RIS 2007-24 AMAG / Crossflow Issue

OE Screening closed this as covered by CAPs 38441, 33875, and 29870.

CAP 29870 was closed with no action, stating it should be processed IAW the OE process.

CAP 33875 was written to perform a GAP analysis for the AMAG Crossflow User Guidelines and recommend actions.

CAP 38441 initially created non-CAP OTH 15296 for Ops to take necessary actions to limit reactor thermal power to 99.7%. The issue of this action not being appropriately captured in the corrective action program was caught and subsequently CAP CA 27407 was issued and implemented the limits on reactor thermal power.

OTH 15296 was subsequently closed to CAP 26210 that requested a determination of how we are testing AMAG. This evaluation recommended an option (Option 2) be implemented. This option will require a plant modification that has yet to be completed. Until then, the thermal power limit will remain in place.

B-10

State Change History

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Initiate by SCHAEFER RUSSELL	AR Pre- Screen 10/17/2006 8:39:37 Owner (None)	Submit to Screening Team by DYKSTRA, DALE	AR Screening Que 10/18/2006 3:57:32 Owner KNPP CAP Admin	Screening Update by MATHEWS, Brian	Screen Team Review Pending 10/18/2006 13:05:25 Owner KNPP. CAP Admin	Create Assignments by WALESH, DEBRA	Assignments Pending 10/18/2006 20:59:48 Owner KNPP CAP Admin
Section 1							
Activity Request Id: Activity Type: One Line Descriptio Detailed Descriptior	CAP n: Due to n: 10/17	Due to AMAG accuracy concerns, reactor power should be limited to 99.7% 10/17/2006 8:39:37 - SCHAEFER, RUSSELL : As a result of NOD's 9/19/2006 Site VP Brief, the following action was created.					
		itions to take neces SSFLOW System up			mal power does no	t exceed 99.7% (1	766.6 Mwth) until
					ef provides some ba		up to 0.3%.
	As a conservative measure, AMAG is recommending Kewaunee limit indicated reactor power to 99.7% (1766.6 Mwth) to ensure the station does not exceed its licensed power level.						
	operal be rec be lim	CAP37123's operability status was marked "N/A" since the system is out of service at this time. The "basis for operability" concluded: "No mode restraint is necessary based on this issue. However, a hold at 98.6% power will be required to obtain data, and based on the analysis performed by AMAG to-date, Reactor Thermal Power should be limited to 99.7% (1766.6 Mwth) to avoid a possible overpower event." NOD was not able to identify this limitation in current operating procedures or a current Corrective Action Program activity to add this limitation.					
Initiator: Date/Time of Discov	in CA2 SCHA	Additional note: this activity was originally (wrongly) entered into non-CAP, resulting in CAP 37693, which results in CA26620 to initiate a new CAP that captures the power restriction concerns.SCHAEFER, RUSSELLInitiator Department:8200 Nuclear Oversight (Auditing)10/17/2006 7:23:17Date/Time of Occurrence:10/17/2006 7:23:17					sight (Auditing)
Identified By:		Iclear Oversight	System:	of Occurrence.		00 KE	
Equipment # (1st):	NA		-	t Name (1st):	1	Not Applicable	
Equipment # (2nd): Equipment # (3rd):	(None (None)		t Name (2nd): t Name (3rd);	•	None) None)	
Site/Unit: Why did this occur?		Inee 2006 8:39:37 - SCH esult of NOD's 9/19/					
Immediate Action Ta	ken: 10/17/	2006 8:39:37 - SCH	IAEFER, RUSSE	LL:	neering Director dur	ing the 9/19/2006	briefing.
Recommendations: SRO Review Require	ed?: Y						
Section 2							
Operability Status: Basis for Operability	This CA causing This pov AMAG t	an unexpected pow wer dependency aff	OOLA, JOSEPH : cument an issue ver dependency i ects the accuracy racy is within 0.3	related to calcula n the correction f y of indicated Rea %. To improve th	ation of correction fa actors when betwee actor Thermal Powe ne level of accuracy in the new data.	en 80% and 100% r. Based on analy	reactor power. sis completed by
	and bas	e restraint is neces ed on the analysis (ess 0.3%) to avoid a	performed by AM	AG to-date, Read	r, a hold at 98.6% p ctor Thermal Power eportable.	ower will be requir should be limited t	ed to obtain data to 1766.6 MwTh
		006 3:57:32 - DYKS					
Unplanned TSAC En		with Mr Stodola's as External Notif					N
Section 3							
Screened?: INPO OE Reqd?:	N Pc	gnificance Level: 0 otential MRFF?: 1	N				
QA/Nuclear Oversigh		Cenany Review f: 1			1		

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•	Good Catch/Well Doc'd?: N	A					
1	Section 4						
	Inappropriate Action: Process Code: Human Error Type: Equip Failure Mode: Org & Mgmt Failure Mode: INPO Performance Objectiv Hot Buttons:	PO-Plant Operation (None) (None) (None) e: OP.1 Operations K-2006 Outage	Activity Code: Human Perf Fa Process Failur Method of Disc Group Causing	e Mode: :overy:	UNK-Unknown (None) (None) NOD-Nuclear Overs NCO No Causing O		<Έ
	Section 5						
ter serveringe en andere a sterre a total a character se character and	CAP Admin: Project: Active/Inactive: Owner: Last Modifier: Last State Changer: NUTRK ID:	KNPP CAP Admin Corrective Action Pro Active KNPP CAP Admin PAWLITZKY, Tina WALESH, DEBRA		CAP Owne State: Submitter: Last Modifi Last State Close Date	ed Date: Change Date:		(None) Assignments Pending SCHAEFER, RUSSELL 11/27/2006 13:36:56 10/18/2006 20:59:48
	# of Children: References: Update:	0					
	Prescreen Comments:	10/18/2006 10:14:59 Sig. "C" Cat. 14 CA to 9300 Operation (1766.6 Mwth) until Cl 10/18/2006 20:59:48 - CA to 9300 Operation (1766.6 Mwth) until Cl	to take necessa ROSSFLOW Sys WALESH, DEB to take necessa ROSSFLOW Sys	ry actions to stem updatin RA : ry actions to	g is complete. ensure reactor therr	·	
	Import Name Fields	DUE SUNDAY 10/22/	2006				
	Import Memo Field: OPR Completed?: OLD_ACTION_NUM:	N					
	sub_tsid: original_issue_id:	0 038441 Kewaunee		original_pro	oject_id:	i	51
	Primary Topic: Secondary Topic: NMC Activity: NMC Human Perf Fail Mode:	(None) (None) (None) (None) (None) (None)		NMC Equip	Attribute:		(None) (None) (None) (None) (None)
	Attachments and Parent/C Linked from OTH015296: Opt			_	-		
	Linked from CAP037693: Nor	-Cap Other used to lin	nit plant activities	by SCHAI	EFER, RUSSELL (1	0/17/2006 1	0:01:44)
	Principal to CA027407: Due to 21:05:33)	DAMAG accuracy con	cems, reactor po	wer should l	be limited to 99.7%	by WALESI	H, DEBRA (10/18/2006
1	Change History						

Change History

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10/17/2006 8:52:36 by SCHAEFER, RUSSELL Last Modified Date Changed From 10/17/2006 8:39:37 To 10/17/2006 8:52:36 Attachment Added: Linked from OTH015296: Ops to ensure reactor thermal power does not exceed 99.7%

10/17/2006 10:01:46 by SCHAEFER, RUSSELL Last Modified Date Changed From 10/17/2006 8:52:36 To 10/17/2006 10:01:46 Attachment Added: Linked from CAP037693: Non-Cap Other used to limit plant activities

10/18/2006 0:20:49 by STODOLA, JOSEPH SRO Review Required? Changed From N To Y Operability Status Changed From (None) To NA

Basis for Operability Changed From "To '[Appended:] This CAP was written to document an issue related to calculation of correction factors. Noise in the system is causing an unexpected power dependency in the correction factors when between 80% and 100% reactor power. This power dependen[...]'

