Technical Specification 5.6.8



Palo Verde Nuclear Generating Station Thomas N. Weber Department Leader Regulatory Affairs

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102-05790-TNW/DFH January 02, 2008

ATTN: Document Control Desk U. S. Nuclear Regulatory Commission Washington, DC 20555-0001

Subject:

Palo Verde Nuclear Generating Station (PVNGS) Unit 1

Docket No. STN 50-528, License No. NPF-41,

Steam Generator Tube Inspection Report

Attached please find PVNGS' Steam Generator Tube Inspection Report prepared and submitted pursuant to Technical Specifications (TS) Reporting Requirement 5.6.8. This report discusses steam generator tube plugging in Unit 1 during its 13th refueling outage.

By copy of this letter and the enclosure, this report is being provided to the NRC Region IV Administrator and the PVNGS Resident Inspector.

No commitments are being made to the NRC by this letter.

If you have any questions, please contact Ray E. Buzard at (623) 393-5317.

Sincerely,

Thomas 1, WHM ...

TNW/REB/DFH/gat

Attachment

CC:

(with attachment)

E. E. Collins Jr.

NRC Region IV Regional Administrator

M. T. Markley

NRC NRR Project Manager

G. G. Warnick

NRC Senior Resident Inspector for Palo Verde

A member of the **STARS** (Strategic Teaming and Resource Sharing) Alliance

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A001 NRR

Attachment

Unit 1 – 13th Refueling Outage Steam Generator Tube Inspection Report



Palo Verde Nuclear Generating Station

UNIT 1 U1R13

ARIZONA PUBLIC SERVICE P. O. BOX 52034 PHOENIX, AZ 85072

Prepared by: Douglas B Hansen Badsgard, Richard A

Reviewed by: (Z04080)

Date: 12-20-2007

Date: <u>12-19-07</u>

Sweeney, Kevin M Approved by: (Z99575)

Report Date:

Commercial Service Date: 1-28-86

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UNIT 1

STEAM GENERATOR EDDY CURRENT

U1 R13 Refueling Outage

1.0 Summary

This report is intended to satisfy the requirements of PVNGS Technical Specifications 5.6.8 for the submittal of a Steam Generator Tube Inspection Report. The steam generator (SG) eddy current examination for the 13th refueling outage in Unit 1 (U1R13) was conducted during June 2007. Mode 4 entry of Unit 1 Cycle 14 was entered on July 11, 2007. The initial examination plan for both steam generators is listed in Table 1. This table summarizes the examinations performed for each of the various categories, examination types, extents, and the number of tubes or tube locations completed. This was the first examination performed in Unit 1 following steam generator replacement in U1R12. This examination is considered a 100% full length tubing inspection (see Table 1) with the Row 1-4 u-bends inspected via rotating coil in lieu of bobbin due to access limitations of the selected bobbin probe sizes.

The examinations resulted in a total of **0** tubes being plugged in SG 11, and **0** tubes being plugged in SG 12. A description of the previous plugging history for these replacement steam generators is contained in Appendix E.

2.0 Original Examination Plan

The original examination plan was developed based on the "PVNGS Steam Generator Degradation Assessment" developed per PVNGS Procedure 81DP-9RC01 as required by NEI 97-06. In addition, possible damage mechanisms were reviewed along with the specific requirements set forth in Procedure 73TI-9RC01 and the PVNGS Technical Specifications. The plan is summarized in Table 1 of this report.

3.0 Condition Monitoring Assessment

Per the Steam Generator Program, as defined in PVNGS Procedure 81DP-9RC01, a condition monitoring evaluation was conducted by PVNGS Engineering. As indicated above, no defects exceeding the Technical Specification repair limits or the PVNGS Administrative Plugging criteria were identified. The results of the eddy current examinations are provided in Section 4.0. An engineering evaluation of the as-found condition of inservice tubes did not reveal any degradation exceeding the threshold values for structural and leakage integrity. As such, all steam generator performance criteria were satisfied for Unit 1 Cycle 13. No tube pulls or insitu pressure testing were required based on the results of the examinations.

