTD greatest	ER OPERATION, STARTUP, HOT STANDBY and HO OWN, the potential for PRESSURE BOUNDARY LEAK t when the RCS is pressurized.	T ⁄AGE is
-	In COLD SHUTDOWN and REFUELING, leakage limits are not required because the reactor coolant pressure is far lower, resulting in lower stresses and reduced potentials for leakage.		t required ower stresses
. ·	ACTIONS		
	a. If a sec HC foll the	iny PRESSURE BOUNDARY LEAKAGE exists, or prim condary leakage is not within limit, the reactor must be DT STANDBY with 6 hours and COLD SHUTDOWN wit owing 30 hours. This ACTION reduces the leakage an e factors that tend to degrade the pressure boundary.	ary-to- brought to hin the d also reduces
	b. UN LC allo LE, shu wit Thi Co	IDENTIFIED LEAKAGE or IDENTIFIED LEAKAGE is e O limits must be reduced to within the limits within 4 ho ows time to verify leakage rates and either identify UNIE AKAGE or reduce leakage to within limits before the re- ut down. Otherwise, the reactor must be brought to HO hin 6 hours and COLD SHUTDOWN within the following is ACTION is necessary to prevent further deterioration olant Pressure Boundary.	excess of the urs. This DENTIFIED actor must be T STANDBY g 30 hours. of the Reactor
	•	Υ.	

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3/4.4.6.2	OPERA	TIONAL LEAKAGE (continued)	
	ACTION	IS (continued)	
	c. The ens tha aut und is r lea 4 h nor affe sys Isol the are with	e leakage from any RCS Pressure Isolation Valve is suf- sure early detection of possible in-series valve failure. If t when pressure isolation is provided by two manual or omatic valves and when failure of one valve in the pair detected for a substantial length of time, verification of v equired. With one or more RCS Pressure Isolation Val- kage greater than that allowed by Specification 3.4.6.2. ours, at least two valves in each high pressure line hav n-functional valve must be closed and remain closed to ected line(s). In addition, the ACTION statement for the tem must be followed and the leakage from the remain lation Valves in each high pressure line having a valve criteria of Table 3.4-1 shall be recorded daily. If these not met, the reactor must be brought to at least HOT S hin 6 hours and COLD SHUTDOWN within the following	fficiently low to It is apparent deactivated can go valve integrity ves with e, within ing a isolate the e affected ing Pressure not meeting requirements STANDBY g 30 hours.
	d. Wit indi req app	h RCS leakage alarmed and confirmed in a flow path w ication, commencement of an RCS water inventory bala uired within 1 hour to determine the leak rate. This act plicable to primary-to-secondary leakage.	vith no flow ance is ion is not
	The allor experier conditior In COLE Coolant much les	wed completion times are reasonable, based on operation, to reach the required plant conditions from full powns in an orderly manner and without challenging plant sO SHUTDOWN, the pressure stresses acting on the Resolversure Boundary are much lower, and further deteriors likely.	ing er ystems. actor pration is

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	Surveilla	ance Requirements	
		· · · · ·	

4.4.6.2.1

Verifying Reactor Coolant System leakage to be within the LCO limits ensures the integrity of the Reactor Coolant Pressure Boundary is maintained. PRESSURE BOUNDARY LEAKAGE would at first appear as UNIDENTIFIED LEAKAGE and can only be positively identified by inspection. It should be noted that leakage past seals and gaskets is not PRESSURE BOUNDARY LEAKAGE. UNIDENTIFIED LEAKAGE and IDENTIFIED LEAKAGE are determined by performance of a Reactor Coolant System water inventory balance.

a. and b.

These SRs demonstrate that the RCS operational leakage is within the LCO limits by monitoring the containment atmosphere gaseous and particulate radioactivity monitor and the containment sump level and discharge at least once per 12 hours.

<u>C.</u>

The RCS water inventory balance must be performed with the reactor at steady state operating conditions (stable temperature, power level, pressurizer and makeup tank levels, makeup and letdown, and reactor coolant pump seal injection and return flows). The Surveillance is modified by a note that states that this Surveillance Requirement is not required to be performed until 12 hours after establishment of steady state operation. The 12 hour allowance provides sufficient time to collect and process all necessary data after stable plant conditions are established.

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3/4.4.6 REACTOR COOLANT SYSTEM LEAKAGE (continued)

3/4.4.6.2 **OPERATIONAL LEAKAGE** (continued)

Surveillance Requirements (continued)

- 4.4.6.2.1 (continued)
 - <u>c.</u> (continued)

Steady state operation is required to perform a proper water inventory balance since calculations during maneuvering are not useful. For RCS operational leakage determination by water inventory balance, steady state is defined as stable RCS pressure, temperature, power level, pressurizer and makeup tank levels, makeup and letdown, and Reactor Coolant Pump seal injection and return flows.

An early warning of PRESSURE BOUNDARY LEAKAGE or UNIDENTIFIED LEAKAGE is provided by the automatic systems that monitor containment atmosphere radioactivity, containment normal sump inventory and discharge, and reactor head flange leakoff. It should be noted that leakage past seals and gaskets is not PRESSURE BOUNDARY LEAKAGE. The reactor cavity (containment) sump and containment atmosphere radioactivity leakage detection systems are specified in LCO 3.4.61, "Reactor Coolant System Leakage Detection Systems."

The note also states that this SR is not applicable to primary-to secondary leakage because leakage of 150 gallons per day cannot be measured accurately by an RCS water inventory balance.

This 72-hour frequency is a reasonable interval to trend leakage and recognizes the importance of early leakage detection in the prevention of accidents.

d.

This SR demonstrates that the RCS operational leakage is within the LCO limits by monitoring the Reactor Head Flange Leakoff System at least once per 24 hours.

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	<u>Surveilla</u>	ince Requirements (continued)	
	4.4.6.2.1	(continued)	
	<u>e.</u>		
•		This Surveillance Requirement verifies that primary-to	secondary

Inis Surveillance Requirement Verifies that primary-to-secondary leakage is less than or equal to 150 gpd through any one steam generator. Satisfying the primary-to-secondary leakage limit ensures that the operational leakage performance criterion in the Steam Generator Program is met. If this Surveillance Requirement is not met, compliance with LCO 3.4.5, "Steam Generator Tube Integrity" should be evaluated. The 150-gpd limit is measured at room temperature as described in Reference 5. The operational leakage rate limit applies to leakage through any one steam generator. If it is not practical to assign the leakage to an individual steam generator, all the primary-to-secondary leakage should be conservatively assumed to be from one steam generator.

The Surveillance Requirement is modified by a note, which states that the Surveillance is not required to be performed until 12 hours after establishment of steady state operation. For Reactor Coolant System primary-to-secondary leakage determination, steady state is defined as stable Reactor Coolant System pressure, temperature, power level, pressurizer and makeup tank levels, makeup and letdown, and reactor coolant pump seal injection and return flows.

The Surveillance Frequency of 72 hours is a reasonable interval to trend primary to secondary leakage and recognizes the importance of early leakage detection in the prevention of accidents. The primary-to-secondary leakage is determined using continuous process radiation monitors or radiochemical grab sampling in accordance with the EPRI guidelines (Ref. 5).

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	BAS	ES (continued)
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3/4.4.6.2	OPE	RATIONAL LEAKAGE (continued)
	Surv	eillance Requirements (continued)
	4.4.6	5.2.2
	<u>a</u>	. through d.
		This Surveillance Requirement verifies RCS Pressure Isolation Valve check valve integrity thereby reducing the probability of gross valve failure and consequent intersystem LOCA. Leakage from the RCS pressure isolation check valve is IDENTIFIED LEAKAGE and will be considered as a portion of the allowed limit.
	4.4.6	0.2.3
	<u>a</u>	. and b.
		This Surveillance Requirement verifies RCS Pressure Isolation Valve motor-operated valve integrity thereby reducing the probability of gross valve failure and consequent intersystem LOCA. Leakage from the RCS pressure isolation motor- operated valve is IDENTIFIED LEAKAGE and will be considered as a portion of the allowed limit.
	<u>Refe</u>	rences
	1.	10 CFR 50, Appendix A, GDC 30
	2.	Regulatory Guide 1.45
	3.	UFSAR, Section 15.6.3
	4.	NEI 97-06, "Steam Generator Program Guidelines"
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3/4.4.7 CHEMISTRY

The limitations on Reactor Coolant System chemistry ensure that corrosion of the Reactor Coolant System is minimized and reduces the potential for Reactor Coolant System leakage or failure due to stress corrosion. Maintaining the chemistry within the Steady State Limits provides adequate corrosion protection to ensure the structural integrity of the Reactor Coolant System over the life of the plant. The associated effects of exceeding the oxygen, chloride and fluoride limits are time and temperature dependent. Corrosion studies show that operation may be continued with contaminant concentration levels in excess of the Steady State Limits, up to the Transient Limits, for the specified limited time intervals without having a significant effect on the structural integrity of the Reactor Coolant System. The time interval permitting continued operation within the restrictions of the Transient Limits provides time for taking corrective actions to restore the contaminant concentrations to within the Steady State Limits.

The surveillance requirements provide adequate assurance that concentrations in excess of the limits will be detected in sufficient time to take corrective action.

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BASES (continued)

3/4.4.8 SPECIFIC ACTIVITY

The limitations on the specific activity of the primary coolant ensure that the resulting 2 hour doses at the site boundary will not exceed 10CFR50.67 limits following a steam generator tube rupture accident in conjunction with an assumed steady state primary-to-secondary steam generator leakage rate of 0.3 gpm total primary-to-secondary leakage through all SGs and 216 gallons per day through any one SG, and a loss of offsite electrical power. The values for the limits on specific activity represent limits based upon a parametric evaluation by the NRC of typical site locations. These values are conservative in that specific site parameters of the St. Lucie site, such as site boundary location and meteorological conditions, were not considered in this evaluation.

The ACTION statement permitting POWER OPERATION to continue for limited time periods with the primary coolant's specific activity greater than 1.0 microcurie/gram DOSE EQUIVALENT I-131, but within the allowable limit shown on Figure 3.4-1, accommodates possible iodine spiking phenomenon which may occur following changes in THERMAL POWER.

Reducing T_{avg} to less than 500°F prevents the release of activity should a steam generator tube rupture since the saturation pressure of the primary coolant is below the lift pressure of the atmospheric steam relief valves. The surveillance requirements provide adequate assurance that excessive specific activity levels in the primary coolant will be detected in sufficient time to take correction action. Information obtained on iodine spiking will be used to assess the parameters associated with spiking phenomena. A reduction in frequency of isotopic analyses following power changes may be permissible if justified by the data obtained.

