Reason: "Cold Work" from Weld Shrinkage



50% Cool Work at +140C on 316L



Weld HAZ Strain Effect on SCC



Metallography of Alloy 690, c248



Microstructure of plate with 1800F anneal shows compositional and carbide banding

Metallography of Alloy 690, c248



Microstructure of plate with 1800F anneal shows compositional and carbide banding