August 1, 1991

Docket Nos. 50-390 and 50-391

APPLICANT: TENNESSEE VALLEY AUTHORITY (TVA)

FACILITY: WATTS BAR NUCLEAR PLANT, UNITS 1 AND 2

SUBJECT: MEETING SUMMARY - MEETING ON JULY 29, 1991 ON REVIEW STATUS OF VARIOUS CIVIL/SEISMIC ISSUES (TAC NOS. 63625, 71919, 79692, 79693, 79717, 79718, 80345, 80346, R00508, R00510, R00514 AND R00516)

Reference: Meeting Notice by P. S. Tam dated July 16, 1991

The NRC staff met with TVA personnel on July 29, 1991 at the headquarters of the Nuclear Regulatory Commission in Rockville, Maryland, to discuss the status and planned actions on several licensing activities concerning civil/seismic issues. Enclosure 6 is the list of meeting attendees.

TVA provided five documents, which have been included as Enclosures 1-5 in this summary. Enclosures 2-5 summarize the current status and expected future actions of all the civil/seismic issues. TVA offered to assist the staff to facilitate staff review on submittals on the subject issues. The staff stated that the review of all issues are ongoing as planned and as allowed by available NRR resources. The staff committed to communicate by phone whenever technical problems are encountered, and to hold a meeting with TVA personnel whenever such is deemed beneficial for resolution of problems.

The staff stated that it has nearly completed review of some issues, and expects to find TVA's submittals acceptable for these issues. Enclosure 1, which was the meeting agenda, has been annotated to identify such issues, and to document the highlight of discussion in the meeting.

Original signed by

Peter S. Tam, Senior Project Manager Project Directorate II-4 Division of Reactor Projects - I/II Office of Nuclear Reactor Regulation

| | Enclosures: As stated | 7108050276 9 PDR ADUCK 0 | 10801 5000390 PDR | | | |
|----------------|--|-----------------------------|-------------------------|--------|--------------|---------|
| | cc w/enclosures See next page | : | | | | Memery |
| OFC | :PDII-4/LA | :PDII-4/PM | T:PDII-4/D | RIT: | | LAN. |
| NAME | :MSanders MS | :PTam:as/dw | FHebdon | ton | : | |
| DATE | 8///91 | 8/ (/91 | 8///91 | V | : | ······ |
| OFFIC Docum | IAL RECORD COPY ent Name: MTG. S 20077 | UMMARY - JULY : | 29 | NRC FI | le center co | DF UF I |

cc: Mr. Marvin Runyon, Chairman Tennessee Valley Authority ET 12A 400 West Summit Hill Drive Knoxville, Tennessee 37902 Mr. John B. Waters, Director Tennessee Valley Authority ET 12A 400 West Summit Hill Drive Knoxville, Tennessee 37902 Mr. W. H. Kennoy, Director Tennessee Valley Authority ET 12A 400 West Summit Hill Drive Knoxville, Tennessee 37902 Mr. W. F. Willis Senior Executive Officer ET 12B 400 West Summit Hill Drive Knoxville, Tennessee 37902 General Counsel Tennessee Valley Authority ET 11H 400 West Summit Hill Drive Knoxville, Tennessee 37902 Mr. Dwight Nunn Vice President, Nuclear Projects Tennessee Valley Authority **3B Lookout Place** 1101 Market Street Chattanooga, Tennessee 37402-2801 Dr. Mark O. Medford Vice President, Nuclear Assurance, Licensing and Fuels Tennessee Valley Authority 3B Lookout Place 1101 Market Street Chattanooga, Tennessee 37402-2801 Mr. Edward G. Wallace Manager, Nuclear Licensing and Regulatory Affairs Tennessee Valley Authority 5B lookout Place Chattanooga, Tennessee 37402-2801 Mr. Dan A. Nauman Senior Vice President, Nuclear Power Tennessee Valley Authority 6N 38A Lookout Place 1101 Market Street