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BASES (continued)

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3/4.4.9 PRESSURE/TEMPERATURE LIMITS

All components in the Reactor Coolant System are designed to withstand the effects of cyclic loads due to system temperature and pressure changes. These cyclic loads are introduced by normal load transients, reactor trips, and startup and shutdown operations. The various categories of load cycles used for design purposes are provided in Section 5.2 of the FSAR. During startup and shutdown, the rates of temperature and pressure changes are limited so that the maximum specified heatup and cooldown rates are consistent with the design assumptions and satisfy the stress limits for cyclic operation.

During heatup, the thermal gradients through the reactor vessel wall produce thermal stresses which are compressive at the reactor vessel inside surface and are tensile at the reactor vessel outside surface. Since reactor vessel internal pressure always produces tensile stresses at both the inside and outside surface locations, the total applied stress is greatest at the outside surface location. However, since neutron irradiation damage is larger at the inside surface location when compared to the outside surface, the inside surface flaw may be more limiting. Consequently, for the heatup analysis both the inside and outside surface flaw locations must be analyzed for the specific pressure and thermal loadings to determine which is more limiting.

During cooldown, the thermal gradients through the reactor vessel wall produce thermal stresses which are tensile at the reactor vessel inside surface and which are compressive at the reactor vessel outside surface. Since reactor vessel internal pressure always produces tensile stresses at both the inside and outside surface locations, the total applied stress is greatest at the inside surface location. Since the neutron indication damage is also greatest at the inside surface location the inside surface flaw is the limiting location. Consequently, only the inside surface flaw must be evaluated for the cooldown analysis.

The heatup and cooldown limit curves Figures 3.4-2, 3.4-3 and 3.4-4 are composite curves which were prepared by determining the most conservative case, with either the inside or outside wall controlling, for any heatup rate of up to 50 degrees F per hour or cooldown rate of up to 100 degrees F per hour. The heatup and cooldown curves were prepared based upon the most limiting value of the predicted adjusted reference temperature at 21.7 EFPY, and they include adjustments for pressure differences between the reactor vessel beltline and pressurizer instrument taps.

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TECHNICAL SPECIFICATIONS BASES ATTACHMENT 6 OF ADM-25.04 REACTOR COOLANT SYSTEM ST. LUCIE UNIT 2

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BASES (continued)

TITLE:

3/4.4.9 **PRESSURE/TEMPERATURE LIMITS** (continued)

The reactor vessel materials have been tested to determine their initial RT_{NDT} ; the results of these tests are shown in Table B 3/4.4-1. Reactor operation and resultant fast neutron (E greater than 1 MeV) irradiation will cause an increase in the RT_{NDT} . An adjusted reference temperature can be predicated using a) the initial RT_{NDT} , b) the fluence (E greater than 1 MeV), including appropriate adjustments for neutron attenuation and neutron energy spectrum variations through the wall thickness, c) the copper and nickel contents of the material, and d) the transition temperature shift as recommended by Regulatory Guide 1.99, Revision 2, "Effects of Residual Elements on Predicted Radiation Damage to Reactor Vessel Materials," or other approved method. The heatup and cooldown limit curves Figures 3.4-2, 3.4-3 and 3.4-4 include predicted adjustments for this shift in RT_{NDT} at 21.7 EFPY.

The actual shift in RT_{NDT} of the vessel materials will be benchmarked periodically during operation, by removing and evaluating, in accordance with 10 CFR 50 Appendix H and ASTM E185, reactor vessel material irradiation surveillance specimens installed near the inside wall of the reactor vessel in the core area. Since the neutron spectra at the irradiation samples and the vessel inside radius are essentially identical, the measured transition temperature shift in RT_{NDT} for a set of material samples can be compared to the predications of RT_{NDT} that were used for preparations of the pressure/temperature limits curves. If the measured delta RT_{NDT} values from the surveillance capsule are not conservatively within the measurement uncertainty of the prediction method, then heat up and cooldown curves must be re-evaluated.

The pressure-temperature limit lines shown on Figures 3.4-2, 3.4-3 and 3.4-4 for reactor criticality and for inservice leak and hydrostatic testing have been provided to assure compliance with the minimum temperature requirements for Appendix G to 10 CFR 50.

The maximum RT_{NDT} all Reactor Coolant System pressure-retaining materials, with the exception of the reactor pressure vessel, has been determined to be 60°F. The Lowest Service Temperature limit line shown on Figures 3.4-2, 3.4-3 and 3.4-4 is based upon this RT_{NDT} since Article NB-2332 (Summer Addenda of 1972) of Section III of the ASME Boiler and Pressure Vessel Code requires the Lowest Service Temperature to be RT_{NDT} + 100°F for piping, pumps, and valves. Below this temperature, the system pressure must be limited to a maxi-mum of 20% of the system's hydrostatic test pressure of 3125 psia.

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3/4.4 REACTOR COOLANT SYSTEM (continued)

BASES (continued)

3/4.4.9 **PRESSURE/TEMPERATURE LIMITS** (continued)

The limitations imposed on the pressurizer heatup and cooldown rates and spray water temperature differential are provided to assure that the pressurizer is operated within the design criteria assumed for the fatigue analysis performed in accordance with the ASME Code requirements.

The OPERABILITY of two PORVs, two SDCRVs or an RCS vent opening of greater than 3.58 square inches ensures that the RCS will be protected from pressure transients which could exceed the limits of Appendix G to 10 CFR Part 50 when one or more of the RCS cold leg temperatures are less than or equal to the LTOP temperatures. The Low Temperature Overpressure Protection System has adequate relieving capability to protect the RCS from overpressurization when the transient is limited to either (1) a safety injection actuation in a water-solid RCS with the pressurizer heaters energized or (2) the start of an idle RCP with the secondary water temperature of the steam generator less than or equal to 40°F above the RCS cold leg temperatures with the pressurizer water-solid.

3/4.4.10 REACTOR COOLANT SYSTEM VENTS

Reactor Coolant System vents are provided to exhaust noncondensible gases and/or steam from the primary system that could inhibit natural circulation core cooling. The OPERABILITY of at least one Reactor Coolant System vent path from the reactor vessel head and the pressurizer steam space ensures the capability exists to perform this function.

The redundancy design of the Reactor Coolant System vent systems serves to minimize the probability of inadvertent or irreversible actuation while ensuring that a single failure of a vent valve, power supply, or control system does not prevent isolation of the vent path.

The function, capabilities, and testing requirements of the Reactor Coolant System vent system are consistent with the requirements of Item II.b.1 of NUREG-0737, "Clarification of TMI Action Plan Requirements," November 1980.

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			TABLE B 3/4.4 REACTOR VESSEL TO	-1 UGHNESS		
Piece No.	Code No.	Material	Vessel Location	Drop Weight Results	Temperature of Charpy V-Notch RT (°F) NDT @ 50 ft-Ib	Minimum Upper Shelf Cv energy for Transverse Direction Charpy ⁽¹⁾ Ft-Ib
122-102A	M-604-1	SA 533B C1 1	Upper Shell Plate	0	+50	
122-102B	M-604-2	SA 533B C1 1	Upper Shell Plate	+10	+50	
122-102C	M-604-3	SA 533B C1 1	Upper Shell Plate	-10	+10	-
124-102B	M-605-1	SA 533B C1 1	Immediate Shell Plate	0	+30	105
124-102C	M-605-2	SA 533B C1 1	Immediate Shell Plate	-10	+10	113
124-102A	M-605-3	SA 533B C1 1	Immediate Shell Plate	-20	0	113
142-102C	M-4116-1	SA 533B C1 1	Lower Shell Plate	-30	+20	91
142-102B	M-4116-2	SA 533B C1 1	Lower Shell Plate	-50	+20	105
142-102A	M-4116-3	SA 533B C1 1	Lower Shell Plate	-40	+20	100
102-101	M-4110-1	SA 533B C1 1	Closure Head	-10	+30	
106-101	M-4101-1	SA 508 C1 2	Closure Head Flange	0	0	
128-101A	M-4102-1	SA 508 C1 2	Inlet Nozzle	-20	-20	
128-101D	M-4102-2	SA 508 C1 2	Inlet Nozzle	-20	-20	
128-101B	M-4102-3	SA 508 C1 2	Inlet Nozzle	0	0	
128-101C	M-4102-4	SA 508 C1 2	Inlet Nozzle	-10	-10	
128-301B	M-4103-1	SA 508 C1 2	Outlet Nozzle	-20	-20	
128-301A	M-4103-2	SA 508 C1 2	Outlet Nozzle	-30	-30	
126-101	M-602-1	SA 508 C1 2	Vessel Flange	-30	-10	
131-102A	M-4104-1	SA 508 C1 1	Inlet Nozzle Safe End	-20	+20	
131-102D	M-4104-2	SA 508 C1 1	Inlet Nozzle Safe End	-20	+20	
131-102B	M-4104-3	SA 508 C1 1	Inlet Nozzle Safe End	-20	+20	
131-102C	M-4104-4	SA 508 C1 1	Inlet Nozzle Safe End	-20	+20	
131-101B	M-4105-1	SA 508 C1 1	Outlet Nozzle Safe End	-10	0	
131-101A	M-4105-2	SA 508 C1 1	Outlet Nozzle Safe End	-10	0	
152-101	M-4112-1	SA 533B C1 1	Bottom Head Dome	-50	-40	
154-102 (A to F)	M-4111-1	SA 533B C1 1	Bottom Head Torus	-40	+40	
104-102 (A to D)	M-4109-1	SA 533B C1 1	Closure Head Torus	-60	-10 ⁽²⁾	

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3/4.4 REACTOR COOLANT SYSTEM (continued)

BASES (continued)

3/4.4.11 STRUCTURAL INTEGRITY

The inservice inspection and testing programs for ASME Code Class 1, 2 and 3 components ensure that the structural integrity and operational readiness of these components will be maintained at an acceptable level throughout the life of the plant. This programs are in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda as required by 10 CFR Part 50.55a (g) except where specific written relief has been granted by the Commission pursuant to 10 CFR Part 50.55a (g) (6) (i).

Components of the reactor coolant system were designed to provide access to permit inservice inspections in accordance with Section XI of the ASME Boiler and Pressure Vessel Code 1971 Edition and Addenda through Winter 1973.

