



JAMES R. MORRIS, VICE PRESIDENT

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May 12, 2008

U.S. Nuclear Regulatory Commission  
ATTENTION: Document Control Desk  
Washington, D.C. 20555-0001

Subject: Duke Energy Carolinas, LLC.  
Catawba Nuclear Station Unit 2  
Docket No.: 50-414  
Core Operating Limits Report (COLR)  
Catawba Unit 2 Cycle 16, Revision 3

Attached, pursuant to Catawba Technical Specification 5.6.5,  
is an information copy of revision 3 of the Core Operating  
Limits Report for Catawba Unit 2 Cycle 16.

This letter and attached COLR do not contain any new  
commitments.

Please direct any questions or concerns to Marc Sawicki at  
(803) 701-5191.

Sincerely,

A handwritten signature in black ink, appearing to read 'James R. Morris', written over a horizontal line.

James R. Morris

Attachment

A001  
KLR

U. S. Nuclear Regulatory Commission  
May 12, 2008  
Page 2

xc: (w/att)

Luis A. Reyes, Region II Administrator  
U.S. Nuclear Regulatory Commission  
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U.S. Nuclear Regulatory Commission  
Catawba Nuclear Station

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May 12, 2008  
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bxc: (w/att)

RD Hart	CN01RC
MJ Sawicki	CN01RC
AR James	EC08G
BL Aldridge	CNS01SA
NCMPA-1	
SREC	
PMPA	
NCEMC	
RGC	Date File
Master File	CN-801.01
ELL	EC050

**Catawba Unit 2 Cycle 16**  
**Core Operating Limits Report**  
**Revision 3**

**May 2008**

**Duke Power Company**

		Date
Prepared By:	<u>Nicholas R Hager</u>	<u>5/6/08</u>
Checked By:	<u>Jeff J Ford</u>	<u>5/6/08</u>
Checked By:	<u>W. E. Penhew</u>	<u>5/6/08</u>
Approved By:	<u>R C Hawley</u>	<u>5/6/08</u>

**QA Condition 1**

The information presented in this report has been prepared and issued in accordance with Catawba Technical Specification 5.6.5.

## INSPECTION OF ENGINEERING INSTRUCTIONS

Inspection Waived By:

RC Harvey  
(Sponsor)

Date:

5/6/08CATAWBAInspection  
Waived

MCE (Mechanical &amp; Civil)



Inspected By/Date: \_\_\_\_\_

RES (Electrical Only)



Inspected By/Date: \_\_\_\_\_

RES (Reactor)



Inspected By/Date: \_\_\_\_\_

MOD



Inspected By/Date: \_\_\_\_\_

Other ( \_\_\_\_\_ )



Inspected By/Date: \_\_\_\_\_

OCONEEInspection  
Waived

MCE (Mechanical &amp; Civil)



Inspected By/Date: \_\_\_\_\_

RES (Electrical Only)



Inspected By/Date: \_\_\_\_\_

RES (Reactor)



Inspected By/Date: \_\_\_\_\_

MOD



Inspected By/Date: \_\_\_\_\_

Other ( \_\_\_\_\_ )



Inspected By/Date: \_\_\_\_\_

MCGUIREInspection  
Waived

MCE (Mechanical &amp; Civil)



Inspected By/Date: \_\_\_\_\_

RES (Electrical Only)



Inspected By/Date: \_\_\_\_\_

RES (Reactor)



Inspected By/Date: \_\_\_\_\_

MOD



Inspected By/Date: \_\_\_\_\_

Other ( \_\_\_\_\_ )



Inspected By/Date: \_\_\_\_\_

**Catawba 2 Cycle 16 Core Operating Limits Report****Implementation Instructions for Revision 3****Revision Description and PIP Tracking**

Revision 3 of the Catawba Unit 2 Cycle 16 COLR contains limits specific to the reload core and was revised to include limits specific for completion of the RCCA movement test for all shutdown banks for the remainder of Catawba Unit 2 Cycle 16. Revision 3 was initiated by PIP #C-08-01112, CA#5.

**Implementation Schedule**

Revision 3 may become effective immediately but must become effective prior to 5/09/2008. This date is the next scheduled quarterly RCCA movement test via PIP #C-08-01112, CA#5. The Catawba Unit 2 Cycle 16 COLR will cease to be effective during No MODE between Cycle 16 and 17.

**Data files to be Implemented**

No data files are transmitted as part of this document.

**Catawba 2 Cycle 16 Core Operating Limits Report****REVISION LOG**

<u>Revision</u>	<u>Effective Date</u>	<u>COLR</u>
0	September 2007	C2C16 COLR rev. 0
1	February 2008	C2C16 COLR rev. 1
2	April 2008	C2C16 COLR rev. 2
3	May 2008	C2C16 COLR rev. 3

**Insertion/Deletion Instructions**

<b>Remove</b>	<b>Insert</b>
pages 1- 32, of rev 2	pages 1- 32 of rev 3

## Catawba 2 Cycle 16 Core Operating Limits Report

### 1.0 Core Operating Limits Report

This Core Operating Limits Report (COLR) has been prepared in accordance with the requirements of Technical Specification 5.6.5. The Technical Specifications that reference this report are listed below:

TS Section	Technical Specifications	COLR Parameter	COLR Section	COLR Page
2.1.1	Reactor Core Safety Limits	RCS Temperature and Pressure Safety Limits	2.1	9
3.1.1	Shutdown Margin	Shutdown Margin	2.2	9
3.1.3	Moderator Temperature Coefficient	MTC	2.3	11
3.1.4	Rod Group Alignment Limits	Shutdown Margin	2.2	9
3.1.5	Shutdown Bank Insertion Limit	Shutdown Margin Rod Insertion Limits	2.2 2.4	9 11
3.1.6	Control Bank Insertion Limit	Shutdown Margin Rod Insertion Limits	2.2 2.5	9 15
3.1.8	Physics Tests Exceptions	Shutdown Margin	2.2	9
3.2.1	Heat Flux Hot Channel Factor	F <sub>Q</sub> AFD OTΔT Penalty Factors	2.6 2.8 2.9 2.6	15 21 24 15
3.2.2	Nuclear Enthalpy Rise Hot Channel Factor	FAH Penalty Factors	2.7 2.7	20 20
3.2.3	Axial Flux Difference	AFD	2.8	21
3.3.1	Reactor Trip System Instrumentation	OTΔT OPΔT	2.9 2.9	24 24
3.3.9	Boron Dilution Mitigation System	Reactor Makeup Water Flow Rate	2.10	26
3.4.1	RCS Pressure, Temperature and Flow limits for DNB	RCS Pressure, Temperature and Flow	2.11	26
3.5.1	Accumulators	Max and Min Boron Conc.	2.12	26
3.5.4	Refueling Water Storage Tank	Max and Min Boron Conc.	2.13	26
3.7.15	Spent Fuel Pool Boron Concentration	Min Boron Concentration	2.14	28
3.9.1	Refueling Operations - Boron Concentration	Min Boron Concentration	2.15	28
5.6.5	Core Operating Limits Report (COLR)	Analytical Methods	1.1	6

The Selected License Commitments that reference this report are listed below:

SLC Section	Selected Licensing Commitment	COLR Parameter	COLR Section	COLR Page
16.7-9.3	Standby Shutdown System	Standby Makeup Pump Water Supply	2.16	29
16.9-11	Boration Systems – Borated Water Source – Shutdown	Borated Water Volume and Conc. for BAT/RWST	2.17	29
16.9-12	Boration Systems – Borated Water Source – Operating	Borated Water Volume and Conc. for BAT/RWST	2.18	30



## Catawba 2 Cycle 16 Core Operating Limits Report

### 1.1 Analytical Methods

The analytical methods used to determine core operating limits for parameters identified in Technical Specifications and previously reviewed and approved by the NRC are as follows.