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Last Modifier Changed From SCHAEFER, RUSSELL To STODOLA, JOSEPH 10/18/2006 3:57:32 by DYKSTRA, DALE Basis for Operability Changed From '[Original Text]' To '[Appended:] I agree with Mr Stodola's assessment.' State Changed From AR Pre-Screen To AR Screening Que Via Transition: Submit to Screening Team Owner Changed From (None) To KNPP CAP Admin Last Modified Date Changed From 10/18/2006 0:20:49 To 10/18/2006 3:57:32 Last Modifier Changed From STODOLA, JOSEPH To DYKSTRA, DALE Last State Change Date Changed From 10/17/2006 8:39:37 To 10/18/2006 3:57:32 Last State Changer Changed From SCHAEFER, RUSSELL To DYKSTRA, DALE 10/18/2006 10:14:59 by MATHEWS, Brian System Changed From (None) To 00 KE Equipment # (1st) Changed From (None) To NA Screened? Changed From N To Y Significance Level Changed From (None) To C Process Code Changed From (None) To PO-Plant Operation Activity Code Changed From (None) To UNK-Unknown Method of Discovery Changed From (None) To NOD-Nuclear Oversight INPO Performance Objective Changed From (None) To OP.1 Operations Group Causing Prob Changed From (None) To NCO No Causing Organization KE Last Modified Date Changed From 10/18/2006 3:57:32 To 10/18/2006 10:14:59 Last Modifier Changed From DYKSTRA, DALE To MATHEWS, Brian Prescreen Comments Changed From " To '[Appended:] Sig. "C" Cat. 14 CA to 9300 Operation to take necessary actions to ensure reactor thermal power doe: not exceed 99.7% (1766.6 Mwth) until CROSSFLOW System updating is complete.'

10/18/2006 13:05:25 by MATHEWS, Brian

State Changed From AR Screening Que To Screen Team Review Pending Via Transition: Screening Update Last Modified Date Changed From 10/18/2006 10:14:59 To 10/18/2006 13:05:25 Last State Change Date Changed From 10/18/2006 3:57:32 To 10/18/2006 13:05:25 Last State Changer Changed From DYKSTRA, DALE To MATHEWS, Brian

10/18/2006 20:59:48 by WALESH, DEBRA

State Changed From Screen Team Review Pending To Assignments Pending Via Transition; Create Assignments Last Modified Date Changed From 10/18/2006 13:05:25 To 10/18/2006 20:59:48 Last Modifier Changed From MATHEWS, Brian To WALESH, DEBRA Last State Change Date Changed From 10/18/2006 13:05:25 To 10/18/2006 20:59:48 Last State Changer Changed From MATHEWS, Brian To WALESH, DEBRA Prescreen Comments Changed From '[Original Text]' To '[Appended:] CA to 9300 Operation to take necessary actions to ensure reactor thermal power does not exceed 99.7% (1766.6 Mwth) until CROSSFLOW System updating is complete. DUE SUNDAY 10/22/2006'

10/18/2006 20:59:56 by WALESH, DEBRA Last Modified Date Changed From 10/18/2006 20:59:48 To 10/18/2006 20:59:56 original_project_id Changed From 0 To 51 original_issue_id Changed From " To '038441'

Last Modified Date Changed From 10/17/2006 10:01:46 To 10/18/2006 0:20:49

10/18/2006 21:05:33 by WALESH, DEBRA Last Modified Date Changed From 10/18/2006 20:59:56 To 10/18/2006 21:05:33 Attachment Added: Principal to CA027407: Due to AMAG accuracy concerns, reactor power should be limited to 99.7%

11/27/2006 13:36:56 by PAWLITZKY, Tina

Hot Buttons Changed From (None) To K-2006 Outage Last Modified Date Changed From 10/18/2006 21:05:33 To 11/27/2006 13:36:56 Last Modifier Changed From WALESH, DEBRA To PAWLITZKY, Tina

State Change History

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Initiate by HANNA, Tim	AR Pre- Screen 5/15/2006 11:44:07 Owner	Submit to Screening Team by PROKASH, ALVIN	AR Screening Que 5/15/2006 12:03:15 Owner KNPP	Screening Update by BOWER, RICHARD	Screen Team Review Pending 5/15/2006 12:59:40 Owner KNPP CAP Admin	Create Assignments by BOWER, RICHARD	Assignments Pending 5/16/2006 13:17:05 Owner KNPP
	(None)		CAP Admin				CAP Admin
Section 1							
Activity Rec Activity Typ	e:	CAP033875 CAP	Submit Da			-5/15/2006 11:44:0	7 '
One Line De	•	GAP analysis neede		SFLOW User G	uidelines		
Detailed De	scription:		a review of the AM ons are being imp rmined that a GAP	emented at KPS analysis needs		oups met to review ocument the KPS sp	these guidelines
		The GAP analysis sh Assignments for gath are annotated on the	nering the informat				
Initiator:	•	HANNA, Tim		epartment:		7220 Eng Prog Ins	p & Materials
		5/15/2006 11:41:11		of Occurrence:		5/15/2006 11:41:1	1
Identified By		Site-identified	System:			00 KE	
Equipment #		NA		t Name (1st):		Not Applicable	
Equipment # Equipment #	• •	(None) (None)		t Name (2nd): t Name (3rd):		(None) (None)	
Site/Unit:	r (0/0/.	Kewaunee	Equipmen			(None)	
Why did this	occur?:	5/15/2006 11:44:07 - Unknown	HANNA, Tim:				
Immediate A	ction Taken	: 5/15/2006 11:44:07 - None	HANNA, Tim:				
Recommend	lations:	5/15/2006 11:44:07 - Create action items to	HANNA, Tim:	ups track comole	tion of the GAP anal	vsis:	
		Electrical/I&C System					formation for
		guideline sections 10	.0, 14.0, 15.0, 16.0), 20.0, 35.0.			
		Plant Computer Grou 32.0, 33.0, 33.1, 35.0	p to provide input	for guideline sec	tions 12.0, 13.0,18.0,	19.0, 23.0, 27.0, 2	8.0, 30.0, 31.Q ₁
		Balance of Plant Syst	tem Engineering to			1.0, 23.0, 24.0, 25.	0, 26.0, 29.0, 35 <u>.</u> 0.
SRO Review	Required?:	Operations Training t	o provide input for	guideline section	ns 17.0, 22.0, 34.0 ar	id 35.0.	
Section 2							
Operability S Basis for Op		NA Compens: 5/15/2006 12:03:15 - F	atory Actions:	•			N
·	•	This is an administrativ	e CAP written to r		here are no operabili	ty or reportability co	
Unplanned T	SAC Entry:	N External N	otification:				N
Section 3							
Screened?: INPO OE Rec QA/Nuclear (Good Catch/	Oversight?:	Y Significance Lev N Potential MRFF1 N Licensing Revie : NA	?: N				
Section 4							
Inappropriate Process Cod Human Error Equip Failure Org & Mgmt INPO Perforr	le: ⁻ Type: e Mode: Failure Mode		Process I Method o	ode: erf Fallure Mode Fallure Mode: f Discovery: using Prob:	(None) e: (None) (None) (None) (None)		
Hot Buttons:	-	K-OE - corrective	•		()		