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FPI	OF ADM-25.04	•	Current Revision No. 1
	SAFETY RELATED)	Effective Date 12/01/04
Title:			
EMERGEN	Y CORE COOLING	SYSTE	NS (ECCS)
Responsible Departme	nt: Licensing		
REVISION SUMMARY			
Revision 1 – Incorpora 11/24/04)	ted PCR 04-3132 to implement an	nendments 194	/136. (K. W. Frehafer,
Revision 0 – Bases for	Technical Specifications (F We	inkam, 08/30/01	1)
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Revision FRG Revie	w Date Approved By	Approval Date	S <u>2</u> OPS
0 08/30/	01 R.G. West	08/30/01	
	Plant General Managor		
Revision FRG Revie	Plant General Manager w Date Approved By	Approval Date	DOCT PROCEDURE DOCN Section 3/4.5
Revision FRG Revision 1 11/23/	Plant General Manager w Date Approved By 04 G. L. Johnston	Approval Date 11/24/04	DOCT PROCEDURE DOCN Section 3/4.5 SYS

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3/4.5	EMERGENC	Y CORE COOLING	SYSTEMS (E	ECCS)	
	BASES	· ·			
8/4.5.1	SAFETY INJ	ECTION TANKS			
	The OPERAE injection tanks immediately for the event the tanks. This in mechanism d	BILITY of each of th s ensures that a su orced into the reac RCS pressure falls nitial surge of water uring large RCS pi	e Reactor Coo fficient volume tor core throug below the pre into the core p pe ruptures.	lant System (RC of borated wate h each of the col ssure of the safe provides the initia	S) safety r will be d legs in ty injection I cooling
	The limits on pressure ensu injection in the	safety injection tan ure that the assum e safety analysis a	k volume, boro otions used for re met.	n concentration, safety injection	and ank
The safety injection tank power-operated isolation valves a to be "operating bypasses" in the context of IEEE Std. 279 requires that bypasses of a protective function be removed whenever permissive conditions are not met. In addition, a injection tank isolation valves fail to meet single failure crite power to the valves is required.				ion valves are co EE Std. 279-197 ⁷ be removed auto n addition, as the e failure criteria, i	onsidered I, which omatically ese safety emoval of
	The limit of 72 boron concen volume or cov available for in other reasons based on prol to 24 hours.	2 hours for operation tration not within lin ver-pressure, consin njection in the ever the SIT may be un pability risk assess	on with an SIT t mits, or due to ders that the ve nt of a LOCA. I nable to perfor ment, operation	that is inoperable the inability to ve olume of the SIT If one SIT is inop m its safety func n in this condition	e due to rify liquid is still erable for tion and, n is limited
•	The practice of function below interlock funct Specification is SIT isolation is operability at it to J.A. Stall da Amendment F Cooling Syste	of calibrating and te v 515 psia (the cur tion at 500 psia) m Surveillance 4.5.1. nterlock at a more and above the setp ated November 2, Request Regarding m Isolation Interloo	esting the SIT is rent plant pract eets the require 1.d.1. The stat conservative s point (NRC lette 1999, subject " Safety Injection ck Surveillance	solation valve int ice is to set and ements of Techn if accepted that t etpoint demonstr er from William C St. Lucie Unit 2 - on Tank and Shu s (TAC No. MA5	erlock test the ical esting the rates . Gleaves - tdown 619)."

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3/4.5 EMERGENCY CORE COOLING SYSTEMS (ECCS) (continued)

BASES (continued)

3/4.5.2 and 3/4.5.3 ECCS SUBSYSTEMS

The OPERABILITY of two separate and independent ECCS subsystems ensures that sufficient emergency core cooling capability will be available in the event of a LOCA assuming the loss of one subsystem through any single failure consideration. Either subsystem operating in conjunction with the safety injection tanks is capable of supplying sufficient core cooling to limit the peak cladding temperatures within acceptable limits for all postulated break sizes ranging from the double-ended break of the largest RCS hot leg pipe downward. In addition, each ECCS subsystem provides long-term core cooling capability in the recirculation mode during the accident recovery period.

TS 3.5.2, ACTION a.1. provides an allowed outage/action completion time (AOT) of up to 7 days from initial discovery of failure to meet the LCO provided the affected ECCS subsystem is inoperable only because its associated LPSI train is inoperable. This 7 day AOT is based on the findings of a deterministic and probabilistic safety analysis and is referred to as a "risk-informed" AOT extension. Entry into this ACTION requires that a risk assessment be performed in accordance with the Configuration Risk Management Program (CRMP) which is described in the Administrative Procedure (ADM-17.08) that implements the Maintenance Rule pursuant to 10 CFR 50.65.

In Mode 3 with RCS pressure < 1750 psia and in Mode 4, one OPERABLE ECCS subsystem is acceptable without single failure consideration on the basis of the stable reactivity condition of the reactor and the limited core cooling requirements.

The trisodium phosphate dodecahydrate (TSP) stored in dissolving baskets located in the containment basement is provided to minimize the possibility of corrosion cracking of certain metal components during operation of the ECCS following a LOCA. The TSP provided this protection by dissolving in the sump water and causing its final pH to be raised to greater than or equal to 7.0.

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3/4.5 EMERGENCY CORE COOLING SYSTEMS (ECCS) (continued)

BASES (continued)

3/4.5.2 and 3/4.5.3 ECCS SUBSYSTEMS (continued)

The requirement for one high pressure safety injection pump to be rendered inoperable prior to entering MODE 5, although the analysis supports actuation of safety injection in a water solid RCS with pressurizer heaters energized, provides additional administrative assurance that a mass addition pressure transient can be relieved by the operation of a single PORV or SDCRV. A limit on the maximum number of operable HPSI pumps is not necessary when the pressurizer manway cover or the reactor vessel head is removed.

The Surveillance Requirements provided to ensure OPERABILITY of each component ensure that a minimum, the assumptions used in the accident analyses are met and that subsystem OPERABILITY is maintained. The Surveillance Requirement for throttle valve position stops, along with appropriate post-maintenance flow balance testing,* provides assurance that proper ECCS flows will be maintained in the event of a LOCA. Maintenance of proper flow resistance and pressure drop in the piping system to each injection point is necessary to: (1) prevent total pump flow from exceeding runout conditions when the system is in its minimum resistance configuration, (2) provide the proper flow split between injection points in accordance with the assumptions used in the ECCS-LOCA analyses, and (3) provide an acceptable level of total ECCS flow to all injection points equal to or above that assumed in the ECCS-LOCA analyses. The requirement to dissolve a representative sample of TSP in a sample of RWT water provides assurance that the stored TSP will dissolve in borated water at the postulated post-LOCA temperatures.

Periodic surveillance testing of ECCS pumps to detect gross degradation caused by impeller structural damage or other hydraulic component problems is required by Section XI of the ASME Code. This type of testing may be accomplished by measuring the pump developed head at only one point on the pump characteristic curve. This verifies both that the measured performance is within an acceptable tolerance of the original pump baseline performance and that the performance at the test flow is greater than or equal to the performance assumed in the unit safety analysis. Surveillance Requirements are specified in the Inservice Testing Program, which encompasses Section XI of the ASME Code. Section XI of the ASME Code provides the activities and frequencies necessary to satisfy the requirements.

* Refer to UFSAR for flow balancing requirements

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3/4.5 EMERGENCY CORE COOLING SYSTEMS (ECCS) (continued)

BASES (continued)

3/4.5.2 and 3/4.5.3 ECCS SUBSYSTEMS (continued)

The practice of calibrating and testing the SDC isolation valve interlock function below 515 psia (the current plant practice is to set and test the interlock function at 500 psia) meets the requirements of Technical Specification Surveillance 4.5.2.e.1. The staff accepted that testing the SDC isolation interlock at a more conservative setpoint demonstrates operability at and above the setpoint (NRC letter from William C. Gleaves to J.A. Stall dated November 2, 1999, subject "St. Lucie Unit 2 – Amendment Request Regarding Safety Injection Tank and Shutdown Cooling System Isolation Interlock Surveillances (TAC No. MA5619)."

3/4.5.4 REFUELING WATER TANK

The OPERABILITY of the Refueling Water Tank (RWT) as part of the ECCS ensures that a sufficient supply of borated water is available for injection by the ECCS in the event of a LOCA. The limits on RWT minimum volume and boron concentration ensure that (1) sufficient water is available within containment to permit recirculation cooling flow to the core, and (2) the reactor will remain subcritical in the cold condition following mixing of the RWT and the RCS water volumes with all control rods inserted except for the most reactive control assembly. These assumptions are consistent with the LOCA analyses.

The contained water volume limit includes an allowance for water not usable because of tank discharge line location or other physical characteristics.

The limits on contained water volume and boron concentration of the RWT also ensure a pH value of between 7.0 and 8.0 for the solution recirculated within containment after a LOCA. This pH band minimizes the evolution of iodine and minimizes the effect of chloride and caustic stress corrosion on mechanical systems and components.



ST. LUCIE UNIT 2

TECHNICAL SPECIFICATIONS BASES ATTACHMENT 8 OF ADM-25.04



SAFETY RELATED

Title:

CONTAINMENT SYSTEMS

Responsible Department: Licensing

REVISION SUMMARY:

Revision 7 - Incorporated PCR 08-0488 for CR 2007-5341 to implement TS amendments 204/151 - elimination of H2 Recombiner TS and relocation of H2 Analyzer TS to licensee controlled document (UFSAR). (K.W. Frehafer, 03/27/08)

Revision 6 - Incorporated PCR 04-3132 to implement amendments 194/136. (K. W. Frehafer, 11/24/04)

Revision 5 - Incorporated PCR 03-3361 for CR 03-4025 to add design basis equipment used to maintain pressure and temperature in containment during a DBA. (Edgard Hernandez, 02/26/04)

Revision 4 – Incorporated PCR 03-0626 for PM 02-09-030 and PSL-ENG-SENS-02-044, R0 to provide protection of HVAC charcoal filters. (C.J. Wasik, 04/18/03)

Revision 3 - Changes made to reflect TS Amendment #127. (M. DiMarco, 09/20/02)

Revision 2 – Extended the allowed outage time for the containment vacuum relief lines from 4 hours to 72 hours for returning an inoperable containment vacuum relief line to operable status. (M. DiMarco, 06/06/02)

Revision 1 – Clarified containment ventilation system leakage integrity test requirements for FCV-25-1 and FCV-25-6. (Ken Frehafer, 04/25/02)

Revision 0 – Bases for Technical Specifications. (E. Weinkam, 08/30/01)

Revision 0	FRG Review Date 08/30/01	Approved By R. G. West	Approval Date 08/30/01	DATE	2_OPS
		Plant General Manager		DOCT	PROCEDURE
Revision	FRG Review Date	Approved By	Approval Date	DOCN	Section 3/4.6
7	03/26/08	C. Costanzo	03/27/08	SYS	
		Plant General Manager		СОМ	COMPLETED
				ITM	7

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BASES FOR SECTION 3/4.6

3/4.6 CONTAINMENT SYSTEMS

BASES

3/4.6.1 PRIMARY CONTAINMENT

3/4.6.1.1 CONTAINMENT INTEGRITY

Primary CONTAINMENT INTEGRITY ensures that the release of radioactive materials from the containment atmosphere will be restricted to those leakage paths and associated leak rates assumed in the safety analyses. This restriction, in conjunction with the leakage rate limitation, will limit the site boundary radiation doses to within the limits of 10 CFR 100 during accident conditions.