1. WCAP-9272-P-A, "WESTINGHOUSE RELOAD SAFETY EVALUATION METHODOLOGY," (W Proprietary).

Revision 0

Report Date: July 1985

**Not Used for C2C16**

2. WCAP-10054-P-A, "Westinghouse Small Break ECCS Evaluation Model using the NOTRUMP Code," (W Proprietary).

Revision 0

Report Date: August 1985

3. WCAP-10266-P-A, "THE 1981 VERSION OF WESTINGHOUSE EVALUATION MODEL USING BASH CODE", (W Proprietary).

Revision 2

Report Date: March 1987

**Not Used for C2C16**

4. WCAP-12945-P-A, Volume 1 and Volumes 2-5, "Code Qualification Document for Best-Estimate Loss of Coolant Analysis," (W Proprietary).

Revision: Volume 1 (Revision 2) and Volumes 2-5 (Revision 1)

Report Date: March 1998

5. BAW-10168P-A, "B&W Loss-of-Coolant Accident Evaluation Model for Recirculating Steam Generator Plants," (B&W Proprietary).

Revision 1

SER Date: January 22, 1991

Revision 2

SER Dates: August 22, 1996 and November 26, 1996.

Revision 3

SER Date: June 15, 1994.

**Not Used for C2C16**

**Catawba 2 Cycle 16 Core Operating Limits Report****1.1 Analytical Methods (continued)**

6. DPC-NE-3000PA, "Thermal-Hydraulic Transient Analysis Methodology," (DPC Proprietary).

Revision 3

SER Date: September 24, 2003

7. DPC-NE-3001PA, "Multidimensional Reactor Transients and Safety Analysis Physics Parameter Methodology," (DPC Proprietary).

Revision 0

Report Date: November 15, 1991, republished December 2000

8. DPC-NE-3002A, "UFSAR Chapter 15 System Transient Analysis Methodology".

Revision 4

SER Date: April 6, 2001

9. DPC-NE-2004P-A, "Duke Power Company McGuire and Catawba Nuclear Stations Core Thermal-Hydraulic Methodology using VIPRE-01," (DPC Proprietary).

Revision 1

SER Date: February 20, 1997

10. DPC-NE-2005P-A, "Thermal Hydraulic Statistical Core Design Methodology," (DPC Proprietary).

Revision 3

SER Date: September 16, 2002

11. DPC-NE-2008P-A, "Fuel Mechanical Reload Analysis Methodology Using TACO3," (DPC Proprietary).

Revision 0

SER Date: April 3, 1995

**Not Used for C2C16**

12. DPC-NE-2009-P-A, "Westinghouse Fuel Transition Report," (DPC Proprietary).

Revision 2

SER Date: December 18, 2002

13. DPC-NE-1004A, "Nuclear Design Methodology Using CASMO-3/SIMULATE-3P."

Revision 1

SER Date: April 26, 1996

**Not Used for C2C16**

## Catawba 2 Cycle 16 Core Operating Limits Report

### 1.1 Analytical Methods (continued)

14. DPC-NF-2010A, "Duke Power Company McGuire Nuclear Station Catawba Nuclear Station Nuclear Physics Methodology for Reload Design."

Revision 2

SER Date: June 24, 2003

15. DPC-NE-2011PA, "Duke Power Company Nuclear Design Methodology for Core Operating Limits of Westinghouse Reactors," (DPC Proprietary).

Revision 1

SER Date: October 1, 2002

16. DPC-NE-1005-P-A, "Nuclear Design Methodology Using CASMO-4 / SIMULATE-3 MOX", (DPC Proprietary).

Revision 0

SER Date: August 20, 2004

17. BAW-10231P-A, "COPERNIC Fuel Rod Design Computer Code" (Framatome ANP Proprietary)

Revision 1

SER Date: January 14, 2004

**Not Used for C2C16**

## Catawba 2 Cycle 16 Core Operating Limits Report

### 2.0 Operating Limits

The cycle-specific parameter limits for the specifications listed in Section 1.0 are presented in the following subsections. These limits have been developed using NRC approved methodologies specified in Section 1.1.

#### 2.1 Reactor Core Safety Limits (TS 2.1.1)

The Reactor Core Safety Limits are shown in **Figure 1**.

#### 2.2 Shutdown Margin - SDM (TS 3.1.1, TS 3.1.4, TS 3.1.5, TS 3.1.6, TS 3.1.8)

**2.2.1** For TS 3.1.1, shutdown margin shall be greater than or equal to 1.3%  $\Delta K/K$  in mode 2 with  $K_{eff} < 1.0$  and in modes 3 and 4.

**2.2.2** For TS 3.1.1, shutdown margin shall be greater than or equal to 1.0%  $\Delta K/K$  in mode 5.

**2.2.3** For TS 3.1.4, shutdown margin shall be greater than or equal to 1.3%  $\Delta K/K$  in mode 1 and mode 2.

**2.2.4** For TS 3.1.5, shutdown margin shall be greater than or equal to 1.3%  $\Delta K/K$  in mode 1 and mode 2 with any control bank not fully inserted.