Chattanooga, Tennessee 37402-2801

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Mr. John H. Garrity, Site Vice President Watts Bar Nuclear Plant Tennessee Valley Authority P. O. Box 800 Spring City, Tennessee 37381

Mr. George L. Pannell Site Licensing Manager Watts Bar Nuclear Plant Tennessee Valley Authority P. O. Box 800 Spring City, Tennessee 37381

Mr. H. H. Weber, Manager Engineering Modifications Watts Bar Nuclear Plant Tennessee Valley Authority P. O. Box 800 Spring City, Tennessee 37381

Honorable Robert Aikman, County Judge Rhea County Courthouse Dayton, Tennessee 37322

Honorable Johnny Powell, County Judge Meigs County Courthouse, Route 2 Decatur, Tennessee 37322

Mr. Michael H. Mobley, Director Division of Radiological Health T.E.R.R.A. Building 6th Floor 150 9th Avenue North Nashville, Tennessee 37219-5404

Regional Administrator, Region II U. S. Nuclear Regulatory Commission 101 Marietta Street, N. W. Atlanta, Georgia 30323

Senior Resident Inspector Watts Bar Nuclear Plant U. S. Nuclear Regulatory Commission Route 2, Box 700 Spring City, Tennessee 37381

Tennessee Valley Authority Rockville Office 11921 Rockville Pike Suite 402 Rockville, Maryland 20852



July 29, 1991 10:00 am

TVA/NRC Civil Seismic Project Status and Open Items Closure Review Meeting

Project Status and Open Item Closure

MORNING SESSION

- 1. Structural Issues T. Cheng
 - a. Verification of Eccentricities in Containment Model Start expects
 - b. Structural Questions
 - Request for Additional Information Thermal Issues
 - c. Status of April 15-19, 1991 Audit Issues Staff will issue andit report in near fature.
 - d. Status of September 9, 1991 Audit Plan Staff will discuss with They in near future relactual date

AFTERNOON SESSION

- 2. Other Civil Issues J. Fair
 - a. Classification of Cable Trays and Conduit Preliminary review results available in a ten day.
 - b. Number of OBE Events Expect to be resolved 500n.
 - c. Multi-Mode Factor NRC contractor to complete review by 8/91.
 - d. Conduit Damping Start expects discussion with TUA soon.
 - e. Revisions and Dates of Code Cases TVA response coming soon.
 - f. Feedwater Check Valve Slam Site review in 8/91. See Enclosure 5.
 - g. Category I (L) Piping Validation Staff expects discussion with Tut.
 - h. Pressure Relief Devices Staff finds response acceptable; result to be published in SIER 7.
 - i. Minimum Load Study for Category I Supports TVA letter coming,
 - j. Equipment Qualification TVA will send letter in to adopt SRP position. Staff would find it acceptable.
 - k. 79-02 Response Tild submitted coming soon
 - 1. DBA Analysis for SCV Expect RAI by 8/31/91
 - m. Commodity Critical Case Attribute Coverage, QA Records Staff deals more time to decide will discuss with TV.A.

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Enclosure 2

| | OVERALL | | |
|--|------------|--|--|
| PROGRAM | TASK | WEN CALCULATIONS | HIGHLIGHTS |
| ELEMENT HANGER & ANA | ALYSIS | KEY CALCULATIONS | |
| (HAAUP) | KAM | | |
| Large Borg Piping and Supports | e 90% d | • Pipe Stress and Support Calculations Completed | Walkdown Completed Approximately 4200 Mods Issued (50% Implemented) Closure activities in progress |
| ° Small Bor Piping an Supports | e 60% d | Load Rating of Support Variances 95% Complete Pipe Stress Evaluations 50% Complete Pipe Support Evaluations 15% Complete | Approximately 860 Modifications Projected 168 Modifications Issued |
| • Instru- mentation | 60% | Senseline and Support Calculations 70% Complete Radiation Monitoring Lines and Supports 50% Complete | No Modifications Identified to Date Qualification of Typicals Completed |