In accordance with Generic Letter 91-08, "Removal of Component Component Lists from Technical Specifications," the opening of locked or sealed closed containment isolation valves on an intermittent basis under administrative control includes the following considerations: (1) stationing an operator, who is in constant communication with the control room, at the valve controls, (2) instructing this operator to close these valves in an accident situation, and (3) assuring that environmental conditions will not preclude access to close the valves and that this action will prevent the release of radioactivity outside the containment.

3/4.6.1.2 CONTAINMENT LEAKAGE

The limitations on containment leakage rates ensure that total containment leakage volume will not exceed the value assumed in the accident analyses at the peak accident pressure, P_a (41.8 psig) which results from the limiting design basis loss of coolant accident.

The surveillance testing for measuring leakage rates is performed in accordance with the Containment Leakage Rate Testing Program, and is consistent with the requirements of Appendix J of 10 CFR 50 Option B and Regulatory Guide 1.163 dated September, 1995, as modified by approved exemptions.

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3/4.6 CONTAINMENT SYSTEMS (continued)

BASES (continued)

3/4.6.1 CONTAINMENT VESSEL (continued)

3/4.6.1.3 CONTAINMENT AIR LOCKS

The limitations on closure and leak rate for the containment air locks are required to meet the restrictions on CONTAINMENT INTEGRITY and containment leak rate. Surveillance testing of the air lock seals provides assurance that the overall air lock leakage will not become excessive due to seal damage during the intervals between air lock leakage tests.

3/4.6.1.4 INTERNAL PRESSURE

The limitations on containment internal pressure ensure that (1) the containment structure is prevented from exceeding its design negative pressure differential with respect to the annulus atmosphere of 0.7 psi and (2) the containment peak pressure does not exceed the design pressure of 44 psig during steam line break conditions.

The maximum peak pressure expected to be obtained from a steam line break event is 43.4 psig. The limit of 0.4 psig for initial positive containment pressure will limit the total pressure to 43.99 psig which is less than the design pressure and is consistent with the safety analyses.

3/4.6.1.5 AIR TEMPERATURE

The limitation on containment average air temperature ensures that the containment temperature does not exceed the design temperature of 264°F during steam line break conditions and is consistent with the safety analyses.

3/4.6.1.6 CONTAINMENT VESSEL STRUCTURAL INTEGRITY

The limitation ensures that the structural integrity of the containment steel vessel will be maintained comparable to the original design standards for the life of the facility. Structural integrity is required to ensure that the vessel will withstand the maximum pressure of 41.8 psig in the event of the limiting design basis loss of coolant accident. A visual inspection in accordance with the Containment Leakage Rate Testing Program is sufficient to demonstrate this capability.

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BASES (continued)

3/4.6.1 CONTAINMENT VESSEL (continued)

3/4.6.1.7 CONTAINMENT VENTILATION SYSTEM

The 48-inch containment purge supply and exhaust isolation valves are required to be closed during plant operation since these valves have not been demonstrated capable of closing during a LOCA or steam line break accident. Maintaining these valves closed during plant operations ensures that excessive quantities of radioactive materials will not be released via the containment purge system. To provide assurance that the 48-inch valves cannot be inadvertently opened, they are sealed closed in accordance with Standard Review Plan 6.2.4 which includes devices to lock the valve closed, or prevent power from being supplied to the valve operator.

The use of the containment purge lines is restricted to the 8-inch purge supply and exhaust isolation valves since, unlike the 48-inch valves, the 8-inch valves will close during a LOCA or steam line break accident and therefore the site boundary dose guidelines of 10 CFR Part 100 would not be exceeded in the vent of an accident during purging operations.

Leakage integrity tests with a maximum allowable leakage rate for purge supply and exhaust isolation valves will provide early indication of resilient material seal degradation and will allow the opportunity for repair before gross leakage failure develops. The 0.60 L_a leakage limit shall not be exceeded when the leakage rates determined by the leakage integrity tests of these valves are added to the previously determined total for all valves and penetrations subject to Type B and C tests. Leakage integrity testing does not apply to valves FCV-25-1 and FCV-25-6 because these valves provide shield building ventilation system integrity. FCV-25-1 and FCV-25-6 do not provide a containment isolation function and are not required by design to satisfy GDC-56 criteria for containment penetration isolation (see evaluation PSL-ENG-SENS-00-012).

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BASES (continued)

3/4.6.2 DEPRESSURIZATION AND COOLING SYSTEMS

3/4.6.2.1 CONTAINMENT SPRAY AND COOLING SYSTEMS

The OPERABILITY of the containment spray and cooling systems ensures that depressurization and cooling capability will be available to limit postaccident pressure and temperature in the containment to acceptable values. During a Design Basis Accident (DBA), at least one containment cooling train and one containment spray train are capable of maintaining the peak pressure and temperature within design limits. One containment spray train has the capability, in conjunction with the Iodine Removal System, to remove iodine from the containment atmosphere and maintain concentrations below those assumed in the safety analyses. To ensure that these conditions can be met considering single-failure criteria, two spray trains and two cooling trains must be OPERABLE.

The 72 hour action interval specified in ACTION 1.a and ACTION 1.d, and the 7 day action interval specified in ACTION 1.b take into account the redundant heat removal capability and the iodine removal capability of the remaining operable systems, and the low probability of a DBA occurring during this period. The 10 day constraint for ACTIONS 1.a and 1.b is based on coincident entry into two ACTION conditions (specified in ACTION 1.c) coupled with the low probability of an accident occurring during this time. If the system(s) cannot be restored to OPERABLE status within the specified completion time, alternate actions are designed to bring the unit to a mode for which the LCO does not apply. The extended interval (54 hours) specified in ACTION 1.a to be in MODE 4 includes 48 hours of additional time for restoration of the inoperable CS train, and takes into consideration the reduced driving force for a release of radioactive material from the RCS when in MODE 3. With two containment spray trains or any combination of three or more containment spray and containment cooling trains inoperable in MODES 1, 2, or Mode 3 with Pressurizer Pressure > 1750 psia, the unit is in a condition outside the accident analyses and LCO 3.0.3 must be entered immediately. In MODE 3 with Pressurizer Pressure < 1750 psia, containment spray is not required.

The specifications and bases for LCO 3.6.2.1 are consistent with NUREG-1432, Revision 0 (9/28/92), Specification 3.6.6A (Containment Spray and Cooling Systems; Credit taken from iodine removal by the Containment Spray System), and the plant safety analyses.

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3/4.6.2	DEPRESSURIZATION AND COOLING SYSTEMS (continued)				
3/4.6.2.1	CONTAINMENT SPRAY AND COOLING SYSTEMS (continued)				

Ensuring that the containment spray pump discharge pressure is met satisfies the periodic surveillance requirement to detect gross degradation caused by impeller structural damage or other hydraulic component problems. Along with this requirement, Section XI of the ASME Code verifies the pump developed head at one point on the pump characteristic curve to verify both that the measured performance is within an acceptable tolerance of the original pump baseline performance and that the performance at the test flow is greater than or equal to the performance assumed in the unit safety analysis. Surveillance Requirements are specified in the Inservice Testing Program, which encompasses Section XI of the ASME Code. Section XI of the ASME Code provides the activities and frequencies necessary to satisfy the requirements.

3/4.6.2.2 IODINE REMOVAL SYSTEM

The OPERABILITY of the lodine Removal System ensures that sufficient N_2H_4 is added to the containment spray in the event of a LOCA. The limits on N_2H_4 volume and concentration ensure a minimum of 50 ppm of N_2H_4 concentration available in the spray for a minimum of 6.5 hours per pump for a total of 13 hours to provide assumed iodine decontamination factors on the containment atmosphere during spray function and ensure a pH value of between 7.0 and 8.0 for the solution recirculated within containment after a LOCA. This pH band minimizes the evolution of iodine and minimizes the effect of chloride and caustic stress corrosion on mechanical systems and components. The contained water volume limit includes an allowance for water not usable because of tank discharge line location or other physical characteristics. These assumptions are consistent with the iodine removal efficiency assumed in the safety analyses.

3/4.6.2.3 DELETED

3/4.6.3 CONTAINMENT ISOLATION VALVES

The OPERABILITY of the containment isolation valves ensures that the containment atmosphere will be isolated from the outside environment in the event of a release of radioactive material to the containment atmosphere or pressurization of the containment and is consistent with the requirements of GDC 54 through GDC 57 of Appendix A to 10 CFR Part 50. Containment isolation within the time limits specified for those isolation valves designed to close automatically ensures that the release of radioactive material to the environment will be consistent with the assumptions used in the analyses for a LOCA.

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BASES (continued)

3/4.6.4 DELETED

3/4.6.5 VACUUM RELIEF VALVES

BACKGROUND: The vacuum relief valves protect the containment vessel against negative pressure (i.e., a lower pressure inside than outside). Excessive negative pressure inside containment can occur if there is an inadvertent actuation of the containment cooling system or the containment spray system. Multiple equipment failures or human errors are necessary to have inadvertent actuation.

The containment pressure vessel contains two 100% vacuum relief lines installed in parallel that protect the containment from excessive external loading. The vacuum relief lines are 24-inch penetrations that connect the shield building annulus to the containment. Each vacuum relief line is isolated by a pneumatically operated butterfly valve in series with a check valve located on the containment side of the penetration.

A separate pressure controller that senses the differential pressure between the containment and the annulus actuates each butterfly valve. Each butterfly valve is provided with an air accumulator that allows the valve to open following a loss of instrument air. The combined pressure drop at rated flow through either vacuum relief line will not exceed the containment pressure vessel design external pressure differential of 0.7 psid with any prevailing atmospheric pressure.