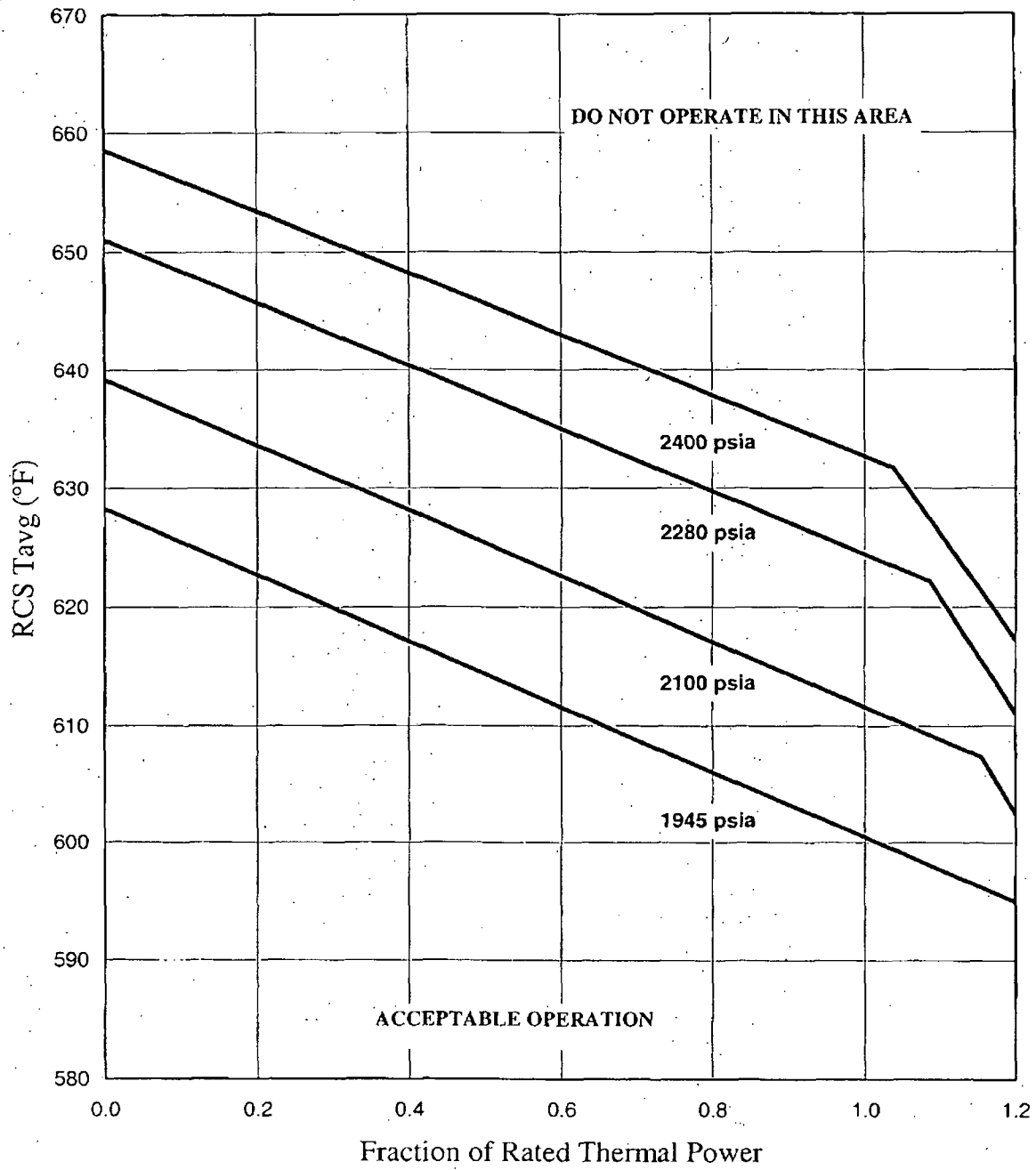
**2.2.5** For TS 3.1.6, shutdown margin shall be greater than or equal to 1.3%  $\Delta K/K$  in mode 1 and mode 2 with  $K_{eff} \geq 1.0$ .

**2.2.6** For TS 3.1.8, shutdown margin shall be greater than or equal to 1.3%  $\Delta K/K$  in mode 2 during Physics Testing.

# Catawba 2 Cycle 16 Core Operating Limits Report

Figure 1

## Reactor Core Safety Limits Four Loops in Operation



## Catawba 2 Cycle 16 Core Operating Limits Report

### 2.3 Moderator Temperature Coefficient - MTC (TS 3.1.3)

#### 2.3.1 The Moderator Temperature Coefficient (MTC) Limits are:

The MTC shall be less positive than the upper limits shown in Figure 2. The BOC, ARO, HZP MTC shall be less positive than  $0.7\text{E-}04 \Delta\text{K/K/}^{\circ}\text{F}$ .

The EOC, ARO, RTP MTC shall be less negative than the  $-4.3\text{E-}04 \Delta\text{K/K/}^{\circ}\text{F}$  lower MTC limit.

#### 2.3.2 The 300 ppm MTC Surveillance Limit is:

The measured 300 PPM ARO, equilibrium RTP MTC shall be less negative than or equal to  $-3.65\text{E-}04 \Delta\text{K/K/}^{\circ}\text{F}$ .

#### 2.3.3 The 60 PPM MTC Surveillance Limit is:

The 60 PPM ARO, equilibrium RTP MTC shall be less negative than or equal to  $-4.125\text{E-}04 \Delta\text{K/K/}^{\circ}\text{F}$ .

Where:

- BOC = Beginning of Cycle (burnup corresponding to most positive MTC)
- EOC = End of Cycle
- ARO = All Rods Out
- HZP = Hot Zero Thermal Power
- RTP = Rated Thermal Power
- PPM = Parts per million (Boron)

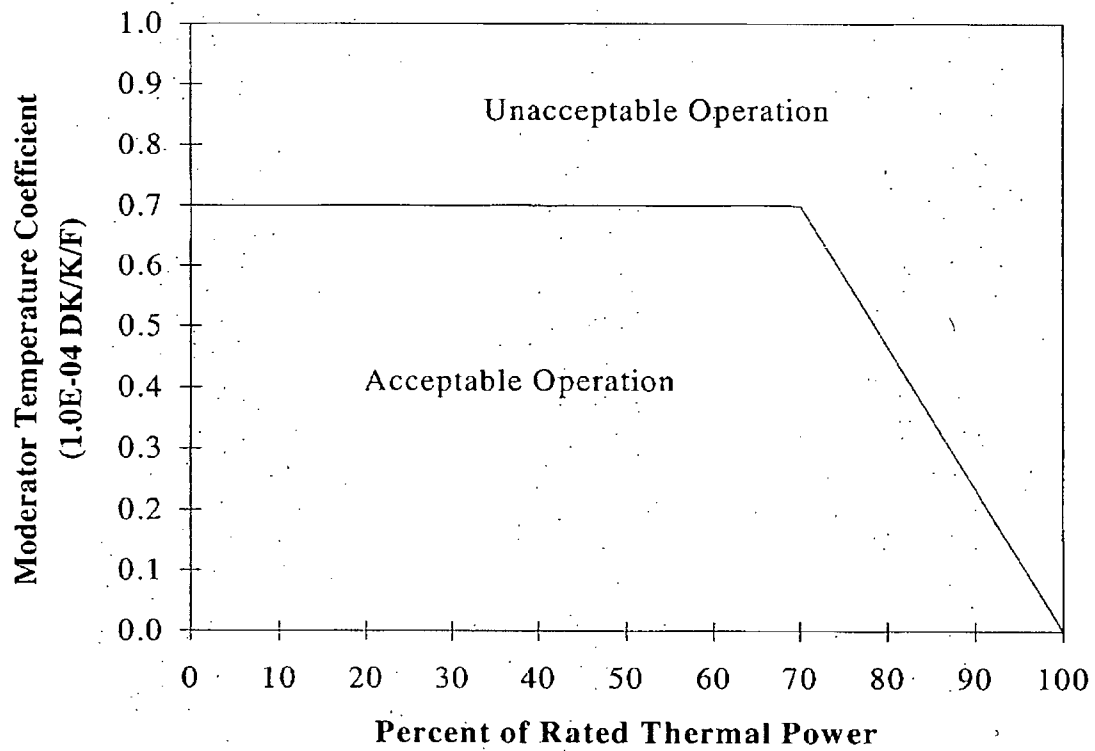
### 2.4 Shutdown Bank Insertion Limit (TS 3.1.5)

#### 2.4.1 Each shutdown bank shall be withdrawn to at least 222 steps except under the special conditions listed below. Shutdown banks are withdrawn in sequence and with no overlap.

##### Special conditions

Shutdown Banks A, B, C, D, and E can be inserted to 216 steps withdrawn individually with the following restrictions.