Enclosure 2

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| PROGRAM ELEMENT | OVERALL TASK STATUS | KEY CALCULATIONS | HIGHLIGHTS |
|---|-----------------------------------|--|---|
| Integrated Interaction Shakespace II/I Interaction Seismic & Thermal Interaction | 50% s ¹ ns ns | Shakespace Evaluation Completed Seismic/Thermal Suspended Systems Interactions 70% Complete II over I Interactions 25% Complete | Shakespace Modifi- cations Identified IPS/ADGB/DGB Evaluations Completed |
| ° Equipment Seismic Qualificati | 50% on | 13 Calculations Qualifying Approximately 430 Category I Features Completed | Database Compila- tion Completed Walkthroughs of Equipment With Known Deficiencies as well as Area Walkthroughs in Progress |
| • Platforms | 60% | Worse Case Selection Calculation Completed 6 Worse Case Platform Calculations completed associated with these 6 platforms, 29 Embedded Plate Calc's completed 4 Worse Case Platform Calculations 85% Complete associated with these 4 platforms, 12 embedded plate calc's will be completed 4 Worse case platform calculations between 50%-85% Complete 4 Worse case platform calculations between 50%-85% associated with these 4 platforms, 12 Embedded Plate calc's will be completed | Walkdown of 20 Worse Case Platforms Completed Modifications on 8 of the 20 Worse Case Platforms Projected |
| Structural Steel Therr Issues | 55% nal | Worse Case Selection Calculation Completed Test Data Vs Computer Model Calculation Completed 3 Calculations Documenting 15 Worse Case Configurations 58% Complete (1 Calculation With 5 Configurations will be issued by 9 Sep 91) | °15 Worse Cases Comprised of 8 Axial 6 Proximity, & 1 Header Restraints. °Modifications on 5 Axial Restraints Expected °Currently Preparing Responses to NRC FSAR Information Request |

Enclosure 2

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| PROGRAM | OVERALL TASK STATUS | KEY CALCULATIONS | HIGHLIGHTS |
|-------------------------------|---------------------------|--|--|
| Pipe Whip Restraints | 60% | 6 Calculations Evaluating Field Changes/ VSR DR'S/Attachments Completed 11 Calculations Retrieving Computer Input/ Output Completed 5 Calculations Evaluating the Valve Room Pipe Whip Restraint Steel Structures For Thermal Load are 70% Complete. | °Walkdown of Selected Embedded Plates 98% Complete |
| Steel Containmen Vessel | 75% t | Calculation to Document Parametric Study on Penetration Interaction Completed 3 Calculations Which Evaluate Thermal Movement and Compare old VRS new Movements is Completed 1 Calculation Evaluating 80 Pad Plates is Completed 10 Process Pipe Penetration Calculations Completed 14 Calculations Evaluating 41 Non-Process Pipe Penetrations Completed 1 Calculations Evaluating HVAC/Air Lock Penetrations Completed | •Walkdown of SCV Completed •Composite Drawing Documenting Walkdown Completed •No Modifications Anticipated eted |
| Concrete | 65% | 6 Calculations Evaluating Tornado Missile Protection Completed 4 CAlculatings Evaluating Prestressed Concrete Members Completed 5 Calculations Evaluating Prestressed Concrete, Slabs, Walls, Beams, & Columns 70% Complete. 3 Calculations Evaluating Shear Walls are 80% Complete 2 Calculations Evaluating Partition Walls are 85% Complete Calculations on Crane Wall/Fill/Base Slab to Start in August | Walkdown of Worse Case Concrete Features Completed Walkdown of Worse Case Partition Walls Completed Modifications for Additional Tornado Missile Protection Have Been Identified |