Tubesheet and Flow Distribution Plate Foreign Object Search and Retrieval (FOSAR) were conducted using a power cart mounted with a remotely operated camera and retrieval tooling. The applicable requirements of the Revision 2 of the EPRI Steam Generator Integrity Assessment

Guidelines Section 10.5, Secondary Side Visual Inspections, were applied for the FOSAR inspections. Two (2) pieces of weld wire were identified at the hot leg tubesheet and successfully removed from Steam Generator 12. One (1) of the wires had been observed during eddy current examinations. Plus Point (rotating coil) inspections were subsequently conducted to further verify that no additional piece(s) were present at these locations. The plus point inspections revealed no additional objects. The exams also confirmed no evidence of tube degradation.

As noted in Table 2 there were three (3) possible loose part (PLP) locations identified in Steam Generator 11. The locations are in areas not accessible by visual exams. Engineering assessment indicated that these locations are in areas of the steam generator where axial flow is dominant and would be less likely to initiate wear. PVNGS has historically taken the position if a loose part is detected by ECT or FOSAR, without the presence of wear, it is reasonable to conclude that the required conditions to promote wear do not exist. The affected and surrounding tubes were inspected with a supplemental and bounding rotating coil examination to confirm that no tube degradation exists. No additional action was required for these locations and the locations will be tracked for future inspection.

Finally, PVNGS Procedure 81DP-9RC01 requires, per the EPRI PWR Steam Generator Examination Guidelines, that a visual inspection of the previously installed steam generator plugs be performed to assess plug integrity. Additionally, the Examination Guidelines Section 6.10.1 states — "Verify the location and presence of existing in-service plugs." The conduct of the plug location and integrity verification was performed in U1R13 per procedure 81CP-9RC40. A review of the inspection results indicated that all plugs were accounted for and no evidence of potential plug leakage was identified.

4.0 Examination Results

A summary of the bobbin and rotating coil (RC) examination results is located in Table 2 of this report. In addition, Appendix A contains a reference drawing of steam generator support locations. The summary data sheets of Appendix B and C list all tubes in each steam generator with indications expressed as a percent wall thickness reduction, or as an analysis code. Appendix D contains summary data sheets for tubes classified as possible loose parts.

5.0 Examination Techniques and Equipment

The eddy current examinations were performed by Westinghouse Electric Company using Zetec MIZ-70 digital data acquisition instrumentation or the Core Star OMNI 200 instrumentation. Westinghouse Anser acquisition software was utilized with both systems. The following frequencies were used for the tube examinations:

Bobbin Coil *	RC.
500 KHz	300 KHz
300 KHz	200 KHz
100 KHz	100 KHz
35 KHz	35 KHz

* NOTE: For bobbin coil examinations these frequencies were utilized in both differential and absolute modes.

All tubing was examined with Zetec or Core Star manufactured bobbin coil probes and Zetec RC style probes. Probe diameters were 0.540" to 0.610". Plus Point RC probes were used for the characterization of non-quantifiable or distorted bobbin indications. Data acquisition in both steam generators was facilitated by using Westinghouse Pegasys fixtures configured with a dual guide tube in each of the hot and cold legs.

Fiber optic cable was used from containment to the data acquisition room located at the PVNGS North Annex. Primary and secondary analysis was all performed on site. The Primary and Secondary Resolution Analysts, Independent Review Analysts, and data management were also located at PVNGS in the North Annex. Westinghouse provided the data acquisition and primary data analysis. Anatec International, Inc. provided the secondary data analysis.

Each individual from Westinghouse and Anatec International, Inc. who performed data analysis was required to complete and pass a PVNGS site specific Eddy Current Data Analysis Course as well as an associated performance and written examination. All individuals performing data analysis were also required to have Qualified Data Analyst (QDA) certification.

6.0 Repair Techniques and Equipment

No repairs were performed as a result of these examinations.