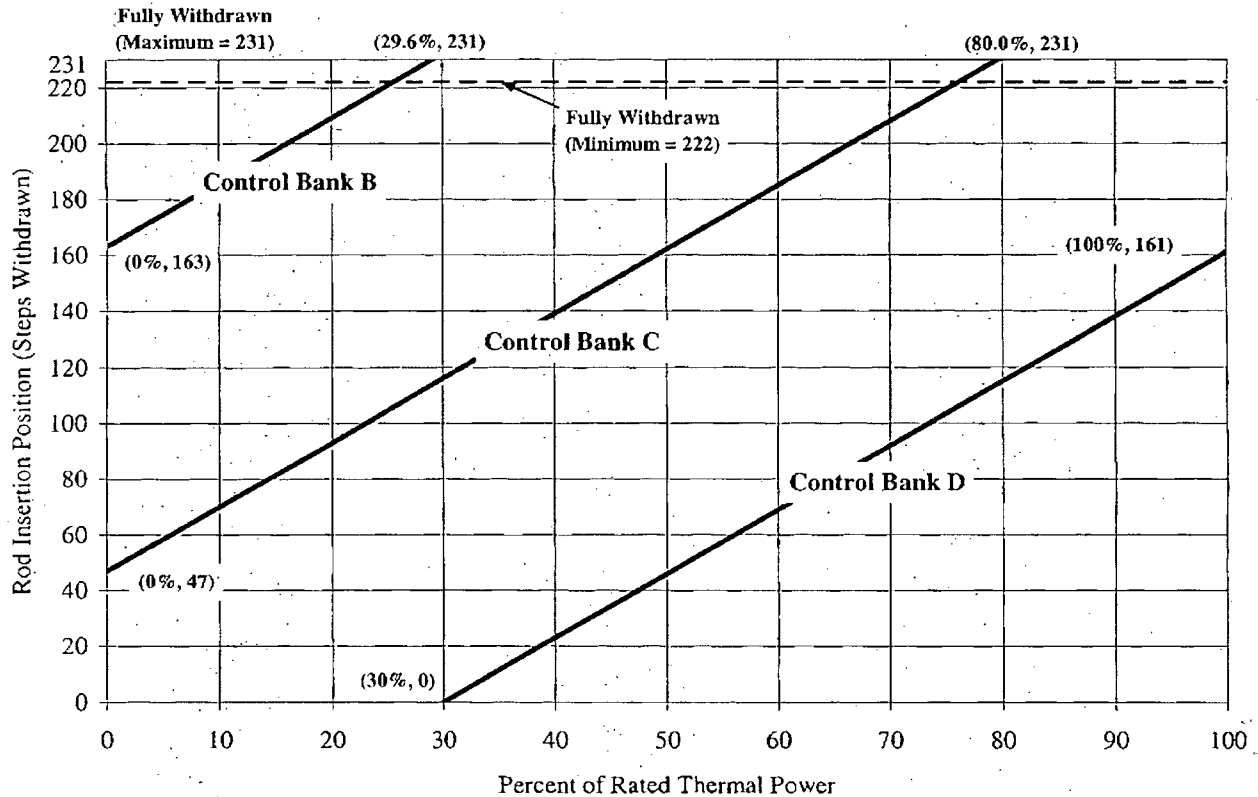
- Entry to the special conditions should be limited to 48 hours per entry
- Steady state operation near 100%FP prior to entering special conditions

**Catawba 2 Cycle 16 Core Operating Limits Report****Figure 2****Moderator Temperature Coefficient Upper Limit Versus Power Level**

**NOTE:** Compliance with Technical Specification 3.1.3 may require rod withdrawal limits. Refer to the Unit 2 ROD manual for details.

## Catawba 2 Cycle 16 Core Operating Limits Report

**Figure 3**  
**Control Bank Insertion Limits Versus Percent Rated Thermal Power**



The Rod Insertion Limits (RIL) for Control Bank D (CD), Control Bank C (CC), and Control Bank B (CB) can be calculated by:

$$\text{Bank CD RIL} = 2.3(P) - 69 \quad \{30 \leq P \leq 100\}$$

$$\text{Bank CC RIL} = 2.3(P) + 47 \quad \{0 \leq P \leq 80\}$$

$$\text{Bank CB RIL} = 2.3(P) + 163 \quad \{0 \leq P \leq 29.6\}$$

where  $P = \% \text{ Rated Thermal Power}$

**NOTE:** Compliance with Technical Specification 3.1.3 may require rod withdrawal limits. Refer to the Unit 2 ROD manual for details.

Anytime the shutdown banks are inserted below 222 steps withdrawn control bank D insertion is limited to 200 steps withdrawn (see Section 2.4.1 special conditions)



## Catawba 2 Cycle 16 Core Operating Limits Report

**Table 1**  
**Control Bank Withdrawal Steps and Sequence**

Fully Withdrawn at 222 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
222 Stop	106	0	0
222	116	0 Start	0
222	222 Stop	106	0
222	222	116	0 Start
222	222	222 Stop	106

Fully Withdrawn at 223 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
223 Stop	107	0	0
223	116	0 Start	0
223	223 Stop	107	0
223	223	116	0 Start
223	223	223 Stop	107

Fully Withdrawn at 224 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
224 Stop	108	0	0
224	116	0 Start	0
224	224 Stop	108	0
224	224	116	0 Start
224	224	224 Stop	108

Fully Withdrawn at 225 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
225 Stop	109	0	0
225	116	0 Start	0
225	225 Stop	109	0
225	225	116	0 Start
225	225	225 Stop	109

Fully Withdrawn at 226 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
226 Stop	110	0	0
226	116	0 Start	0
226	226 Stop	110	0
226	226	116	0 Start
226	226	226 Stop	110

Fully Withdrawn at 227 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
227 Stop	111	0	0
227	116	0 Start	0
227	227 Stop	111	0
227	227	116	0 Start
227	227	227 Stop	111

Fully Withdrawn at 228 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
228 Stop	112	0	0
228	116	0 Start	0
228	228 Stop	112	0
228	228	116	0 Start
228	228	228 Stop	112

Fully Withdrawn at 229 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
229 Stop	113	0	0
229	116	0 Start	0
229	229 Stop	113	0
229	229	116	0 Start
229	229	229 Stop	113

Fully Withdrawn at 230 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
230 Stop	114	0	0
230	116	0 Start	0
230	230 Stop	114	0
230	230	116	0 Start
230	230	230 Stop	114

Fully Withdrawn at 231 Steps			
Control Bank A	Control Bank B	Control Bank C	Control Bank D
0 Start	0	0	0
116	0 Start	0	0
231 Stop	115	0	0
231	116	0 Start	0
231	231 Stop	115	0
231	231	116	0 Start
231	231	231 Stop	115

## Catawba 2 Cycle 16 Core Operating Limits Report

### 2.5 Control Bank Insertion Limits (TS 3.1.6)

2.5.1 Control banks shall be within the insertion, sequence, and overlap limits shown in Figure 3. Specific control bank withdrawal and overlap limits as a function of the fully withdrawn position are shown in Table 1.