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Section 5						
CAP Admin: Project: Active/Inactive: Owner: Last Modifier: Last State Changer: NUTRK ID:	KNPP CAP Admin Corrective Action Process (CAP) Active KNPP CAP Admin admin BOWER, RICHARD	CAP Owner: State: Submitter: Last Modified Date: Last State Change Date: Close Date:	(None) Assignments Pending HANNA, Tim 3/13/2007 12:42:35 5/16/2006 13:17:05			
# of Children:	0					
References: Update:	OE11148	•				
Prescreen Comments:	5/15/2006 12:37:09 - PETERSO	N, JAMES :				
	Sig D Cat 7 Non-CAP OTH to 7340 Electrical/I&C Systems to create GAP analysis Non-CAP OTH to 1630 I/T PPCS To provide input Non-CAP OTH to 7330 BOP Systems to provide input Non-CAP OTH to 9610 Training Operations to provide input 5/18/2006 7:08:22 - WALESH, DEBRA : Sig C GA to 7340 -Electrical/I&C Systems to create GAP analysis *					
	CA to 1630 I/T PPCS To provide SCA to 7330 BOP Systems to prov CA to 9610 Training Operations	input *** vide input+C205 -*				
Import Memo Field:						
OPR Completed?:	Ν					
OLD_ACTION_NUM:						
sub_tsid:	0	original_project_id:	51			
original_issue_id:	033875					
Site:	Kewaunee					
Cartridge and Frame:	(1)					
Response:	(None)	Primary Attribute:	(None)			
Primary Topic:	(None)	Secondary Attribute: NMC Process:	(None)			
Secondary Topic:	(None) (None)		(None)			
NMC Activity: NMC Human Perf Fail Mod		NMC Human Error Type: NMC Equip Failure Mode:	(None) (None)			
NMC Process Fail Mode:	(None)	NMC Org/Mgt Failure Mode:				
millo Flocess Fail Mode.	(none)	THIS OLGINIGE PATILITE MODE	. (14010)			

Attachments and Parent/Child Links

Proposed GAP Format.pdf (185188 bytes) by HANNA, Tim (5/15/2006 11:42:04)

Principal to CA023795: GAP analysis needed for AMAG CROSSFLOW User Guidelines by WALESH, DEBRA (5/18/2006 7:09:15)

Principal to CA023796: GAP analysis needed for AMAG CROSSFLOW User Guidelines by WALESH, DEBRA (5/18/2006 7:10:07)

Principal to CA023797: GAP analysis needed for AMAG CROSSFLOW User Guidelines by WALESH, DEBRA (5/18/2006 7:11:11)

Principal to CA023798: GAP analysis needed for AMAG CROSSFLOW User Guidelines by WALESH, DEBRA (5/18/2006 7:12:12)

Linked To RFT024797 by admin (7/16/2006 14:23:11)

Linked To RFT024798 by admin (7/16/2006 14:26:04)

Linked To CA026455 by admin (9/22/2006 13:47:01)

Linked To CA028016 by admin (11/9/2006 12:57:20)

Linked To CA028020 by admin (11/9/2006 17:01:16)

Linked To CA028021 by admin (11/9/2006 17:50:17)

Linked To PCR028769 by admin (12/20/2006 12:42:28)

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Linked to CA030440 by admin (3/13/2007 12:07:09) Linked To CA030446 by admin (3/13/2007 12:14:33) Linked To CA030454 by admin (3/13/2007 12:27:48) Linked To CA030457 by admin (3/13/2007 12:36:09) Linked To CA030458 by admin (3/13/2007 12:42:35) Change History 5/15/2006 11:42:04 by HANNA, Tim Attachment Added: Proposed GAP Format.pdf 5/15/2006 11:45:25 by HANNA, Tim One Line Description Changed From 'GAP analysis needed for AMAG CROSSFOLW User Guidelines' To 'GAP analysis needed for AMAG CROSSFLOW User Guidelines Last Modified Date Changed From 5/15/2006 11:44:07 To 5/15/2006 11:45:25 5/15/2006 12:03:15 by PROKASH, ALVIN Operability Status Changed From (None) To NA Basis for Operability Changed From "To '[Appended:] This is an administrative CAP written to request action. There are no operability or reportability concerns. State Changed From AR Pre-Screen To AR Screening Que Via Transition: Submit to Screening Team Owner Changed From (None) To KNPP CAP Admin Last Modified Date Changed From 5/15/2006 11:45:25 To 5/15/2006 12:03:15 Last Modifier Changed From HANNA, Tim To PROKASH, ALVIN Last State Change Date Changed From 5/15/2006 11:44:07 To 5/15/2006 12:03:15 Last State Changer Changed From HANNA, Tim To PROKASH, ALVIN 5/15/2006 12:37:09 by PETERSON, JAMES System Changed From (None) To 00 KE Equipment # (1st) Changed From (None) To NA Screened? Changed From N To Y Significance Level Changed From (None) To D Hot Buttons Changed From (None) To K-OE - corrective action Last Modified Date Changed From 5/15/2006 12:03:15 To 5/15/2006 12:37:09 Last Modifier Changed From PROKASH, ALVIN To PETERSON, JAMES References Changed From " To 'OE11148' Prescreen Comments Changed From " To '[Appended:] Sig D Cat 7 Non-CAP OTH to 7340 Electrical/I&C Systems to create GAP analysis Non-CAP OTH to 1630 I/T PPCS To provide input Non-CAP OTH to 7330 BOP Systems to provide input Non-CAP OTH to 9610 Training Operations to provide input 5/15/2006 12:59:40 by BOWER, RICHARD State Changed From AR Screening Que To Screen Team Review Pending Via Transition: Screening Update Last Modified Date Changed From 5/15/2006 12:37:09 To 5/15/2006 12:59:40 Last Modifier Changed From PETERSON, JAMES To BOWER, RICHARD Last State Change Date Changed From 5/15/2006 12:03:15 To 5/15/2006 12:59:40 Last State Changer Changed From PROKASH, ALVIN To BOWER, RICHARD 5/16/2006 13:17:05 by BOWER, RICHARD State Changed From Screen Team Review Pending To Assignments Pending Via Transition: Create Assignments Last Modified Date Changed From 5/15/2006 12:59:40 To 5/16/2006 13:17:05 Last State Change Date Changed From 5/15/2006 12:59:40 To 5/16/2006 13:17:05 5/18/2006 7:08:22 by WALESH, DEBRA Last Modified Date Changed From 5/16/2006 13:17:05 To 5/18/2006 7:08:22 Last Modifier Changed From BOWER, RICHARD To WALESH, DEBRA Prescreen Comments Changed From '[Original Text]' To '[Appended:] Sig C CA to 7340 Electrical/I&C Systems to create GAP analysis CA to 1630 I/T PPCS To provide input CA to 7330 BOP Systems to provide input+C205 CA to 9610 Training Operations to provide input 5/18/2006 7:08:32 by WALESH, DEBRA Last Modified Date Changed From 5/18/2006 7:08:22 To 5/18/2006 7:08:32 original_project_id Changed From 0 To 51 original_issue_id Changed From " To '033875' 5/18/2006 7:09:15 by WALESH, DEBRA Last Modified Date Changed From 5/18/2006 7:08:32 To 5/18/2006 7:09:15 Attachment Added: Principal to CA023795: GAP analysis needed for AMAG CROSSFLOW User Guidelines 5/18/2006 7:09:26 by WALESH, DEBRA Last Modified Date Changed From 5/18/2006 7:09:15 To 5/18/2006 7:09:26 5/18/2006 7:10:07 by WALESH, DEBRA Last Modified Date Changed From 5/18/2006 7:09:26 To 5/18/2006 7:10:07 Attachment Added: Principal to CA023796: GAP analysis needed for AMAG CROSSFLOW User Guidelines 5/18/2006 7:10:16 by WALESH, DEBRA Last Modified Date Changed From 5/18/2006 7:10:07 To 5/18/2006 7:10:16 5/18/2006 7:11:11 by WALESH, DEBRA Last Modified Date Changed From 5/18/2006 7:10:16 To 5/18/2006 7:11:11 Attachment Added: Principal to CA023797: GAP analysis needed for AMAG CROSSFLOW User Guidelines 5/18/2006 7:11:23 by WALESH, DEBRA

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Last Modified Date Changed From 5/18/2006 7:11:11 To 5/18/2006 7:11:23

5/18/2006 7:12:12 by WALESH, DEBRA Last Modified Date Changed From 5/18/2006 7:11:23 To 5/18/2006 7:12:12 Attachment Added: Principal to CA023798: GAP analysis needed for AMAG CROSSFLOW User Guidelines

7/16/2006 14:23:12 by admin Last Modified Date Changed From 5/18/2006 7:12:12 To 7/16/2006 14:23:12 Last Modifier Changed From WALESH, DEBRA To admin Attachment Added: Linked To RFT024797