TABLE 1
EXAMINATION SUMMARY

SCOPE DESCR	IPTION	SG 11	SG 12
Exam Description	Extents	Scope	Scope
FULL LENGTH	ТЕС-ТЕН	12245	12245
BOBBIN			
COLD STRAIGHT SECTION	TEC-08C	276	278
BOBBIN *			
HOT STRAIGHT SECTION	ТЕН-08Н	276	278
BOBBIN *			
ROW 1 THRU 4 SHORT RADIUS U-BENDS *	08C-08H	276	278
HOT STRAIGHT	VARIOUS	28	14
RC			
HOT U & SQUARE BEND	VARIOUS	1	0
RC			
COLD STRAIGHT	VARIOUS	21	. 9
RC			
COLD U & SQUARE BEND	VARIOUS	2	1
RC			
		,	

Notes:

^{*} RC examinations were performed on Row 1 thru 4 short radius U-Bends in lieu of bobbin examination.

TABLE 2
INDICATION SUMMARY

DAMAGE	STEAM GENERATOR	STEAM GENERATOR
MECHANISM	11 ,	.12
WEAR 0% - 20% 20% - 39% ≥ 40% PLUGGED	2 0 0 (0)	2 0 0 (0)
Possible Loose Parts (RC) PLI PLP PLUGGED	0 3 (0)	0 0 (0)
Volumetric Indications SVI/MVI PLUGGED	0 (0)	0 (0)
PREVENTATIVE	(0)	(0)
PLUGGED U2R13	(0)	(0)
TOTAL PLUGGED / %	(59 / 0.5%)	(57 / 0.5%)

<u>NOTES</u>

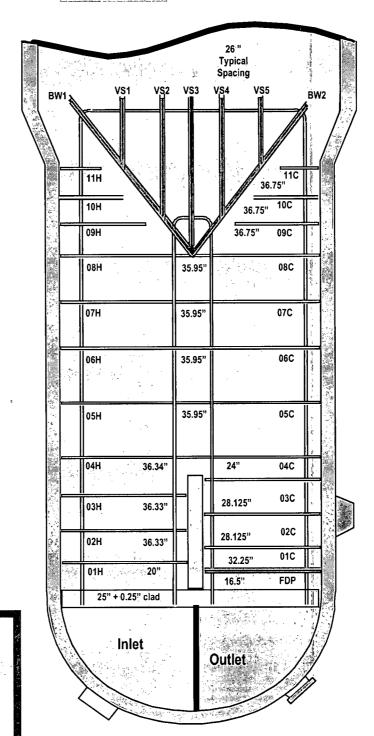
- 1. Numbers in (X) are tubes numbers plugged in each category
- 2. The above represent the numbers of tubes; not indications

APPENDIX A

TUBE SUPPORT DIAGRAM, LEGEND, and ANALYSIS CODES

PVNGS Steam Generator

REPLACEMENTS



Center of 08H to 08C

Row 1 - 17.415

Row 2 - 19.736

Row 3 - 22.056

Row 4 - 24.377

10W 4 - 24.577

Row 5 - 26.698 Row 6 - 29.019

LEGEND

ROW: COL: VOLTS: DEG: IND: PCT: CHN: LOCN:	Indicates the row number of a given tube. Indicates the column number of a given tube. Indicates the peak-to-peak voltage of a given indication response. The measured phase angle of a given indication response. Indicates the analysis code or PCT for percent The percent through the tube wall of a given indication Indicates the channel used to measure and evaluate the referenced indication Gives indication location at INCH1 to INCH2 relative to known landmarks such as supports, vertical straps, and batwings. Typical location codes are as follows:
	#1 Vertical StrapVS1
	#1 BatwingBW1
	#1 Support Plate in Hot Leg01H
	#7 Support Plate in Cold Leg07C
	Top Tube Sheet Cold LegTSC
	Tube End Hot LegTEH
	Tube End Cold LegTEC
CRLEN:	Indicates the flaw length
BEGT and ENDT:	Indicates the beginning and end of the test; together they document
	the examination extent
PDIA:	Documents the probe diameter
PTYPE:	The last two characters indicates the probe type used for examination
	WR-bobbin coil mid-frequency (Westinghouse Replaceable)
	SF-bobbin coil spring flex
	HP or HZ-RC +point solid body
	FP or FZ-RC +point, .115 flexible
	MB-RC mag bias +point PH-RC +point HF and MF flexible for UBends
CAL:	Indicates calibration number
L:	Indicates the leg the examination was conducted from
COM:	This comment field is utilized to document the UTIL1 and UTIL2
com.	sizing measurements and APS Level III comments