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Enclosure 2

| PROGRAM ELEMENT | OVERALL TASK STATUS | KEY CALCULATIONS | HIGHLIGHTS |
|------------------------|---------------------------|---|---|
| Masonry Walls | 95% | • 7 Calculations Evaluating 39 Worse Case Masonry Walls Completed | °Walkdown Completed °Clip Angle Modifications have been identified °DCN For Removal of Unqualified Anchors (Toggle Bolts) Developed |
| Equipment Anchorage | 35% | 3 Calculations Documenting the Selection of Worse Cases For (12 Tanks, 8 Heat Exchnagers, & 16 Pumps) Completed 2 Calculatings Documenting the 2K Or Greater Equipment Selection For Evaluation on Concrete Slabs Completed 1 Calculation Each For Tanks, Heat Exchangers, & Pumps will be issued by 9 Sep 91 | °Walkthrough for Known Deficiencies Completed |
| Embedded Plates | 35% | Calculation Issued Documenting Worse Case Plates for Large Bore Piping Attachments | °Walkthrough of Plates for Large Bore Attachment Worse Case Selection Completed |
| Geotechnica | 1 95% | ° Key Calculations Completed | °Closure activities in progress |

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Enclosure 2

| PROGRAM ELEMENT | OVERALL TASK STATUS | KEY CALCULATIONS | HIGHLIGHTS |
|--|---------------------------|--|---|
| Conduit and ¹ Supports | 50% | 108 Calculations to Evaluate old Typicals Completed 29 Calculations to Design New Typicals Completed 1 Calculation to Evaluate Attachments to Conduit Supports Completed 1 Calculation to Evaluate Junction Box Used as a Support Completed Calculations Evaluating Approximately 900 Supports Completed | Walkdown of Supports Attached to SCV Completed Walkdown for Overweight Conduit 45% Complete Walkthrough for Remainder of Plant 69% (29000 of 42000 SPTS) Complete |
| HVAC & Supportsl | 55% | 1 Calculation Evaluating 26 Worse Case Tornado Dampers Completed 1 Calculation Evaluating the EGTS Supports | °Walkthrough/Walkdown for Tornado Dampers Completed °Walkthrough/Walkdown For EGTS Complete |
| Cable Trays ¹ & Supports | 50% | 200 Cable Tray Support Calculations Completed 4 Calcultaings Evaluating 33 SPTS Attached to SCV Completed | Walkthrough/Walkdown for Supports on SCV Completed Walkthrough of Cable Tray Supports Completed Walkthrough of Cable Trays to Start in Early August 1991 |

1 Assessments for intake Pumping Station, DG Buidling and ADG Building Completed For the Commodities.

JULY 26, 1991 NRC OPEN ITEMS STATUS SUMMARY SEISMIC/CIVIL PROJECT SEPT APR MAY JUN JUL AUG MAR FEB JAN SSER-6 ISSUE 5/8 1/28 Verification of mass eccentricities !----> NRC reviewing (Complete 8/30) in containment model Initial response TVA 0I-19(c) formal submittal NRC audits 12/30 Routine implementation NRC augits 12,30 Comparison of responses Set A vs Set B 0I-19(g) 5/8 1/29 2/15 !----> NRC reviewing (Complete 7/30) Classification: Cable Trays and Conduits TVA NRC/TVA verbal 01-18 formal submittal meeting response 2/20 5/8 1/28 |-----|Resolved NRC TELECON (7/18/91) Number of OBE events: FSAR (2) vs SRP (5) TVA NRC/TVA Initial 0I-19(a) formal submittal telecon response 6/14 1/28 NRC reviewing Use of Multi-mode Factor of 1.2 (FSAR) -----> NRC reviewing (Complete 8/30) vs 1.5 (SRP) Formal Initial response 0I-19(b) calc submittal 5/8 1/28 ----> NRC reviewing (Complete 7/30) Conduit Damping: 4% and 7% TVA formal Initial 01-19(d) submittal response 7/29 |-----> NRC review and closure Clarify revisions & dates of Code Cases used Project submit Code Case letter to NRC 0I-19(c) 8/2 July 2/4 2/12> NRC review Phase 1 Feedwater Check Valve Slam reanalysis NRC site TVA reanalysis Telecon Add'l info 01-20(a) visit Phase 1 complete provided 7/30 NRC reviewing ----> Discussions expected Category I(L) Piping verification NRC feedback Provided info 11/90 01-19(h) by 7/30 6/28 5/8 NRC reviewing -----> NRC review response, no TVA **Pressure Relief Devices** action expected NRC RAIS TVA response 01-19(i) to RAIs received