7/16/2006 14:26:05 by admin Last Modified Date Changed From 7/16/2006 14:23:12 To 7/16/2006 14:26:05 Attachment Added: Linked To RFT024798

9/22/2006 13:47:01 by admin Last Modified Date Changed From 7/16/2006 14:26:05 To 9/22/2006 13:47:01 Attachment Added: Linked To CA026455

11/9/2006 12:57:20 by admin Last Modified Date Changed From 9/22/2006 13:47:01 To 11/9/2006 12:57:20 Attachment Added: Linked To CA028016

11/9/2006 17:01:17 by admin Last Modified Date Changed From 11/9/2006 12:57:20 To 11/9/2006 17:01:17 Attachment Added: Linked To CA028020

11/9/2006 17:50:17 by admIn Last Modified Date Changed From 11/9/2006 17:01:17 To 11/9/2006 17:50:17 Attachment Added: Linked To CA028021

12/20/2006 12:42:28 by admln Last Modified Date Changed From 11/9/2006 17:50:17 To 12/20/2006 12:42:28 Attachment Added: Linked To PCR028769

3/13/2007 12:07:09 by admin Last Modified Date Changed From 12/20/2006 12:42:28 To 3/13/2007 12:07:09 Attachment Added: Linked To CA030440

3/13/2007 12:14:34 by admin Last Modified Date Changed From 3/13/2007 12:07:09 To 3/13/2007 12:14:34 Attachment Added: Linked To CA030446

3/13/2007 12:27:48 by admin Last Modified Date Changed From 3/13/2007 12:14:34 To 3/13/2007 12:27:48 Attachment Added: Linked To CA030454

3/13/2007 12:36:09 by admin Last Modified Date Changed From 3/13/2007 12:27:48 To 3/13/2007 12:36:09 Attachment Added: Linked To CA030457

3/13/2007 12:42:35 by admin Last Modified Date Changed From 3/13/2007 12:36:09 To 3/13/2007 12:42:35 Attachment Added: Linked To CA030458