### 2.6 Heat Flux Hot Channel Factor - $F_Q(X,Y,Z)$ (TS 3.2.1)

2.6.1  $F_Q(X,Y,Z)$  steady-state limits are defined by the following relationships:

$$\begin{aligned} F_Q^{RTP} * K(Z) / P & \quad \text{for } P > 0.5 \\ F_Q^{RTP} * K(Z) / 0.5 & \quad \text{for } P \leq 0.5 \end{aligned}$$

where,

$$P = (\text{Thermal Power}) / (\text{Rated Power})$$

Note: The measured  $F_Q(X,Y,Z)$  shall be increased by 3% to account for manufacturing tolerances and 5% to account for measurement uncertainty when comparing against the LCO limits. The manufacturing tolerance and measurement uncertainty are implicitly included in the  $F_Q$  surveillance limits as defined in COLR Sections 2.6.5 and 2.6.6.

2.6.2  $F_Q^{RTP} = 2.60 \times K(\text{BU})$

2.6.3  $K(Z)$  is the normalized  $F_Q(X,Y,Z)$  as a function of core height.  $K(Z)$  for Westinghouse RFA fuel is provided in Figure 4.

2.6.4  $K(\text{BU})$  is the normalized  $F_Q(X,Y,Z)$  as a function of burnup.  $K(\text{BU})$  for Westinghouse RFA fuel is 1.0 at all burnups.

The following parameters are required for core monitoring per the Surveillance Requirements of Technical Specification 3.2.1:

2.6.5  $[F_Q^L(X,Y,Z)]^{OP} = \frac{F_Q^D(X,Y,Z) * M_Q(X,Y,Z)}{UMT * MT * TILT}$

where:

$[F_Q^L(X,Y,Z)]^{OP}$  = Cycle dependent maximum allowable design peaking factor that ensures that the  $F_Q(X,Y,Z)$  LOCA limit is not exceeded for operation within the AFD, RIL, and QPTR limits.

## Catawba 2 Cycle 16 Core Operating Limits Report

$[F_Q^L(X,Y,Z)]^{OP}$  includes allowances for calculational and measurement uncertainties.

$F_Q^D(X,Y,Z)$  = Design power distribution for  $F_Q$ .  $F_Q^D(X,Y,Z)$  is provided in Appendix Table A-1 for normal operating conditions and in Appendix Table A-4 for power escalation testing during initial startup operation.

$M_Q(X,Y,Z)$  = Margin remaining in core location X,Y,Z to the LOCA limit in the transient power distribution.  $M_Q(X,Y,Z)$  is provided in Appendix Table A-1 for normal operating conditions and in Appendix Table A-4 for power escalation testing during initial startup operation.

UMT = Total Peak Measurement Uncertainty. (UMT = 1.05)

MT = Engineering Hot Channel Factor. (MT = 1.03)

TILT = Peaking penalty that accounts for allowable quadrant power tilt ratio of 1.02. (TILT = 1.035)

$$2.6.6 \quad [F_Q^L(X,Y,Z)]^{RPS} = \frac{F_Q^D(X,Y,Z) * M_C(X,Y,Z)}{UMT * MT * TILT}$$

where:

$[F_Q^L(X,Y,Z)]^{RPS}$  = Cycle dependent maximum allowable design peaking factor that ensures that the  $F_Q(X,Y,Z)$  Centerline Fuel Melt (CFM) limit is not exceeded for operation within the AFD, RIL, and QPTR limits.  $[F_Q^L(X,Y,Z)]^{RPS}$  includes allowances for calculational and measurement uncertainties.

$F_Q^D(X,Y,Z)$  = Design power distributions for  $F_Q$ .  $F_Q^D(X,Y,Z)$  is provided in Appendix Table A-1 for normal operating conditions and in Appendix Table A-4 for power escalation testing during initial startup operations.

$M_C(X,Y,Z)$  = Margin remaining to the CFM limit in core location X,Y,Z from the transient power distribution.  $M_C(X,Y,Z)$  is provided in Appendix Table A-2 for normal operating conditions and in Appendix Table A-5 for power escalation testing during initial startup operations.

**Catawba 2 Cycle 16 Core Operating Limits Report**

UMT = Measurement Uncertainty (UMT = 1.05)

MT = Engineering Hot Channel Factor (MT = 1.03)

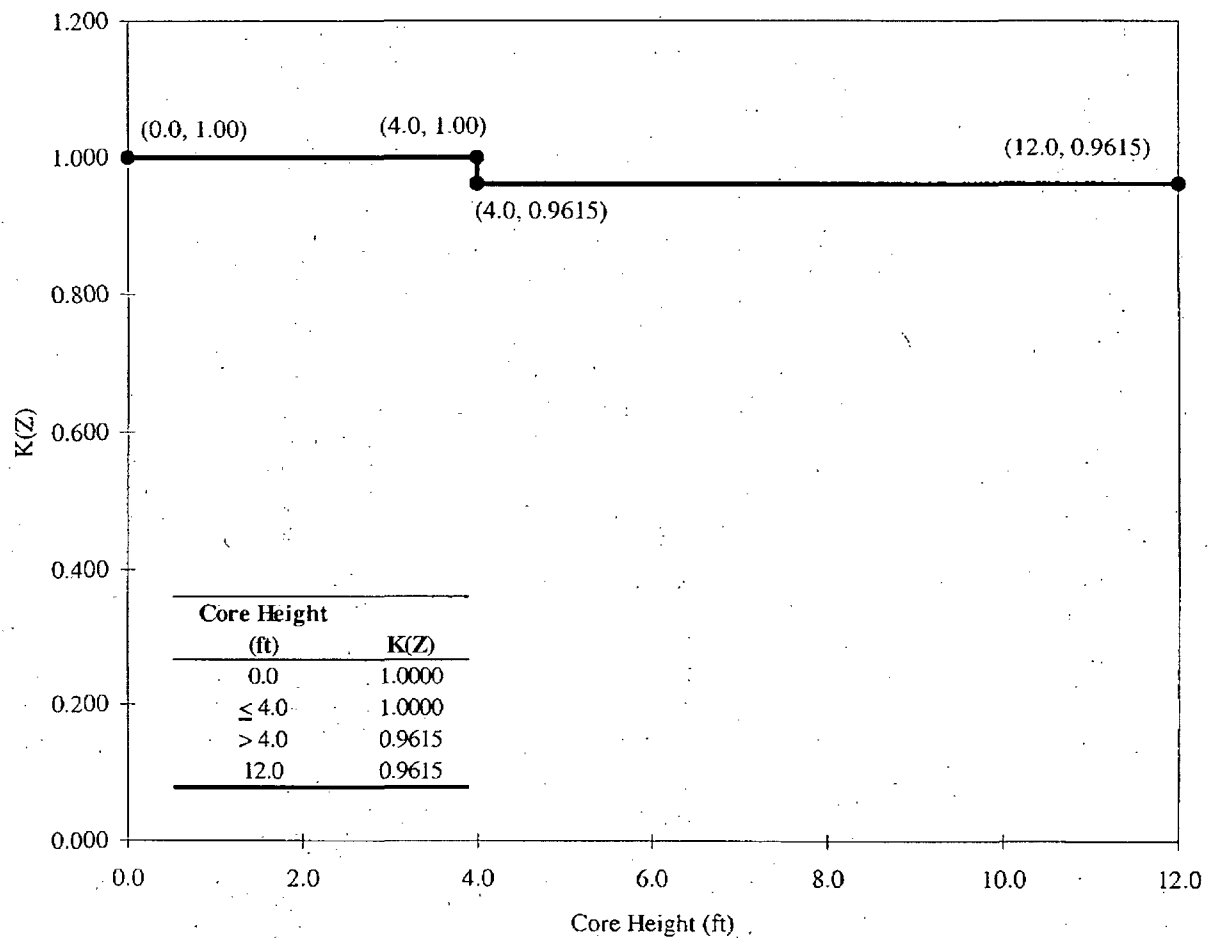
TILT = Peaking penalty that accounts for allowable quadrant power tilt ratio of 1.02. (TILT = 1.035)

**2.6.7 KSLOPE = 0.0725**

where:

KSLOPE = the adjustment to the  $K_1$  value from OTΔT trip setpoint required to compensate for each 1% that  $F_Q^M(X,Y,Z)$  exceeds  $[F_Q^L(X,Y,Z)]^{RPS}$ .

