
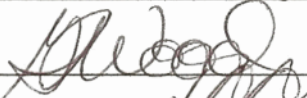



Survey Unit Release Record

Design #	EP-D6	Revision #	Original	Page 1 of 3
Survey Unit #(s)	D6			
Description	<p>1) Embedded Pipe (EP) Survey Unit D6 meets the definition of embedded pipe for Plum Brook Reactor Facility (PBRF).</p> <p>2) EP D6 is a Class 1, Group 2 survey unit as per the PBRF Final Status Survey Plan (FSSP) and Technical Basis Document (TBD)-06-004.</p> <p>3) Surveys in EP D6 were performed using a scintillation detector optimized to measure gamma energies representative of Co-60. Sample #EP2-5 from Survey Request (SR)-13 was referenced for this decision.</p> <p>4) Survey Instructions for this survey unit are incorporated into and performed in accordance with (IAW) the Babcock Services Incorporated (BSI)/LVS-002, Work Execution Package (WEP) 05-006. Survey instructions described in this document constitute "Special Methods" and the survey design used in the acquisition of survey measurements.</p> <p>5) Instrument efficiency determinations are developed in accordance with the BSI/LVS-002, WEP 05-006, these determinations are appropriate for the types of radiation involved and the media being surveyed.</p>			
Approval Signatures				Date:
FSS/Characterization Engineer				10-10-07
Technical Reviewer (FSS/Characterization Engineer)				10-11-07
FSS/Characterization Manager	 <small>R. Case</small>			10/11/07

Form
CS-09/1
Rev 0

Survey Unit: D6

1.0 History/Description

- 1.1 The subject pipe system is a 1.25" conduit line located on the -25 elevation of the Rx annulus. The pipe section is approximately 44 feet in length.

2.0 Survey Design Information

- 2.1 EP D6 was surveyed IAW Procedure #BSI/LVS-002.
- 2.2 100% of the 1.25" ID pipe was accessible for survey. The accessible 1.25" ID pipe was surveyed by static measurement at one foot increments, for a total of 44 survey measurements.
- 2.3 Surface area for the 1.25" ID piping is 304 cm² for each foot of piping, corresponding to a total 1.25" ID piping surface area of 13,377 cm² (1.3 m²) for the entire length of (approximately 44') of 1.25" piping.

3.0 Survey Unit Measurement Locations/Data

- 3.1 Pipe interior radiological survey forms are provided in Attachment 2 of this release record.

4.0 Survey Unit Investigations/Results

- 4.1 None

5.0 Data Assessment Results

- 5.1 Data assessment results are provided in the EP/Buried Pipe (BP) Survey Report provided in Attachment 1.
- 5.2 All measurement results are less than the Derived Concentration Guideline Level (DCGL) for radionuclide specific EP that corresponds to the 1 mrem/yr dose goal established in Table 3-3 of the FSSP.
- 5.3 When implementing the Unity Rule, provided in Section 3.6.3 of the FSSP, and applying the Nuclide Fraction (NF), provided in TBD-06-004, the survey unit that is constituted by EP D6 passes FSS.
- 5.4 Background was not subtracted from the survey measurements and the Elevated Measurement Comparison (EMC) was not employed for this survey unit.

Survey Unit: D6

5.5 Statistical Summary Table

Statistical Parameter	1.25" Pipe
Total Number of Survey Measurements	44
Number of Measurements >MDC	15
Number of Measurements Above 50% of DCGL	0
Number of Measurements Above DCGL	0
Mean	0.0167
Median	0.0171
Standard Deviation	0.0065
Maximum	0.0314
Minimum	0.0057

6.0 Documentation of evaluations pertaining to compliance with the unrestricted use limit of 25 mrem/yr and dose contributions from Embedded Pipe and radionuclides contributing 10% in aggregate of the total dose for both structural scenarios and soils.

6.1 A review of the survey results has shown that the dose contribution for EP D6 to be less than 1 mrem/yr. The dose contribution is estimated to be 0.017 mrem/yr based on the average of the actual gross counts measured.