<u>APPLICABLE SAFETY ANALYSES</u>: Design of the vacuum relief lines involves calculating the effect of an inadvertent containment spray actuation that can reduce the atmospheric temperature (and hence pressure) inside containment. Conservative assumptions are used for all the pertinent parameters in the calculation. The resulting containment pressure versus time is calculated, including the effect of the vacuum relief valves opening when their negative pressure setpoint is reached. It is also assumed that one vacuum relief line fails to open.

The containment was designed for an external pressure load equivalent to 0.7 psig. The inadvertent actuation of the containment spray system was analyzed to determine the resulting reduction in containment pressure. This resulted in a differential pressure between the inside containment and the annulus of 0.615 psid, which is less than the design load.

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BASES (continued)

3/4.6.5 VACUUM RELIEF VALVES (continued)

The vacuum relief valves must also perform the containment isolation function in a containment high-pressure event. For this reason, the system is designed to take the full containment positive design pressure and the containment design basis accident (DBA) environmental conditions (temperature, pressure, humidity, radiation, chemical attack, etc.) associated with the containment DBA.

The vacuum relief valves satisfy Criterion 3 of 10 CFR 50.36(c)(2)(ii).

<u>LCO</u>: The LCO establishes the minimum equipment required to accomplish the vacuum relief function following the inadvertent actuation of the containment spray system. Two vacuum relief lines are required to be OPERABLE to ensure that at least one is available, assuming one or both valves in the other line fail to open.

<u>APPLICABILITY SAFETY ANALYSES</u>: In MODES 1, 2, and 3 with pressurizer pressure equal to or greater than 1750 psia, the containment cooling features, such as the containment spray system, are required to be OPERABLE to mitigate the effects of a DBA. Excessive negative pressure inside containment could occur whenever these systems are OPERABLE due to inadvertent actuation of these systems. In MODES 1, 2, 3, and 4, the containment internal pressure is maintained between specified limits. Therefore, the vacuum relief lines are required to be OPERABLE in MODES 1, 2, 3, and 4 to mitigate the effects of inadvertent actuation of the containment spray system or containment cooling system.

In MODES 5 and 6, the probability and consequences of a DBA are reduced due to the pressure and temperature limitations of these MODES. The containment spray system and containment cooling system are not required to be OPERABLE in MODES 5 and 6. Therefore, maintaining OPERABLE vacuum relief lines is not required in MODE 5 or 6.

<u>ACTIONS</u>: With one of the required vacuum relief lines inoperable, the inoperable line must be restored to OPERABLE status within 72 hours. The specified time period is consistent with other LCOs for the loss of one train of a system required to mitigate the consequences of a LOCA or other DBA. If the vacuum relief line cannot be restored to OPERABLE status within the required ACTION time, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within the next 6 hours and to MODE 5 within the following 30 hours. The allowed ACTION times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

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BASES (continued)

3/4.6.5 VACUUM RELIEF VALVES (continued)

SURVEILLANCE REQUIREMENTS: This SR references the Inservice Testing Program, which establishes the requirement that inservice testing of the ASME Code Class 1, 2, and 3 pumps and valves shall be performed in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda and approved relief requests. Therefore, the Inservice Testing Program governs SR interval. The butterfly valve setpoint is 9.85±0.35 inches of water gauge differential.

3/4.6.6 SECONDARY CONTAINMENT

3/4.6.6.1 SHIELD BUILDING VENTILATION SYSTEM

The OPERABILITY of the shield building ventilation systems ensures that containment vessel leakage occurring during LOCA conditions into the annulus will be filtered through the HEPA filters and charcoal adsorber trains prior to discharge to the atmosphere and also reduces radioactive effluent releases to the environment during a fuel handling accident involving a recently irradiated fuel assembly in the spent fuel storage building. This requirement is necessary to meet the assumptions used in the safety analyses and limit the site boundary radiation doses to within the limits of 10 CFR 100 during LOCA conditions.

The fuel handling accident analysis assumes a minimum post reactor shutdown decay time of 72 hours. Therefore, recently irradiated fuel is defined as fuel that has occupied part of a critical reactor core within the previous 72 hours. This represents the applicability bases for fuel handling accidents. Containment closure will have administrative controls in place to assure that a single normal or contingency method to promptly close the primary or secondary containment penetrations will be available. These prompt methods need not completely block the penetrations nor be capable of resisting pressure, but are to enable the ventilation systems to draw the release from the postulated fuel handling accident in the proper direction such that it can be treated and monitored.

Operation of the system with the heaters on for at least 10 hours continuous over a 31-day period is sufficient to reduce the buildup of moisture on the adsorbers and HEPA filters.

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With respect to Surveillance 4.6.6.1.b, Regulatory Guide 1.52, Revision 3, Section 6.3 states that testing is required "...following painting, fire or chemical release...that may have an adverse effect on the functional capability of the system." Additionally, Footnote 8 states the painting, fire, or chemical release is "not communicating" with the HEPA filter or adsorber if the ESF atmosphere cleanup system is not in operation, the isolation dampers for the system are closed, and there is no pressure differential across the filter housing. This provides reasonable assurance that air is not passing through the filters and adsorbers." A program has been developed to control the use of paints and other volatiles in the areas served by the shield building ventilation system.

3/4.6.6.2 SHIELD BUILDING INTEGRITY

SHIELD BUILDING INTEGRITY ensures that the release of radioactive materials from the primary containment atmosphere will be restricted to those leakage paths and associated leak rates assumed in the safety analyses. This restriction, in conjunction with operation of the shield building ventilation system, will limit the site boundary radiation doses to within the limits of 10 CFR 100 during accident conditions.

3/4.6.6.3 SHIELD BUILDING STRUCTURAL INTEGRITY

This limitation ensures that the structural integrity of the containment shield building will be maintained comparable to the original design standards for the life of the facility. Structural integrity is required to provide (1) protection for the steel vessel from the external missiles, (2) radiation shielding in the event of a LOCA, and (3) an annulus surrounding the steel vessel that can be maintained at a negative pressure during accident conditions. A visual inspection is sufficient to demonstrate this capability.

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BASES FOR SECTION 3/4.7

3/4.7 PLANT SYSTEMS

BASES

3/4.7.1 TURBINE CYCLE

3/4.7.1.1 SAFETY VALVES

The OPERABILITY of the main steam line code safety valves ensures that the secondary system pressure will be limited to within 110% (1100 psia) of its design pressure of 1000 psia during the most severe anticipated system operational transient. The maximum relieving capacity is associated with a turbine trip from 100% RATED THERMAL POWER coincident with an assumed loss of condenser heat sink (i.e., no steam bypass to the condenser).

The specified valve lift settings and relieving capacities are in accordance with the requirements of Section III of the ASME Boiler and Pressure Vessel Code, 1971 Edition, and ASME Code for Pumps and Valves, Class II. The total relieving capacity for all valves on all of the steam lines is 12.49×10^6 lbs/hr which is 103.8% of the total secondary steam flow of 12.03×10^6 lbs/hr at 100% RATED THERMAL POWER. A minimum of two OPERABLE safety valves per steam generator ensures that sufficient relieving capacity is available for removing decay heat.

STARTUP and/or POWER OPERATION is allowable with safety valves inoperable within the limitations of the ACTION requirements on the basis of the reduction in secondary system steam flow and THERMAL POWER required by the reduced reactor trip settings of the Power Level-High channels. The reactor trip set-point reductions are derived on the following bases:

For two loop operation:

$$SP = \left[\frac{(X) - (Y)(V)}{X} \times (107.0)\right] - 0.9$$

where:

- SP = reduced reactor trip setpoint in percent of RATED THERMAL POWER
 - = maximum number of inoperable safety valves per steam line

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3/4.7.1.1	SAFETY VALVES (continued)			
	107.0 =	Power Level-High Trip Setpoint for two loop operatio	n	
	0.9 =	Equipment processing uncertainty		
	X =	Total relieving capacity of all safety valves per steam lbs/hour (6.247 x 10 ⁶ lbs/hr)	ı line in	
	Y =	Maximum relieving capacity of any one safety valve i (7.74 x 10 ⁵ lbs/hr)	n Ibs/hour	
	Surveilla the verif Testing header) however respection	ance Requirement 4.7.1.1 verifies the OPERABILITY or ication of each MSSV lift setpoint in accordance with the Program. The MSSV setpoints are 1000 psia +1/-3% (and 1040 psia +1/-3% (4 valves each header) for OPE r, the valves are reset to 1000 psia +/- 1% and 1040 psi vely, during the Surveillance to allow for drift. The LCC of psig for consistency with implementing procedures.	f the MSSVs by he Inservice 4 valves each RABILITY; hia +/- 1%,) is expressed	
	The prov operatio the MSS	visions for Specification 3.0.4 do not apply. This allows n in MODE 3 prior to performing the Surveillance Requ Ws may be tested under hot conditions.	s entry into and lirement so that	
3/4.7.1.2	AUXILIA	ARY FEEDWATER SYSTEM		
	The OPI Reactor operatin	ERABILITY of the auxiliary feedwater system pumps en Coolant System can be cooled down to less than 350° g conditions in the event of a total loss-of-offsite power	nsures that the F from normal	
	Each ele feedwate steam ge deliverin entrance adequat Reactor cooling s	ectric-driven auxiliary feedwater pump is capable of del er flow of 320 gpm at a pressure of 1000 psia to the en enerators. The steam-driven auxiliary feedwater pump g a total feedwater flow of 500 gpm at a pressure of 10 e of the steam generators. This capacity is sufficient to e feedwater flow is available to remove decay heat and Coolant System temperature to less than 350°F when system may be placed into operation.	ivering a total trance of the is capable of 000 psia to the ensure reduce the the shutdown	

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3/4.7.1	TURBIN	ECYCLE (continued)	
3/4.7.1.3	CONDENSATE STORAGE TANKS		
The OPERABILITY of the condensate storage tank with the volume ensures that sufficient water is available to maintain HOT STANDBY conditions for 4 hours followed by an orderl shutdown cooling entry temperature (350°F). The contained limit includes an allowance for water not usable because of the line location or other physical characteristics.		nimum water e Unit 2 RCS at cooldown to the vater volume ik discharge	
	The actu gallons f unusable error of t	ual water requirements are 149,600 gallons for Unit 2 a for Unit 1. Included in the required volumes of water a e volume of 9400 gallons and a conservative allowance 21,400 gallons.	ind 125,000 re the tank e for instrument

3/4.7.1.4 ACTIVITY

The limitations on secondary system specific activity ensure that the resultant offsite radiation dose will be limited to 10 CFR Part 100 limits in the event of a steam line rupture. The dose also includes the effects of a coincident 1.0 gpm primary to secondary tube leak in the steam generator of the affected steam line and a concurrent loss of offsite electrical power. These values are consistent with the assumptions used in the safety analyses.