Analysis CODES:

Absolute Drift	
Apex Anomaly	APA
After Pressure Test. After Pre	
Bad Data	
Bulge	BLG
Deposit	DEP
Dent from History	DNH
Dent	DNT
Distorted Support Signal With Indication	DSI
DSI from History	
Distorted Top of Tubesheet With Indication	
Geometric Indication	
ID Chatter	
Indication Not Found	
Indication Not Reportable	
Location Not Correct	
Multiple Volumetric Indication	
No Detectable Defect	
No Discontinuity Found	
Non-Quantifiable Indication	
No Tube Sheet Expansion	
ObstructedPrevious Bobbin Call	DDC OD2
Positive Identification	
Positive Identification Verified	
Possible Loose Part with Indication	
Possible Loose Part	
Previous RC Call	
Possible Support Anomaly	
Possible Support Indication	
Retest With 3 coil Probe	
Retest Identification Check	
Retest with Magnetic Bias RC Probe	
Single Volumetric Indication	
Sludge	
To Be Plugged	TBP
Util2 CODES:	
Batwing Wrapper Bar Wear	BWW
Change	CH
Data Quality Acceptable	DQA
History Review	HR
Inside Diameter	
NEW	
No Change	
No Loose Part Present	
Manufacturing Induced Groove	
Manufacturing Abnormality	
Outside Diameter	
Pit like indication	
Stake	
Senior Level III Review	
Tube to Tube Wear	
Volumetric Inside Diameter	VID

APPENDIX B

STEAM GENERATOR 11

SUMMARY DATA SHEETS

Palo Verde 1 U1R13

PVNGS1 20070601

06/11/2007 11:11:07

ROW	COL	VOLTS	DEG	IND	PER	CHN	LOCN	INCH1	INCH2	CRLEN	BEGT	ENDT	PDIA	PTYPE	CAL	L COM
132								27								Ci
		.52						-1.74			_					н
ROW	COL	VOLTS	DEG	IND	PER	CHN	LOCN		INCH2	CRLEN	BEGT	ENDT	PDIA	PTYPE.	CAL	L COM

APPENDIX C

STEAM GENERATOR 12

SUMMARY DATA SHEETS

Palo Verde 1 U1R13

PVNGS1 20070601

06/11/2007 11:17:08

ĺ	ROW	COL	VOLTS	DEG	IND	PER	CHN	LOCN	INCH1	INCH2	CRLEN BEGT	ENDT	PDIA	PTYPE.	CAL	L COM!
ļ		22							1.13						52	
			. 47								TEC					
- 1	ROW	COL	VOLTS	DEG	IND	PER	CHN	LOCN	INCH1	INCH2	CRLEN BEGT	ENDT	PDIA	PTYPE:	CAL	L COM