**2.6.8  $F_Q(X,Y,Z)$  Penalty Factors for Technical Specification Surveillances 3.2.1.2 and 3.2.1.3 are provided in Table 2.**

**Catawba 2 Cycle 16 Core Operating Limits Report****Figure 4** **$K(Z)$ , Normalized  $F_Q(X,Y,Z)$  as a Function of Core Height  
for RFA Fuel**

## Catawba 2 Cycle 16 Core Operating Limits Report

Table 2

$F_Q(X,Y,Z)$  and  $F_{\Delta H}(X,Y)$  Penalty Factors  
For Tech Spec Surveillances 3.2.1.2, 3.2.1.3 and 3.2.2.2

Burnup (EFPD)	$F_Q(X,Y,Z)$ Penalty Factor (%)	$F_{\Delta H}(X,Y)$ Penalty Factor (%)
4	2.00	2.00
12	2.00	2.00
25	2.00	2.00
50	2.00	2.00
75	2.00	2.00
100	2.00	2.00
125	2.10	2.00
150	2.00	2.00
175	2.00	2.00
200	2.00	2.00
225	2.00	2.00
250	2.00	2.00
275	2.00	2.00
300	2.00	2.00
325	2.00	2.00
350	2.00	2.00
375	2.00	2.00
400	2.00	2.00
425	2.00	2.00
447	2.00	2.00
456	2.00	2.00
471	2.00	2.00
486	2.00	2.00

**Note:** Linear interpolation is adequate for intermediate cycle burnups.  
All cycle burnups outside the range of the table shall use a 2% penalty factor for both  $F_Q(X,Y,Z)$  and  $F_{\Delta H}(X,Y)$  for compliance with the Tech Spec Surveillances 3.2.1.2, 3.2.1.3 and 3.2.2.2.

## Catawba 2 Cycle 16 Core Operating Limits Report

### 2.7 Nuclear Enthalpy Rise Hot Channel Factor - $F_{\Delta H}(X,Y)$ (TS 3.2.2)

The  $F_{\Delta H}$  steady-state limits referred to in Technical Specification 3.2.2 are defined by the following relationship.

$$2.7.1 \quad [F_{\Delta H}^L(X,Y)]^{LCO} = \text{MARP}(X,Y) * \left[ 1.0 + \frac{1}{\text{RRH}} * (1.0 - P) \right]$$

where:

$[F_{\Delta H}^L(X,Y)]^{LCO}$  is defined as the steady-state, maximum allowed radial peak and includes allowances for calculation/measurement uncertainty.

$\text{MARP}(X,Y) =$  Cycle-specific operating limit Maximum Allowable Radial Peaks.  $\text{MARP}(X,Y)$  radial peaking limits are provided in Table 3.

$$P = \frac{\text{Thermal Power}}{\text{Rated Thermal Power}}$$

$\text{RRH} =$  Thermal Power reduction required to compensate for each 1% that the measured radial peak,  $F_{\Delta H}^M(X,Y)$ , exceeds the limit.

$$(\text{RRH} = 3.34, 0.0 < P \leq 1.0)$$

The following parameters are required for core monitoring per the Surveillance requirements of Technical Specification 3.2.2.

$$2.7.2 \quad [F_{\Delta H}^L(X,Y)]^{SURV} = \frac{F_{\Delta H}^D(X,Y) * M_{\Delta H}(X,Y)}{\text{UMR} * \text{TILT}}$$

where:

$[F_{\Delta H}^L(X,Y)]^{SURV} =$  Cycle dependent maximum allowable design peaking factor that ensures that the  $F_{\Delta H}(X,Y)$  limit is not exceeded for operation within the AFD, RIL, and QPTR limits.

$F_{\Delta H}^L(X,Y)^{SURV}$  includes allowances for calculational and measurement uncertainty.

$F_{\Delta H}^D(X,Y) =$  Design power distribution for  $F_{\Delta H}$ .  $F_{\Delta H}^D(X,Y)$  is provided in Appendix Table A-3 for normal operation and in Appendix Table A-6 for power escalation testing during initial startup operation.

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$M_{\Delta H}(X,Y)$  = The margin remaining in core location X,Y relative to the Operational DNB limits in the transient power distribution.  $M_{\Delta H}(X,Y)$  is provided in Appendix Table A-3 for normal operation and in Appendix Table A-6 for power escalation testing during initial startup operation.

UMR = Uncertainty value for measured radial peaks. UMR is set to 1.0 since a factor of 1.04 is implicitly included in the variable  $M_{\Delta H}(X,Y)$ .

TILT = Peaking penalty that accounts for allowable quadrant power tilt ratio of 1.02. (TILT = 1.035)

### 2.7.3 RRH = 3.34

where:

RRH = Thermal Power reduction required to compensate for each 1% that the measured radial peak,  $F_{\Delta H}^M(X,Y)$  exceeds its limit. ( $0 < P \leq 1.0$ )

### 2.7.4 TRH = 0.04

where:

TRH = Reduction in OTΔT  $K_1$  setpoint required to compensate for each 1% that the measured radial peak,  $F_{\Delta H}(X,Y)$  exceeds its limit.

