VIRGINIA ELECTRIC AND POWER COMPANY RICHMOND, VIRGINIA 23261

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VIRGINIA ELECTRIC AND POWER COMPANY (DOMINION) SURRY POWER STATION UNIT 1 ORDER EA-03-009 SIXTY-DAY REPORT REACTOR PRESSURE VESSEL HEAD INSPECTION RESULTS

On February 20, 2004, the NRC issued the First Revised Order (EA-03-009) establishing interim inspection requirements for reactor pressure vessel (RPV) heads. In accordance with the Order's inspection and reporting requirements, this letter provides the results of the visual examination of the reactor vessel upper head surface (including 360 degrees around each RPV head penetration nozzle) to identify any evidence of boron or corrosive product. This examination was performed during the Surry Power Station Unit 1 fall 2007 refueling outage.

If you have any questions or require additional information, please contact Mr. Trace Niemi at (757) 365-2848.

Sincerely,

D. E. Jernigan, Site Vice Bresident Surry Power Station

Commitments made in this letter: None

Attachment: Sixty-Day Report - Reactor Pressure Vessel Head Inspection Results -Surry Power Station Unit 1

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 CC: U.S. Nuclear Regulatory Commission Region II
Sam Nunn Atlanta Federal Center
Suite 23T85
61 Forsyth Street, SW
Atlanta, Georgia 30303

> Mr. C. R. Welch NRC Senior Resident Inspector Surry Power Station

Mr. S. P. Lingam NRC Project Manager U. S. Nuclear Regulatory Commission One White Flint North 11555 Rockville Pike Rockville, Maryland 20852

Mr. R. A. Jervey NRC Project Manager U. S. Nuclear Regulatory Commission One White Flint North 11555 Rockville Pike Rockville, Maryland 20852

Mr. R. A. Smith Authorized Nuclear Insurance Inspector Surry Power Station

> f: b

Attachment

Order EA-03-009 Sixty-Day Report - Reactor Pressure Vessel Head Inspection Results Surry Power Station Unit 1

> Virginia Electric and Power Company (Dominion)

Sixty-Day Report Reactor Pressure Vessel Head Inspection Results Surry Power Station Unit 1

Introduction

During the Surry Unit 1 fall 2007 refueling outage (S1R21), Virginia Electric and Power Company (Dominion) performed an examination of the reactor vessel upper head to meet the First Revised NRC Order EA-03-009 issued February 20, 2004. This examination consisted of a bare metal visual examination of the head surface, including 360 degrees around each reactor pressure vessel (RPV) head penetration nozzle to identify any evidence of boron or corrosive product.

Inspections

The examination method used remote VT-2 examination to inspect the vessel head surface and penetration areas behind the shroud. Direct VT-2 examination was performed on the vessel head surface outside the shroud down to the vessel flange. For Control Rod Drive Mechanism (CRDM) penetrations, the area of interest was 360 degrees around each of the penetrations protruding through the vessel head including the annulus (crevice between the vessel head and the penetrations). For the vessel upper head, the area of interest was all of the metal surfaces of the head between and around the penetrations including all head surfaces down to the transition area at the vessel head flange.

Examination results

Penetrations

An initial inspection was performed in the as found condition. Compressed air (max. 60 psi) was used to remove loose debris around penetrations which were considered masked. The inspection was performed 360 degrees around each penetration annulus. Nine penetrations required additional evaluation because the compressed air did not remove all of the debris. Samples were taken from the following penetrations to analyze for boron content. The results of the analysis are as follows:

Pen. #	Boron Content
#4	<1.0 ppm
#14	<1.0 ppm
#24	<1.0 ppm
#28	<1.0 ppm
#44	<1.0 ppm
#46	<1.0 ppm
#42	<1.0 ppm
#47	<1.0 ppm
#62	<1.0 ppm

These results indicate no identifiable boron concentration. Following the sample analysis, the annulus regions were cleaned and re- examined with no signs of degradation.

Head Surface

A visual examination was performed on the head surface with no evidence of boric acid residue; however, some regions contained debris and discoloration and required cleaning. Samples were taken prior to cleaning. Analysis of the samples revealed content of iron, silica, and carbon. After cleaning, a final as left examination was performed with no evidence of degradation.

100% examination of the head surface was not possible due interference with the shroud support structure; however, examination included those areas of the RPV head upslope and downslope from the support structure interference, and examination of greater than 95% of the head surface was achieved.

Summary

In summary, 100% of the annulus regions for the head penetrations and greater than 95% of the vessel head surface were examined using the bare metal visual examination technique with no evidence of leakage or surface degradation.