APPENDIX D

PLI & PLP

DATA SHEETS

Palo Verde 1 U1R13 PVNGS1 20070601 06/11/2007 11:11:23

O verde 1	OIKIS	,						rvitus	1 200/0001					00/11/	1007 11	.11.23
INSPDATE		COL				PER			INCH1	INCH2	CRLEN BEGT	ENDT		PTYPE	CAL	L COM
2005/10/01 2005/10/01	6 6 6	71 71 71 71	. 08	76	PLP NDF NDD NDD		8 2	03H 03H	30.01 29.93	·	TEC 03H TEC TSH	TEH 04H TEH	.610 .560 .610 .600	ZBA1C ZPSHZ RBAL2 ZPSHZ	71 83 116 204	H SR H H H
2005/10/01 2005/10/01	6 6 6	73 73 73 73	. 07	77	PLP NDF NDD NDD		8 2	03H 03H	29.91 29.91		TEC 03H TEC TSH	I 04H TEH	.610 .560 .610 .600	ZBA1C ZPSHZ RBAL2 ZPSHZ	71 83 116 204	H SR H H H
2005/10/01 2005/10/01	8 8 8	73 73 73 73	. 07	75	PLP NDF NDD NDD		8 2	03H 03H	29.94 29.94		TEC 03H TEC TSH	04H TEH	.610 .560 .610 .600	ZBA1C ZPSHZ RBAWR ZPSHZ	71 83 117 205	H SR H H H
2005/10/01 2005/10/01 2005/10/01	10 10 10 10 10	73 73 73 73 73	. 07 1 . 60	83 171	PLP NDF DNT NDD NDF		8 2 P1	03H 03H VS3 VS3	30.02 30.02 .62		TEC 03H TEC TSH VS3	1 04H TEH TSH	.610 .560 .610 .600	ZBA1C ZPSHZ RBAL2 ZPSHZ ZPUFZ	71 83 116 204 238	H SR H H H
2005/10/01 2005/10/01 2005/10/01	12 12 12 12 12	73 73 73 73 73	. 07 1 . 25	75 176	PLP NDF DNT NDD NDF		8 2 P1	03H 03H VS3 VS3	30.13 30.13 .68		TEC 03H TEC TSH VS3	04H TEH TSH	.610 .560 .610 .600	ZBA1C ZPSHZ RBAWR ZPSHZ ZPUFZ	71 83 117 205 238	H SR H H H
2005/10/01 2005/10/01 2005/10/01	14 14 14 14	73 73 73 73 73	. 05 1 . 02	78 173	PLP NDF DNT NDD NDF	•	8 2 P1	03H 03H VS3 VS3	29.98 29.98 .79		TEC 03H TEC TSH VS3	H 04H C TEH H TSH	.610 .560 .610 .600	ZBA1C ZPSHZ RBAL2 ZPSHZ ZPUFZ	71 83 116 204 238	H SR H H H
2005/10/01 2005/10/01 2005/10/01 2005/10/01 2005/10/01 2005/10/01	164 164 164 164 164 164 164	75 75 75 75 75 75 75 75	2.06 2.34 .61 .49 1.50	127 138 173 118 115	INR PLP DNT PLP RBD NDD NDF		8 5 P1 8 6	09C 10C 05H 09C 10C	34.45 -2.33 34.33 34.45 -2.33		TEC 100 TEH 100 TEC TSH 06H	TEC TEH	.610 .560 .610 .610 .600 .610	ZBAZC ZPSHZ RBAL1 RBAL1 ZPSHZ RBAL2 ZPSHZ ZPSHZ	26 87 10 10 19 133 213 245	H C SR C SR C SR H QC H
2005/10/01 2005/10/01 2005/10/01	165 165 165 165 165	76 76 76 76 76	. 04 1 . 27 1 . 62 . 62	83 77 115 115	PLP PLP PLP PLP NDD		6 5 6 8	09C 10C 10C 09C	33.77 -2.28 -2.28 34.22		TE(10(10(TE(TS)	10C 10C TEH	.610 .560 .600 .610	ZBAZC ZPSHZ ZPSHZ RBAWR ZPAHZ	27 87 19 136 215	H SR C SR C SR H SR H
2005/10/01 2005/10/01 2005/10/01 2005/10/01	1	144 144 144 144 144 144 144	. 08	119	NDD PLP NDD NDF NDD NDD NDD NDD		6 8	02H 02H	23.34		086 081 086 021 086 081 TSI	TEH 08H 03H TEC 08C TEH	.610 .610 .540 .560 .610 .540	ZBA1C ZBA1C ZPUPH ZPSHZ RBAL1 ZPUPH RBAL2 ZPSHZ	59 74 82 85 2 7 85 163	C H SR C H C C H
2005/10/01 2005/10/01 2005/10/01 2005/10/01		192 192 192 192 192 192 192 192	. 14	91 75	NDD PLP NDD PLP NDD NDD NDD NDD		8	03Н 03Н	33.30 · 33.42		086 081 086 031 086 081 081	TEH 08H 04H 0 TEC H 08C H TEH	.610 .610 .540 .560 .610 .610	ZBA1C ZBA1C ZPUPH ZPSHZ RBAL1 ZPUPH RBAL2 ZPAHZ	81 83 2 7	H SR C H SR C C H
2005/10/01 2005/10/01	30 30 30 30	201 201 201 201	.11	94	PLP NDF NDD NDD		8 2		10.93 10.93			05C	.610 .560 .610 .600	ZBA1C ZPSHZ RBAL2 ZPAHZ	87	нį
INSPDATE						PER	CHN	LOCN	INCH1	INCH2	CRLEN BEG	T ENDT	PDIA	PTYPE	CAL	L CO