7.0 Attachments

Attachment 1 – BSI EP/BP Survey Report

Attachment 2 – Pipe Interior Radiological Survey Form

Attachment 3 – DQA Worksheet

Attachment 4 –Disc containing RR for EP D6 & Spreadsheet

SECTION 7
ATTACHMENT 1
3 PAGE(S)



BSI EP/BP SURVEY REPORT

Pipe ID	D6	Survey Location	Rx Annulus -25 el.
Survey Date	16-Mar-06	2350-1 #	203488
Survey Time	08:50	Detector-Sled #	44-159/238367-no sled
Pipe Size	1.25"	Detector Efficiency	0.0005
DCGL (dpm/100cm2)	2.41E+05	Pipe Area Incorporated by Detector Efficiency (in cm2)	304
Pipe Area Incorporated by Survey Data (m ²)	1.3	Field BKG (cpm)	9.9
Routine Survey	X	Field MDCR (cpm)	13.8
QA Survey		Nominal MDC (dpm/100cm2)	4,318
Survey Measurement Results			
Total Number of Survey Measurements		44	
Number of Measurements >MDC		15	
Number of Measurements Above 50% DCGL		0	
Number of Measurements Above DCGL		0	
Mean		0.0167	
Median		0.0171	
Standard Deviation		0.0065	
Maximum		0.0314	
Minimum		0.0057	
Survey Technician(s)	ROSENHAGEN		
Survey Unit Classification		1	
TBD 06-004 Piping Group		2	
SR-13 Radionuclide Distribution Sample		EP2-5	
Measured Nuclide		Co-60	
Area Factor/EMC Used		No	
Pass/Fail FSS		Pass	
MREM/YR Contribution		<1	
COMMENTS: ACTIVITY VALUES NOT BACKGROUND CORRECTED			
RP Engineer Date		Owl Roshall 10-10-07	

EP D6
1.25" Pipe
TBD 06-004 Group 2

Measurement #	gcpm	ncpm	Co-60 activity (total dpm)	Co-60 activity (dpm/100cm2)	Cs-137 activity (dpm/100cm2)	Eu-152 activity (dpm/100cm2)	Eu-154 activity (dpm/100cm2)	Nb-94 activity (dpm/100cm2)	Ag-108m activity (dpm/100cm2)	Unity
1	11	11	22,000	7,236	3,752	60	42	4	208	0.031
2	5	5	10,000	3,289	1,706	27	19	2	95	0.014
3	10	10	20,000	6,578	3,411	55	39	3	189	0.029
4	8	8	16,000	5,263	2,729	44	31	3	151	0.023
5	9	9	18,000	5,921	3,070	49	35	3	170	0.026
6	7	7	14,000	4,605	2,388	38	27	2	133	0.020
7	10	10	20,000	6,578	3,411	55	39	3	189	0.029
8	7	7	14,000	4,605	2,388	38	27	2	133	0.020
9	8	8	16,000	5,263	2,729	44	31	3	151	0.023
10	4	4	8,000	2,631	1,364	22	15	1	76	0.011
11	6	6	12,000	3,947	2,047	33	23	2	114	0.017
12	4	4	8,000	2,631	1,364	22	15	1	76	0.011
13	5	5	10,000	3,289	1,706	27	19	2	95	0.014
14	8	8	16,000	5,263	2,729	44	31	3	151	0.023
15	4	4	8,000	2,631	1,364	22	15	1	76	0.011
16	8	8	16,000	5,263	2,729	44	31	3	151	0.023
17	5	5	10,000	3,289	1,706	27	19	2	95	0.014
18	9	9	18,000	5,921	3,070	49	35	3	170	0.026
19	6	6	12,000	3,947	2,047	33	23	2	114	0.017
20	9	9	18,000	5,921	3,070	49	35	3	170	0.026
21	6	6	12,000	3,947	2,047	33	23	2	114	0.017
22	6	6	12,000	3,947	2,047	33	23	2	114	0.017
23	8	8	16,000	5,263	2,729	44	31	3	151	0.023
24	6	6	12,000	3,947	2,047	33	23	2	114	0.017
25	4	4	8,000	2,631	1,364	22	15	1	76	0.011
26	4	4	8,000	2,631	1,364	22	15	1	76	0.011
27	8	8	16,000	5,263	2,729	44	31	3	151	0.023
28	2	2	4,000	1,316	682	11	8	1	38	0.006
29	3	3	6,000	1,974	1,023	16	12	1	57	0.009
30	6	6	12,000	3,947	2,047	33	23	2	114	0.017
31	5	5	10,000	3,289	1,706	27	19	2	95	0.014