* Critical items on which TVA needs early review and feedback.

Staff

close

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expects

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5.*

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7.

8.*

9.*

SEISMIC/CIVIL PROJECT

NRC OPEN ITEMS STATUS SUMMARY

JULY 26, 1991

| | SSER-6_ISSUE | JAN FEB MAR APR MAY JUN JUL AUG SEPT | | | |
|-----|---|--|--|--|--|
| 11. | Support Stiffness: Minimum Load study for Cat. I Supports (Reconcile Employee Concern) OI-20(b) | 2/25 4/18 NRC reviewing 7/15 August Open item Imitial response Phase 1&2 TVA NRC (10/31) summary completed review to NRC Phase 3 Phase 3 | | | |
| 12. | Equipment Qualification to IEEE-1971 OI-4(a) | 2/15 5/8 7/18 7/29 TVA feedback | | | |
| 13. | Ten questions: Structural issues OI~19(j) | 2/12 3/5 April 5/8 | | | |
| 14. | Questions: 79-02 Report & 1985 NRC letter CI-9 | 1/28 NRC reviewing responses 7/30 9/1 9/30 | | | |
| 15. | Description of DBA analysis for Steel Containment Vessel | 1/28 NRC reviewing response 9/1 9/30 Letter No additional TVA actions expected NRC review provided complete | | | |
| A.* | OTHER OPEN ITEMS Commodity Walkthrough - attribute coverage and QA Records | 4/24 5/20 6/28 Implementation audits | | | |
| В. | Civil Calc Audit - April 15 - 19, 1991 (28 issues) | 4/15 6/7 Sept 9/30 NRC audit TVA formal response Open item closure audit | | | |
| C. | Thermal RAI | 7/8 8/30 Request Received TVA Response | | | |
| D. | Geotech Question FSAR 54-63 Section 2.5 | 7/15 8/30 // RAI Received TVA Response | | | |

* Critical items on which TVA needs early review and feedback.

RSSER-6.018



CIVIL CALCULATIONS TASK STATUS PROJECTIONS FOR SEPTEMBER 9, 1991

| TASK | % OF CALCs COMPLETED | PROJECTED STATUS |
|-------------------------------|-------------------------|--|
| STRUCTURAL STEEL PLATFORMS | 65% | 13 OF WORSE CASE 20 PLATFORMS WILL BE COMPLETED |
| THERMAL | 50% | 5 OF THE 15 WORSE CASE EVALUATIONS WILL BE COMPLETED. THESE CALCULATIONS WILL EVALUATE ONE OF EACH OF THE RESTRAINT CONDITIONS (AXIAL, PROXIMITY, & BRACED). |
| STEEL CONTAINMENT VESSEL | 75% | CLOSURE OF OPEN ITEMS |
| CONCRETE | 50% | A) WORSE CASE EVALUATION FOR SLABS, WALLS, & BEAMS, WILL BE COMPLETE. B) SHEAR WALL EVALUATIONS WILL BE COMPLETE. C) REACTOR BLDG BASE SLAB & CRANE WALL SCHEDULED FOR COMPLETION 12/91. |
| MASONRY WALLS | 95% | CLOSURE OF OPEN ITEMS |
| EQUIPMENT ANCHORA | GE 40% | ONE HEAT EXCHANGER, FOUR PUMPS, AND 9 TANKS WILL BE COMPLETED (14 OF 36 FEATURES ALONG WITH WORST CASE SELECTION CALC). |
| GEOTECHNICAL | 95% | CLOSURE OF OPEN ITEMS. |
| EMBEDDED PLATES | 35% | CATEGORIZATION AND GROUPING AS WELL AS COMPLETION OF APPROX 180 OUT OF 500 CALCS. |