### 2.7.5 $F_{\Delta H}(X,Y)$ Penalty Factors for Technical Specification Surveillance 3.2.2.2 are provided in Table 2.

## 2.8 Axial Flux Difference – AFD (TS 3.2.3)

### 2.8.1 The Axial Flux Difference (AFD) Limits are provided in Figure 5.

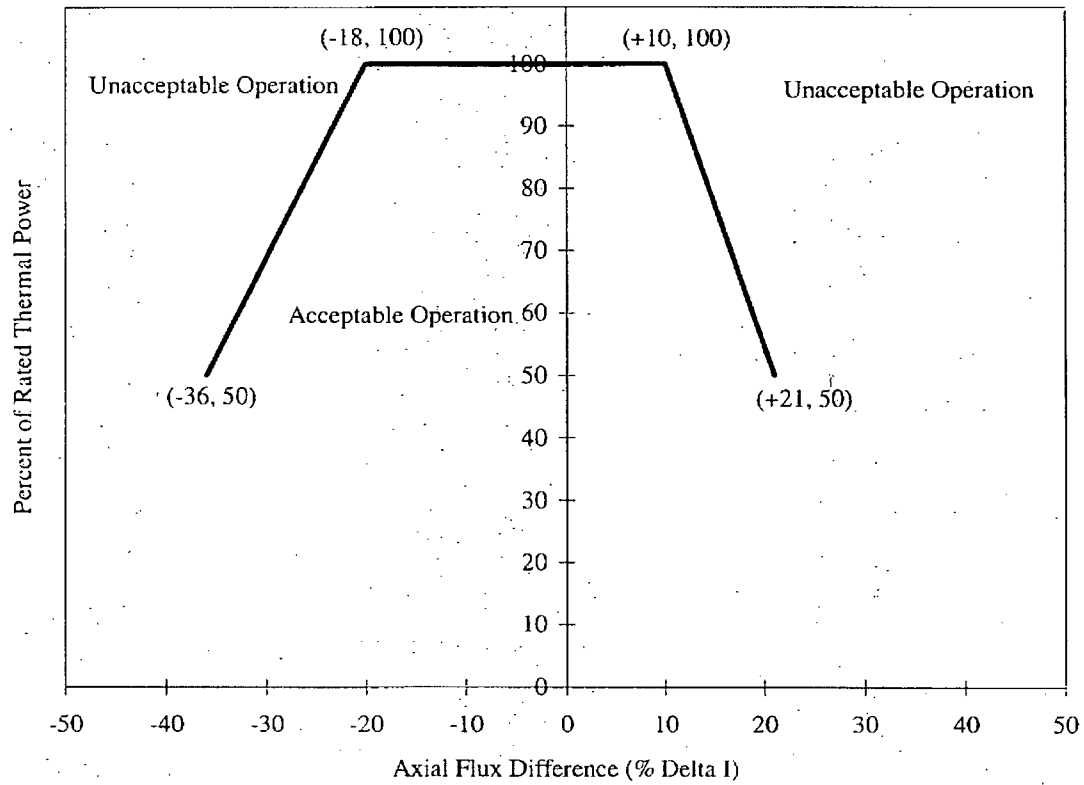


## Catawba 2 Cycle 16 Core Operating Limits Report

**Table 3**  
**Maximum Allowable Radial Peaks (MARPS)**

RFA Fuel MARPs  
 100% Full Power

Core Height (ft)	Axial Peak												
	1.05	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.1	3.0	3.25
0.12	1.8092	1.8553	1.9489	1.9953	1.9741	2.1073	2.0498	2.009	1.9333	1.8625	1.778	1.3151	1.2461
1.20	1.8102	1.854	1.9401	1.9953	1.9741	2.1073	2.0191	1.9775	1.9009	1.8306	1.7852	1.3007	1.2235
2.40	1.8093	1.8525	1.9312	1.9779	1.9741	2.0735	1.9953	1.9519	1.876	1.8054	1.732	1.4633	1.4616
3.60	1.8098	1.8514	1.9204	1.9641	1.9741	2.0495	1.9656	1.9258	1.8524	1.7855	1.6996	1.4675	1.3874
4.80	1.8097	1.8514	1.9058	1.9449	1.9741	2.0059	1.9441	1.9233	1.8538	1.7836	1.6714	1.2987	1.2579
6.00	1.8097	1.8514	1.8921	1.9212	1.9455	1.9336	1.8798	1.8625	1.8024	1.7472	1.6705	1.3293	1.2602
7.20	1.807	1.8438	1.8716	1.893	1.8872	1.8723	1.8094	1.7866	1.7332	1.6812	1.5982	1.2871	1.2195
8.40	1.8073	1.8319	1.8452	1.8571	1.8156	1.795	1.7359	1.7089	1.6544	1.601	1.5127	1.2182	1.1578
9.60	1.8072	1.8102	1.8093	1.7913	1.7375	1.7182	1.6572	1.6347	1.5808	1.5301	1.4444	1.1431	1.0914
10.80	1.798	1.7868	1.7611	1.7163	1.6538	1.6315	1.5743	1.5573	1.5088	1.4624	1.3832	1.1009	1.047
11.40	1.7892	1.7652	1.725	1.6645	1.6057	1.5826	1.5289	1.5098	1.4637	1.4218	1.3458	1.067	1.0142

**Catawba 2 Cycle 16 Core Operating Limits Report****Figure 5****Percent of Rated Thermal Power Versus Percent Axial Flux Difference Limits**

**NOTE:** Compliance with Technical Specification 3.2.1 may require more restrictive AFD limits. Refer to the Unit 2 ROD manual for operational AFD limits.

## Catawba 2 Cycle 16 Core Operating Limits Report

### 2.9 Reactor Trip System Instrumentation Setpoints (TS 3.3.1) Table 3.3.1-1

#### 2.9.1 Overtemperature $\Delta T$ Setpoint Parameter Values

<u>Parameter</u>	<u>Nominal Value</u>
Nominal $T_{avg}$ at RTP	$T' \leq 590.8 \text{ }^{\circ}\text{F}$
Nominal RCS Operating Pressure	$P' = 2235 \text{ psig}$
Overtemperature $\Delta T$ reactor trip setpoint	$K_1 = 1.1953$
Overtemperature $\Delta T$ reactor trip heatup setpoint penalty coefficient	$K_2 = 0.03163/^{\circ}\text{F}$
Overtemperature $\Delta T$ reactor trip depressurization setpoint penalty coefficient	$K_3 = 0.001414/\text{psi}$
Time constants utilized in the lead-lag compensator for $\Delta T$	$\tau_1 = 8 \text{ sec.}$ $\tau_2 = 3 \text{ sec.}$
Time constant utilized in the lag compensator for $\Delta T$	$\tau_3 = 0 \text{ sec.}$
Time constants utilized in the lead-lag compensator for $T_{avg}$	$\tau_4 = 22 \text{ sec.}$ $\tau_5 = 4 \text{ sec.}$
Time constant utilized in the measured $T_{avg}$ lag compensator	$\tau_6 = 0 \text{ sec.}$
$f_1(\Delta I)$ "positive" breakpoint	$= 3.0 \text{ } \%\Delta I$
$f_1(\Delta I)$ "negative" breakpoint	$= \text{N/A}^*$
$f_1(\Delta I)$ "positive" slope	$= 1.525 \text{ } \%\Delta T_0' \text{ } \%\Delta I$
$f_1(\Delta I)$ "negative" slope	$= \text{N/A}^*$

- \* The  $f_1(\Delta I)$  negative breakpoints and slopes for OT $\Delta T$  are less restrictive than the OP $\Delta T$   $f_2(\Delta I)$  negative breakpoint and slope. Therefore, during a transient which challenges the negative imbalance limits the OP $\Delta T$   $f_2(\Delta I)$  limits will result in a reactor trip before the OT $\Delta T$   $f_1(\Delta I)$  limits are reached. This makes implementation of an OT $\Delta T$   $f_1(\Delta I)$  negative breakpoint and slope unnecessary.