EP D6
1.25" Pipe
TBD 06-004 Group 2

Measurement #	gcpm	ncpm	Co-60 activity (total dpm)	Co-60 activity (dpm/100cm2)	Cs-137 activity (dpm/100cm2)	Eu-152 activity (dpm/100cm2)	Eu-154 activity (dpm/100cm2)	Nb-94 activity (dpm/100cm2)	Ag-108m activity (dpm/100cm2)	Unity
32	5	5	10,000	3,289	1,706	27	19	2	95	0.014
33	3	3	6,000	1,974	1,023	16	12	1	57	0.009
34	2	2	4,000	1,316	682	11	8	1	38	0.006
35	4	4	8,000	2,631	1,364	22	15	1	76	0.011
36	5	5	10,000	3,289	1,706	27	19	2	95	0.014
37	5	5	10,000	3,289	1,706	27	19	2	95	0.014
38	2	2	4,000	1,316	682	11	8	1	38	0.006
39	3	3	6,000	1,974	1,023	16	12	1	57	0.009
40	4	4	8,000	2,631	1,364	22	15	1	76	0.011
41	5	5	10,000	3,289	1,706	27	19	2	95	0.014
42	6	6	12,000	3,947	2,047	33	23	2	114	0.017
43	7	7	14,000	4,605	2,388	38	27	2	133	0.020
44	6	6	12,000	3,947	2,047	33	23	2	114	0.017
									MEAN	0.017
									MEDIAN	0.017
									STD DEV	0.006
									MAX	0.031
									MIN	0.006

SECTION 7
ATTACHMENT 2
2 PAGE(S)

Pipe Interior Radiological Survey Form

Date: 3-16-06 Time: 0850 DRAIN PIT 1-S1A
 Pipe ID#: D6 Pipe Diameter: 1.25" Access Point Area: -25 ANNULES
 Building: Rx Elevation: -25 System: Rx CONDUIT
 Type of Survey Investigation _____ Characterization _____ Final Survey ☒ Other ☒
 Gross _____ Co60 ☒ Cs _____
 Detector ID# / Sled ID# 44-159 / 2383671 NO SLED
 Detector Cal Date: 6-MAR-06 Detector Cal Due Date: 6-MAR-07
 Instrument: 2350-1 Instrument ID #: 203488
 Instrument Cal Date: 17-NOV-05 Instrument Cal Due Date: 17-NOV-06

From the Daily Pipe Survey Detector Control Form for the Selected Detector

Background Value 9.9 cpm

MDCR_{static} 13.8 cpm

Efficiency Factor for Pipe Diameter 0.0005 (from detector efficiency determination)

MDC_{static} 4318 dpm/ 100 cm²

Is the MDC_{static} acceptable? ☒ Yes ☐ No (if no, adjust sample count time and recalculate MDCR_{static})

Comments: TRIAL SURVEY

NO MAPS AVAILABLE

COMPLETE

Technician Signature

[Signature]

Pipe Interior Radiological Survey

Position #	Feet into Pipe from Opening	Count Time (min)	Gross Counts	Gross cpm	Net cpm	dpm/100cm ²
1	1	1	11	11	n/a	n/a
2	2		5	5		
3	3		10	10		
4	4		8	8		
5	5		9	9		
6	6		7	7		
7	7		10	10		
8	8		7	7		
9	9		8	8		
10	10		4	4		