WBEP - 4481A

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Summary of Analysis Feedwater Check Valve Slam

Enclosure 5

Analysis Model Complete

The analysis model has been generated and checked. The model includes the 16 inch/18 inch feedwater line from Steam Generator number 4 to the flued head anchor at the Auxiliary Building, the 2 inch bypass line, and portions of the 4" wet lay-up line to provide an overlap region.

The model is composed of elastic and plastic pipe and elbow elements and nonlinear support elements. The pipe and elbow elements have material nonlinearity only, represented by bilinear stress-strain curves. The stress-strain curves are based on ASME Code values for elastic modulus, yield stress, and ultimate stress and published values of ultimate strain.

Supports have geometrical and/or material nonlinearities. Supports are represented by load-deflection relationships. Supports have been evaluated to define yield or break-away loads; ductile supports are modeled as elasticperfectly plastic. Gaps in rupture restraints have been field-measured and included in the analysis model.

Loads Generated

Operating conditions (gravity, thermal expansion, pressure, and thermal anchor movements) are considered to initialize the system.

Nine synthetic seismic time histories were generated to match enveloped and broadened floor response spectra for the attachment points. The seismic time histories correspond to the envelope of Sets B plus C spectra for both OBE and SSE at 2 and 3 percent damping accordingly and meet all SRP requirements for time history input.

Nonlinear Analysis Underway

Due to model size and complexity and computer limitations, the nonlinear analysis is being performed in discrete time segments of 1.5 seconds. The analysis process is iterative; model and analysis convergence parameters will be adjusted as necessary to ensure correct results for each time segment.

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ENCLOSURE 6

NRC/TVA MEETING ON WATTS BAR 1 AND 2

JULY 29, 1991

Name

Organization

| | NRC/NRR/EMEB |
|--------|-----------------------------------|
| g | NRC/NRR/ESGB |
| eland | TVA - Project Management |
| • | NRC/NRR/EMEB |
| landez | TVA - Project Engineer |
| on | TVA - Rockville Licensing |
| ļ | NRR/NRC/ESGB |
| | NRR/NRC/ESGB |
| ie | TVA - Watts Bar Licensing |
| lell | TVA - Site Licensing Manager |
| man | CYGNA |
| | NRC/NRR/Watts Bar Project Manager |
| | |

T. Chan T. Cheng

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- M. Clev J. Fair
- R. Hern
- R. Husto D. Jeng S. Kim

- W. Mass
- G. Pann M. Shuli
- P. Tam

| Distribution Docket File NRC PDR Local PDR F. Miraglia J. Partlow S. Varga | 12-G-18 12-G-18 14-E-4 14-H-3 |
|--|--|
| C. Lamas | 14-11-5 |
| r. Hebdon | |
| M. Sanders | |
| | D.7.7 |
| B. Wilson | KII 17 0 01 |
| J. Wesche Iberger | 1/-6-21 |
| M. Branch | RII |
| G. Walton | RII |
| K. Barr | RII |
| H. Livermore | RII |
| OGC | 15-B-18 |
| E. Jordan | MNBB-3701 |
| S. Kim | 7-H-15 |
| D. Jeng | 7-H-15 |
| J. Fair | 7-E-23 |
| T. Chan | 7 - E-23 |
| T. Cheng | 7-E-23 |
| ACRS (10) | |
| H. Wang | 9-A-1 |
| WBN Reading File | |
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