State Unange History

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by GLASER, BRANDON Owner (None) by ROBB, JONATHAN Owner KNPP CAP Admin by WALESH, DEBRA Section 1 Activity Request Id: CAP029870 Activity Type: CAP Submit Date: 11/2/200 One Line Description: Incorporate AMAG CROSSFLOW User Guidelines into plant processes 11/2/2005 8:52:25 - GLASER, BRANDON: In June 2005 the Westinghouse Owners Group CROSSFLOW Taskforce issued the "CROSSFLOW Meter User Guidelines" to all members, including Kewaunee. The purpose of this docume comprehensive reference that describes the CROSSFLOW System technology, use and applica experience, maintenance, and operator qualification and training. This document provides man recommendations on system use, monitoring, maintenance, etc. A thorough review of this docume performed to purpose in system operation at Kewaunee need to be identified and resolved. Many of actions/responsibilities will fail into different departments and therefore this will require a group roup and tack, alarm troubleshooting may be a group col performed by the Thermal Performance Engineer, routine maintenance (reboots, sending for a performed by the Process Computer Group and I&C, alarm troubleshooting may be a group col Initiator: Date/Time of Discovery: 11/2/2005 8:49:52 Date/Time of Occurrence: 11/2/200 Iduitited By: Site-identified System: 46A-CF Equipment # (1st): (None) Equipment Name (3rd): (None) Equipment # (3rd): (None) Equipm	ent is "To provide a cation, operation ny vendor cument needs to be ures, etc. Based on of ownership of the formance monitoring alibration etc.) ollaboration. /T PPCS 005 8:49:52 P KE)) CROSSFLOW
Activity Request Id: CAP029870 11/2/200 Activity Type: CAP Submit Date: 11/2/200 One Line Description: Incorporate AMAG CROSSFLOW User Guidelines into plant processes 11/2/2005 11/2/2005 Detailed Description: In/2/2005 6LASER, BRANDON: Incorporate AMAG CROSSFLOW User Guidelines into plant processes 11/2/2005 Detailed Description: In/2/2005 6LASER, BRANDON: Incorporate AMAG CROSSFLOW Taskforce issued the "CROSSFLOW Taskforce issued the "CROSSFLOW matching Kewaunee. The purpose of this docume comprehensive reference that describes the CROSSFLOW system technology, use and applicit experience, maintenance, and operator qualification and training. This document provides man recommendations on system use, monitoring, maintenance, etc. A thorough review of this docume performed to the thermal Performance Engineer, routine maintenance (rebots, sending for caperformed by the Thermal Performace Engineer, routine maintenance (rebots, sending for caperformed by the Process Computer Group and I&C, alarm troubleshooting may be a group col Initiator: GLASER, BRANDON Initiator Department: 11/2/2005 Identified By: Site-identified System: 46A-CF Equipment # (1st): (None) Equipment Name (1st): (None) Equipment # (2nd): (None) Equipment Name (2nd): (None) Equipment # (3rd): (None)	FLOW Ultrasonic lient is "To provide a cation, operation ny vendor current needs to be ures, etc. Based on of ownership of the rformance monitoring alibration etc.) ollaboration. /T PPCS 005 8:49:52 P KE)) CROSSFLOW
Activity Type: CAP Submit Date: 11/2/20 One Line Description: Incorporate AMAG CROSSFLOW User Guidelines into plant processes 11/2/2005 8:52:25 - GLASER, BRANDON: Incorporate AMAG CROSSFLOW User Guidelines into plant processes Detailed Description: 11/2/2005 8:52:25 - GLASER, BRANDON: In une 2005 the Westinghouse Owners Group CROSSFLOW Taskforce issued the "CROSSFF Flow Meter User Guidelines" to all members, including Kewaunee. The purpose of this docume comprehensive reference that describes the CROSSFLOW system technology, use and applict experience, maintenance, and operator qualification and training. This document provides man recommendations on system use, monitoring, maintenance, etc. A thorough review of this document provides man recommendations on system operation at Kewaunee need to be identified and resolved. Many of actions/responsibilities will fail into different departments and therefore this will require a group of system. For example: monitoring system limits performed by System Engineering, thermal performed by the Thermal Performace Engineer, routine maintenance (reboots, sending for caperformed by the Thermal Performace Engineering, thermal performed by the Process Computer Group and I&C, alarm troubleshooting may be a group coll Initiator: Date/Time of Discovery: 11/2/2005 8:49:52 Date/Time of Occurrence: 11/2/200 Identified System: 46A-CC 46A-CC Equipment # (1st): (None) Equipment Name (1st): (None) Equipment # (2nd): (None) Equipment Name (3rd): (None)	FLOW Ultrasonic lient is "To provide a cation, operation ny vendor current needs to be ures, etc. Based on of ownership of the rformance monitoring alibration etc.) ollaboration. /T PPCS 005 8:49:52 P KE)) CROSSFLOW
Flow Meter User Guidelines" to all members, including Kewaunee. The purpose of this docume comprehensive reference that describes the CROSSFLOW system technology, use and application and training. This document provides man recommendations on system use, monitoring, maintenance, etc. A thorough review of this documentations on system use, monitoring, maintenance, etc. A thorough review of this documentations on system use, monitoring, maintenance, etc. A thorough review of this documentations on system use, monitoring, maintenance, etc. A thorough review of this documentations on system use, monitoring, maintenance, etc. A thorough review of this documentations on system use, monitoring, maintenance, etc. A thorough review of this documentations on system use, monitoring, maintenance, etc. A thorough review of this documentations on system use, monitoring, maintenance, etc. A thorough review of this documentations on system use, monitoring, maintenance, etc. A thorough review of this documentations of the system operation alt Kewaunee need to be identified and resolved. Many of actions/responsibilities will fall into different departments and therefore this will require a group of system. For example: monitoring system limits performed by System Engineering, thermal performed by the Process Computer Group and I&C, alarm troubleshooting may be a group collected by the Process Computer Group and I&C, alarm troubleshooting may be a group collected By: Initiator: GLASER, BRANDON Initiator Department: 1630 I/ Identified By: Site-identified System: 46A-CF Equipment # (1st): (None) Equipment Name (1st): (None) Equipment # (2nd): (None) Equipment Name (3rd): (None) <td>ent is "To provide a cation, operation ny vendor cument needs to be ures, etc. Based on of ownership of the formance monitoring alibration etc.) ollaboration. /T PPCS 005 8:49:52 P KE)) CROSSFLOW</td>	ent is "To provide a cation, operation ny vendor cument needs to be ures, etc. Based on of ownership of the formance monitoring alibration etc.) ollaboration. /T PPCS 005 8:49:52 P KE)) CROSSFLOW
Date/Time of Discovery: 11/2/2005 8:49:52 Date/Time of Occurrence: 11/2/20 Identified By: Site-identified System: 46A-CF Equipment # (1st): (None) Equipment Name (1st): (None) Equipment # (2nd): (None) Equipment Name (2nd): (None) Equipment # (3rd): (None) Equipment Name (2nd): (None) Site/Unit: Kewaunee Kewaunee (None) Equipment Sisued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners (CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse (CROSSFLOW Ultrasonic	005 8:49:52 P KE)) CROSSFLOW
Identified By: Site-identified System: 46A-CF Equipment # (1st): (None) Equipment Name (1st): (None) Equipment # (2nd): (None) Equipment Name (2nd): (None) Equipment # (3rd): (None) Equipment Name (2nd): (None) Site/Unit: Kewaunee Kewaunee (None) Equipment Name (3rd): (None) Why did this occur?: 11/2/2005 8:52:25 - GLASER, BRANDON: CROSSFLOW Ultrasonic Flow Meter User Guidelines issued by Westinghouse Owners Group (Taskforce. Taskforce. Immediate Action Taken: 11/2/2005 9:07:06 - ROBB, JONATHAN: None. None. Recommendations: 11/2/2005 8:52:25 - GLASER-BRANDON: System Engineering raview guidelines with subject matter exponentiation of the subject matter exponentiatis the subject matter exponentiation of the subject matt	P KE)) CROSSFLOW
Equipment # (1st): (None) Equipment Name (1st): (None) Equipment # (2nd): (None) Equipment Name (2nd): (None) Equipment # (3rd): (None) Equipment Name (2nd): (None) Site/Unit: Kewaunee Kewaunee (None) Equipment Name (3rd): (None) Why did this occur?: 11/2/2005 8:52:25 - GLASER, BRANDON: CROSSFLOW Ultrasonic Flow Meter User Guidelines issued by Westinghouse Owners Group (Taskforce.) Immediate Action Taken: 11/2/2005 9:07:06 - ROBB, JONATHAN: None. Recommendations: 11/2/2005 8:52:25 - GLASER-BRANDON: Station Flow Meter User Guidelines issued by Westinghouse Owners Group (Taskforce.))) CROSSFLOW
Equipment # (2nd): (None) Equipment Name (2nd): (None) Equipment # (3rd): (None) Equipment Name (2nd): (None) Site/Unit: Kewaunee (None) Equipment Name (3rd): (None) Why did this occur?: 11/2/2005 8:52:25 - GLASER, BRANDON: CROSSFLOW Ultrasonic Flow Meter User Guidelines Issued by Westinghouse Owners Group (Taskforce.) Immediate Action Taken: 11/2/2005 9:07:06 - ROBB, JONATHAN: None. Recommendations: 11/2/2005 8:52:25 - GLASER BRANDON: Statut Engineering raview guidelines with subject matter extension) CROSSFLOW
Equipment # (3rd): (None) Equipment Name (3rd): (None) Site/Unit: Kewaunee (None) (None) Why did this occur?: 11/2/2005 8:52:25 - GLASER, BRANDON: CROSSFLOW Ultrasonic Flow Meter User Guidelines issued by Westinghouse Owners Group (Taskforce.) Immediate Action Taken: 11/2/2005 9:07:06 - ROBB, JONATHAN: None. Recommendations: 11/2/2005 8:52:25 - GLASER BRANDON: Statistic Flow Meter User Guidelines issued by Westinghouse Owners Group (Taskforce.)) CROSSFLOW
Site/Unit: Kewaunee Why did this occur?: 11/2/2005 8:52:25 - GLASER, BRANDON: CROSSFLOW Ultrasonic Flow Meter User Guidelines issued by Westinghouse Owners Group (Taskforce. Immediate Action Taken: 11/2/2005 9:07:06 - ROBB, JONATHAN: None. None. Recommendations: 11/2/2005 8:52:25 - GLASER-BRANDON:	CROSSFLOW
CROSSFLOW Ultrasonic Flow Meter User Guidelines issued by Westinghouse Owners Group (Taskforce. Immediate Action Taken: 11/2/2005 9:07:06 - ROBB, JONATHAN: None. Recommendations: 11/2/2005 8:52:25. GLASER-BRANDON: System Englished Method Decimatic Englished and a subject matter as	Straty and the second
None. Recommendations: 11/2/2005.8:52:25. GLASER BRANDON: System Englocating/Denmat Parlomance Englosering raview guidelines with subject matter ex	Net the second secon
Recommendations: 11/2/2005.8:52:25. GLASER BRANDON: System Engineering/Deline: Engineering review guidelines with subject matter ex	Strate and the set of the
Process Optimular Group and I&C Engineering), identify gaps/weaknesses in system operation, incorporating into plant processes. Define roles and responsibilities for different departments: S to compare/monitor AMAC performance in relation to other power dependent plant parameters, Encorporating from to FAMAC performance in relation to other power dependent plant parameters, Encorporating from to FAMAC performance. In relation to other power dependent plant parameters, Encorporating from to FAMAC performance. Process Computer Group/I&C to perform routine mainten	n, resolve gaps by System Engineering System
SRO Review Required?: N	. • . •
Section 2	
Basis for Operability: 11/2/2005 9:07:06 - ROBB, JONATHAN:	N
NAThis CAP was written to track action items. There is no operability concern. This is not report Unplanned TSAC Entry: N External Notification:	N
Section 3	
Screened?: Y Significance Level: D INPO OE Reqd?: N Potential MRFF?: N	
QA/Nuclear Oversight?: N Licensing Review?: N Good Catch/Well Doc'd?: NA	
Section 4	
Inappropriate Action: Process Code: (None) Activity Code: (None)	
Human Error Type: (None) Human Perf Failure Mode: (None)	
Equip Fallure Mode: (None) Process Failure Mode: (None)	
Org & Mgmt Failure Mode: (None) Method of Discovery: (None) INPO Performance Objective: (None) Group Causing Prob: NCO No Causing Organization KE Hot Buttons: K-OE	
Jecuon 5	
Section 5 CAP Admin: KNPP CAP Admin CAP Owner: (None)	