SG - 12 PLP Calls With Current Cycle and Previous Inspection Data

PVNGS1 20070601 06/11/2007 11:17:14 Palo Verde 1 U1R13

INSPDATE	ROW	COL	VOLTS	DEG	IND	PER (CHN	LOCN	INCH1	INCH2	CRLEN	BEGT			PTYPE	CAL	L CON
	1	24			NDD		4				,	08H	TEH	.610	ZBAZC	74	H
	1	24	. 53	84	PLP		8	TSC	7.55			08C	TEC	.610	ZBA1C	74	CISR
	1	24	.60	109	PLP		8	TSC	12.61			08C	TEC	.610	ZBA1C	74	CISR
	1	24			NDF		8	TSC	7.55			TSC	FDP	.560	ZPSHZ	85	Cį
	1	24			NDF		8	ÍSC	12.61			TSC	FDP	. 560	ZPSHZ	85	Cj
	1	24			NDD							08C	08H	. 540	ZPUPH	87	Cį
2005/10/01	1	24			NDD							08C	TEC	.610	RBAL2	3	CÍ
2005/10/01	1	24			NDD							08H	08C	. 540	ZPUPH	5	Cİ
2005/10/01	1	24			NDD							TSH	TSH	. 600	ZPSHZ	54	Ηİ
2005/10/01	1	24			NDD							Ø8H	TEH	. 610	RBAL2	194	нį
	9	202	. 47	114	PLP		8	TSH	17.97			TEH	TEC	. 610	ZBA1C	72	C SR
	9	202			NDF		8	01H	-2.03			01H	01H	.560	ZPSHZ	80	Нİ
	9	202			NDF		8	01H	-2.03			01H	01H	.560	ZPSHZ	86	HIDQ
2005/10/01	9	202			NDD							TSH	TSH	.600	ZPAHZ	92	Ηį
2005/10/01	9	202			NDD							TEC	TEH	.610	RBAL2	190	Ηj
	8	203	.79	118	PLP		8	TSH	17.17			TEH	TEC	. 610	ZBA1C	72	CISR
	8	203	1.53	87	PLP		8	01H	-2.10			01H	01H	. 560	ZPSHZ	80	HİSR
	8	203			NDF		Ρ4	01H	-2.83			01H	01H	. 560	ZPSHZ	86	Ηİ
2005/10/01	8	203			NDD							TSH	TSH	.600	ZPSHZ	91	Ηİ
2005/10/01	8	203			NDD							TEC	TEH	.610	RBAL2	190	Ηį
	10	203	. 69	122	PLP		8	TSH	15.95			TEH	TEC	.610	ZBA1C	72	C SR
	10	203	1.13	84	PLP		8	TSH	15.95			TSH	01H	. 560	ZPSHZ	80	HİSR
	10	203															į DQ,
	10	203			NDF		P4	TSH	15.95			TSH	01H	.560	ZPSHZ	86	HIDO
2005/10/01	10	203			NDD							TSH	TSH	. 600	ZPAHZ	92	нj
2005/10/01	10	203			NDD							TEC	TEH	.610	RBAL2	190	нį
INSPDATE	ROW	COL	VOLTS	DEG	IND	PER	CHN	LOCN	INCH1	INCH2	CRLEN	BEGT	ENDT	PDIA	PTYPE	CAL	L COI

APPENDIX E

PLUG HISTORY

PLUG HISTORY

	47 9 1513413			
,	STEAM GEN	ERATOR 11	STEAM GEN	ERATOR 12
OUTAGE/YEAR	NUMBER OF PLUGS	% BOBBIN EXAMINED	NUMBER OF PLUGS	% BOBBIN EXAMINED
FACTORY 2005	3	NA	2	NA
BASELINE 10-05	56	100	55	100
U1R13	0	100	0	100
				·
TOTAL	59	-	57	