REFERENCE COPY

Package Page 1 of 2

Pipe Interior Radiological Survey Form (Continuation Form)

Date: 3.16.06 Pipe ID#: D6 Pipe Diameter: 1.25" Access Point Area: DRAIN PIT 1.51 A
Building: Rx Elevation: -25 System: -25 AMMULUS
Rx CONDUIT

Position #	Feet into Pipe from Opening	Count Time (min)	Gross Counts	Gross cpm	Net cpm	dpm/100cm ²
11	11	1	6	6	n/a	n/a
12	12		4	4		
13	13		5	5		
14	14		8	8		
15	15		4	4		
16	16		8	8		
17	17		5	5		
18	18		9	9		
19	19		6	6		
20	20		9	9		
21	21		6	6		
22	22		6	6		
23	23		8	8		
24	24		6	6		
25	25		4	4		
26	26		4	4		
27	27		8	8		
28	28		2	2		
29	29		3	3		
30	30		6	6		
31	31		5	5		
32	32		5	5		
33	33		3	3		
34	34		2	2		
35	35		4	4		
36	36		5	5		
37	37		5	5		
38	38		2	2		
39	39		3	3		
40	40		4	4		
41	41		5	5		
42	42		6	6		
43	43		7	7		
44	44	1	6	6		
n/a	n/a	n/a	n/a	n/a		

Package Page 2 of 2

REFERENCE COPY

SECTION 7
ATTACHMENT 3
1 PAGE(S)

DQA Check Sheet

Design #	EP D6	Revision #	Original			
Survey Unit #	EP D6					
Preliminary Data Review						
Answers to the following questions should be fully documented in the Survey Unit Release Record				Yes	No	N/A
1. Have surveys been performed in accordance with survey instructions in the Survey Design?				X		
2. Is the instrumentation MDC for structure static measurements below the DCGL _W for Class 1 and 2 survey units, or below 0.5 DCGL _W for Class 3 survey units?						X
3. Is the instrumentation MDC for embedded/buried piping static measurements below the DCGL _W ?				X		
4. Was the instrumentation MDC for structure scan measurements, soil scan measurements, and embedded/buried piping scan measurements below the DCGL _W , or, if not, was the need for additional static measurements or soil samples addressed in the survey design?						X
5. Was the instrumentation MDC for volumetric measurements and smear analysis < 10% DCGL _W ?						X
6. Were the MDCs and assumptions used to develop them appropriate for the instruments and techniques used to perform the survey?				X		
7. Were the survey methods used to collect data proper for the types of radiation involved and for the media being surveyed?				X		
8. Were "Special Methods" for data collection properly applied for the survey unit under review?				X		
9. Is the data set comprised of qualified measurement results collected in accordance with the survey design, which accurately reflects the radiological status of the facility?				x		
Graphical Data Review						
1. Has a posting plot been created?						X
2. Has a histogram (or other frequency plot) been created?						X
3. Have other graphical data tools been created to assist in analyzing the data?						X
Data Analysis						
1. Are all sample measurements below the DCGL _W (Class 1 & 2), or 0.5 DCGL _W (Class 3)?				X		
2. Is the mean of the sample data < DCGL _W ?				X		
3. If elevated areas have been identified by scans and/or sampling, is the average activity in each elevated area < DCGL _{EMC} (Class 1), < DCGL _W (Class 2), or < 0.5 DCGL _W (Class 3)?						X
4. Is the result of the Elevated Measurements Test < 1.0?						X
5. Is the result of the statistical test (S+ for Sign Test or W_r for WRS Test) ≥ the critical value?						X
Comments:						
FSS/Characterization Engineer (print/sign)				<i>Dale Randolph</i>		Date 10-10-07
FSS/ Characterization Manager (print/sign)				<i>R. Case</i>		Date 10/15/07

Form
CS-09/2
Rev 0

SECTION 7
ATTACHMENT 4
1 DISC