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	Project:	Corrective Action Process (CAP)	State:	Done
	Active/Inactive:	Inactive	Submitter:	GLASER, BRANDON
	Owner:	(None)	Last Modified Date:	11/7/2005 14:50:44
	Last Modifier:	WALESH, DEBRA	Last State Change Date:	11/7/2005 14:50:44
•	Last State Changer:	WALESH, DEBRA	Close Date:	11/7/2005 14:50:44
	NUTRK ID:		Ologe Date:	11112000 (1.00.14
	# of Children:	0		
	References:	Non-CAP OE 11148		
		NON-CAP DE 11148		
	Update:	11/3/2005 9:49:17 - VANVALKEN		
	Prescreen Comments:	Non-CAP OE	BURG, TERRI	
		Should be processed IAW OE pro	cess raiber than CAP	
	Import Memo Field:			
	OPR Completed?:	N		
	•			
	OLD_ACTION_NUM:	0	entered exclant the	0
	sub_tsid:	0	original_project_id:	0
	original_issue_id:	Kaussian		
	Site:	Kewaunee		
	Cartridge and Frame:	<i></i>		
	Response:		Primary Attribute:	(None)
	Primary Topic:		Secondary Attribute:	(None)
	Secondary Topic:	• •	NMC Process:	N/A - Not Applicable
	NMC Activity:		NMC Human Error Type:	N/A - Not Applicable
	NMC Human Perf Fail Mode:			(None)
	NMC Process Fall Mode:	N/A - Not Applicable	NMC Org/Mgt Failure Mode:	N/A - Not Applicable
	Change History			
	Operability Status Changed From Basis for Operability Changed From State Changed From AR Pre-Sc Owner Changed From (None) Tr Last Modified Date Changed From GL Last State Change Date Changed From Last State Change Date Changed From Last State Change Date Changed From 11/3/2005 9:49:17 by VANVALI Significance Level Changed From NMC Process Changed From (No NMC Process Changed From (No NMC Human Error Type Changed NMC Human Perf Fail Mode Change NMC Human Perf Fail Mode Change NMC Process Fail Mode Change NMC Process Fail Mode Change NMC Org/Mgt Failure Mode Change NMC Org/Mgt Failure Mode Changed From (No Last Modified Date Changed From (No Last Modified Date Changed From RO Prescreen Comments Changed 11/4/2005 6:58:14 by VANVALE	rom " To '[Appended:] NA-This CAP w reen To Assignments Pending Via Tra o KNPP CAP Admin om 11/2/2005 8:52:25 To 11/2/2005 9:0 ASER, BRANDON To ROBB, JONATI ad From 11/2/2005 8:52:25 To 11/2/200 om GLASER, BRANDON To ROBB, JONATI ad From 11/2/2005 8:52:25 To 11/2/200 om GLASER, BRANDON To ROBB, JONATI ad From (IVA - Not Applicable bone) To N/A - Not Applicable ad From (None) To N/A - Not Applicable ad From (None) To N/A - Not Applicable anged From (None) To N/A - Not Applicable a	nsition: Submit to Screening Team TAN D5 9:07:06 ONATHAN e cable e mization KE 19:17 RG, TERRY Should be processed IAW OE proc	
	Last Modified Date Changed Fro OPR Completed? Changed From 11/7/2005 14:50:44 by WALESI Screened? Changed From N To State Changed From Assignmen Active/Inactive Changed From A Owner Changed From KNPP CA Last Modifier Changed From VAL Last State Change Date Change	m 11/3/2005 9:49:17 To 11/4/2005 6:5 n N To Y 4, DEBRA Y ts Pending To Done Via Transition: Co clive To Inactive P Admin To (None) m 11/4/2005 6:58:14 To 11/7/2005 14: NVALKENBURG, TERRY To WALESH d From 11/2/2005 9:07:06 To 11/7/200 m ROBB, JONATHAN To WALESH, D signed To 11/7/2005 14:50:44 'Non-CAP OE 11148'	mplete & Close 50:44 1, DEBRA 5 14:50:44	

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State Change History

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Initiate by PAWLITZKY, Tina	Assign Work 9/22/2006 11:37:52 Owner RUTTAR, JOSEPH	Assign by PAWLITZKY, Tina	Conduct Work 9/27/2006 11:59:26 Owner PAWLITZKY, Tina	Work Complete by PAWLITZKY, Tina	Review & Approval 9/27/2006 11:59:50 Owner RUTTAR, JOSEPH	Approved by PAWLITZKY, Tina	Quality Check 9/27/2006 12:00:47 Owner KNPP CAP Admin
Complete and Done Close 11/3/2006 by WALESH, 8:04:04 DEBRA Owner (None)							
Section 1							
Activity Request I Activity Type: Site/Unit: One Line Descript Activity Requested	Othe Kewa Ion: Ops I	D15296: • r iunee to ensure reactor the result of the 9/19/20		not exceed 99.7%		2/2006 11:37:52	
		ations to take neces SSFLOW System uj			l power does no	ot exceed 99.7% (1	766.6 Mwth) unti
CATPR: Initiator: Responsible Grou Activity Superviso	N PAWI p Code: 9300	e see page 3 of 15 LITZKY, Tina Operations TAR, JOSEPH	Mode Chang Initiator Dep	e Restraint: artment: Department:	(Na 800 Ope	ne) 10 Nuclear Oversigt erations and Mainte WLITZKY, Tina	
Section 2 Priority: 5 Due Date: 9/27/2006 Management Exception From PI?: N QA/Nuclear Oversight?: N Licensing Review?: N NRC Commitment?: N NRC Commitment Date:							
Section 3							
Activity Completed	I: 9/27/2006 1 Close OTH t		(Y, Tina:				
	9/27/2006 1 Close OTH t	1:59:50 - PAWLITZH o CA26210.	(Y, Tina:				
9/27/2006 12:00:47 - PAWLITZKY, Tina: CA26210 was created to track the actions. Hot Buttons: K-NOD Assessment Recommendations							
Section 4			-)				
QA Supervisor: (No Section 5	ne) Licensin	g Supervisor: (Non	e)	·			
Project: Active/Inactive: Submitter: Last Modified Date: Last State Change	Inactive PAWLIT 11/3/200 Date: 11/3/200		uest State: Owner: Assigned Da Last Modifie Last State C	ate:	Done (None) 9/27/2006 WALESH, DEBI WALESH, DEBI		
Close Date: NUTRK ID: Child Number: References:	0	06 8:04:04					
Update: Import Memo Field: CAP Admin:	KNPP C	AP Admin	Site:	ł	Kewaunee		
OLD_ACTION_NUN Cartridge and Fram Response:			Primary Attr	ibute: (None)		

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i.,	Primary Topic:	(None)	Secondary Attribute: (None)
	Secondary Topic: sub_tsid:	(None) 0	INPO Performance Objective: (None)
	Notes/Comments		

Additional info: by SCHAEFER, RUSSELL (10/17/2006 8:57:47) The previously reference CA, was in error becasue it did not capture the requisite action to ensure the originally identified issue gets fully addressed.

The correct reference should be CAP38441.

The concern documented in this OTH activity is now captured in CAP 38441. Therefore this OTH is now appropriately closed. Actually this OTH could have been appropriately closed due to CAP37693, which resulted in CA26620, which caused CAP38441 to be written.

Attachments and Parent/Child Links

9/19/06 NOD Site VP Report (117760 bytes) by PAWLITZKY, Tina (9/22/2006 11:37:35)

Linked to CA026210: CROSSFLOW System Issues by PECKHAM, KENT (9/27/2006 11:12:08)

Linked to CAP038441: Due to AMAG accuracy concerns, reactor power should be limited to 99.7% by SCHAEFER, RUSSELL (10/17/2008 8:52:34)

Change History

9/22/2006 11:37:36 by PAWLITZKY, Tina Attachment Added: 9/19/06 NOD Site VP Report

9/27/2006 11:12:08 by PECKHAM, KENT Last Modified Date Changed From 9/22/2006 11:37:52 To 9/27/2006 11:12:08 Last Modifier Changed From PAWLITZKY, Tina To PECKHAM, KENT Attachment Added: Linked to CA026210: CROSSFLOW System Issues

9/27/2006 11:48:13 by PAWLITZKY, Tina Activity Completed Changed From " To '[Appended:] Close OTH to CA26210.' Last Modified Date Changed From 9/27/2006 11:12:08 To 9/27/2006 11:48:13 Last Modifier Changed From PECKHAM, KENT To PAWLITZKY, Tina

9/27/2006 11:59:26 by PAWLITZKY, Tina Activity Performer Changed From (None) To PAWLITZKY, Tina Priority Changed From (None) To 5 Due Date Changed From Unassigned To 9/27/2006 State Changed From Assign Work To Conduct Work Via Transition: Assign Owner Changed From RUTTAR, JOSEPH To PAWLITZKY, Tina Assigned Date Changed From Unassigned To 9/27/2006 Last Modified Date Changed From 9/27/2006 11:48:13 To 9/27/2006 11:59:26 Last State Change Date Changed From 9/22/2006 11:37:52 To 9/27/2006 11:59:26

9/27/2006 11:59:50 by PAWLITZKY, Tina Activity Completed Changed From '[Original Text]' To '[Appended:] Close OTH to CA26210.' State Changed From Conduct Work To Review & Approval Via Transition: Work Complete Owner Changed From PAWLITZKY, Tina To RUTTAR, JOSEPH Last Modified Date Changed From 9/27/2006 11:59:26 To 9/27/2006 11:59:50 Last State Change Date Changed From 9/27/2006 11:59:26 To 9/27/2006 11:59:50