3/4.7.1.5 MAIN STEAM LINE ISOLATION VALVES

The OPERABILITY of the main steam line isolation valves ensures that no more than one steam generator will blow down in the event of a steam line rupture. This restriction is required to (1) minimize the positive reactivity effects of the Reactor Coolant System cooldown associated with the blowdown, and (2) limit the pressure rise within containment in the event the steam line rupture occurs within containment. The OPERABILITY of the main steam isolation valves within the closure times of the Surveillance Requirements is consistent with the assumptions used in the safety analyses.

The specified 6.75 second full closure time represents the addition of the maximum allowable instrument response time of 1.15 seconds and the maximum allowable valve stroke time of 5.6 seconds. These maximum allowable values should not be exceeded because they represent the design basis values for the plant.

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3/4.7 PLANT SYSTEMS (continued)

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3/4.7.1 TURBINE CYCLE (continued)

3/4.7.1.6 MAIN FEEDWATER LINE ISOLATION VALVES

The main feedwater line isolation valves are required to be OPERABLE to ensure that (1) feedwater is terminated to the affected steam generator following a steam line break and (2) auxiliary feedwater is delivered to the intact steam generator following a feedwater line break. If feedwater is not terminated to a steam generator with a broken main steam line, two serious effects may result: (1) the post-trip return to power due to plant cooldown will be greater with resultant higher fuel failure and (2) the steam released to containment will exceed the design.

When the main feedwater isolation valves (MFIVs) are closed or isolated, they are performing their required safety function, e.g., to isolate the main feedwater line. The 72 hour action completion time for one inoperable MFIV in one ore more main feedwater lines takes into account the redundancy afforded by the remaining operable MSIVs, and the low probability of an event occurring during this time period that would require isolation of the main feedwater flow paths. The 4 hour action completion time for two inoperable MFIVs in the same feedwater line is considered reasonable to close or isolate the affected flowpath. It is based on operating experience and the low probability of an event that would require main feedwater isolation during this time period.

The specified 5.15 second full closure time represents the addition of the maximum allowable instrument response time of 1.15 seconds and the maximum allowable valve stroke time of 4.0 seconds. These maximum allowable values should not be exceeded because they represent the design basis values for the plant.

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3/4.7.1 TURBINE CYCLE (continued)

3/4.7.1.7 ATMOSPHERIC DUMP VALVES

The limitation on maintaining the atmospheric dump valves in the manual mode of operation is to ensure the atmospheric dump valves will be closed in the event of a steam line break. For the steam line break with atmospheric dump valve control failure event, the failure of the atmospheric dump valves to close would be a valid concern were the system to be in the automatic mode during power operations.

3/4.7.2 STEAM GENERATOR PRESSURE/TEMPERATURE LIMITATION

The limitation on steam generator pressure and temperature ensures that the pressure-induced stresses in the steam generators do not exceed the maximum allowable fracture toughness stress limits. The limitations to 100°F and 200 psig are based on a steam generator RT_{NDT} of 20°F and are sufficient to prevent brittle fracture.

3/4.7.3 COMPONENT COOLING WATER SYSTEM

The OPERABILITY of the Component Cooling Water System ensures that sufficient cooling capacity is available for continued operation of safetyrelated equipment during normal and accident conditions. The redundant cooling capacity of this system, assuming a single failure, is consistent with the assumptions used in the safety analyses.

3/4.7.4 INTAKE COOLING WATER SYSTEM

The OPERABILITY of the Intake Cooling Water System ensures that sufficient cooling capacity is available for continued operation of equipment during normal and accident conditions. The redundant cooling capacity of this system, assuming a single failure, is consistent with the assumptions used in the safety analyses.

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3/4.7.5 ULTIMATE HEAT SINK

The limitations on the ultimate heat sink level ensure that sufficient cooling capacity is available to either (1) provide normal cooldown of the facility, or (2) to mitigate the effects of accident conditions within acceptable limits.

The limitations on minimum water level is based on providing an adequate cooling water supply to safety-related equipment until cooling water can be supplied from Big Mud Creek.

Cooling capacity calculations are based on an ultimate heat sink temperature of 95°F. It has been demonstrated by a temperature survey conducted from March 1976 to May 1981 that the Atlantic Ocean has never risen higher than 86°F. Based on this conservatism, no ultimate heat sink temperature limitation is specified. (Note that with the implementation of the CCW heat exchanger performance monitoring program, the limiting ultimate heat sink temperature is treated as a variable with an upper limit of 95°F without compromising any margin of safety. System operation is maintained well within safety design limits for the service conditions of the heat exchanger.)

3/4.7.6 FLOOD PROTECTION

The limitation on flood protection ensures that facility protective actions will be taken in the event of flood conditions. The installation of the stoplogs ensures adequate protection for wave run-up effects where no permanent adjacent structures exist and provides protection to safety-related equipment. The maximum wave runup from the probable maximum flood (PMF) has been calculated to be elevation 18.0 feet Mean Low Water (MLW).

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BASES (continued)

3/4.7.7 CONTROL ROOM EMERGENCY AIR CLEANUP SYSTEM

The OPERABILITY of the Control Room Emergency Air Cleanup System ensures that (1) the ambient air temperature does not exceed the allowable temperature for continuous duty rating for the equipment and instrumentation cooled by this system and (2) the control room will remain habitable for operations personnel during and following all credible accident conditions. The OPERABILITY of this system in conjunction with control room design provisions is based on limiting the radiation exposure to personnel occupying the control room to 5 rems or less whole body, or its equivalent. This limitation is consistent with the requirements of General Design Criterion 19 of Appendix A, 10 CFR Part 50.

With respect to Surveillance 4.7.7.c, Regulatory Guide 1.52, Revision 3, Section 6.3 states that testing is required "...following painting, fire or chemical release...that may have an adverse effect on the functional capability of the system." Additionally, Footnote 8 states the painting, fire, or chemical release is "not communicating" with the HEPA filter or adsorber if the ESF atmosphere cleanup system is not in operation, the isolation dampers for the system are closed, and there is no pressure differential across the filter housing. This provides reasonable assurance that air is not passing through the filters and adsorbers." A program has been developed to control the use of paints and other volatiles in the areas served by the control room emergency air cleanup system.

3/4.7.8 ECCS AREA VENTILATION SYSTEM

The OPERABILITY of the ECCS Area Ventilation System ensures that cooling air is provided for ECCS equipment.

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BASES (continued)

3/4.7.9 SNUBBERS

All safety related snubbers are required to be OPERABLE to ensure that the structural integrity of the Reactor Coolant System and all other safety related systems is maintained during and following a seismic or other event initiating dynamic loads. Snubbers excluded from this inspection program are those installed on nonsafety related systems and then only if their failure or failure of the system on which they are installed, would have no adverse effect on any safety related system.

Snubbers are classified and grouped by design and manufacturer but not by size. For example, mechanical snubbers utilizing the same design features of the 2 kip, 10 kip and 100 kip capacity manufactured by company "A" are of the same type. The same design mechanical snubber manufactured by company "B", for purposes of this Specification, would be of a different type, as would hydraulic snubbers for either manufacturer.

The visual inspection frequency is based upon maintaining a constant level of snubber protection to systems. Therefore, the required inspection interval varies inversely with the observed snubber failures and is determined by the number of inoperable snubbers found during an inspection. Inspections performed before that interval has elapsed may be used as a new reference point to determine the next inspection. However, the results of such early inspections performed before the original required time interval has elapsed (nominal time less 25%) may not be used to lengthen the required inspection interval will override the previous schedule.

To provide assurance of snubber functional reliability, one of two sampling and acceptance criteria methods are used:

- 1. Functionally test 10% of a type of snubber with an additional 10% tested for each functional testing failure or
- 2. Functionally test a sample size and determine sample acceptance or rejection using Figure 4.7-1.

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BASES (continued)

3/4.7.9 SNUBBERS (continued)

Figures 4.7-1 was developed using "Wald's Sequential Probability Ratio Plan" as described in "Quality Control and Industrial Statistics" by Acheson J. Duncan.

All service life of a snubber is evaluated via manufacturer input and information through consideration of the snubber service conditions and associated installation and maintenance records (newly installed snubber, seal replaced, spring replaced, in high radiation area, in high temperature area, etc...). The requirement to monitor the snubber service life is included to ensure that the snubbers periodically undergo a performance evaluation in view of their age and operating conditions. These records will provide statistical bases for future consideration of snubber service life.

3/4.7.10 SEALED SOURCE CONTAMINATION

The limitations on removable contamination for sources requiring leak testing, including alpha emitters, is based on 10 CFR 70.39(c) limits for plutonium. This limitation will ensure that leakage from byproduct, source, and special nuclear material sources will not exceed allowable intake values.

Sealed sources are classified into three groups according to their use, with surveillance requirements commensurate with the probability of damage to a source in that group. Those sources which are frequently handled are required to be tested more often than those which are not. Sealed sources which are continuously enclosed within a shielded mechanism (i.e. sealed sources within radiation monitoring or boron measuring devices) are considered to be stored and need not be tested unless they are removed from the shield mechanism.

3/4.7.11 DELETED



ST. LUCIE UNIT 2

TECHNICAL SPECIFICATIONS BASES ATTACHMENT 10 OF ADM-25.04

Section No. **3/4.8**

Attachment No.

10

Current Revision No. **1**

SAFETY RELATED

Effective Date 12/18/01

Title:

ELECTRICAL POWER SYSTEMS

Responsible Department:

Licensing

REVISION SUMMARY:

Revision 1 – Implemented License Amendment 123. (K.W. Frehafer, 12/17/01)

Revision 0 – Bases for Technical Specifications. (E. Weinkam, 08/30/01)

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		Plant General Manager		DOCT	PROCEDURE
Revision	FRG Review Date	Approved By	Approval Date	DOCN	Section 3/4.8
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BASES FOR SECTION 3/4.8

3/4.8 ELECTRICAL POWER SYSTEMS

BASES

3/4.8.1, 3/4.8.2 and 3/4.8.3 A.C. SOURCES, D.C. SOURCES and ONSITE POWER DISTRIBUTION SYSTEMS

The OPERABILITY of the A.C. and D.C. power sources and associated distribution systems during operation ensures that sufficient power will be available to supply the safety related equipment required for 1) the safe shutdown of the facility and 2) the mitigation and control of accident conditions within the facility. The minimum specified independent and redundant A.C. and D.C. power sources and distribution systems satisfy the requirements of General Design Criteria 17 of Appendix "A" to 10 CFR 50.