APPENDIX F

FORM NIS-1

APS	OWNERS' DA		FORM or inservice	LINSPECTIONS
1. OWNER	ARIZO	NA PUBLIC SE	RVICE COMPA	ANY, et al
1a. ADDRESS	P. O. BOX 52034; PF	IOENIX, ARIZO	ONA 85072	
2. PLANT	PALO VERDE NUC	LEAR GENERA	TING STATION	
2a. ADDRESS	5801 SOUTH WINTI	ERSBURG ROA	D, TONOPAH,	ARIZONA 85354
3. UNIT NUMBER	1			
4. OWNERS CERTII	FICATE OF AUTHOR	IZATION	NONE	
5. COMMERCIAL S	ERVICE DATE		1-28-86	
6. COMPONENTS IN	NSPECTED:			
COMPONENT OR APPURTENANCE	MANUFACTURER OR INSTALLER	SERIAL NUMBER	STATE OR PROVINCE	NATIONAL BOARD NO
	organisas (k. 1924) ne samus karantus krantus in en en en en en en en en en en en en en			at management of the state of t
IMRCEE01A	Ansaldo	224	NA	173
STEAM GENERATOR 11				
1MRCEE01B STEAM GENERATOR 12	Ansaldo	225	NA	174
	Alternative section of the section o			

*·· **

200

APS

12-20-07

NIS – 1 BACK

OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

·	
7. EXAM DATES	June 2007
8. INSPECTION INTERVAL	7-19-98 to 7-18-08
9. ABSTRACT OF EXAMINATIONS, INCLUDE A LIST OF EXAMINATIONS AND A STATEMENT CONCERNING STATUS OF WORK REQUIRED FOR CURRENT INTERVAL.	
Table 1 in the report summary section documents the number and type of each examination performed.	
No degraded or defective tubes were observed during these examinations. A summary of the tubes with indications of degradation is listed in Appendix B and C of this report for SG 11 and 12 respectively. The tubes identified on the following pages were plugged as a result of this examination.	
The number of tubes plugged are as follows:	
	SG 12 = 0 tubes
AND CORRECTIVE MEASURES TAKEN	S MADE IN THIS REPORT ARE CORRECT AND THE EXAMINATIONS CONFORM TO THE RULES OF THE ASME CODE, SECTION XI. Hansen, Digitally signed by Hansen, Douglas B (241530) Div. con-Hansen, Couglas B(241530), email=Douglas Harsen Paps.com Research Lamber Lubro Libis
DATE OF SIGNED. ARIZONA	(Z41530) Reason: lant the rather of this document Date: 2007.12.19.06.49.15-0700'
CERTIFICATE OF INSERVICE INSPECTION I, THE UNDERSIGNED, HOLDING A VALID COMMISSION ISSUED BY THE NATIONAL BOARD OF BOILER AND PRESSURE VESSEL INSPECTORS AND THE STATE OF PROVINCE OF ARIZONA EMPLOYED BY HSB CT OF HARTFORD, CONNECTICUT HAVE INSPECTED THE COMPONENTS DESCRIBED IN THIS OWNERS REPORT DURING THE PERIOD Junc 2007 TO 12-20-07, AND STATE THAT TO THE BEST OF MY KNOWLEDGE AND BELIEF, THE OWNER HAS PERFORMED EXAMINATIONS AND TAKEN CORRECTIVE MEASURES DESCRIBED IN THIS OWNERS REPORT IN ACCORDANCE WITH THE REQUIREMENTS OF THE	
ASME CODE, SECTION XI. BY SIGNING MAKES ANY WARRANTY, EXPRES CORRECTIVE MEASURES DESCRIBE INSPECTOR NOR HIS EMPLOYER SHAPROPERTY DAMAGE OR A LOSS OF AN	G THIS CERTIFICATE NEITHER THE INSPECTOR NOR HIS EMPLOYER SSED OR IMPLIED, CONCERNING THE EXAMINATIONS AND D IN THIS OWNERS REPORT. FURTHERMORE, NEITHER THE LL BE LIABLE IN ANY MANNER FOR ANY PERSONAL INJURY. OR NY KIND ARISING FROM OR CONNECTED WITH THIS INSPECTION.
INSPECTOR 75 foton	COMMISSIONS NE 9685 A, NO. 1. C AZ 264 NATU: BOARD, STATE, PROVINCE