9/27/2006 12:00:47 by PAWLITZKY, Tina Activity Completed Changed From '[Original Text]' To '[Appended:] CA26210 was created to track the actions.' State Changed From Review & Approval To Quality Check Via Transition: Approved Owner Changed From RUTTAR, JOSEPH To KNPP CAP Admin Last Modified Date Changed From 9/27/2006 11:59:50 To 9/27/2006 12:00:47

Last State Change Date Changed From 9/27/2006 11:59:50 To 9/27/2006 12:00:47 CAP Admin Changed From (None) To KNPP CAP Admin

10/17/2006 8:52:34 by SCHAEFER, RUSSELL

Last Modified Date Changed From 9/27/2006 12:00:47 To 10/17/2006 8:52:34 Last Modifier Changed From PAWLITZKY, Tina To SCHAEFER, RUSSELL Attachment Added: Linked to CAP038441: Due to AMAG accuracy concerns, reactor power should be limited to 99.7%

10/17/2006 8:57:47 by SCHAEFER, RUSSELL Last Modified Date Changed From 10/17/2005 8:52:34 To 10/17/2006 8:57:47 Attachment Added: Additional info:

11/3/2006 8:04:04 by WALESH, DEBRA

State Changed From Quality Check To Done Via Transition: Complete and Close Active/Inactive Changed From Active To Inactive Owner Changed From KNPP CAP Admin To (None) Last Modified Date Changed From 10/17/2006 8:57:47 To 11/3/2006 8:04:04 Last Modifier Changed From SCHAEFER, RUSSELL To WALESH, DEBRA Last State Change Date Changed From 9/27/2006 12:00:47 To 11/3/2006 8:04:04 Last State Changer Changed From PAWLITZKY, Tina To WALESH, DEBRA Close Date Changed From Unassigned To 11/3/2006 8:04:04

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. State Change History

. OTH Initiate by WALESH. DEBRA	Assign Work 9/13/2006 22:19:50 Owner SNYDER, PAU	Assign by SNYDER, PAUL	Conduct Work 9/14/2006 4:24:25 Owner EHLEN, PATRICK	Work Complete by EHLEN. PATRICK	Review & Approval 10/4/2006 11:12:05 Owner SNYDER, PAUL	Approved by SNYDER, PAUL	Quality Check 10/5/2006 7:40:07 Owner KNPP CAP Admin
Complete and Close by WALESH, DEBRA	Done 11/3/2006 6:41:33 Owner (None)	1					
Section 1							
Activity Request Activity Type: Site/Unit: One Line Descri Activity Request	Cor Kev ption: CR	D26210 ²²⁴⁰ rective Action vaunee OSSFLOW System te corrective actions	Issues	nit Date: olve condition iden	tilied in CAP 3712	9/13/2006 22:19 23	:50
		to 7340 (Elect/I&C : DE 2	Syst) Determine ho	wwweare testing A	MAG.		
CATPR: Initiator: Responsible Gro Activity Supervis Section 2	mor N EHL pup Code: 734	s was also identified e information. (OT EN, PATRICK 0 Eng Elect/I&C Sys (DER, PAUL	H15296 was closed Mode Initial stems Resp	P Brief from 9/19/2 d to this CA.) e Change Restrair tor Department: onsible Departme ity Performer:	nt: ent:	page 3 of 15 in th 2 - Hot Standby 7340 Eng Elect/I Engineering EHLEN, PATRIC	&C Systems
Priority:	N?:	1 Due Date: PI?: N QA/Nuclear N NRC Comm Significanc	Oversight?: N hitment?: N	0/2006			
Section 3							
Activity Complet	Still workin	11:33:32 - SNYDEF g on the evaluation criteria and will be	. The due date has				within the 30 day
	10/4/2006 AMAG Opt	11:12:05 - EHLEN, ìons	PATRICK :				
	1. Verify cu	ment condition and	perform full recalib	ration at a later da	te after NRC com	munication is issu	Jed.
	a. This opti approx. 6 e performed.	on will verify our cu xtra hours at 98.6%	rrent condition is ac power. When the	cceptable, allowing NRC decision is k	us to operate at an inown, full recalibr	100% power. Th ation/noise remo	is will require val will likely be
	the 4 availa calibration	additional instrume ble). The goal of th data, this will provid proed to reduce pov	his data collection is e justification that c	s to verify current to our original flow no	ap characteristics zzle calibration is	match up with th	e original
	data will be	en from Goliath flow used to bias the ve biased to the flow	nturi flows to the G	oliath flow nozzle.	This will allow a c	corrected venturi comparison to be	flow data. This made between
	d. Goliath/V are higher a performed.	enturi flow nozzle c and therefore conse	lata will be compare rvative. If the Loop	ed to Loop A/B UF A/B UFM data co	M data to verify th mes out lower, op	e Loop A/B UFN tion 2, full recalit	I measurements pration needs to be
	probability t power level	house/AMAG indica hat once noise corr (approx. 0.15%) co at total flow, which	ection is applied to mpared to where it	data, it will show the was before due to	hat the plant would the non-conserva	d be operating al ative noise bias.	a slightly higher However, it is
http://kteamtrack	.dominionn	et.com/tmtrack/t	mtrack.dll?Issue	ePage&Templa	te=printitem&n	recordid=8928	3 11/06/200

the Goliath flow nozzle by approx. 0.4%. The utility needs to understand this is based on the Goliath flow nozzle.

2. Full re-calibration of AMAG system WITHOUT re-calibration of Goliath flow nozzle.

a. This option will provide a complete recalibration/noise removal of the Loop A/B UFMs. This will take approx. 24hrs at 96% power and 54hrs at 98.6% power. This time could be cut in half if a X-Beam UFM bracket can be installed on the Goliath loop (takes double the data). This work includes performing option one, allowing for operation at 100% power while new Uncertainty Calculation (new CN-PS-02-43) is being developed.

b. Requires additional Instrumentation on DP taps on Goliath flow nozzle (current instrumentation utilizes only 1 tap of the 4 available). The goal of this data collection is to verify current tap characteristics match up with the original calibration data, this will provide justification that our original flow nozzle calibration is still valid. If they do not match up, we will be forced to reduce power to 98.6% and calibrate the flow nozzle.

c. Includes collecting large amount of data at two power levels (96% and 98.6%) using Goliath flow nozzle, Goliath temporary UFM, and Loop A/B UFM/Venturis. Two power levels will verify that the Goliath temporary UFM provides a linear response (correction factors do not change) when increasing power to verify flow stability.

d. Data from the nozzle and Goliath temporary UFM will be compared to verify the Goliath temporary UFM still indicates higher (conservative). If the Goliath temporary UFM indicates lower flow, the Loop A/B UFMs cannot be used until they can be recalibrated using either a calibrated ASME flow nozzle or a tracer test. This would require an amendment to the existing licensing application. This would require holding power at 98.6% until flow nozzle is calibrated.

e. Power increased to 100% based on verification of current condition (Goliath temporary UFM is conservative), W/AMAG will provide a new QA calculation within 4 weeks. Once calc is approved system will be re-configured with noise removal and new calibration values.

f. Westinghouse/AMAG indicate, based on initial indications of noise affect above 98.6% power, there is a high probability that once noise correction is applied to data, it will show that the plant would be operating at a slightly higher power level (approx. 0.15%) compared to where it was before due to the non-conservative noise bias. However, it is assumed that total flow, which is based on the Goliath temporary UFM measurement, will be conservative compared to the Goliath flow nozzle by approx. 0.4%. The utility needs to understand this is based on the Goliath flow nozzle.

3. Full re-calibration of AMAG system WITH re-calibration of Goliath flow nozzle.

a. This is the most bulletproof solution. It is the same as option 2, except, instead of reasonable assurance that the flow nozzle calibration is valid, a new calibration of the flow nozzle removes any subjectivity about the flow nozzle measurement. This option satisfies the NRC position of having an independent flow measurement to validate the Installation.