The ACTION requirements specified for the levels of degradation of the power sources provide restriction upon continued facility operation commensurate with the level of degradation. The OPERABILITY of the power sources are consistent with the initial condition assumptions of the safety analyses and are based upon maintaining at least one redundant set of onsite A.C. and D.C. power sources and associated distribution systems OPERABLE during accident conditions coincident with an assumed loss of offsite power and single failure of the other onsite A.C. source. The A.C. and D.C. source allowable out-of-service times are based on Regulatory Guide 1.93, "Availability of Electrical Power Sources," December 1974. When one diesel generator is inoperable, there is an additional requirement to check that all required systems, subsystems, trains, components and devices (i.e., redundant features), that depend on the remaining OPERABLE diesel generator as a source of emergency power, are also OPERABLE, and that the steam-driven auxiliary feedwater pump is OPERABLE. These redundant required features are those that are assumed to function to mitigate an accident, coincident with a loss of offsite power, in the safety analysis, such as the emergency core cooling system and auxiliary feedwater system. Upon discovery of a concurrent inoperability of required redundant features the feature supported by the inoperable EDG is declared inoperable. Thus plant operators will be directed to supported feature TS action requirements for appropriate remedial actions for the inoperable required features.

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8 ELECTRICAL POWER SYSTEMS (continued)

BASES (continued)

3/4.8.1, 3/4.8.2 and 3/4.8.3 A.C. SOURCES, D.C. SOURCES and ONSITE POWER DISTRIBUTION SYSTEMS (continued)

The four hour completion time upon discovery that an opposite train required feature is inoperable is to provide assurance that a loss of offsite power, during the period that a EDG is inoperable, does not result in a complete loss of safety function of critical redundant required features. The four hour completion time allows the operator time to evaluate and repair any discovered inoperabilities. This completion time also allows for an exception to the normal "time zero" for beginning the allowed outage time "clock." The four hour completion time only begins on discovery that both an inoperable EDG exists and a required feature on the other train is inoperable.

TS 3.8.1.1, ACTION "b" provides an allowed outage/action completion time (AOT) of up to 14 days to restore a single inoperable diesel generator to operable status. This AOT is based on the findings of a deterministic and probabilistic safety analysis and is referred to as a "risk-informed" AOT. Entry into this action requires that a risk assessment be performed in accordance with the Configuration Risk Management Program (CRMP), which is described in the Administrative Procedure that implements the Maintenance Rule pursuant to 10 CFR 50.65.

All EDG inoperabilities must be investigated for common-cause failures regardless of how long the EDG inoperability persists. When one diesel generator is inoperable, required ACTIONS 3.8.1.1.b and 3.8.1.1.c provide an allowance to avoid unnecessary testing of EDGs. If it can be determined that the cause of the inoperable EDG does not exist on the remaining OPERABLE EDG, then SR 4.8.1.1.2.a.4 does not have to be performed. Eight (8) hours is reasonable to confirm that the OPERABLE EDG is not affected by the same problem as the inoperable EDG. If it cannot otherwise be determined that the cause of the initial inoperable EDG does not exist on the remaining EDG, then satisfactory performance of SR 4.8.1.1.2.a.4 suffices to provide assurance of continued OPERABILITY of that EDG. If the cause of the initial inoperability exists on the remaining OPERABLE EDG, that EDG would also be declared inoperable upon discovery, and ACTION 3.8.1.1.e would be entered. Once the failure is repaired (on either EDG), the common-cause failure no longer exists.

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The OP and ass that 1) tl for exter capabilit	ERABILITY of the minimum specified A.C. and D.C. ociated distribution systems during shutdown and re he facility can be maintained in the shutdown or refunded time periods and 2) sufficient instrumentation a ty is available for monitoring and maintaining the unit	power sources fueling ensures eling condition ind control t status.
The Sur diesel g Regulat Standby Diesel G Power F Standby 84-15, " Reliabili Amendr Unit 2, c Item Tee Require 1993, ar Special May 31,	veillance Requirements for demonstrating the OPER enerators are in accordance with the recommendation ory Guide 1.9 "Selection of Diesel Generator Set Ca / Power Supplies," March 10, 1971, and 1.108 "Period Generator Units Used as Onsite Electric Power Systec Plants," Revision 1, August 1977, and 1.137, "Fuel O / Diesel Generators," Revision 1, October 1979, Gen Proposed Staff Actions to Improve and Maintain Die ity," dated July 2, 1984, and NRC staff positions refle- ment No. 48 to Facility Operating License NPF-7 for dated April 25, 1985; as modified by Generic Letter 9 chnical Specifications Improvements to Reduce Sum- ments for Testing During Power Operation," dated S nd Generic Letter 94-01, "Removal of Accelerated To Reporting Requirements for Emergency Diesel Gen , 1994.	ABILITY of the ons of pacity for odic Testing of ems at Nuclear il Systems for heric Letter sel Generator ected in North Anna 03-05, "Line- veillance September 27, esting and erators," dated
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Verifying battery v resistan tests en high dise the rated	g average electrolyte temperature above the minimu was sized, total battery terminal voltage on float char ce values and the performance of battery service an sures the effectiveness of the charging system, the charge rates and compares the battery capacity at th d capacity.	m for which the rge, connection d discharge ability to handle nat time with

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Table 4.8-2 specifies the normal limits for each designated pilot cell and each connected cell for electrolyte level, float voltage and specific gravity. The limits for the designated pilot cells float voltage and specific gravity, greater than 2.13 volts and .015 below the manufacturer's full charge specific gravity or a battery charger current that had stabilized at a low value, is characteristic of a charged cell with adequate capacity. The normal limits for each connected cell for float voltage and specific gravity, greater than 2.13 volts and not more than .020 below the manufacturer's full charge specific gravity with an average specific gravity of all the connected cells not more than .010 below the manufacturer's full charge specific gravity, ensures the OPERABILITY and capability of the battery.

Operation with a battery cell's parameter outside the normal limit but within the allowable value specified in Table 4.8-2 is permitted for up to 7 days. During this 7 day period: (1) the allowable values for electrolyte level ensures no physical damage to the plates with an adequate electron transfer capability; (2) the allowable value for the average specific gravity of all the cells, not more than .020 below the manufacturer's recommended full charge specific gravity, ensures that the decrease in rating will be less than the safety margin provided in sizing; (3) the allowable value for an individual cell's specific gravity, ensures that an individual cell's specific gravity will not be more than .040 below the manufacturer's full charge specific gravity and that the overall capability of the battery will be maintained within an acceptable limit; and (4) the allowable value for an individual cell's float voltage, greater than 2.07 volts, ensures the battery's capability to perform its design function.

3/4.8.4 ELECTRICAL EQUIPMENT PROTECTIVE DEVICES

The OPERABILITY of the motor operated valves thermal overload protection and/or bypass devices ensures that these devices will not prevent safety related valves from performing their function. The Surveillance Requirements for demonstrating the OPERABILITY of these devices are in accordance with Regulatory Guide 1.106 "Thermal Overload Protection for Electric Motors on Motor Operated Valves," Revision 1, March 1977.

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TECHNICAL SPECIFICATIONS BASES ATTACHMENT 11 OF ADM-25.04

3/4.9
Attachment No.
11
Current Revision No.

Section No.

SAFETY RELATED

Effective Date 06/25/04

4

Title:

REFUELING OPERATIONS

Responsible Department:

Licensing

REVISION SUMMARY:

Revision 4 – Incorporated PCR 04-1950 to delete BASES 3/4.9.7 and 3/4.9.12. (Glenn Adams, 06/22/04)

Revision 3 - Changes made to reflect TS Amendment #127. (M. DiMarco, 09/20/02)

Revision 2 – Changes made to reflect TS Amendment #122. (K.W. Frehafer, 11/30/01)

Revision 1 – Modified bases for Containment Building Penetrations in accordance with NRC SER "Containment Doors Open During Core Alterations" per approved License Amendment No. 120. (M. DiMarco, 11/08/01)

Revision 0 – Bases for Technical Specifications. (E. Weinkam, 08/30/01)

Revision 0	FRG Review Date 08/30/01	Approved By R.G. West	Approval Date 08/30/01	DATE	2_OPS
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4	06/22/04	G. L. Johnston	06/22/04	SYS	
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BASES FOR SECTION 3/4.9

3/4.9 **REFUELING OPERATIONS**

BASES

3/4.9.1 BORON CONCENTRATION

The limitations on reactivity conditions during REFUELING ensure that: (1) the reactor will remain subcritical during CORE ALTERATIONS, and (2) a uniform boron concentration is maintained for reactivity control in the water volumes having direct access to the reactor vessel. These limitations are consistent with the initial conditions assumed for the boron dilution incident in the safety analyses. The value specified in the COLR for K_{eff} includes a 1% delta k/k conservative allowance for uncertainties. Similarly, the boron concentration value specified in the COLR includes a conservative uncertainty allowance of 50 ppm boron.

If the boron concentration of any coolant volume in the RCS, the refueling canal, or the refueling cavity is less than its limit, all operations involving CORE ALTERATIONS or positive reactivity additions must be suspended immediately. Operations that individually add limited positive reactivity (e.g., temperature fluctuations from inventory addition or temperature control fluctuations), but when combined with all other operations affecting core reactivity (e.g., intentional boration) result in overall net negative reactivity addition, are not precluded by this action. Suspension of CORE ALTERATIONS or positive reactivity additions shall not preclude moving a component to a safe position.

3/4.9.2 INSTRUMENTATION

The OPERABILITY of the startup neutron flux monitors ensures that redundant monitoring capability is available to detect changes in the reactivity condition of the core.

3/4.9.3 DECAY TIME

The minimum requirement for reactor subcriticality prior to movement of irradiated fuel assemblies in the reactor pressure vessel ensures that sufficient time has elapsed to allow the radioactive decay of the short lived fission products. This decay time is consistent with the assumptions used in the safety analyses.