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2.9.2 Overpower  $\Delta T$  Setpoint Parameter Values

<u>Parameter</u>	<u>Nominal Value</u>
Nominal $T_{avg}$ at RTP	$T'' \leq 590.8 \text{ }^{\circ}\text{F}$
Overpower $\Delta T$ reactor trip setpoint	$K_4 = 1.0819$
Overpower $\Delta T$ reactor trip penalty	$K_5 = 0.02 / \text{ }^{\circ}\text{F}$ for increasing $T_{avg}$ $K_5 = 0.00 / \text{ }^{\circ}\text{F}$ for decreasing $T_{avg}$
Overpower $\Delta T$ reactor trip heatup setpoint penalty coefficient	$K_6 = 0.001291 / \text{ }^{\circ}\text{F}$ for $T > T''$ $K_6 = 0.0 / \text{ }^{\circ}\text{F}$ for $T \leq T''$
Time constants utilized in the lead-lag compensator for $\Delta T$	$\tau_1 = 8 \text{ sec.}$ $\tau_2 = 3 \text{ sec.}$
Time constant utilized in the lag compensator for $\Delta T$	$\tau_3 = 0 \text{ sec.}$
Time constant utilized in the measured $T_{avg}$ lag compensator	$\tau_6 = 0 \text{ sec.}$
Time constant utilized in the rate-lag controller for $T_{avg}$	$\tau_7 = 10 \text{ sec.}$
$f_2(\Delta I)$ "positive" breakpoint	$= 35.0 \% \Delta I$
$f_2(\Delta I)$ "negative" breakpoint	$= -35.0 \% \Delta I$
$f_2(\Delta I)$ "positive" slope	$= 7.0 \% \Delta T / \% \Delta I$
$f_2(\Delta I)$ "negative" slope	$= 7.0 \% \Delta T / \% \Delta I$

## Catawba 2 Cycle 16 Core Operating Limits Report

### 2.10 Boron Dilution Mitigation System (TS 3.3.9)

#### 2.10.1 Reactor Makeup Water Pump flow rate limits:

<u>Applicable Mode</u>	<u>Limit</u>
Mode 3	$\leq 150$ gpm
Mode 4 or 5	$\leq 70$ gpm

### 2.11 RCS Pressure, Temperature and Flow Limits for DNB (TS 3.4.1)

The RCS pressure, temperature and flow limits for DNB are shown in Table 4.

### 2.12 Accumulators (TS 3.5.1)

#### 2.12.1 Boron concentration limits during modes 1 and 2, and mode 3 with RCS pressure >1000 psi:

<u>Parameter</u>	<u>Limit</u>
Cold Leg Accumulator minimum boron concentration.	2,500 ppm
Cold Leg Accumulator maximum boron concentration.	3,075 ppm

### 2.13 Refueling Water Storage Tank - RWST (TS 3.5.4)

#### 2.13.1 Boron concentration limits during modes 1, 2, 3, and 4:

<u>Parameter</u>	<u>Limit</u>
Refueling Water Storage Tank minimum boron concentration.	2,700 ppm
Refueling Water Storage Tank maximum boron concentration.	3,075 ppm

**Catawba 2 Cycle 16 Core Operating Limits Report****Table 4****Reactor Coolant System DNB Parameters**

PARAMETER	INDICATION	No. Operable CHANNELS	LIMITS
1. Indicated RCS Average Temperature	meter	4	$\leq 589.6$ °F
	meter	3	$\leq 589.3$ °F
	computer	4	$\leq 590.1$ °F
	computer	3	$\leq 589.9$ °F
2. Indicated Pressurizer Pressure	meter	4	$\geq 2219.8$ psig
	meter	3	$\geq 2222.1$ psig
	computer	4	$\geq 2215.8$ psig
	computer	3	$\geq 2217.5$ psig
3. RCS Total Flow Rate			$\geq 390,000$ gpm

**Catawba 2 Cycle 16 Core Operating Limits Report****2.14 Spent Fuel Pool Boron Concentration (TS 3.7.15)**

**2.14.1** Minimum boron concentration limit for the spent fuel pool. Applicable when fuel assemblies are stored in the spent fuel pool.

<u>Parameter</u>	<u>Limit</u>
Spent fuel pool minimum boron concentration.	2,700 ppm

**2.15 Refueling Operations - Boron Concentration (TS 3.9.1)**

**2.15.1** Minimum boron concentration limit for the filled portions of the Reactor Coolant System, refueling canal, and refueling cavity for mode 6 conditions. The minimum boron concentration limit and plant refueling procedures ensure that the Keff of the core will remain within the mode 6 reactivity requirement of  $K_{eff} \leq 0.95$ .

<u>Parameter</u>	<u>Limit</u>
Minimum Boron concentration of the Reactor Coolant System, the refueling canal, and the refueling cavity.	2,700 ppm

## Catawba 2 Cycle 16 Core Operating Limits Report

### 2.16 Standby Shutdown System - Standby Makeup Pump Water Supply - (SLC-16.7-9.3)

**2.16.1** Minimum boron concentration limit for the spent fuel pool. Applicable for modes 1, 2, and 3.

<u>Parameter</u>	<u>Limit</u>
Spent fuel pool minimum boron concentration for surveillance SLC-16.7-9.3.	2,700 ppm

### 2.17 Borated Water Source – Shutdown (SLC 16.9-11)

**2.17.1** Volume and boron concentrations for the Boric Acid Tank (BAT) and the Refueling Water Storage Tank (RWST) during Mode 4 with any RCS cold leg temperature  $\leq 210^{\circ}\text{F}$ , and Modes 5 and 6.

<u>Parameter</u>	<u>Limit</u>
Boric Acid Tank minimum boron concentration	7,000 ppm
Volume of 7,000 ppm boric acid solution required to maintain SDM at 68°F	2000 gallons
Boric Acid Tank Minimum Shutdown Volume (Includes the additional volumes listed in SLC 16.9-11)	13,086 gallons (14.9%)

**NOTE: When cycle burnup is > 450 EFPD, Figure 6 may be used to determine the required Boric Acid Tank Minimum Level.**

Refueling Water Storage Tank minimum boron concentration	2,700 ppm
Volume of 2,700 ppm boric acid solution required to maintain SDM at 68°F	7,000 gallons
Refueling Water Storage Tank Minimum Shutdown Volume (Includes the additional volumes listed in SLC 16.9-11)	48,500 gallons (8.7%)



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### 2.18 Borated Water Source - Operating (SLC 16.9-12)

**2.18.1** Volume and boron concentrations for the Boric Acid Tank (BAT) and the Refueling Water Storage Tank (RWST) during Modes 1, 2, and 3 and Mode 4 with all RCS cold leg temperatures  $> 210^{\circ}\text{F}$ .

<u>Parameter</u>	<u>Limit</u>
Boric Acid Tank minimum boron concentration	7,000 ppm
Volume of 7,000 ppm boric acid solution required to maintain SDM at $210^{\circ}\text{F}$	13,500 gallons
Boric Acid Tank Minimum Shutdown Volume (Includes the additional volumes listed in SLC 16.9-12)	25,200 gallons (45.8%)

**NOTE: When cycle burnup is  $> 450$  EFPD, Figure 6 may be used to determine the required Boric Acid Tank Minimum Level.**

Refueling Water Storage Tank minimum boron concentration	2,700 ppm
Volume of 2,700 ppm boric acid solution required to maintain SDM at $210^{\circ}\text{F}$	57,107 gallons
Refueling Water Storage Tank Minimum Shutdown Volume (Includes the additional volumes listed in SLC 16.9-12)	98,607 gallons (22.0%)

**Catawba 2 Cycle 16 Core Operating Limits Report****Figure 6****Boric Acid Storage Tank Indicated Level Versus  
Primary Coolant Boron Concentration****(Valid When Cycle Burnup is > 450 EFPD)****This figure includes additional volumes listed in SLC 16.9-11 and 16.9-12**