Thistecision was made on 10/4/06 to implement Option 2. The construction was made on 10/4/06 to implement Option 2. The construction of the second back is a second work orders and the DCR process. Work order numbers will added to the the second back the resolution of these terms.

10/4/2006 16:06:49 - SNYDER, PAUL:

The due date was changed to allow time to include the work order numbers that will be used to perform the testing. The new due date is still within 90 days of origination date and is not considered an extension.

10/5/2006 7:40:07 - SNYDER, PAUL:

The method that we will use for testing AMAG has been determined. The only change is that additional isolation valves will not have to be added for the instrumentation on the feedwater bypass flow nozzle. The testing can be performed with the existing configuration. Work Order 05-14413 will be used to perform the testing. A new Work Request, 06-4050 has been generated to control the instrumentation installation on the feedwater bypass flow nozzle. No further action is required for this activity.

Hot Buttons: K-NOD Assessment Recommendations

Section 4

QA Supervisor: (None) Licensing Supervisor: (None)

Section 5

http://kteamtrack.dominionnet.com/tmtrack/tmtrack.dll?IssuePage&Template=printitem&recordid=8928... 11/06/200

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Project:	Corrective Action	State:	Done
Active/Inactive:	Inactive	Owner:	(None)
Submitter:	WALESH, DEBRA	Assigned Date:	9/14/2006
Last Modified Date:	11/3/2006 6:41:33	Last Modifier:	WALESH, DEBRA
Last State Change Date	2: 11/3/2006 6:41:33	Last State Changer:	WALESH, DEBRA
Close Date:	11/3/2006 6:41:33		
NUTRK ID:			
Child Number:	0		
References:			
Update:			
Import Memo Field:			
CAP Admin:	KNPP CAP Admin	Site:	Kewaunee
OLD_ACTION_NUM:			
Cartridge and Frame:			
Response:	(None)	Primary Attribute:	(None)
Primary Topic:	(None)	Secondary Attribute:	(None)
Secondary Topic:	(None)	INPO Performance Objective	ER.3 Long-Term Equip Reliability
sub_tsid:	0	-	
-			
Attachments and Par			
Subtask from CAP0371	23: CROSSFLOW S	ystem Issues by WALESH, DE	BRA (9/13/2006 22:19:50)
Linked from OTH01529	6: Ops to ensure rea	ctor thermal power does not exc	ceed 99.7% by PECKHAM, KENT (9/27/2006 11:12:08)
Site VP Brief from 9/19/	2006 (109568 bytes)) by PAWLITZKY, Tina (9/27/ 20	006 12:04:20)
Change History			
- •			
9/13/2006 22:19:51 by W	ALESH, DEBKA ed From 9/13/2006 22'	19:50 To 9/13/2006 22:19:51	
Attachment Added: Subta	sk from CAP037123: C	ROSSFLOW System Issues	
9/14/2006 4:24:25 by SN	YDER. PAUL	-	
Activity Performer Change	ed From (None) To EHL	EN, PATRICK	
Priority Changed From (N	one) To 1		
Due Date Changed From State Changed From Assi		ork Via Transition: Assign	
Owner Changed From SN			
Assigned Date Changed F	from Unassigned To 9/	14/2006	
		19:51 To 9/14/2006 4:24:25	
Last Modifier Changed Fro		6 22:19:50 To 9/14/2006 4:24:25	
Last State Changer Chang			
9/25/2006 11:33:32 by SN	IYDER, PAUL		
Due Date Changed From	9/27/2006 To 10/5/2008	5	
Activity Completed Chang	ed From "To "Appende	ed:) Still working on the evaluation. T empleted prior to the assigned mode	The due date has been changed as a result. The new due date is still
		4:25 To 9/25/2006 11:33:32	change resitant.
9/27/2006 11:12:09 by PE			
Last Modified Date Chang	ed From 9/25/2006 11:	33:32 To 9/27/2006 11:12:09	
Last Modifier Changed Fro	m SNYDER, PAUL To	PECKHAM, KENT	
		s to ensure reactor thermal power do	bes not exceed 99.7%
9/27/2006 12:04:20 by PA	WLITZKY, Tina	13.00 To 0/27/2006 12:04:20	
Last Modifier Changed Fro	m PECKHAM, KENT T	12:09 To 9/27/2006 12:04:20 o PAWLITZKY, Tina	
Attachment Added: Site Vi			
9/27/2006 12:07:47 by PA	WLITZKY, Tina		
Activity Requested Change	ed From '[Original Text]	' To '[Appended:] This was also ider	ntified In the NOD Site VP Brief from 9/19/2006. Please see page 3 of 15
in the attached file for mor	e information."	commant Recommondations	
		sessment Recommendations 12:09 To 9/27/2006 12:07:47	
Last Modifier Changed Fro			•
9/27/2006 12:11:54 by PA	WLITZKY, Tina		
Activity Requested Change	ed From '[Original Text]	' To '[Appended:] (OTH15296 was c	losed to this CA.)
· · · · · · · · · · · · · · · · · · ·		07:47 To 9/27/2006 12:11:54	
10/4/2006 11:12:05 by EH	LEN, PATRICK	To WARDON AND ONLOS	Voribusium and in a fam full manifestion at a later date offer
NRC communication is iss	ed, a. This option will	FID [Appended:] AMAG Options 1. verify our current condition is accept	Verify current condition and perform full recalibration at a later date after able, ellowing us to operate at 100% power. This[]
		Approval Via Transition: Work Com	
Owner Changed From EH	LEN, PATRICK To SNY	DER, PAUL	
Last Modified Date Chang	ed From 9/27/2006 12:1	11:54 To 10/4/2006 11:12:05	

http://kteamtrack.dominionnet.com/tmtrack/tmtrack.dll?IssuePage&Template=printitem&recordid=8928... 11/06/200

Last Modifier Changed From PAWLITZKY, Tina To EHLEN, PATRICK Last State Change Date Changed From 9/14/2006 4:24:25 To 10/4/2006 11:12:05 Last State Changer Changed From SNYDER, PAUL TO EHLEN, PATRICK

10/4/2006 16:06:49 by SNYDER, PAUL

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Due Date Changed From 10/5/2005 To 10/10/2006 Activity Completed Changed From '[Original Text]' To '[Appended:] The due date was changed to allow time to include the work order numbers that will be used to perform the testing. The new due date is still within 90 days of origination date and is not considered an extension.' Last Modified Date Changed From 10/4/2006 11:12:05 To 10/4/2006 16:06:49 Last Modifier Changed From EHLEN, PATRICK TO SNYDER, PAUL

10/5/2006 7:40:07 by SNYDER, PAUL

Activity Completed Changed From '[Original Text]' To '[Appended:] The method that we will use for testing AMAG has been determined. The only change is that additional isolation valves will not have to be added for the instrumentation on the feedwater bypass flow nozzle. The testing can be performed wi[...]' State Changed From Review & Approval To Quality Check Via Transition: Approved Owner Changed From SNYDER, PAUL To KNPP CAP Admin Last Modified Date Changed From 10/4/2006 16:06:49 To 10/5/2006 7:40:07

Last State Change Date Changed From 10/4/2006 11:12:05 To 10/5/2006 7:40:07 Last State Changer Changed From EHLEN, PATRICK To SNYDER, PAUL

CAP Admin Changed From (None) To KNPP CAP Admin

11/3/2006 6:41:33 by WALESH, DEBRA

State Changed From Quality Check To Done Via Transition: Complete and Close Active/Inactive Changed From Active To Inactive Owner Changed From KNPP CAP Admin To (None) Last Modified Date Changed From 10/5/2006 7:40:07 To 11/3/2006 6:41:33 Last Modifier Changed From SNYDER, PAUL To WALESH, DEBRA Last State Change Date Changed From 10/5/2006 7:40:07 To 11/3/2006 6:41:33 Last State Changer Changed From SNYDER, PAUL To WALESH, DEBRA Close Date Changed From Unassigned To 11/3/2006 6:41:33