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3/4.9 REFUELING OPERATIONS (continued)

BASES (continued)

3/4.9.4 CONTAINMENT BUILDING PENETRATIONS

The requirements on containment penetration closure and OPERABILITY ensure that a release of radioactive material within containment will be restricted from leakage to the environment. The OPERABILITY and closure restrictions are sufficient to restrict radioactive material release from a recently irradiated fuel element rupture based upon the lack of containment pressurization potential while in the REFUELING MODE. The fuel handling accident analysis assumes a minimum post reactor shutdown decay time of 72 hours. Therefore, recently irradiated fuel is defined as fuel that has occupied part of a critical reactor core within the previous 72 hours. This represents the applicability bases for fuel handling accidents. Containment closure will have administrative controls in place to assure that a single normal or contingency method to promptly close the primary or secondary containment penetrations will be available. These prompt methods need not completely block the penetrations nor be capable of resisting pressure, but are to enable the ventilation systems to draw the release from the postulated fuel handling accident in the proper direction such that it can be treated and monitored.

FPL made the following regulatory commitment, which is consistent with NUMARC 93-01, *Industry Guideline for Monitoring the Effectiveness of Maintenance at Nuclear Power Plants*, Revision 3, Section 11.3.6, *Assessment Methods for Shutdown Conditions*, subheading 11.3.6.5, *Containment – Primary (PWR)/Secondary (BWR)*.

The following guidelines are included in the assessment of systems removed from service during movement of irradiated fuel:

 During fuel handling/core alterations, ventilation system and radiation monitor *availability* (as defined in NUMARC 91-06) should be assessed, with respect to filtration and monitoring of releases from the fuel. Following shutdown, radioactivity in the fuel decays away fairly rapidly. The basis of the Technical Specification operability amendment is the reduction in doses due to such decay. The goal of maintaining ventilation system and radiation monitor availability is to reduce doses even further below that provided by the natural decay and to avoid unmonitored releases.

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	Availab to Asses definition for these	ility as defined by NUMARC 91-06, <i>Guidelines for Indu</i> as <i>Shutdown Management</i> , December 1991, relies on the as of functional , and operable . The NUMARC 91-06 of three terms follow.	estry Actions he definitions
	• A cu ft a	vailable (Availability): The status of a system, structure omponent that is in service or can be placed in service inctional or operable state by immediate manual or auto ctuation.	, or in a omatic
	• F ci a b	unctional (Functionality): The ability of a system, structu omponent to perform its intended service with considera pplicable technical specification requirements or licensi asis assumptions may not be maintained.	ure, or ations that ng/design
	• C w	perable: The ability of a system to perform its specified ith all applicable TS requirements satisfied.	function
3/4.9.5	COMML	INICATIONS	
	The required station provided fractions for the station of the static state of the	uirement for communications capability ensures that ref personnel can be promptly informed of significant chang tatus or core reactivity condition during CORE ALTERA	fueling les in the TIONS.

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3/4.9.6 MANIPULATOR CRANE

The OPERABILITY requirements for the refueling machine ensures that: (1) manipulator cranes will be used for movement of fuel assemblies, with or without CEAs, (2) each crane has sufficient load capacity to lift a fuel assembly, with or without CEAs, and (3) the core internals and pressure vessel are protected from excessive lifting force in the event they are inadvertently engaged during lifting operations.

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3/4.9.7 DELETED

3/4.9.8 SHUTDOWN COOLING AND COOLANT CIRCULATION

The requirement that at least one shutdown cooling loop be in operation ensures that (1) sufficient cooling capacity is available to remove decay heat and maintain the water in the reactor pressure vessel below 140°F as required during the REFUELING MODE, and (2) sufficient coolant circulation is maintained through the reactor core to minimize the effects of a boron dilution incident and prevent boron stratification.

If SDC loop requirements are not met, there will be no forced circulation to provide mixing to establish uniform boron concentrations. Suspending positive reactivity additions that could result in failure to meet the minimum boron concentration limit is required to assure continued safe operation. Introduction of coolant inventory must be from sources that have a boron concentration greater than what would be required in the RCS for minimum refueling boron concentration. This may result in an overall reduction in RCS boron concentration, but provides acceptable margin to maintaining subcritical operations.

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3/4.9 REFUELING OPERATIONS (continued)

BASES (continued)

3/4.9.8 SHUTDOWN COOLING AND COOLANT CIRCULATION (continued)

The requirement to have two shutdown cooling loops OPERABLE when there is less than 23 feet of water above the reactor pressure vessel flange with irradiated fuel in the core ensures that a single failure of the operating shutdown cooling loop will not result in a complete loss of decay heat removal capability. With the reactor vessel head removed and 23 feet of water above the reactor pressure vessel flange with irradiated fuel in the core, a large heat sink is available for core cooling, thus in the event of a failure of the operating shutdown cooling loop, adequate time is provided to initiate emergency procedures to cool the core.

The footnote providing for a minimum reactor coolant flow rate of \geq 1850 gpm considers one of the two RCS injection points for a SDCS train to be isolated. The specified parameters include 50 gpm for flow measurement uncertainty, and 3°F uncertainty for RCS and CCW temperature measurements. The conditions of minimum shutdown time, maximum RCS temperature, and maximum temperature of CCW to the shutdown cooling heat exchanger are initial conditions specified to assure that a reduction in flow rate from 3000 gpm to 1800 gpm will not result in a temperature transient exceeding 140°F during conditions when the RCS water level is at an elevation \geq 29.5 feet.

3/4.9.9 CONTAINMENT ISOLATION SYSTEM

The OPERABILITY of this system ensures that the containment isolation valves will be automatically isolated upon detection of high radiation levels within the containment. The OPERABILITY of this system is required to restrict the release of radioactive material resulting from a fuel handling accident of a recently irradiated fuel assembly from the containment atmosphere to the environment. Recently irradiated fuel is defined as fuel that has occupied parts of a critical reactor core within the previous 72 hours.

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BASES (continued)

3/4.9.4.10 and 3/4.9.11 WATER LEVEL – REACTOR VESSEL AND SPENT FUEL STORAGE POOL

The restrictions on minimum water level ensure that sufficient water depth is available to remove 99% of the assumed 10% iodine gap activity released from the rupture of an irradiated fuel assembly. The minimum water depth is consistent with the assumptions of the safety analysis.

The limit on soluble boron concentration in LCO 3/4.9.11 is consistent with the minimum boron concentration specified for the RWT, and assures an additional subcritical margin to the value of k_{eff} which is calculated in the spent fuel storage pool criticality safety analysis to satisfy the acceptance criteria of Specification 5.6.1. Inadvertent dilution of the spent fuel storage pool by the quantity of unborated water necessary to reduce the pool boron concentration to a value that would invalidate the criticality safety analysis is not considered to be a credible event. The surveillance frequency specified for verifying the boron concentration is consistent with NUREG-1432 and satisfies, in part, acceptance criteria established by the NRC staff for approval of criticality safety analysis methods that take credit for soluble boron in the pool water. The ACTIONS required for this LCO are designed to preclude an accident from happening or to mitigate the consequences of an accident in progress, and shall not preclude moving a fuel assembly to a safe position.

3/4.9.12 DELETED

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Responsible Depar	tment:	Licensing		
REVISION SUMMA	RY:			
Revision 0 – Bases	s for Technic	al Specifications. (E. W	einkam, 08/30/0	1)
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Revision FRG 0 C	Review Date 8/30/01	Approved By R.G. West	Approval Date 08/30/01	S_2_OPS DATE
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BASES FOR SECTION 3/4.10

3/4.10 SPECIAL TEST EXCEPTIONS

BASES

3/4.10.1 SHUTDOWN MARGIN

This special test exception provides that a minimum amount of CEA worth is immediately available for reactivity control when CEA worth measurement tests are performed. This special test exception is required to permit the periodic verification of the actual versus predicted core reactivity condition occurring as a result of fuel burnup or fuel cycling operations.

Although CEA worth testing is conducted in MODE 2, during the performance of these tests sufficient negative reactivity is inserted to result in temporary entry into MODE 3. Because the intent is to immediately return to MODE 2 to continue CEA worth measurements, the special test exception allows limited operation in MODE 3 without having to borate to meet the SHUTDOWN MARGIN requirements of Technical Specification 3.1.1.1.

3/4.10.2 MODERATOR TEMPERATURE COEFFICIENT, GROUP HEIGHT, INSERTION AND POWER DISTRIBUTION LIMITS

This special test exception permits individual CEAs to be positioned outside of their normal group heights and insertion limits during the performance of such PHYSICS TESTS as those required to (1) measure CEA worth and (2) determine the reactor stability index and damping factor under xenon oscillation conditions.

3/4.10.3 REACTOR COOLANT LOOPS

This special test exception permits reactor criticality under reduced flow conditions and is required to perform certain startup and PHYSICS TESTS while at low THERMAL POWER levels.

3/4.10.4 CENTER CEA MISALIGNMENT

This special test exception permits the center CEA to be misaligned during PHYSICS TESTS required to determine the isothermal temperature coefficient and power coefficient.

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3/4.10 SPECIAL TEST EXCEPTIONS (continued)

BASES (continued)

3/4.10.5 CEA INSERTION DURING ITC, MTC, AND POWER COEFFICIENT MEASUREMENTS

This special test exception permits the CEA groups to be misaligned during such PHYSICS TESTS as those required to determine the (1) isothermal temperature coefficient, (2) moderator temperature coefficient, and (3) power coefficient.

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TECHNICAL SPECIFICATIONS BASES ATTACHMENT 13 OF ADM-25.04

Section No.
3/4.11
Attachment No.

13

Current Revision No. 0

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BASES FOR SECTION 3/4.11

3/4.11 RADIOACTIVE EFFLUENTS

BASES

Pages B 3/4 11-2 through B 3/4 11-3 (Amendment No. 61) have been deleted from the Technical Specifications. The next page is B 3/4 11-4.

3/4.11.2.5 EXPLOSIVE GAS MIXTURE

This specification is provided to ensure that the concentration of potentially explosive gas mixtures contained in the waste gas holdup system is maintained below the flammability limits of hydrogen and oxygen. Maintaining the concentration of hydrogen and oxygen below their flammability limits provides assurance that the releases of radioactive materials will be controlled in conformance with the requirements of General Design Criterion 60 of Appendix A to 10 CFR Part 50.

3/4.11.2.6 GAS STORAGE TANKS

Restricting the quantity of radioactivity contained in each gas storage tank provides assurance that in the event of an uncontrolled release of the tank's contents, the resulting total body exposure to an individual at the nearest exclusion area boundary will not exceed 0.5 rem. This is consistent with Standard Review Plan 15.7.1, "Waste Gas System Failure."